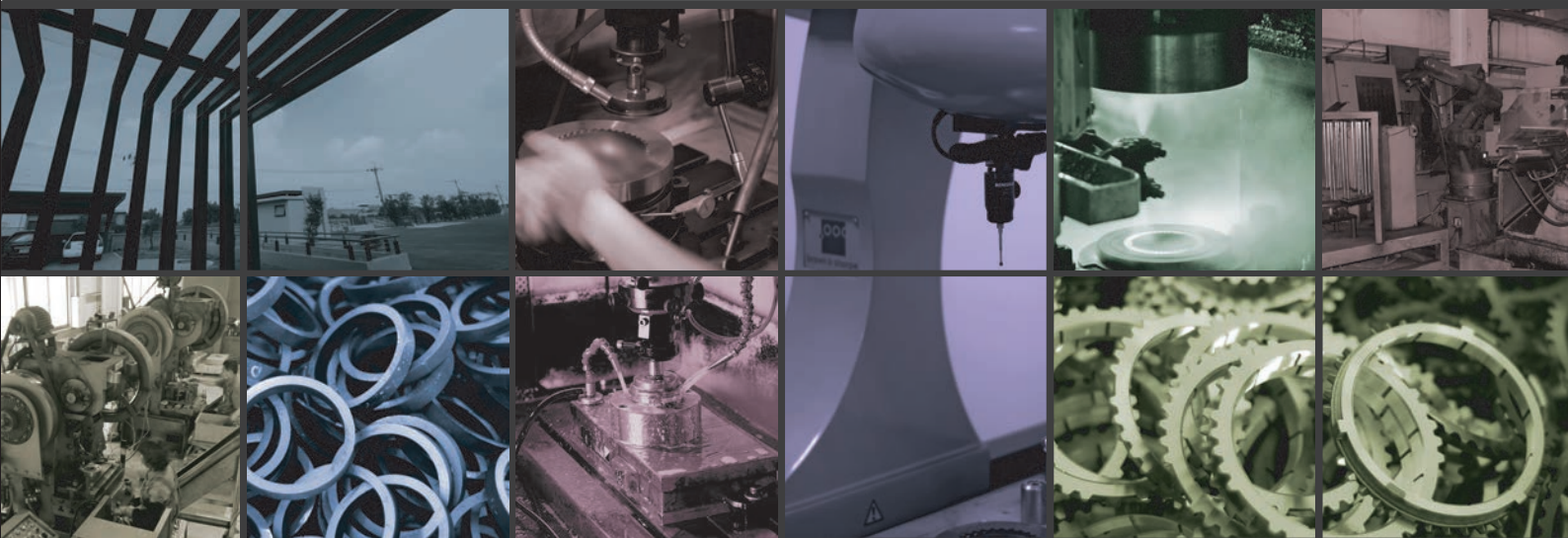




Just Perfect Trans



均牧實業股份有限公司



J, the prefix of our name JMIT is the element of our design.

The circled four highlighted J blended with the background like "Yin" and "Yang" makes a running wheel.

The running wheel signifies the unlimited development and operation. The outer circle and inner square is the image of our enterprise culture, smooth external work with upright and foursquare heart.

In the color, the red represents our passion, vitality and innovation.

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**JMIT**

Just Perfect Trans



The primary product of JMIT,
the Synchronizer Rings.

INTRODUCTION

Briefing of JMIT

JMIT (former DCIF and JM) was established in 1976. The major focus of JMIT is manual transmission parts for Automobiles. JMIT is specialized in designing, engineering, and manufacturing Synchronizer parts for Vehicles. We are one of the major distributor to the automotive industry both of OEM and AM in Taiwan. Now our company is worldwide well-known for the synchronizer parts of our own brand.

We are not only a manufacturer but also your solution provider. Powered by our own R&D department with modern instruments and software, we can accurately simulate, test, and measure the result. Researching and Developing new procedures to deliver the ultimate of performance and reliability.

Nearly 40-year experience and technical expertise enables us to offer stable and excellent products. Our aim is to provide high quality products, stable performance, and valuable prices.

From our full experience with required Quality System like ISO and QS. Experienced employees engaged in R&D, Manufacturing with the full and semi-full automatic production lines, and sales, we JMIT would like to be associated as your best partner.

We just perfect your trans.

General Manager
Chen Hsiu-Hsiung

陳秀雄



The Enterprise Mark of JMIT



History

- 1977 "Da-Chuan Iron Factory" was Founded in Changhua City, aka famous "DCIF".
- 1980 Company was restructured to limited company, "Da-Chuan Industrial Corp".
- 1982 1st Plant was constructed.
- 1985 Restructured to "JiunMu Enterprise Co.,Ltd" (aka "JM"), Capital increased to 20 Millions.
Automatic Machining line was introduced.
- 1986 Automatic Forging Robot was introduced.
- 1997 SGS ISO-9001 Certification was obtained.
- 1998 2nd Plant was completed.
1st Plant was changed to Forging Factory.
- 2002 SGS QS-9000 Certification was obtained.
- 2003 Steel Rings were developed and start serial-producing.
- 2007 Thermal Coating facility was introduced.
- 2010 3rd New Plant Project was started.
- 2010 New Forging Line was introduced.
- 2012 3rd Factory was completed.

Quality Certification

- SGS QS-9000:1998
- SGS ISO-9001:2008



Development Ability

JMIT is specialized in development project. Regardless of development from drawings or by reverse engineering, We can provide intergrated support for your requirement. With our over 30-years experienced engineering team, we can provide you the completed production plan. From die making, forming, machining, and quality controlling.



The Spirit and Company Image of JMIT Inc.

PRODUCTION ABILITY

Die-Making & Reverse Engineering



Die Making is the most important process all the time. After excellent reverse engineering, our engineer will make a full production plan from cutting, forming, machining to packing. Producing the mating dies sets, fixtures, and gauges as well. In order to control the quality and schedule, we do all these jobs in our house.

Forming & Forging



To control the first step of our products, we forge steel and brass parts in house. Equipped with numerical-controlled Forging press and modern furnaces, we can make our forming very stable and clean. In comparion with normal forging factory, we do more efforts on controlling and inspection.

Machining

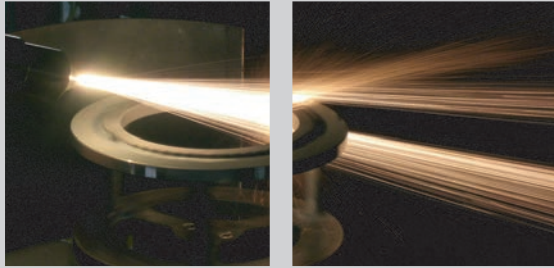


We have both of full automatic and manual machining lines. This makes our production more flexible. With CNC equipments we control and build standards to keep our stable quality. Plus standard period inspection and completed QC plan, we can keep producing continuously at very high yield rate.



The appearance of JMIT factory

Thermal Coating



To control the last process, the thermal coating, we do this process in house too. With Numerical control, we can guarantee the thickness and roughness.

Quality Control



We had been fully accredited with SGS ISO-9001 certification. From Material to the final packing and shipping process, we all adhere to the most stringent control schemes. In conjunction with powerful modern equipments and control plans of PPAP, MSA, APQP, FMEA, and so on. We can conquer the challenges from all kinds of difficulties.

Final Packing



Our Packing section, including Cleaning, Anti-rusting, Final packaging and delivering - the process that follows our SOP or your request, is preparatory to distribution or order fulfillment. Depending on various markets or requirements, our flexibility can make all kinds of possibilities for your following works.

BRASS SYNCHRONIZER RINGS

Brass rings with friction threads are the most popular solution for gearboxes. They can provide you the best valued choice.

JM-01006A	
OEM NO.	8-94463-830-0
DCIF NO.	1006A
TEETH NO.	30T / 30T
DIA. OVER TEETH	71mm
BASE DIA.	63.95mm
TOTAL THICKNESS	10.00mm
APPLICATION	FOR ISUZU KB20 ASR012 DIESEL C190

JM-01004	
OEM NO.	9-33265-632-0
DCIF NO.	1004
TEETH NUMBER	30T / 30T
DIA. OVER TEETH	82.95mm
BASE DIA.	73.15mm
TOTAL THICKNESS	10.00mm
APPLICATION	FOR ISUZU C221

JM-01020	
DCIF NO.	1020
OEM NO.	8-94128775-2
TEETH NUMBER	36T / 36T
DIA. OVER TEETH	83.15mm
BASE DIA.	74.66mm
TOTAL THICKNESS	10.00mm
APPLICATION	FOR ISUZU 4BD1/4BC2/4HF1-S TLD-56 DIESEL

JM-01023A	
DCIF NO.	1023A
OEM NO.	8-94151510-2
TEETH NUMBER	45T / 45T
DIA. OVER TEETH	92.92mm
BASE DIA.	86.42mm
TOTAL THICKNESS	9.58mm
APPLICATION	FOR ISUZU C-223 2.2L

JM-02057	
DCIF NO.	1057
OEM NO.	33368-20012
TEETH NUMBER	39T / 39T
DIA. OVER TEETH	83.54mm
BASE DIA.	76.45mm
TOTAL THICKNESS	10.03mm
APPLICATION	FOR T50 5-SPEED GEARBOX BU-30 , DYNA

JM-02058	
DCIF NO.	1058
OEM NO.	33367-14010
TEETH NUMBER	33T / 33T
DIA. OVER TEETH	70.84mm
BASE DIA.	63.62mm
TOTAL THICKNESS	10.10mm
APPLICATION	FOR TOYOTA BU, DYNA YH50

JM-03107A	
DCIF NO.	1107A
OEM NO.	ME-601845
TEETH NUMBER	42T / 42T
DIA. OVER TEETH	106.14mm
BASE DIA.	91.90mm
TOTAL THICKNESS	10.00mm
APPLICATION	FOR FUSO 4D30/4D31 DIESEL

JM-12410	
DCIF NO.	4410
OEM NO.	33371-1640
TEETH NUMBER	30T / 48T
DIA. OVER TEETH	149.00mm
BASE DIA.	133.68mm
TOTAL THICKNESS	12.68mm
APPLICATION	FOR HINO H06CT DIESEL

JM-15530	
DCIF NO.	5530
OEM NO.	661-262-3334
TEETH NUMBER	33T / 39T
DIA. OVER TEETH	82.41mm
BASE DIA.	72.43mm
TOTAL THICKNESS	8.92mm
APPLICATION	FOR M.B

JM-07258	
DCIF NO.	2258
OEM NO.	32607-86402
TEETH NUMBER	30T / 30T
DIA. OVER TEETH	76.50mm
BASE DIA.	67.50mm
TOTAL THICKNESS	9.15mm
APPLICATION	FOR NISSAN ED33(3.3L) SD22 DIESEL

* Aboves are only representative items

STEEL SYNCHRONIZER RINGS

Steel synchronizer rings are designed for high-performance transmissions. Steel rings are generally offered with a uniform, wear-resistant film of molybdenum. Molybdenum film yields a ring that has improved wear properties.



JM-03109T

OEM NO.	ME-670317
DCIF NO.	1109T
TEETH NUMBER	30T / 48T
DIA. OVER TEETH	147.75mm
BASE DIA.	134.00mm
TOTAL THICKNESS	11.50mm
APPLICATION	FOR FUSO 6D161 6D22



JM-03144S

OEM NO.	179-166-12
DCIF NO.	1144S
TEETH NUMBER	45T / 63T
DIA. OVER TEETH	192.55mm
BASE DIA.	179.20mm
TOTAL THICKNESS	11.27mm
APPLICATION	FOR MITSUBISHI



JM-12410S

OEM NO.	33371-1640
DCIF NO.	4410S
TEETH NUMBER	30T / 48T
DIA. OVER TEETH	149.00mm
BASE DIA.	134.26mm
TOTAL THICKNESS	12.75mm
APPLICATION	FOR HINO H06CT DIESEL



JM-12412S

OEM NO.	33371-1590
DCIF NO.	4412S
TEETH NUMBER	42T / 57T
DIA. OVER TEETH	146.65mm
BASE DIA.	134.25mm
TOTAL THICKNESS	9.90mm
APPLICATION	FOR HINO



JM-50327S

OEM NO.	MP RE3-4 001 / DC001
DCIF NO.	5327S
TEETH NUMBER	
DIA. OVER TEETH	80.48mm
BASE DIA.	76.17mm
TOTAL THICKNESS	9.42mm
APPLICATION	FOR FIAT PE 3-4



JM-15520S

OEM NO.	A901 262 1937
DCIF NO.	5520S
TEETH NUMBER	30T / 36T
DIA. OVER TEETH	89.00mm
BASE DIA.	80.78mm
TOTAL THICKNESS	9.40mm
APPLICATION	FOR M.B



JM-27860S

OEM NO.	389 262 0737
DCIF NO.	7860S
TEETH NUMBER	N/A
DIA. OVER TEETH	196.00mm
BASE DIA.	N/A
TOTAL THICKNESS	
APPLICATION	FOR M.B G211-16/17



JM-27880S

OEM NO.	382968
DCIF NO.	7880S
TEETH NUMBER	6T / 6T
DIA. OVER TEETH	157.60mm
BASE DIA.	141.45mm
TOTAL THICKNESS	14.60mm
APPLICATION	FOR VOLVO R-52 /62 ,SR-61 / 62



JM-27881S

OEM NO.	8877441
DCIF NO.	7881S
TEETH NUMBER	36T / 54T
DIA. OVER TEETH	148.21mm
BASE DIA.	134.05mm
TOTAL THICKNESS	9.90mm
APPLICATION	FOR EATON FULLER



JM-27882S

OEM NO.	8877442
DCIF NO.	7882S
TEETH NUMBER	36T / 60T
DIA. OVER TEETH	164.40mm
BASE DIA.	148.80mm
TOTAL THICKNESS	7.10mm
APPLICATION	FOR EATON FULLER

* Aboves are only representative items



MULTI-CONED SYNCHRONIZERS

The Double-coned or triple-coned synchronizer has more frictional interfaces. In addition to the extra interfaces, it can increase more friction force, the triple-coned synchronizer can produce greater synchronizing power than a single synchronizer.



JM-02095B3	
OEM NO.	33307-233202-71
DCIF NO.	1095B3
TEETH NUMBER	36T / 36T
DIA. OVER TEETH	115.32mm
BASE DIA.	104.50mm
TOTAL THICKNESS	12.24mm
APPLICATION	FOR TOYOTA 7FD25



JM-02096S3	
OEM NO.	33038-36010
DCIF NO.	1096S3
TEETH NUMBER	45T / 54T
DIA. OVER TEETH	115.58mm
BASE DIA.	108.05mm
TOTAL THICKNESS	13.50mm
APPLICATION	FOR TOYOTA BU 13B



JM-03128B3	
OEM NO.	ME-610458
DCIF NO.	1128B3
TEETH NUMBER	42T / 42T
DIA. OVER TEETH	105.32mm
BASE DIA.	95.55mm
TOTAL THICKNESS	11.45mm
APPLICATION	FOR MITSUBISHI FUSO 4D34 DIESEL



JM-03141B3	
OEM NO.	ME-626306
DCIF NO.	1141B3
TEETH NUMBER	42T / 42T
DIA. OVER TEETH	108.84mm
BASE DIA.	100.32mm
TOTAL THICKNESS	10.00mm
APPLICATION	FOR MITSUBISHI



JM-04205S3	
OEM NO.	43360-6A340
DCIF NO.	1205S3
TEETH NUMBER	30T / 48T
DIA. OVER TEETH	148.05mm
BASE DIA.	134.40mm
TOTAL THICKNESS	12.00mm
APPLICATION	FOR HYUNDAI 5TON



JM-02322B3	
OEM NO.	33307-26600-71
DCIF NO.	1322B3
TEETH NUMBER	30T / 42T
DIA. OVER TEETH	90.30mm
BASE DIA.	82.69mm
TOTAL THICKNESS	11.67mm
APPLICATION	FOR TOYOTA 8FD25



JM-07297B3	
OEM NO.	32620-5T000
DCIF NO.	2297B3
TEETH NUMBER	42T / 42T
DIA. OVER TEETH	87.10mm
BASE DIA.	76.20mm
TOTAL THICKNESS	10.03mm
APPLICATION	FOR NISSAN QD32 DIESEL



JM-21605B3	
OEM NO.	12N43-40251
DCIF NO.	5605B3
TEETH NUMBER	36T / 36T
DIA. OVER TEETH	98.80mm
BASE DIA.	89.54mm
TOTAL THICKNESS	10.20mm
APPLICATION	FOR TCM FD20-30C3



JM-50655S3	
OEM NO.	3302-1701178
DCIF NO.	5655S3
TEETH NUMBER	36T / 42T
DIA. OVER TEETH	87.33mm
BASE DIA.	76.41mm
TOTAL THICKNESS	9.86mm
APPLICATION	FOR VOLGA GAZ-3302



JM-23023B3	
OEM NO.	481Q-03-110
DCIF NO.	6023B3
TEETH NUMBER	42T / 48T
DIA. OVER TEETH	80.35mm
BASE DIA.	71.30mm
TOTAL THICKNESS	9.95mm
APPLICATION	FOR VOLKSWAGEN 481Q ENGINE

* Aboves are only representative items

COMPOSITE SYNCHRONIZERS

In comparison to the standard friction thread or molybdenum coating, different modern friction materials were invented to meet different working conditions. With these frictions, the rings now are improved the coefficient and wearing.



JM-12418P3

OEM NO.	33302-1440
DCIF NO.	4418P3
TEETH NO.	42T / 66T
DIA. OVER TEETH	169.00mm
BASE DIA.	156.45mm
TOTAL THICKNESS	10.90mm
FRICTION MAT.	PHENOLIC-BASED MATERIAL



JM-08339P

OEM NO.	8-94463-830-0
DCIF NO.	3339P
TEETH NO.	33T / 33T
DIA. OVER TEETH	86.85mm
BASE DIA.	77.15mm
TOTAL THICKNESS	9.00mm
FRICTION MAT.	CARBON-BASED MATERIAL



JM-07269P

OEM NO.	32605-90208
DCIF NO.	2269P
TEETH NO.	48T / 54T
DIA. OVER TEETH	139.20mm
BASE DIA.	126.00mm
TOTAL THICKNESS	13.20mm
FRICTION MAT.	PHENOLIC-BASED MATERIAL



JM-08338P

OEM NO.	N/A
DCIF NO.	3338P
TEETH NO.	51T / 51T
DIA. OVER TEETH	105.50mm
BASE DIA.	97.45mm
TOTAL THICKNESS	8.00mm
FRICTION MAT.	CARBON-BASED MATERIAL

MATERIAL SPECIFICATION



Carbon-based Friction

High carbon-based frictions are especially used in high-performance gearboxes. Comparison with general Molybdenum coating, brass or steel synchronizer rings with Carbon-based Lining have more stable coefficient of friction in the lifetime and good durability for whole transmission system.



Phenolic Friction

The performance of phenolic based material is significantly better than normal thread or Molybdenum coating. Longer service life and improved dimensional stability.



Paper-based Friction

This friction materials can improve the coefficient of friction from normal thread art, providing good wear-resistance, smaller decay of friction coefficient, without changing any design of teeth and mating dimensions.



SELECTOR FORKS

The Selector Forks ,aka Shifting Forks, are installed in manual gearboxes. They make it possible to choose the gear and to switch the gear in or out. The materials are usually cast-iron, brass, or aluminum alloy.



JM-82202	
OEM NO.	4429
DCIF NO.	8202
APPLICATION	N/A



JM-82204	
OEM NO.	ZF42-23A
DCIF NO.	8204
APPLICATION	N/A



JM-82205	
OEM NO.	ZF42-23B
DCIF NO.	8205
APPLICATION	



JM-82210	
OEM NO.	N/A
DCIF NO.	8210
APPLICATION	N/A



JM-82221	
OEM NO.	N/A
DCIF NO.	8221
APPLICATION	VW 3RD-4TH



JM-82230	
OEM NO.	N/A
DCIF NO.	8230
APPLICATION	FT 1ST-2ND



JM-82242	
OEM NO.	N/A
DCIF NO.	8242
APPLICATION	.



JM-82240	
OEM NO.	N/A
DCIF NO.	8240
APPLICATION	C99



JM-82220	
OEM NO.	N/A
DCIF NO.	8220
APPLICATION	VW 1ST-2ND



JM-82200	
OEM NO.	N/A
DCIF NO.	8200
APPLICATION	S-723 2412

* Aboves are only representative items



SYNCHRONIZER KEYS

The synchronizer keys are the stopper what are against the notch of the synchronizer before your slider actually grabs the next gear.



JM-86620	
OEM NO.	33365-36010
DCIF NO.	8620
APPLICATION	Synch Key #1 18R



JM-86633	
OEM NO.	33366-87303
DCIF NO.	8633
APPLICATION	Synch Key #17 V-22/V-83



JM-86637	
OEM NO.	C-584
DCIF NO.	8637
APPLICATION	Synch Key #C584



JM-86652	
OEM NO.	ME656676
DCIF NO.	8652
APPLICATION	Synch Key #T-S SMALL



JM-86666	
OEM NO.	33394-30011
DCIF NO.	8666
APPLICATION	Synch Key #44



JM-86673M2	
OEM NO.	S3336-51110
DCIF NO.	8673M2
APPLICATION	Synch Key



JM-86677	
OEM NO.	32609-V5202
DCIF NO.	8677
APPLICATION	Synch Key #62



JM-86691	
OEM NO.	33365-87303-000
DCIF NO.	8691
APPLICATION	Synch Key #30 SK-3 4S32



JM-86693	
OEM NO.	32214-58S60
DCIF NO.	8693
APPLICATION	Synch Key #34



JM-86709	
OEM NO.	33366-35050/0K010
DCIF NO.	8709
APPLICATION	Synch Key #75 VIGO



SYNCHRONIZER SPRINGS

The synchronizer springs are arranged on the circumference of the synchronizer and giving a load to push keys to against the notch.



JM-89901	
OEM NO.	33371-30010
DCIF NO.	8901
NORMAL DIA.	80.00mm
WIRE DIA.	1.7*1.3mm
APPLICATION	Synch Spring



JM-89902	
OEM NO.	CR-201
DCIF NO.	8902
NORMAL DIA.	66.50mm
WIRE DIA.	1.58*1.58mm
APPLICATION	Synch Spring



JM-89903	
OEM NO.	CR-203
DCIF NO.	8903
NORMAL DIA.	68.00mm
WIRE DIA.	1.0*1.3mm
APPLICATION	Synch Spring



JM-89911	
OEM NO.	33391-36021
DCIF NO.	8911
NORMAL DIA.	113.20mm
WIRE DIA.	2.0*2.0mm
APPLICATION	Synch Spring

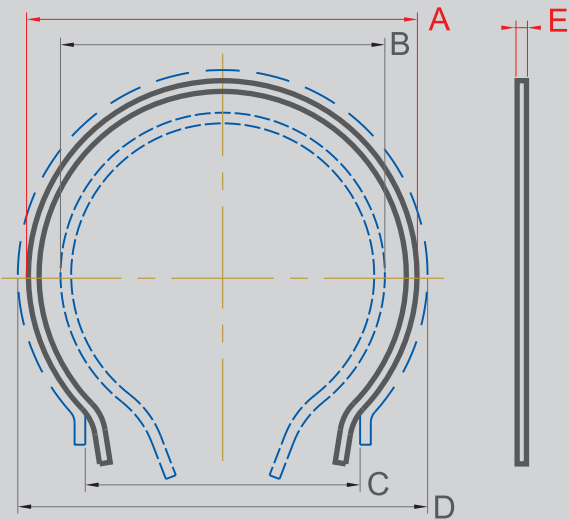


JM-89950	
OEM NO.	NV4500-K3
DCIF NO.	8950
LENGTH	16.30mm
DIAMETER	6.1mm
APPLICATION	Synch Spring



JM-89951	
OEM NO.	ZF-247
DCIF NO.	8951
LENGTH	22.65mm
DIAMETER	4.75mm
APPLICATION	Synch Spring

DIMENSIONS



WIRE SHAPE



SQUARE



D-SHAPE



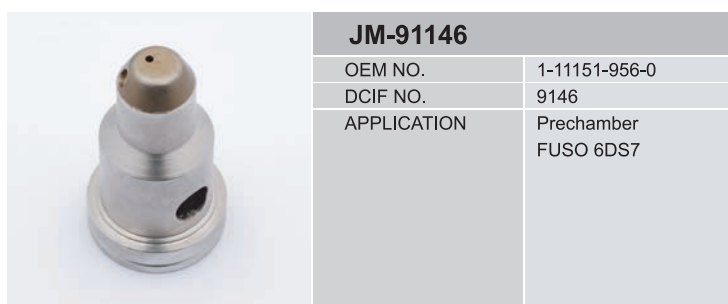
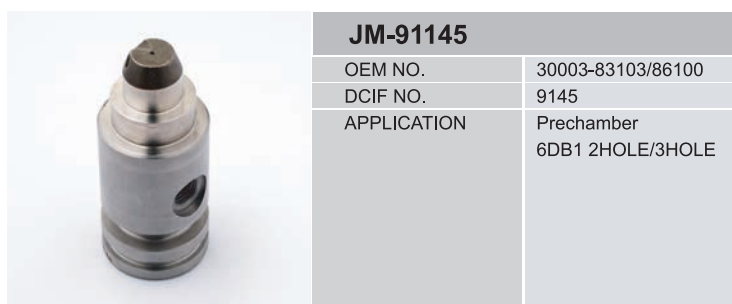
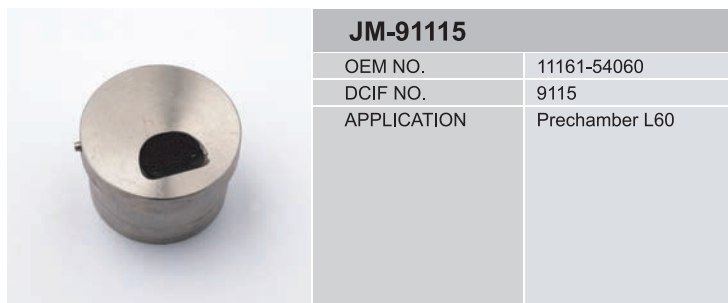
ROUND

* Generally, we can match up the corresponding item according to the above RED informations.



PRECHAMBERS

The prechambers are installed in indirect injection diesel engines. They are designed to ensure adequate mixing of the atomized fuel with the compression-heated air. The combustion begins in the prechamber and then spreads into the main combustion chamber.





WASHERS & BUSHINGS

Washers are plates normally used to distribute the load, spacers, springs, wear pads, anti-vibration. Bushings are bearings that are inserted into housings to provide bearing surfaces for rotary or sliding. Crushing bushings are creating large surface and force to avoid from spinning. These are made of aluminum, bronze or Babbitt metal.



BI-METALS OR BABBITT METAL

Bi-metal (even Trimetal) is composed of two or three separate metals joined together. Sintering a layer of bronze on carbon steel where one is soft and the other is hard. The hard constituent supports the load while the soft constituent supports the hard constituent



TEFLON COATED

Teflon coated, TPFE



DX (POM APPLIED)

Applied with POM (PolyOxyMethylene)



OIL-LESS

Oil-less or Self-Lubricant type

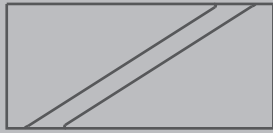


BRONZE

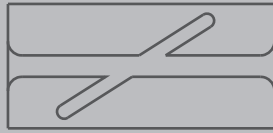
Bronze washers and bushings

CLASSIFIED TYPES

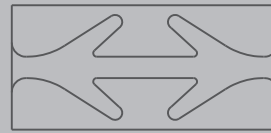
PATTERNS OR GROOVES



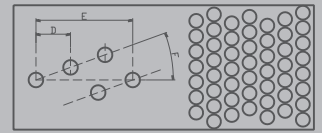
PATTERN A



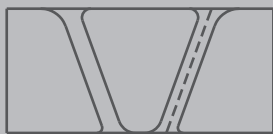
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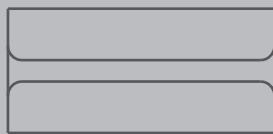
PATTERN C



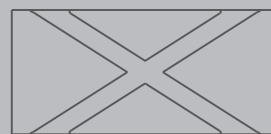
PATTERN D



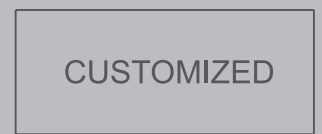
PATTERN E



PATTERN F



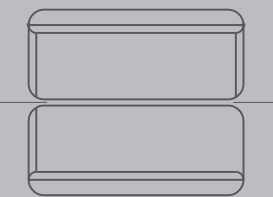
PATTERN G



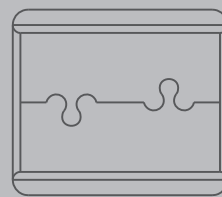
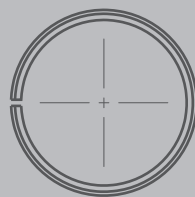
CUSTOMIZED

CUSTOMIZED

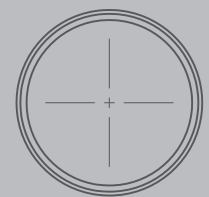
JOINT TYPES



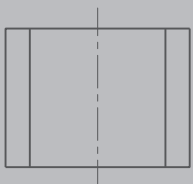
STRAIGHT JOINT



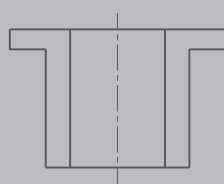
INTERLOCKING JOINT



SHAPES



BUSHINGS



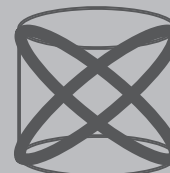
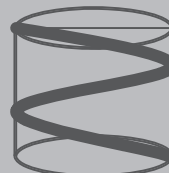
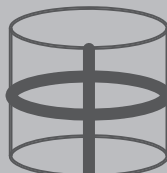
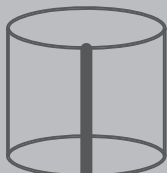
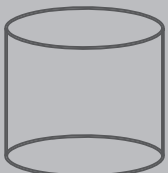
FLANGES



WASHERS

CUSTOMIZED

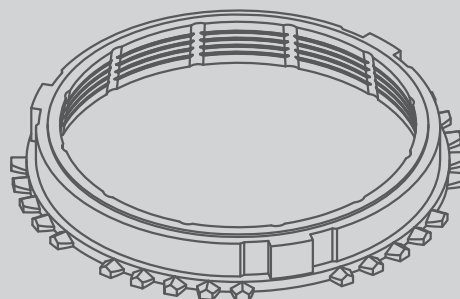
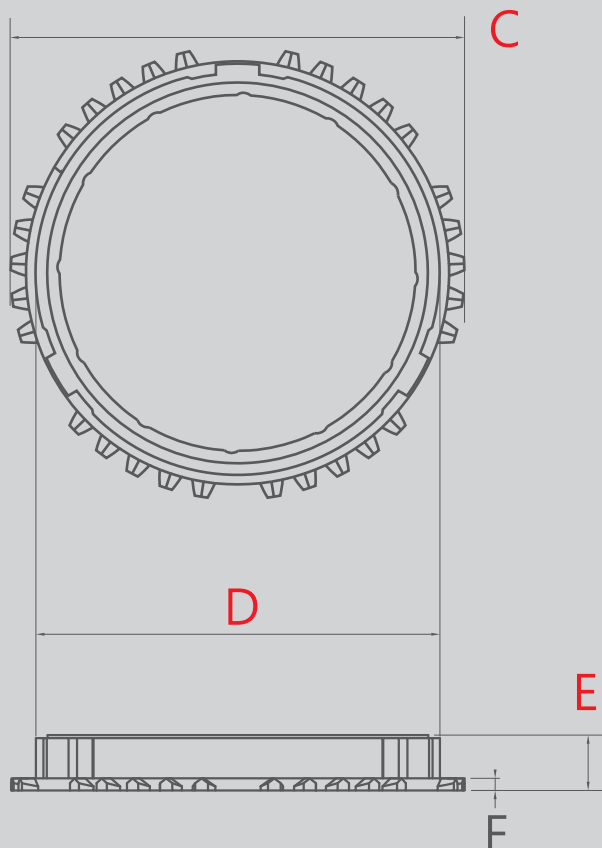
INNER GROOVES





REFERENCE

HOW TO TELL A SYNCHRONIZER?



*** Generally, we can match up the corresponding items according the following informations.**

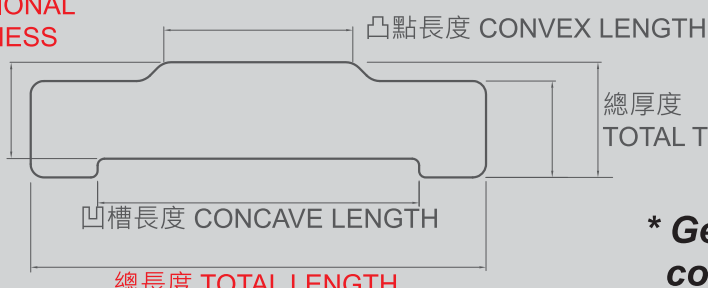
- A) Count the number of teeth
- B) Count the missing teeth
- C) Measure the diameter over teeth tip
- D) Measure the base diameter
- E) Measure the total thickness
- F) Measure the thickness of teeth if required.

HOW TO TELL A KEY?



WIDTH寬度

有效厚度
FUNCTIONAL
THICKNESS

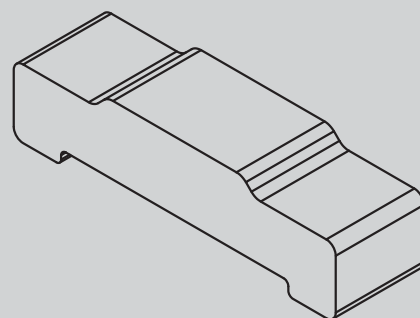


凸點長度 CONVEX LENGTH

總厚度
TOTAL THICKNESS

凹槽長度 CONCAVE LENGTH

總長度 TOTAL LENGTH



*** Generally, we can match up the corresponding items according the RED informations above.**

HOW TO READ OUR NUMBER?

JM-02 096 S 3

Prefix of our Number

This suffix might be omitted if it not necessary.
It only appears when this is a ring set.
This suffix indicates the position in the set or whole set..

- 3: It means it a whole set (3 pieces including the followings 2 rings and cone)
- A: It means it's the outer ring
- B: It means it's the inner ring
- C: It means it's the inter cone
- D: It means it's the spring or keys which suits the set.

It shows the form of this item. It would be omitted if it's a very normal item, which is a single ring of brass.

- B: It's made from Brass / Bronze
- S: It's made from Steel
- P: It's made from multi-materials, like brass with carbon or with molybdenum, or steel with moly or polymers, etc.
- A~Z except B, S, and P: It might be a corresponding item or a design-changed item from the base number.

The base number, it is a 3 digits number

For Vehicle Brand:

01: Isuzu
02: Toyota
03: Mitsubishi
04: Hyundai
05: Daewoo
06: Daihatsu
07: Nissan
50: Other Brands

08: Mazda
09: Suzuki
10: Subaru
11: Honda
12: Hino
13: Jeep
14: Ford

15: M.Benz
16: Opel
17: Chevrolet
18: Peugeot
19: BMW
20: Fiat
21: TCM

22: Komatsu
23: V.W.
24: Landrover
25: Renault
26: USA Market
27: Z.F.
28: Porsche

82: Selector Forks
91: Prechambers

86: Synchro. Keys
95: Washers

89: Synchro. Springs
96: Bushings



THE INFORMATIONS ABOVE ARE JUST FOR YOUR REFERENCE.

ALL THE BRANDS , ABBREVIATIONS, OR MODELS' NAMES MENTIONED IN THE LIST ARE BELONGED TO THE ORIGINAL COMPANIES.



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