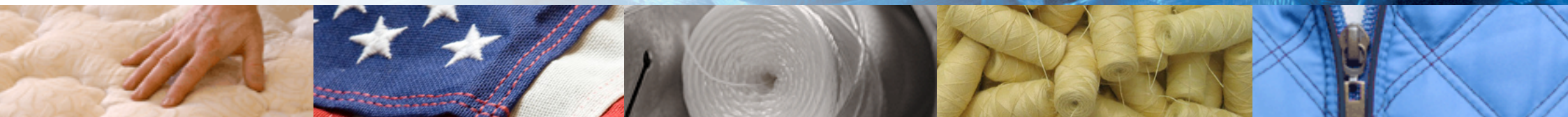


LIBERTY COCOON BOBBINS

Cocoon bobbins are used on “schiffli” embroidery and multi-needle lockstitch quilting machines equipped with shuttles. Produced continuous and knotless with precision winding for consistent draw-out tension resulting in high yields per cocoon, cocoon bobbins are made of cotton, poly/poly core spun, spun polyester, continuous filament nylon 6.6 and other specialty products such as aramid threads. They are specially designed for high-speed mattress sewing operations for minimal downtime. Of this environmentally friendly product, compliant to STANDARD 100 by OEKO-TEX®, we offer a wide range of sizes and colours for various applications.

**FIELDS OF APPLICATION**

- Mattresses
- Quilts
- Sleeping bags
- Fashion quilting
- Protective clothing
- Filters
- Automotive
- Insulation blankets
- Quilted duvets
- Horse blankets
- Contract quilting
- Schiffli embroidery

LIBERTY GUIDELINES

BRAND NAME & DESCRIPTION	TICKET NO.	SIZE	THREAD CONSTRUCTION USA	THREAD CONSTRUCTION EUR	COCOON SIZE
LIBTON CF Nylon Cocoon Bobbins	Nm 140/2 Nm 120/2 Nm 120/3 102 180 30	62 72 73 102 180 T90	Den 60 x 2 ply Den 70 x 2 ply Den 70 x 3 ply Den 100 x 2 ply Den 60 x 3 ply Den 280 x 3 ply	Nm 140/2 Nm 120/2 Nm 120/3 Nm 80/2 Nm 140/3 Nm 30/3	7, 10, 10W 7, 10, 10W, 11 7, 10, 10W, 11 7, 10, 10W, 11 10W 10W
SETAL Core Spun Poly Poly Cocoon Bobbins	120 80 40	45/2 28/2 16/2	Ne 45 x 2 ply Ne 28 x 2 ply Ne 16 x 2 ply	Nm 76/2 Nm 49/2 Nm 27/2	7, 10, 10W, 11 10,10W,11 10,10W,11
LIBRAN Spun Polyester Cocoon Bobbins	160 120	48/2 40/2	Ne 48 x 2 ply Ne 40 x 2 ply	Nm 80/2 Nm 70/2	7, 10, 10W, 11 7, 10, 10W, 11
NOMEX Spun Nomex Cocoon Bobbins	100	35/2	Ne 35 x 2 ply	Nm 60/2	10, 10W, 11
KEVLAR Spun Kevlar Cocoon Bobbins	120 80	80/2 50/2	Ne 45 x 2 ply Ne 28 x 2 ply	Nm 80/2 Nm 50/2	7, 10, 10W 10, 10W, 11
COTTON Cotton Cocoon Bobbins	120	40/2	Ne 40 x 2 ply	Nm 70/2	7, 10, 10W, 11



If this information sheet does not include the item that matches your exact requirements, please contact us.

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LIBERTY QUALITY

The selection of our raw materials is the basis for the quality of all our products. By developing partnerships with our suppliers we are able to guarantee superior materials. Our manufacturing processes are of the highest standards and constantly governed by benchmarks. We aim at achieving the highest levels of performance in order to meet the needs of our customers.



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