just mes
Manufacturing Execution System

GET READY
TO ACCELERATE

just MES has been designed to meet the specific needs of the textile and apparel production's sector through functionalities for **new products' development, for production planning and manufacturing and for textile finished product's control.** All systems are configurable and customizable and are able to adapt to the complexity and variety of processes present throughout the textile and apparel sector.

RETELIT

hundreds of customers
in more than 30 Countries

5,000 +
connected users

widespread presence in
Europe, Asia, Middle East, US

just SUITE

BEHIND THE SUITE, A COMPLETE TECHNOLOGICAL SUPPORT

Transferring our digital skills to our customers and supporting them in the development of technologically innovative solutions in an increasingly frenetic market is our mission.

We have always been committed to developing products that bring a tangible technological benefit and, today more than ever, we support our customers in the complex transition towards a modern and global industry by providing solutions that can effectively reduce time to market and manufacturing inefficiencies.

INDUSTRY 4.0

The future will be increasingly connected: **IoT, Big data, Analytics** and everything related to the new way of **managing the company in the third millennium**, are not just an opportunity, but a reality with which any company today must face to stay abreast of competitors and face the challenges posed by the market.

Industry 4.0 has opened the doors to a new frontier and a new way of managing production. Until a few years ago, the world of IT systems was experienced in parallel with the pragmatic development of the production system; today, however, it is necessarily part of it so much that it is a precious ally for those who have prepared and have valued it and a feared opponent for those who neglected it by omitting its enhancement.

These two worlds, which have coexisted in recent decades interacting only in part, are today more interconnected than ever. The future is an **intelligent**, autonomous and capable **company** able to rationalize **information in real-time** to optimize performance, improve quality and **reduce time to market**.

MAINTENANCE AND SUPPORT

We assist our clients at 360°, providing software updates and a help desk for diagnosis and troubleshooting.

WORLDWIDE INSTALLATION

We provide IT solutions to manufacturing companies and large retailers worldwide. Today we can be proud of more than 160 customers in 30 countries.

PROFESSIONAL CONSULTANCY

We create projects tailored to our customers, managing all stages of development, vouch for quality, information completeness and the final result.

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Integrated and ready to Cloud

The information is entered only once and in a single database. Everything is fully integrated and also available in a Cloud.

Traceability

Traceability is essential to react quickly and efficiently. **just MES** allows companies to analyze every step of the production chain to find the origin of problems, if also linked to defective raw materials.

Time to Market

"Time to Market" is the time that passes from the conception of the product to its availability on the market. **just MES** reduces this time interval as much as possible and does so avoiding the risk of errors being made.

Return On Investment

Return on investment (R.O.I.) The return on investment is certainly one of the most important business parameters. In this perspective, through **just MES**, a company achieves better results in a faster and directly measurable way.

Complexity Management

The network of activities built around a company is really complex and distributed. Product specifications are extremely elaborate, delivery times for materials are very long and delivery times for finished products are getting shorter and shorter: **just MES** helps to manage this difficult system.

Efficiency and Margin Increase

just MES produces a wide range of reports, graphs and analyses to guide efficiency to the maximum throughout the production chain. Moreover, it provides accurate information on costs and prices, simulating in real time multiple business scenarios.

COMPLETE, SIMPLE, INTEGRATED... ESSENTIAL

just MES is not just a software suite, it is a flexible system that grows with your business. Built to improve the daily workflow, it is today a complete platform that evolves with your needs and your supply chain.

just Pim
NEW PRODUCTS DEVELOPMENT

just Planning
MANUFACTURING PLANNING AND SCHEDULING

just Monitoring
DATA COLLECTION AND PRODUCTION MONITORING

just Quality control
FABRICS' QUALITY CONTROL

WHAT IS BEHIND
AN EXCELLENT PRODUCT?

AN EXCELLENT
PRODUCTION SYSTEM

just plm increases the efficiency of your company automating business processes in all its phases.

WHY PLM?

Because you will increase the control of the products workflow, by managing easily the technical data through a persistent connection with your ERP system.

SIMPLICITY & COMPLETE CONTROL

Feasibility study

When information is scattered, the company does not have the ability to determine with certainty the success of a project. **just plm** allows you to have the data needed to make decisions about the feasibility of a new product in a short time.

Project management and collaboration

Allows visibility on projects involving multiple actors in the same organization. Facilitates cooperation and communication between distributed users: research & development, purchasing office, production centers, logistics and marketing offices.

Flexibility

It manages products' evolution: personal data, bills of materials, colours, costs, cost simulations, instructions, revisions...
It collects product's and production's technical data, keeping the changes under control.

Product data management

It securely organizes, classifies and manages product data at all levels, from raw materials to semi-finished products, including unstructured data such as the design and concept of the elements. All necessary information is stored in the system.

Maximizing margins

Without an accurate control system, costs can be altered and impact on profits. **just plm** allows automatic and parameterizable cost simulations, even in currency, based on BOMs and cycles.

Accessibility and traceability

Market trends, collection history and sales data are all available within **just plm**, offering an optimal ability to predict future developments.

JUST PLM FOR THE TEXTILE AND APPAREL SECTOR

A complete PLM software that increases the efficiency of your business by helping you with product and specifications management, through data integration and interoperability.

built for
Microsoft

just MES, born to be easy and complete
The entire system is based on Microsoft technology. This means that all implementations and customizations within the company infrastructure will be extremely simple, guided and easy to use.

PLANNING SIMPLY?
IT'S EASY, IF YOU WANT IT

just Planning

just **planning** plans your success through the strategic simplification of the daily workflow.

WHY PLANNING?

Because to plan what you have to do is not just important, it's fun.
If all your job works fine it's because you've planned it before.

SIGHTED AND DETAILED

Production Chain Management

Planning the whole production chain of the company, even single or multi-site, with specific control function through an interactive drag&drop Gantt or Perth chart.

Identification of critical points

The historical analysis and the algorithms of **just planning** allow to find the optimal load of the machinery considering setting times, delivery dates, efficiency, priorities, etc.. being able to act also on the different parameters for each department.

Best Scenarios

The functionalities of the test environments allow users to simulate different scenarios, providing planners and management with more confidence in the decisions to be implemented before finalizing them on the production plans.

Procurement management

just planning can suggest the materials that need to be purchased, based on security stock and production order requirements. This means avoiding the complete exhaustion of the products in stock and therefore gain in efficiency.

Delivery time optimization

The system's internal feasibility analysis allows planners to decide what can and cannot be done, considering all the possibilities. Receiving reports in real time is important to give full confidence to the sales office and increase customer satisfaction.

Diversifying planning

Different methods can be used for planning: finite capacity, finite capacity with lead-time, infinite capacity. Scheduling can be carried out even if materials are not available and, if necessary, a graphic marking will indicate the problem.

JUST PLANNING FOR THE TEXTILE AND APPAREL SECTOR

The software for complete planning of the entire production chain.
It optimizes your production performance through heuristic algorithms
and "what if" simulations to identify the best scenario.

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KEEP CONTROL
AND REACT
INSTANTLY

just Monitoring

just **monitoring** helps you to assume the complete control of your work flow by acting and reacting fast.

WHY MONITORING?

Because only through a continuous monitoring is possible to accelerate the production time and reduce its costs.

FLEXIBLE AND ESSENTIAL

A new way of communicating

The production department does not only send data to be entered and processed in the system: the information also reaches the machines. Here they can be easily read and analyzed to perform specific tasks in real time.

Production optimization

just monitoring can define KPIs as operator and machine performance, the relationship between theoretical and actual production, the specific reasons for machines' downtime, OEE... These parameters can be used to develop a variety of reports, graphs and analyses to guide efficiency on the production line.

Flexibility

just monitoring has the ability to track different types of data collected from a wide variety of machines, also located in multiple departments. Companies can determine from production departments the "reasons for stoppages" they want to analyze.

Reports' Customizing and Cloud Storage

The reports, which can be defined by the user, can be generated by consulting data in real time and are created starting from each single field that contains data also referring to past months or years. These reports can also be used on the Cloud and through tablets and smartphones.

Lean Manufacturing

just monitoring can help in the construction of a Lean Manufacturing model, structured on the business needs. What's more, the Managing for Daily Improvement (MDI) methodology can be easily implemented across all departments.

Touch screen devices

just monitoring uses industrial PCs and touch screen devices. They are perfectly integrated for direct use by business users and allow easier interaction through the graphical interface.

JUST MONITORING FOR THE TEXTILE AND APPAREL SECTOR

The solution to monitor your production system.
Keep under control the efficiency of your production, monitoring in real-time the parameters of the machines present in your department (local or distributed across multiple locations).

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RAISE
THE LEVEL

![just Quality control logo]

just **quality control**, a valid ally to increase the value of your products.

WHY QUALITY?

Because if quality is what makes the difference in your business, improve process' control is equivalent to maintaining an high level of efficiency and gaining your customers' satisfaction.

AUTOMATIC AND ESSENTIAL

Integration of weaving data

The information needed by **just quality control** is automatically shared by the weaving department and sent, after control, to the central system.

Increase in customer satisfaction

Manufacturing of defective items costs money in terms of consumer satisfaction: **just quality control** can be easily configured to follow customer demands and quality definition.

Supply chain optimization

Internal control and reclassification of pieces becomes an additional advantage made available to the management allowing to optimize the consumption of raw material.

Reports' Customization and Cloud Storage

User definable reports can be generated consulting the data in real time and are created starting from every single field that contains data also referred to months or years passed. These reports are also available on the Cloud and via tablets and smartphones.

Touch screen devices

just quality control uses industrial PCs and touch screen devices. They are perfectly integrated for direct use by business users and allow easier interaction through the graphical interface.

Support in critical decisions

The entire quality control department can be viewed on a single screen while activities are in progress. Any information related to previously analyzed fabrics can be easily found and verified.

JUST QUALITY CONTROL FOR THE TEXTILE AND APPAREL SECTOR

Interactive and complete quality control of raw and finished fabric to keep the supply chain under control and define the value of your product.

built for Microsoft

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SAUDI ARABIA	FINLAND	MEXICO	SWEDEN
BELGIUM	GERMANY	NETHERLANDS	SWITZERLAND
BRASIL	GREAT BRITAIN	PAKISTAN	TAIWAN
CANADA	INDIA	PERU	THAILAND
CHINA	INDONESIA	PORTUGAL	TUNISIA
CHILE	ITALY	CZECH REPUBLIC	TURKEY
COLOMBIA	LITHUANIA	RUSSIA	HUNGARY
EGYPT	MALTA	SPAIN	USA
FRANCE	MOROCCO	SOUTH AFRICA	VIETNAM