

Self-stacking Freezer

Fluidized bed IQF

**Refrigeration System** 

Air Cooler



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Stock Code : 603339

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# ★QUALITY ★INNOVATION ★SERVICE ★FRESHNESS





### **Low Tension Spiral Freezer**

Hygiene, Food Safety Fully welded, open structure, fully-accessible to cleaning.

Installations **5000**+





## **Spiral Belt Conveyor System** Chain-Driven, Robust, Heavy Load Design.

#### Large Sprocket/chain Drive

Synchronized Triple Drive SUS304 fully welded structure, heavy load, easy for

Variable belt speed.



#### **Finite Element Analysis**

When designing a spiral freezer, structural analysis is performed to ensure its structural integrity during operation.

	2.0679 Max
	1.8381
	1.6084
	1.3786
	1.1488
-	0.91906
	0.6893
	0.45953
	0.22977
	0 Min



#### **Stainless Steel Mesh Belt**

SUS304 food grade spring wire, high strength, 8-10 years' service life. Open structure, easy for cleaning, width suitable: 400~1372mm. Optional edge guard board to prevent products dropping. High ventilation, high efficiency.





#### **Efficient evaporator**

The design was simulated with European professional heat exchanger software.

All tubes are expanded hydraulically rather than mechanically. More uniform expansion and tighter fit between tube and fins. Improved heat exhanging performance.

Variable fin pitch used to delay the frost formation on the fins surface. Longer frosting interval.

Easy access and cleaning

Tube material: Stainless steel, Aluminum

Fin material: Aluminum



#### Insulated enclosure

Continuous PIR panel fabrication line from German Hennecke. 50mm to 250mm thick. Limited combustibility.

Fully welded stainless steel enclosure available as option.



#### Fully welded floor

Modular stainless steel fully welded floor, leak proof.

Sloped floor, fast drainage through four drains at the corners. Easy Access.



#### **Air Flow Design**

The cold and high velocity air flow is guided with the air baffles evenly through the product area.

Minimum food dehydration, best heat transfer.

Air shrouds provided to minimize cold loss at the opening of infeed and outfeed.

Spacious access inside freezer for maintenance and cleaning personnel.



# Efficient,Safe, Hygienic Evaporator design



#### Intelligent control system

PLC touch screen, friendly interface, easy operation.

Real-time display of equipment running status, temperature of each area, fault alarm.

Preset freezing programs tailored for different products.

Optional remote troubleshooting module.





# Intelligent, User-Friendly, Network



The ADF blows pulses of pressurized air of high velocity repeatedly over the evaporator fins while the products continue to run in the freezer.

The freezer inside temperature is more stable because of less frost on the fin.

Thanks to longer runtime, the production output is increased.



### CIP (Cleaning-in-Place)

The system cleans and disinfects the interior of the freezer completely to meet the sanitary requirements of food safety production.

Our system design is programmed with tailored CIP recipes to suit various product and needs.





Belt washer





EVE VE BA

### Optional configuration

Control valves

# Efficient, Energy-saving, **Reliable Freezing Solutions**

CO HU

minim

### **Double Spiral Freezer**

### Infeed/Outfeed Configurations





### **Drum Configurations**



#### **Technical Data**

Structure	Double spiral freezer
Drum diameter	1620~5800mm
Layers	6~40
Insulated enclosure	PIR/PU, SS skin at both sides
Mesh belt width	520 ~ 1220mm
Infeed length	500mm
Outfeed length	500mm
Control panel	PLC touch screen, SS panel
Refrigerant	Freon, Ammonia, CO2
Evaporator	Al/SS tube, aluminum fin, variable fin pitch
Defrost	Water/hot gas/ADF optional
Freezing\cooling time	Stepless variable frequency adjustable
Cleaning	Manual\ Belt Washer\ CIP





# Efficient, Energy-saving, **Reliable Freezing Solutions**

**Single Spiral Freezer** 







### Infeed/Outfeed Configurations





### **Technical Data**

Single drum spiral freezer
1620~5800mm
6~40
PIR/PU, double sides stainless steel panel
520~1372mm
500mm
500mm
PLC touch screen, SS panel
Freon, Ammonia, CO <sub>2</sub>
Al/SS tube, aluminum fin, variable fin pitch
Water/hot gas/ADF optional
Stepless variable frequency adjustable
Manual\ Belt Washer\ CIP

### **Direct Drive Spiral Freezer (DDS)**

Eliminates friction between belt edge and drum

Modular plastic belt, easy to clean and replace.

## Efficient, Energy-saving, Reliable Freezing Solutions

### **Self-stacking Spiral Freezer**

The self-stacking spiral freezer is a compact and hygienic freezer design. Compared to the traditional low tension spiral freezer, the self-stacking spiral freezer eliminates the rails supporting the belt, that means up to 50% more freezing output with the same foot print. The conveyors are almost 100% accessible to cleaning thanks the elimination of the belt rail and drum. The freezer has combined the state-of-the-art clean-in-place (CIP) system.

An open, easily cleanable and accessible design optimizes sanitation standards and decreases system downtime for cleaning and maintenance. This feature reduces contamination and extends the life of the equipment by preventing waste buildup and simplifying the cleaning process.

#### **Technical Data**

Structure	Self-stacking spiral freezer
Drum diameter	S4, S6, S7, S8, S10
Layers	6~50
Mesh belt width	520~1372mm
Infeed length	700mm
Outfeed length	600mm
Control panel	PLC touch screen, SS panel
Refrigerant	Freon, Ammonia, CO <sub>2</sub>
Evaporator	Al/SS tube, aluminum fin, variable fin pitch
Defrost	Water/hot gas/ADF optional
Freezing\cooling time	Stepless variable frequency adjustable
Cleaning	Manual\ Belt Washer\ CIP



## **Uniformed Humidity And Temperature. Highly Automatic.**

### **Spiral Proofer**

The spiral cooler is popular for pre-cooling of cooked hot pot products and steamed products; and the cooling of sauce pouches, ready meal and bread.











# **Application Data Library** Over 20 years' products freezing data from customer and laboratory





## **Safety** is our priority

Multi-Zone Temperature Monitor





SOTEG

Cable Pull Switch



# **Diversified Applications**

