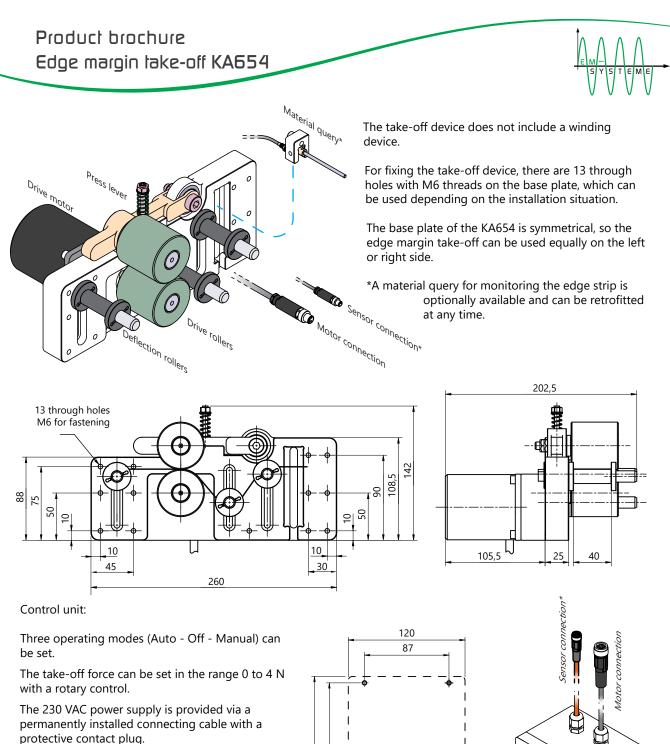


Edge margin take-off KA654 Art.-no. ZT013121A

Torque-controlled removal of edge strips.



Waste strips are produced when fabric or film strips are trimmed by machine. The KA654 is used for even, torque-controlled removal of these edge strips. The torque can be adjusted on the control unit via the motor control unit supplied. In automatic mode, the KA654 is controlled via an interface. Manual stopping and starting is also possible. The illustration shows the KA654 including the optional material query.



A 5-pin interface is used for communication with external devices (e.g. higher-level control system).

An internal relay controls the run-on time of the drive motor in the setting range from 10 s to 2 min (default 1 min).

Scope of supply:

Take-off device with three deflection rollers Control unit Connecting cables

Technical data:

Output for solenoid valve	24 VDC via interface
Error signal material query	24 VDC via interface
Take-off force	adjustable from 0 to 4 N
Take-off speed	maximum 65 m/min

4 x Ø4,2 lin the rear of the housing Selector switch perating mode orque controller **Main switch** Drilling pattern Plug for power supply

EM-Systeme GmbH Feldstraße 21 46149 Oberhausen

www.em-systeme.de verkauf@em-systeme.de

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Tel.: 0208 40 90 800

Fax: 0208 40 90 808

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Interface connection