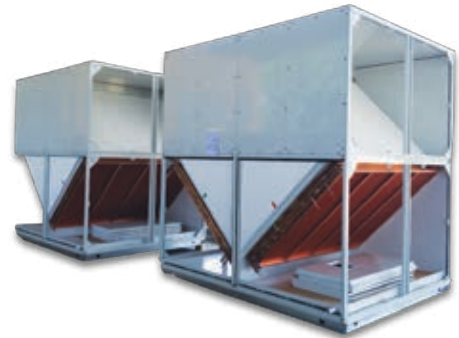




POLY-REK

Recuperation resistant to all...



**TUV NORD**
Tested compliance with the device-specific hygiene requirements according to:

- DIN 1046 Part 4:2009
- VCI 6022 Part 1:2011
- DIN EN ISO 2013
- DIN EN ISO 2013
- DIN EN ISO 2013
- DIN EN ISO 2013

In further consideration of:

- DIN EN 13779:2007
- VCI 3803 Part 1:2010

Tested Hygiene Suitability of Heat Exchangers
8027-096-676



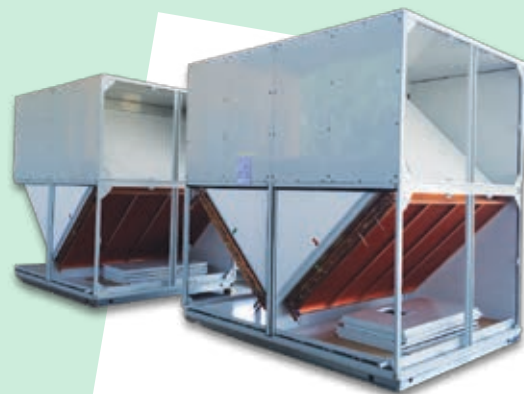
Hygiene-Institut
des Ruhrgebiets

POLY-REK

for green environment

POLY-REK is a new company with a vision for the future in heat recovery. Through the years this company has found itself in the wide range field of ventilation.

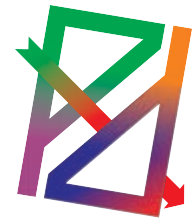
Focus of the company is not just **HIGH EFFICIENCY** of heat recovery, but also saving of our environment. That is why our heat exchangers are produced from **POLYPROPYLENE** material which is **100% RECYCLEABLE MATERIAL**.



In production of AHU manufacturer with POLY-REK

POOL UNIT





We share our expertise, we consult our clients and designers to choose best solution for their needs.

- You want to save energy?
- Not sure if your idea is possible?
- Need to reconstruct but not sure what to choose?
- Want to produce units with our systems, but don't have time and resources?
- Share your thoughts with us, and we will do what we can!



INDIRECT ADIABATIC COOLING UNIT



Selection software

POLYREK selection software is online tool for calculation of POLY-REK products. In just few steps you will have all informations for your project **at one place**.

Visit our webpage www.poly-rek.hr and simply **use our app in clients corner section**.

www.poly-rek.hr

POLY-REK POLYREK d.o.o. **Proizvodnja i veleprodaja** | t: +385 1 4271 430
 Matični broj: 63024151, Opatovci | Web: www.poly-rek.hr
 10430 Samobor | 10434 Opatovci, Samobor | Email: info@poly-rek.hr

Project: **PPL 1 1035 1035 1200.5** Price: **€ 3.129,38**
 Date: 24.03.2018. Phase: 1.013.25.1010

Region	Winter	Summer
Standard air volume flow	4,000	4,000
Max air flow	7,200	7,200
Average air volume flow	4,000	4,000
Temperature	18.8	26.0
Relative humidity	60	60
Absolute humidity	8.2	11.8
Enthalpy	32.8	50.8

Region	Winter	Summer
Airflow at external flow	0.750	0.750
Temperature	18.8	26.0
Relative humidity	60	60
Absolute humidity	8.2	11.8
Enthalpy	32.8	50.8

Performance and efficiency

Region	Winter	Summer
Temp. diff. (°C)	10.1	10.1
Temp. diff. (°C) (max)	10.1	10.1

Heat recovery class: **HQ**
 Name: **EN 12053 A1**
 Temp. efficiency (EN12053): **82.1 %**
 Energy efficiency: **40.8 %**
 System pressure drop (EN12053): **190.8 Pa**
 Supply: **101.8 Pa** Exhaust: **28.8 Pa**

Overall Dimensions:
 SUPPLY: 4" x 1,240 (31.75")
 RETURN: 8" x 1,240 (31.75")
 EXHAUST: 8" x 1,240 (31.75")
 SILENCER: 2" x 1,240 (31.75")
 Max. weight: 17.3 kg
 Max. square height: 103 mm
 Material: **Polypropylene**

POLYREK 1203 Page 1/1



3D Geometry Data

3D model view: **3D** (Isometric, Top, Bottom, Front, Back, Left, Right, Rotate, Zoom, Pan, Reset)

Summer regime

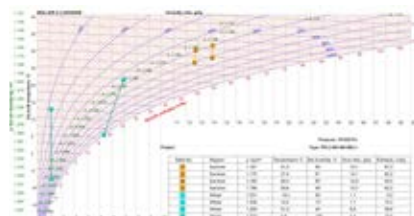
Parameter	Value
Standard air volume flow (ASHRAE)	4,000
Max. air volume flow	7,200
Average air volume flow	4,000
Temperature	26.0
Relative humidity	60
Absolute humidity	11.8
Enthalpy	50.8

Results for summer regime

Parameter	Value
Temp. diff. (°C)	10.1
Temp. diff. (°C) (max)	10.1

Results for winter regime

Parameter	Value
Temp. diff. (°C)	10.1
Temp. diff. (°C) (max)	10.1



Products

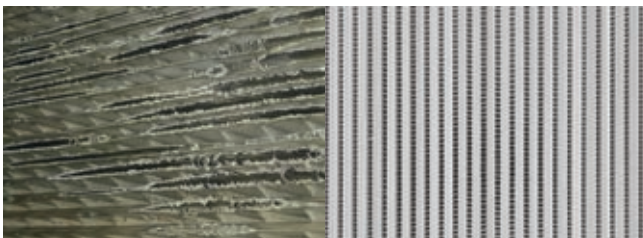
Crossflow plate heat exchangers

are made from polypropylene material and are totally corrosion resistant.

Due to rough construction of plates there is no danger of deformation due to high differential pressure even of 10.000 Pa. Wide range of models gives possibility to make AHU according to any needs.



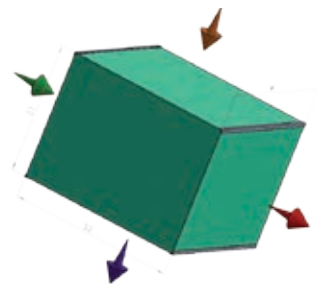
Big exchange surface of our **corrosion free** heat exchanger guarantees long life of the unit and great savings on after service.



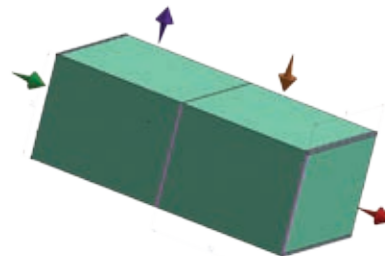
- easy installation
- one block, no connection between cubes
- no leakages
- square or rectangular cube
- easy cleaning and maintenance
- hygiene execution

TYPES

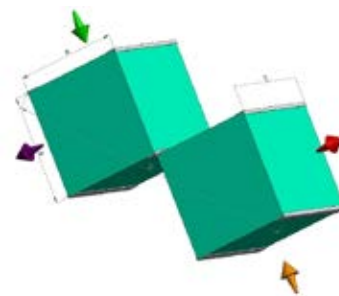
PPL.1 single air flow



PPL.2 double air flow block arrangement



PPL.2 S double air flow serial crossflow arrangement



Counterflow plate heat exchangers

with efficiency up to 95% provides to our customers **great** savings in winter and summer period.

Special construction of exchangers ensures lower pressure drop to fulfill requirements of the ECODESIGN 2018 directive.



One block segment for all sizes:

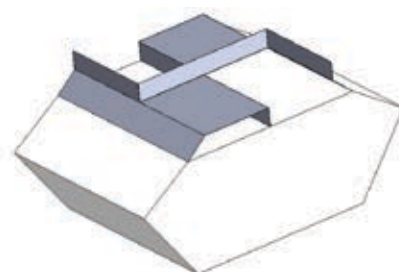
- no combi solutions
- no danger of leakage in comparison to combi solutions
- easier installation

TYPES

PPL.3+ standard construction
for installation in AHUs with
bypass on side



PPL.3+ special construction
for installations in AHUs with
bypass on the top of the heat
exchanger, benefits in smaller
installation space



Indirect adiabatic evaporative cooling system

are most effective cooling machine in ventilation due to very high efficiency of recuperation and energy of evaporation. Possible **reduction of temperature is over 13°C** for normal air conditions*.

■ PPL.4 HYDRO



■ PPL.5 HYDRO



*Normal conditions: ODA 35°C/45% r.h., ETA 26°C/55% r.h.

TYPES

PPL.4 HYDRO
double crossflow flow

PPL.5 HYDRO
counterflow

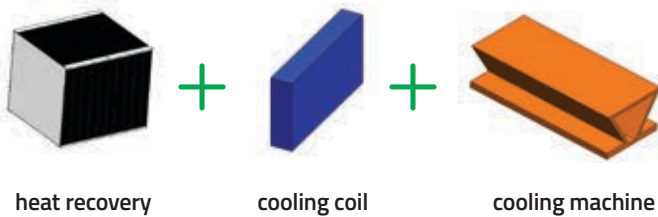


- big energy saving in summer and winter period
- electrical consumption minor in comparison to conventional cooling systems
- wide range of sizes to provide solutions for every client
- closed water circuit
- UV lamp for water disinfection for the most demanding applications
- easy maintenance – limescale protection
- low exhaust temperature – benefits for integrated cooling (COP over 6) – double step humidification
- environmental friendly unit
- prepared for easy installation in AHU
- full automatic control for water regulation
- compact construction gives possibility to install heat pump in very compact design

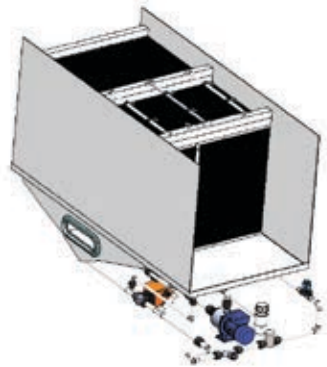
Advantages of using indirect adiabatic cooling

in comparison to conventional cooling systems

CONVENTIONAL



- PPL.4 HYDRO
- PPL.5 HYDRO



EXAMPLE of energy saving in summer period

DATAS	PPL.4 HYDRO	CONVENTIONAL SYSTEM
air flow [m3/h]	18.000	18.000
supply extract	18.000	18.000
outdoor air [°C/%r.H.]	35/45	35/45
extract air [°C/%r.H.]	26/55	26/55
recuperation efficiency [%]	92,6	80,2
temperature reduction [°C]	14,2	7,2* 7**
electrical power consumption [kW]	1,5	31**

* heat recovery ** cooling coil

ADVANTAGES

- easy installation in AHU
- no additional installation between AHU and cooling machine provides no additional cost
- one supplier – easier startup, easier maintenance
- independent on outdoor conditions
- no additional coils for cooling – lower power consumption on fans

BENEFITS:

- low life cycle cost – 30% annual savings on running costs
- use of water and air energy sources
- 20 times less electrical energy consumption
- investment payback in three years
- low investment cost – EU and government support for big heating and cooling savings



Our areas of application

■ INDOOR SWIMMING POOL

As pool areas, especially spa and wellness zones together with therapeutic pools are one of the most demanding challenges in modern air conditioning due to very high amount of aggressive substances, we proudly guarantee that our heat exchangers are resistant and 100% corrosion free which gives long lasting life of AHUs.



■ COMFORT AIR CONDITIONING

Offices, museums, schools, universities, hotels, sport facilities, trade and entertainment centers today are designed as low-cost buildings. Thanks to our special system of heat recovery and adiabatic cooling, systems are able to minimize consumption of electrical energy for big cooling loads.



■ INDUSTRIAL, PHARMACEUTICAL AND PROCESS INDUSTRY, DATA CENTERS

Thanks to very high resistance to different chemicals, our products have also found their place in different branches of industry like agriculture, pharmaceutical, car industry, paper industry, food and packaging industry.



■ HOSPITALS AND HYGIENE AIR CONDITIONING

Our heat exchangers are hygiene tested and possible to install in different applications of hospital applications where other materials are forbidden.

Thanks to special construction, our heat exchangers are easily cleanable, what provides continuous operation of AHUs.



Certification



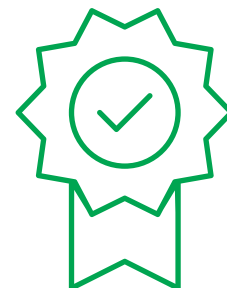
VDI 6022 Part 1:2011
DIN 1946 Part 4:2008



Hygiene-Institut
des Ruhrgebiets

DIN ISO 846 –
material evaluation of the effect to
microorganisms

FUTURE?



CONTACT US!



POLY-REK d.o.o.

Headquarters:

Meštrovićeva 8c
HR-10430 Samobor

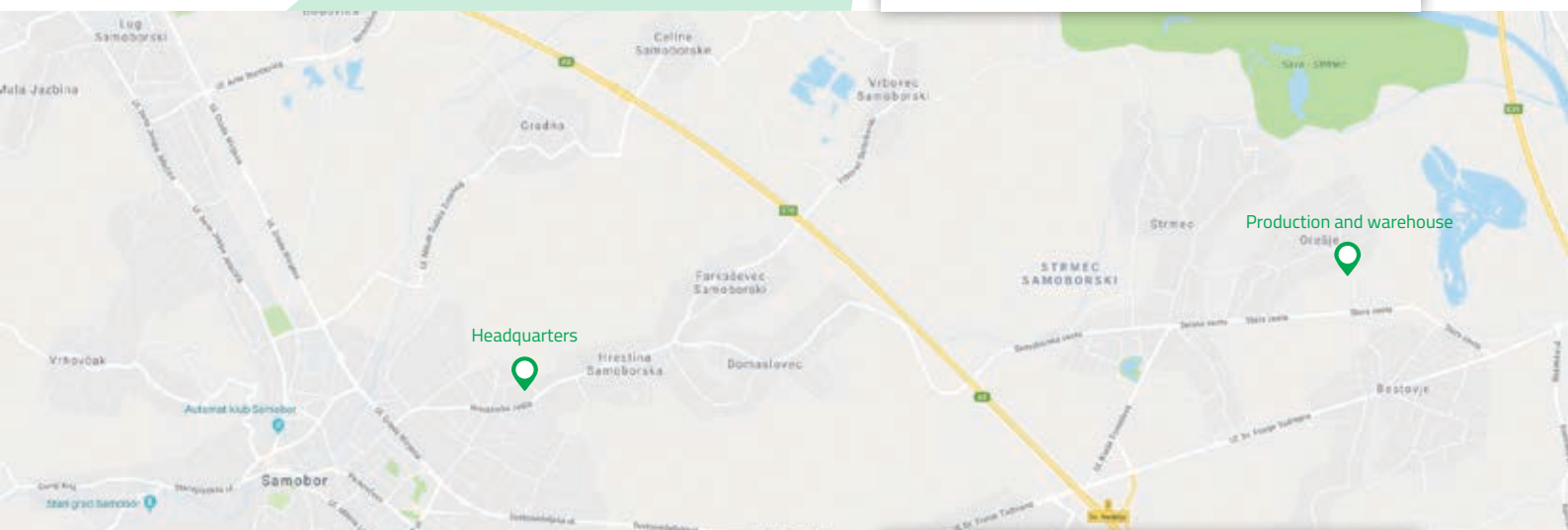
Production and warehouse:

Selčica 16, Orešje
HR-10434 Strmec Samoborski

phone: +385 1 4870 658

email: info@poly-rek.hr

www.poly-rek.hr



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