

APPLICATIONS



ORGANISATION

Double sided automotive applications



Performance test of pressure sensitive adhesives

Adhesion

Adhesion: a measure of the ability of a pressure-sensitive tape to adhere to a specific surface under specific conditions of application and removal.

- 180° peel adhesion
- to stainless steel
- jaw speed: 300 ± 100 nm / min
- tape width: 25 mm
- backing: 25 micron polyester film

Shear Adhesion

Shear adhesion: the maximum longitudinal tension force that can be withstood by a material of standard dimensions without breaking.

- to stainless steel
- jaw speed: 200 ± 100 nm / min
- tape size: 10 mm x 10 mm
- backing: 75 micron polyester film
- unit: Kgf / cm²

Temperature Resistance

Temperature resistance: maximum temperature where tape supports 500g in static shear while the temperature is being increased by $3^{\circ}C$ / 5 min.

- to stainless steel
- 500g static load
- tape size: 19 mm x 19 mm
- room temperature: to be increased by 3°C / 5 min from 40°C

Holding Power

Holding power: the ability of a tape to resist slippage under shear stress. Holding power is measured by applying a standard area of tape to a vertical test panel and suspending a standard weight on the free end of the tape.

- to stainless steel
- IKg static load
- tape size: 25 mm x 25 mm
- room temperature: 40°C













SELF ADHESIVE **TECHNICAL TAPES**



THE COMPANY



Having more than 20 years experience in our sector, we efficiently offer a range of technical self adhesive tapes.

In our product range, quality is always a keyword. With high standard machinery facilities at our disposal and by maintaining a very substantial stock level, we are capable of meeting your needs in a very flexible way.

Our central location in Europe is a real big advantage to this.

Our strategy and goals are aimed at supplying high quality self adhesive tape products, that target the automotive, construction and industrial market.

Quality Management System

Laboratory

We are in a unique position to perform the most demanding tests in our own laboratory, with fast turnaround and high quality standards. We use specially trained staff and modern test equipment to get the most accurate results.

Test Methods

- Peel adhesion
- Holding power
- Holding power, high temperature
- UV test
- Tensile strength
- Rolling ball test
- Various tests can be done according to the ASTM/AFERA standards.

QMS Quality System

Our quality concept is based on an established quality system in which all processes from production/conversion to packaging are defined. Due to our constant evaluation, and adjustments through corrective and preventive actions if required, we can offer you a consistent and very high quality.

16300
Carrier C
16300 is a pr flow under the lts high flexibil
ensures perfe
Adhesive N
Liner G
Thickness O
16400
Carrier W 16400 is a pr flow under the Its high flexibil backing, ensu
Adhesive
Liner
Thickness
72000
Carrier P
72000 is a hi wide variety o temperature a as long as neo
Adhesive
Liner
Thickness
32002
Carrier A
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Adhesive
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32041
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se crepe paper, PET film reinforced nium quality tape for masking rubber parts. olding. The tape is easy to handle and quick and adhesion, combined with high tempera paint results. ural rubber Tensile strength 118 N/25 mm Adhesive strength 9 N/25 mm sine paper Max. Temperature +120°C mm hi paper, PET film reinforced nium quality tape for masking rubber parts. It allows paint to olding. The tape is easy to handle and quick in application. and adhesion, combined with a moisture absorbing crepe perfect paint results. Acrylic Tensile strength 116,7 N/25 mm Glassine paper Adhesive strength 5,6 N/25 mm 0,11 mm Max. Temperature +120°C , dark blue temperature fine line tape which adheres excellent to a urfaces. This tape will perform in the presence of 150°C at least one hour. It follows contours and remains in place sary. Leaves no residue upon removal. 80 N/25 mm Natural rubber Tensile strength No liner Adhesive strength 6,5 N/25 mm 0,15 mm Max. Temperature +150°C

/lic Foam, grey

specially designed for permanent bonding in interior lications. This can replace riveting, welding, liquid glues anent fasteners. It is also suitable for various kinds of h as metal, wood, glass and many plastics.

Adhesive	Acrylic	Tensile strength
Liner	LDPE	Adhesive strength
Thickness	0,80 mm	Max. Temperature

lic Foam, dark grey

specially designed for permanent bonding in interior lications. This can replace riveting, welding, liquid glues nent fasteners. It is also suitable for various kinds of h as metal, wood, glass and many plastics.

Adhesive	Acrylic	Tensile strength
Liner	LDPE	Adhesive strength
Thickness	1,10 mm	Max. Temperature

lic Foam, transparent

specially designed for permanent bonding in interior lications. This can replace riveting, welding, liquid glues nent fasteners. It is also suitable for various kinds of has metal wood plass and

Substances, such as metal, wood, glass and many plastic			
Adhesive	Acrylic	Tensile strength	
Liner	LDPE	Adhesive strength	
Thickness	1,00 mm	Max. Temperature	



CAR REFINISH

. It allows paint to			
k in application.			
ature resistance,			

49 N/25 mm +150°C

47 N/25 mm +93°C

29 N/25 mm +93°C



Carrier	Woven cotton /polyester cloth with polyethylene coating black/silver		
		ed cloth tape with a na n be torn by hand and i	
Adhesive	Natural rubber resin blend	Tensile strength	147 N/25 m
Liner	No liner	Adhesive strength	6,9 N/25 mi
Thickness	0,30 mm	Max. Temperature	+60° (short term: +80°)
11300			
Carrier	PU film, transparent	t	
		ne protection film spec ng and insect damage	
Adhesive	Solvent based acrylic	Tensile strength	> 30 N/mm
Liner	Polyethylene coated paper	Adhesive strength	17 N/25 m
Thickness	0,19 mm	Max. Temperature	+85°
11400			
Carrier	Embossed vinyl, mat	tt black	
11400 is a	structured PVC film	designed for applicatio	in on the car body
Adhesive	Solvent based acrylic	Tensile strength	
Liner	Polyethylene coated paper	Adhesive strength	15 N/25 m
Thickness	0,15 mm	Max. Temperature	+140°
27000			
Carrier	PET film , red		

body repairs. The pre-cut pad is suitable for most type of cars and is easy to apply. 27000 is repaintable and easy to remove.

Adhesive	Silicone adhesive	Tensile strength	117,7 N/25 mm
Liner	-	Adhesive strength	10,78 N/25 mm
Thickness	0,10 mm	Max. Temperature	+ 180°C
44100			

Carrier Washi paper, yellow

This high-quality Japanese flatpaper masking tape is uniformly coated with acrylic adhesive. It can be used for paint masking and for general applications, such as bundling, etc. The tape can be applied to a variety of substrates, esp. when extremely sharp edges are required. The tape is UV-resistant and does not leave any residues on most substrates if removed within 4 months of application.

Adhesive	Acrylic	Tensile strength	75 N/25 mm
Liner	-	Adhesive strength	5 N/25 mm
Thickness	0,09 mm	Max. Temperature	+100°C (short term: +150°C)