

## Assemble Kit For Bosch – Denso magnetically operated, Piezo Bosch and Siemens Common-Rail injector with computer monitored quotes and Mitutoyo control interface



P.N.: Q100-SN

The kit allows a fully monitoring of Common-Rail injector by measuring the quotes of its shims; by means of an interactive system connected to 3 centimal comparators it eventually compares the quotes with the original rate table in the software.

The systems includes:

- 1) Interface
- 2) N°3 cables connecting comparator to interface;
- 3) Sample shim (1 mm);
- 4) Steel cable to lift comparator;
- 5) Ethernet cable;
- 6) Solenoid washer for Q100;
- 7) Comparator switch;
- 8) Injector cable;
- 9) Key wthit Instructions and Software (*to install in a PC of your possession, which must have a system for the Windows platform and a full version of Microsoft Office Excel*)

### ITEMS ON REQUEST

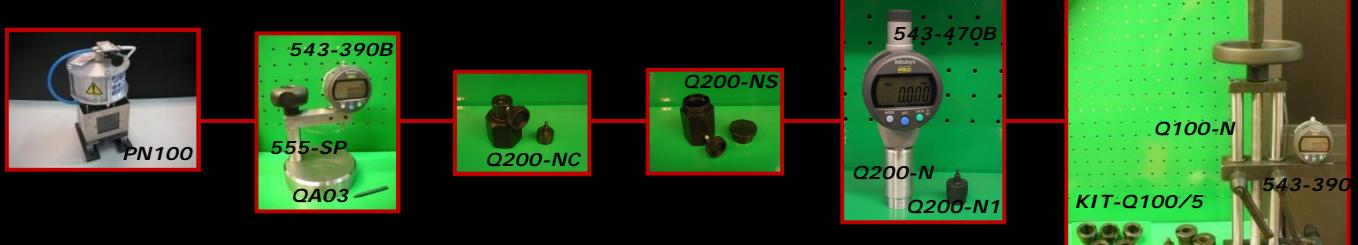


MONITOR + PC

Below are the details on the available injectors step

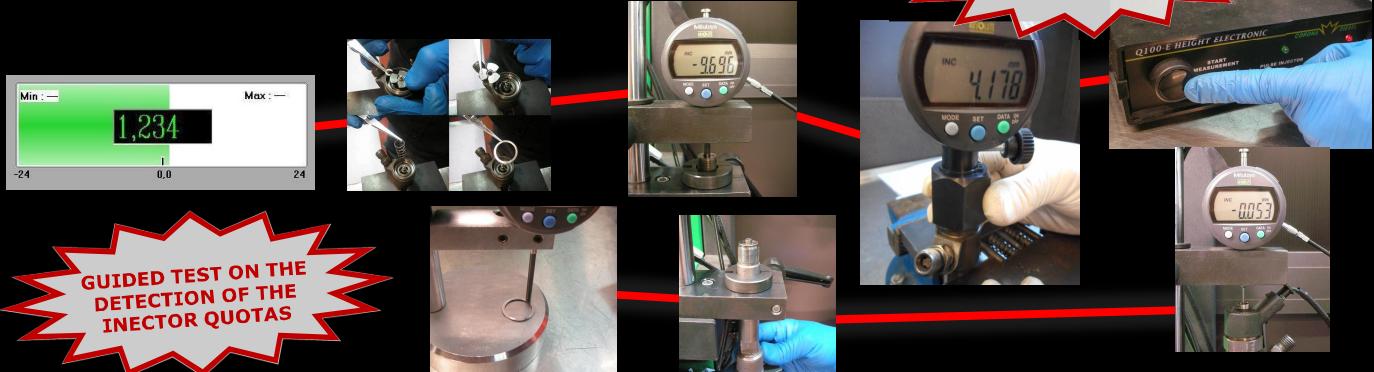


## STEP: Bosch Injectors

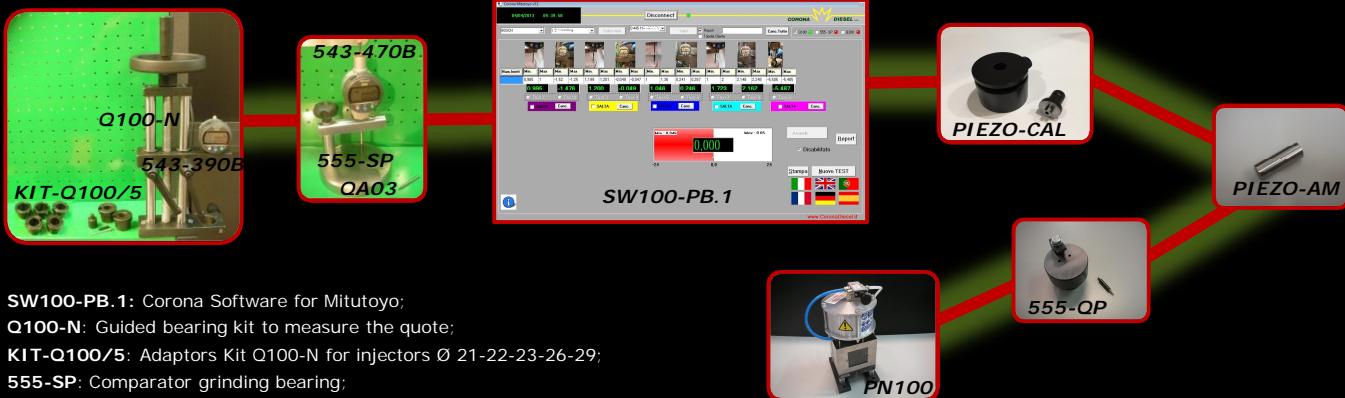


- 1) **PN100:** Tool to disassemble solenoid washer and shim in Bosch 2<sup>nd</sup> generation injector;
- 2) **Q200-NC:** Comparator support for measuring body injectors 1<sup>st</sup> - 2<sup>nd</sup> generation of the vehicle;
- 3) **Q200-NS:** Comparator support for measuring solenoid injectors 1<sup>st</sup> - 2<sup>nd</sup> generation of the vehicle;
- 4) **Q200-N:** Pre-quote comparator bearing and Ima start in the truck Common-Rail electroinjectors 2<sup>nd</sup> generation;
- 5) **Q200-N1:** Calibration spacer in the Q200-N injector Type 0 445 120 026 – 030 – 044;
- 6) **Q100-N:** Guided bearing kit to measure the quote;
- 7) **KIT-Q100/5:** Adaptors Kit Q100-N for injectors Ø 21-22-23-26-29;
- 8) **555-SP:** Comparator grinding bearing;
- 9) **QA03:** Comparator rod for 555-SP;
- 10) **n°2 543-390B:** MITUTOYO ABSOLUTE centimal comparators;
- 11) **543-470B:** MITUTOYO ABSOLUTE centimal comparators

**GUIDED TEST ON THE MEASUREMENT OF ALL INJECTOR SHIMS**



## STEP: Bosch Piezo-Inline Injectors



- 1) **SW100-PB.1:** Corona Software for Mitutoyo;
- 2) **Q100-N:** Guided bearing kit to measure the quote;
- 3) **KIT-Q100/5:** Adaptors Kit Q100-N for injectors Ø 21-22-23-26-29;
- 4) **555-SP:** Comparator grinding bearing;
- 5) **QA03:** Comparator rod for 555-SP;
- 6) **n°2 543-390B:** MITUTOYO ABSOLUTE centimal comparators;
- 7) **543-470B:** MITUTOYO ABSOLUTE centimal comparators;
- 8) **PIEZO-CAL:** Calibrating mask for Hydraulic coupler;
- 9) **PIEZO-AM:** Motion amplifier mask
- 10) **555-QP:** Support return servovalve height
- 11) **PN100:** Tool to disassemble solenoid washer and shim in Bosch 2<sup>nd</sup> generation injector;

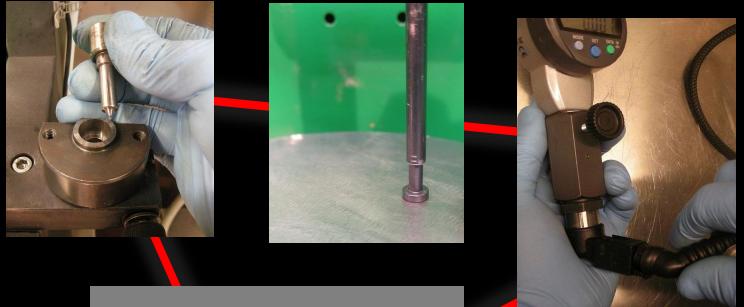
**SUPPLIED WITH DETAILED USE INSTRUCTIONS**



## STEP: Siemens Piezo Injectors



- 1) SW100-PS.1: Corona Software for Mitutoyo;
- 2) Q200-PSS1: Device to measure the quote in Piezo Siemens 1<sup>st</sup> generation injector;
- 3) Q200-PSS2: Device to measure the quote in Piezo Siemens 2<sup>nd</sup> generation injector;
- 4) Q200-PSC1: Device to measure airgap in Piezo Siemens 1<sup>st</sup> generation injector;
- 5) Q200-PSC1: Device to measure airgap in Piezo Siemens 2<sup>nd</sup> generation injector;
- 6) Q100S-7: Comparator switch;
- 7) Q00P-PS: Adapter bushing for Siemens 1<sup>st</sup> generation injector nozzle and master ;
- 8) Q0193: Q100-N adapter for injectors 5WS40539 type;
- 9) Q100-N: Guided bearing kit to measure the quote;
- 10) KIT-Q100/5: Adaptors Kit Q100-N for injectors Ø 21-22-23-26-29;
- 11) 555-SP: Comparator grinding bearing;
- 12) QA03: Comparator rod for 555-SP;
- 13) n°2 543-390B: MITUTOYO ABSOLUTE centimal comparators;
- 14) 543-470B: MITUTOYO ABSOLUTE centimal comparators



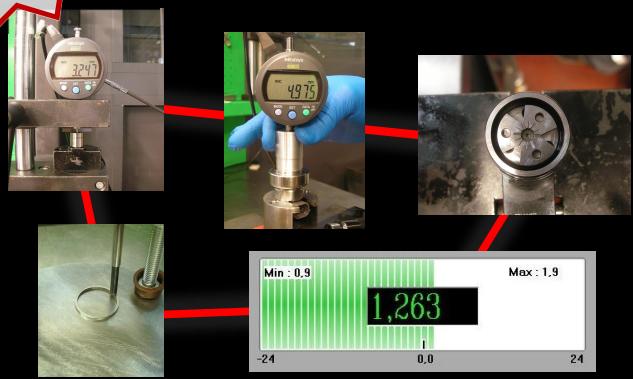
GUIDED TEST ON THE  
MEASUREMENT OF ALL  
INJECTOR SHIMS

GUIDED TEST ON THE  
DETECTION OF THE  
INJECTOR QUOTAS

## STEP: Denso Injectors



- 1) SW100-ND.1: Software Corona for Mitutoyo;
- 2) Q200/ND: Pre-quote comparator support and Ima start in Denso Common-Rail electroinjector;
- 3) Q00S/ND: Solenoid washer in Q100-N;
- 4) Q00B/ND: Solenoid washer register tool (necessary for injectors with no shim)
- 5) Q100S-7: Comparator switch;
- 6) Q100S-8: 4 mm sample shim;
- 7) Q100-N: Guided bearing kit to measure the quote;
- 8) KIT-Q100/5: Adaptors Kit Q100-N for injectors Ø 21-22-23-26-29;
- 9) 555-SP: Comparator grinding bearing;
- 10) QA03: Comparator rod for 555-SP;
- 11) n°2 543-390B: MITUTOYO ABSOLUTE centimal comparators;
- 12) 543-470B: MITUTOYO ABSOLUTE centimal comparators



DETAILED  
INFORMATION  
ABOUT OUR  
INFO-TECH