



ESTEEM AUTO PVT LTD

Leading Manufacturer of Cylinder Liners, Sleeves & Air Cooled Blocks



ESTEEM AUTO

www.esteemauto.com

Manufactures and Exporters of

CYLINDER LINERS

G-1311, Metoda G.I.D.C., Gate No.3, Kalawad Road, Rajkot – 360021, INDIA.

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ESTEEM AUTO PVT LTD

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Company Vision & Mission:

Mission: To manufacture superior quality parts that meet dynamic customer requirements, and help customers enhance the value of their products.

Vision: To become a preferred OEM and Aftermarket partner for all casting requirements, while adopting green manufacturing technologies and lean practices in all our processes.



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Corporate Quality Policy

Esteem believes that quality is a culture that cannot be achieved or changed overnight, and thus company shall continue to invest on resources to maintain this culture that it has built over the years.

At Esteem Auto, employees across all levels of the organizational hierarchy adopts a zero defect mindset, helping the company to be a preferred partner for all its customers.





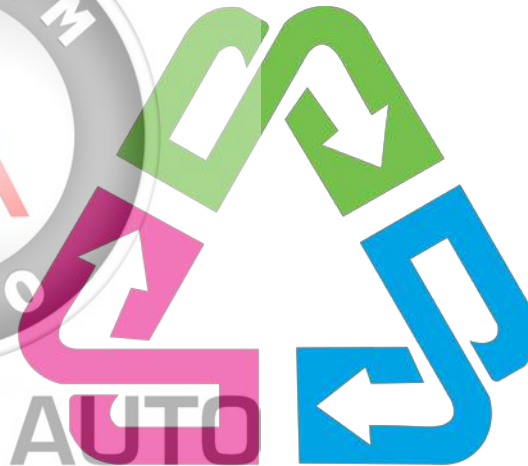
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Company Divisions



2002



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TRINERGY
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2019

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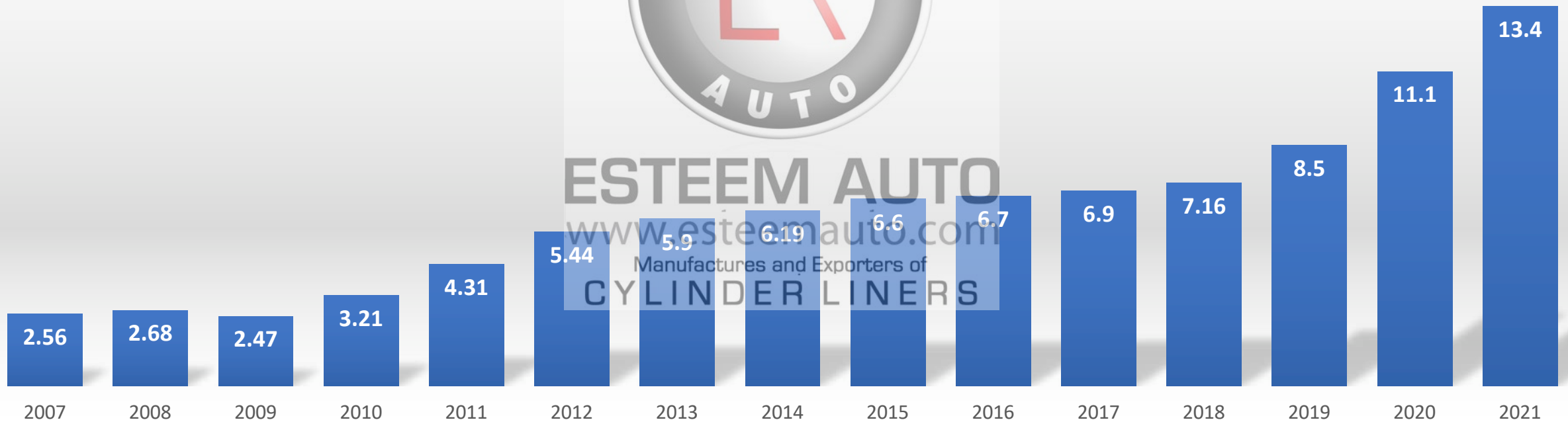


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Annual Sales from 2007 to 2021

Million US \$



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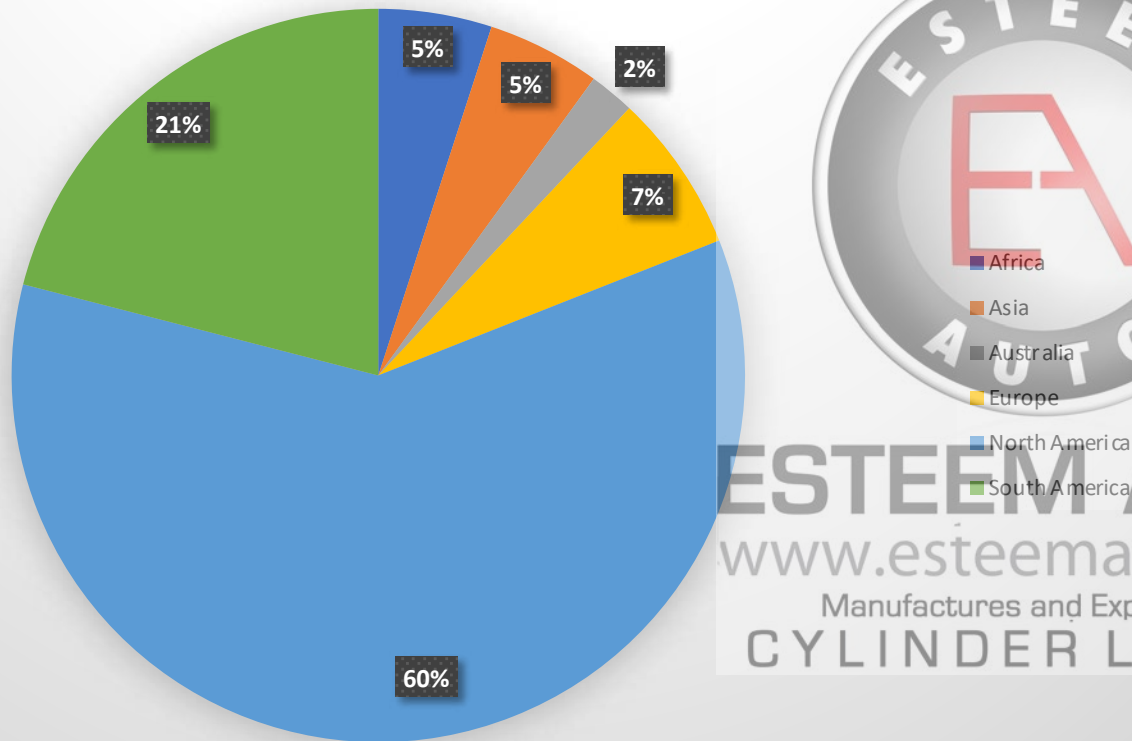
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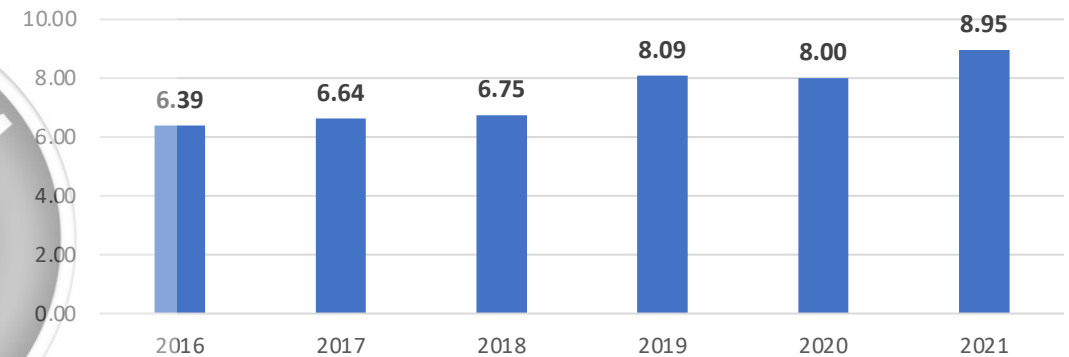
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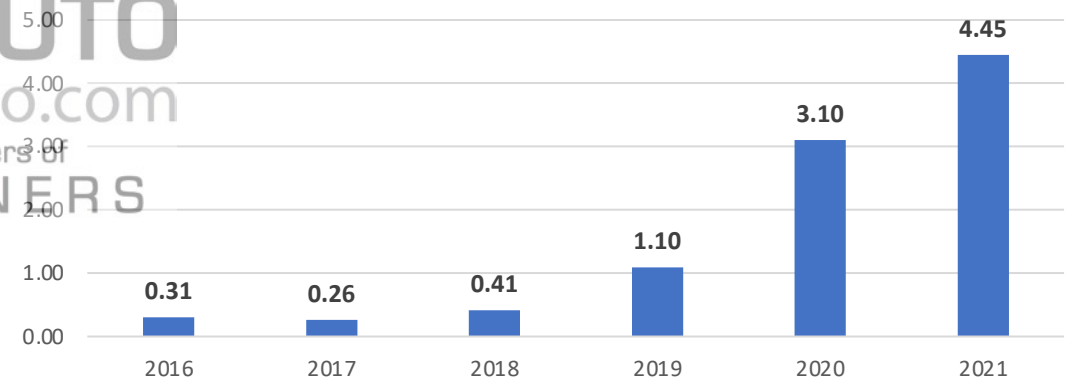
Export Sale by Region - 2021



Export Sales in Million US \$



Domestic Sales in Million US \$



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Global Presence

To underline this fact that, from last few decades, we have been exporting to more than

50

countries around the globe

1	Afghanistan	18	Guatemala	35	Romania
2	Algeria	19	Iran	36	Russia
3	Angola	20	Iraq	37	Saudi Arabia
4	Argentina	21	Italy	38	South Africa
5	Australia	22	Jordan	39	South Korea
6	Bangladesh	23	Libya	40	Syria
7	Bolivia	24	Lithuania	41	Tanzania
8	Brazil	25	Malaysia	42	Tunisia
9	Chile	26	Mexico	43	Turkey
10	Colombia	27	Morocco	44	UAE
11	Costa Rica	28	Netherlands	45	Uruguay
12	Dominican Republic	29	Nigeria	46	United Kingdom
13	Egypt	30	Panama	47	USA
14	Ecuador	31	Paraguay	48	Uzbekistan
15	France	32	Peru	49	Venezuela
16	Germany	33	Philippines	50	Zambia
17	Greece	34	Poland		

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Products Applications



Automotive



Tractor

Earth Moving



Industrial

Generator



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Manufactures and Exporters of
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Marine



Compressor

Aircraft



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Products Category: Cylinder Liners



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Products Category: Air & Water-cooled Blocks



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Products Category: Valve Guides



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Products Category: Injector Sleeves



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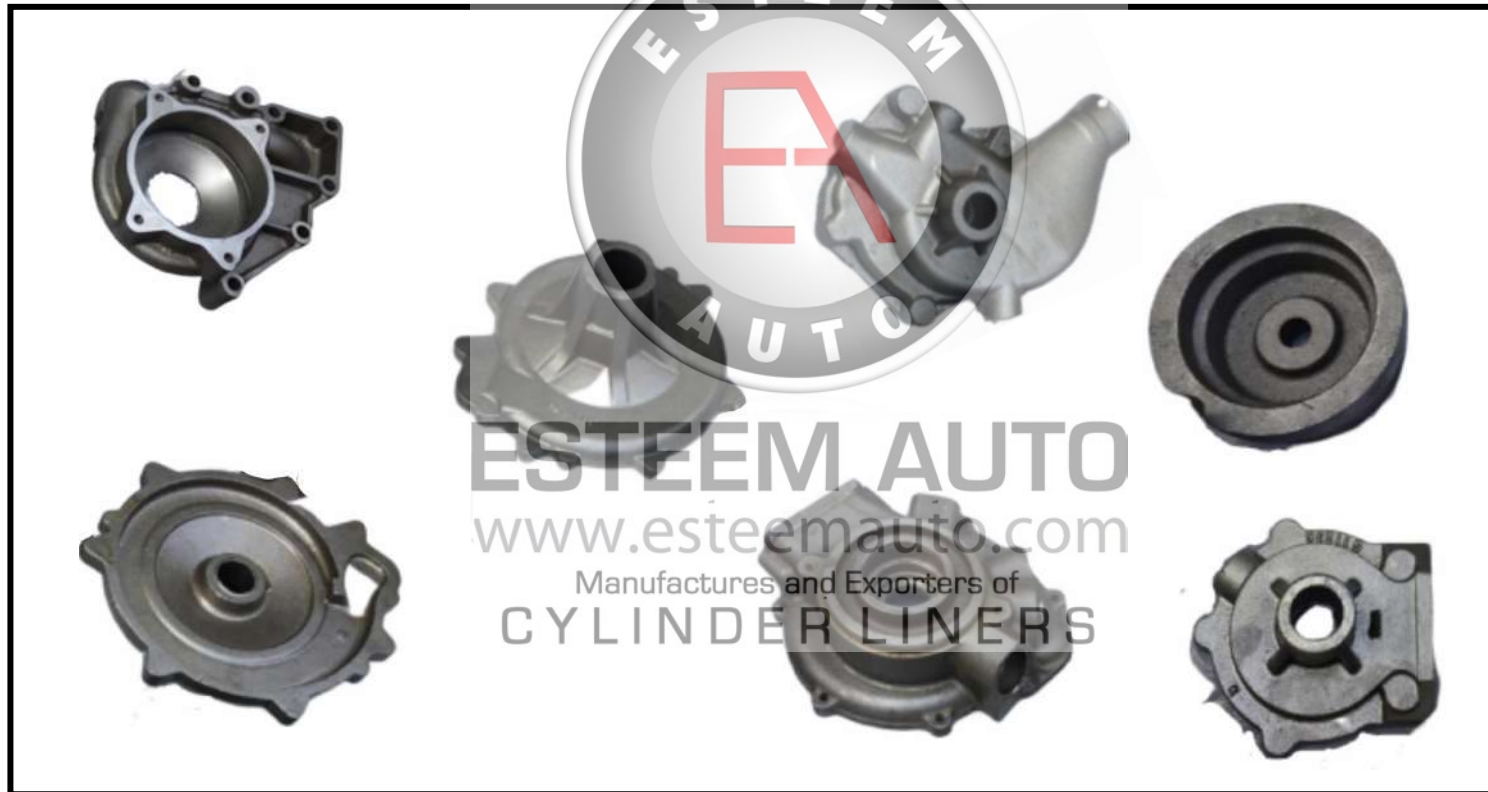
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Products Category: SG Iron and Green Sand Castings



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ESTEEM AUTO PVT LTD

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History

2019

A fully-automated foundry setup at a different unit to increase production capacity to over 200,000 liners per month

2014

Added a new adjacent facility to increase area to 27,500 sq.meters and production capacity to 150,000 liners per month

2002

Started as Esteem Auto Private Limited at a newly built facility with Induction furnace foundry and machine shop in 15,500 sq.meter area

1990

Moved to Aji Industrial Area with adding new foundry facilities with cupola furnace

1980

Established as Kishan Manufacturers with a Machine Shop

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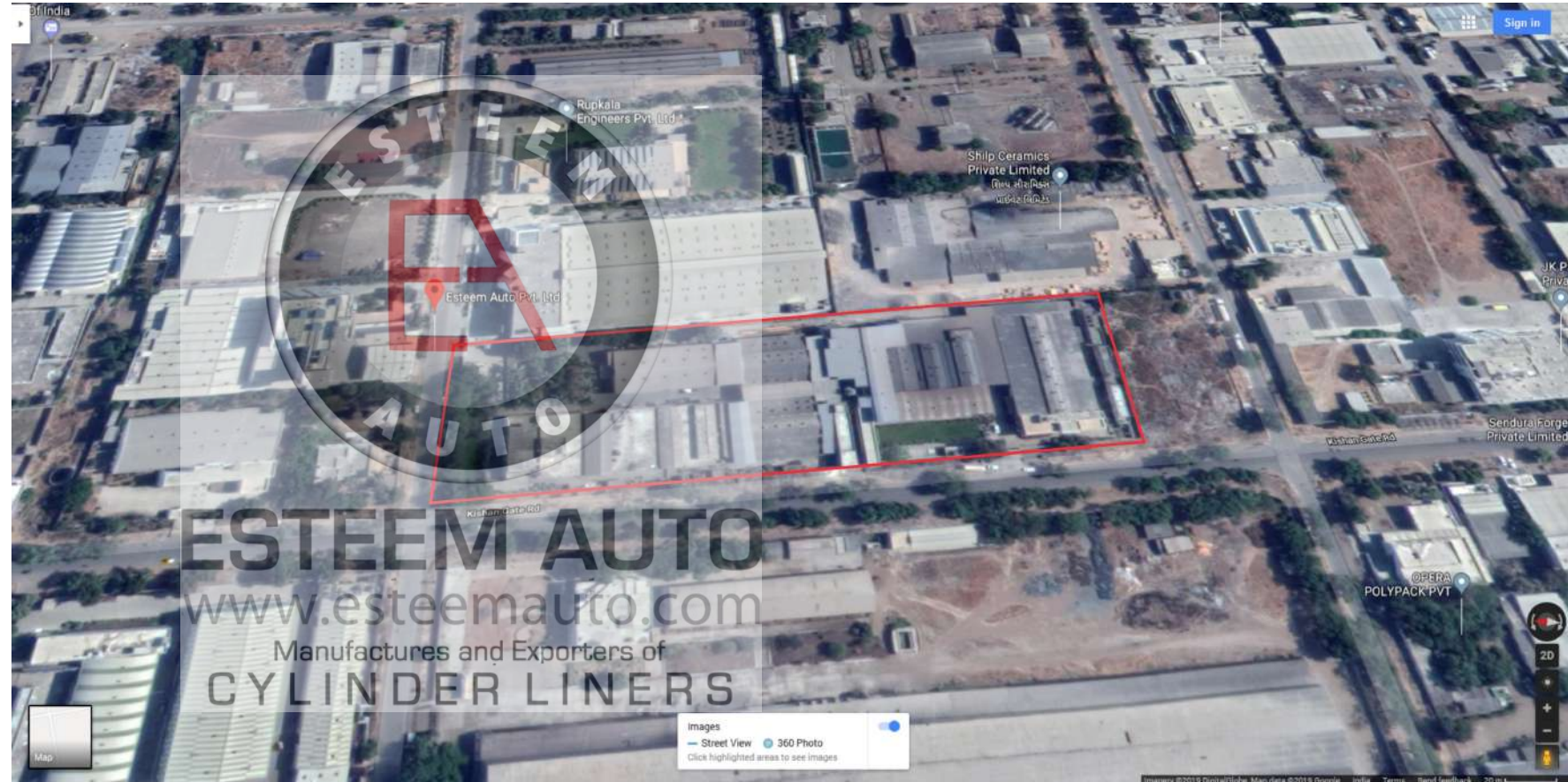


ESTEEM AUTO PVT LTD
Leading Manufacturer of Cylinder Liners, Sleeves & Air Cooled Blocks

Plant Location: Unit 1

✔ **2014** Purchased adjacent facility to increase the capacity.

- Increased Size of Plant to 27,500 Sq. Meters
- Production capacity increased to 150,000 Cylinder Liners per month.



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Plant Location: Unit 2

✓ 2019 Fully automated foundry unit to increase casting capacity

- Casting capacity increased to 2000 metric tons per month.



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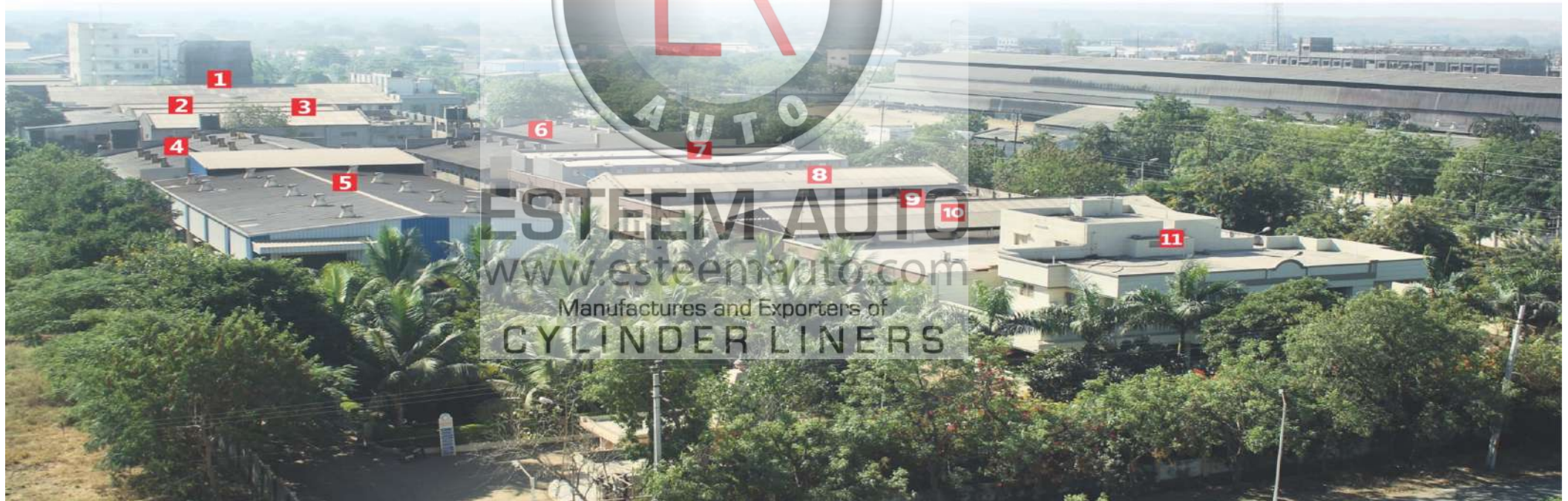
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Unit 1: Plant Layout

- 1** FOUNDRY - 1
- 2** FOUNDRY - 2
- 3** PROOF MACHINE
- 4** MACHINE SHOP - 1

- 5** MACHINE SHOP - 2
- 6** MACHINE SHOP - 3
- 7** PACKING
- 8** QUALITY CONTROL

- 9** INDUCTION HARDENING
- 10** DESIGN, R&D
- 11** OFFICE



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Foundry 1: Centrifugal Casting

Foundry Process
With online Temperature
measurement



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Foundry 1: Centrifugal Casting

Total casting capacity: 2000 metric

- 6 Spindle fully-automatic carousels – 2
- 8 Head Automatic Machine – 1
- Dual Head Automatic Machine – 38
- Single Head Manual Machine – 50

Total Liner & Sleeve Capacity 200,000



✔ Automatic Centrifugal Casting Machine Double Head



✔ 8-spindle carousel machine

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Unit 2 – Fully Automatic Foundry



✔ 6 Spindle, Fully Automatic Carousel Machines

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Foundry 2: Green Sand and Shell Molding



**Total casting capacity:
150 metric tons per month
with semi-automatic
casting plant**

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Material Grades

Gray Cast Iron

U.S.A. ASTM	German DIN
CLASS30	GG20
CLASS35	GG25
CLASS40/45	GG30
CLASS50	GG35
CLASS55	GG40



Unetched
Graphite
The structure consists of type A graphite distribution having ASTM flake size 4 to 6.



2% Nital Etched
Matrix
The matrix is fully pearlitic ferrites traces. Carbides < 2% uniformly distributed.
Uniformly distributed the eutectic phosphor tricies observed

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Casting Type: Boron



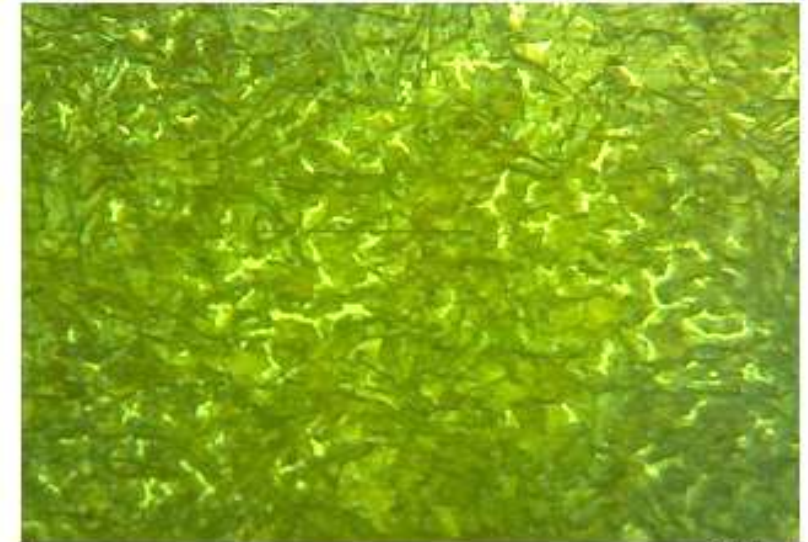
Unetched

100x

Graphite

The structure consists of type-A, 85% graphite distribution having ASTM flake size 4 to 6 and Some B graphite.

HARDNESS (2.5 mm / 187.5 kg) 255 - 266 BHN



2% Nital

100x

Basic structure

Matrix is Pearlitic and Free Ferrite is Nil

Steadite

Uniform - Distributed

Carbide

Special Steadite (boron) 2.491 % carbide

Carbide length: Min.: 19.97 Micron,

Max. : 55.39 Micron (length average 37.68)

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Casting Type: SG Iron



Unetched



100x 2% Nital Etched



2% Nital Etched

400x

SPECIFICATION ; ASTM A-536-84

This optical micrograph corresponds to grade 100-70-03 in the as cast condition

The structure consists of graphite nodules type 1, Graphite nodules size 6 to 7,
Nodularity 89.52%

Ductile iron photomicrograph Matrix is predominantly pearlite

The structure consists of graphite nodules and flake bull's eye ferrite 10.48%
in pearlite matrix (100X, nital etch)

Hardness (10 mm / 3000 kg) 258to 264 BHN

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Casting Type: Bainitic



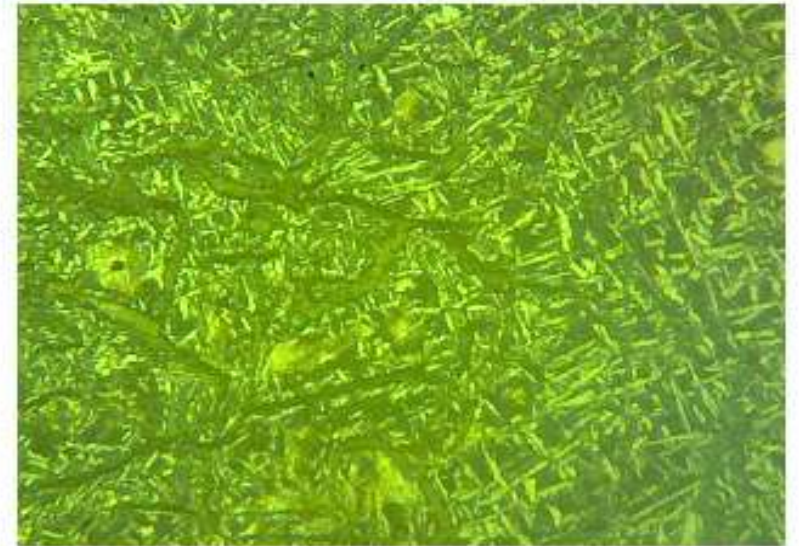
Unetched

100x

GRAPHITE

The graphite microstructure consists of Type A graphite flakes with a size per ASTM A 247 5 to 6

HARDNESS (10 mm / 3000 kg) 306 to 313 BHN



2% Nital

400x

MATRIX

The matrix Bainite Carbides & steadite -1-2 % approx.

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Casting Type: CGI



Unetched

100x

Graphite

The structure consists of graphite nodules and compacted graphite type I,II,IV, nodules size 6 to 7, Nodularity 23.04 %



2% Nital Etched

100x

Matrix

CGI Matrix is fully Pearlite 88.6 % & ferrite 1.8 % , Graphite 9.6%

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Other Products



Spiny Casting

Alfin Ring (Ni Resist)

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Metallurgical Lab



Spectrometer from
Spectromaxx
(Germany)



Microscope



Mitutoyo Micro Hardness
Testing Machin

BRINELL HARDNESS TESTER



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ESTEEM AUTO PVT LTD

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Proof Machining Shop



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Finish Machining Shop

8 Production Lines with:

- 20 fine-boring machines
- 16 CNC machines
- 3 rough honing machines
- 8 plateau honing machines



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Finish Machining Shop - Production Lines



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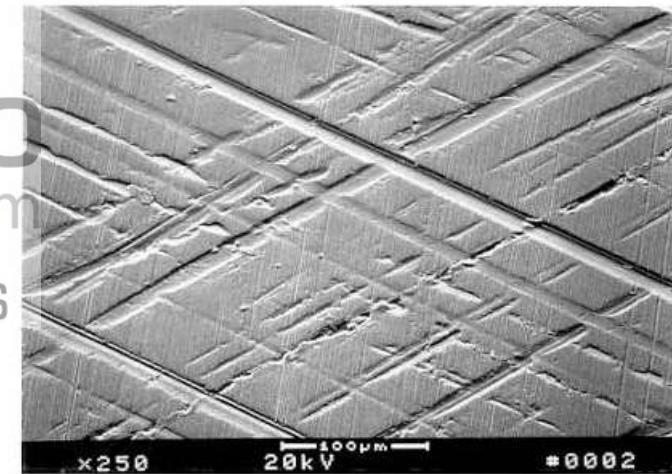
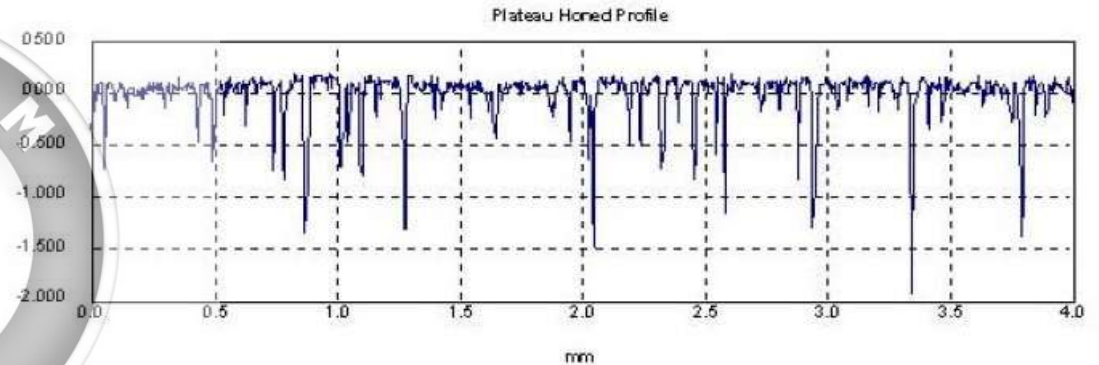
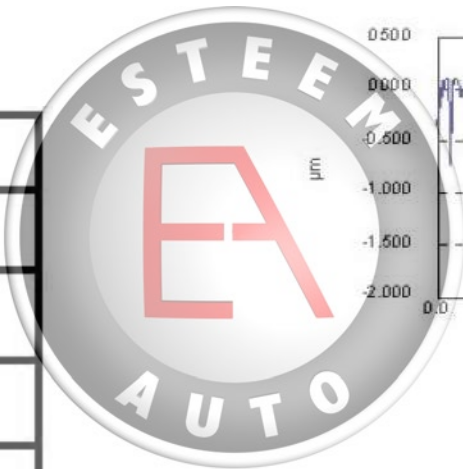
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General Plateau Honing Parameters

PLATEAU HONING SPECIFICATION		
SR. NO.	PARAMETER	SPECIFICATION
1	Ra	0.3 to 0.6 μm
2	Rz	3 to 7 μm
3	Rk	0.3 to 1.5 μm
4	Rpk	$\leq 0.3 \mu\text{m}$
5	Rvk	0.80 to 2.00 μm



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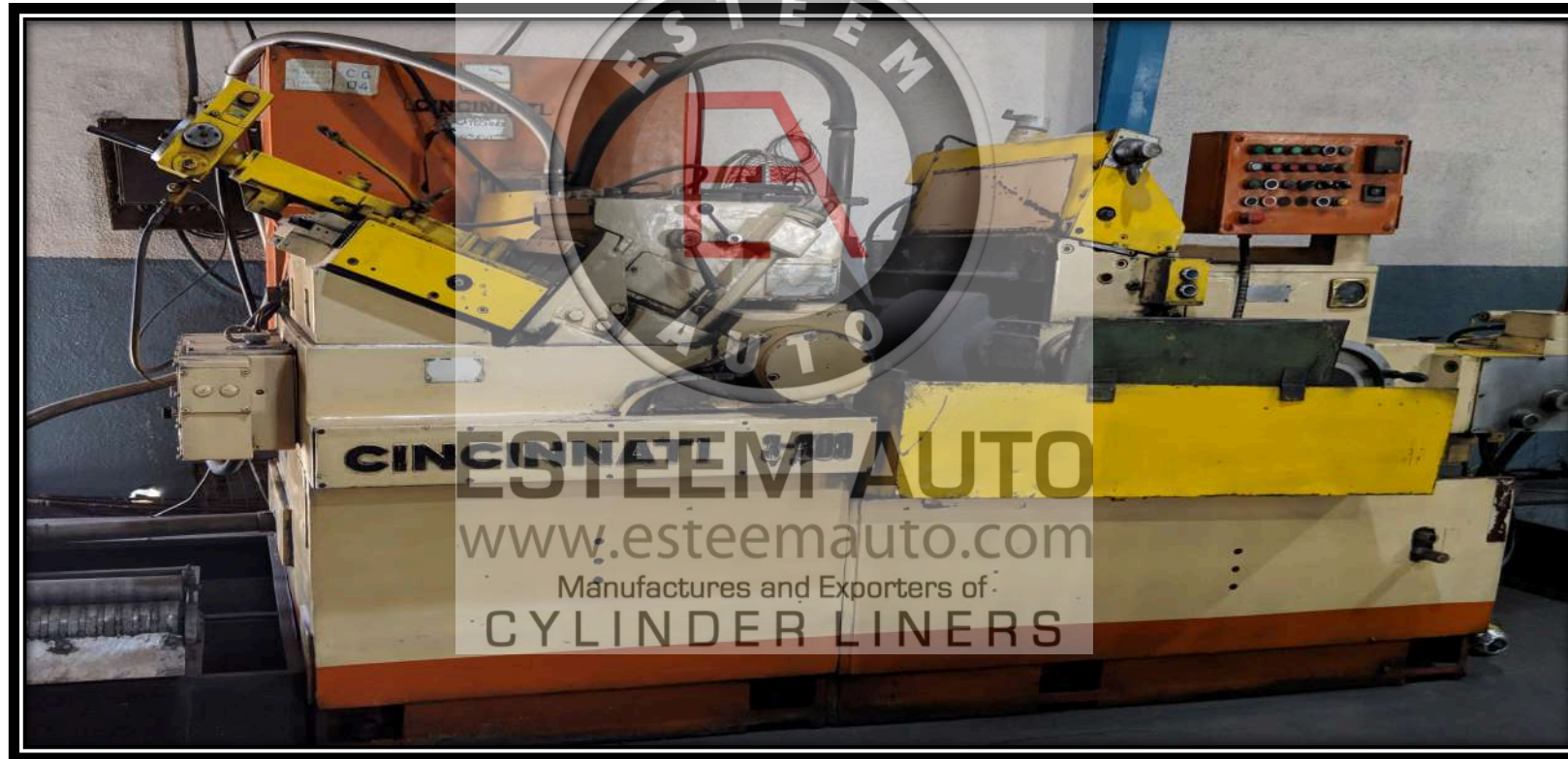
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Grinding Machining Shop



Centerless Grinding Machines

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Phosphating Plant



10 Tank automated phosphating plant

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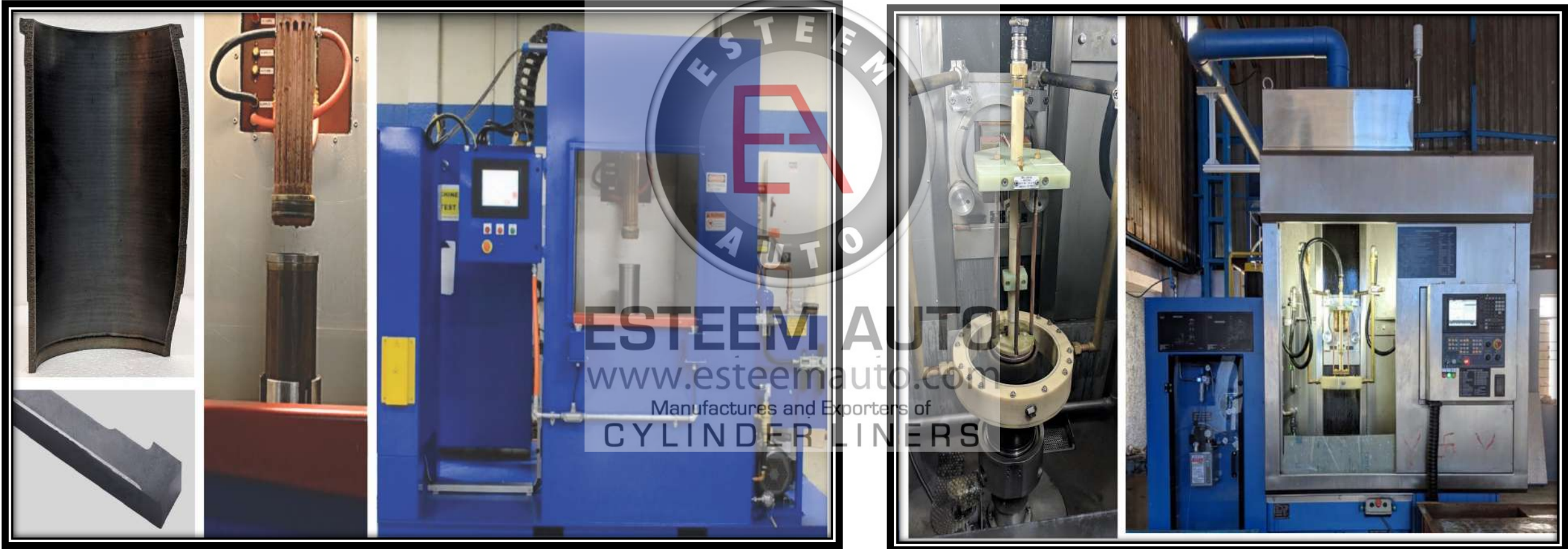
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Induction Hardening Facility



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Heat Treatment Furnace



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Crack Detection



Magnaflex Crack Detector



OLYMPUS Eddy Current Flaw Detector

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Microstructural and Mechanical Changes



Unetched

100x

Graphite

The structure consists of type A graphite distribution having ASTM flake size 4 to 6.

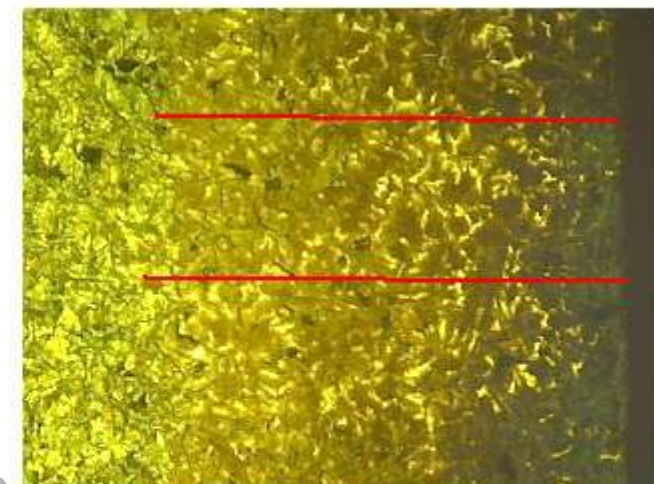


2% Nital Etched

100x

Matrix

The matrix is fully pearlitic ferrites traces. Carbides < 2% uniformly distributed. Uniformly distributed the eutectic phosphor trices observed



2% Nital Etched

50x

Quenched

Induction hardened zone Inside surface of cylinder . Matrix is temper mertsense and Hardness 43 to 46 HRC checked on inside surface of part , 1.0 to 1.20 mm deep hardened zone .

HARDNESS (2.5 mm / 187.5 kg) 244 - 255 BHN



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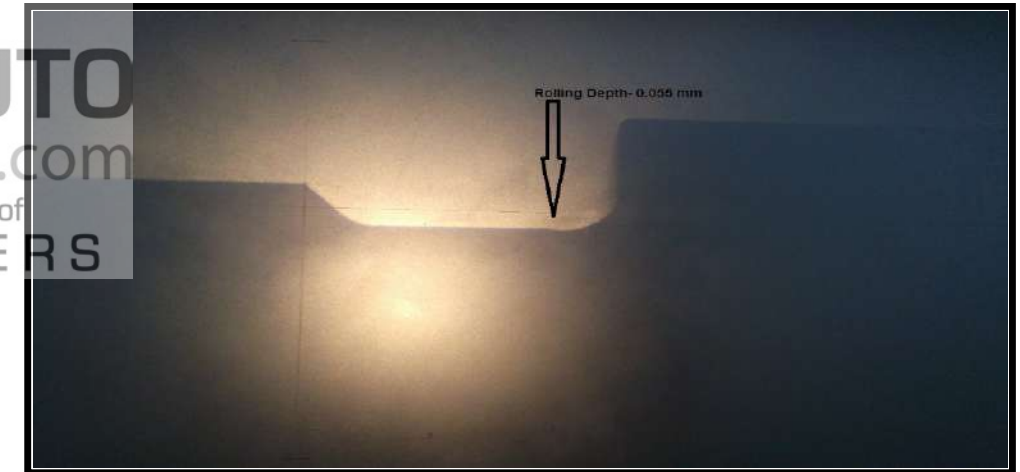
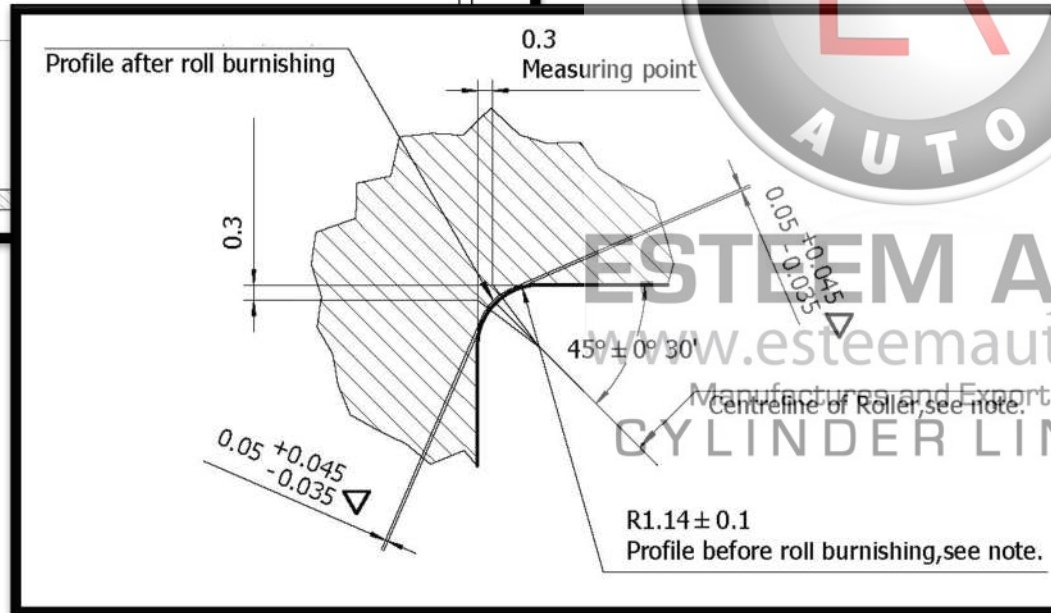
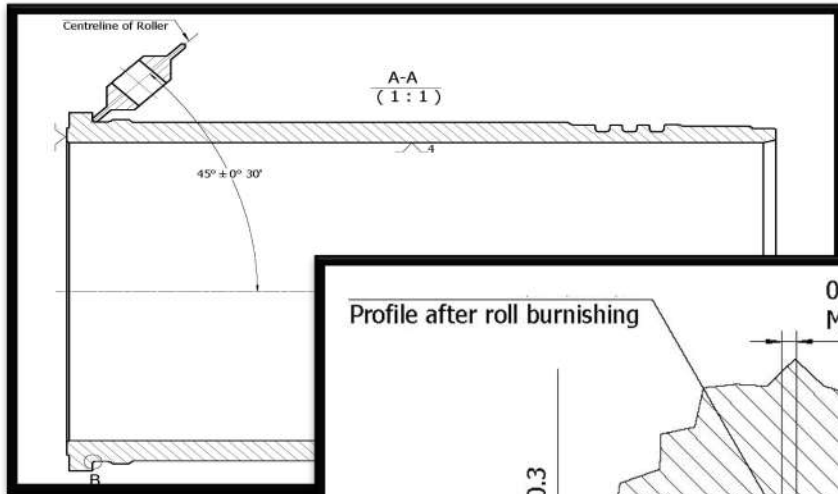
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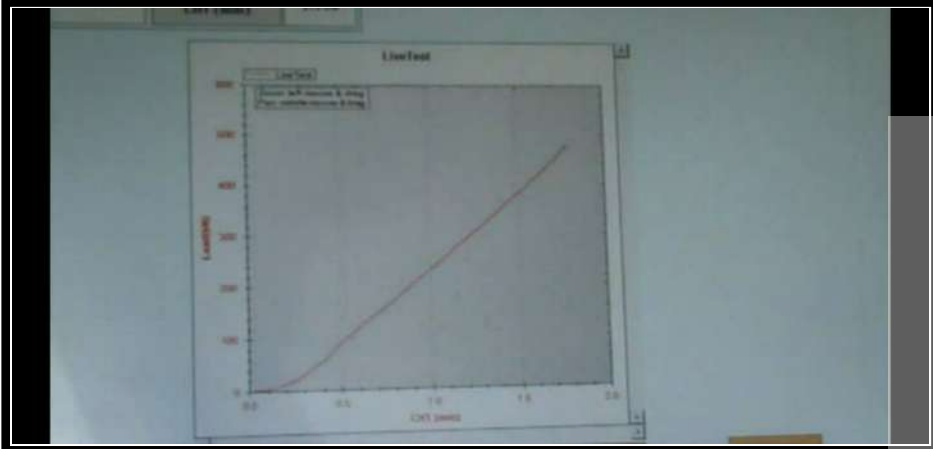
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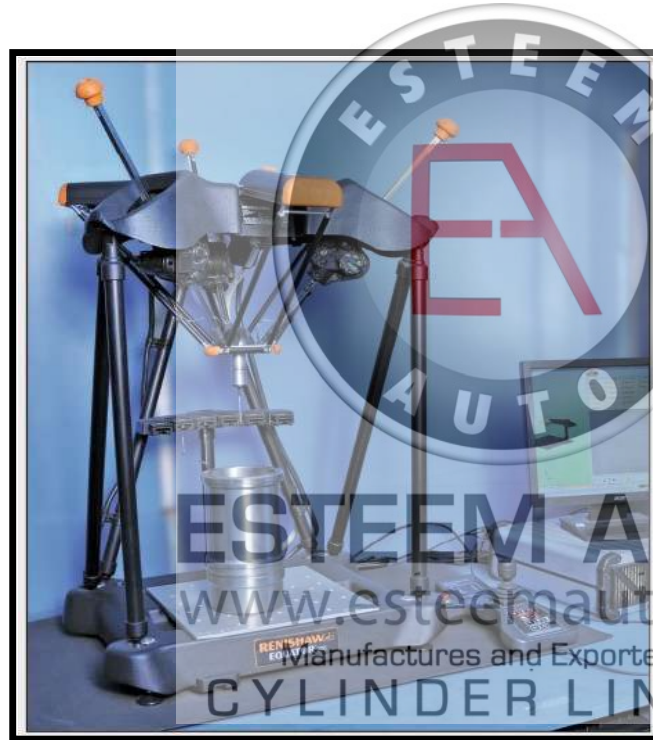


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Other Inspection Facilities



Profile Projector



Renishaw Equator



OD Measuring Air Gauge

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Other Inspection Facilities



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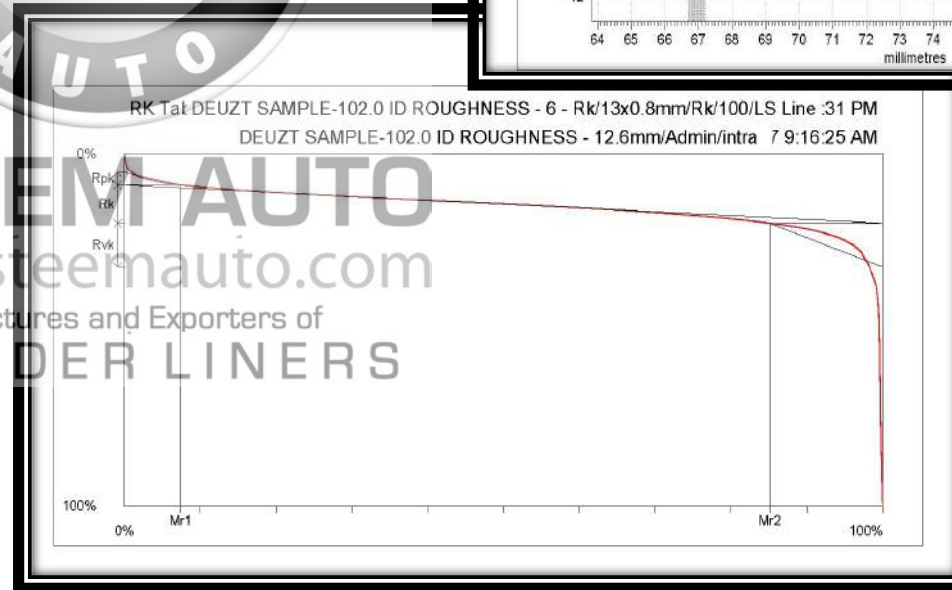
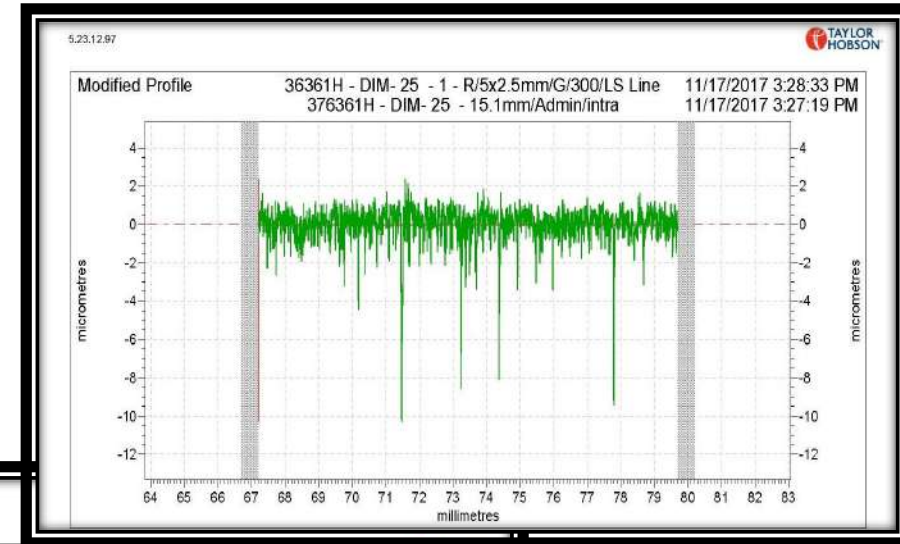
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Other Inspection Facilities

Taylor Hobson contour measurement capable of generating surface finish and contour measurement reports



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Ultra-sonic cleaning facility



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Our Brands



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Green Energy



2018 – 1 MW Solar project



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Greenery Award



Central Excise Award
Govt.7 of India

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QUALITY and VALUE



Provide Quality parts at reasonable Price on time every time.

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