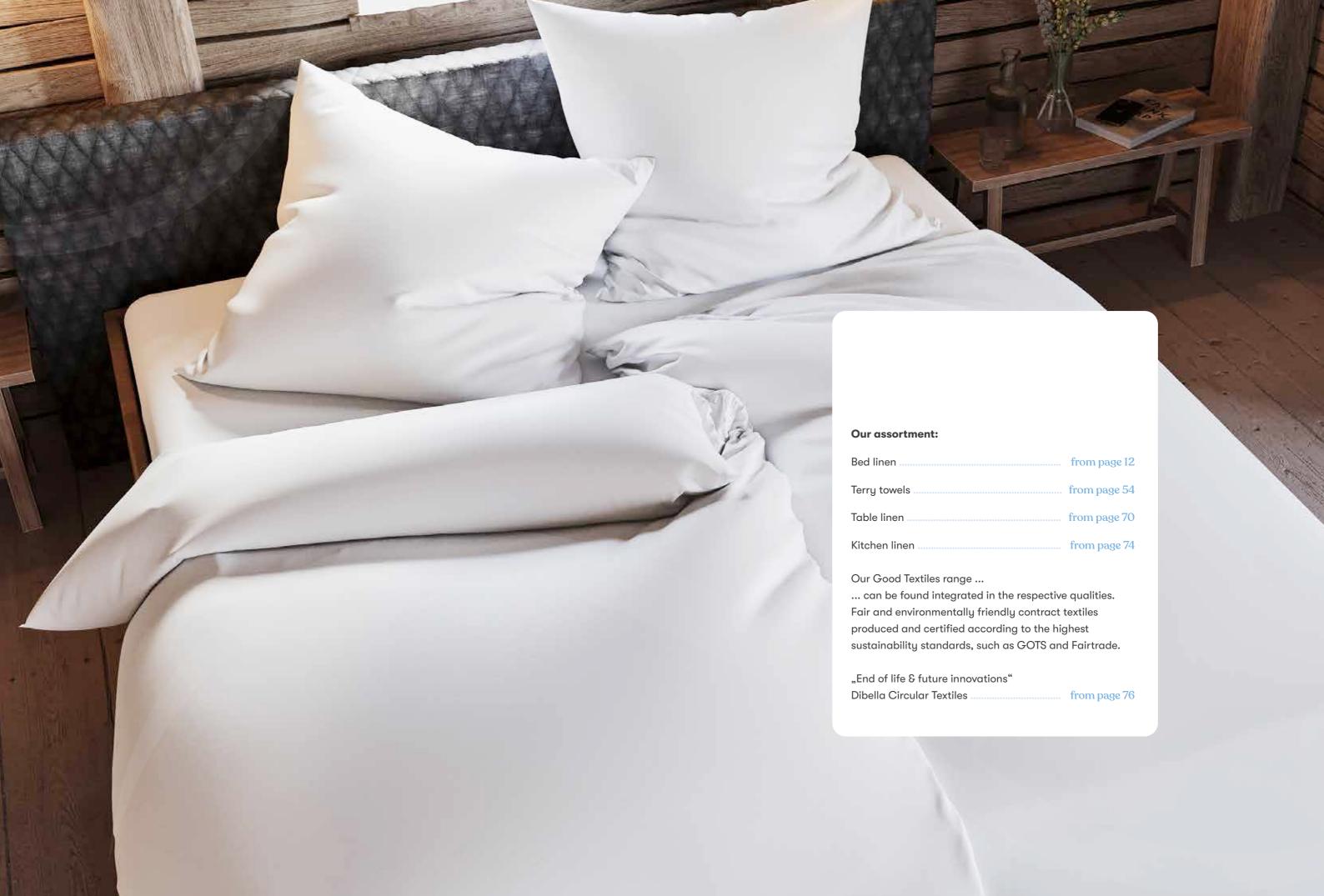


Dibella. Simply good.
Product catalogue 2024



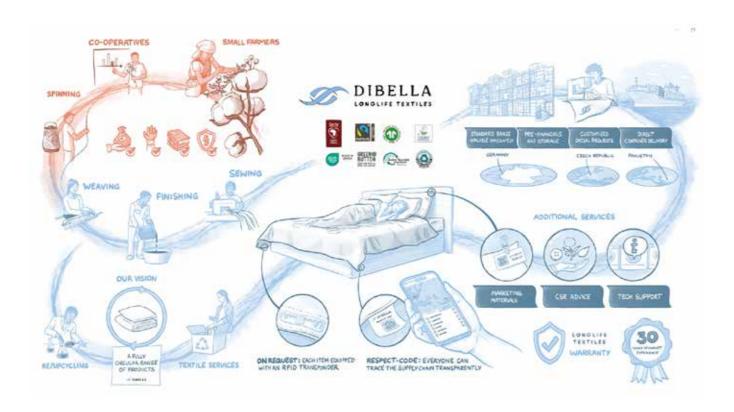
Dear customers,

Our textiles are an expression of our values and vision. At Dibella, we combine the highest quality with a special commitment to sustainability. That is why we offer you product ranges, each with its own benefits:

Experience the highest standards already in our 'Longlife textiles' core range: it is fully labelled with OEKO-TEX® MADE IN GREEN and the GREEN BUTTON. We offer security with regard to compliance with the German Supply Chain Act and the corresponding EU regulations.

Would you like even more added value? In our 'Good Textiles' premium range in terms of sustainability, all products are Fairtrade and GOTS certified. You get transparency from the cotton field to the finished product, far beyond the legal requirements.

And even after their life cycle, we take back the used textiles and return them to the textile cycle. As part of our 'Circular Textiles' programme, we also participate in various projects and conduct research in the field of circular textiles.



Benefit from our special services:

Modular logistics solutions

- The wide standard range can be delivered promptly from our large warehouse in NRW/Germany
- Pre-financing and on-call storage of goods on request
- Short-term realisation of individual special requests in our production facility in the Czech Republic
- Cost optimisation of large orders through direct container delivery

Transparency

- We optionally equip each item with RFID transponders from Datamars
- On request, we sew in a 'respect-code' that allows the entire supply chain of the textile to be traced transparently

Technical support

• Our textile engineers will be happy to advise you on site regarding the optimum and energy-efficient setting of the washing and drying programmes

Marketing & CSR

• We offer you expert advice and develop customised communication solutions and marketing material for you and your customers

Want to find out more? Everything about Dibella in 140 seconds now in our short video:



If you have any questions, requests or comments, please contact us directly.

Sincerely

your Dibella team



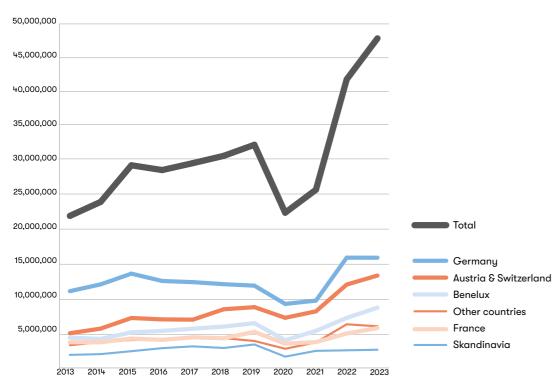




4 Dibella products 2024 5

Dibella in numbers

Revenues 2013 - 2023 (in €)



There for you for nearly

40 years

37,5 %

Turnover 2023

46.2 Mio. €

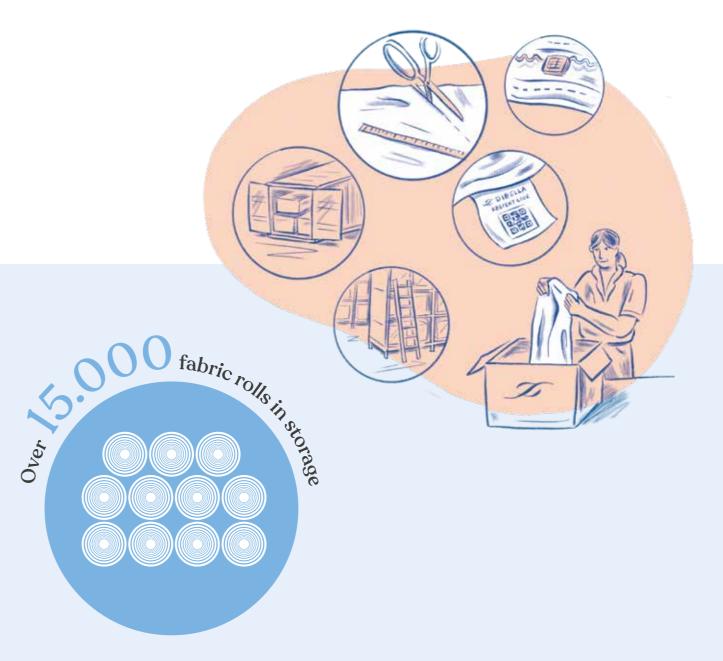
Equity capital

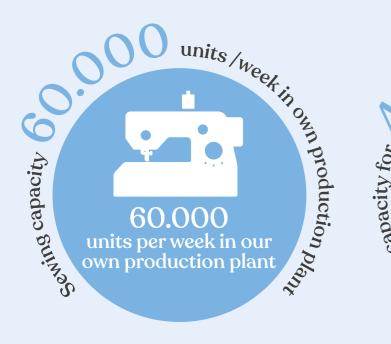
7.707 Mio. €

4,036,040 kg of raw material was used in 2022, mainly

Senior employees hold a capital share of

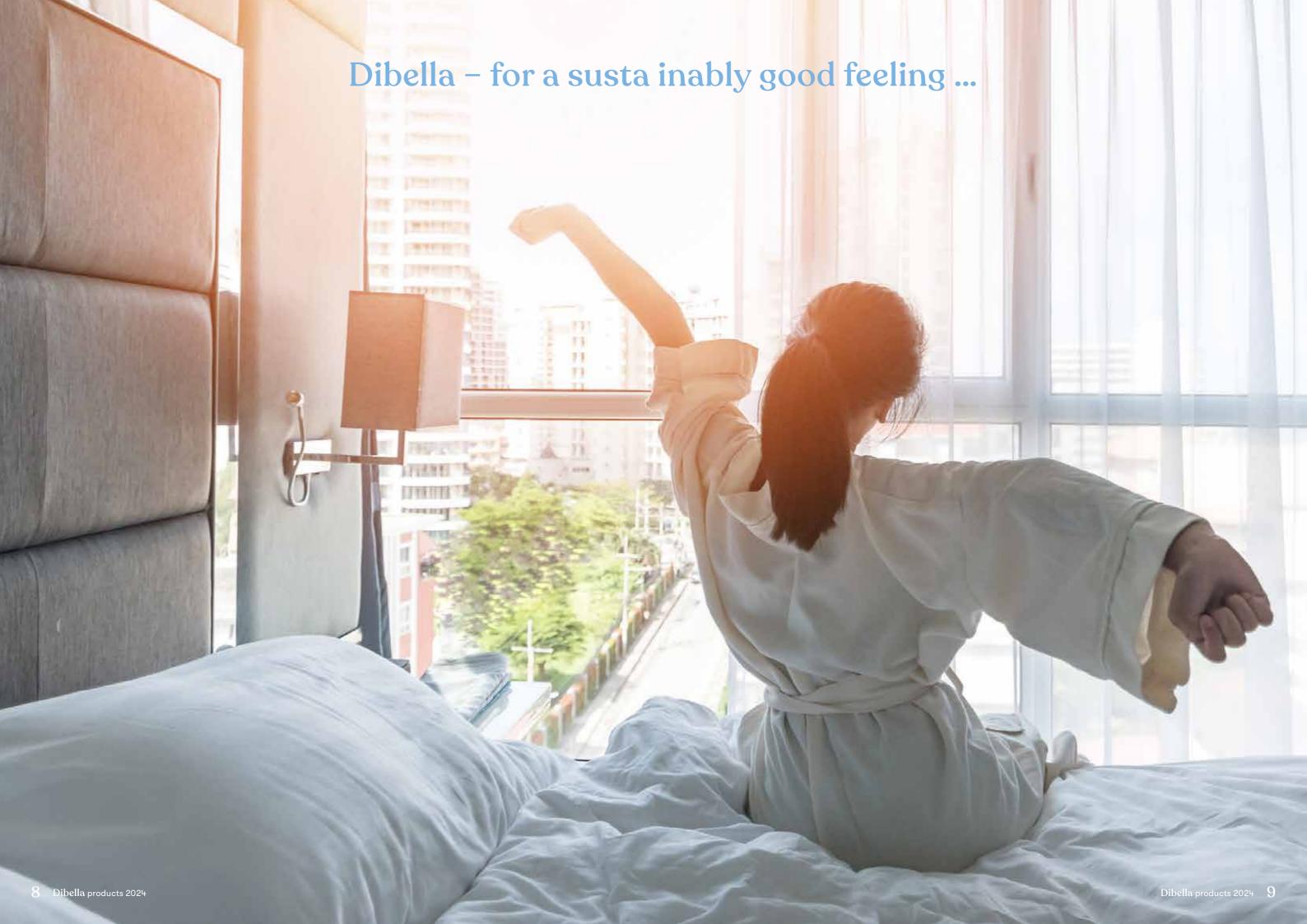
cotton







6 Dibella products 2024



We maintain transparency throughout our supply chain

Our Good Textiles are GOTS/FAIRTRADE certified, our Longlife Textiles are OEKO-TEX® MADE IN GREEN/GREEN BUTTON certified.



- Use of organic seeds
- Ecological management of fields
- · Higher and secure income
- No pesticides, herbicides and fungicides



2 Coalitions

- Obligation to purchase cotton at fair prices
- Training and support for farmers
- Participation rights
- · Investments in regional infrastructure projects



- Mechanical separation of fibres and seeds
- Processing the seeds into oils
- Cleaning of cotton from foreign particles

For our organic Fairtrade goods This sustainably (regeneratively) (which covers the entire supply and fairly grown cotton is prochain from the small farmers oncessed locally in GOTS-Fairtrade certified companies – this results wards), we source the cotton from the Chetna cooperative in India. in the highest possible sustainability standard ever.







6 Dyeing

- · Harmless bleaching and dueing
- · Waste-water treatment and purification
- High level of consumer protection by avoiding chemicals that are hazardous



- · Crossing of warp and weft threads into fabrics
- Environmental and socially responsible process
- · State-of-the-art machinery for particularly high-quality fabrics



Spinning

- Mixing and twisting of fibres into yarns
- · Socially responsible production
- · Compliance with statutory occupational health and safety

8 Dibella

- · Product selection according to ecological, social and qualitative criteria
- · Brings sustainable, fair and durable textiles to the European market
- Textiles comply with (inter) national supply chain legislation



7 Sewing

- High labour and social standards
- · Ensuring occupational health and safety
- · Goods/quality control according to international standards
- · Highly qualified and trained seamstresses

· Converts the used textiles

'From textile to textile'

textiles

circular products from old

into recycled polyester and regenerated cellulose fibres,

thus contributing to the vision

· Makes it possible to manufacture



- Uses textiles without harmful residues
- Obtains ethical added value ranging all the way to very small farmers via the fair textile value chain.



9 Textile service

- Environmentally friendly washing process
 - Sustainable products for textile leasing
 - Optimised processes for multiple use



- · Offers a fair and ecological product for guests
- · Creates a good feeling and experience in the hotel
- Supply chain due

46% green house



water onsumption^{*}

-26% soil erosion

Source: Textile Exchange 2014, © Dibella b.v.,

12 Textile service

- Collects and sorts B2B used textiles
- · Recycles used textiles into a circular process in compliance with legal waste management guidelines

OEKO-TEX® MADE IN GREEN guarantees the best social and ecological standards from the weaving mill (shown in blue) and is the cornerstone of the Dibella assortment range. In addition, OEKO-TEX® MADE IN GREEN forms the basis for the GREEN BUTTON state seal.











Dibella products 2024 Dibella products 2024

Bed linen

You will receive our bed linen in 100 % cotton:

- Natural raw material
- High moisture absorption
- Pure cotton can be processed very easily and reintroduced into the cycle

and made of blended fabric:

- Particularly long service life
- Energy savings in reprocessing

Bed linen from Dibella have been specially designed for use in textile services for industrial laundering.

Special features in the material composition and construction of the fabric ensure high process reliability and maximum service life.

The selected fabric blends, developed by our specialists and continuously checked by our quality management, maintain an optimal appearance, high brilliance and pleasant comfort throughout their entire usage cycle.



No separate pre-wash necessar

Easy Ironing

Efficient ironing result

Low Shrinkage Effect

Reduced shrinkac

Easy Identification

Identification by attaching latest chip technology

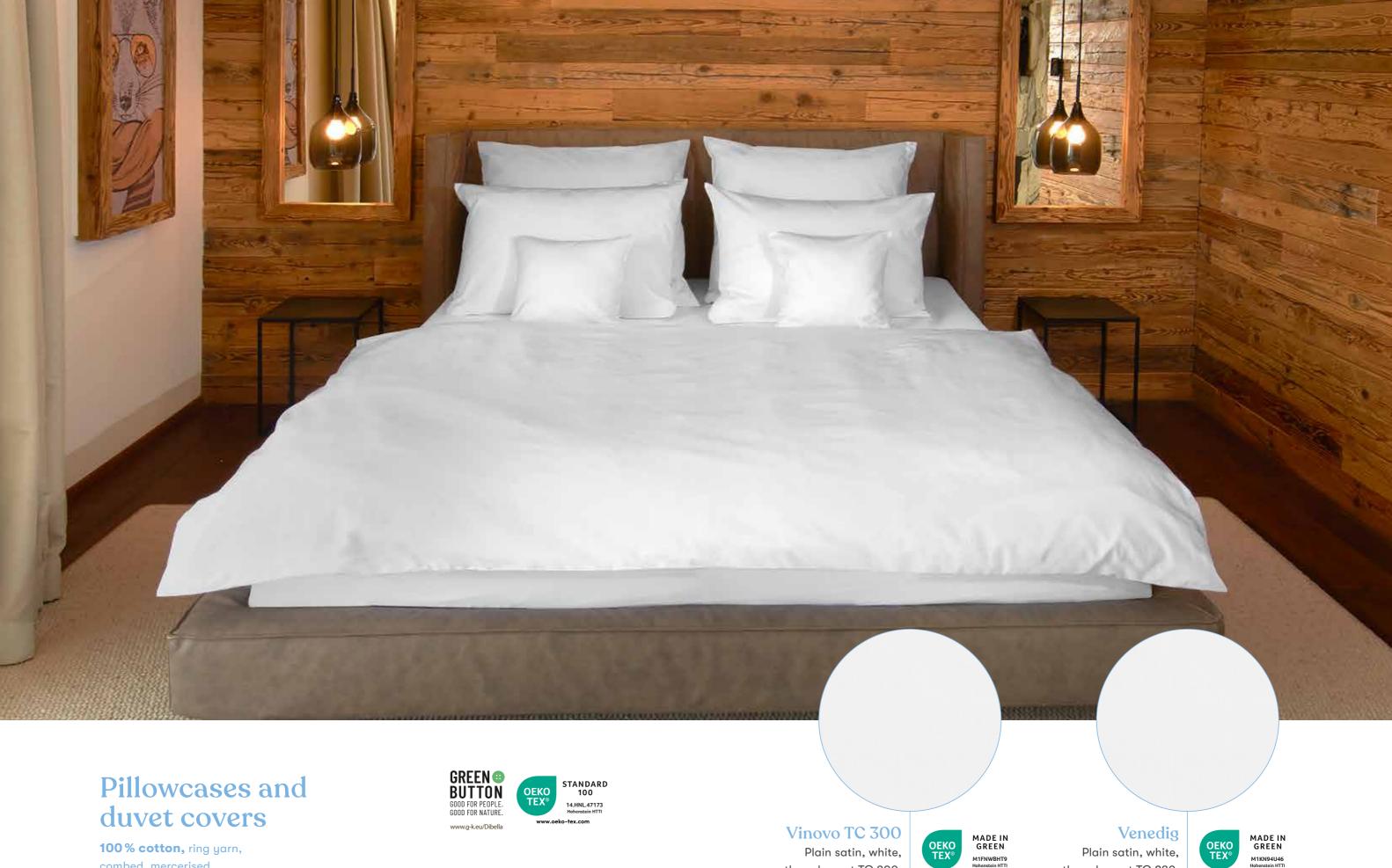
Brilliant White

Stable high whitenes

Low Pilling

> Outstanding gloss and excellent touch

12 Dibella products 2024 Dibella products 2024



combed, mercerised

thread count TC 300, 115 g/m²



thread count TC 230, 140 g/m²



14 Dibella products 2024 Dibella products 2024 15

Pillowcases and duvet covers

100% organic-fairtrade-cotton, ring yarn, combed, mercerised, white, 140 g/m²





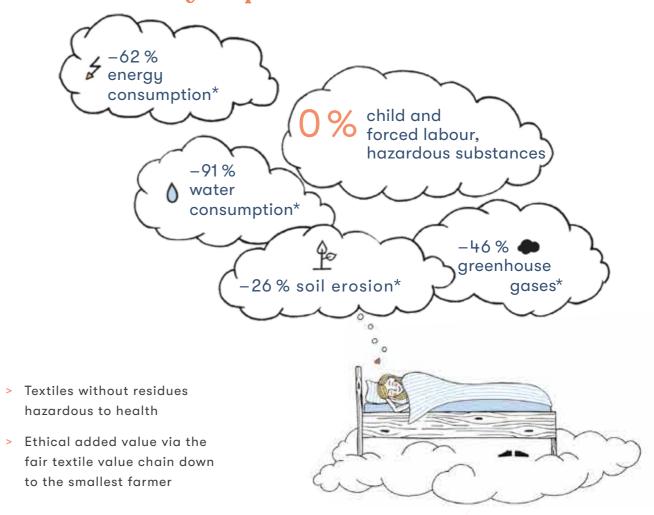






Tioba Fair Galifera Fair Plain satin. 6/24-mm-striped satin, thread count TC 230 thread count TC 230 16 Dibella products 2024

Sustainability in practice



* Source: Textile Exchange 2014.

Our hotel textiles. Sustainable. Fair. Good.

For our particularly sustainable textiles, we at Dibella combine the high standards of GOTS and FAIRTRADE. The social and environmental standards of these two independent organisations apply along the entire cotton value chain. The result is textiles that are produced sustainably and fair.

Sustainable textiles predect health and the environment - both at home and in the country of origin. The farmers cultivate their fields ecologically, without the use of dangerous pesticides and free from genetically modified seeds. Strict environmental standards are observed in the factories. For example the use of hazardous chemicals is banned, and waste water is treated.

Sustainable textiles improve the living and working conditions of many people. Fair trade enables small farmers in the global south to earn a higher income. Defined social standards also apply to the processing of cotton. Neither child nor forced labour is permitted in the factories. High standards of occupational safety, fire prevention and evacuation regulations are reliably implemented.

Simply good! Good Textiles.

Pillowcases and duvet covers

100% cotton, ring yarn, combed, mercerised,

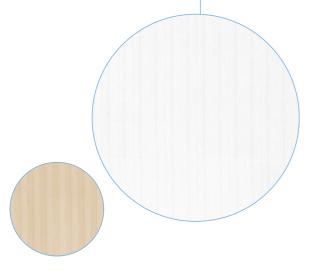


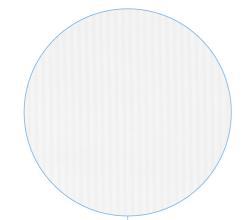




Verona

4-mm-striped satin, white, champagne, 140 g/m², thread count TC 230

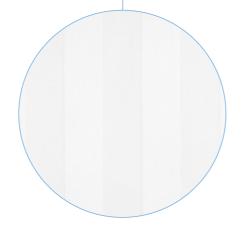


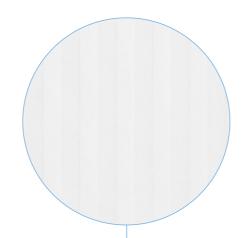


Turin 2-mm-striped satin, white, 140 g/m^2 , thread count TC 230

Bologna

20-mm-striped satin, white, 140 g/m², thread count TC 230





Palermo 8-mm-striped satin, white, 140 g/m^2 , thread count TC 230

Paris

13-mm diagonal stripe satin, white, 145 g/m², thread count TC 250

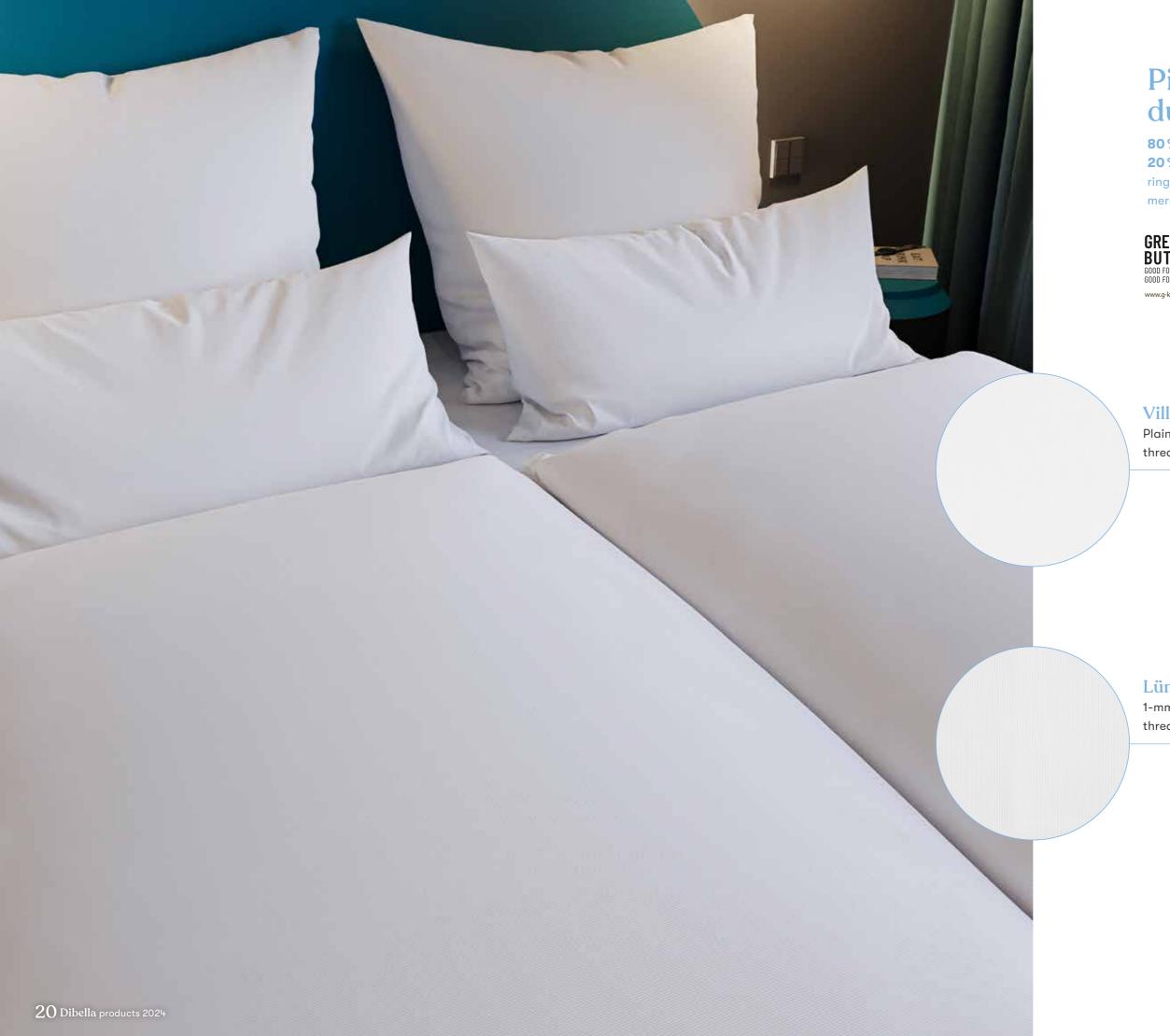


Jaquard/floral, satin, white, 140 g/m², thread count TC 300

Basel

Checked satin, white, 140 g/m^2 , thread count TC 230





Pillowcases and duvet covers

80 % cotton, 20 % polyester, ring yarn, combed, mercerised, 150 g/m²







Villach

Plain satin, white, thread count TC 250

Lüneburg

1-mm-striped satin, white, thread count TC 250

Bed linen

80% organic-fairtrade-cotton, 20% polyester,

ring yarn, combed, mercerised, white, 140 g/m²







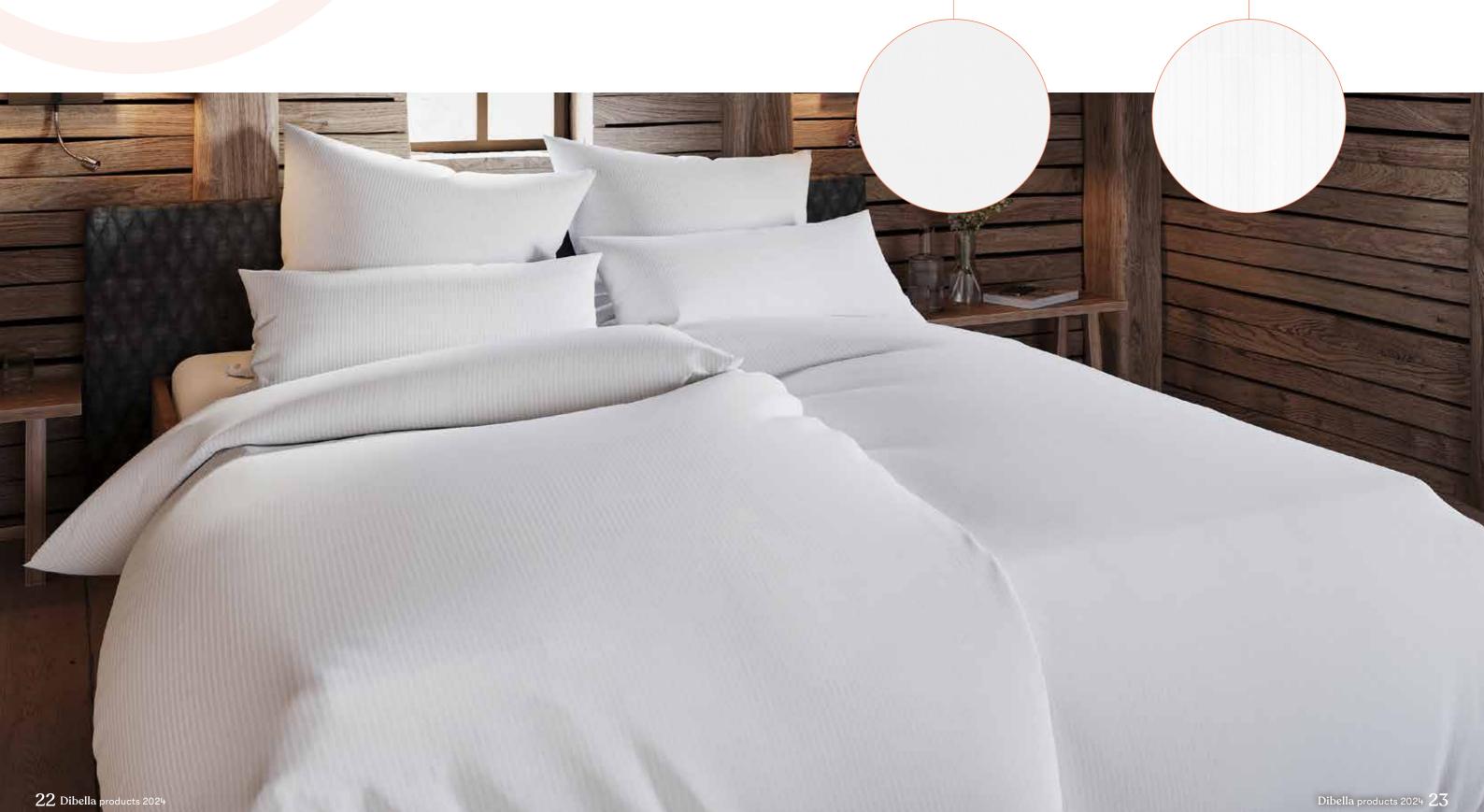




Plain satin, thread count TC 230

Memphis Fair

4-mm-striped satin, thread count TC 230



Pillowcases and duvet covers

80% cotton, 20% polyester,

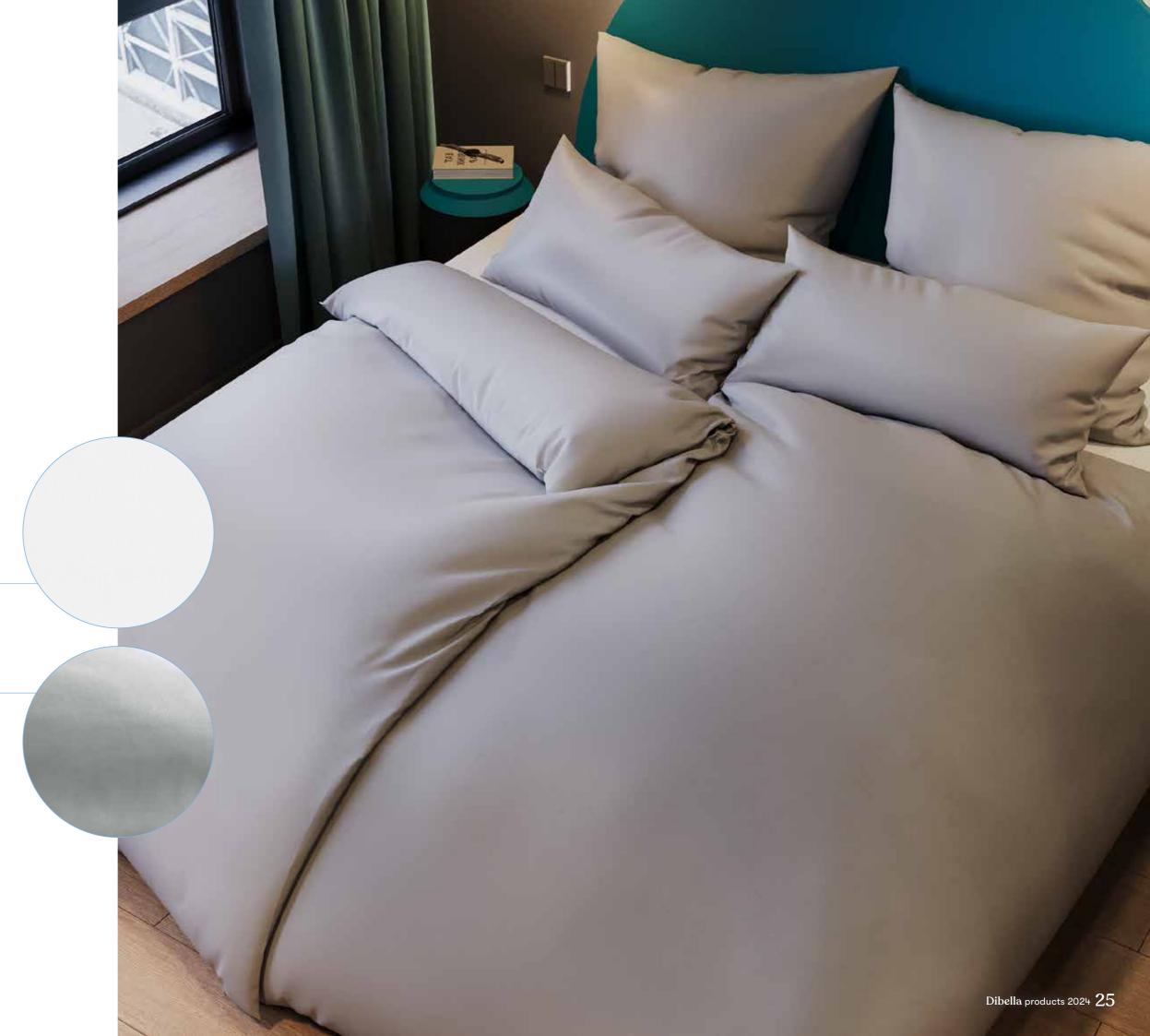
ring yarn, combed, mercerised, 145 g





Vaduz

Plain satin, white and silver grey Threadcount TC 180



Pillowcases and duvet covers

80% cotton, 20% polyester, ring yarn, combed, mercerised

Isar

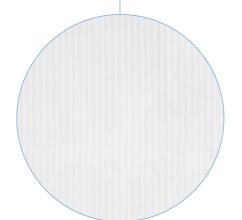
2-mm-striped satin, white, 150 g/m^2 , thread count TC 250

Triest

20-mm-striped satin,

thread count TC 250

white, 150 g/m^2 ,



Bremen

8-mm-striped satin, warp: ring yarn, combed, weft: MVS*, white, 145 g/m², thread count TC 180

25-mm-striped satin, warp: ring yarn, combed, weft: MVS*, white, 145 g/m², thread count TC 180

Salzburg

GREEN BUTTON GOOD FOR PEOPLE. GOOD FOR NATURE. www.g-k.eu/Dibella

STANDARD 100 14.HNL.47173



Meran

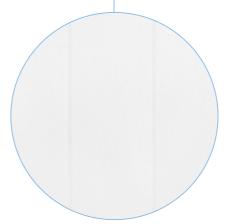
4-mm-striped satin, white, 150 g/m^2 , thread count TC 250

Manchester

4-mm-striped satin, white, 140 g/m^2 , thread count TC 230

Milano

50/2-mm-striped satin, white, 140 g/m^2 , thread count TC 230

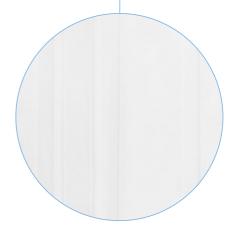


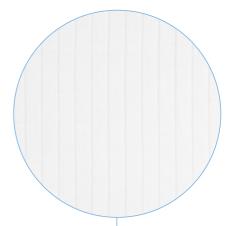
San Remo

50-mm-striped satin, white, 150 g/m^2 , thread count TC 250

Steyr

Striped satin, white, 150 g/m^2 , Thread count TC 250





Savona

Needlepin-striped, white, 150 g/m^2 , thread count TC 250



Pillowcases and duvet covers

80% cotton, 20% polyester, ring yarn, combed, mercerised







Graz

6/24-mm-striped satin, white, champagne, 150 g/m², thread count TC 250

Innsbruck

6/24-mm-striped satin, white, 140 g/m², thread count TC 230

Pillowcases and duvet covers

80% cotton, 20% polyester,

ring yarn, combed, mercerised, white, 150 g/m²







Genf

Checked satin, thread count TC 250

Spree

8-cm-checked satin, thread count TC 250



TENCEL™ pillowcases and duvet covers



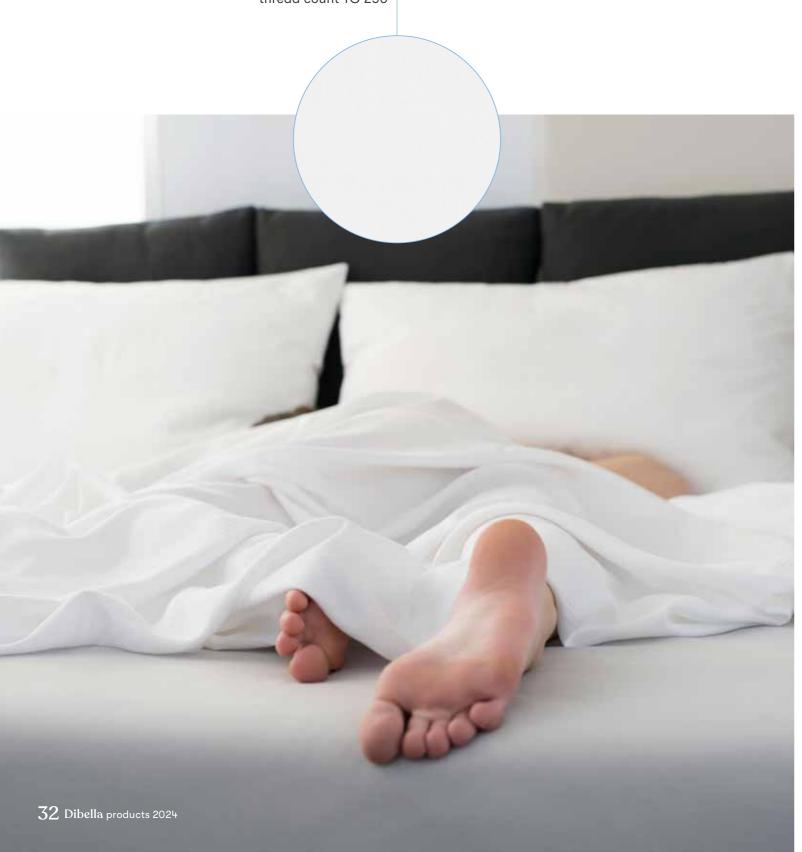


60% TENCEL™, 40% cotton,

ring yarn, combed, mercerised, white, 150 g/m²

Virginia Plain satin,

thread count TC 250



Lyocell – also known as TENCEL™ – is a so-called "manmade cellulose fibre", i.e. a fibre industrially produced from natural raw materials. It is made from wood from forestry and is completely degradable in soil, compost and also in freshwater and seawater.

Botanical origin

TENCEL™ Llyocell and modal fibers come from the renewable raw material wood – from natural forests and sustainably managed plantations. The wood and the pulp used by the Lenzing Group come from certified and controlled sources.

Measurements and hand assessments show that TENCEL $^{\text{TM}}$ modal fibers are twice as soft as cotton. The softness of TENCEL™ modal fibers lasts longer and withstands repeated washing and drying compared to cotton.

Sustainable production of TENCEL™ Lyocell fibers

TENCEL™ Lyocellfibers have made a name for themselves because of the environmentally conscious closed-loop manufacturing process that converts pulp into cellulose fibers with high resource efficiency and low environmental impact. This solvent spinning process recycles the process water and returns more than 99% of the solvent to the production cycle.









ring yarn, mercerised, white, 115 g/m²



thread count TC 190

34 Dibella products 2024 Dibella products 2024 35



Pillowcases and duvet covers

50% cotton, 50% polyester, ring yarn, combed, mercerised, 140 g/m²





Modena

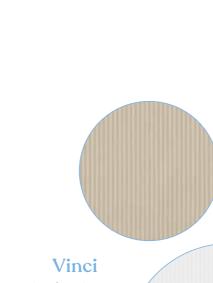
4-mm-striped satin, white, thread count TC 230



Monza

20-mm-striped satin, white, thread count TC 230





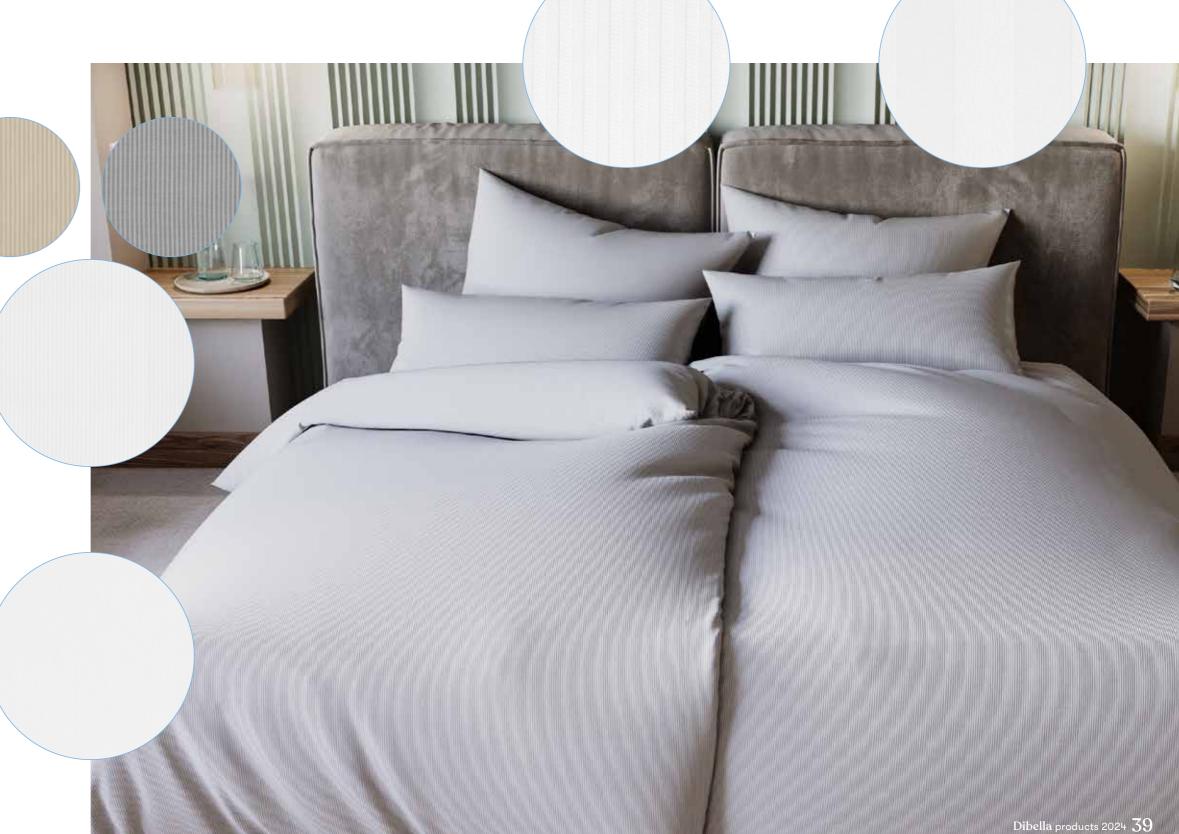
1,5-mm-striped satin, white, cappuccino, grey, thread count TC 230



Vancouver

Plain satin, white, thread count TC 230





Pillowcases and duvet covers

GREEN BUTTON
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GOOD FOR NATURE.
www.g-keu/Dibella



50% cotton, 50% polyester, mercerised

Grado

6/24-mm-striped satin, ring yarn, combed, white, grey, 140 g/m², thread count TC 230 Ginza

6/24-mm-striped satin, ring yarn, combed, white, 150 g/m², thread count TC 250 DEKO TEX® MADE IN GREEN M1FNWBT75 Hohenstein HTTI

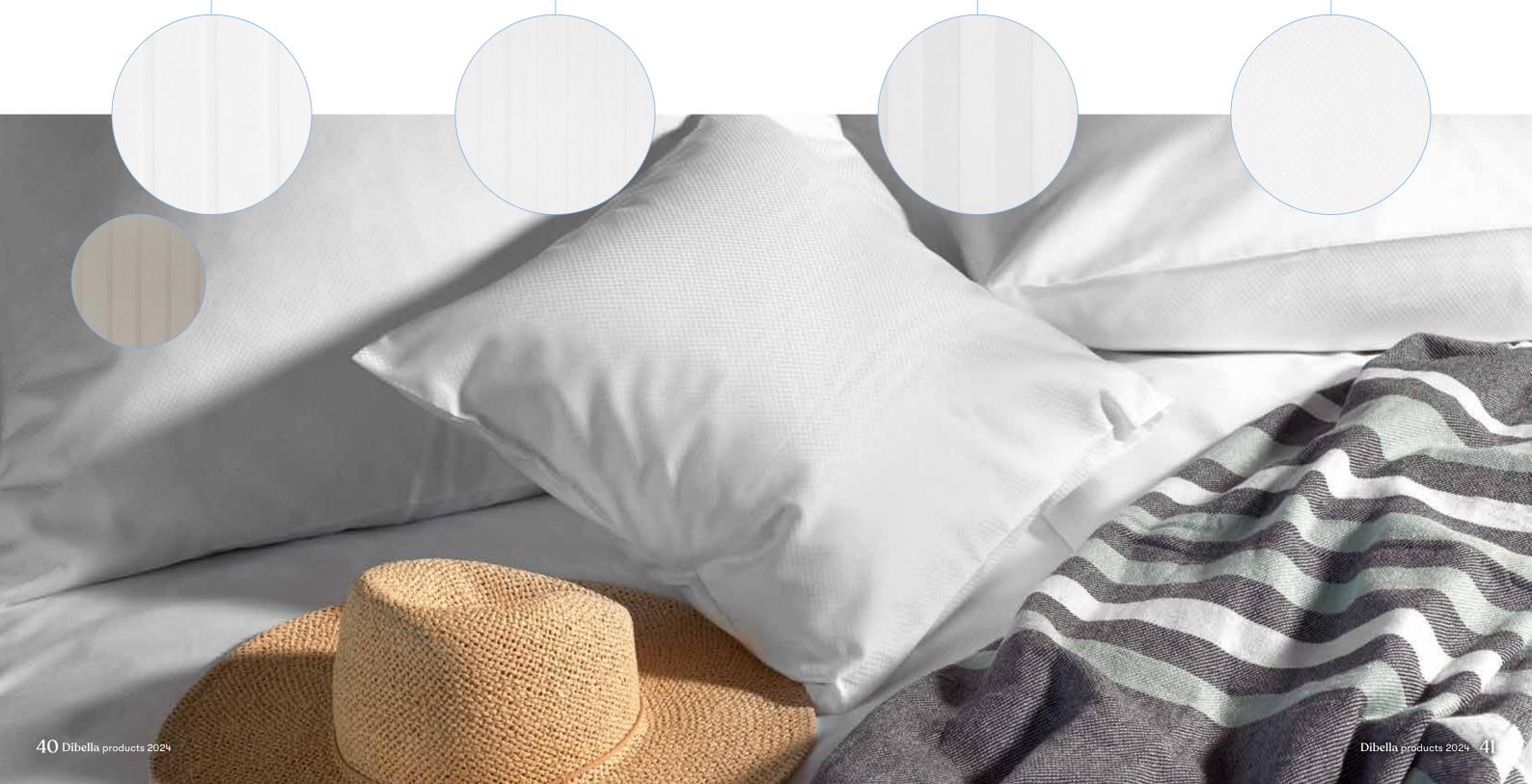
Lindau light

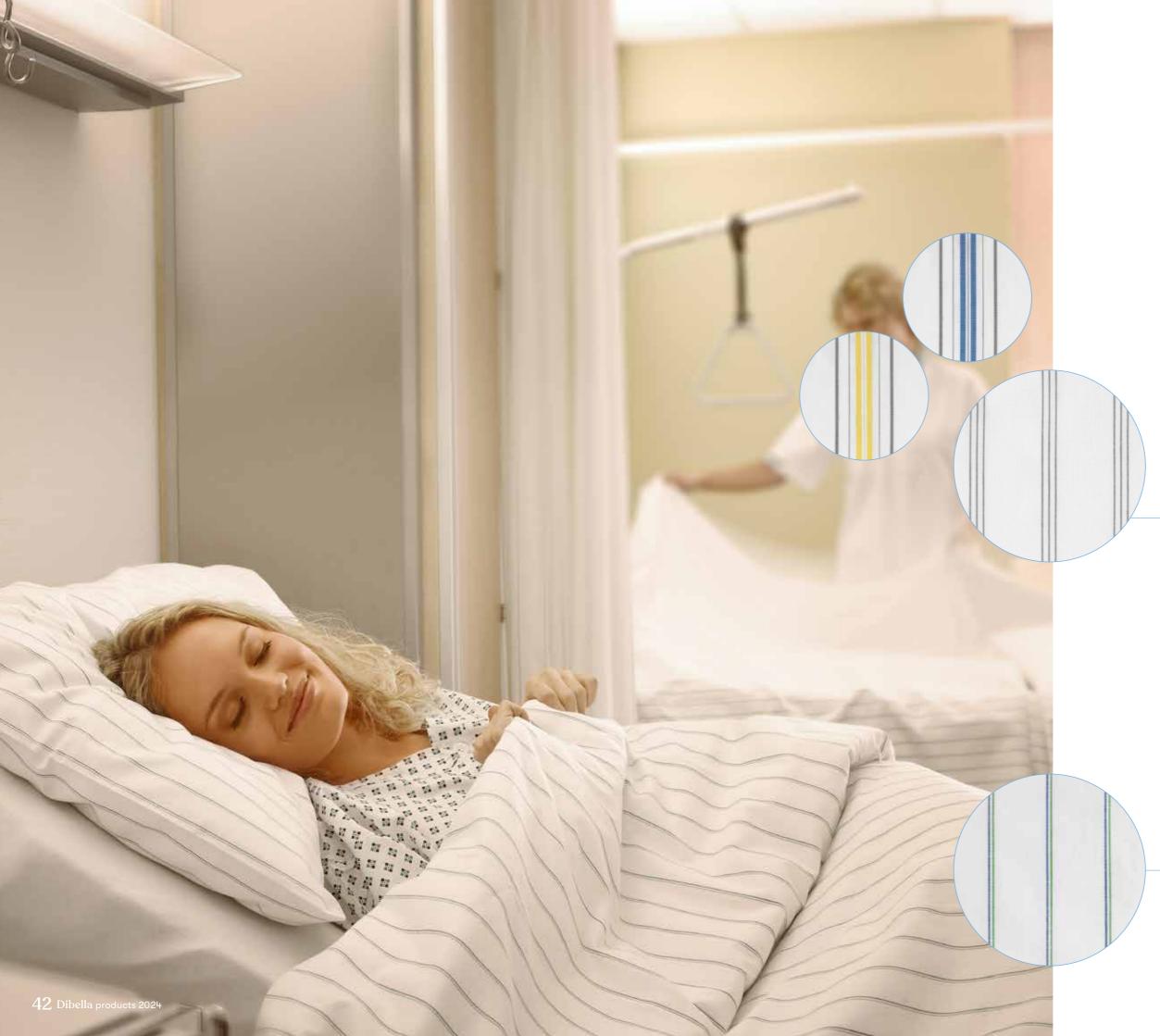
* Vortex®

anti-pilling yarn

27-mm-striped satin, warp: MVS*, weft: ring yarn, combed, white, 145 g/m², thread count TC 180 Göteborg

Checked satin, thread count TC 250, white, 140 g, thread count TC 250





Yarn dyed bed linen for the health sector Healthcare







Malmö

60% cotton, 40% polyester,

bicolour, ring yarn, cushion: white-grey, cover: blue-grey, yellow-grey, red-green, green-grey 135 g/m², thread count TC 120

Rhein

85% cotton, 15% polyester,

bicolour, blue-green striped, 155 g/m², thread count TC 130

Printed bed linen

80% cotton, 20% polyester, ring yarn, satin, boil-proof, chlorine-resistant, 145 g/m²







Ravenna

Orange, thread count TC 180





ring yarn, 135 g/m²







Treviso Floral

Floral, floral/grey, thread count TC 110

46 Dibella products 2024 Dibella products 2024 47







G1/TB21

100% cotton,

ring yarn, white, 175 g/m², thread count TC 120



MADE IN GREEN M1FNWBHT9

G11/TB26

100% cotton,

ring yarn, white, 142 g/m², thread count TC 120



ALM

80% cotton, 20% polyester,

ring yarn, white, 150 g/m², thread count TC 130

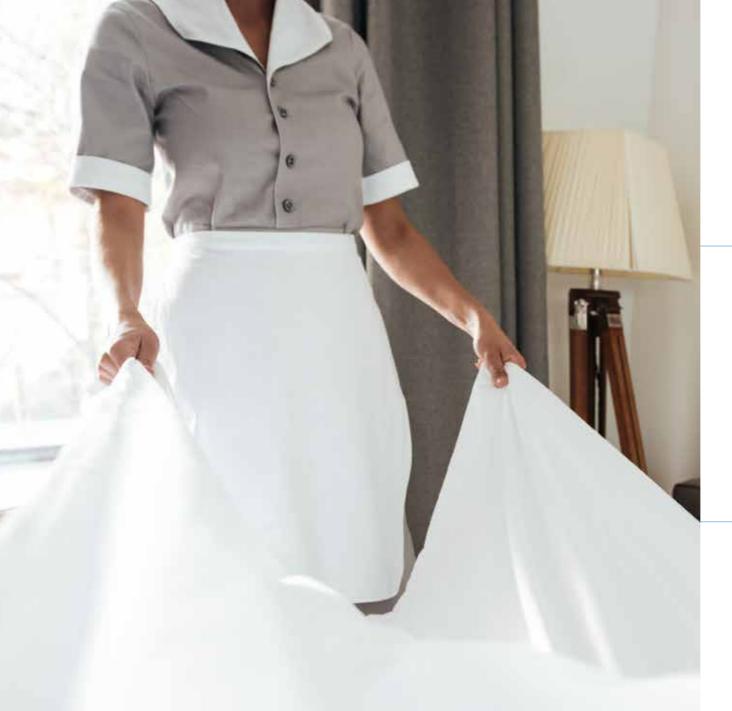


Comfort Plus

80% cotton, 20% polyester,

ring yarn, combed, white, 135 g/m², thread count TC 130





Percale Plus

60% Cotton, 40% polyester

ring yarn, white, 115 g/m², thread count TC 190,



RLM 2

80% cotton, 20% polyester

ring yarn, white, 150 g/m², thread count TC 130, cap sheet with coloured tracer thread



TB 200

50% cotton, 50% polyester,

ring yarn, white, 140 g/m², thread count TC 140



RSM 58

81% cotton, 19% polyester,

ring yarn, white, 235 g/m², thread count TC 140



48 Dibella products 2024 Dibella products 2024 49

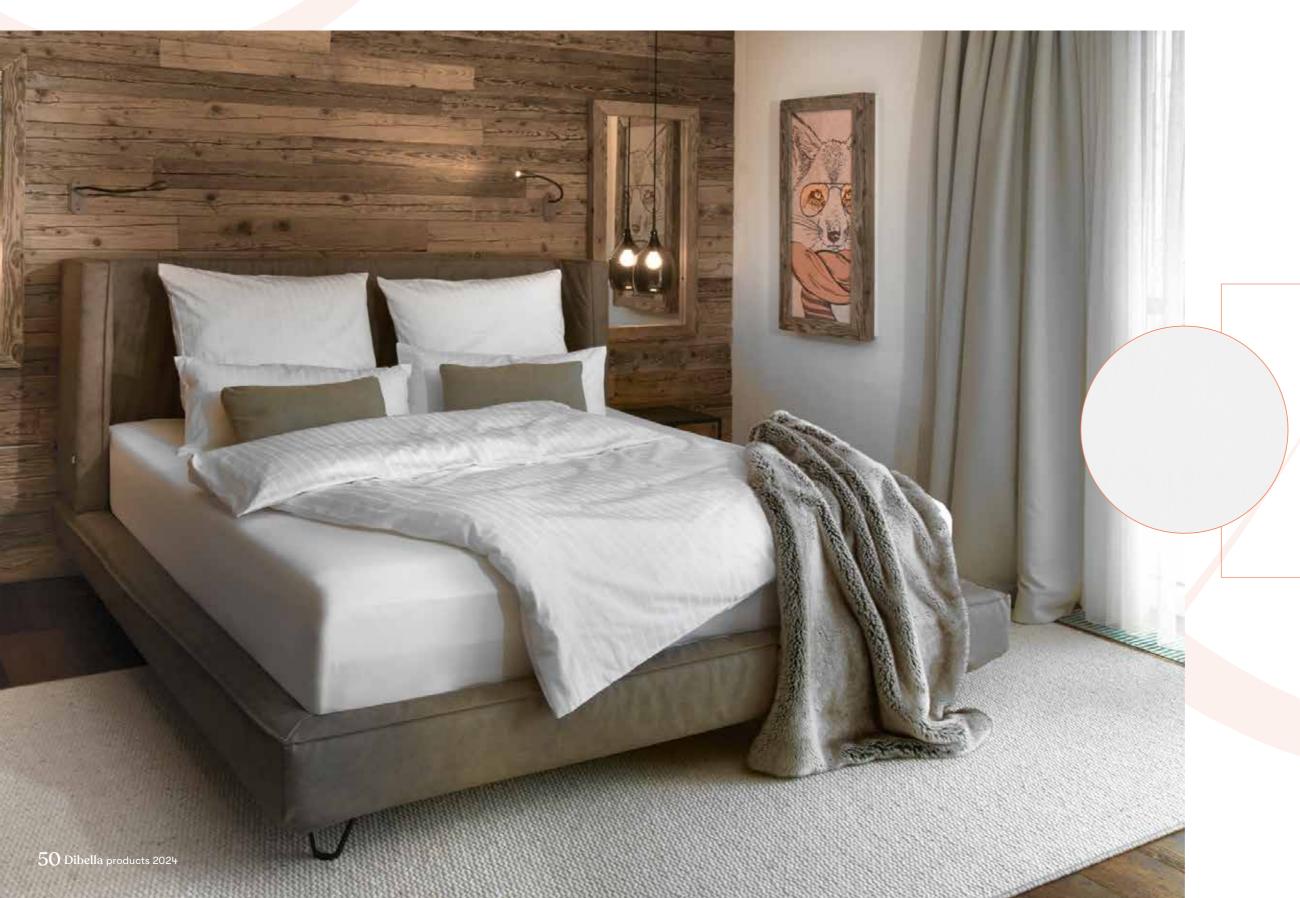
Bed sheets



Ring yarn, white, 142 g/m²







Nairobi Fair

100% organicfairtrade-cotton, thread count TC 120



Tunis Fair

80% organicfairtrade-cotton, 20% polyester,

thread count TC 120



Fitted sheets







Porto

50% cotton, 50% polyester,

ring-spun yarn, combed, double jersey, with elastic, yellow or blue hemmed, white, 195 g/m², yarn count Nm 60





Lissabon 155

50% cotton, 50% polyester,

Autocoro yarn, single-Jersey, with elastic fine ribbing, green hemmed, white, 155 g/m², yarn count Nm 34



Lissabon 190

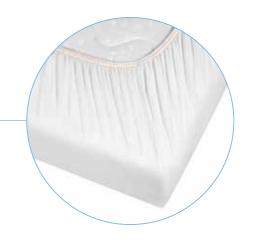
50% cotton, 50% polyester,

Autocoro yarn, single-Jersey, with elastic fine ribbing, yellow hemmed, white, 190 g/m², yarn count Nm 34

Atlanta

50% cotton, 50% polyester,

ring-spun yarn, combed, single jersey, with elastic, white, 155 g/m², yarn count Nm 60



Lagos

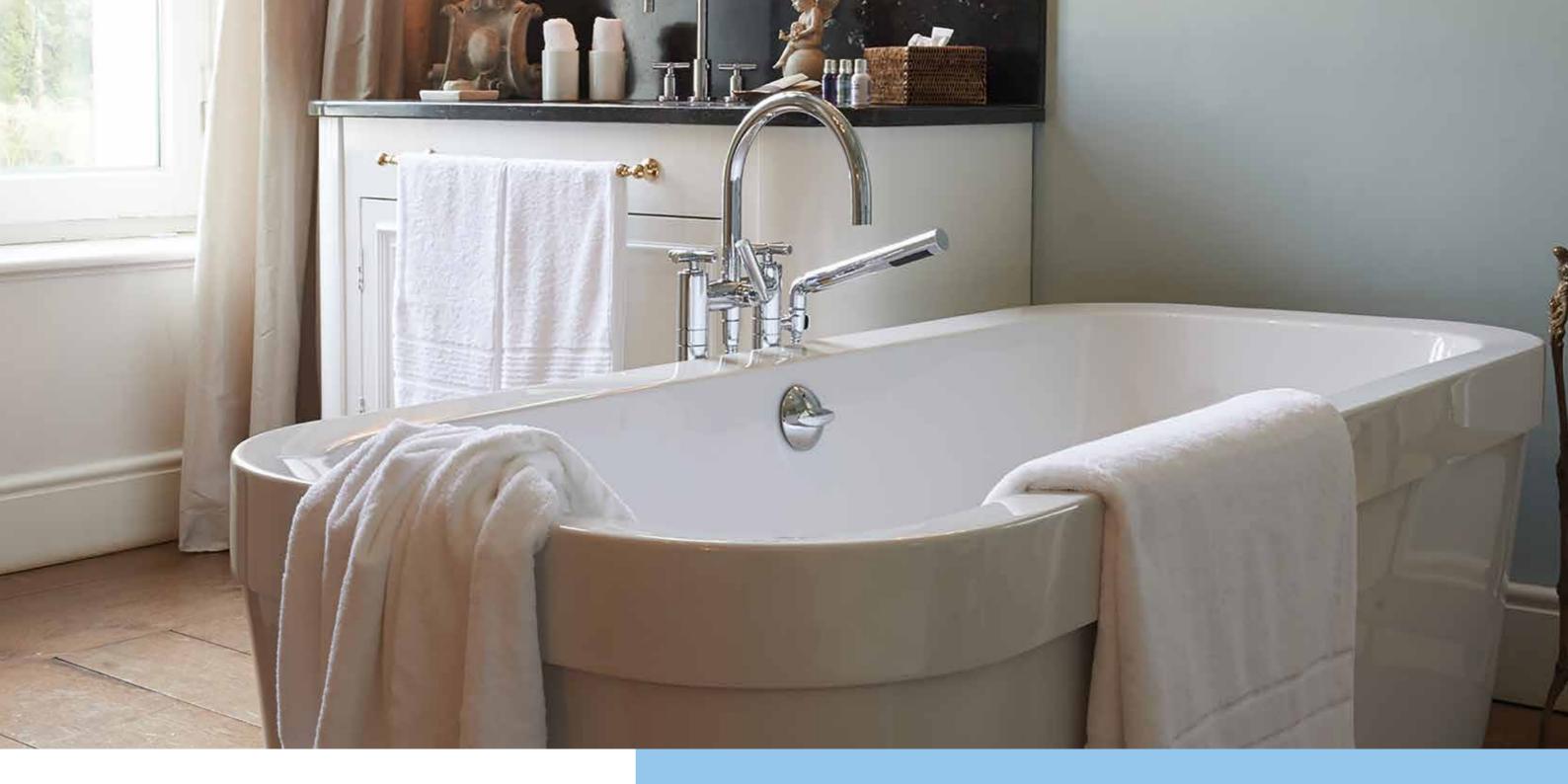
70 % cotton, 30 % polyester,

ring-spun yarn, plated, with elastic, white,
155 g/m², yarn count Nm 50,
top side cotton/bottom side polyester,
with elastic, colour hemmed, white









Efficient in use and sophisticated in look and feel, bathroom textiles from Dibella meet the high demands of textile service for terry towelling products.

The special quality ensures smooth processing, high productivity and a long service life in industrial laundries.

The textiles retain their comfort properties, which users particularly appreciate, and are fluffy and absorbent throughout their entire service life.

Low Dust > Low fibre and weight los

Pre-tumbled > Fluffy and high loop strength

Easy Identification > Labelled using the latest chip technology

Brilliant White > Stable high whitenes

Energy-saving Terry available with polyester conten

54 Dibella products 2024



100% organic-fairtrade-cotton, combed terry, ring yarn, white













Plain, without border, 550 g/m²

Sasso Fair Striped border, 470 g/m²



58 Dibella products 2024

Terry towels

Twisted terry, ring/compact yarn, combed, white

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STANDARD 100 14.HNL.47173

www.g-k.eu/Dibella

Sydney

100% cotton,

1 high/low strip, 400 g/m²

Oxford

100% cotton,

2 high/low stripes, 450 g/m²

Boston

100% cotton,

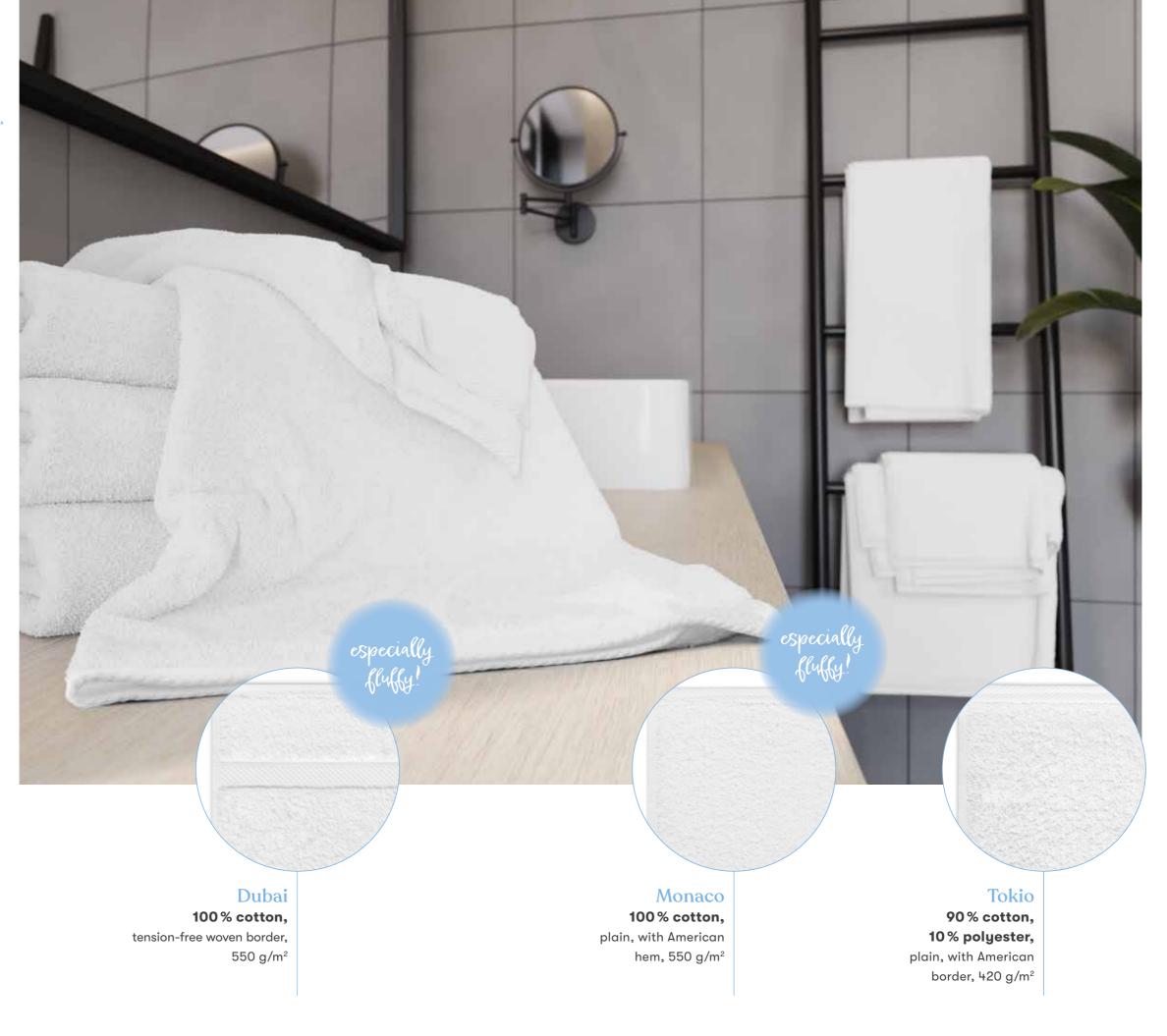
3 high/low stripes, 500 g/m²

Combed terry, ring/compact yarn, combed, white









60 Dibella products 2024 61

Bath mats

Twisted terry, ring/compact yarn, combed, white





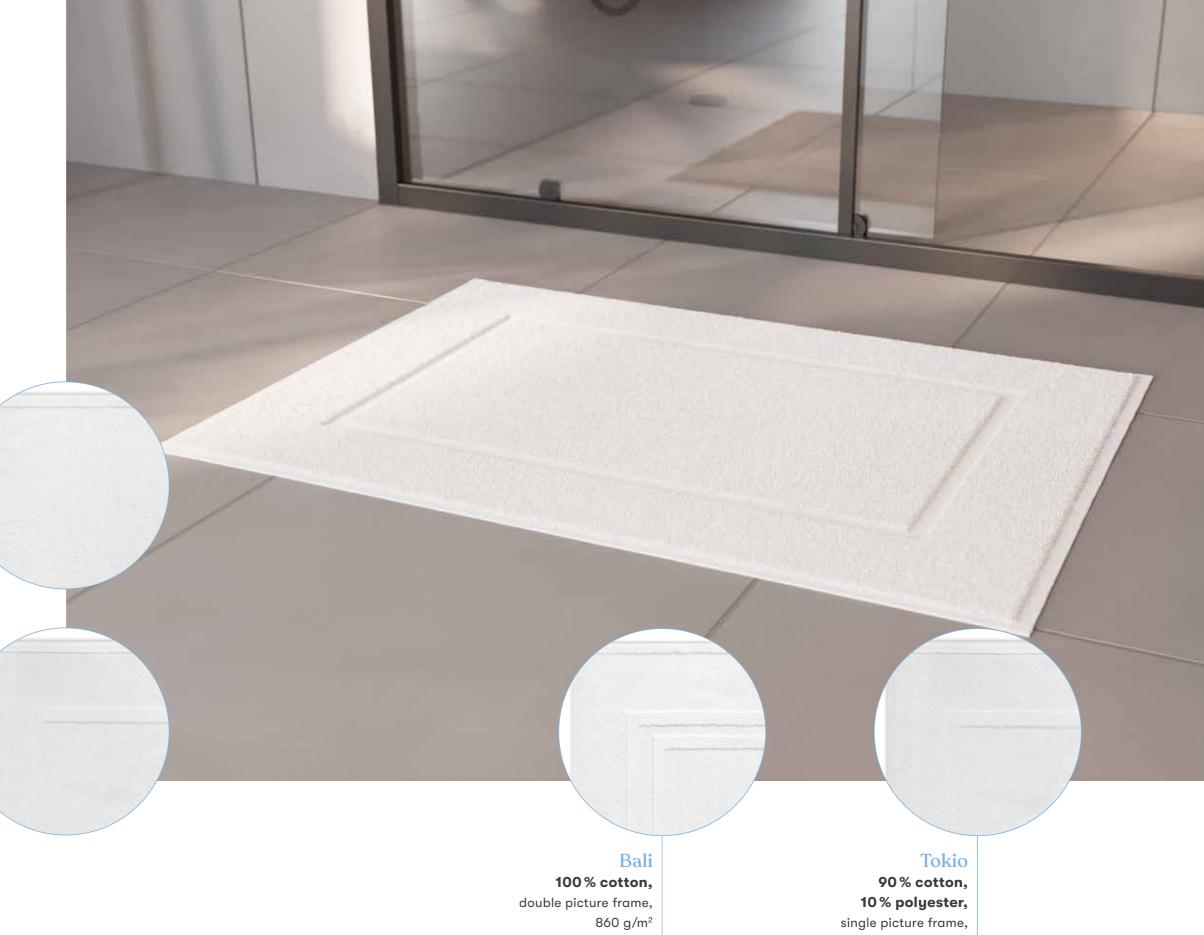


Kansas

100% cotton, plain, without border, 690 g/m²

Dublin

100% cotton, single picture frame, 600 g/m²



600 g/m²

Bath robe

100% organic-fairtrade-cotton, combed terry, ring yarn, white













Bath mats

100% organic-fairtrade-cotton, twisted terry, ring yarn, single picture frame











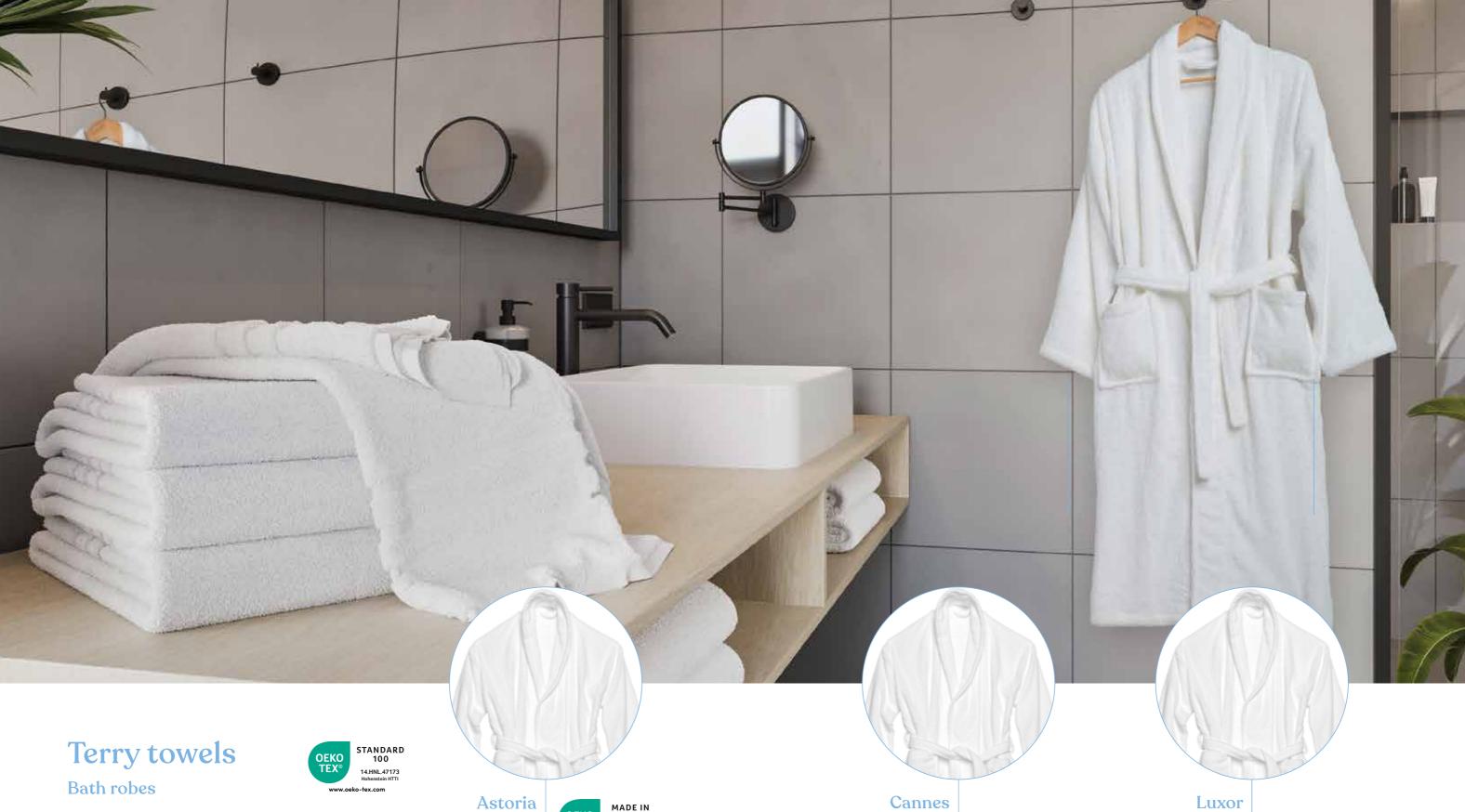




Shawl collar, two pockets, two belt loops, loose belt, 400 g/m² Risos Fair 750 g/m²

Sasso Fair 800 g/m²





Shawl collar, two pockets, loose belt, white

Astoria 100% cotton,

twisted terry, ring yarn, 400 g/m²



GREEN (II)
BUTTON
GOOD FOR PEOPLE.
GOOD FOR NATURE. www.g-k.eu/Dibella

100% cotton, velour, ring yarn, 420 g/m²

60% polyester, 40% cotton, microfibre velour outside, cotton inside, 320 g/m²

66 Dibella products 2024 Dibella products 2024 67



Table linen

The high-quality textiles are produced with great expertise, ensuring stable production processes and long service lives in industrial laundering.

The range of dimensionally stable shapes and washable colours allows trouble-free handling of the textiles in the complete production process, including use by the customer.

Twisted Yarns - Manufactured from durable full-twist yarns

Round Fit > Specially produced, ironing direction market

Yarn-dyed - Identical colours for different size

Combed Cotton > Combed quality yarns

Mercerized > Increased gloss

Dibella products 2024

Table linen

Ring yarn, combed, mercerised, full twist



Valencia

100% cotton, atlas edge, white, 205 g/m²



Table linen

100% organic-fairtrade-cotton, ring yarn, full twist, combed, mercerised, white











Valencia fair Atlas edge, 205 g/m²



Kitchen Linen

Tea towels

100% cotton,

plain weave, red-white, blue-white, 200 g/m²





Responsibility along the entire supply chain: circular economy at Dibella.

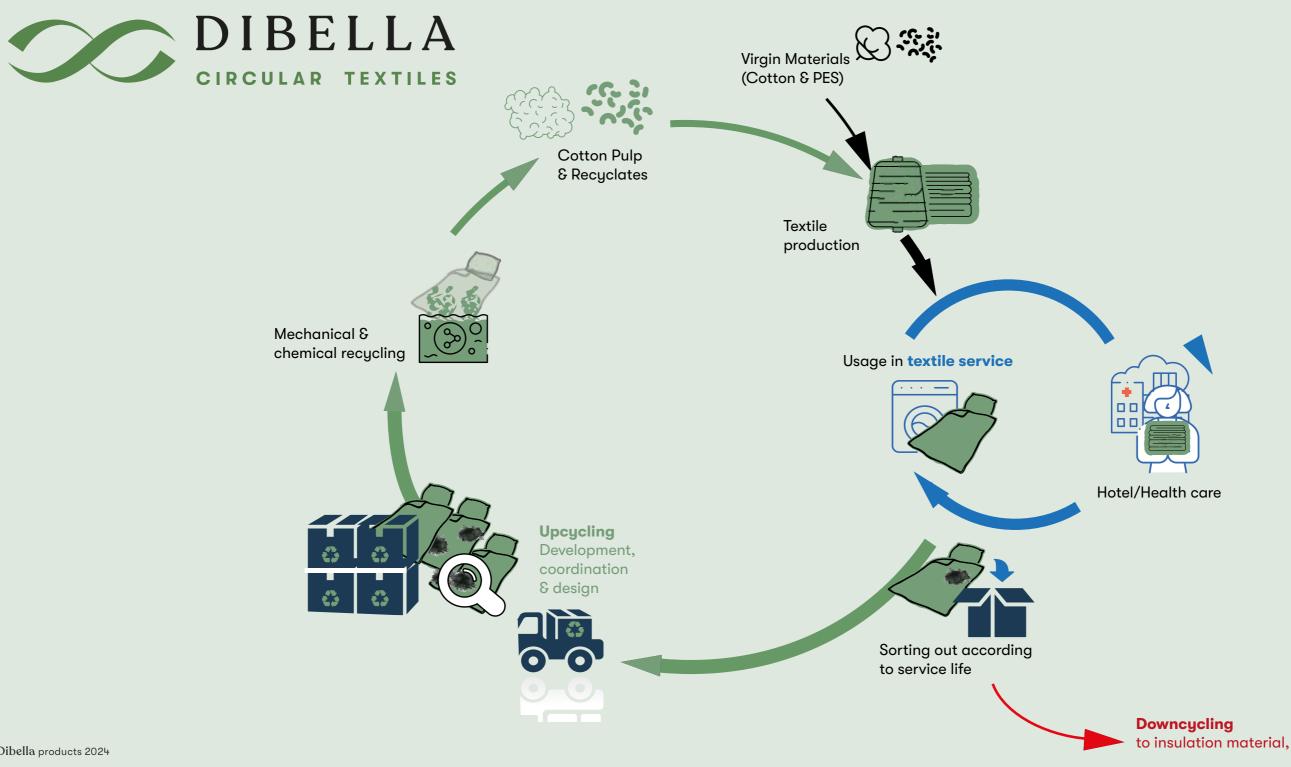
With the OEKO-TEX® MADE IN GREEN and GREEN BUTTON certifications, Dibella ensures compliance with the requirements of the German Supply Chain Act (Lieferkettensorgfaltspflichtengesetz). However, we also bear responsibility after the end of the utilisation cycle in the textile service, ensuring that used textiles from the laundry industry are returned to a new, circular cycle in order to make the entire textile chain more sustainable.

Our Goal: From textile to textile

Mission and vision



We want to take responsibility and take textile recycling to a new level. Our vision is: from textile to textile. Through upcycling we want to enable new textiles for our industry.



76 Dibella products 2024 Dibella products 2024 77



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Many thanks to the following hotels for providing the photo locations: Schlosshotel Gartrop, Hünxe Landhotel Voshövel, Schermbeck Hotel Kaiserhof, Münster Factory Hotel, Münster

Status September 2024

Dibella b.v. Hamelandroute 90 NL-7121 JC Aalten Phone: +31 543 477684 Mail: info@dibella.de

For reasons of better readability, the simultaneous use of the masculine, feminine and the language forms male, female and diverse (m/f/d). All personal terms apply equally to all genders.

78 Dibella products 2024 79



