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THOMAS LEBHERZ TEXTILMASCHINEN e.K.

GERMANY

**spare parts
for the
textile industry**

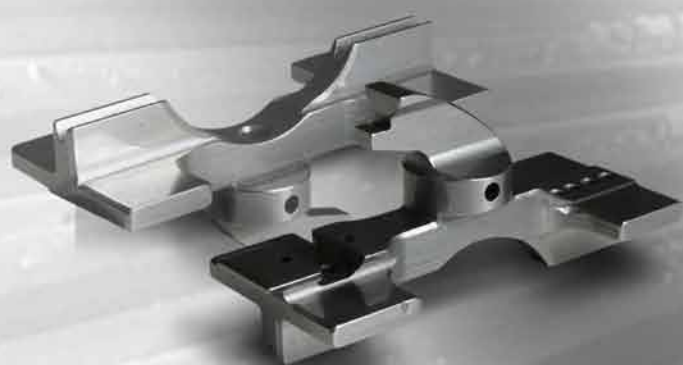
rigid rapier looms (G-, H- and P-types)



are manufactured in Europe by selected ISO and TÜV certified workshops, designed to meet your needs for highest-quality parts in synergy with economy, simply value for money.

We are in a process of continuous development including the scheduled expansion of the existing product-range as well as the short-term implementation of new program lines.

Xtema spare parts enjoy an excellent reputation. The sustainability of our products will benefit your production, your efficiency and your performance.



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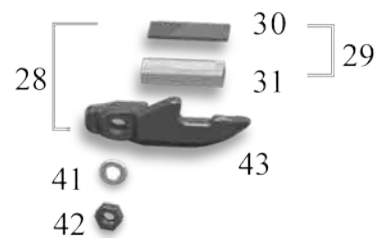
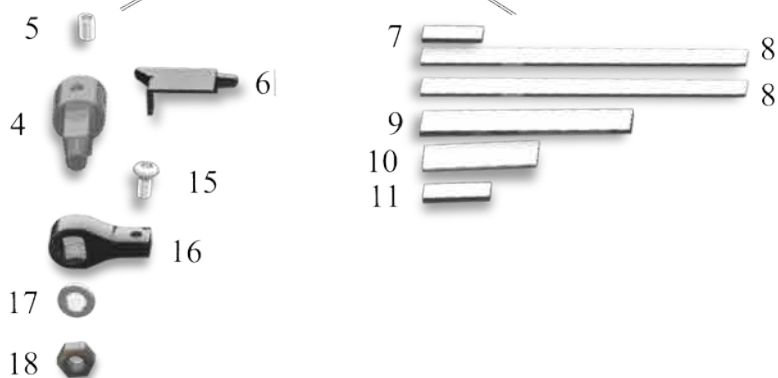
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HP-Line Rapier Heads complete and Bodies

Xtema	Description
LHS-001	Rapier Head Cpl. LHS 8mm with Clamp Plain Ceramic Coated
LHS-002	Rapier Head Cpl. LHS 8mm with Clamp Plain Chrome Coated
LHS-003	Rapier Head Cpl. LHS 8mm with Clamp Serrated Ceramic Coated
LHS-004	Rapier Head Cpl. LHS 8mm with Clamp Serrated Chrome Coated
LHS-005	Rapier Head Cpl. LHS 8mm with Clamp Solid Serrated Ceramic Coated
LHS-006	Rapier Head Cpl. LHS 8mm with Clamp Solid Serrated Chrome Coated
LHS-007	Rapier Head Cpl. LHS 9mm with Clamp Plain Ceramic Coated
LHS-008	Rapier Head Cpl. LHS 9mm with Clamp Plain Chrome Coated
LHS-009	Rapier Head Cpl. LHS 9mm with Clamp Serrated Ceramic Coated
LHS-010	Rapier Head Cpl. LHS 9mm with Clamp Serrated Chrome Coated
LHS-011	Rapier Head Cpl. LHS 9mm with Clamp Lengthway grooved Ceramic Coated
LHS-012	Rapier Head Cpl. LHS 9mm with Clamp Lengthway grooved Chrome Coated
LHS-013	Rapier Head Cpl. LHS 9mm with Clamp Plain Ceramic Coated Flat
LHS-014	Rapier Head Cpl. LHS 9mm with Clamp Plain Chrome Coated Flat
LHS-015	Rapier Head Cpl. LHS 9mm with Clamp Serrated Ceramic Coated Flat
LHS-016	Rapier Head Cpl. LHS 9mm with Clamp Serrated Chrome Coated Flat
LHS-017	Rapier Head Cpl. LHS 9mm with Clamp Lengthway grooved Ceramic Coated Flat
LHS-018	Rapier Head Cpl. LHS 9mm with Clamp Lengthway grooved Chrome Coated Flat
LHS-019	Rapier Head Cpl. LHS 10mm with Clamp Plain Ceramic Coated
LHS-020	Rapier Head Cpl. LHS 10mm with Clamp Plain Chrome Coated
LHS-021	Rapier Head Cpl. LHS 10mm with Clamp Serrated Ceramic Coated
LHS-022	Rapier Head Cpl. LHS 10mm with Clamp Serrated Chrome Coated
LHS-023	Rapier Head Cpl. LHS 10mm with Clamp Solid Serrated Ceramic Coated
LHS-024	Rapier Head Cpl. LHS 10mm with Clamp Solid Serrated Chrome Coated
RHS-001	Rapier Head Cpl. RHS 8mm with Clamp Plain Ceramic Coated
RHS-002	Rapier Head Cpl. RHS 8mm with Clamp Plain Chrome Coated
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RHS-014	Rapier Head Cpl. RHS 9mm with Clamp Plain Chrome Coated Flat
RHS-015	Rapier Head Cpl. RHS 9mm with Clamp Serrated Ceramic Coated Flat
RHS-016	Rapier Head Cpl. RHS 9mm with Clamp Serrated Chrome Coated Flat
RHS-017	Rapier Head Cpl. RHS 9mm with Clamp Lengthway grooved Ceramic Coated Flat
RHS-018	Rapier Head Cpl. RHS 9mm with Clamp Lengthway grooved Chrome Coated Flat
RHS-019	Rapier Head Cpl. RHS 10mm with Clamp Plain Ceramic Coated
RHS-020	Rapier Head Cpl. RHS 10mm with Clamp Plain Chrome Coated
RHS-021	Rapier Head Cpl. RHS 10mm with Clamp Serrated Ceramic Coated
RHS-022	Rapier Head Cpl. RHS 10mm with Clamp Serrated Chrome Coated
RHS-023	Rapier Head Cpl. RHS 10mm with Clamp Solid Serrated Ceramic Coated
RHS-024	Rapier Head Cpl. RHS 10mm with Clamp Solid Serrated Chrome Coated
LHS-025	Rapier Head Body LHS 8mm Ceramic Coated
LHS-026	Rapier Head Body LHS 8mm Chrome Coated
LHS-027	Rapier Head Body LHS 9mm Ceramic Coated with 20
LHS-028	Rapier Head Body LHS 9mm Chrome Coated with 20
LHS-029	Rapier Head Body LHS 9mm Ceramic Coated Flat with 20
LHS-030	Rapier Head Body LHS 9mm Chrome Coated Flat with 20
LHS-031	Rapier Head Body LHS 10mm Ceramic Coated
LHS-032	Rapier Head Body LHS 10mm Chrome Coated
RHS-025	Rapier Head Body RHS 8mm Ceramic Coated
RHS-026	Rapier Head Body RHS 8mm Chrome Coated
RHS-027	Rapier Head Body RHS 9mm Ceramic Coated
RHS-028	Rapier Head Body RHS 9mm Chrome Coated
RHS-029	Rapier Head Body RHS 9mm Ceramic Coated Flat
RHS-030	Rapier Head Body RHS 9mm Chrome Coated Flat
RHS-031	Rapier Head Body RHS 10mm Ceramic Coated
RHS-032	Rapier Head Body RHS 10mm Chrome Coated

LHS 8mm/9mm

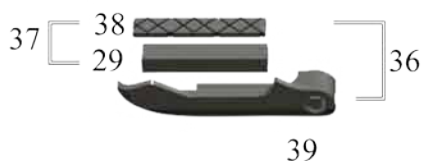
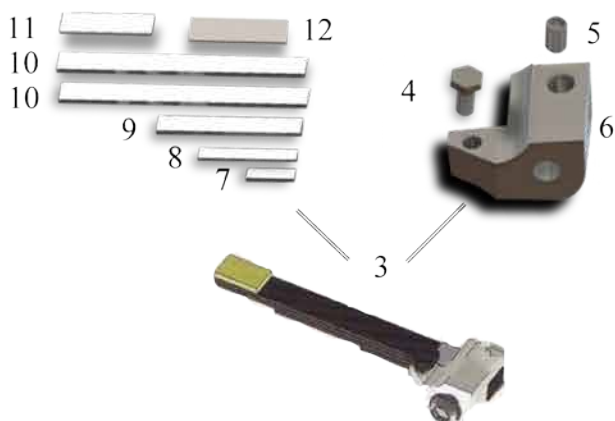


HP Rapier Head LHS 8mm/9mm

Pos.	Xtema	Description
1	LHS-000	Rapier Head Cpl. LHS 8mm/9mm (select execution from page 4 - 5)
2	LHS-000	Rapier Head Body LHS 8mm/9mm (select execution from page 4 - 5)
3	D-001	Clamping Spring LHS Cpl.
4	D-002	Clamping Bolt
5	D-003	Headless Screw
6	D-004	Clamp
7	D-005	Vulkollan Insert 6,0x1,5x10mm
8	D-006	Clamping Spring 1,1x6,0x64mm
9	D-007	Clamping Spring 1,1x6,0x50mm
10	D-008	Clamping Spring 1,1x6,0x30mm
11	D-009	Protection Plate 0,1x6,0x14mm
12	D-010	Countersunk Screw
13	D-011	Line Feed Lever
14	D-012	Locking Element
15	D-013	Oval Head Screw
16	D-014	Stop Piece
17	D-015	Washer
18	D-016	Hexagon Nut
19	D-017	Clamping Lever Cpl. Solid Plain with 16
20	D-018	Clamping Lever Cpl. Solid Serrated with 16
21	D-019	Thread Guide Pin
22	D-020	Tungsten Carbide Sleeve
23	D-021	Countersunk Screw
24	D-022	Guide Piece 8,3x12x68mm Sintimid Black
25	D-023	Bush 8/10/4,20 Tungsten Carbide for Rapier Body LHS
26	D-024	Bush 10/12/3,2 Tungsten Carbide for Rapier Body LHS
27	D-025	Countersunk Screw
28	D-026	Clamp Piece Cpl. LHS Vulkollan HM Plain with 29
29	D-027	Tungsten Carbide Insert LHS Cpl. Vulkollan HM Plain with 30+31
30	D-028	Tungsten Carbide Insert LHS Plain 5,0x0,7x16mm
31	D-029	Vulkollan Insert 5,0x3,5x16mm
32	D-030	Clamp Piece Cpl. LHS Vulkollan HM Serrated with 33
33	D-031	Tungsten Carbide Insert LHS Cpl. Vulkollan HM Serrated with 34+31
34	D-032	Tungsten Carbide Insert LHS Serrated 5,0x0,8x16mm
35	D-033	Clamp Piece Cpl. LHS Vulkollan HM Lengthway Grooved with 36
36	D-034	Tungsten Carbide Insert LHS Cpl. Vulkollan HM Lengthway Grooved with 37+31
37	D-035	Tungsten Carbide Insert LHS Lengthway Grooved, 5,0x0,8x16mm
38	D-036	Clamp Piece LHS Cpl. Vulkollan HM Fine Serrated with 39
39	D-037	Tungsten Carbide Insert LHS Cpl. Vulkollan HM Fine Serrated with 40+31
40	D-038	Tungsten Carbide Insert LHS 5x0,80x16mm HM Fine Serrated
41	D-039	Washer
42	D-040	Hexagon Nut
43	D-041	Clamp Piece



RHS 8mm/9mm

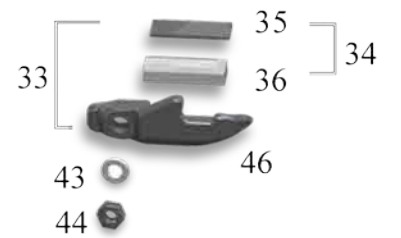
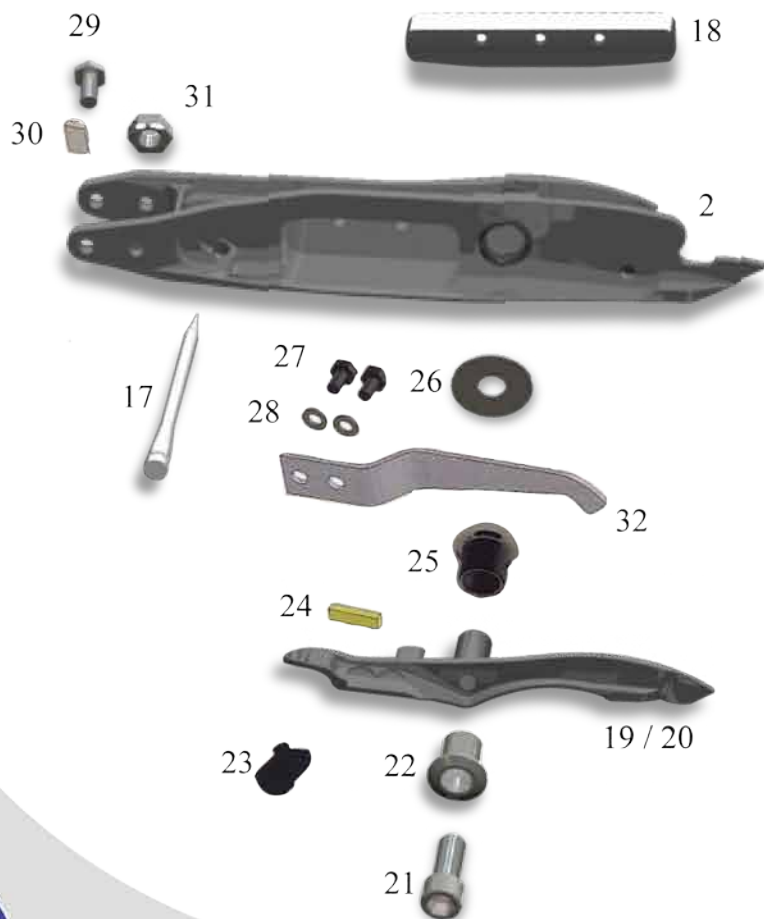
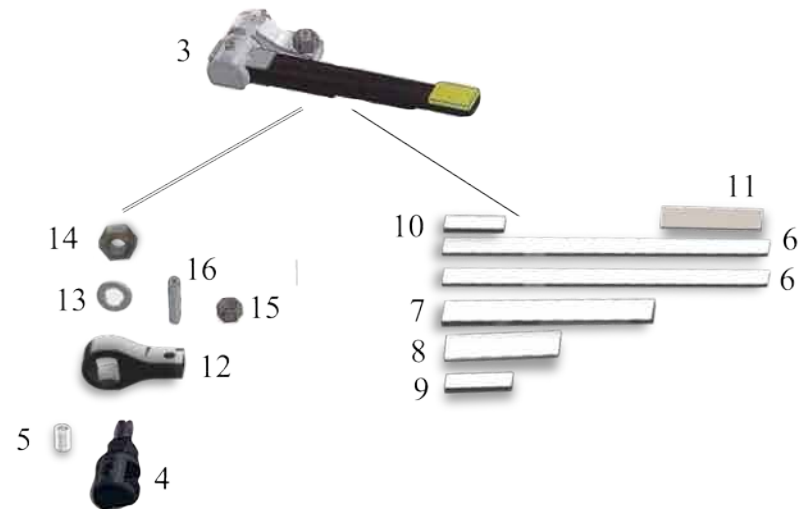


HP Rapier Head RHS 8mm/9mm

Pos.	Xtema	Description
1	RHS-000	Rapier Head Cpl. RHS 8mm/9mm (select execution from page 4 - 5)
2	RHS-000	Rapier Head Body RHS 8mm/9mm (select execution from page 4 - 5)
3	D-062	Clamping Spring Cpl., ID 2-10
4	D-063	Hexagon Screw
5	D-064	Headless Screw
6	D-065	Clamping Bolt
7	D-009	Protection Plate 0,1x6,0x14mm
8	D-008	Clamping Spring 1,1x6,0x30mm
9	D-007	Clamping Spring 1,1x6,0x50mm
10	D-006	Clamping Spring 1,1x6,0x64mm
11	D-005	Vulkollan Insert 6,0x1,5x10mm
12	D-066	Protection Plate 0,5x6,0x14mm
13	D-022	Guide Piece 8,3x12x68mm Sintimid Black
14	D-067	Hexagon Nut
15	D-068	Hexagon Screw
16	D-069	Tightening Disc
17	D-070	Hexagon Screw
18	D-015	Washer
19	D-012	Locking Element
20	D-071	Tungsten Carbide Washer
21	D-072	Bush for Clamp Piece RHS Tungsten 8/9/10
22	D-073	Clamping Lever Cpl. Solid Plain
23	D-074	Clamping Lever Cpl. Solid Serrated
24	D-075	Tungsten Carbide Sleeve
25	D-076	Socket Head Screw
26	D-077	Clamp Piece Cpl. RHS Vulkollan HM Plain with 27
27	D-078	Tungsten Carbide Insert RHS Cpl. Vulkollan HM Plain with 28+29
28	D-079	Tungsten carbide Insert RHS Plain, 3,5x0,7x22mm
29	D-080	Vulkollan Insert 3,5x3,5x20mm
30	D-081	Clamp Piece Cpl. RHS Vulkollan HM Serrated with 31
31	D-082	Tungsten Carbide Insert RHS Cpl. Vulkollan HM Serrated with 32+29
32	D-083	Tungsten Carbide Insert RHS Serrated, 3,5x0,8x22mm
33	D-084	Clamp Piece Cpl. RHS Vulkollan HM Lengthway Grooved with 34
34	D-085	Tungsten Carbide Insert RHS Cpl. Vulkollan HM Lengthway Grooved with 35+29
35	D-086	Tungsten carbide Insert RHS Lengthway Grooved, 3,5x0,8x22mm
36	D-087	Clamp Piece RHS Cpl. Vulkollan HM Fine Serrated with 37
37	D-088	Tungsten Carbide Insert RHS Cpl. Vulkollan HM Fine Serrated with 38+29
38	D-089	Tungsten Carbide Insert RHS Fine Serrated, 3,5x0,8x22mm
39	D-090	Clamp Piece RHS



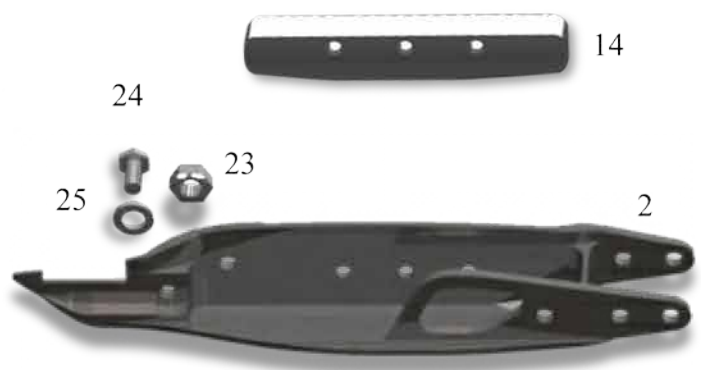
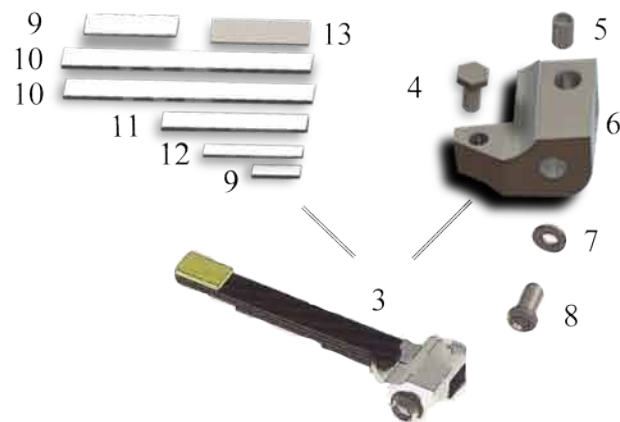
LHS 10mm



HP Rapier Head LHS 10mm

Pos.	Xtema	Description	
1	LHS-000	Rapier Head Cpl. LHS 10mm	(select execution from page 4 - 5)
2	LHS-000	Rapier Head Body LHS 10mm	(select execution from page 4 - 5)
3	D-097	Clamping Spring LHS Cpl.	
4	D-002	Clamping Bolt	
5	D-003	Headless Screw	
6	D-006	Clamping Spring 1,1x6,0x64mm	
7	D-007	Clamping Spring 1,1x6,0x50mm	
8	D-008	Clamping Spring 1,1x6,0x30mm	
9	D-009	Protection Plate 0,1x6,0x14mm	
10	D-066	Protection Plate 0,5x6,0x14mm	
11	D-005	Vulkollan Insert 6,0x1,5x10mm	
12	D-014	Stop Piece	
13	D-015	Washer	
14	D-016	Hexagon Nut	
15	D-040	Hexagon Nut	
16	D-041	Headless Screw	
17	D-012	Locking Element	
18	D-099	Guide Piece LHS Black	
19	D-060	Clamping Lever LHS 10mm Plain	
20	D-061	Clamping Lever LHS 10mm Serrated	
21	D-076	Socket Head Screw	
22	D-075	Tungsten Carbide Sleeve	
23	D-049	Start Cam	
24	D-057	Vulkollan Pad	
25	D-072	Bush for Clamp Piece LHS Tungsten 8/9/10	
26	D-071	Tungsten Carbide Washer	
27	D-045	Hexagon Screw	
28	D-046	Washer	
29	D-025	Countersunk Screw	
30	D-048	Guide Piece	
31	D-016	Hexagon Nut	
32	D-047	Line Feed Lever	
33	D-042	Clamp Piece Cpl. LHS Vulkollan HM Plain with 34	
34	D-054	Tungsten Carbide Insert LHS Cpl. Vulkollan HM Plain with 35+36	
35	D-051	Tungsten Carbide Insert LHS Plain	
36	D-050	Vulkollan Insert	
37	D-043	Clamp Piece Cpl. LHS Vulkollan HM Serrated with 38	
38	D-055	Tungsten Carbide Insert LHS Cpl. Vulkollan HM Serrated with 39+36	
39	D-052	Tungsten Carbide Insert LHS Serrated	
40	D-044	Clamp Piece Cpl. LHS Vulkollan HM Fine Serrated with 41	
41	D-056	Tungsten Carbide Insert LHS Cpl. Vulkollan HM Fine Serrated with 42+36	
42	D-053	Tungsten Carbide Insert LHS Fine Serrated	
43	D-039	Washer	
44	D-040	Hexagon Nut	
45	D-058	Side Support Plate (21x1,5x9mm)	
46	D-059	Clamp Piece LHS	

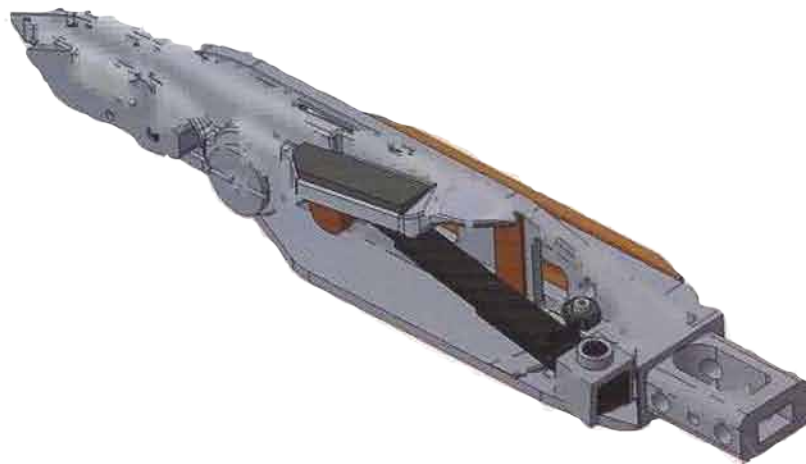
RHS 10mm



HP Rapier Head RHS 10mm

Pos.	Xtema	Description
1	RHS-000	Rapier Head Cpl. RHS 10mm (select execution from page 4 - 5)
2	RHS-000	Rapier Head Body RHS 10mm (select execution from page 4 - 5)
3	D-098	Clamp Spring RHS Cpl.
4	D-063	Hexagon Screw
5	D-064	Headless Screw
6	D-065	Clamping Bolt
7	D-015	Washer
8	D-070	Hexagon Screw
9	D-066	Protection Plate 0,5x6,0x14mm
10	D-006	Clamping Spring 1,1x6,0x64mm
11	D-007	Clamping Spring 1,1x6,0x50mm
12	D-008	Clamping Spring 1,1x6,0x30mm
13	D-005	Vulkollan Insert 6,0x1,5x10mm
14	D-100	Guide Piece RHS 11x9,3x72mm Black
15	D-012	Locking Element
16	D-092	Clamping Lever RHS 10mm Plain
17	D-093	Clamping Lever RHS 10mm Serrated
18	D-076	Socket Head Screw
19	D-075	Tungsten Carbide Sleeve
20	D-049	Start Cam
21	D-072	Bush for Clamp Piece RHS Tungsten 8/9/10
22	D-071	Tungsten Carbide Washer
23	D-067	Hexagon Nut
24	D-068	Hexagon Screw
25	D-069	Tightening Disc
26	D-094	Clamp Piece Cpl. RHS Vulkollan HM Plain with 27
27	D-078	Tungsten Carbide Insert RHS Cpl. Vulkollan HM Plain with 28+29
28	D-079	Tungsten Carbide Insert RHS Plain, 3,5x0,7x22mm
29	D-080	Vulkollan Insert 3,5x3,5x20mm
30	D-095	Clamp Piece Cpl. RHS Vulkollan HM Serrated with 31
31	D-082	Tungsten Carbide Insert RHS Cpl. Vulkollan HM Serrated with 32+29
32	D-083	Tungsten Carbide Insert RHS Serrated, 3,5x0,8x22mm
33	D-096	Clamp Piece Cpl. RHS Vulkollan HM Fine Serrated with 34
34	D-088	Tungsten Carbide Insert RHS Cpl. Vulkollan HM Fine Serrated with 35+29
35	D-089	Tungsten Carbide Insert RHS Fine Serrated, 3,5x0,8x22mm
36	D-091	Side Support Plate (21x3x9mm)
37	D-090	Clamp Piece RHS

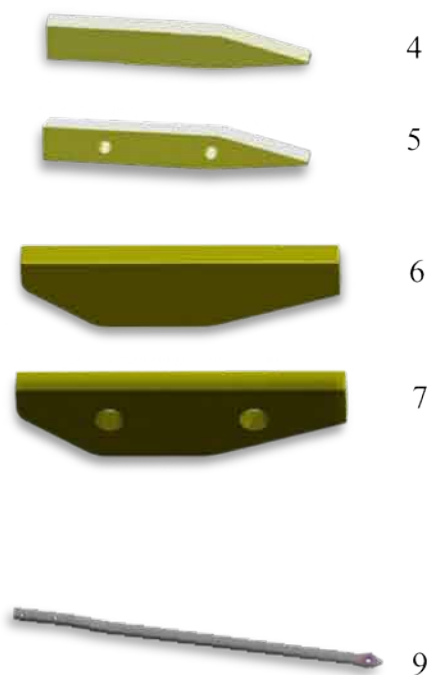
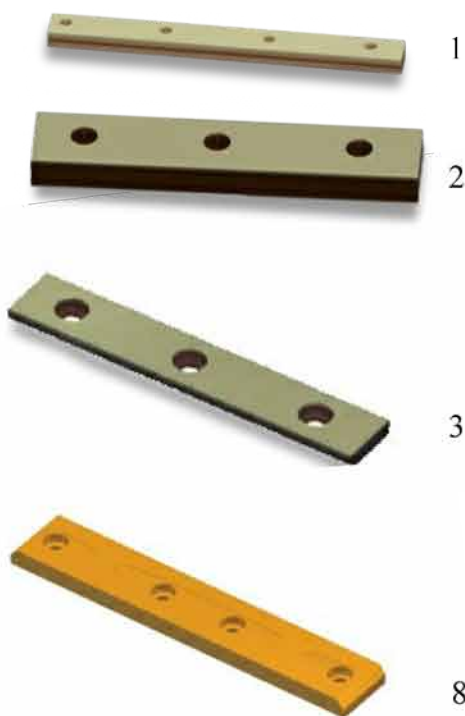
Rapier Head Eco-Line 10mm



Eco-Line Rapier Head

Pos.	Xtema	Description
1	Eco-LHS	Rapier Head LHS 10 mm
2	Eco-LHS-00	Rapier Head Cpl. LHS
3	Eco-LHS-01	Locking Element
4	Eco-LHS-02	Guide Piece LHS
5	Eco-LHS-03	Rapier Head Body LHS (Steel)
6	Eco-LHS-04	Stop Piece
7	Eco-LHS-05	Clamping Bolt
8	Eco-LHS-06	Protection Plate
9	Eco-LHS-07	Clamping Spring 1,1x6x64
10	Eco-LHS-08	Clamping Spring 1,1x6x50
11	Eco-LHS-09	Clamping Spring 1,1x6x30
12	Eco-LHS-10	Guide Plate
13	Eco-LHS-11	Line Feed Lever
14	Eco-LHS-12	Clamping Lever Cpl. LHS
15	Eco-LHS-13	Start Cam
16	Eco-LHS-14	Tungsten Carbide Sleeve 1
17	Eco-LHS-15	Tungsten Carbide Sleeve 2
18	Eco-LHS-16	Bearing Bolt
19	Eco-LHS-17	Tungsten Carbide Insert Serrated LHS
20	Eco-LHS-18	Vulkollan Insert LHS
21	Eco-LHS-19	Clamping Plate Cpl. Vulkollan HM-Serrated LHS
1	Eco-RHS	Rapier Head RHS 10 mm
2	Eco-RHS-00	Rapier Head Clp. RHS
3	Eco-RHS-01	Locking Element
4	Eco-RHS-02	Guide Piece RHS
5	Eco-RHS-03	Rapier Head Body RHS (Steel)
6	Eco-RHS-04	Tungsten Carbide Washer
7	Eco-RHS-05	Guide Plate
8	Eco-RHS-06	Clamping Bolt
9	Eco-RHS-07	Protection Plate
10	Eco-RHS-08	Clamping Spring 1,1x6x64
11	Eco-RHS-09	Clamping Spring 1,1x6x50
12	Eco-RHS-10	Clamping Spring 1,1x6x30
13	Eco-RHS-11	Start Cam
14	Eco-RHS-12	Clamping Lever Cpl. RHS
15	Eco-RHS-13	Tungsten Carbide Sleeve 1
16	Eco-RHS-14	Tungsten Carbide Sleeve 2
17	Eco-RHS-15	Bearing Bolt
18	Eco-RHS-16	Tungsten Carbide Insert Serrated RHS
19	Eco-RHS-17	Vulkollan Insert RHS
20	Eco-RHS-18	Clamping Plate Cpl. Vulkollan HM-Serrated RHS

Essential Running Spares



Essential Running Spares

Pos.	Xtema	Description
1	D-101	Guide Piece LHS
2	D-102	Guide Piece Thick RHS
3	D-103	Guide Piece Thin RHS
4	D-104	Control Bar w/o Holes
5	D-105	Control Bar w/ Holes
6	D-106	Control Bar w/o Holes
7	D-107	Control Bar w/ Holes
8	D-108	Pneumatic Rod Stabilizer
9	D-109	Thread Rod
10	D-110	Weft Scissors Long Standard
11	D-111	Temple Scissors LHS
12	D-112	Temple Scissors RHS
13	D-113	Tuck-in Arm LHS
14	D-114	Tuck-in Arm RHS
15	D-115	Tuck-in Needle LHS
16	D-116	Tuck-in Needle RHS
17	D-117	Release Lever LHS
18	D-118	Release Lever RHS
19	D-119	Guide Roller D:22 / L:42 mm
20	D-120	Guide Roller D:22 / L:40 mm
21	D-121	Roller Support RHS-LHS
22	D-122	Grooved Ball Bearing
23	D-123	Guide Roller D:42x20 mm
24	D-124	Guide Roller D:42x14 mm
25	D-125	Guide Roller D:38x20 mm
26	D-126	Guide Roller D:38x14 mm
27	D-127	Grooved Ball Bearing
28	D-128	Drive Gear Stell 37 Teeth 8mm
29	D-129	Drive Gear Stell 37 Teeth 10mm

Cpl. Racks and Profiles HP-Line - for P-Type Looms

8MM	9MM	10MM	MNB / nom. Width	Länge / rod. Width
HP-RR-08-01	HP-RR-09-01	HP-RR-10-01	170 cm	1098 mm
HP-RR-08-02	HP-RR-09-02	HP-RR-10-02	180 cm	1148 mm
HP-RR-08-03	HP-RR-09-03	HP-RR-10-03	190 cm	1198 mm
HP-RR-08-04	HP-RR-09-04	HP-RR-10-04	200 cm	1248 mm
HP-RR-08-05	HP-RR-09-05	HP-RR-10-05	210 cm	1298 mm
HP-RR-08-06	HP-RR-09-06	HP-RR-10-06	220 cm	1348 mm
HP-RR-08-07	HP-RR-09-07	HP-RR-10-07	230 cm	1398 mm
HP-RR-08-08	HP-RR-09-08	HP-RR-10-08	240 cm	1448 mm
HP-RR-08-09	HP-RR-09-09	HP-RR-10-09	250 cm	1498 mm
HP-RR-08-10	HP-RR-09-10	HP-RR-10-10	260 cm	1548 mm
HP-RR-08-11	HP-RR-09-11	HP-RR-10-11	270 cm	1598 mm
HP-RR-08-12	HP-RR-09-12	HP-RR-10-12	280 cm	1648 mm
HP-RR-08-13	HP-RR-09-13	HP-RR-10-13	290 cm	1698 mm
HP-RR-08-14	HP-RR-09-14	HP-RR-10-14	300 cm	1748 mm
HP-RR-08-15	HP-RR-09-15	HP-RR-10-15	310 cm	1798 mm
HP-RR-08-16	HP-RR-09-16	HP-RR-10-16	320 cm	1848 mm
HP-RR-08-17	HP-RR-09-17	HP-RR-10-17	330 cm	1898 mm
HP-RR-08-18	HP-RR-09-18	HP-RR-10-18	340 cm	1948 mm
HP-RR-08-19	HP-RR-09-19	HP-RR-10-19	350 cm	1998 mm
HP-RR-08-20	HP-RR-09-20	HP-RR-10-20	360 cm	2048 mm
HP-RR-08-21	HP-RR-09-21	HP-RR-10-21	370 cm	2098 mm
HP-RR-08-22	HP-RR-09-22	HP-RR-10-22	380 cm	2148 mm
HP-RR-08-23	HP-RR-09-23	HP-RR-10-23	390 cm	2198 mm
HP-RR-08-24	HP-RR-09-24	HP-RR-10-24	400 cm	2248 mm



Cpl. Racks and Profiles Eco-Line - for H- and G-Type Looms

Xtema	MNB / nom.Width	Länge/ rod. Width
ECO-RR-01	160 cm	105 cm
ECO-RR-02	170 cm	110 cm
ECO-RR-03	180 cm	115 cm
ECO-RR-04	190 cm	120 cm
ECO-RR-05	200 cm	125 cm
ECO-RR-06	210 cm	130 cm
ECO-RR-07	220 cm	135 cm
ECO-RR-08	230 cm	140 cm
ECO-RR-09	240 cm	145 cm
ECO-RR-10	250 cm	150 cm
ECO-RR-11	260 cm	155 cm
ECO-RR-12	270 cm	160 cm
ECO-RR-13	280 cm	165 cm
ECO-RR-14	290 cm	170 cm
ECO-RR-15	300 cm	175 cm
ECO-RR-16	320 cm	185 cm
ECO-RR-17	330 cm	190 cm
ECO-RR-18	340 cm	195 cm
ECO-RR-19	350 cm	200 cm
ECO-RR-20	360 cm	205 cm
ECO-RR-21	380 cm	215 cm
ECO-RR-22	400 cm	220 cm



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