



HD RUBBER & METAL CO.

**ONE STEP AHEAD IN ITS  
REGION, EVERYWHERE  
IN THE WORLD.**

[www.hd.com.tr](http://www.hd.com.tr)

**“  
One step  
ahead in  
its region,  
every where  
in the world.**

**”**

## WELCOME

As HD RUBBER ; the satisfaction of our customers is the most important part of our business. We instill customer satisfaction awareness in all our employee and suppliers. Quality is the responsibility of all HD RUBBER employees. We see HD RUBBER employees as the key to our success and offer to opportunity to improve themselves continuously. Our target is to attract our suppliers to our own quality level and to provide mutual benefits.

All members of the society are responsible to the environment. With this awareness, we encourage all of our stakeholders in this regard as an environmentally conscious business. As the HD RUBBER family, it is our most important feature to respect each other. We aim to be an HD RUBBER that wants to be worked with this feature.

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3.000 tons rubber parts and 800.000 air spring production capacity in 30.000 m2 building area. year.



## ABOUT THE COMPANY

HD Rubber, which produces rubber-metal based suspension parts for heavy duty vehicles and trailers, has started its automotive business activities in İzmir on 1959.

Our company moved all production facilities to Denizli in 2011 and continues its activities with 3.000 tons rubber parts and 800.000 air spring production capacity in 30.000 m2 building area. With the young and dynamic staff, HD has taken place between the companies which diverts the automotive spare part sector with its wide range and trusted service.

HD Rubber, does its own mold designs and productions by using 3D drawings ( CAD- SOLID, CAM-CIMATRONE,) and simulation applications in its own design center. Our design center has been approved on June 2017, by the Turkish ministry of industry and commerce. We also get into way of Industry 4.0 by establishing robotic chemosil painting unit and zinc-phosphate unit.

HD Rubber, is aiming to deliver low cost but high quality products to its customers with the guidance standards of IATF 16949 and ISO 9001.

HD RUBBER continues its export activities with 5 continent and more than 60 countries since 1983. HD Rubber is also proud of being a leading company of Turkey.



### Vision

One step ahead in its region,  
everywhere in the world.



### Mission

To provide the highest quality products  
to our customers with competitive  
price at the right time.



# PRODUCTION & **FIELD**

HD RUBBER is a leading manufacturer of air springs and rubber parts and rubber to metal parts such as spring mountings, engine mountings, rubber mountings, spring bushings, axle bushings, other bushings and mountings for trucks, buses, heavy-duty vehicles and trailers. All of products are produced in accordance with IATF 16949 and ISO 9001 quality certificates.



**AIR SPRING  
MANUFACTURING**



**SHEET-METAL  
FORMING**



**MOLDING, WELDING**



**COMPOUND MIXING  
AREA**



**6 AXES WELDING  
ROBOT**



**RUBBER METAL &  
VULCANIZATION**



**WET AND DRY PAINT  
FACILITY**



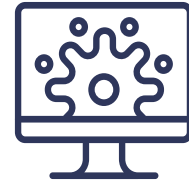
**MACHINING PROCESS**



**TOOLSHOP**



**SURFACE COATING  
PROCESS**



The parts suitable for AGRALE, BMC, BOVA, BPW, DAF, DENNIS, EVOBUS, FORD, FREIGHTLINER, ISUZU, IVECO, KENWORTH, MACH, MAN, MERCEDES-BENZ, NEOPLAN, PETERBILT, RENAULT, SCANIA, SETRA, SOLARIS, TEMSA, VAN HOOL, VDL, WOLKSWAGEN, VOLVO.

(brand names are only used for information and it is not implied that any part listed is the product of these manufacturer)



## PRODUCT OVERVIEW





## 5TH WHEEL REPAIR KITS

## BUSHING PARTS



## PROPELER SHAFTS

## SPRING MOUNTING



## QUALITY & **TEST METHODS**

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## HD RUBBER

has been qualified for IATF 16949 and ISO 9001. Quality processes include input control, process quality control, and periodic inspection of products, mass production laboratory controls, product development process and performance controls, systems of quality assurance, supplier quality assurance, and warranty of quality management.

Besides, HD RUBBER serves following tests for its products in its own production facilities.



Contact Our Customer Service  
For More Information

+90 (0258) 371 71 91





## OUR TEST METHODS

The satisfaction of our customers is the most important part of our business. We instill customer satisfaction awareness in all our employees and suppliers.

**RHEOMETER  
TEST**

**PULL OFF TEST**

**BLASTING  
TEST**

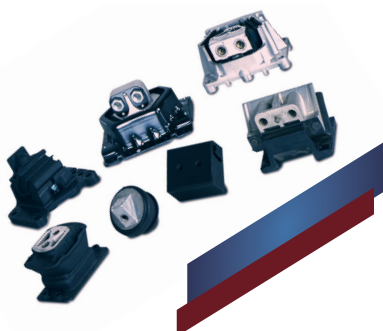
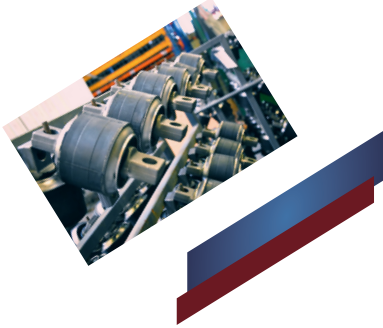
**GROWTH TEST**

**LEAKING TEST**

**FATIGUE TEST**

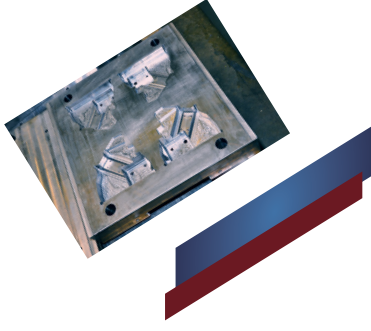


## Factory Overview



HD RUBBER carries out production and sales activities with 300 employees and 25% of this number consists of our white collar employees. While 85% of our sales constitute exports and we have production capacity of 800.000 air springs and 3.000 tones rubber parts per year.





# THANK YOU





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