



MADE IN FRANCE

# Christmas 2025



**I**n 2025, ARY France looks forward to celebrating the magic of Christmas with you once again.

For more than 50 years, ARY France is the commercial brand of Christmas balls produced by ESAT CARAMANTIS : an organization whose primary mission is to help & support to people with disabilities by providing them with a good working environment.

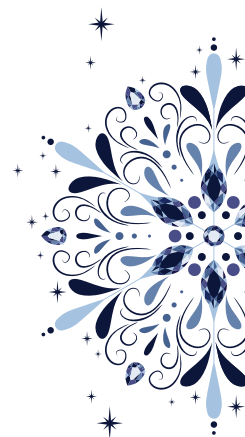
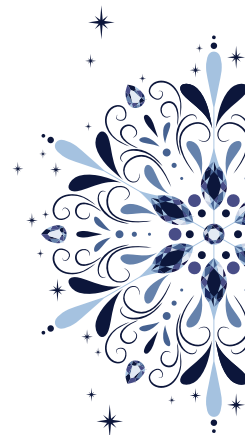
When you choose ARY France, you're supporting the professional inclusion of people with disabilities and opting for "Made in France". For over 50 years, we've been focusing on the quality of our products and the service we offer, to bring you a wide variety of Christmas balls.

Our priority remains the well-being of the people we support, our employees and all those who work for the ESAT CARAMANTIS. For several years now, we have been committed to a CSR approach, with a view of preserving our environment and resources. In addition, most of our products are made from recycled raw materials.

Aware of the commercial challenges of 2025, we have decided, as a sign of solidarity, to maintain our sales prices at the same level as 2023 and 2024, marking three consecutive years without an increase.

We would like to sincerely thank our customers for their trust and loyalty over so many years, and are delighted to introduce newcomers to our universe !

*Jérémie Vignes, Deputy director*





# A structure dedicated to serve you

## **INJECTION MOULDING**

The material of the balls can be Standard PS or self-extinguishing PS in order to match all your requirements: our injection moulding workshop is the starting point of your future decorations!

## **ASSEMBLY IN PROGRESS**

Precision and technical qualities, added to the resistance of our hanging hooks facilitate an easier positioning.

## **COATING & COLOUR RESEARCH**

Our wizards of colour through their extensive knowledge and mastery of shades and shine, can make your craziest dreams of special colours become real: consult our colour research service.

## **ASSEMBLY / QUALITY**

Give a free reign to your creativity. Our skilled and dedicated staff will take care to handle to transform all of your needs into customised assemblies such as garlands, bunches.

## **WAREHOUSE / LOGISTICS**

Through the storage management of more than 1500 references, the careful preparation of your orders, the possibility to provide customised labelling and delivery with a neutral PL, we can simplify the supply chain flow.

## **COMMERCIAL DEPT. AND PRODUCTION SUPPORT**

Anticipate the needs of our customers, working in collaboration on your projects, follow up on order from receipt to delivery, these are the primary objectives of ARY France.





# Which Christmas ball are you looking for?

## | For what use?

### OUTSIDE



Choose lightly pigmented colors such as gold or silver because the discoloration will be weak OR choose one of our 3 anti-UV colors in a shiny finish (such as red, blue or cyclamen) because there is a component delaying the fading.



Avoid satin or chrome finishes because they are the most fragile.



Choose the iron fastener which is stronger against the weather than the plastic one.



Choose the drilling option at the bottom of the ball so that the water can drain and won't make the ball heavy.



### INSIDE



If your demand must answer to a fire standard, choose the self-extinguishing material which has a certificate.



For an easier installation, you should choose an iron fastener.



# Our strengths

## WIDE RANGE OF FINISHES AND COLORS

**5** available finishes

Shiny, Chrome, Satin, Opaline & Pearl finishes

**A** wide range of color

Up to **18** colors depending on finish

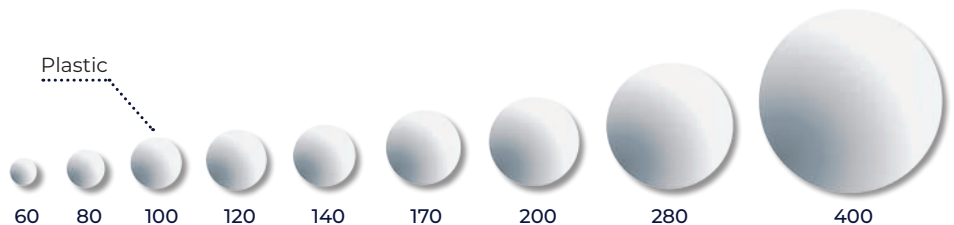
**A** shiny anti-UV range which delays the fading of the colours

**S** tudy of special colors

## SIZE AND MATERIAL

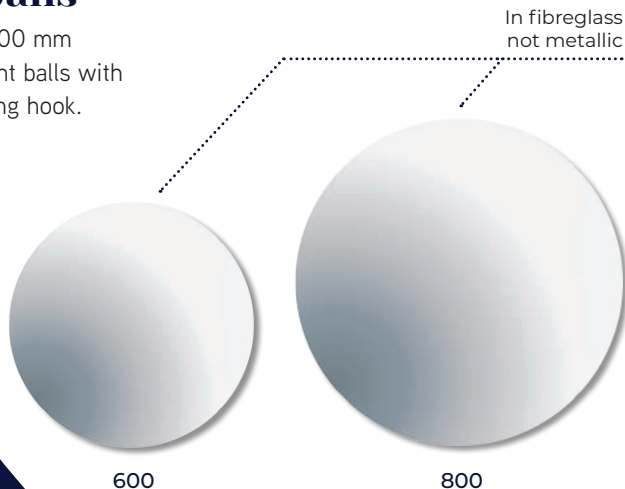
### Plastic balls

from 60 mm until 400 mm available in 2 materials: **standard PS** and **self-extinguishing PS** (certificate available).



### Giant balls

600 mm or 800 mm fibreglass giant balls with an iron hanging hook.



**LARGE  
SIZE  
Ø800  
11 kg**

**Not metallic**

## AN INCOMPARABLE SHINE

You can see in the shiny ball like if you were looking at yourself in the mirror.



## CUSTOMISED SERVICES

Possibility of carrying out personalized assembly and labeling services, making customised creations and delivering your customers directly with a neutral delivery list.

### News

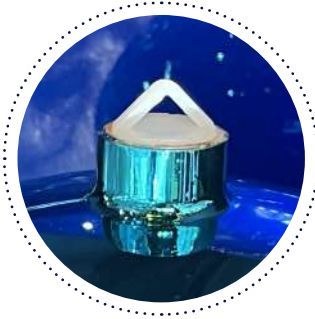


## ROBUSTNESS OF THE HANGING HOOKS

**2** kinds of hanging  
hooks available:

### The classical one

(and very tough) is made of plastic and its shape depends of the diameter of the ball.



### The robust one

is made of iron and is perfect for outdoors. You can order it for 170 mm to 400 mm balls. All the balls with this fastener are systematically drilled.





# SHINY Finish

Ø mm	Number of balls per bag	Number of balls per box	Standard	Self-extinguishing
			Article code	Article code
60	Dz (x12)	6 dz	BO 060 NB	BO 060 AB
80	Dz (x12)	6 dz	BO 080 NB	BO 080 AB
100	1	20	BO 100 NB	BO 100 AB
120	1	12	BO 120 NB	BO 120 AB
140	1	16	BO 140 NB	BO 140 AB
170	1	16	BO 170 NB	BO 170 AB
200	1	9	BO 200 NB	BO 200 AB
280	1	2	BO 280 NB	BO 280 AB
400	1	1	BO 400 NB	BO 400 AB
600	1	1	-	BO 600 AB
800	1	1	-	BO 800 AB

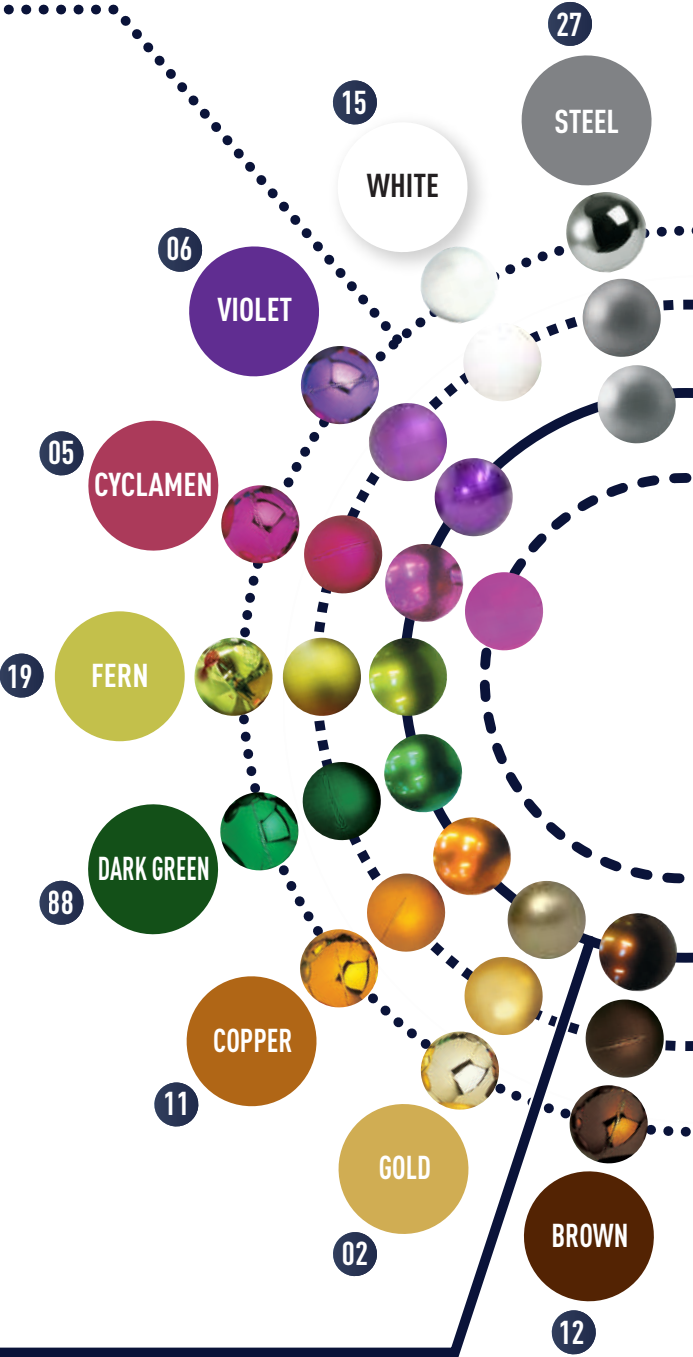
Usually supplied with a plastic fastener from Ø 60 to Ø 400, iron for Ø 600 and Ø 800

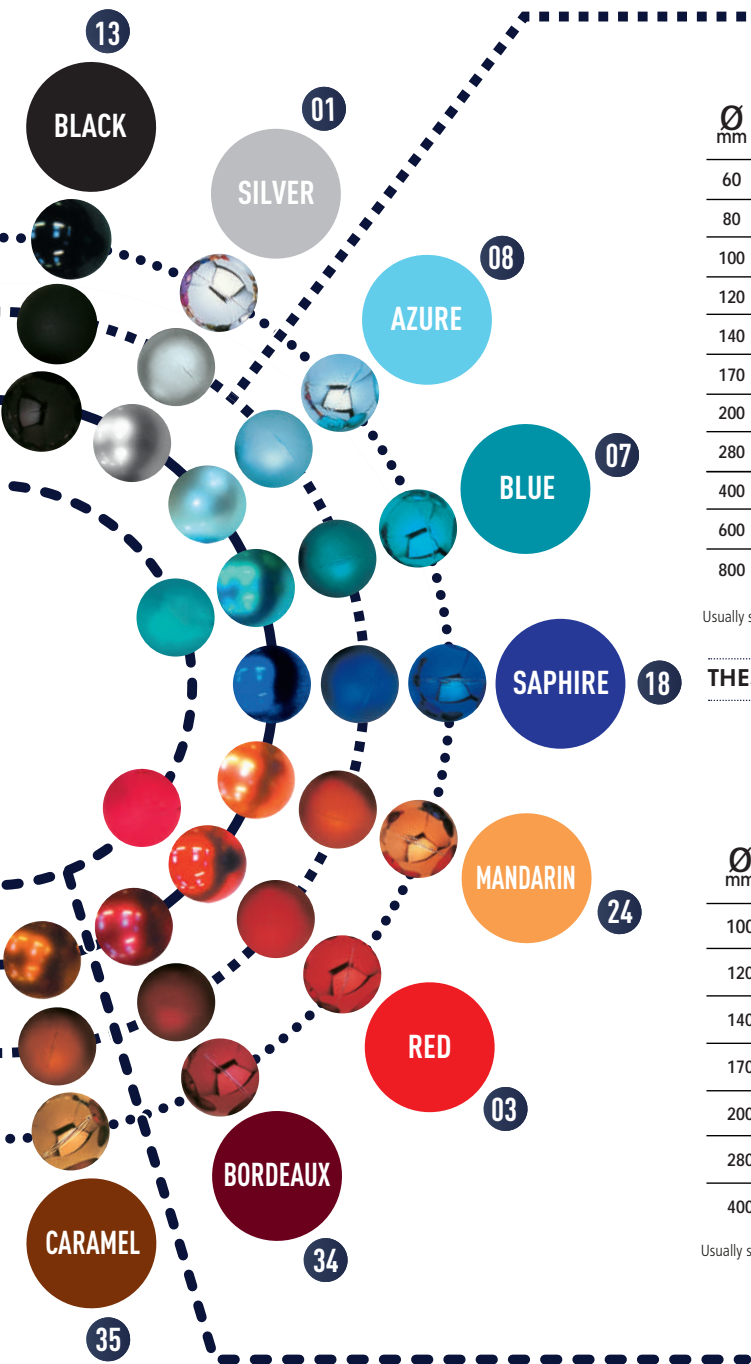
THESE COLORS ARE NOT GUARANTEED AS BEING UV-PROOF

Ø mm	Number of balls per bag	Number of balls per box	Standard	Self-extinguishing
			Article code	Article code
60	Dz (x12)	6 dz	BO 060 NL	BO 060 AL
80	Dz (x12)	6 dz	BO 080 NL	BO 080 AL
100	1	20	BO 100 NL	BO 100 AL
120	1	12	BO 120 NL	BO 120 AL
140	1	16	BO 140 NL	BO 140 AL
170	1	16	BO 170 NL	BO 170 AL
200	1	9	BO 200 NL	BO 200 AL
280	1	2	BO 280 NL	BO 280 AL
400	1	1	BO 400 NL	BO 400 AL
600	1	1	-	BO 600 AL
800	1	1	-	BO 800 AL

Usually supplied with a plastic fastener from Ø 60 to Ø 400, iron for Ø 600 and Ø 800

# CHROME Finish





# SATIN Finish

Ø mm	Number of balls per bag	Number of balls per box	Standard	Self-extinguishing
			Article code	Article code
60	Dz (x12)	6 dz	BO 060 NS	BO 060 AS
80	Dz (x12)	6 dz	BO 080 NS	BO 080 AS
100	1	20	BO 100 NS	BO 100 AS
120	1	12	BO 120 NS	BO 120 AS
140	1	16	BO 140 NS	BO 140 AS
170	1	16	BO 170 NS	BO 170 AS
200	1	9	BO 200 NS	BO 200 AS
280	1	2	BO 280 NS	BO 280 AS
400	1	1	BO 400 NS	BO 400 AS
600	1	1	-	BO 600 AS
800	1	1	-	BO 800 AS

Usually supplied with a plastic fastener from Ø 60 to Ø 400, iron for Ø 600 and Ø 800

THESE COLORS ARE NOT GUARANTEED AS BEING UV-PROOF

## ANTI-U.V : DELAYS FADING

Ø mm	Number of balls per bag	Number of balls per box	Standard	Self-extinguishing
			Article code	Article code
100	1	20	BO 100 NB-UV	BO 100 AB-UV
120	1	12	BO 120 NB-UV	BO 120 AB-UV
140	1	16	BO 140 NB-UV	BO 140 AB-UV
170	1	16	BO 170 NB-UV	BO 170 AB-UV
200	1	9	BO 200 NB-UV	BO 200 AB-UV
280	1	2	BO 280 NB-UV	BO 280 AB-UV
400	1	1	BO 400 NB-UV	BO 400 AB-UV

Usually supplied with a plastic fastener from Ø 100 to Ø 400

# ANTI-UV Range

\*non contractual photos

# OPALINE Finish

Ø mm	Number of balls	Number of balls	Standard	Self-extinguishing
			Article code	Article code
60	Dz (x12)	6 dz	BO 060 NO	BO 060 AO
80	Dz (x12)	6 dz	BO 080 NO	BO 080 AO
100	1	20	BO 100 NO	BO 100 AO
120	1	12	BO 120 NO	BO 120 AO
140	1	16	BO 140 NO	BO 140 AO
170	1	16	BO 170 NO	BO 170 AO
200	1	9	BO 200 NO	BO 200 AO
280	1	2	BO 280 NO	BO 280 AO
400	1	1	BO 400 NO	BO 400 AO

Usually supplied with a plastic fastener from Ø 60 to Ø 400

THESE COLORS ARE NOT GUARANTEED AS BEING UV-PROOF

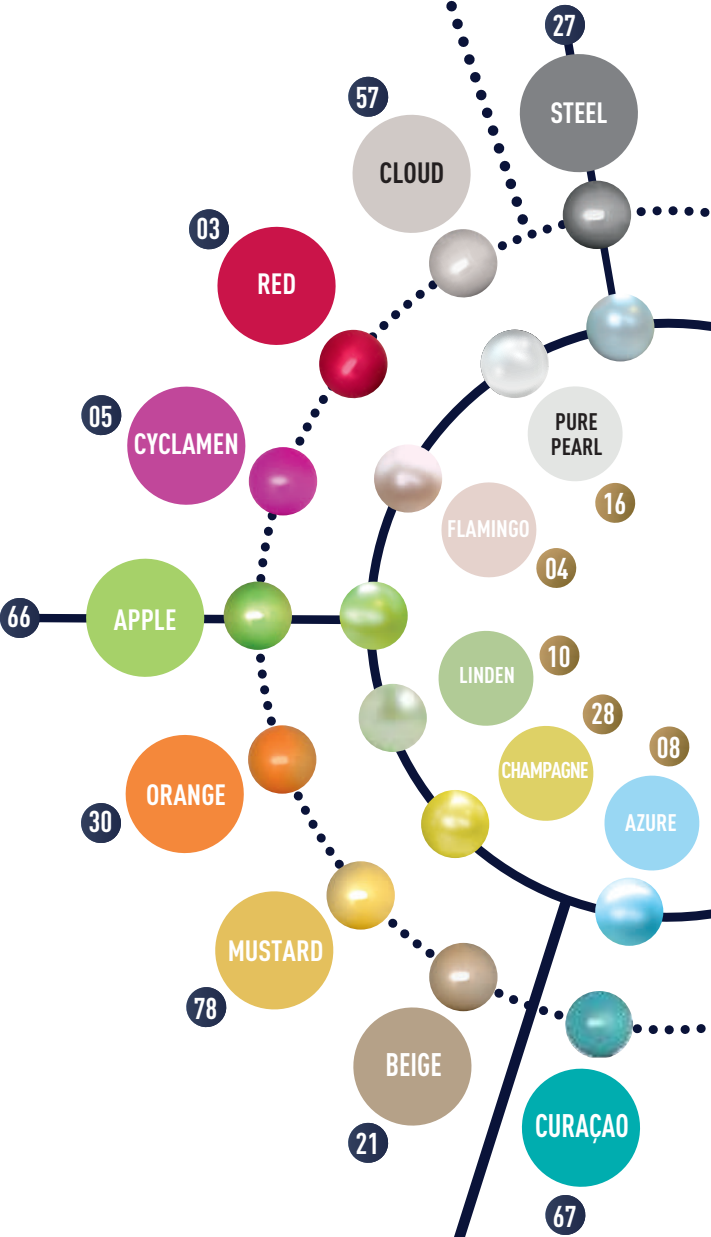
Ø mm	Number of balls per bag	Number of balls per box	Standard	Self-extinguishing
			Article code	Article code
60	Dz (x12)	6 dz	BO 060 NN	BO 060 AN
80	Dz (x12)	6 dz	BO 080 NN	BO 080 AN
100	1	20	BO 100 NN	BO 100 AN
120	1	12	BO 120 NN	BO 120 AN
140	1	16	BO 140 NN	BO 140 AN
170	1	16	BO 170 NN	BO 170 AN
200	1	9	BO 200 NN	BO 200 AN
280	1	2	BO 280 NN	BO 280 AN
400	1	1	BO 400 NN	BO 400 AN

Usually supplied with a plastic fastener from Ø 60 to Ø 400

\*Warning: different visuals on self-extinguishing and standard material

# PEARL Finish\*

\*non contractual photos





## GENERAL TERMS

The purpose of the present document is to define the applicable terms and conditions of sale, services, supplies for all products manufactured or marketed by ESAT CARAMANTIS located Rue du 8 mai 1945 – 81400 BLAYE les mines (France), SIRET n° 775 581 226 01029, establishment of ASEI whose registered office is located at 4 avenue de l'Europe, BP 62243 – 31522 RAMONVILLE SAINT AGNE (France), hereinafter referred to as « THE SELLER », and any natural or legal person, hereinafter referred to as « THE CUSTOMER ».

\* \* \*

The agreement consists of these general conditions and the specific conditions appearing on the order form duly completed by the customer who declares to adhere to it without restriction. The agreement thus established regulates all the necessary steps from the placing of the order to the delivery and payment of the products and services ordered by the customer.

### PRODUCTS

The products offered for sale and their information are available on ESAT CARAMANTIS catalog. The photos, graphics, colors and details of the catalog are only indicative and for information. Additional services are offered, the customer will consult the sales department.

### THE ORDER

The customer can place an order by email at [ary-france.commercial@asei.asso.fr](mailto:ary-france.commercial@asei.asso.fr). Any order implies acceptance of the price, the description of the products available for sale and these general conditions. Any order is considered as recorded by ESAT CARAMANTIS only after sending a written order confirmation.

This confirmation constitutes proof of the nature, content and date of the order. This is prepared when ESAT CARAMANTIS has received all the elements necessary for the proper performance of the contract (precise billing and delivery addresses, name and telephone contact and contact details, all duly verified by the customer).

ESAT CARAMANTIS undertakes to honor orders received and confirmed within the limits of available stocks, in the event of unavailability of a product, the seller undertakes to inform the buyer as soon as possible. If an order total amount is under 150€ excl. Tax (excluding shipping costs), a handling charge of 15€ excl. Tax will be applied.

### DELIVERY TIME

The shipping date is given for information only and cannot constitute a firm commitment on the part of ESAT CARAMANTIS, unless there is a specific express clause accepted by the seller.

Except for this last case, the shipments are scheduled, according to the availability of the products, in the order of reception of the orders.

ESAT CARAMANTIS is authorized to proceed with partial shipments.

Any shipment may be suspended in the event of the client's failure to fulfill its obligations, even in the context of a previous transaction. In the event of a delay in delivery with a guaranteed date or the impossibility of honoring the order for any reason whatsoever, the pecuniary liability of ESAT CARAMANTIS is limited in all cases to 50% of the value excluding taxes of the order not delivered or delivered late.

### THE DELIVERY

The territory : The delivery of packages can only be made in France, in the member states of the European Union, in Switzerland and in Great Britain.

For any other place of delivery, the customer is invited to contact the seller beforehand.

Shipping costs: Shipping costs are the responsibility of the customer for any order less than:

- EUR 3.400,- excl. Tax in France;
- EUR 4.300,- excl. Tax for the following countries: Germany, Benelux, Italy, Spain
- EUR 7.900,- excl. Tax for the other countries of the European Union, Switzerland and Great Britain.

The shipping costs are the responsibility of the customer for any order in all cases for other countries, the DOM and TOM. They are rebilled by ESAT CARAMANTIS at cost price; their details can be requested until confirmation of the order by the seller. In the event of a specific request (express delivery, hatchback truck, etc.), the additional costs are at customers's expenses.

Transport risks: Goods even shipped carriage paid travel at the recipient's risk. ESAT CARAMANTIS declines all responsibility for damage, loss or theft occurring during transport. Any complaint, to be admissible, must be sent by registered mail with AR to the carrier and ESAT CARAMANTIS, within a maximum of 2 working days after receipt of the goods accompanied by the delivery note duly completed with the reservations expressed to the driver and signed by the client.

### RECEIPT OF GOODS ; RETURN; EXCHANGE

Complaints concerning apparent defects or non-conformities of the products delivered must be made in writing within 8 days of delivery. The customer must be able to justify the merits of the complaint and allows ESAT CARAMANTIS to make any findings. The articles presenting a manufacturing defect or a non-conformity can be the subject, at the customer's choice, of an exchange or a refund. Any product return for refund or exchange must be made in its original packaging.

### TRANSFER OF OWNERSHIP ; PAYMENT

The transfer of ownership is deferred to the date of full payment. Acceptance of the order may be subject to the prior payment of a 30% downpayment. Any proven deterioration of the customer's credit or solvency may justify the requirement for guarantees or payment prior to shipment. Unless otherwise stipulated, when the customer is a professional, payment is due on the 30th day following the date of receipt of the goods. No price reduction is granted. Advance payment does not give right to discount; late payment automatically results in late payment interest equal to three times the legal interest rate, without prior notice.

### THE RATES

The prices are indicated in Euros excluding taxes and are for standard products, excluding specific specifications.

Any additional tax or contribution - particularly environmental - created since the last edition of the catalog, will be rebilled in addition, after notice given on the order confirmation.

### INTELLECTUAL PROPERTY

All products manufactured and marketed by ESAT CARAMANTIS and all accessible elements, whether visual or audio, including the underlying technology, are protected by copyright, trademarks and patents; they are the exclusive property of ESAT CARAMANTIS. Any use, even indirect, without the authorization of the Establishment, is strictly prohibited as well as the use of any hypertext link referring to the site of ESAT CARAMANTIS.

### APPLICABLE LAW AND JURISDICTION

These conditions are subject to French law. ESAT CARAMANTIS products are guaranteed to comply with French regulations; it is up to the customer to check, if necessary, their compliance with the regulations of the country in which the product is to be delivered, resold or used, the seller cannot be held liable for this respect. In the event of a dispute, territorial jurisdiction is, by express agreement, allocated exclusively to the Courts of the place of establishment of ESAT CARAMANTIS or of the registered office of ASEI, at the choice of the claimant in the proceedings, even in the event of warranty call. These general conditions and the specific conditions form an inseparable whole; however, if one of the clauses of the general conditions, following a modification of the legislation, the regulations, or by judicial decision, was regarded as null or inapplicable, the validity of the other clauses would not be affected.



**ARY**  
FRANCE<sup>e</sup>  
by ASEI Caramantis

ZI DU PRÉ-GRAND  
81400 CARMAUX - FRANCE

☎ + 33 5 63 80 17 91

✉ [ary-france.commercial@asei.asso.fr](mailto:ary-france.commercial@asei.asso.fr)

**asei**  
Agißons pour l'inclusion

🌐 [www.centrecaramantis.asei.asso.fr](http://www.centrecaramantis.asei.asso.fr)