

TWO LAYER SEAM TAPE (14SKU)

	3202	318L	3204	3207	314RL	GS 090	312	311	TW-005	DS-001	337	2052	520	520TL
COMPOSITION	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
CERTIFICATION	bluesign®,OEKO-TEX®	OEKO-TEX®	bluesign®,OEKO-TEX®	bluesign®,OEKO-TEX®	bluesign®,OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®
COLOR	Transparent	Transparent	Transparent	Transparent	Transparent	Translucent	Translucent	Translucent	Transparent	Various colors	Transparent	Various colors	Custom color and pattern	Custom color and pattern
WEIGHT	75g/m²	75g/m²	110g/m²	110g/m²	88g/m²	75g/m²	110g/m²	110g/m²	110g/m²	120g/m²	55g/m²	90g/m²	90g/m²	220g/m²
CHARACTERISTIC	Wide range of working condition	Lower working Temp.	Wide range of working condition	Wide range of working condition	Wide range of working condition	Matte appearance	Matte appearance	Matte appearance Strong adhesion	Strong adhesion	Decoration color seam tape Strong adhesion	Light weight seam tape	Color seam tape	Color and pattern seam tape	Color and pattern matching to different backer fabric
NORMAL THICKNESS	0.08 mm (.003")	0.08 mm (.003")	0.10 mm (.003")	0.10 mm (.004")	0.09 mm (.004")	0.09 mm (.004")	0.11 mm (.004")	0.11 mm (.004")	0.11 mm (.004")	0.11 mm (.004")	0.06 mm (.002")	0.09 mm (.004")	0.09 mm (.004")	0.19 mm (.008")
HAND FEEL	Soft	Medium	Medium	Medium	Medium	Soft	Medium	Medium	Medium	Medium	Soft	Medium	Medium	Medium
WORKING CONDITION - SEAM SEALING MACHINE														
TEMPERATURE	450~550 °C	380~450°C	450~550 °C	450~550 °C	450~550 °C	450~560 °C	460~560 °C	480~560 °C	480~550 °C	480~550 °C	450~490 °C	480~550 °C	480~550 °C	480~550 °C
SPEED	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min	4.0~5.0 M/min
ROLLER PRESSURE	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa
STORAGE	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)

THREE LAYER SEAM TAPE (9SKU)

	660T	610T	615T	915T	667T	630	654	633	811
COMPOSITION	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
	Nylon tricot	Nylon tricot	Nylon tricot	Nylon tricot	Nylon tricot	Nylon Interlock	PET cloud mesh	PET jersey	PET jersey
CERTIFICATION	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®
COLOR	Various colors	Grey	Grey	Grey	Various colors	Grey / Black	Grey / Black	Various colors	Various colors
	Custom color	-	-	-	Custom color	-	-	Custom color	Custom color
WEIGHT	220g/m²	215g/m²	220g/m²	240g/m²	220g/m²	290g/m²	235g/m²	235g/m²	230g/m²
CHARACTERISTIC	20D Nylon 6,6 tricot	10D Nylon 6,6 tricot	15D Nylon 6,6 tricot	15D Nylon 6,6 tricot block see-through	20D Nylon 6,6 tricot Lower working condition	30D PET Interlock	30D PET tricot	30D PET jersey	30D PET jersey Lower working condition
NORMAL THICKNESS	0.29 mm(.012")	0.29 mm(.012")	0.29 mm(.012")	0.32 mm(.013")	0.29 mm(.012")	0.47 mm(.020")	0.26 mm(.011")	0.32 mm(.013")	0.32 mm(.013")
HAND FEEL	Medium	Soft	Soft	Soft	Medium	Medium	Medium	Soft	Soft
WORKING CONDITION - SEAM SEALING MACHINE									
TEMPERATURE	550~620 °C	550~620 °C	550~620 °C	550~620 °C	500~550 °C	550~620 °C	550~620 °C	550~620 °C	500~550 °C
SPEED	2.5~3.5 M/min	2.5~3.5 M/min	2.5~3.5 M/min	2.5~3.5 M/min	2.5~3.5 M/min	2.5~3.5 M/min	2.5~3.5 M/min	2.5~3.5 M/min	2.5~3.5 M/min
AIR PRESSURE	0.06~0.10 MPa	0.06~0.10 MPa	0.06~0.10 MPa	0.06~0.10 MPa	0.06~0.10 MPa	0.06~0.10 MPa	0.06~0.10 MPa	0.06~0.10 MPa	0.06~0.10 MPa
ROLLER PRESSURE	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa
STORAGE	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)

SPECIALTY TAPE(5SKU)

	703RT	DT-001	700NT	6503C	K8007SG
COMPOSITION	Polyamide/ Polyurethane	Polyamide/ Polyurethane	Polyamide	PET/ Polyurethane	Polyamide/ Polyurethane
CERTIFICATION	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®
COLOR	Black	Various color	White / Grey	White	Silver / Black
	Custom color	-	-	-	-
WEIGHT	335g/m²	240g/m²	65g/m²	205g/m²	320g/m²
CHARACTERISTIC	Reinforcement tape	Fabric tape	Security Liner	Down proof tape	Reflective tape
NORMAL THICKNESS	0.44 mm(.018")	0.34 mm(.014")	0.11 mm(.004")	0.28 mm(.011")	0.37 mm(.015")
HAND FEEL	Hard	Medium	Medium	Medium	Medium
WORKING CONDITION - HEATPRESS MACHINE					
GLUE LINE TEMPERATURE RANGE (°C)	113-181	113-181	-	113-181	-
ADHESIVE SOFTENING	80.5	80.5	-	80.5	-
WORKING CONDITION (°C)	140-170	140-170	-	140-170	-
ABRASION RESISTANCE	Excellent	Excellent	Excellent	Excellent	Excellent
STORAGE	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)

RECYCLED SEAM TAPE(5SKU)

	EF358	EF250PC	EF260P	EF313P	EF633P
COMPOSITION	Recycled polyester	Recycled polyester	Recycled polyester	Recycled polyester	Recycled polyester
	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
CERTIFICATION	GRS, OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®	OEKO-TEX®
COLOR	Translucent	Black, white, grey	Custom color and pattern	Black, grey	Black, grey
WEIGHT	98g/m²	105g/m²	151g/m²	270 g/m²	255 g/m²
CHARACTERISTIC	2L seam tape	2L Color seam tape	2.5L Pattern seam tape	3L Tricot fabric seam tape	3L Jersey fabric seam tape
NORMAL THICKNESS	0.08 mm(.003")	0.09 mm(.004")	0.09 mm(.004")	0.38 mm(.015")	0.35 mm(.014")
HAND FEEL	Medium	Medium	Medium	Medium	Medium
WORKING CONDITION - SEAM SEALING MACHINE					
TEMPERATURE	400~450°C	400~450°C	400~450°C	500~550°C	500~550°C
SPEED	3.5~4.5 M/min	3.5~4.5 M/min	3.5~4.5 M/min	2.0~3.5 M/min	2.0~3.5 M/min
AIR PRESSURE	0.06~0.12 MPa	0.06~0.12 MPa	0.06~0.12 MPa	0.06~0.12 MPa	0.06~0.12 MPa
ROLLER PRESSURE	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa	0.4~0.5MPa
STORAGE	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)	Below 25°C, Avoid High Humidity (<60%)