Our offer



EXPERIENCE AND PASSION

HIGH BARRIER LAMINATES FOR FOOD INDUSTRY

Graphic designs

We specialise in graphic "outwear" for all packaging materials: plastic bags, labels, boxes, and others. We are most experienced in creating high quality flexographic overprints on films and laminates. Owing to ULTIME designs for packaging, consumers are encouraged to buy, try out and frequently use the food products or other goods. Our graphic designers make sure that the final results meet our Customers' expectations. This is possible thanks to the years of our experience, and to our creative involvement. Certainly, our work does not end with the design; we also offer finished films and laminated materials with overprints.



Overprints on films, bags and laminated materials, HD flexo and roto



We apply HD flexo printing technique. Owing to our cutting edge machines we are able to perfectly recreate the design and achieve the intended effect. Packaging with repeatability of up to 850 mm can be printed even in 10 colours. In large size packaging materials, i.e. over 850 mm, imprints may be made in up to 8 colours. We also use KODAK technique, and if large number of copies or specific imprints are required, we suggest the option of ROTO printing. By using high screen rulings it is possible to print high resolution photos and to achieve tonal changes reaching very low percent values. Knowledge and expertise gained over the years made it possible for us to develop a unique solution which offers such advantages as very high throughput and reliability of operation in packing lines, as well as a competitive price.

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Our offer

Bottom and top films for rolling machines

PAPE bottom films for thermoforming applications, are used in vacuum packing or inert gas packaging (MAP) performed by rolling machines. Our multi-layer films have a high range of sealing temperatures and good puncture resistance; they are characterised by excellent thermoformability, high gloss and transparency.

Top films with or without print are designed to present a finely packed product, at the same time constituting a barrier for oxygen and providing long-term protection for the product.



Flow-pack and flow-vac films



We offer a wide range of films to be used in both vertical and horizon flow pack wrappers. Our films meet the specific requirements necessary to comply with such machines, i.e. capacity for rapid and strong sealing (HOT TACK) in a short period of time. This has been achieved by an addition of metallocene to polyethylene with adequate parameters. Moreover, after vacuum is achieved the packaging is filled with modified atmosphere (MAP), therefore the packaging must sustain the elevated pressure to which the seal and film are exposed. Feasible rate of packing is between 12 and 15 cycles per minute.





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Our offer

Polyamide and barrier casings

We also offer a wide range of casings suitable as packaging for various types of processed meat, from the most popular types used in production of processed meats with specifically defined shapes, to ring casings as well as casings designed for smoked, steamed, dried as well as raw products. We can also deliver casings suitable for filling with small pieces of processed meat and chunks of ham. Owing to their technological versatility, it is possible to achieve the required properties of the final product.



PAPE Vacuum Bags

The PAPE VACUUM barrier bags for meat and cheese that we offer are produced using innovative materials and technologies. These bags are characterized by a unique

very high mechanical strength while simultaneously reducing the film thickness, which consequently leads to a significant reduction in the amount of waste produced. They also possess excellent sealability, setting them apart from other similar materials on the market. Furthermore, they feature high barrier properties against oxygen and moisture. The very high transparency and gloss of the material allow for an aesthetic and attractive presentation of the packaged product. Additionally, we offer single- or double-sided synchronized flexographic printing on the bag, with the capability of using up to 10 colors on each side. We also provide consulting and cooperation services related to graphic design.







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Eco Bag Production

Since mid-2024, we have been offering innovative, fully biodegradable bags for packaging food and other industrial products. Manufactured in Europe, they are made from a film containing over 55% natural raw material – minerals in the form of calcium carbonate (CaCO3). This innovative material is currently in the process of being patented. The film meets new trends and legal requirements concerning the principles of sustainable development. It is characterized by gas permeability (e.g., oxygen), which makes it suitable for packaging yeast. At the same time, it is impermeable to chemical compounds such as water, water vapor, and fats. It is suitable for packaging a range of food products requiring special conditions, such as in refrigeration for packaging frozen foods.

The ECO film is also distinguished by its resistance to acids associated with dairy and cheese products and contains no talc, qualifying it for packaging dairy items. The material is also available in thicknesses ranging from 60 to 110 microns and can be delivered as foil, sheets, or sleeves. Notably, its price is comparable to similar non-ecological materials. Produced using biodegradation technology, the ECO film can be recycled up to 7 times, biodegrades in water within a period of up to 5 years, and can be compostable.



Production of Heat Shrink Bag



High-barrier heat shrink bags are produced for packaging meat, sausages, dairy products, and other food items. Thanks to the appropriate multi-layer, high-barrier structure of the heat shrink bag, each packaged product has extended freshness and protection against external factors. The bag also has high shrinkage, so the film adheres perfectly to the packaged food, preserving the natural appearance of the product. The ability to create an individual graphic design and surface printing up to 10 colors is available. The material we use does not contain chlorine, making it less harmful to the environment. It has an internal EVOH layer, which further extends the shelf life of products. We also offer heat shrink bags for the dairy industry, both for packaging low and medium gassing cheeses such as Dutch type and medium and high gassing cheeses such as Swiss type.





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