## **SHRINK BAGS**



Learn more about Valgroup's solutions for meat, poultry, pork and cheese market.



SB15 and SB15P

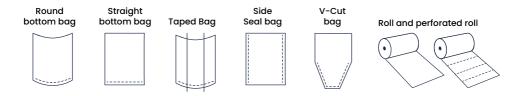
Heat shrinking film with high barrier and resistance for packing fresh, processed meat and cold cuts.



#### **CHARACTERISTICS:**

- Supports printing in up to 8 colors;
- High barrier for gases and moisture;
- Excellent shrinking, glow and transparency;
- High mechanical strength.

Properties	Units	Typical Values	Method	WIDTH Minimum:	
Thickness	mils	2.17 ± 0.15	Valgroup	200 a 530mm   8" to 21"	
Gloss 45°	%	70	Valgroup	Range: -0.4" to + 0.8"	
Haze	%	10	Valgroup	LENGTH	
Abuse Resistance	J	-0,20	Valgroup	Maximum: 90 a 1100mm   3.5" to 43"	
Shrink 10 sec at 185°F	%	MD: 30 - 50 TD: 30 - 50	Valgroup	Range: -0.4" to +0.8"	
Tensile Strength	PSI	MD: 10,000 TD: 10,000	Valgroup	PACKING COLOR  Clear • Blue	
Ultimate Elongation	%	MD: 150 TD: 170	Valgroup	● Red ○ White	
Barrier	g/100in².day cc/100in².day	WVTR: 0.322 OTR: 0.967	Valgroup	PRINT 8 Colors	





### **SB20**

Film developed specially for packing ripe cheeses such as mozzarella, prato cheese, provolone and other.

#### **CHARACTERISTICS:**

- Supports printing in up to 8 colors;
- High barrier for gases and moisture;
- Excellent shrinking, glow and transparency;
- · High mechanical strength.

Properties	Units	Typical Values	Method
Thickness	mils	2.17 ± 0.15	Valgroup
Gloss 45°	%	70	Valgroup
Haze	%	10	Valgroup
Abuse Resistance	J	-0,20	Valgroup
Shrink 10 sec at 194°F	%	MD: 30 - 50 TD: 30 - 50	Valgroup
Tensile Strength	PSI	MD: 10000 TD: 10000	Valgroup
Ultimate Elongation	%	MD: 150 TD: 170	Valgroup
Barrier	g/100in².day cc/100in².day	WVTR: 0.322 OTR: 1.290	Valgroup

#### **WIDTH**

Minimum:

200 to 530mm | 8" to 21" Range: -0.4" to + 0.8"

#### LENGTH

Maximum:

90 to 1100mm | 3.5" to 43" Range: -0.4" to + 0.8"

#### **PACKING COLOR**

Clear

●Red ○White

#### **PRINT**

8 Colors



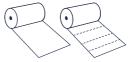
Straight bottom bag



Taped Bag



Roll and perforated roll



HP15 and HP15P

Heat shrinking film with high puncture resistance, specially produced for packing meat on the bone.



#### **CHARACTERISTICS:**

- · Supports printing in 1 color;
- · High barrier for gases and moisture;
- Excellent shrinking, glow and transparency;
- Ideal for fresh and frozen meats, with bone;
- High puncture resistance.

Properties	Units	Typical Values	Method
Thickness	mils	4,13 ± 0.40	Valgroup
Gloss 45°	%	60	Valgroup
Haze	%	<20	Valgroup
Abuse Resistance	J	-0,60	Valgroup
Shrink 10 sec at 194°F	%	MD: 25 TD: 25	Valgroup
Tensile Strength	PSI	MD: 14500 TD: 14500	Valgroup
Ultimate Elongation	%	MD: 130 TD: 140	Valgroup
Barrier	g/100in².day cc/100in².day	WVTR: 0.967 OTR: 0.967	Valgroup

#### **WIDTH**

Minimum:

200 to 430mm | 8" to 17" Range: -0.4" to +0.8"

#### **LENGTH**

Maximum:

200 a 1100mm | 7" to 43" Range: -0.4" to +0.8"

#### **PACKING COLOR**

O Clear

#### **PRINT**

1 Color

Round bottom bag Straight bottom bag

Roll









## **MP15**

Heat shrinking film ideal for packing cold cuts and meats that require puncture resistance, such as pork meat with bone.

#### **CHARACTERISTICS:**

- Supports printing in up to 8 colors;
- High barrier for gases and moisture;
- · Average resistance to puncture;
- Excellent glow and transparency.

Properties	Units	Typical Values	Method
Thickness	mils	$3.35 \pm 0.40$	Valgroup
Gloss 45°	%	60	Valgroup
Haze	%	<20	Valgroup
Abuse Resistance	J	-0,50	Valgroup
Shrink 10 sec at 194°F	%	MD: 25 TD: 25	Valgroup
Tensile Strength	PSI	MD: 14500 TD: 14500	Valgroup
Ultimate Elongation	%	MD: 130 TD: 140	Valgroup
Barrier	g/100in².day cc/100in².day	WVTR: 0.967 OTR: 0.967	Valgroup

#### WIDTH

Minimum: 200 to 430mm | 8" to 17" Range: -0.4" to +0.8"

#### **LENGTH**

Maximum: 200 to 1100mm | 7" to 43" Range: -0.4" to +0.8"

#### **PACKING COLOR:**

Clear

#### PRINT:

1 Color









# **SB3000** and **SB3000P**

Heat shrink film for **packaging frozen food** that requites **high oxygen permeability**, such as poultry and fresh cheese.



#### **CHARACTERISTICS:**

- Supports printing in up to 8 colors;
- Excellent shrinking, glow and transparency;
- High mechanical strength.

Properties	Units	Typical Values	Method
Thickness	mils	1.77 ± 0.15	Valgroup
Gloss 45°	%	70	Valgroup
Abuse Resistance	J	0,20	Valgroup
Shrink 10 sec at 194°F	%	MD: 25 -35 TD: 35 -45	Valgroup
Tensile Strength	PSI	MD: 7,300 TD: 7,300	Valgroup
Ultimate Elongation	%	MD: 140 TD: 140	Valgroup
Barrier	g/100in².day cc/100in².day	WVTR: 10 OTR: >2000	Valgroup

#### **WIDTH**

Minimum: 200 to 530mm | 8" to 21" Range: - 0.4 to 0.8"

#### **LENGTH**

Maximum: 200 to 1100mm | 3,5" to 43" Range: - 0.4 to 0.8"

#### **PACKING COLOR:**

- O Clear
- O White

#### **PRINT:**

1 to 8 Colors

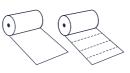
Round bottom bag



Taped Bag



Roll perforated roll







Bio-V does not generate micro-plastics in oceans;



ASTM D 5511\* test results indicate that Bio-V will be totally decomposed at the landfill by microorganisms within 5 years.



#### Health and safety with FDA and ANVISA approval

The products developed with Bio-V technology use state-of-the-art raw materials that, in addition to guaranteeing extreme performance on-line, complies with the requirements of FDA (21 CFR 177.1520) and ANVISA (Resolutions RDC No. 51 from 2010 and RDC No. 105 from 1999) and guarantee the necessary safety for its use, inclusively, for food packaging.





## Contact us to learn how Valgroup's shrink bags can fit your product needs













