

**KEYMAC**  
PACKAGING SYSTEMS

**CARTONING EXPERTS &  
SLEEVING SPECIALISTS**

**ESTABLISHED 2005**



**Global Packaging Solutions,  
Driven By Innovation.**



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# Welcome to a world of packaging solutions.

Here at Keymac Packaging Systems, we deliver cartoning and sleeving solutions around the world.

We design, manufacture and service a full range of primary packaging machines aimed at food and non-food industries globally. With a combined 65 years' experience in the packaging industry, we can creatively solve the common challenges of production and automation.

This free-thinking approach means we've earned a reputation for providing simple and robust equipment and industry leading packaging systems that cut costs and improve production efficiencies.



## The Original Compact Sleever

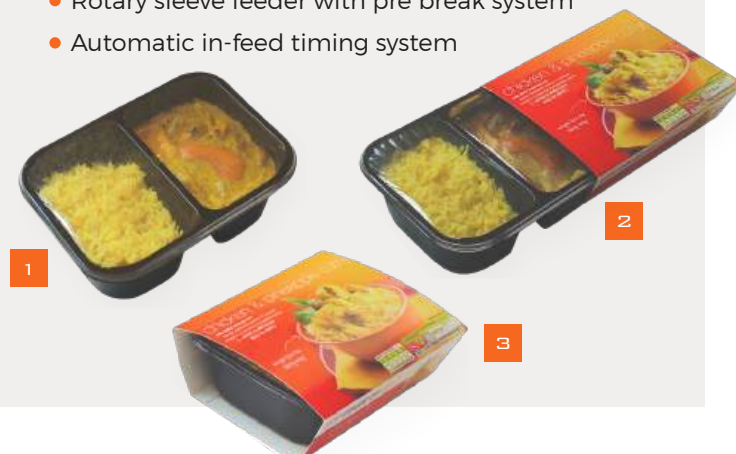
### K101 Auto-sleeve

- Continuous motion
- Speeds of up to 80 packs per minute
- Small footprint of only 1.5m (5')
- Simple low maintenance design features
- Energy saving design using pre-glued sleeves
- Robust stainless steel construction



### K201 Auto-sleeve

- Continuous motion
- Speeds of up to 120 packs per minute
- Compact footprint of only 2.5m (8')
- Simple low maintenance design features
- Energy saving design using pre-glued sleeves
- Robust stainless steel construction
- Rotary sleeve feeder with pre break system
- Automatic in-feed timing system





## Our range of end load cartoners include both intermittent and continuous motion solutions.

From entry level semi-automatic machines to fully automatic high speed options, our robust machines offer many unique features and are unrivalled for performance and reliability. Low maintenance requirements and low cost of ownership, make these machines ideally suited for all end load applications.

### Continuous: KCM Cartoner Range

- Continuous motion
- Speeds of up to 200 packs per minute
- Available as semi-automatic load, and fully automatic load
- Simple low maintenance design
- Hot melt glue or tuck closure
- Robust one piece chassis frame construction
- Handles a wide range of products and carton styles



### Intermittent: KIM3 Cartoner

- Intermittent motion
- Speeds of up to 40 packs per minute
- Available with an autoloader
- Simple low maintenance design
- Robust one piece frame construction



# Top Load Cartoning

**Keymac's top load carton systems are perfect for cartoning irregular awkward products where end load cartoning is not possible.**

We can offer automatic product loading using multihead weighers, robotic loading or bespoke purpose built systems. We're also specialists in designing complete top load cartoning lines with customised high quality food grade conveying to ensure high efficiency line layouts.

## KCF & KCFG Carton Formers

- Simple harmonic motion main drive mechanism
- Speeds of up to 60 strokes per minute
- Multi head options, speed up to 180 cartons per minute
- Hot melt glue or lock tooling available
- Simple low maintenance design
- Energy saving design
- Robust one piece frame construction



## KCCR & KCCS Carton Closers

- Multi-axis drive system to minimize components
- Flightless carton control ensures carton squareness
- Flexible over head conveyor to handle over sized cartons
- Speeds of up to 200 cartons per minute
- Right angled and in-line versions
- Hot melt glue line control through touch screen HMI
- Simple, quick size changing using digital indicators
- Simple low maintenance design
- Energy saving design
- Robust one piece frame construction



KCLF - Keymac  
Crash Lock Former



## Custom Equipment

- Product handling and loading systems
- Robotic pick and place
- Cascade in-feed loading systems
- Diverging conveyor units
- Crash lock carton formers
- Special carton closers
- Conveyors and tables
- Product collation systems

KRT - Keymac Rotary Table



KC - Keymac Conveyor



We offer a comprehensive service solution package.

Services include:



Site installation  
and training



Spare parts



Custom design  
and development



Machine service  
and repairs



Project planning  
and development



Packaging and  
product design

# A history of innovation.

**Keymac Packaging Systems was born in Keynsham, UK, in 2005. The name 'Keymac' is derived from 'Keynsham Machinery'.**

Our first machine, the K101 Autosleeve, was pioneering in its design with a small footprint and full carton and tray control during the sleeving process. Soon demand for the unique way we did things was growing. By 2010 we'd opened a new manufacturing facility in Charlotte, NC, expanding the range to markets in North and South America.

The reason for our success? We never stop innovating. Our comprehensive range of machinery is engineered to the highest industry standards, able to meet higher speed requirements and handle the most unique concepts in packaging design in today's ever-changing market.

This means we can provide solutions for all types of packaging and sleeving, from simple concepts to more complex, bespoke product handling systems. And with low maintenance and low costs of ownership, our solutions make good business sense too.

**Today we're proud to be delivering sleeving and cartoning solutions for clients all around the world.**

**Looking for a cartoning or sleeving solution?**

**Get in touch today and let's find an answer.**



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