

INOXLINE PROGRAM

Stainless steel connection solutions



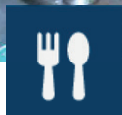
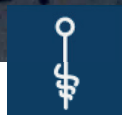
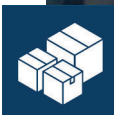
Push-in fittings



Screw-in fittings



Minimum dead zone and joint connectors



EISELE IS QUALITY MADE IN GERMANY

Over 30 patents, more than 8,000 standard articles, and 2,000 customized solutions impressively underline our top quality performance. Whether the solution is configured from standard components or individually customized: all EISELE products boast convincing quality, long lifetimes and sophisticated technology.

Our company is loyal to its philosophy and its roots. The EISELE portfolio is manufactured virtually 100% at our location in Germany.

Warehousing directly at the production site enables us to optimally supply our customers, and respond quickly to fulfill needs and technical specifications. Worldwide distributors and the subsidiary Eisele Connectors in Michigan, USA, ensure the global availability of EISELE products.

DIN EN ISO 9001: 2015 – EISELE has been certified since 1994. We have continuously been updating this quality standard and will continue to maintain it with future certifications.

Since 2014 Eisele is certified regarding the international economic standard DIN EN ISO 14001:2015.

**QUALITY SOLUTIONS
MADE BY EISELE**

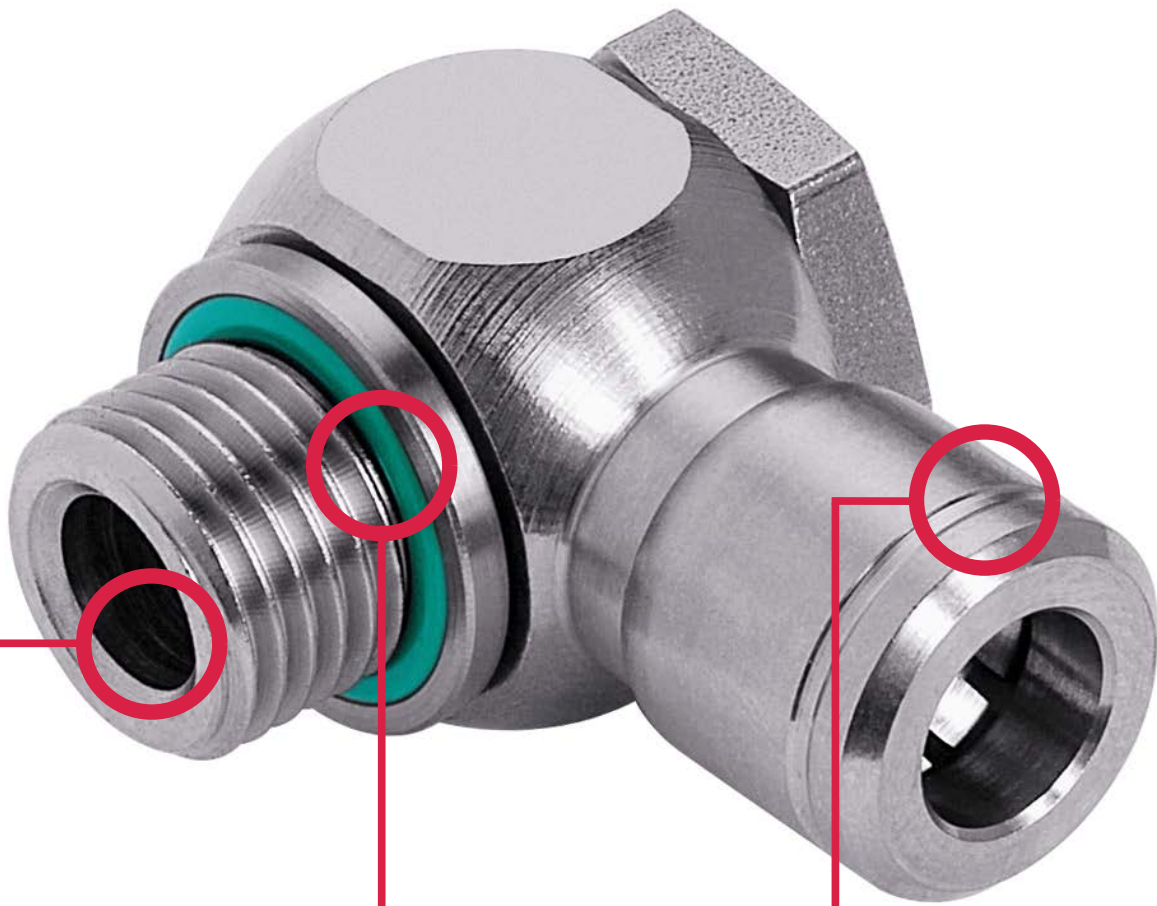
From EISELE connection components you may expect:

- + Highest tightness and safety
- + Ruggedness and long lifetimes
- + Vacuum-compatible products
- + Easy mounting and disassembly
- + Individual solutions for a broad range of applications



Content overview		Page	Series	
EISELE INOXLINE		Plug connectors made of stainless steel with 1 seal All-round fittings made of stainless steel	5	17
		Plug connectors made of stainless steel with 2 seals Connections for increased pressures	21	17A
		Screw joints Screw joints with high requirements regarding the retention form	31	Screw joint
		Connectors for connections dead zone-free Fittings made of stainless steel, brass nickel-plated	35	1600
		Comfort screw-in connectors for connections w/o gaps Fittings made of stainless steel AISI 316L (1.4404)	47	3800
		Accessories for the Eisele INOXLINE Ideal supplement to the Eisele INOXLINE connections	63	ACC
		Customized connection solutions Customised connection solutions for the INOXLINE-Series	65	CLIENT
	Plastic tubes PE, PA, PU, Eisele ProWeld, PTFE/FEP	65	99	
	Article number index	74		

Plug connectors made of stainless steel and 1 seal



Media-resistant materials

- For applications in the food industry
- High material quality. Use of stainless and acid-proof stainless steel AISI 304/ 304L (1.4301 / 1.4307)

Efficient handling

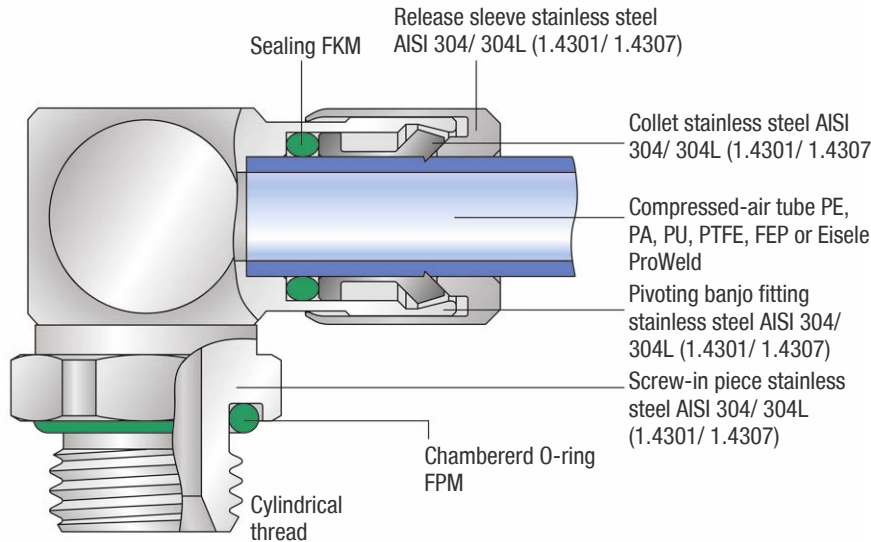
- Quick and secure assembly and disassembly of tubes
- Handling does not require any tools

With patented release sleeve

- The collet is located and well protected from the release sleeve in the casing
- Even when the connectors have been exposed to heavy soiling, dirt cannot enter the system
- Easy cleaning of connectors possible

Also suitable for vacuum applications.

Functional principle



Advantages

- Very quick assembly and disassembly of compressed-air hoses
- No tools necessary
- Frequent assembly and disassembly possible
- Full hose through-flow
- All male stud couplings with chambered O-ring sealed
- Very small connector sets
- Material stainless steel AISI 304/304L (1.4301 / 1.4307)
- Suitable for vacuum

Special technology of the release sleeve

- Collet lies in casing and is protected from release sleeve
- Easy disassembly even when connectors are severely soiled
- Easy to clean

Range of application

The connection system with special technology for use in the food industry and for use with aggressive media. Very quick assembly and disassembly of compressed-air hoses made of PE (polyethylene), PA (polyamide), PU (polyurethane), ProWeld (PUR) and PTFE (Teflon) / FEP.

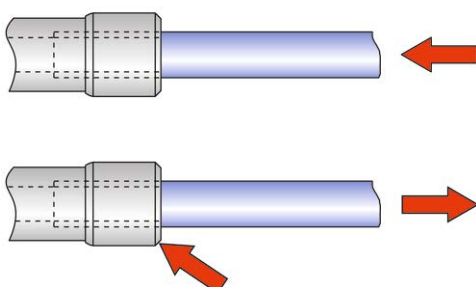
Service conditions

- Temperature range: -4 to 248 °F (-20 to +120 °C)
- Working pressure range: -14 to 232 psi (-0.95 to 16 bar)
- Allowable medium: Air and other media ¹⁾
- Very quick assembly and disassembly of compressed-air tubes
- No tools necessary
- Frequent assembly and disassembly possible
- Full tube through-flow
- All male stud couplings sealed with chambered O-ring
- Very small connector sets even if conical threads are not used
- Material stainless steel AISI 304/304L (1.4301 / 1.4307)
- Suitable for vacuum

Data provided depend on used tubes.

¹⁾ Plug connectors of this type may not only be used for compressed-air, but, after consultation, for other gaseous media too. Please enquire if the sealing material FPM is not suitable for your application. Our engineers will be happy to consult you in the selection of a suitable sealing material.

Handling



Assembly: Push tube into the connector up to the limit stop

Disassembly: Fully push back release sleeve, pull out tube

Tubes

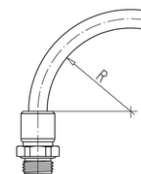
Tube dimension		Polyethylene (PE) Temperature range 14 to 104°F (-10 to +40°C)		Polyamide (PA) Temperature range -76 to 212°F (-60 to +100°C)		Polyurethane (PU) Temperature range -31 to 158°F (-35 to +70°C)		ProWeld (PUR) ¹⁾ Temperature range -31 to 194°F (-35 to +90°C)		Teflon (PTFE) /FEP ²⁾ Temperature range -31 to 248°F (-35 to +120°C)	
Outside-Ø	Inside-Ø	R min.	p max. (bar)	R min.	p max. (bar)	R min.	p max. (bar)	R min.	p max. (bar)	R min.	p max. (bar)
4 (±0,1)	(2)	20	290 psi (20 bar)	20	435 psi (30 bar)	10	145 psi (10 bar)	10	290 psi (20 bar)	16	362 psi (25 bar)
4,3 (±0,1)	(3)	20	188 psi (13 bar)	20	290 psi (20 bar)	10	145 psi (10 bar)	-	-	35	145 psi (10 bar)
5 (±0,1)	(3)	25	217 psi (15 bar)	25	362 psi (25 bar)	11	145 psi (10 bar)	-	-	25	290 psi (20 bar)
6 (±0,1)	(4)	30	188 psi (13 bar)	30	290 psi (20 bar)	15	145 psi (10 bar)	15	159 psi (11 bar)	35	217 psi (15 bar)
8 (±0,15)	(6)	40	116 psi (8 bar)	40	217 psi (15 bar)	20	130 psi (9 bar)	20	130 psi (9 bar)	65	159 psi (11 bar)
10 (±0,15)	(8)	60	87 psi (6 bar)	60	174 psi (12 bar)	40	116 psi (8 bar)	25	203 psi (14 bar)	100	130 psi (9 bar)
12 (±0,15)	(9)	60	130 psi (9 bar)	85	217 psi (15 bar)	50	145 psi (10 bar)	30	145 psi (10 bar)	100	130 psi (9 bar)
14 (±0,15)	(11)	90	116 psi (8 bar)	80	174 psi (12 bar)	60	109 psi (7,5 bar)	45	130 psi (9 bar)	140	130 psi (9 bar)
16 (±0,15)	(12)	90	87 psi (6 bar)	90	159 psi (11 bar)	45	145 psi (10 bar)	50	130 psi (9 bar)	-	-
20 (±0,2)	(14)	-	-	-	-	-	-	-	116 psi (8 bar)	-	-
1/4" (6,3±0,1)	(4)	-	-	23	290 psi (20 bar)	-	-	10	145 psi (10 bar)	-	-
3/8" (9,5±0,15)	(6)	-	-	32	275 psi (19 bar)	-	-	25	130 psi (9 bar)	-	-
1/2" (12,7±0,15)	(8)	-	-	60	260 psi (19 bar)	-	-	23	130 psi (9 bar)	-	-
5/8" (15,9±0,15)	(11)	-	-	-	-	-	-	-	-	-	-

The mounted compressed-air tubes are not to be exposed to tensile loading.

¹⁾ In the case of Eisele ProWeld tubes a smaller inside diameter results from a partially larger wall thickness.

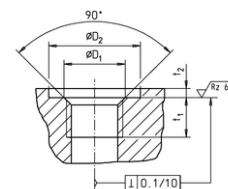
²⁾ Important notes for the use of compressed-air tubes made of PTFE (Teflon) and FEP:

- The outside diameter of compressed-air tubes must be free of grooves and other damages (e.g. damage from installation tools).
- Prior to assembly, use the Eisele tube cutter Art. No. 99605-0014 or Art. No. 99606-0022 to cut compressed-air tubes at a right angle. Ensure that tubes are not being deformed or damaged during the cutting process.
- During assembly, compressed-air tubes must be pressed until the bottom of the plug connectors to achieve proper tightness.






Connection thread

Thread	Thread depth	Thread counterbore	Counterbore ¹⁾		Torque ²⁾ max. (Nm)	Thread standards
	t1 min. (mm)	ØD1 max. (mm)	ØD2 min. (mm)	t2 max. (mm)		
M5	4.5	6	10	0.5	0,95	Metric thread M: DIN 13 / ISO 965 Pipe thread G: DIN ISO 228
G1/8	7	11	15.3	0.5	9	
G1/4	9	14.2	19	0.5	18	
G3/8	9	17.5	24	0.5	25	
G1/2	11	22	27	0.5	34	








¹⁾ A counterbore is not necessary. However, the indicated values apply if a counterbore is applied.


Threaded connectors starting on page 9

	Straight threaded connectors	page 9
	Angled threaded connectors	page 12
	Threaded T-connectors	page 13




Plug connector starting on page 15

	Double connectors	page 15
	Elbow connectors	page 15
	T-connectors	page 16
	Cross connectors	page 16
	Bulkhead connectors	page 17

Functional screw joints starting on page 18

	Throttle check valve	page 18
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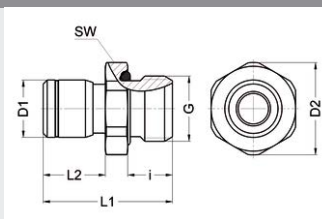
Plug starting on page 19

	Reducing plug	page 19
	Elbow plug	page 19
	Sealing plug	page 19

Accessories starting on page 54

Screw-in connector

- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Whitworth pipe thread
- Chambered O-ring
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)

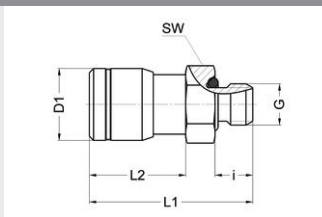


17

Part no.	G	for tube	SW	i	L1	L2	D1	D2	NW	g/piece
928-0202	G1/8	OD4	13	7	21	10	8,6	14,2	3	9
928-0204	G1/8	OD6	13	7	23,5	12,5	11,5	14,2	5	10
928-0204X	G1/8	OD6	13	5,5	22	12,5	11,5	14,2	5	10
928-0206	G1/8	OD8	14	7	28,5	17,5	14,5	15,2	6	15
928-0208	G1/8	OD10	17	7	31,5	19	16,5	18,5	6	21
928-0295	G1/8	OD 3/8" (9,5)	17	7	31,5	19	16,1	18,5	6	21
928-0402	G1/4	OD4	17	9	23,5	10	8,6	18,5	3	18
928-0404	G1/4	OD6	17	9	26	12,5	11,5	18,5	5	19
928-0406	G1/4	OD8	17	9	29	15,5	14,5	18,5	6	21
928-0408	G1/4	OD10	17	9	33,5	20	16,5	18,5	8	23
928-0409	G1/4	OD12	19	9	39	23,5	20	20,7	8	36
928-0604	G3/8	OD6	22	9	27	12,5	11,5	23,8	5	33
928-0606	G3/8	OD8	22	9	30	15,5	14,5	23,8	6	35
928-0608	G3/8	OD10	22	9	32	17,5	16,5	23,8	8	35
928-0609	G3/8	OD12	22	9	34	19,5	20	23,8	9	37
928-0611	G3/8	OD14	22	9	41	26,5	22	23,8	11	45
928-0612	G3/8	OD16	24	9	45	28	24,9	26,2	10	59
928-0804	G1/2	OD6	24	11	29,5	12,5	11,5	26,2	5	51
928-0806	G1/2	OD8	24	11	32,5	15,5	14,5	26,2	6	54
928-0808	G1/2	OD10	24	11	34,5	17,5	16,5	26,2	8	53
928-0809	G1/2	OD12	24	11	36,5	19,5	20	26,2	9	54
928-0811	G1/2	OD14	24	11	38	21	22	26,2	11	52
928-0812	G1/2	OD16	24	11	45	27,5	24,9	26,2	12,5	64
928-0815	G1/2	OD20	30	11	61,2	39,2	30,5	33,5	15	123
928-1015	G3/4	OD20	32	12	61,2	38,2	30,5	34,8	16,5	145

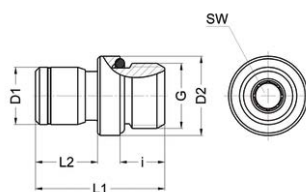
Screw-in connector

- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Thread metric
- Chambered O-ring
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)



Part no.	G	for tube	SW	i	L1	L2	D1	NW	g/piece
929-4202	M3	OD4	8	3	18,5	11,5	8,6	1,2	4
929-5002	M5	OD4	8	4,5	19,5	11,5	8,6	2,5	4
929-5004	M5	OD6	10	4,5	23	14	11,5	2,5	7
929-5006	M5	OD8	13	4,5	26	16	14,5	2	13
929-4604	M6	OD6	10	5	23	13	11,5	3	7
929-4804	M7	OD6	10	5	23	13	11,5	4	8

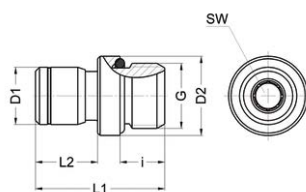
Screw-in connector



- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Whitworth pipe thread
- With hexagon socket
- Chambered O-ring
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)

Part no.	G	for tube	SW	i	L1	L2	D1	D2	NW	g/piece
962-0202	G1/8	OD4	3	7	20	10	8,6	11,9	3	7
962-0204	G1/8	OD6	4	7	22,5	12,5	11,5	11,9	4	9
962-0204X	G1/8	OD6	4	5,5	22,5	14	11,5	11,9	4	9
962-0206	G1/8	OD8	5	7	28,5	-	14,5	12,8	5	15
962-0208	G1/8	OD10	5	7	32	-	16,5	14,8	5,2	20
962-0402	G1/4	OD4	3	9	23,5	10	8,6	15,9	3	16
962-0404	G1/4	OD6	4	9	26	12,5	11,5	15,9	4	18
962-0406	G1/4	OD8	6	9	29	15,5	14,5	15,9	6	19
962-0408	G1/4	OD10	8	9	33,5	20	16,5	15,9	8	21
962-0604	G3/8	OD6	5	9	27	12,5	11,5	19,9	5,2	29
962-0606	G3/8	OD8	6	9	30	15,5	14,5	19,9	6,2	31
962-0608	G3/8	OD10	6	9	32	17,5	16,5	19,9	8,4	30
962-0609	G3/8	OD12	9	9	34	19,5	20	19,9	9,4	32
962-0804	G1/2	OD6	5	11	29,5	12,5	11,5	23,9	5,2	49
962-0806	G1/2	OD8	6	11	32,5	15,5	14,5	23,9	6,2	51
962-0808	G1/2	OD10	8	11	34,5	17,5	16,5	23,9	8,4	50
962-0809	G1/2	OD12	9	11	36,5	19,5	20	23,9	9,4	52

Screw-in connector

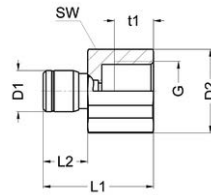


- Metric thread
- With hexagon socket
- Chambered O-ring
- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	G	for tube	SW	i	L1	L2	D1	D2	NW	g/piece
963-5002	M5	OD4	2,5	4,5	19	11	8,8	8	2	4
963-5004	M5	OD6	2,5	4,5	23,5	14	11,6	8	2	6

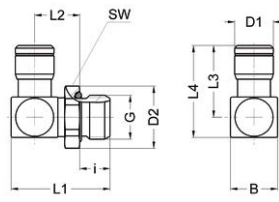
Straight screw-in connector with female thread

- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Whitworth pipe thread
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)



Part no.	G	for tube	SW	L1	L2	t1	D1	D2	NW	g/piece
917-0102	G1/8	OD4	14	24	10	8	8,6	15,2	3	15
917-0104	G1/8	OD6	14	27	12,5	8	11,5	15,2	4,5	18
917-0106	G1/8	OD8	14	30	15,5	8	14,5	15,2	6,5	21
917-0304	G1/4	OD6	17	31	12,5	12	11,5	18,3	4,5	27
917-0306	G1/4	OD8	17	34	15,5	12	14,5	18,3	6,5	31
917-0308	G1/4	OD10	17	37	17,5	12	16,5	18,3	8,5	33
917-0504	G3/8	OD6	22	31	12,5	12	11,5	23,4	4,5	43
917-0506	G3/8	OD8	22	34	15,5	12	14,5	23,4	6,5	46
917-0508	G3/8	OD10	22	37	17,5	12	16,5	23,4	8,5	50
917-0704	G1/2	OD6	27	34	12,5	14	11,5	28,6	4,5	68
917-0706	G1/2	OD8	27	37	15,5	14	14,5	28,6	6,5	72
917-0708	G1/2	OD10	27	40	17,5	14	16,5	28,6	8,5	77

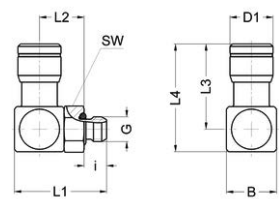
Elbow screw-in connector swiveling



- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Whitworth pipe thread
- Chambered O-ring
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)
- Not designed for steady motion of the tube

Part no.	G	for tube	SW	i	L1	L2	L3	L4	B	D1	D2	NW	g/piece
986-0202	G1/8	OD4	13	7	22,9	10,9	17	21,5	10	8,6	14,2	2,5	16
986-0204	G1/8	OD6	13	7	27	12,9	21,3	27,3	14	11,5	14,2	4	29
986-0204X	G1/8	OD6	13	5,5	25	12,9	21,3	27,3	14	11,5	14,2	4	28
986-0206	G1/8	OD8	13	7	29,5	14,4	25,5	33	16	14,5	14,2	5,5	40
986-0208	G1/8	OD10	17	7	31,4	15,4	29,5	38	18	16,5	18,5	5,5	57
986-0209	G1/8	OD12	17	7	33,9	16,9	35,5	45,5	20	20	18,5	5,5	81
986-0263	G1/8	OD 1/4" (6,3)	13	7	27	12,9	21,3	27,3	14	11,9	14,2	4	29
986-0402	G1/4	OD4	17	9	25,4	11,5	17	21,5	10	8,6	18,5	3	25
986-0404	G1/4	OD6	17	9	29,4	13,5	21,3	27,3	14	11,5	18,5	4	37
986-0406	G1/4	OD8	17	9	31,9	15	25,5	33	16	14,5	18,5	6,5	47
986-0408	G1/4	OD10	17	9	33,9	16	29,5	38	18	16,5	18,5	8	58
986-0409	G1/4	OD12	17	9	36,4	17,5	35,6	45,5	20	20	18,5	9	80
986-0604	G3/8	OD6	22	9	29,4	13,5	21,3	27,3	14	11,5	23,8	4	48
986-0604X	G3/8	OD6	22	7,5	27,9	13,4	21,3	27,3	14	11,5	23,8	4	46
986-0606	G3/8	OD8	22	9	32,4	15,5	25,5	33	16	14,5	23,8	6,5	58
986-0608	G3/8	OD10	22	9	34,4	16,5	29,5	38	18	16,5	23,8	8	71
986-0609	G3/8	OD12	22	9	36,9	18	35,6	45,5	20	20	23,8	9	93
986-0611	G3/8	OD14	22	9	41,5	20,5	39,4	52	22	22	23,4	12	127
986-0612	G3/8	OD16	22	9	41,5	20,5	43	55	24	24,9	23,4	12	134
986-0804	G1/2	OD6	24	11	32,9	14,9	21,3	27,3	14	11,5	26,2	4	69
986-0806	G1/2	OD8	24	11	35,4	16,5	25,5	33	16	14,5	26,2	6,5	79
986-0808	G1/2	OD10	24	11	37,6	17,7	29,5	38	18	16,5	26,2	8	89
986-0809	G1/2	OD12	24	11	40	19	35,5	45,5	20	20	26,2	9	111
986-0811	G1/2	OD14	24	11	43,5	20,5	39,4	52	22	22	26,2	12	144
986-0812	G1/2	OD16	24	11	43,5	20,5	43	55	24	24,9	26,2	12	151
986-0815	G1/2	OD20	24	11	49,5	23,5	57,2	70,7	30	30,5	26,2	15	242

Elbow screw-in connector, swiveling

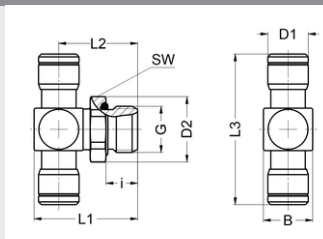


- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Metric thread
- Chambered O-ring
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)
- Not designed for steady motion of the tube

Part no.	G	for tube	SW	i	L1	L2	L3	L4	B	D1	NW	g/piece
987-5404	M10x1	OD6	13	7	27	12,9	21,3	27,3	14	11,5	4	29
987-5806	M14x1,5	OD8	17	9	31,9	15	25,5	33	16	14,5	6,5	48
987-4202	M3	OD4	8	3	16,9	8,9	17	21,5	10	8,6	1,2	10
987-5002	M5	OD4	8	4,5	18,4	8,9	17	21,5	10	8,6	2,5	10
987-5004	M5	OD6	8	4,5	20,4	9,9	20	24,5	12	11,5	2,5	15
987-4604	M6	OD6	10	5	20,9	9,9	20	24,5	12	11,5	3	16
987-4802	M7	OD4	10	5	24,5	9,4	17	21,5	10	8,6	2,5	35
987-4804	M7	OD6	12	5	24,5	8,9	21,3	27,3	14	11,5	4	35

T-screw-in connector, swiveling

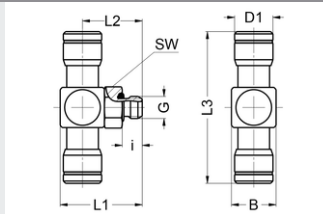
- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Whitworth pipe thread
- Chambered O-ring
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)
- Not designed for steady motion of the tube



Part no.	G	for tube	SW	i	L1	L2	L3	B	D1	D2	NW	g/piece
988-0202	G1/8	OD4	13	7	23	11	34	10	8,6	14,2	2,5	18
988-0204	G1/8	OD6	13	7	26,9	19,9	42,4	14	11,5	14,2	4	34
988-0204X	G1/8	OD6	13	5,5	25,4	18,4	42,6	14	11,5	14,2	4	33
988-0206	G1/8	OD8	13	7	29,4	21,4	51,2	16	14,5	14,2	6	49
988-0402	G1/4	OD4	17	9	25,4	20,4	33,4	10	8,6	18,5	2,5	27
988-0404	G1/4	OD6	17	9	29,4	22,4	42,4	14	11,5	18,5	4	42
988-0406	G1/4	OD8	17	9	31,9	23,9	51,2	16	14,5	18,5	6	56
988-0408	G1/4	OD10	17	9	33,9	24,9	59	18	16,5	18,5	8	69
988-0409	G1/4	OD12	17	9	36,6	26,6	71	20	20	18,5	9	100
988-0606	G3/8	OD8	22	9	32,4	24,4	51,2	16	14,5	23,8	6	70
988-0608	G3/8	OD10	22	9	34,4	25,4	59	18	16,5	23,8	8	82
988-0609	G3/8	OD12	22	9	37,1	27,1	70,5	20	20	23,8	9	114
988-0806	G1/2	OD8	24	11	35,4	27,4	51,2	16	14,5	26,2	6	88
988-0808	G1/2	OD10	24	11	37,4	28,4	59	18	16,5	26,2	8	96
988-0809	G1/2	OD12	24	11	40,1	30,1	71	20	20	26,2	9	131

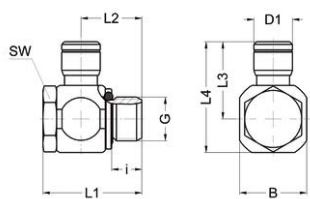
T-screw-in connector, swiveling

- Metric thread
- Chambered O-ring
- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)
- Not designed for steady motion of the tube



Part no.	G	for tube	SW	i	L1	L2	L3	B	D1	NW	g/piece
989-4202	M3	OD4	8	3	16,9	11,9	33,4	10	8,6	1,2	12
989-5002	M5	OD4	8	4,5	18,4	13,4	33,4	10	8,6	2,5	12
989-5004	M5	OD6	8	4,5	20,4	14,4	39,8	12	11,5	2,5	21

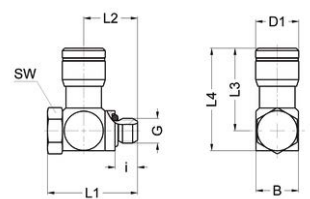
Single swivel connector, short model



- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Whitworth pipe thread
- VS-seal ring
- Seals FKM
- Temperature range -20 to +120 °C (-4 to 248 °F)
- Working pressure range -0.95 to 16 bar (-14 to 232 psi)

Part no.	G	for tube	SW	i	L1	L2	L3	L4	B	D1	NW	g/piece
934-0202K	G1/8	OD4	13	6,2	27	15,7	18,5	26,5	16	8,6	3	33
934-0204K	G1/8	OD6	13	6,2	27	15,7	21,5	29,5	16	11,5	4,5	35
934-0206K	G1/8	OD8	13	6,2	27	15,7	24,5	32,5	16	14,5	5,2	39
934-0208K	G1/8	OD10	13	6,2	27	15,7	27,5	35,5	16	16,5	5	70
934-0402K	G1/4	OD4	17	9	29,8	18,5	20,5	30,5	20	8,6	3	51
934-0404K	G1/4	OD6	17	9	29,8	18,5	23	33	20	11,5	4,5	53
934-0406K	G1/4	OD8	17	9	29,8	18,5	26	36	20	14,5	6,5	56
934-0408K	G1/4	OD10	17	9	29,8	18,5	29	39	20	16,5	7,2	59
934-0409K	G1/4	OD12	17	9	34,3	20,7	33,5	42,5	20	20	7,4	74

Single swivel connector, short model

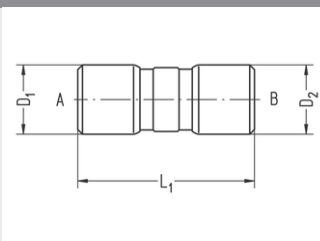


- Metric thread
- VS-seal ring
- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	G	for tube	SW	i	L1	L2	L3	L4	B	D1	NW	g/piece
935-5002K	M5	OD4	8	4,5	18	6,2	16,5	20,5	8,5	8,6	2	8
935-5004K	M5	OD6	8	4,5	19,5	7	19,5	24	11	11,5	2	13
935-5402K	M10	OD4	13	6,8	27,6	16,3	18,5	26,5	16	8,6	3	35

Double connector

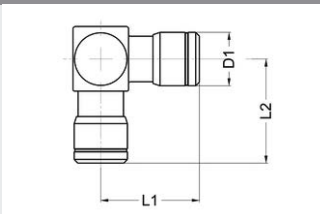
- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)



Part no.	for tube A	for tube B	L1	D1	D2	NW	g/piece
932-0204	OD4	OD6	30,5	8,6	11,5	2,5	10
932-0406	OD6	OD8	35,5	11,5	14,5	4	19
932-0408	OD6	OD10	38,5	11,5	16,5	4	23
932-0608	OD8	OD10	42,5	14,5	16,5	6	28
932-0609	OD8	OD12	47,5	14,5	20	6	42
932-0809	OD10	OD12	50	16,5	20	8	45
933-0202	OD4	OD4	27	8,6	8,6	2,5	6
933-0404	OD6	OD6	33	11,5	11,5	4	12
933-0606	OD8	OD8	39	14,5	14,5	6	22
933-0808	OD10	OD10	44,5	16,5	16,5	8	30
933-0909	OD12	OD12	54,5	20	20	9	53
933-1212	OD16	OD16	65,5	25	25	12	92
933-1818	OD3	OD3	23	6,8	6,8	2	6

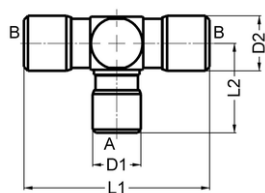
Elbow connector

- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)



Part no.	for tube	L1	L2	D1	NW	g/piece
977-0200	OD4	17	17,5	8,6	2,5	11
977-0400	OD6	21,3	22,5	11,5	4	26
977-0600	OD8	25,5	26	14,5	6	42
977-0800	OD10	29,5	30,5	16,5	8	57
977-0900	OD12	35,5	36	20	9	89
977-1100	OD14	38	38	22	11	112
977-1200	OD16	43	45,3	24,9	12	154

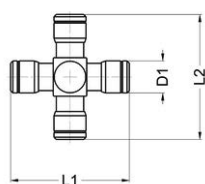
T-connector



- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	for tube A	for tube B	L1	L2	D1	D2	NW	g/piece
978-0200	OD4	OD4	34	17,5	8,6	8,6	2,5	13
978-0204	OD4	OD6	39,8	18,4	11,5	8,6	3	21
978-0400	OD6	OD6	42,6	22,5	11,5	11,5	4	31
978-0600	OD8	OD8	51	26	14,5	14,5	6	50
978-0800	OD10	OD10	59	30,5	16,5	16,5	8	68
978-0900	OD12	OD12	71	36	20	20	9	110
978-1100	OD14	OD14	76	37,5	22	22	11	139
978-1200	OD16	OD16	86	45,3	24,9	24,9	12	187
978-1800	OD3	OD3	27,6	14,3	6,8	6,8	2	7

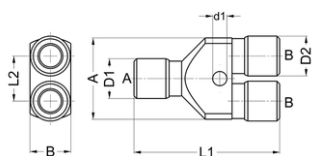
4-way connector



- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	for tube	L1	L2	D1	NW	g/piece
979-0400	OD6	42,6	44,8	11,5	4	35

Y-connector

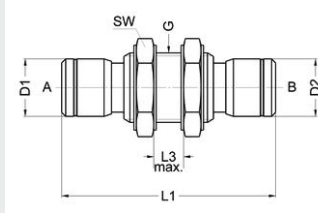


- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)

Part no.	for tube A	for tube B	L1	L2	D1	D2	A	B	d1	NW	g/piece
975-0202	OD4	OD4	40	10	8,6	8,6	20	9	3,2	3	21
975-0404	OD6	OD6	51	14	11,5	11,5	25	12	5,1	4	45
975-0606	OD8	OD8	59	16,5	14,5	14,5	31,8	15	5,2	6,5	127
975-0808	OD10	OD10	70	17,5	16,5	16,5	33,8	18	5,2	8	109

Bulkhead connector

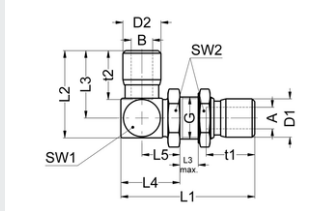
- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)



Part no.	for tube A	for tube B	G	SW	L1	L3 max.	D1	D2	NW	g/piece
980-0202	OD4	OD4	M12x1	14	34	6	8,6	8,6	3	19
980-0303	OD5	OD5	M12x1	14	37	6	10,5	10,5	3,5	21
980-0404	OD6	OD6	M14x1	17	43	8	11,5	11,5	4,5	35
980-0606	OD8	OD8	M16x1	19	49	8	14,5	14,5	6,5	48
980-0808	OD10	OD10	M18x1	22	56	10	16,5	16,5	8,5	66
980-0909	OD12	OD12	M22x1	27	63	12	20	20	9,5	109
980-1111	OD14	OD14	M24x1	30	66	12	22	22	11,5	127
980-1212	OD16	OD16	M28x1	32	72	12	24,9	24,9	12	161
980-1515	OD20	OD20	M34x1	41	102,4	15	30,5	30,5	16,5	311
980-4343	OD4,3	OD4,3	M12x1	14	34	6	9	9	3,5	15
981-0204	OD4	OD6	M14x1	17	40,5	5	8,6	11,5	3	34
981-0406	OD6	OD8	M16x1	19	46	8	11,5	14,5	5	46
981-0608	OD8	OD10	M18x1	22	54	10	14,5	16,5	7	67
981-0809	OD10	OD12	M22x1	27	61	12	16,5	20	9	106

Elbow bulkhead connector, swiveling

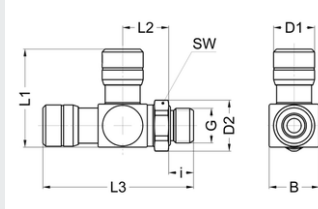
- Material stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Seals FKM
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 16 bar (-14 to 232 psi)



Part no.	for tube A	for tube B	G	SW1	SW2	L1	L2	L3	L3 max.	L4	D1	D2	t1	t2	NW	g/piece
914-0606	OD8	OD8	M16x1	16	19	50,4	33	25,5	7	22,4	14,5	14,5	18,5	18,5	6	75

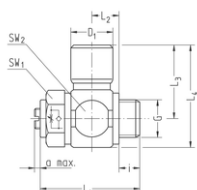
L screw-in connector, pivoting

- Whitworth pipe thread
- Chambered O-ring
- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)
- Not designed for steady motion of the tube



Part no.	G	for tube	SW	i	L1	L2	L3	D1	D2	B	NW	g/piece
990-0204	G1/8	OD6	13	7	27	12,9	42,3	11,5	14,2	14	4	33

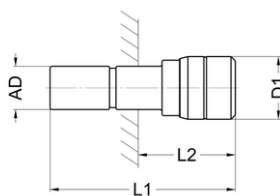
Single swivel connector with throttle check valve



- Material stainless steel 1.4301/ 1.4307 (AISI 304/304L)
- Whitworth-pipe thread
- Short design (exhaust-side throttle)
- Slotted adjusting screw
- VS seal rings (FKM)
- Seal in connection FKM
- Type: Cone-type throttle
- Allowable medium: Air
- Temperature range: -20 to +80 °C (-4 to 176 °F)
- Working pressure range: 0,5 to 10 bar (7 to 145 psi)

Part no.	G	for tube	NI/min 1->2	NI/min 2->1	SW1	SW2	i	L1	L2	L3	L4	D1	a max.	NW	g/St.
VT234-0202K934	G1/8	OD4	200	150	14	16	6,3	32,5	9,5	18,5	26,5	8,6	2	3	40
VT234-0204K934	G1/8	OD6	200	150	14	16	6,3	32,5	9,5	21,5	29,5	11,5	2	3	42
VT234-0206K934	G1/8	OD8	200	150	14	16	6,3	32,5	9,5	24,5	32,5	14,5	2	3	46
VT234-0208K934	G1/8	OD10	200	150	14	16	6,3	32,5	9,5	27,5	35,5	16,5	2	3	49
VT234-0402K934	G1/4	OD4	400	300	17	20	8,3	35,6	9,5	20,5	30,5	8,6	2	3	61
VT234-0404K934	G1/4	OD6	400	300	17	20	8,3	35,6	9,5	23	33	11,5	2	4,5	63
VT234-0406K934	G1/4	OD8	400	300	17	20	8,3	35,6	9,5	26	36	14,5	2	4,5	66
VT234-0408K934	G1/4	OD10	400	300	17	20	8,3	35,6	9,5	29	39	16,5	2	4,5	69

Reducing plug

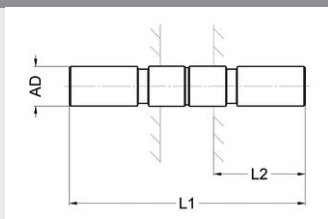


- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)
- Fits all Eisele plug connectors

Part no.	plug AD	for tube	L1	L2	D1	NW	g/piece
921-0204	4	OD6	34	11,5	11,5	2,5	7
921-0402	6	OD4	31,5	8,6	8,6	3	5
921-0602	8	OD4	34,5	8,6	8,6	3	7
921-0604	8	OD6	39	11,5	11,5	4,5	10
921-0804	10	OD6	40	11,5	11,5	4,5	12
921-0806	10	OD8	43	14,5	14,5	6,5	15
921-0906	12	OD8	48	14,5	14,5	6,5	20
921-0908	12	OD10	51	16,5	16,5	8,5	23
921-1209	16	OD12	60	24	20	9	52

Double plug

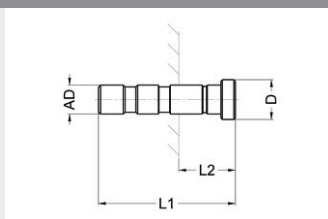
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)



Part no.	plug AD	L1	L2	NW	g/piece
922-0202	4	30	12,2	2,5	1
922-0404	6	36	15	4	4
922-0606	8	41	17,2	6	7
922-0808	10	47	20,5	8,2	9
922-0909	12	60	26	9,2	22
922-1111	14	64	28,5	11,2	27

Closure plug

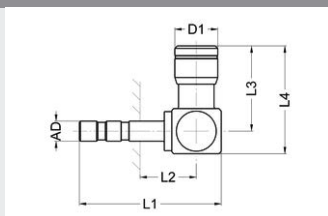
- Material: stainless steel 1.4301/1.4307 (AISI 304/ 304L)
- Temperature range: -20 to +120 °C (-4 to 248 °F)
- Working pressure range: -0.95 to 24 bar (-14 to 348 psi)



Part no.	plug AD	L1	L2	D	g/piece
923-0200	4	19	7	5,5	2
923-0400	6	21,5	6,5	7,8	5
923-0600	8	24,5	6,5	9,8	10
923-0800	10	28	7,5	11,8	18
923-0900	12	33	7	13,8	30
923-1100	14	36	7,5	15,8	44

Elbow plug

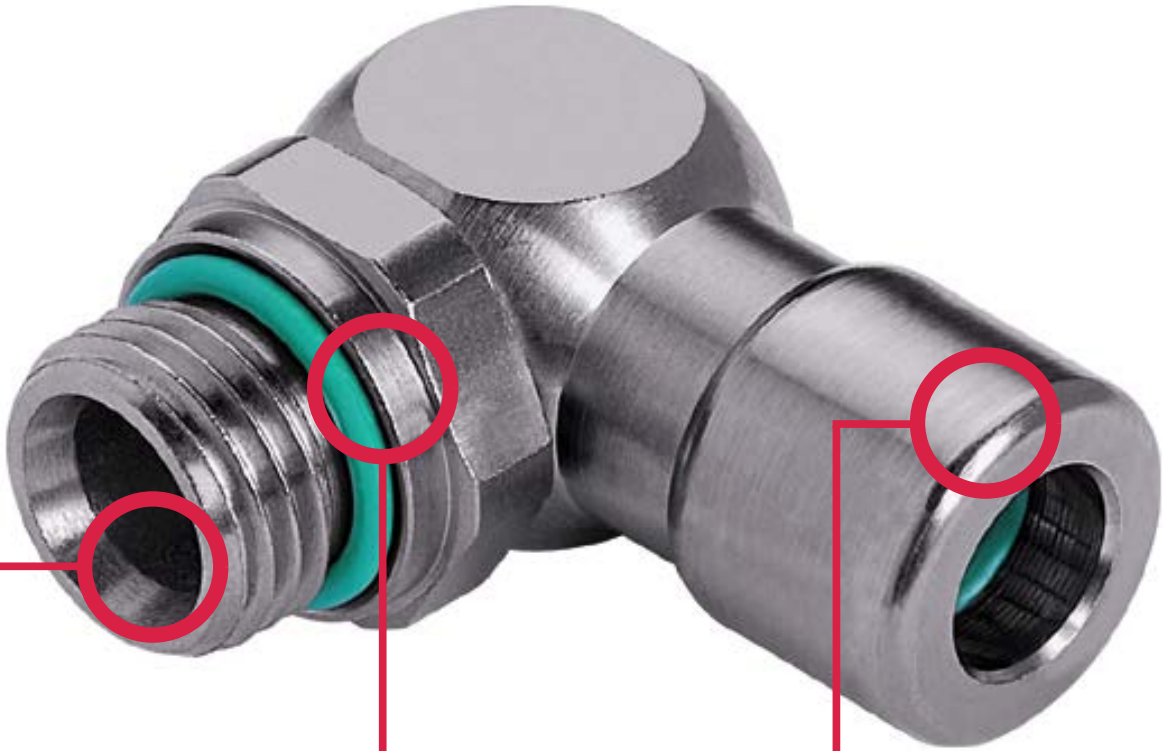
- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)



Part no.	plug AD	for tube	L1	L2	L3	L4	D1	NW	g/piece
941-0202	4	OD4	28,5	16	17	21,5	8,6	2,5	9

Plug connectors made of stainless steel and 2 seals

17A



Additional seal

- A second FPM seal ring in front of the holding clamp additionally protects from dirt entering
- In the sealing area no scratch marks on the tube outside diameter

Extended application possibilities

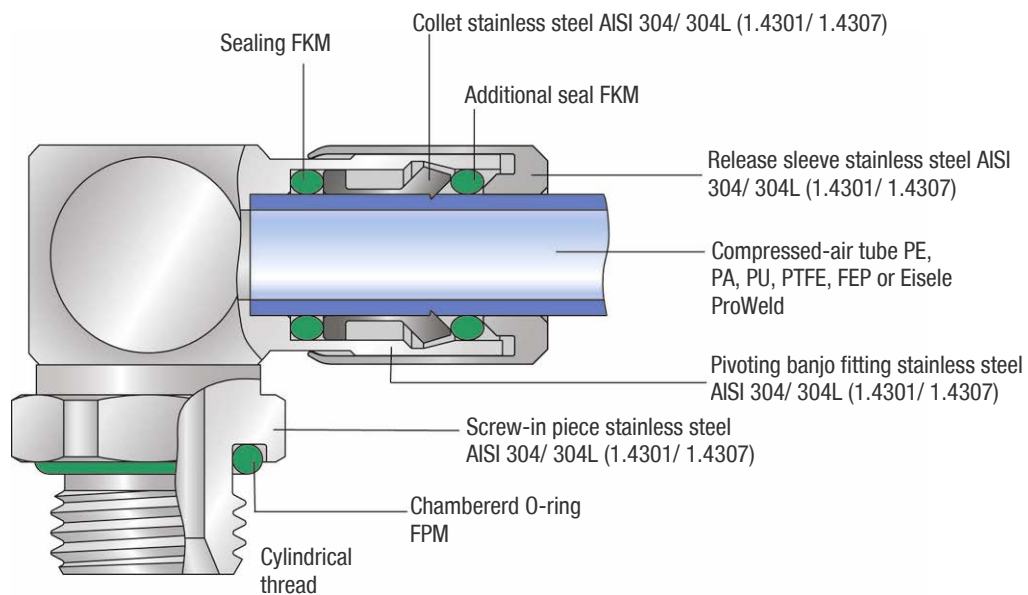
- Suitable for compressed air (up to 348 psi (24 bar)) and certain fluids, also for high pressures, depending on application and tube up to 1450 psi (100 bar)
- Also suitable for vacuum

Minimizing leakage

- High seal-tightness of connections e.g. for low-pressure hydraulics, central lubrication

Also suitable for vacuum applications.

Functional principle



Advantages

- Very quick assembly and disassembly of compressed-air hoses
- No tools necessary
- Frequent assembly and disassembly possible
- Full hose through-flow
- All male stud couplings sealed with chambered O-ring
- Very small connector sets even if conical threads are not used
- Connector casings made of stainless steel AISI 304/ 304L (1.4301/ 1.4307)
- Wider pressure range
- Suitable for vacuum

Special technology of the release sleeve

- Collet lies in casing and is protected from release sleeve
- Easy disassembly even when connectors are severely soiled
- Designed for easy cleaning

Special technology with additional seal

- Additional seal located prior to holding clamp
- Scratch marks are not possible on the hose outside diameter
- Additional safety from dirt entering the system

Range of application

The connection system with a special technology, with additional seal and a wider pressure range. Very quick assembly and disassembly of compressed-air tubes made of PE (polyethylene), PA (polyamide), PU (polyurethane), ProWeld (PUR) and PTFE (Teflon) / FEP.

Service conditions

- Temperature range: -4 to 248 °F (-20 to +120 °C)
- Working pressure range: -14 to 348 psi (-0.95 to 24 bar)
- Allowable medium: Air
- Very quick assembly and disassembly of compressed-air tubes
- No tools necessary
- Frequent assembly and disassembly possible
- Full tube through-flow
- All male stud couplings sealed with chambered O-ring
- Very small connector sets even if conical threads are not used
- Connector casings made of brass, chemically nickel-plated, for higher surface resistance
- Wider pressure range
- Suitable for vacuum

Tubes

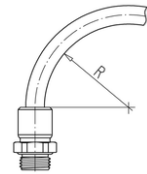
Tube dimension		Polyethylene (PE) Temperature range 14 to 104°F (-10 to +40°C)		Polyamide (PA) Temperature range -76 to 212°F (-60 to +100°C)		Polyurethane (PU) Temperature range -31 to 158°F (-35 to +70°C)		ProWeld (PUR) ¹⁾ Temperature range -31 to 194°F (-35 to +90°C)		Teflon (PTFE) /FEP ²⁾ Temperature range -31 to 248°F (-35 to +120°C)	
Outside-Ø	Inside-Ø	R min.	p max. (bar)	R min.	p max. (bar)	R min.	p max. (bar)	R min.	p max. (bar)	R min.	p max. (bar)
4 (±0,1)	(2)	20	290 psi (20 bar)	20	435 psi (30 bar)	10	145 psi (10 bar)	10	290 psi (20 bar)	16	362 psi (25 bar)
4,3 (±0,1)	(3)	20	188 psi (13 bar)	20	290 psi (20 bar)	10	145 psi (10 bar)	-	-	35	145 psi (10 bar)
5 (±0,1)	(3)	25	217 psi (15 bar)	25	362 psi (25 bar)	11	145 psi (10 bar)	-	-	25	290 psi (20 bar)
6 (±0,1)	(4)	30	188 psi (13 bar)	30	290 psi (20 bar)	15	145 psi (10 bar)	15	159 psi (11 bar)	35	217 psi (15 bar)
8 (±0,15)	(6)	40	116 psi (8 bar)	40	217 psi (15 bar)	20	130 psi (9 bar)	20	130 psi (9 bar)	65	159 psi (11 bar)
10 (±0,15)	(8)	60	87 psi (6 bar)	60	174 psi (12 bar)	40	116 psi (8 bar)	25	203 psi (14 bar)	100	130 psi (9 bar)
12 (±0,15)	(9)	60	130 psi (9 bar)	85	217 psi (15 bar)	50	145 psi (10 bar)	30	145 psi (10 bar)	100	130 psi (9 bar)
14 (±0,15)	(11)	90	116 psi (8 bar)	80	174 psi (12 bar)	60	109 psi (7,5 bar)	45	130 psi (9 bar)	140	130 psi (9 bar)
16 (±0,15)	(12)	90	87 psi (6 bar)	90	159 psi (11 bar)	45	145 psi (10 bar)	50	130 psi (9 bar)	-	-
20 (±0,2)	(14)	-	-	-	-	-	-	-	116 psi (8 bar)	-	-
1/4" (6,3±0,1)	(4)	-	-	23	290 psi (20 bar)	-	-	10	145 psi (10 bar)	-	-
3/8" (9,5±0,15)	(6)	-	-	32	275 psi (19 bar)	-	-	25	130 psi (9 bar)	-	-
1/2" (12,7±0,15)	(8)	-	-	60	260 psi (19 bar)	-	-	23	130 psi (9 bar)	-	-
5/8" (15,9±0,15)	(11)	-	-	-	-	-	-	-	-	-	-

The mounted compressed-air tubes are not to be exposed to tensile loading.

¹⁾ In the case of Eisele ProWeld tubes a smaller inside diameter results from a partially larger wall thickness.

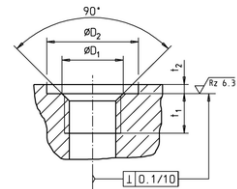
²⁾ Important notes for the use of compressed-air tubes made of PTFE (Teflon) and FEP:

- The outside diameter of compressed-air tubes must be free of grooves and other damages (e.g. damage from installation tools).
- Prior to assembly, use the Eisele tube cutter Art. No. 99605-0014 or Art. No. 99606-0022 to cut compressed-air tubes at a right angle. Ensure that tubes are not being deformed or damaged during the cutting process.
- During assembly, compressed-air tubes must be pressed until the bottom of the plug connectors to achieve proper tightness.



Connection thread

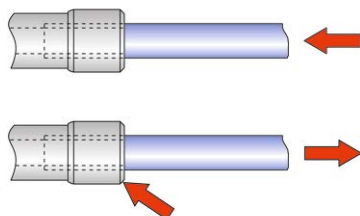
Thread	Thread depth		Thread counterbore		Counterbore ¹⁾		Torque ²⁾ max. (Nm)	Thread standards
	t1 min. (mm)	t2 max. (mm)	ØD1 max. (mm)	ØD2 min. (mm)	t1 min. (mm)	t2 max. (mm)		
M5	4.5		6	10	0.5		0,95	Metric thread M: DIN 13 / ISO 965
M7	5		8	12	0.5		2	
M8x1	5.5		9.2	13	0.5		6,5	Pipe thread G: DIN ISO 228
M10x1	5.5		11	15	0.5		9	
G1/8	5.5		11	15.3	0.5		9	
G1/4	7.5		14.2	19	0.5		18	
G3/8	7.5		17.5	24	0.5		25	
G1/2	9.5		22	27	0.5		34	



¹⁾ A counterbore is not necessary. However, the indicated values apply if a counterbore is applied.

²⁾ Information about torques for hexagon socket on demand (assembly instructions MV800-01)

Handling



Assembly: Push release sleeve, push tube into the connector up to the limit stop

Disassembly: Push release sleeve, pull out tube

Threaded connectors

starting on page 25



Straight threaded connectors

page 25



Angled threaded connectors

page 27

17A

Plug connector

starting on page 28



Double connectors

page 28



Elbow connectors

page 28



T-connectors

page 29



Bulkhead connectors

page 29



Bulkhead connector with female thread

page 30

Plug

starting on page 30



Reducing plug

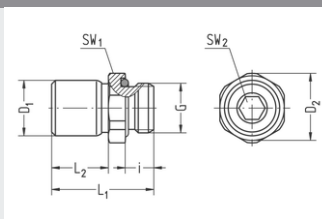
page 30

Accessories

starting on page 54

Screw-in connector

- Whitworth pipe thread
- Chambered O-ring
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)

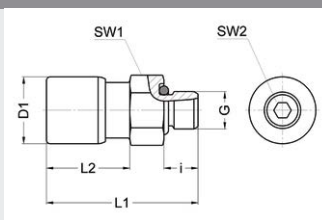


Part no.	G	for tube	SW1	SW2	i	L1	L2	D1	D2	NW	g/piece
VT1728-0202	G1/8	OD4	13	3	5,5	19	9,3	8,8	14,2	3	9
VT1728-0204	G1/8	OD6	13	5	5,5	24,5	15	11,6	14,2	4	12
VT1728-0206	G1/8	OD8	14	5	5,5	29	19	14,8	15,2	5	18
VT1728-0208	G1/8	OD10	15	5	7	33,5	21	16,8	16,4	6	24
VT1728-0402	G1/4	OD4	17	3	7,5	21,5	9,5	8,8	18,5	3	16
VT1728-0404	G1/4	OD6	17	5	7,5	23,5	11,5	11,6	18,5	5	17
VT1728-0406	G1/4	OD8	17	6	7,5	27,5	15,5	14,8	18,5	6	20
VT1728-0408	G1/4	OD10	17	8	7,5	34	22	16,8	18,5	8,5	25
VT1728-0409	G1/4	OD12	20	8	7,5	38,5	23,5	20,1	21,8	8	38
VT1728-0604	G3/8	OD6	20	5	7,5	25	11,5	11,6	21,8	5	27
VT1728-0606	G3/8	OD8	22	6	7,5	28	15	14,8	23,4	6	33
VT1728-0608	G3/8	OD10	22	8	7,5	30,5	18	16,8	23,4	8,5	34
VT1728-0609	G3/8	OD12	22	9	7,5	37,5	22	20,1	24	9	45
VT1728-0804	G1/2	OD6	24	5	9,5	28	12,6	11,6	26,2	5	47
VT1728-0806	G1/2	OD8	24	6	9,5	31	15	14,8	26,2	6	49
VT1728-0808	G1/2	OD10	24	8	9,5	32	16,6	16,8	26,2	8,5	49
VT1728-0809	G1/2	OD12	24	9	9,5	37	21	20,1	26,2	9	52
VT1728-0811	G1/2	OD14	24	11	9,5	44	28	22,1	26,2	11	60
VT1728-0812	G1/2	OD16	24	12	9,5	49	33	25,1	26,2	12,5	73

17A

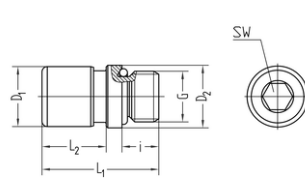
Screw-in connector

- Metric thread
- Chambered O-ring
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)



Part no.	G	for tube	SW1	SW2	i	L1	L2	D1	NW	g/piece
VT1729-5002	M5	OD4	8	2,5	4,5	20,7	11,7	8,8	2,5	5
VT1729-5004	M5	OD6	10	2,5	4,5	24,5	14,5	11,6	2,5	8
VT1729-4802	M7	OD4	10	3	5	20	10,5	8,8	2	6
VT1729-4804	M7	OD6	10	3	5	24	14,5	11,6	3	10
VT1729-5202	M8x1	OD4	11	3	5,5	18,5	9,5	8,8	2	6
VT1729-5204	M8x1	OD6	11	3	5,5	25,5	14,5	11,6	3	10

Screw-in connector

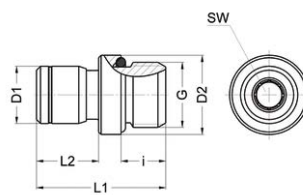


- Whitworth pipe thread
- With hexagon socket
- Chambered O-ring
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)

17A

Part no.	G	for tube	SW	i	L1	L2	D1	D2	NW	g/piece
VT1762-0202	G1/8	OD4	3	5,5	19	9,5	8,8	11,9	2,5	7
VT1762-0204	G1/8	OD6	5	5,5	24,8	14,8	11,6	11,9	5	10
VT1762-0206	G1/8	OD8	5	5,5	28,5	-	14,8	11,9	5	15
VT1762-0208	G1/8	OD10	5	5,5	33,5	-	16,8	14	5,5	22
VT1762-0402	G1/4	OD4	3	7,5	21,5	9,5	8,8	15,9	3	15
VT1762-0404	G1/4	OD6	5	7,5	24	12	11,6	15,9	5,5	15
VT1762-0406	G1/4	OD8	6	7,5	27	14	14,8	15,9	6	20
VT1762-0408	G1/4	OD10	8	7,5	34	20,5	16,8	15,9	8	24
VT1762-0409	G1/4	OD12	8	7,5	39	-	20,1	18,1	8,5	35
VT1762-0606	G3/8	OD8	6	7,5	26,5	14	14,8	19,9	6	27
VT1762-0608	G3/8	OD10	8	7,5	30	17,5	16,8	19,9	8	29
VT1762-0609	G3/8	OD12	9	7,5	38,5	25,5	20,1	19,9	9	40

Screw-in connector

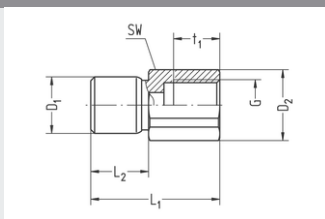


- Metric thread
- With hexagon socket
- Chambered O-ring
- Seals FPM
- Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	G	for tube	SW	i	L1	L2	D1	D2	NW	g/piece
VT1763-5002	M5	OD4	2,5	4,5	21	14	8,8	7,9	2,5	4
VT1763-5004	M5	OD6	2,5	4,5	24,5	-	11,6	7,9	2,5	7
VT1763-4602	M6	OD4	3	4,5	20	12	8,8	8,9	3	5
VT1763-4802	M7	OD4	3	5	20,5	10,5	8,8	9,9	2	7
VT1763-4804	M7	OD6	4	5	24,8	-	11,6	10	4	8
VT1763-5202	M8x1	OD4	3	5,5	20	9,5	8,8	10,9	3	6
VT1763-5204	M8x1	OD6	3	5,5	25,5	14,5	11,6	10,9	3	10
VT1763-5402	M10x1	OD4	3	5,5	19,2	9,7	8,8	11,9	3	8
VT1763-5404	M10x1	OD6	5	5,5	24,8	14,8	11,6	11,9	5,5	10
VT1763-5406	M10x1	OD8	6	5,5	28	-	14,8	13	6	15

Straight screw-in connector with female thread

- Whitworth pipe thread
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)

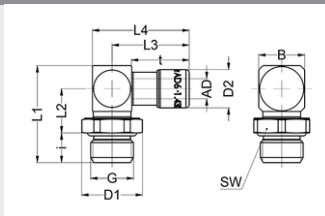


Part no.	G	for tube	SW	L1	L2	t1	D1	D2	NW	g/piece
VT1717-0104	G1/8	OD6	14	29,5	15	8	11,5	15,2	4	20

17A

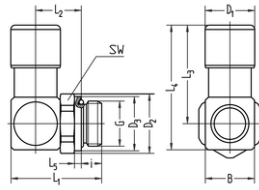
Elbow screw-in connector, swiveling

- Whitworth pipe thread
- Chambered O-ring
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)
- Not designed for steady motion of the tube



Part no.	G	for tube	SW	i	L1	L2	L3	L4	B	D1	D2	t	NW	g/piece
VT1786-0202	G1/8	AD5/32" (4)	13	7	22,9	10,9	18,5	23	10	14,2	8,8	13,8	2,7	17
VT1786-0204	G1/8	OD6	13	7	26,9	12,9	23,5	29,5	14	14,2	11,6	17,6	4	30
VT1786-0206	G1/8	AD5/16" (8)	13	7	29,4	14,4	27,5	35	16	14,2	14,8	20,3	6	42
VT1786-0208	G1/8	OD10	17	7	31,4	15,4	31,5	40,5	18	18,5	16,8	23	6	60
VT1786-0209	G1/8	OD12	17	7	34	17	37	47	20	18,5	20,1	28	6	84
VT1786-0402	G1/4	AD5/32" (4)	17	9	25,4	11,4	18,5	23	10	18,5	8,8	13,8	2,7	25
VT1786-0404	G1/4	OD6	17	9	29,4	13,4	23,5	29,5	14	18,5	11,6	17,6	4	38
VT1786-0406	G1/4	AD5/16" (8)	17	9	31,9	14,9	27,5	35	16	18,5	14,8	20,3	6	50
VT1786-0408	G1/4	OD10	17	9	33,9	15,9	31,5	40,5	18	18,5	16,8	23	8	61
VT1786-0409	G1/4	OD12	17	9	36,6	17,6	37,3	47,3	20	18,5	20,1	28,3	9	83
VT1786-0604	G3/8	OD6	22	9	29,4	13,4	23,5	29,5	14	23,8	11,6	17,6	4	49
VT1786-0606	G3/8	AD5/16" (8)	22	9	32,4	15,4	27,5	35	16	23,8	14,8	20,3	6,5	63
VT1786-0608	G3/8	OD10	22	9	34,4	16,4	31,5	40,5	18	23,6	16,8	23	8	75
VT1786-0609	G3/8	OD12	22	9	37,1	18,1	37,3	47,3	20	23,8	20,1	28,3	9	97
VT1786-0806	G1/2	AD5/16" (8)	24	11	35,4	16,4	27,5	35	16	26,2	14,8	20,3	6	81
VT1786-0812	G1/2	OD16	24	11	43,5	20,5	47,5	59,5	24	26,2	25,1	37	12	161

Elbow screw-in connector, swiveling

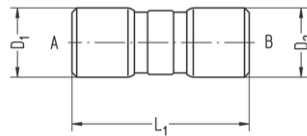


- Metric thread
- Chamfered O-ring
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)
- Not designed for steady motion of the tube

17A

Part no.	G	for tube	SW	i	L1	L2	L3	L4	L5	B	D1	D2	D3	NW	g/piece
VT1787-4602	M6	OD4	12	5	18,9	8,9	18,5	23	0	10	8,8	-	0	4	12
VT1787-4802	M7	OD4	10	5	19,4	9,4	18,5	23	0	10	8,8	-	0	2,5	12
VT1787-4804	M7	OD6	12	5	24,4	11,4	23,5	29,5	0	14	11,6	-	0	4	26
VT1787-5002	M5	OD4	8	4,5	18,4	8,9	18,5	23	0	10	8,8	-	0	2,5	11
VT1787-5004	M5	OD6	8	4,5	20,4	9,9	21,5	26	0	11	11,6	-	0	2,5	16
VT1787-5202	M8x1	OD4	11	7	20,9	8,9	18,5	23	0	10	8,8	-	0	4	13
VT1787-5204	M8x1	OD6	11	7	25,4	11,4	23,5	29,5	0	14	11,6	-	0	4	26
VT1787-5402	M10x1	OD4	13	7	20,9	8,9	17,5	21,5	0	10	8,8	-	0	4	16
VT1787-5404	M10x1	OD6	13	7	26,9	13,2	23,5	29,5	0	14	11,6	-	0	5,5	30
VT1787-5406	M10x1	OD8	13	7	29,4	14,4	27,5	35	0	16	14,8	-	0	5,5	43
VT1787-5406X	M10x1	OD8	13	5,5	27,9	14,4	27,5	35	0	16	14,8	-	0	5,5	43

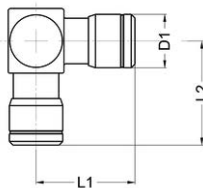
Double connector



- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)

Part no.	for tube A	for tube B	L1	D1	D2	NW	g/piece
VT1733-0202	OD4	OD4	29	8,8	8,8	2,5	9
VT1733-0404	OD6	OD6	35	11,6	11,6	4	15
VT1733-0606	OD8	OD8	41,5	14,8	14,8	6	29
VT1733-0808	OD10	OD10	48	16,8	16,8	8	40
VT1733-0909	OD12	OD12	58	20,1	20,1	9	67

Elbow connector

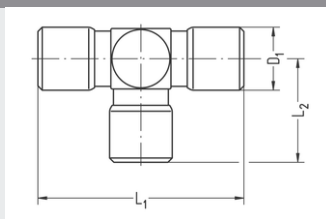


- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)

Part no.	for tube	L1	L2	D1	NW	g/piece
VT1777-0200	OD4	18	17,5	8,8	2,5	16
VT1777-0400	OD6	22	23	11,6	4	26
VT1777-0600	OD8	26,5	27,5	14,8	6	48
VT1777-0800	OD10	30,5	32	16,8	8	65
VT1777-0900	OD12	36,5	37	20,1	9	107

T-connector

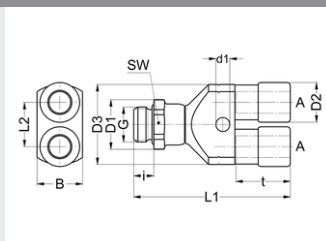
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)



Part no.	for tube	L1	L2	D1	NW	g/piece
VT1778-0200	OD4	36	17,5	8,8	2,5	18
VT1778-0400	OD6	44	23	11,6	4	33
VT1778-0600	OD8	53	27,5	14,8	6	59
VT1778-0800	OD10	61	32	16,8	8	82
VT1778-0900	OD12	74	36,5	20,1	9	132

Y-plug, swiveling

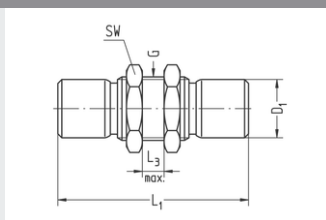
- Whitworth pipe thread
- Chambered O-ring
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)
- Not designed for steady motion of the tube



Part no.	G	for tube A	SW	i	L1	L2	D1	D2	B	d1	NW	g/piece
VT1772-0404	G1/4	OD6	17	7,5	51	14	18,5	11,6	8,5	5,1	4	56

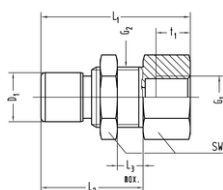
Bulkhead connector

- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)



Part no.	for tube	G	SW	L1	L3 max.	D1	NW	g/piece
VT1780-0202	OD4	M12x1	14	33	6	8,8	2,5	20
VT1780-0404	OD6	M14x1	17	42	8	11,6	4	36
VT1780-0606	OD8	M16x1	19	48	8	14,8	6	51
VT1780-0808	OD10	M18x1	22	57	10	16,8	8	78
VT1780-0909	OD12	M22x1	27	61	12	20,1	9	119

Bulkhead connector with female thread

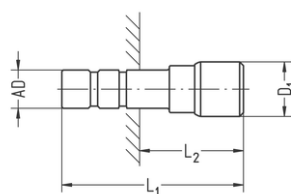


- Whitworth pipe thread
- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)

17A

Part no.	G1	for tube	G2	SW	L1	L2	L3 max.	D1	t1	NW	g/piece
VT1702-0102	G1/8	OD4	M12x1	14	29	18,5	6	8,8	8	2,5	20

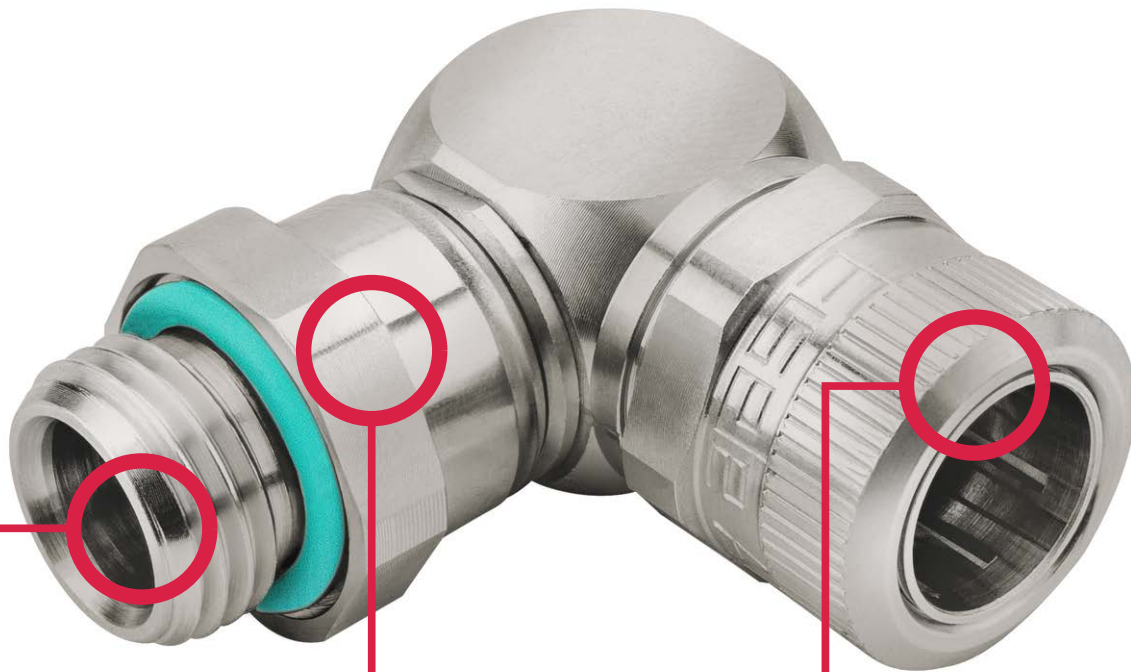
Reducing plug



- FPM seals
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)
- Fits all connections in program 17 and 17A in the respective size

Part no.	plug AD	for tube	L1	L2	D1	NW	g/piece
VT1721-0402	6	OD4	32	15,5	8,8	2,5	5
VT1721-0602	8	OD4	33,5	15,5	8,8	2,5	7
VT1721-0604	8	OD6	38	20	11,6	4	12

Screw joints



Media resistant materials

- For applications in the food industry
- Highest material quality - use of stainless and acid-resistant steel
AISI 304/ 304L/ 316 (L1.4301 / 1.4307 / 1.4404)

Handlings-efficiency

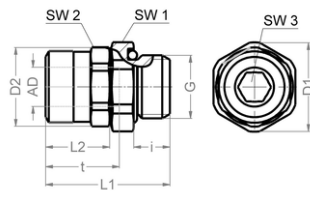
- Fast and safe assembly and disassembly of the hoses

With patented union nut

- Secure connection even with hose movement and vibration of the machine
- Easy cleaning of the connections

Also suitable for vacuum applications.

Screw-in connector



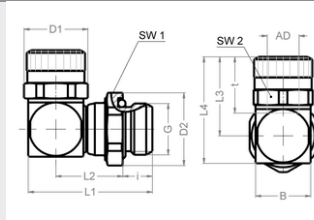
- Whitworth pipe thread DIN ISO 228
- Chambered O-ring
- Seals FPM
- Material: 1.4404
- Temperature range: -4 to 248 °F (-20 to +120 °C)
- Working pressure range: -14 to 232 psi (-0.95 to 16 bar)

Part no.	G	for tube	SW1	SW2	SW3	i	L1	L2	D1	D2	t	NW	g/piece
VT4528-0202	G1/8	OD4	13	10	3	5,5	22	11,6	14,2	11,2	13	3	2
VT4528-0204	G1/8	OD6	13	12	4	5,5	23,8	13	14,2	13,1	15	4,5	2
VT4528-0206	G1/8	OD8	14	15	5	5,5	25,5	15	15,2	16,4	17	5,5	4
VT4528-0402	G1/4	OD4	17	10	3	7,5	24,3	11,8	18,5	11,2	13	3	2
VT4528-0404	G1/4	OD6	17	12	4	7,5	25,8	13	18,5	13,1	15	4,5	3
VT4528-0406	G1/4	OD8	17	15	6	7,5	27,5	15	18,5	16,4	17	6,5	5
VT4528-0408	G1/4	OD10	17	17	8	7,5	28,8	15	18,5	18,5	18	8,5	7
VT4528-0409	G1/4	OD12	20	22	8	7,5	32	16,5	21,8	23,5	20	8,5	9
VT4528-0606	G3/8	OD8	20	15	6	7,5	27,5	15	21,8	16,4	17	6,5	6
VT4528-0608	G3/8	OD10	20	17	8	7,5	28	15	21,8	18,5	18	8,5	7
VT4528-0609	G3/8	OD12	22	22	8	7,5	32	16,5	23,8	23,5	20	8,5	10
VT4528-0611	G3/8	OD14	22	24	10	7,5	33,2	17,7	23,8	25,5	21,7	10,5	11
VT4528-0808	G1/2	OD10	24	17	8	9,5	31	15	26,2	18,5	18	8,5	7
VT4528-0809	G1/2	OD12	24	22	10	9,5	32	16,5	26,2	23,5	20	10,5	11
VT4528-0811	G1/2	OD14	24	24	12	9,5	33,2	17,7	26,2	25,5	21,7	12,5	12
VT4528-0812	G1/2	OD16	27	27	13	9,5	42,3	22,8	29,8	29,8	30	13,5	18
VT4528-0815	G1/2	OD20	30	32	14	9,5	42,3	22,8	33,5	35	30	14,5	22

Screw joint

Elbow screw-in connector, swiveling

- Whitworth pipe thread DIN ISO 228
- Chambered O-ring
- Seals FPM
- Material: 1.4404
- Temperature range: -4 to 248 °F (-20 to +120 °C)
- Working pressure range: -14 to 232 psi (-0.95 to 16 bar)
- Not designed for steady motion of the tube

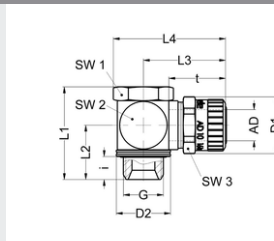


Part no.	G	for tube	SW1	SW2	i	L1	L2	L3	L4	D1	D2	t	B	NW	g/piece
VT4504-0202	G1/8	"OD4 (5/32")"	13	10	5,5	23	13	17	22	11	14,2	13	9	3	17
VT4504-0204	G1/8	OD6	14	12	5,5	26	15	20	25	13,1	14,2	15	11	4,2	23
VT4504-0206	G1/8	"OD8 (5/16")"	14	15	5,5	31,5	19	23	30	16,4	15,2	18	14	5,5	40
VT4504-0308	Inner G1/4	OD10	17	17	8	38,3	30,3	25	33,2	18,5	18,5	18,5	16	8,5	61
VT4504-0309	Inner G1/4	OD12	19	22	8	43,3	32,8	29	39,5	23,5	20,7	20	21	9,5	115
VT4504-0402	G1/4	"OD4 (5/32")"	17	10	7,5	26	13	17	22	11	18,5	13	9	3	24
VT4504-0404	G1/4	OD6	17	12	7,5	27	14	20	25	13,1	18,5	15	11	4,2	29
VT4504-0406	G1/4	"OD8 (5/16")"	17	15	7,5	31,5	17	23	30	16,4	18,5	17,5	14	6,5	41
VT4504-0408	G1/4	OD10	17	17	7,5	36,3	20,8	25	33	18,5	18,5	18	16	8,5	53
VT4504-0409	G1/4	OD12	19	22	7,5	43,3	25,3	29	39,5	23,5	20,7	20	21	9	105
VT4504-0604	G3/8	OD6	20	12	7,5	28	15	20	25	13,1	21,8	15	11	4,2	37
VT4504-0606	G3/8	"OD8 (5/16")"	20	15	7,5	30	15,5	23	30	16,4	21,8	17,5	14	6,5	47
VT4504-0608	G3/8	OD10	20	17	7,5	33,3	17,8	25	33	18,5	21,8	18,5	16	8,5	57
VT4504-0609	G3/8	OD12	20	22	7,5	41,3	23,3	29	39,5	23,5	21,8	20	21	9,5	106
VT4504-0611	G3/8	OD14	20	24	7,5	42,3	23,8	30,3	41	25,5	21,8	22,2	22	10	113
VT4504-0808	G1/2	OD10	24	17	9,5	35,8	18,3	25	33	18,5	26,2	18	16	8,5	25
VT4504-0809	G1/2	OD12	24	22	9,5	40,8	20,8	29	39,5	23,5	26,2	20	21	9,5	118
VT4504-0811	G1/2	OD14	24	24	9,5	42,5	22	31,5	43,1	25,5	26,2	21,7	22	11,5	129
VT4504-0812	G1/2	OD16	24	27	9,5	47,5	26	41,3	53,3	29,8	26,2	30	24	12,5	175
VT4504-0815	G1/2	OD20	24	32	9,5	60,8	36,3	42,5	56	35	25,8	30	30	13,5	277

Screw joint

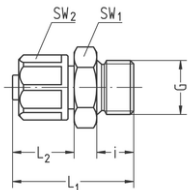
Swivel joint

- Whitworth pipe thread DIN ISO 228
- Chambered O-ring
- Seals FPM
- Material 1.4404
- Temperature range -20 to +120 °C
- Working pressure range -0.95 to 16 bar



Part no.	G	for tube	SW	i	L1	L2	L3	L4	B	D1	D2	NW	g/piece
SA1699-0408	G1/4	OD10	17	7,5	30,2	17,7	27	35	17	17,7	18,5	7,5	57

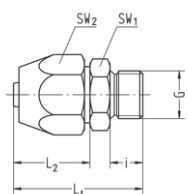
Straight male stud coupling



- Whitworth pipe thread DIN ISO 228
- Chambered O-ring
- Seals FPM
- Material: AISI 316L (1.4404)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	G	for tube	SW1	SW2	i	L1	L2	NW	g/piece
VT28-0204GSW4	G1/8	6/4	14	13	6,5	24	13	3,1	14
VT28-0208GSW4	G1/8	10/8	14	16	6,5	27	16	5,5	20
VT28-0604GSW4	G3/8	6/4	19	13	9	28	13	3,1	36
VT28-0608GSW4	G3/8	10/8	19	16	9	31	16	6,6	39

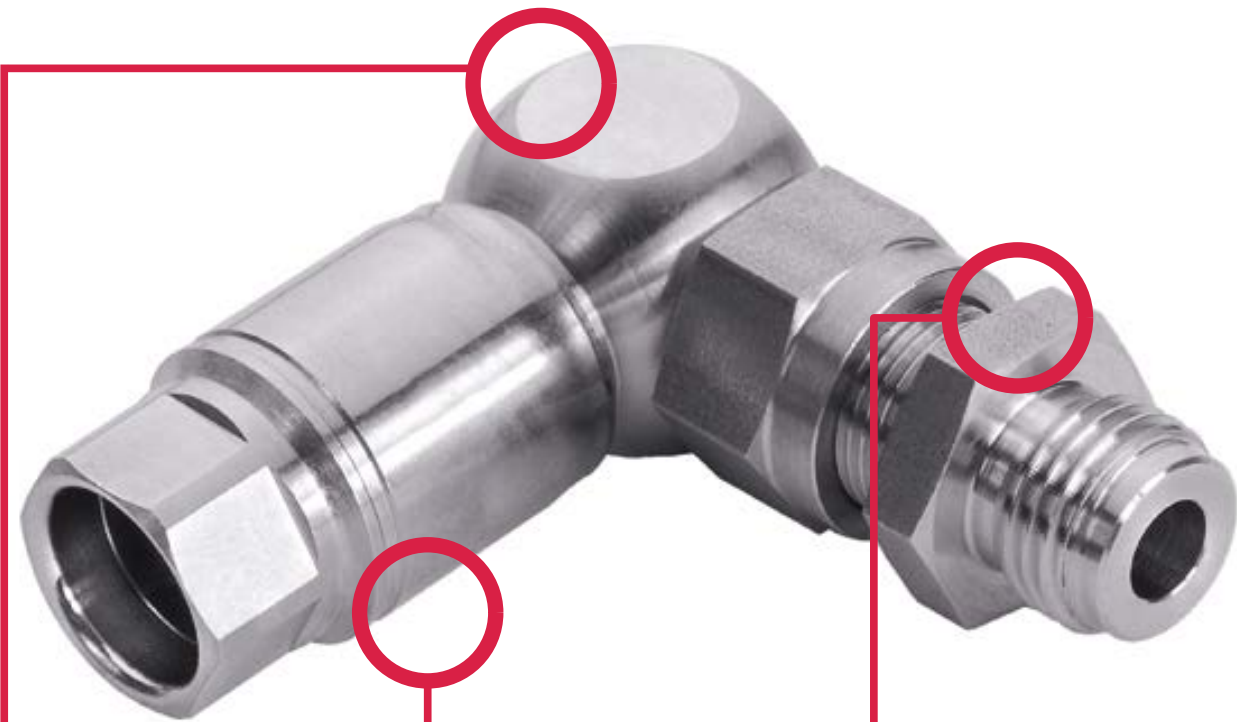
Straight male stud coupling



- For compressed-air hoses made of PVC with fabric lining
- Whitworth pipe thread DIN ISO 228
- Material AISI 303 (1.4305) / POM
- Temperature range 14 to 140 °F (-10 to +60 °C)
- Working pressure range -14 to 145 psi (-0.95 to 10 bar)

Part no.	G	for tube	SW1	SW2	i	L1	L2	NW	g/piece
68-0813W5	G1/2	20 / 13	27	30	11	43	25	11	139
68-1019W5	G3/4	26 / 19	36	41	14	55	33	15	308

Connectors for connections dead zone-free



Patent-registered and innovativ

- For applications free of dead zones, where no accumulation of the system is allowed

Flexible and safe in handling

- With the combined plug-screw-mounting the hose-fitting connection could be mounted by only one rotation of the union nut
- Unintentional opening of the union nut is not possible

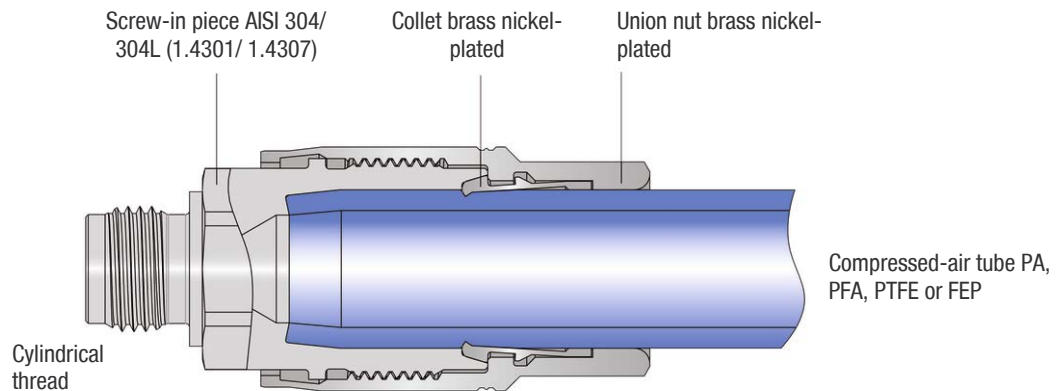
Versatile and quick applicable

- Quick, economic assembly and disassembly; low system costs
- Tube conditioning possible on-site. Tubes don't have to be pre-fabricated

Series 1600 is also available as a version completely made of stainless steel. Feel free to ask for information about our series 3600.

1600

Functional principle



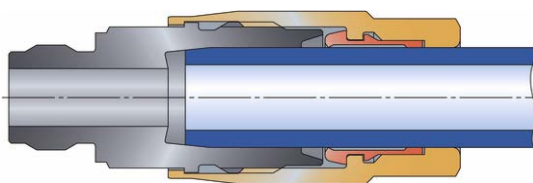
1600

Advantages

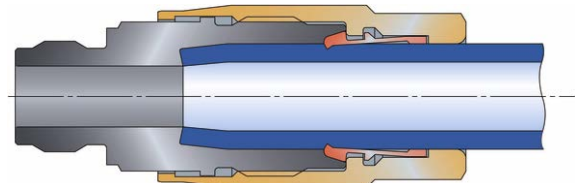
- Patent-registered solution free of dead zones
- No gaps for accumulation
- Internal sterilization possible
- Simple internal cleaning
- Quick changes of the medium possible
- Simple and safe sealing concept
- No necessity of an additional sealing, no compatibility problems
- Well-engineered connection system
- Small sizes available

Additional options

- Complete stainless-steel version for corrosive areas
- Other materials
- Thread designs to your requirements (on request)
- Integrated valves, e.g. with check valve or throttle function
- Patent registered color coding



Tube, disconnected



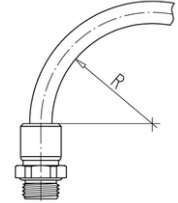
Tube, connected

Service conditions

- Working pressure range: 0 to 362 psi (0 to 25 bar)
- Temperature range: 32 to 176 °F (0 to +80°C)
- No gaps where accumulation is possible
- Full through flow
- Material with media contact: AISI 304/ 304L (1.4301/ 1.4307)
- Suitable for tubes made of PA, PTFE and FEP; other materials on request
- Simple and safe sealing concept
- No necessity of an additional sealing, no compatibility problems
- Well-engineered connection system
- Small sizes available

Tubes

Tube dimension		PA Temperature range -76 to 212 °F (-60 to +100°C)		PTFE Temperature range -310 to 500 °F (-190 to +260°C)		FEP Temperature range -31 to +248 °F (-35 to +120°C)		PFA Temperature range -4 to 302 °F (-20 to +150°C)	
Outside-Ø	Inside-Ø	R min.	Burst pressure 68 °F (20°C)	R min.	Burst pressure 68 °F (20°C)	R min.	Burst pressure 68 °F (20°C)	R min.	Burst pressure 68 °F (20°C)
5 (+0,1/-0,1)	3	25	1624 psi (112 bar)	25	870 psi (60 bar)	35	754 psi (52 bar)	-	-
6 (+0,1/-0,1)	4	30	1290 psi (89 bar)	35	696 psi (48 bar)	40	580 psi (40 bar)	12	870 psi (60 bar)
9 (+0,1/-0,1)	6	45	1290 psi (89 bar)	55	696 psi (48 bar)	-	-	-	-
12 (+0,15/-0,1)	9	60	914 psi (63 bar)	100	580 psi (40 bar)	-	-	29	725 psi (50 bar)



The mounted tubes are not to be exposed to tensile loading.

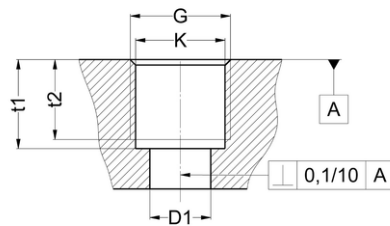
Important notes for the use of tubes made of PA, PFA, PTFE and FEP:

- The outside diameter of tubes must be free of grooves and other damages (e.g. damage from installation tools).
- Prior to assembly, use the Eisele tube cutter Art. No. 99605-0014 or Art. No. 99606-0022 to cut tubes at a right angle. Ensure that tubes are not being deformed or damaged during the cutting process.
- Afterwards the tube must be finished regarding the Eisele mounting instruction.

1600

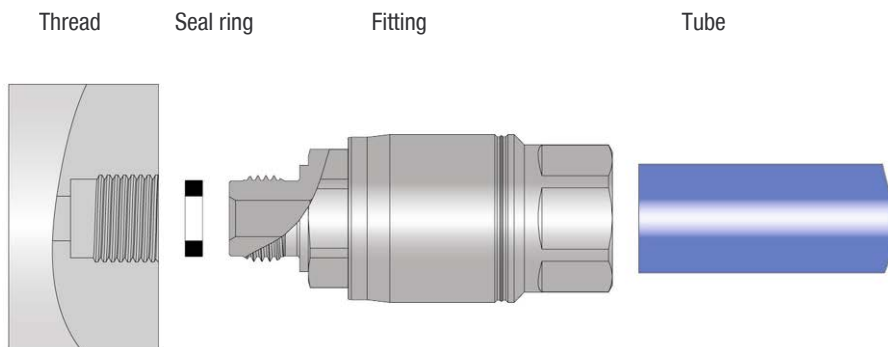
Connection thread

Thread	Core hole-Ø K (mm)	Thread counterbore		ØD1 (mm)	Torque max. (Nm)	Seal ring	Thread standards
		t1 min. (mm)	t2 min. (mm)				
G1/8	8,7 (±0,1)	9,7 (+0,1)	8,5 (+0,5)	5	12	3615-02	Pipe thread G: DIN ISO 228
G1/4	11,75 (±0,1)	11,7 (+0,1)	10,5 (+0,5)	8	12	1615-04	
G3/8	15,2 (±0,1)	13,7 (+0,1)	12 (+0,5)	10	12	3615-06	



Handling

Assembly regarding Eisele mounting instruction



Assembly instructions

Designation	Article number
Screw-in plug connector	1628-XXXXXX
Elbow-screw-in plug connector, lockable	1661-XXXXXX
Elbow-screw-in plug connector 45°, lockable	1663-XXXXXX
L-screw-in plug connector, lockable	1658-XXXXXX
T-screw-in plug connector, lockable	1662-XXXXXX
Y-screw-in plug connector, lockable	1619-XXXXXX
Bulkhead plug connector, hose/hose, two-piece	1680-XXXXXX
Bulkhead plug connector, hose/pipe	1694-XXXXXX
Elbow-bulkhead plug connector, hose/hose, two-piece	1614-XXXXXX
Elbow-bulkhead plug connector, hose/pipe, two-piece	1615-XXXXXX and 1616-XXXXXX

1. Screw in threaded plug connection

Remove the plug from the threaded connection, if necessary.

Check whether the seal ring (inner-sealing) is inserted.

The threads can be coated with Loctite 542 all the way around to prevent damage to the threads and to increase the torque (counter-clockwise rotation/loosening of hose).

Screw in the plug connection using a strengthened 4 mm Allen key or corresponding open-end spanner insert and tighten to 12 Nm. Watch out for the direction of the arrow on the torque wrench.

2. Mounting of the bulkhead and angled bulkhead plug connections

Unscrew one connection side (size 17, 19 or 22). Unscrew hexagon (size 17 or 22). Insert threaded bolt in bulkhead plate hole. Screw on hexagon nut and tighten firmly, while counter-holding with a wrench. Screw in connection side and tighten cap nut to 25 Nm, while counter-holding with a wrench.

3. Preparation of the hose for mounting

Cut hose to length using hose cutter 99606-0022. Fasten a suitable hose processing tool (e.g. for hose 5/3 – WZ660-03) in a drill or cordless screwdriver. Use a rotating hose processing tool, applying slight pressure, to remove material from hose end to produce a clean face area perpendicular to the hose axis (use a speed of about 300 rpm).

Remove hose processing tool and visually check hose for impurities and blow out, if necessary. Take into account that the hose length will be shortened during this process.

4. Marking the insertion depth

Push the processed hose end all the way into the matching sleeve for hose marking (e.g. for hose 5/3 – WZ688-05). Mark the insertion depth on the hose using a felt-tipped pen.

The insertion depth does not always have to be marked. It is used to get a feel for the required hose insertion depth during final assembly.

5. Mounting the hose

Loosen the threaded sleeve on the hose connection $\frac{3}{4}$ of a revolution until you feel the stop. Insert hose past the pressure point firmly onto the base of the hose connection. The front face must be pushed all the way to the stop, since the end serves as the sealing surface. Watch out for the insertion depth, if applicable.

Tighten threaded sleeve using a suitable socket wrench or box-end wrench insert with a torque wrench to 8 Nm.

6. Removing the hose

Use a suitable socket wrench, box-end wrench insert or box-end wrench to loosen the threaded sleeve $\frac{3}{4}$ of a revolution (counter-clockwise) until you feel the stop. Use an open-end wrench to counter-hold the hose connection, if necessary.

Pull out the hose.

Important: A hose end that was already connected cannot be reconnected! The hose must be processed again!

7. Replacement of the plug connection

Remove hose (see no. 5).
 Unscrew the plug-in connection.
 Eliminate any impurities.
 Insert new seal ring (inner-sealing).
 Hose must be re-processed (see no. 3).
 Continue assembly (see no. 4 and 5).

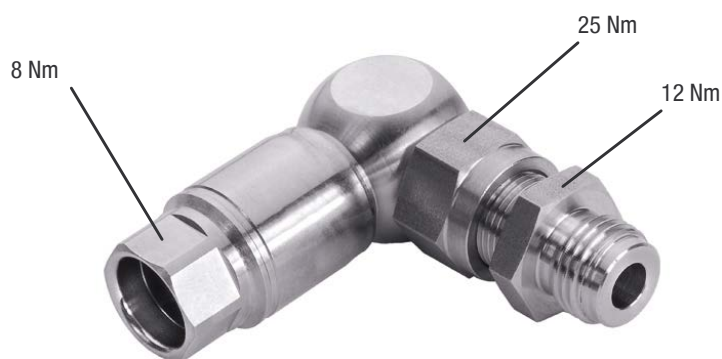
8. Tightening torque of cap nut

For all two-part plug connections, such as

Designation	Article number
Elbow-screw-in plug connector, lockable	1661-XXXXXX
Elbow-screw-in plug connector 45°, lockable	1663-XXXXXX
L-screw-in plug connector, lockable	1658-XXXXXX
T-screw-in plug connector, lockable	1662-XXXXXX
Y-screw-in plug connector, lockable	1619-XXXXXX
Bulkhead plug connector, hose/hose, two-piece	1680-XXXXXX
Elbow-bulkhead plug connector, hose/hose, two-piece	1614-XXXXXX
Elbow-bulkhead plug connector, hose/pipe, two-piece	1615-XXXXXX and 1616-XXXXXX

the cap nut size 17 must be tightened to 25 Nm.

Example of the torques on a connection for a hose 12/9:



1661-040900

Threaded connectors

starting on page 41



Straight threaded connectors

page 41



Angled threaded connectors

page 41



T-connectors

page 42



Y-connectors

page 43



Bulkhead connectors

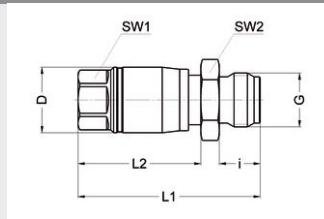
page 43

Accessories

starting on page 45

Screw-in plug connector

- Whitworth pipe thread
- **Frame components with media contact:**
Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

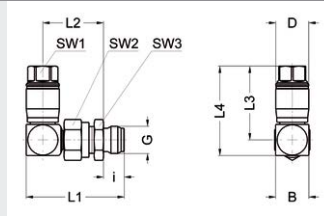


Part no.	G	for tube	SW1	SW2	i	L1	L2	D	NW	g/piece
1628-020300	G1/8	OD5 (5/3)	11	14	8	38	ca. 23,5	12,4	2,3	27
1628-020400	G1/8	OD6 (6/4)	11	14	8	38	ca. 23,5	12,9	3,3	25
1628-020500	G1/8	AD8 (8/5)	13	17	8	43	ca. 27	15,9	4,2	39
1628-020600	G1/8	OD 9 (9/6)	13	12	8	40	ca. 27	15,9	4,2	31
1628-020900	G1/8	OD12 (12/9)	15	14	8	44	ca. 30	18,8	4,2	40
1628-040300	G1/4	OD5 (5/3)	11	17	10	39,5	ca. 25	12,4	2,3	32
1628-040400	G1/4	OD6 (6/4)	11	17	10	39,5	ca. 25	12,9	3,3	32
1628-040500	G1/4	AD8 (8/5)	13	17	10	44,5	ca. 30	15,9	4,2	44
1628-040600	G1/4	OD 9 (9/6)	13	17	10	44,5	ca. 30	15,9	5,2	41
1628-040900	G1/4	OD12 (12/9)	15	17	10	47,5	ca. 33	18,8	6	49
1628-060500	G3/8	AD8 (8/5)	13	19	12	47	ca. 30	15,9	4,2	51
1628-060600	G3/8	OD 9 (9/6)	13	19	12	47	ca. 30	15,9	5,2	53
1628-060900	G3/8	OD12 (12/9)	15	19	12	50	ca. 33	18,8	8,2	57

1600

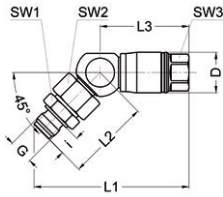
Elbow-screw-in plug connector, lockable

- Whitworth pipe thread
- **Frame components with media contact:**
Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)



Part no.	G	for tube	SW1	SW2	SW3	i	L1	L2	B	D	NW	g/piece
1661-020400	G1/8	OD6 (6/4)	11	15	14	8	41,1	25,6	14	12,9	3,3	60
1661-020600	G1/8	OD 9 (9/6)	13	15	14	8	42,5	26,5	16	15,9	5	74
1661-020900	G1/8	OD12 (12/9)	15	15	14	8	43,4	26,5	17	18,8	5	83
1661-040400	G1/4	OD6 (6/4)	11	17	17	10	45,8	28,3	14	12,9	5,2	66
1661-040500	G1/4	AD8 (8/5)	13	15	17	10	43,5	25,5	16	15,9	4,2	83
1661-040600	G1/4	OD 9 (9/6)	13	17	17	10	47,2	29,2	16	15,9	5,2	80
1661-040900	G1/4	OD12 (12/9)	15	17	17	10	48	29,5	17	18,8	5,2	89
1661-060600	G3/8	OD 9 (9/6)	13	17	19	12	49,7	29,7	16	15,9	5,2	90
1661-060900	G3/8	OD12 (12/9)	15	17	19	12	50,6	30,1	17	18,8	5,2	99

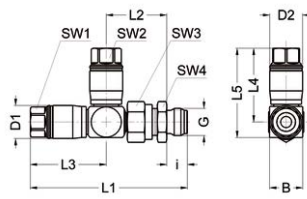
Elbow-screw-in plug connector, lockable



- Whitworth pipe thread
- **Frame components with media contact:**
Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	G	for tube	SW1	SW2	i	L1	L2	D	NW	g/piece
1663-020400	G1/8	OD6 (6/4)	14	15	8	58,5	32,5	12,9	5	56
1663-020600	G1/8	OD 9 (9/6)	14	15	8	63	33	15,9	5	67
1663-020900	G1/8	OD12 (12/9)	14	15	8	64	33	18,8	5	44
1663-040500	G1/4	AD8 (8/5)	13	15	10	61	28	15,9	4,2	72

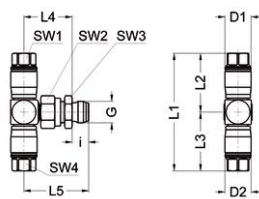
L-screw-in plug connector, lockable



- Whitworth pipe thread
- **Frame components with media contact:**
Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	G	for tube A	for tube B	SW1	SW2	i	L1	L2	L3	L4	L5	D1	D2	B	NW	g/piece
1658-020606	G1/8	OD 9 (9/6)	OD 9 (9/6)	13	13	8	74,9	30,2	36,7	35,5	43	15,9	15,9	16	4,2	106
1658-020609	G1/8	OD 9 (9/6)	OD12 (12/9)	15	13	8	77,9	30,2	39,7	35,5	43	15,9	18,8	16	5	113
1658-020909	G1/8	OD 12 (12/9)	OD12 (12/9)	15	15	8	78,7	30,6	40,1	38,5	46	18,8	18,8	17	5	122
1658-040606	G1/4	OD 9 (9/6)	OD 9 (9/6)	13	13	10	75,9	29,2	36,7	35,5	43	15,9	15,9	16	4,2	112
1658-040609	G1/4	OD 9 (9/6)	OD12 (12/9)	15	13	10	78,9	29,2	39,7	35,5	43	15,9	18,8	16	5,2	119
1658-040909	G1/4	OD 12 (12/9)	OD12 (12/9)	15	15	10	79,7	29,6	40,1	38,5	46	18,8	18,8	17	5,2	128

T-screw-in plug connector, lockable

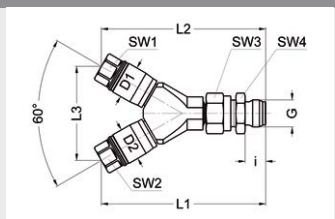


- Whitworth pipe thread
- **Frame components with media contact:**
Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	G	for tube A	for pipe B	SW1	SW2	SW3	SW4	L1	L2	L3	L4	L5	D	B	NW	g/piece
1662-020505	G1/8	OD8 (8/5)		13	17	14	13	71	35,5		30,2	38,2			5	105
1662-020606	G1/8	OD 9 (9/6)		13	17	14	13	71	35,5	38,2	30,2	38,2	15,9		5	105
1662-020609	G1/8	OD 9 (9/6)		13	17	14	15	74	35,5	37,6	29,6	37,6	18,8		5	115
1662-020909	G1/8	OD 12 (12/9)		15	17	14	15	77	38,5	38,6	30,6	38,6	18,8		5	122
1662-040606	G1/4	OD 9 (9/6)		13	17	17	13	71	35,5	39,2	29,2	39,2	15,9		5,2	111
1662-040609	G1/4	OD 9 (9/6)		13	17	17	15	74	35,5	39,6	29,6	39,6	18,8		5,2	121
1662-040909	G1/4	OD 12 (12/9)		15	17	17	15	77	38,5	39,6	29,6	39,6	18,8		5,2	128

Y-screw-in plug connector, lockable

- Whitworth pipe thread
- **Frame components with media contact:**
Material stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

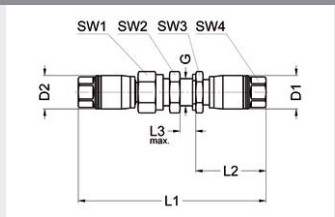


Part no.	G	for tube A	for tube B	SW1	SW2	SW3	SW4	i	L1	L2	L3	D1	D2	NW	g/piece
1619-020606	G1/8	OD 9 (9/6)	OD 9 (9/6)	13	13	17	14	8	79	79	45,5	15,9	15,9	5	135
1619-020609	G1/8	OD 9 (9/6)	OD12 (12/9)	15	13	17	14	8	81,5	79	47	18,8	15,9	5	126
1619-020909	G1/8	OD 12 (12/9)	OD12 (12/9)	15	15	17	14	8	81,5	81,5	48,5	18,8	18,8	5	148
1619-040606	G1/4	OD 9 (9/6)	OD 9 (9/6)	13	13	17	17	10	80	80	45,5	15,9	15,9	5,2	141
1619-040609	G1/4	OD 9 (9/6)	OD12 (12/9)	15	13	17	17	10	82,5	80	47	18,8	15,9	5,2	148
1619-040909	G1/4	OD 12 (12/9)	OD12 (12/9)	15	15	17	17	10	82,5	82,5	48,5	18,8	18,8	5,2	148
1619-060606	G3/8	OD 9 (9/6)	OD 9 (9/6)	13	13	17	19	12	82,5	82,5	45,5	15,9	15,9	5,2	151
1619-060609	G3/8	OD 9 (9/6)	OD12 (12/9)	15	13	17	19	12	85	82,5	47	18,8	15,9	5,2	158
1619-060909	G3/8	OD 12 (12/9)	OD12 (12/9)	15	15	17	19	12	85	85	48,5	18,8	18,8	5,2	164

1600

Bulkhead plug connector, tube/tube, two-piece

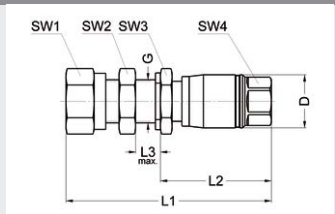
- **Frame components with media contact:**
Material: Stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material: Brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)



Part no.	for tube A	for tube B	SW1	SW2	SW3	SW4	L1	L2	L3 max.	G	D1	D2	NW	g/piece
1680-000404	OD6 (6/4)	OD6 (6/4)	17	17	17	11	79,5	30	6	M13x1	12,9	12,9	3,3	80
1680-000406	OD6 (6/4)	OD 9 (9/6)	17	17	17	13	84,5	35	6	M13x1	12,9	15,9	3,3	89
1680-000505	OD8 (8/5)	OD8 (8/5)	17	17	17	13	89,5	35	6	M13x1	15,9	15,9	4,2	102
1680-000606	OD 9 (9/6)	OD 9 (9/6)	17	17	17	13	89,5	35	6	M13x1	15,9	15,9	5,2	96
1680-000609	OD 9 (9/6)	OD12 (12/9)	17	17	17	15	92,5	38	6	M13x1	15,9	18,8	5,2	104
1680-000909	OD 12 (12/9)	OD12 (12/9)	19	17	17	15	96	38	6	M13x1	18,8	18,8	6,8	114

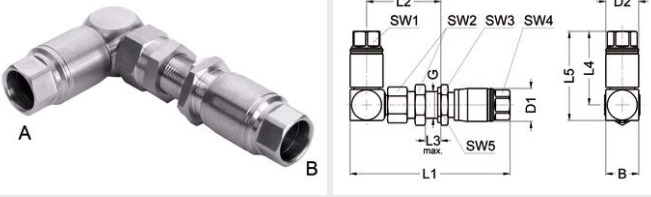
Bulkhead plug connector, tube/pipe

- **Frame components with media contact:**
Material: Stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material: Brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)



Part no.	for tube A	for pipe B	SW1	SW2	SW3	SW4	L1	L2	L3 max.	G	D	NW	g/piece
1694-000404	OD6 (6/4)	6	14	17	17	11	59,5	ca. 30	6	M13x1	12,9	3,3	60
1694-000607	OD 9 (9/6)	9	17	17	17	13	63	ca. 35	6	M13x1	15,9	5,2	67
1694-000907	OD 12 (12/9)	9	17	17	19	15	66,5	ca. 38	6	M13x1	18,8	7	116
1694-000609	OD 9 (9/6)	12	22	22	22	13	67	ca. 37,5	6	M18x1,5	15,9	5,2	77
1694-000909	OD 12 (12/9)	12	22	22	22	15	70	ca. 39	6	M18x1,5	18,8	8,2	119

Elbow-bulkhead plug connector, tube/tube, two-piece

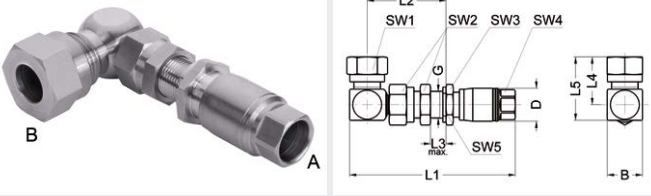


- **Frame components with media contact:**
Material: Stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material: Brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	for tube A	for tube B	SW1	SW2	SW3	SW4	L1	L2	L3	L4	L5	G	D1	D2	B	NW	g/piece
	max.																
1614-000606	OD 9 (9/6)	OD 9 (9/6)	13	17	17	13	79,2	36,2	6	35,5	43	M13x1	15,9	15,9	16	5	117
1614-000609	OD 9 (9/6)	OD12 (12/9)	13	17	19	15	82,2	36,2	6	35,5	43	M13x1	18,8	15,9	16	5	125
1614-000906	OD 12 (12/9)	OD 9 (9/6)	15	17	17	13	80,1	36,6	6	38,5	46	M13x1	15,9	18,8	17	5,2	126
1614-000909	OD 12 (12/9)	OD12 (12/9)	15	17	19	15	83,1	36,6	6	38,5	46	M13x1	18,8	18,8	17	5,2	134

Elbow-bulkhead plug connector, tube/pipe, two-piece

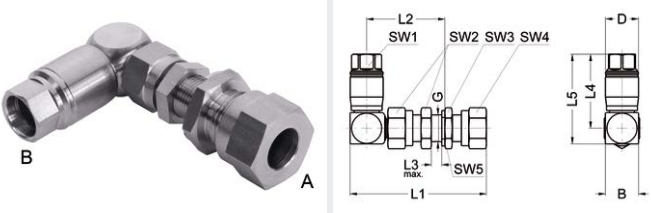
1600



- **Frame components with media contact:**
Material: Stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material: Brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	G	for tube	SW1	SW2	SW3	i	L1	L2	L3	D1	L5	G	D	B	NW	g/piece	
	max.																
1615-000607	M13x1		17	17	17		80,1	36,6	6	30,5	M13x1	15,9	17	5,2	119		
1615-000609	M13x1		22	17	17		81,1	36,6	6	38	M13x1	15,9	19	5,2	149		
1615-000907	M13x1		17	17	19		83,1	36,6	6	30,5	M13x1	18,8	17	5,2	127		
1615-000909	M13x1		22	17	19		84,1	36,6	6	38	M13x1	18,8	19	5,2	157		

Elbow-bulkhead plug connector, tube/pipe, two-piece



- **Frame components with media contact:**
Material: Stainless steel AISI 304/ 304L (1.4301/1.4307)
- **Frame components without media contact:**
Material: Brass chemically nickel-plated
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	G	for tube	SW1	SW2	SW3	i	L1	L2	L3	D1	L5	G	D	B	NW	g/piece	
	max.																
1616-000607	M13x1		13	17	17		66	36,2	6	43	M13x1	15,9	16	5,2	113		
1616-000609	M13x1		13	17	22		70	36,2	6	43	M13x1	15,9	16	5,2	144		
1616-000907	M13x1		15	17	17		67	36,6	6	46	M13x1	18,8	17	5,2	123		
1616-000909	M13x1		15	17	22		70,9	36,6	6	46	M13x1	18,8	17	5,2	154		

Tube sharpener

- Hose sharpener for Series 1600 and 3600



Part no.	for tube	g/piece
WZ660-03	OD5 (5/3)	20
WZ660-04	OD6 (6/4)	21
WZ660-05	AD8 (8/5)	35
WZ660-06	OD 9 (9/6)	41
WZ660-0603	OD6 (6/3)	21
WZ660-09	OD12 (12/9)	56

Sleeve for hose marking

- Sleeve to mark the hose for Series 1600 and 3600
- To determine how deep the hose must be pushed inside the fitting



Part no.	for tube	g/piece
WZ688-05	OD5 (5/3)	18
WZ688-06	OD6 (6/4)	19
WZ688-09	OD 9 (9/6)	22
WZ688-12	OD12 (12/9)	27

Tool case

Contents of tool box:

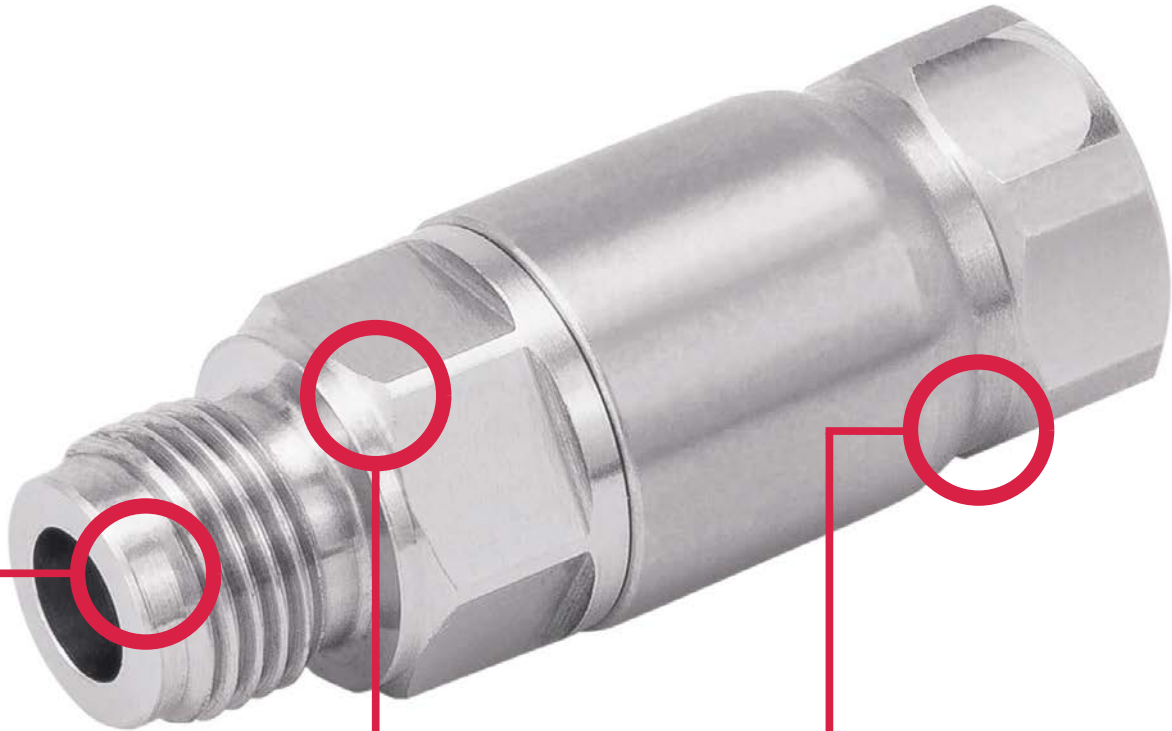
- Torque wrench, standardised (various sizes)
- Plug-in box-end wrench, open (various sizes)
- Square plug-in adapter 3/8
- Handle with sliding element
- Sleeve for hose marking (various sizes)
- Countersink for plastic hose (various sizes)
- Box-end wrench, open (various sizes)
- Hose cutter for compressed air hose
- Socket wrench
- Extension (various sizes)



Part no.	g/piece
WZ660E	4200

1600

Comfort screw-in connectors for connections without gaps



Patent-registered and innovativ

- For applications free of dead zones, where hardly none accumulation of the system is allowed

Flexible and safe in handling

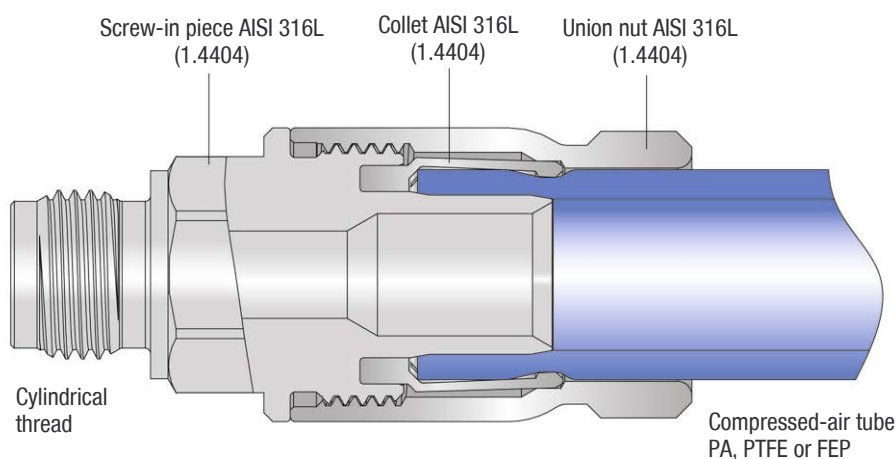
- With the combined plug-screw-mounting the tube-fitting connection could be mounted by only one rotation of the union nut
- Unintentional opening of the union nut is not possible

Versatile and quick applicable

- Quick, economic assembly and disassembly; low system costs
- Quick assembly of the tubes; no additional preparation of the tube

3800

Functional principle



Advantages

- Patent-registered solution nearly without dead spaces
- No gaps for accumulation
- Internal sterilization possible
- Simple internal cleaning
- Quick changes of the medium possible
- Simple and safe sealing concept
- well-engineered connection system
- small sizes available

Additional options

- Other materials
- Thread designs to your requirements (on request)
- Integrated valves, e.g. with check valve or throttle function

3800

Service conditions

- Working pressure range: -14 to 362 psi (-0,95 to 25 bar)
- Temperature range: 32 to 176 °F (0 to +80°C), depending on the tube-material and the pressure
- No gaps where accumulation is possible
- Huge through flow
- Fitting made of stainless steel AISI 316L (1.4404)
- Suitable for tubes made of PE, PA, PTFE and FEP; other materials on request
- Simple and safe sealing concept
- Well-engineered connection system

Range of application

Packaging systems

Quick product changes with minimal residue in the system

Pharmaceutical and medical technology sectors

Sterilization of the system enables high efficiency

Clean-room technology

Connectors for clean-room technology on request

Cleaning systems

Cleaning and washing systems with minimal danger of germs

Lines for food industry

No accumulation in dead spaces; ensures continuously fresh products

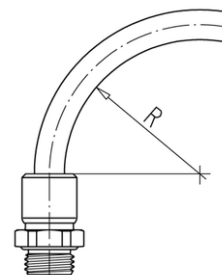
Tubes

Hose dimension		Polyethylene (PE) Temperature range 14 to 104 °F (-10 to +40°C)		Polyamide (PA) Temperature range -76 to 176 °F (-60 to +80°C)		Teflon (PTFE) Temperature range -310 to 500 °F (-190 to +260°C)		PFA Temperature range -4 to 302 °F (-20 to +150°C)	
Outside-Ø	Inside -Ø	R min.	Burst pressure 68°F (20°C)	R min.	Burst pressure 68°F (20°C)	R min.	Burst pressure 68°F (20°C)	R min.	Burst pressure 68°F (20°C)
9 (±0,1)	6 (±0,1)	-	-	45	1290 psi (89 bar)	55	696 psi (48 bar)	-	-
12 (+0,15/-0,1)	9 (±0,15)	75	304 psi (21 bar)	60	914 psi (63 bar)	100	580 psi (40 bar)	29	725 psi (50 bar)

The mounted hoses are not to be exposed to tensile loading.

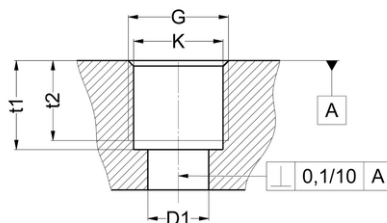
Important notes for the use of hoses made of PE, PA, FEP, PTFE and PFA:

- The outside diameter of hoses must be free of grooves and other damages (e.g. damage from installation tools).
- Prior to assembly, use the Eisele hose cutter Art. No. 99605-0014 or Art. No. 99606-0022 to cut hoses at a right angle. Ensure that hoses are not being deformed or damaged during the cutting process.



Connection thread

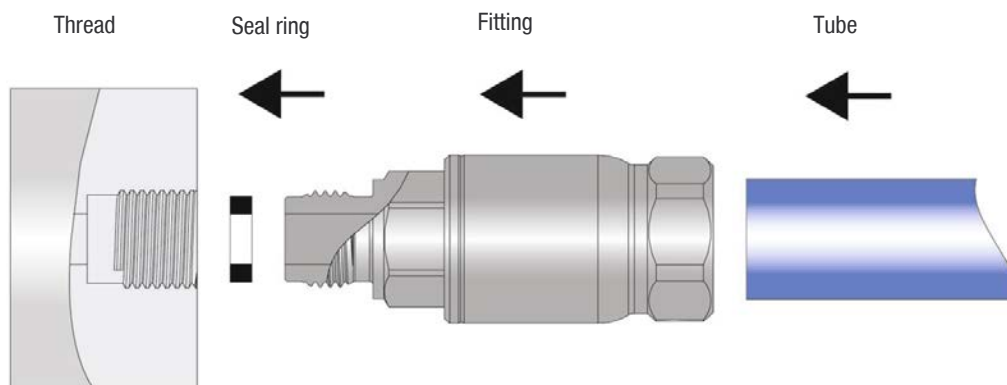
Thread	Core hole-Ø K (mm)	Thread counterbore		ØD1 (mm)	Torque max. (Nm)	Seal ring	Thread standards
		t1 min. (mm)	t2 min. (mm)				
G1/4	11,75 (±0,1)	11,7 (+0,1)	10,5 (+0,5)	8	12	3615-04	Pipe thread G:
G3/8	15,2 (±0,1)	13,7 (+0,1)	12 (+0,5)	10	12	3615-06	DIN ISO 228



3800

Handling

Assembly instruction regarding Eisele drawing M3828-...



Threaded connectors

starting on page 51



Straight threaded connectors

page 51



Angled threaded connectors

page 51



Bulkhead connectors

page 51

Accessories series 3800

page 52

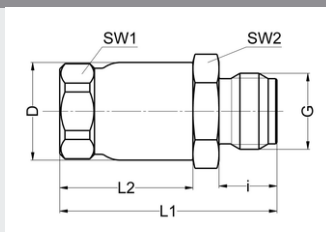
3800

Accessories

starting on page 54

Screw-in connector

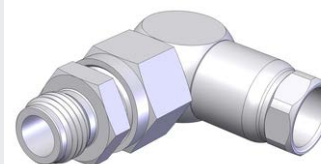
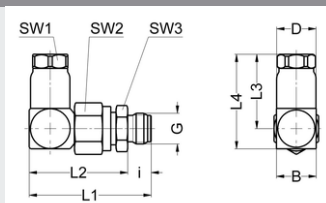
- Whitworth pipe thread
- Material AISI 316L (1.4404)
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range -14 to 362 psi (-0,95 to 25 bar)
- Specified data depending on the material of the hose
- Assembly instructions M3628-...



Part no.	G	for tube	SW1	SW2	i	L1	L2	D	NW	g/piece
3828-020600	G1/8	OD 9 (9/6)	13	12	8	37	23	14	5	25
3828-040900	G1/4	OD12 (12/9)	15	17	10	37,5	23	16,8	7	33
3828-060900	G3/8	OD12 (12/9)	15	19	12	40	23	16,8	7	41

Elbow screw-in connector, lockable

- Whitworth pipe thread
- Material AISI 316L (1.4404)
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range -14 to 362 psi (-0,95 to 25 bar)
- Specified data depending on the material of the hose
- Assembly instructions M3628-...

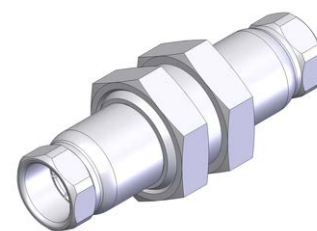
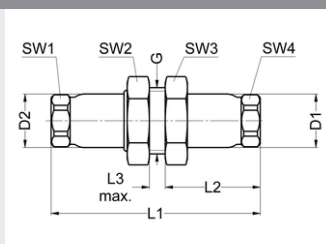


3800

Part no.	G	for tube	SW1	SW2	SW3	i	L1	L2	L3	D1	NW	g/piece
3861-020600	G1/8	OD 9 (9/6)	13	15	14	8	42,5	34,5	29	8	5	65
3861-040900	G1/4	OD12 (12/9)	15	19	17	10	52	33	31,6	10	7	104
3861-060900	G3/8	OD12 (12/9)	15	19	19	12	54,5	33,5	31,6	12	7	116

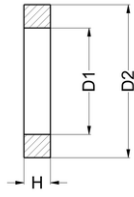
Bulkhead connector

- Whitworth pipe thread
- Material AISI 316L (1.4404)
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range -14 to 362 psi (-0,95 to 25 bar)
- Specified data depending on the material of the hose
- Assembly instructions M3628-...



Part no.	for tube A	for tube B	SW1	SW2	SW3	SW4	L1	L2	L3 max.	G	D1	D2	NW	g/piece
3880-000606	OD 9 (9/6)	OD 9 (9/6)	13	19	19	13	59	27	6	M16x1,5	14	14	5	67
3880-000909	OD 12 (12/9)	OD12 (12/9)	15	24	24	15	66	30	6	G1/2	16,8	16,8	7	110

Seal ring

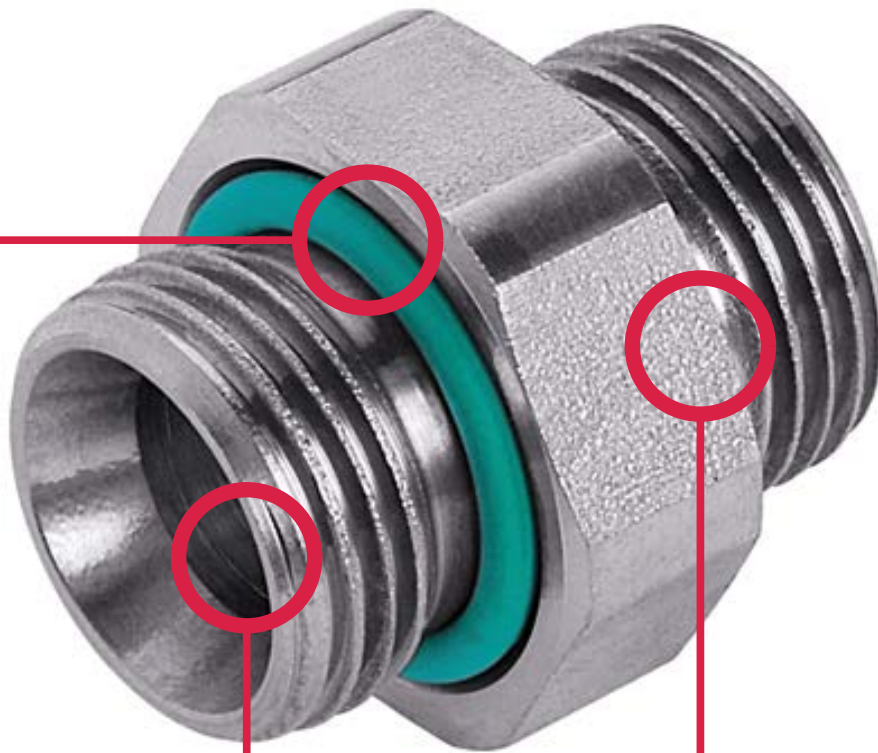


- For Whitworth pipe thread
- Material PTFE
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	for thread	D1	D2	H	g/piece
1615-04	G1/4	6,6	11,5	2,2	0,20
3615-02	G1/8	5,5	8,5	2,2	0,10
3615-04	G1/4	8,6	11,5	2,2	0,20
3615-06	G3/8	10,6	14,9	2,2	0,40

3800

Accessories



All metal body

- Stainless steel, suitable for almost all media
- High-quality seals made of FPM; optional NBR, EPDM or other materials

High flexibility due to many types

- Reductions
- Closure screw
- Removable double nipple
- Lots of standardized connection solutions

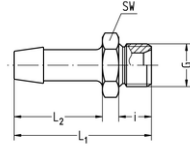
Proved quality

- Cylindric thread as a standard
- All types of threads are possible
- Customized connection solutions on request

ACC

The ideal supplement for the Eisele INOXLINe connectors.

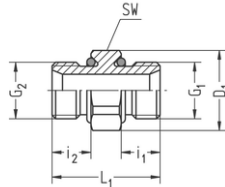
Screw-in tube spigot



- Whitworth pipe thread
- Chambered O-rings FPM
- Material stainless steel AISI 304/304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)
- Matching tube clamps Type 10 and 11

Part no.	G	for tube inside Ø	SW	i	L1	L2	NW	g/piece
1144-0812	G1/2	12	24	9,5	55,5	36	9,5	64
1144-0819	G1/2	19	24	9,5	55,5	36	14,5	76

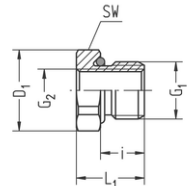
Double nipple



- Whitworth pipe thread, thread M5
- With inner cone according to DIN EN 560
- Chambered O-rings FPM
- Material stainless steel AISI 304/304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	G1	G2	SW	D1	i1	i2	L1	NW	g/piece
1141-5050	M5	M5	8	-	4,5	4,5	13,5	2,5	2
1142-0202	G1/8	G1/8	13	14,2	7	7	20	5,5	10
1142-0404	G1/4	G1/4	17	18,5	9	9	25	7,5	20
1142-0606	G3/8	G3/8	22	23,8	9	9	26	10	34
1142-0808	G1/2	G1/2	24	26,2	11	11	30,5	12,5	56
1142-1010	G3/4	G3/4	32	34,8	12	12	37	18	103
1142-1212	G1	G1	41	44,7	14	14	43	22	195
1143-0250	G1/8	M5	13	14,2	7	4,5	17,5	2,5	8
1143-0402	G1/4	G1/8	17	18,5	9	7	23	5,5	19
1143-0604	G3/8	G1/4	22	23,8	9	9	26	7,5	33
1143-0806	G1/2	G3/8	24	26,2	11	9	28,5	10	48
1143-1210	G1	G3/4	41	44,7	14	12	40	18	167

Thread adapter



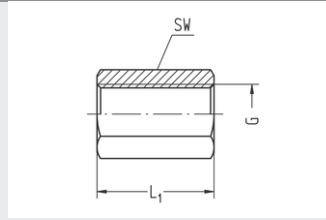
- Whitworth pipe thread, thread M5
- Chambered O-ring FPM
- Material stainless steel AISI 304/304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

Part no.	G1	G2	SW	D1	i	L1	g/piece
1170-0249	G1/8	M5	13	14,2	7	11	7
1170-0401	G1/4	G1/8	17	18,5	9	13,5	10
1170-0449	G1/4	M5	17	18,5	9	13,5	15
1170-0601	G3/8	G1/8	22	23,8	9	14,5	24
1170-0603	G3/8	G1/4	22	23,8	9	14,5	19
1170-0803	G1/2	G1/4	24	26,2	11	17	35
1170-0805	G1/2	G3/8	24	26,2	11	17	25

ACC

Sleeve

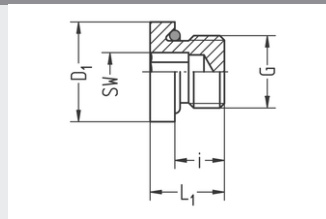
- Whitworth pipe thread, thread M5
- Material stainless steel AISI 304/304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)



Part no.	G	SW	L1	g/piece
1159-0100	G1/8	14	17	15
1159-0300	G1/4	17	21	24
1159-0500	G3/8	22	21	39
1159-0700	G1/2	27	25	65
1159-0900	G3/4	32	28	106
1159-1100	G1	41	33	203
1160-4900	M5	8	9,5	3

Closure screw

- Whitworth pipe thread, thread M5
- With hexagon socket
- Chambered O-ring FPM
- Material stainless steel AISI 304/304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)

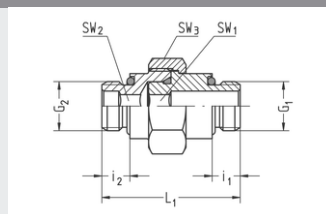


Part no.	G	SW	i	L1	D1	g/piece
1123-0200	G1/8	5	7	11	13,8	7
1123-0400	G1/4	6	9	13,5	17,8	14
1123-0600	G3/8	8	9	14	21,8	24
1123-0800	G1/2	10	11	16	25,8	38
1123-1000	G3/4	10	12	18	31,9	74
1124-5000	M5	2,5	4,5	7	8	1

ACC

Double nipple removable

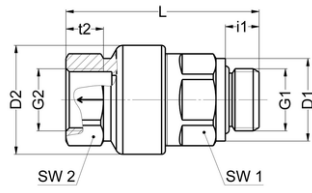
- Constant distance dimension
- Whitworth pipe thread
- Chambered O-rings
- Sealing FPM
- Material stainless steel AISI 304/304L (1.4301/1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 232 psi (-0.95 to 16 bar)



Part no.	G1	G2	SW1	SW2	SW3	i1	i2	L1	NW	M max. (Ncm)	g/piece
1176-0202	G1/8	G1/8	5	5	19	5,5	5,5	30	5,2	700	33
1176-0404	G1/4	G1/4	8	8	22	7,5	7,5	37	8,4	1500	48
1176-0606	G3/8	G3/8	10	10	27	7,5	7,5	39,5	10,5	2200	84
1176-0808	G1/2	G1/2	12	12	30	9,5	9,5	46	12,6	4000	115
1176-1010	G3/4	G3/4	14	14	41	10,5	10,5	56	15	6000	279
1176-1212	G1	G1	19	19	50	12,5	12,5	56	20	8000	369

EISELE INOXLINE

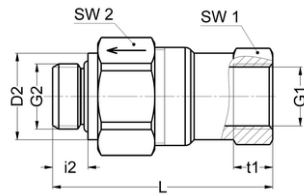
Non-return valve male thread, female thread



- Input: Whitworth pipe thread exterior
- Output: Whitworth pipe thread interior
- Sealing FPM
- Material AISI 316L (1.4404)
- Type: Poppet valve, FPM seals on metal
- Allowable medium: Air/ Liquids
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 232 psi (0.5 to 16 bar)

Part no.	G1	G2	Nominal flow-rate NI/min	SW1	SW2	L	D1	D2	i1	t2	NW	g/piece
3143-020104	G1/8	G1/8	770	14	14	35	14	15,2	6,5	8	4,5	31
3143-040306	G1/4	G1/4	1200	17	17	40	/	19	9	10	6	45
3143-040308	G1/4	G1/4	2000	18	17	44,5	17	23	9	10	8	67
3143-060510	G3/8	G3/8	3800	22	22	51,5	22	29	9	10	10	119
3143-080712	G1/2	G1/2	4200	27	27	54	30	30	11	12,5	12	150
3143-080716	G1/2	G1/2	5800	30	27	59,5	26	33	11	14	16	181
3143-100920	G3/4	G3/4	8900	32	32	66,5	32	39	14	16	20	252

Non-return valve female thread, male thread



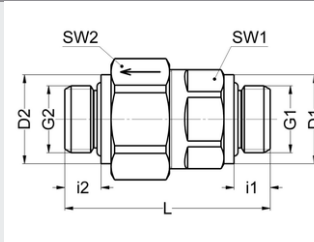
- Input: Whitworth pipe thread interior
- Output: Whitworth pipe thread exterior
- Sealing FPM
- Material AISI 316L (1.4404)
- Type: Poppet valve, FPM seals on metal
- Allowable medium: Air/ Liquids
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 232 psi (0.5 to 16 bar)

Part no.	G1	G2	Nominal flow-rate NI/min	SW1	SW2	L	D2	i2	t1	NW	g/piece
3145-010204	G1/8	G1/8	770	14	14	36	14	6,5	8	4,5	28
3145-030406	G1/4	G1/4	1200	17	17	42,5	-	9	10	6	44
3145-030408	G1/4	G1/4	2000	17	22	47,5	17	9	10	8	68
3145-050610	G3/8	G3/8	3800	22	27	56	22	9	10	10	130
3145-070812	G1/2	G1/2	4200	27	27	62	26	11	14	12	162
3145-070816	G1/2	G1/2	5800	30	32	65	26	11	14	16	189
3145-091020	G3/4	G3/4	8900	32	41	72,5	32	14	16	20	309

ACC

Non-return valve male thread, male thread

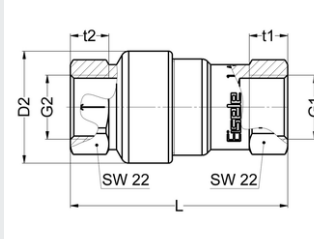
- Input: Whitworth pipe thread exterior
- Output: Whitworth pipe thread exterior
- Sealing FPM
- Material AISI 316L (1.4404)
- Type: Poppet valve, FPM seals on metal
- Allowable medium: Air/ Liquids
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 232 psi (0.5 to 16 bar)



Part no.	G1	G2	Nominal flow-rate NI/min	SW1	SW2	L	D1	D2	i1	i2	NW	g/piece
3147-020204	G1/8	G1/8	770	14	14	32,5	14	14	6,5	6,5	4,5	24
3147-040406	G1/4	G1/4	1200	17	17	38	-	-	9	9	6	38
3147-040408	G1/4	G1/4	2000	18	22	44	17	17	9	9	8	110
3147-060610	G3/8	G3/8	3800	22	27	51	22	22	9	9	10	109
3147-080812	G1/2	G1/2	4200	27	27	54	26	26	11	11	12	140
3147-080816	G1/2	G1/2	5800	30	32	56,5	26	26	11	11	16	147
3147-101020	G3/4	G3/4	8900	32	41	65	32	32	14	14	20	256

Non-return valve female thread, female thread

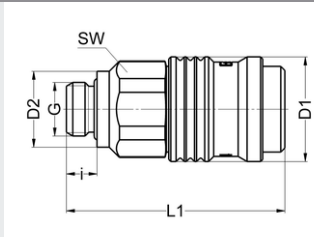
- Input: Whitworth pipe thread interior
- Output: Whitworth pipe thread interior
- Sealing FPM
- Material AISI 316L (1.4404)
- Type: Poppet valve, FPM seals on metal
- Allowable medium: Air/ Liquids
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 232 psi (0.5 to 16 bar)



Part no.	G1	G2	Nominal flow-rate NI/min	SW1	SW2	L	D2	t1	t2	NW	g/piece
3148-010104	G1/8	G1/8	770	14	14	38,5	15,8	8	8	4,5	35
3148-030306	G1/4	G1/4	1200	17	17	44,5	-	10	10	6	52
3148-030308	G1/4	G1/4	2000	17	17	48	23	10	10	8	76
3148-050510	G3/8	G3/8	3800	22	22	56,5	29	10	10	10	140
3148-070712	G1/2	G1/2	4200	27	27	63	30	14	14	12	174
3148-070716	G1/2	G1/2	5800	27	27	68	33	14	14	16	223
3148-090920	G3/4	G3/4	8900	32	32	74	39	16	16	20	306

Quick-release, FPM coupling with male thread

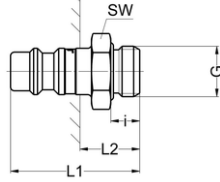
- Whitworth pipe thread
- Sealing FPM
- Material AISI 316L (1.4404)
- Allowable medium: air
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 145 psi (0,5 to 10 bar)



Part no.	G	SW	i	L1	D1	D2	NW	g/piece
4092-0407	G1/4	22	7,5	53,5	25,5	18,5	7	113g

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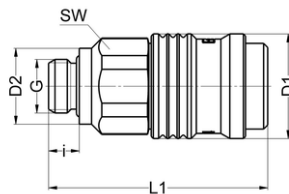
Plug nipple with male thread



- Whitworth pipe thread
- Sealing FPM
- Material AISI 316L (1.4404)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 145 psi (0,5 to 10 bar)
- Fits to quick-release coupling

Part no.	G	for quick-release coupling NW	SW	i	L1	L2	g/piece
4095-0407	G1/4	7	17	7,5	33,5	15,5	21g

Quick-release coupling with male thread for shutoff on both sides

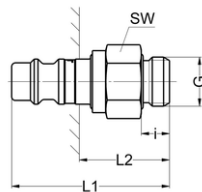


- Version with shut-off on both sides
- Whitworth pipe thread
- Sealing FPM
- Material AISI 316L (1.4404)
- Allowable medium: air
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 145 psi (0,5 to 10 bar)

Part no.	G	SW	i	L1	D1	D2	NW	g/piece
4192-0407	G1/4	22	7,5	53,5	25,5	18,5	7	114g

ACC

Plug nipple with male thread for shutoff on both sides

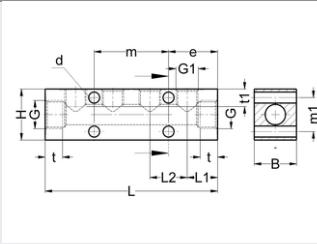


- Version with shut-off on both sides
- Whitworth pipe thread
- Material AISI 316L (1.4404)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range 7 to 145 psi (0,5 to 10 bar)
- Fits to quick-release coupling

Part no.	G	for quick-release coupling NW	SW	i	L1	L2	g/piece
4195-0407	G1/4	7	17	7,5	42	24	30g

Manifold | 2 inlets | 1-side

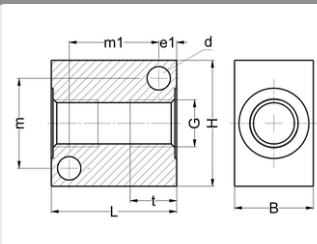
- Whitworth pipe thread, metric thread
- With 3/4/6 outlets
- Material 1.4301/ 1.4307
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure -14 to 435 psi (-0,95 to 30 bar)



Part no.	G	G1	B	H	L	L1	L2	d	t	t1	e	m	m1	g/piece
1917-040149	G1/8	4x M5	16	16	62	13	12	2x 4,3	8,5	5	20	22	-	101
1917-030301	G1/4	3x G1/8	20	25	76	16	22	4x 6,5	10	8,5	27	22	17	218
1917-030503	G3/8	3x G1/4	25	30	80	18	22	4x 6,5	10	10	29	22	20	333
1917-040503	G3/8	4x G1/4	25	30	102	18	22	4x 6,5	10	10	29	44	20	437
1917-060503	G3/8	6x G1/4	25	30	146	18	22	4x 6,5	10	10	51	44	20	636
1917-030705	G1/2	3x G3/8	35	35	104	26	26	4x 6,5	12	10	39	26	25	739
1917-040705	G1/2	4x G3/8	35	35	130	26	26	4x 6,5	12	10	39	52	25	938
1917-060705	G1/2	6x G3/8	35	35	182	26	26	4x 6,5	12	10	65	52	25	1336

Manifold block

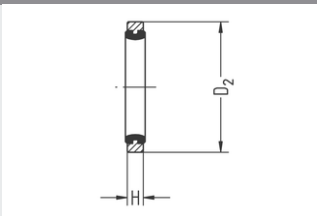
- Whitworth pipe thread
- Material 1.4305
- Temperature range -4 to 248°F (-20 to +120 °C)
- Working pressure range -14 to 435 psi (-0.95 to 30 bar)



Part no.	G	B	H	D1	D2	t1	t2	e	m	g/piece
SA1675-03	G1/4	22	35	19,5	5,5	0,5	12,5	5	25	167

VS seal ring

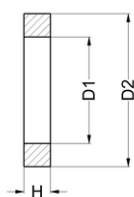
- For whitworth pipe thread, metric threads
- Sealing material FPM, FDA compliant according to 21 CFR 177.2600
- Spacer ring AISI 316L (1.4404)
- Large torque possible
- Undetachable
- Temperature range -4 to 356 °F (-20 to +180 °C)
- Working pressure range -14 to 435 psi (-0.95 to 30 bar)



Part no.	for thread	D2	H	g/piece
915-0122	G1/8 and M10x1	14,7	2,2	1
915-0322	G1/4	17,7	2,2	1
915-0522	G3/8	21,8	2,2	1,56
915-0722	G1/2	26,3	2,2	2,04

ACC

Seal ring



- For Whitworth pipe thread
- Material PTFE
- Temperature range 32 to 176 °F (0 to +80 °C)
- Working pressure range 0 to 362 psi (0 to 25 bar)

Part no.	for thread	D1	D2	H	g/piece
1615-04	G1/4	6,6	11,5	2,2	0,20
3615-02	G1/8	5,5	8,5	2,2	0,10
3615-04	G1/4	8,6	11,5	2,2	0,20
3615-06	G3/8	10,6	14,9	2,2	0,40

Color coding



- Material: aluminum anodized
- Fits to all Eisele plug connectors

Part no.	for tube	Color	g/piece
SA1394-1102	OD4	red	1
SA1394-1104	OD6	red	1
SA1394-1106	OD8	red	1
SA1394-1108	OD10	red	1
SA1394-1109	OD12	red	1
SA1394-1111	OD14	red	1
SA1394-1112	OD16	red	1
SA1394-1202	OD4	green	1
SA1394-1204	OD6	green	1
SA1394-1206	OD8	green	1
SA1394-1208	OD10	green	1
SA1394-1209	OD12	green	1
SA1394-1211	OD14	green	1
SA1394-1212	OD16	green	1
SA1394-1302	OD4	blue	1
SA1394-1304	OD6	blue	1
SA1394-1306	OD8	blue	1
SA1394-1308	OD10	blue	1
SA1394-1309	OD12	blue	1
SA1394-1311	OD14	blue	1
SA1394-1312	OD16	blue	1

ACC

Mounting bracket for coupling socket series 1800 + 1811

- Material: stainless steel 1.4301 (AISI 304)
- Diameter D1 fits to the thread G1 of the coupling socket



Part no.	for thread	D1	G	L1	L2	L3	L4	L5	L6	D2	g/piece
1811-9523	M23x1	23	M6	45	30,5	33	21	29	17	6,5	37
1811-9525	M25x1	25	M6	47	31	33	21	32	20	6,5	41
1811-9530	M30x1	30	M6	53	35	33	21	38	26	6,5	52
1811-9534	M34x1	34	M6	58	37	33	21	42	30	6,5	58
1811-9536	M36x1	36	M6	59	37	33	21	44	32	6,5	61
1811-9538	M38x1	38	M6	65	42	33	21	46	34	6,5	65
1811-9540	M40x1	40	M6	67	43	33	21	48	36	6,5	72
1811-9542	M42x1	42	M6	69	44	33	21	50	38	6,5	72
1811-9546	M46x1	46	M6	70	43	33	21	54	42	6,5	76
1811-9548	M48x1	48	M6	71	43	33	21	56	44	6,5	79
1811-9550	M50x1	50	M6	75	45	33	21	58	46	6,5	84
1811-9552	M52x1	52	-	80	49	33	21	61	49	6,5	93
1811-9554	M54x1	54	M6	83	51	33	21	64	52	6,5	101
1811-9560	M60x1	60	-	88	52	33	21	71	59	6,5	111
1811-9564	M64x1	64	-	93	55	33	21	75	63	6,5	121
1811-9570	M70x1	70	M6	101	60	33	21	80	68	6,5	133
1811-9580	M80x1	80	-	113	67	33	21	91	79	6,5	159

ACC

Customized connection solutions



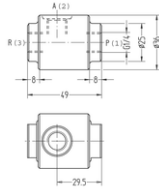
Manifold suit to the clients requirements

CLIENT

We master your individual specifications

- Combination of the different connection and screw joint series
- Individual types, e.g. extensions, arches
- Special threaded connections, e.g. female thread, fine thread, NPT
- Adaption of other systems, e.g. pipe screw joints, copper profiles, fabric lining tube
- Other sealing materials available, e.g. NBR, EPDM, FFKM
- Integrated valve technology, e.g. flow control, barriers, pressure reading
- Color coding
- Pre-assembled structural components
- Multiple couplings

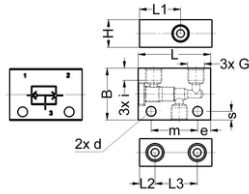
Quick exhaust valve



- Whitworth pipe thread
- Sealing NBR (Perbunan)
- Material 1.4305
- Type: Poppet valve
- Allowable medium: Air
- Temperature range -10 to +60 °C
- Working pressure range 0.5 to 10 bar

Part no.	G	Nominal flow-rate NI / min 1 => 2	Nominal flow-rate NI / min 2 => 3	NW	g/piece
SA1703-0304	G1/4	550	1400	6	81

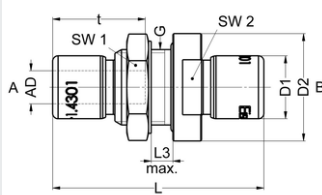
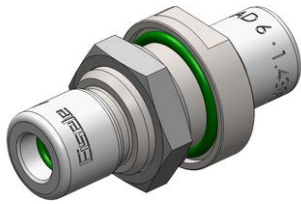
Shuttle valve



- Whitworth pipe thread
- Sealing NBR (Perbunan), PU
- Material AISI 303,304 (1.4305, 1.4301)
- Allowable medium: Air
- Temperature range 14 to 176 °F (-10 to +80 °C)
- Working pressure range 58 to 145 psi (4 to 10 bar)

Part no.	G	i	L	L1	L2	L3	B	H	d	e	m	s	NW	g/piece
SA1711-0100	G1/8	7	42	24	9	24,5	30	16	5,5	7,5	24	5	4	128

Bulkhead connector O-Ring sealing

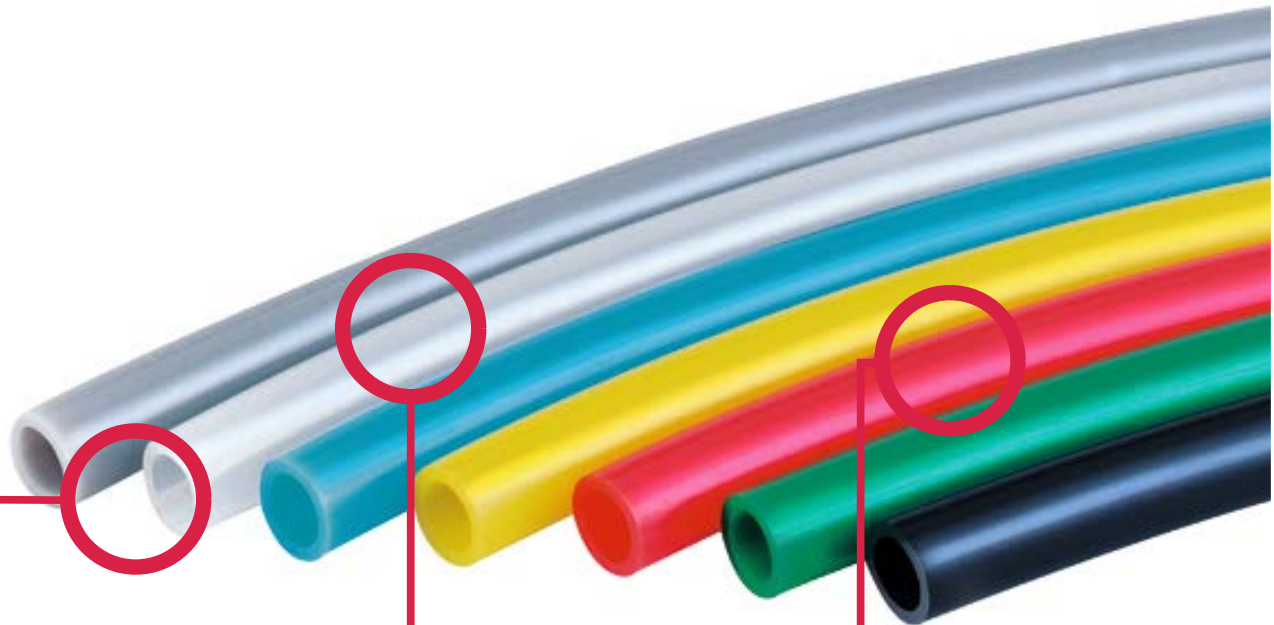


- Seals FPM
- Material AISI 304/ 304L (1.4301 / 1.4307)
- Temperature range -4 to 248 °F (-20 to +120 °C)
- Working pressure range -14 to 348 psi (-0.95 to 24 bar)

Part no.	G	for tube	SW1	SW2	L	L3 max.	D1	D2	t	NW	g/piece
SA1741-0404	M14x1	OD6	17	17	39	5	11,6	19,8	17,1	4	32
SA1741-0606	M16x1	OD8	19	19	45	5	14,8	21,8	20,3	6	45
SA1741-0808	M18x1	OD10	22	22	51	5	16,8	24,8	23,4	8	63

CLIENT

Plastic tubes



Versatile range of tubes

- Standard compressed-air tubes as well as tubes for special applications and appropriate accessories
- Different tube materials for different application areas

Color and code versions possible

- Tubes can be delivered in many common colors, e.g. to indicate different fluids
- Labeling of tubes for coding is also possible

Package solutions of connectors and tubes

- Secure combinations of EISELE connectors and their matching tubes
- **Very suitable for applications due to limited tolerances and a high demand for no leakage**

On request we also offer tube solutions in other colors, sizes and materials.

Tube types

Kind of calibration:

- Tubes for push-in fittings - external calibration, OD produced with narrow tolerances. Typical structure: single-layered, not reinforced with fabric lining.
- Tubes for spigots – internal calibration. Partly reinforced.

Kind of flexibility:

- Furthermore, a distinction is made between tubes which are resistant and nonresistant to buckling. Polyurethane tubes (e.g. PU, HYDRO Eisele, Eisele ProWeld) or PVC tubes are permanently flexible and relatively impervious to buckling! All other tubes have a clearly visible deformation (e.g. whitening) after buckling; replacement should be done.

Resistance

Tube types	Damage by weak acids/bases or water	Stress crack by polar solvents	Microbial/ fungal damage	Physical radiation damage
Polyurethane (PU)	-	0	-	+*
Eisele Hydro/ProWeld	+	0	++	+
Polyamide (PA)	0/+	+	+	0
PFA	++	++	++	(UV) +

++	Excluded damage
+	Damage rarely
0	Damage occasionally
-	Damage often

*PU bilged stronger than Eisele Hydro

Temperatures

Temperature - Material



302 °F (150°C)	- PFA, PTFE (Teflon) at zero pressure up to 500 °F (260°C)
248 °F (120°C)	- FEP
212 °F (100°C)	- PA
194 °F (90°C)	- PU-Ether-based (Eisele ProWeld)
158 °F (70°C)	- PU-Ester-based (PU), NBR
140 °F (60°C)	- PE, PVC, PU-Ether-based (Eisele Hydro)
104 °F (40°C)	- PE

Working pressure

The operating pressure is obtained by dividing the burst pressure by a safety factor. Safety factors are between 2 to 4 depending on the application.

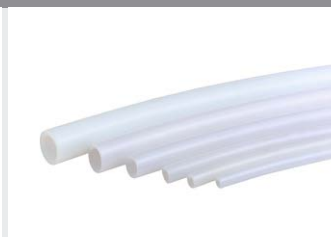
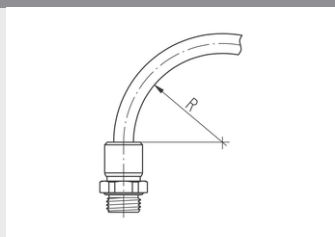
Example:

- 435 psi (30 bar) burst pressure at 20 ° C results in an operating pressure of
- 145 psi (10 bar) with a safety factor of 3,
- 217 psi (15 bar) with a safety factor of 2

Eisele usually provides the burst pressure. Every customer can choose his required safety factor.

Plastic tube PTFE

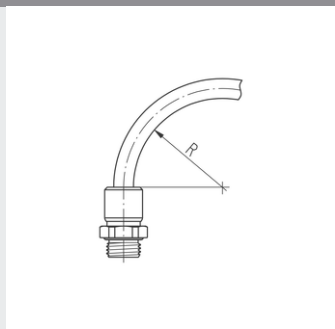
- Made of polytetrafluoroethylene (PTFE, Teflon)
- Color natural
- External calibration; for use with Eisele plug connectors
- Temperature range: -310 to 500 °F (-190 to +260 °C)
- Free of plasticizers, PWIS and copper
- Resistant to UV and solvents
- FDA compliant according to 21 CFR 177.2600
- Flame-retardant according to UL94 V0 to V2



Part no.	Outside Ø / Inside Ø	Minimum burst pressure at 68°F (20°C)	Minimum burst pressure at 122°F (50°C)	min. allowable bend radius	g/m
99001-0335	3 / 0,35	20 bar (290,1 psi)	17,5 bar (253,8 psi)	35	-
99001-0305	3 / 0,5	-	-	-	-
99001-0307	3 / 0,7	-	-	-	-
99001-0310	3 / 1	-	-	-	-
99001-0315	3 / 1,5	15 bar (217,6 psi)	13 bar (188,5 psi)	25	-
99001-0402	4 / 2	80 bar (1160,3 psi)	69 bar (1000,8 psi)	16	20,3
99001-4303	4,3 / 3	36 bar (522,1 psi)	21 bar (304,6 psi)	35	16,1
99001-0503	5 / 3	60 bar (870,2 psi)	52 bar (754,2 psi)	25	27,1
99001-0604	6 / 4	48 bar (696,2 psi)	31 bar (449,6 psi)	35	33,8
99001-0805	8 / 5	56 bar (812,2 psi)	48 bar (696,2 psi)	-	-
99001-0806	8 / 6	36 bar (522,1 psi)	31 bar (449,6 psi)	65	47,3
99001-0906	9 / 6	48 bar (696,2 psi)	31 bar (449,6 psi)	55	76
99001-1008	10 / 8	28 bar (406,1 psi)	24 bar (348,1 psi)	100	60,8
99001-1209	12 / 9	40 bar (580,2 psi)	34 bar (493,1 psi)	100	106,4
99001-1210	12 / 10	21 bar (304,6 psi)	18 bar (261,1 psi)	100	-
99001-1411	14 / 11	28 bar (406,1 psi)	18 bar (261,1 psi)	140	126,7
99001-1613	16 / 13	24 bar (348,1 psi)	21 bar (304,6 psi)	175	152

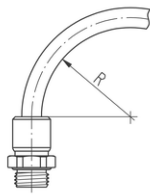
Plastic tube FEP

- Made of fluorinated ethylene-propylene copolymer (FEP)
- Color natural, transparent
- External calibration; for use with Eisele plug connectors
- Temperature range: -31 to 248 °F (-35 to +120 °C)
- Very flexible
- Free of plasticizer and copper
- Flame-retardant according to UL94 V0 to V2
- Resistant to UV, hydrolysis and microbes
- Stabilized against thermal degradation and light
- FDA compliant according to 21 CFR 177.2600
- Suitable for vacuum



Part no.	Outside Ø / Inside Ø	Minimum burst pressure at 68°F (20°C)	Minimum burst pressure at 140°F (60°C)	min. allowable bend radius	g/m
99501-0402	4 / 2	84 bar (1218,3 psi)	70 bar (1015,3 psi)	25	21
99501-0503	5 / 3	60 bar (870,2 psi)	52 bar (754,2 psi)	35	28
99501-0604	6 / 4	50 bar (725,2 psi)	40 bar (580,2 psi)	40	35
99501-0806	8 / 6	36 bar (522,1 psi)	29 bar (420,6 psi)	65	49
99501-0906	9 / 6	-	-	55	79
99501-1008	10 / 8	28 bar (406,1 psi)	22 bar (319,1 psi)	100	63
99501-1209	12 / 9	-	-	100	110

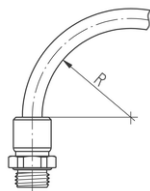
Plastic tube PFA



- Made of Perfluoro Alkoxyalkane (PFA)
- Color natural
- External calibration; for use with Eisele plug connectors
- Temperature range: -4 to 302 °F (-20 to +150 °C)
- Free of plasticizer and PWIS
- Resistant to UV, hydrolysis, microbes and solvents
- Stable against thermal degradation
- Resistant to weld spatter
- FDA compliant according to 21 CFR 177.2600
- Suitable for vacuum

Part no.	Outside Ø / Inside Ø	Minimum burst pressure	Minimum burst pressure	min. allowable bend radius	g/m
		at 68°F (20°C)	at 140°F (60°C)		
99221-0425	4 / 2,5	61 bar (884,7 psi)	50 bar (725,2 psi)	25	12
99221-3925	5/32" (4/2,5)	61 bar (884,7 psi)	50 bar (725,2 psi)	25	12
99221-0403	4 / 3	41 bar (594,7 psi)	34 bar (493,1 psi)	35	12
99221-0604	6 / 4	54 bar (783,2 psi)	44 bar (638,2 psi)	40	34
99221-6339	1/4" (6,35/3,9)	61 bar (884,7 psi)	50 bar (725,2 psi)	40	34
99221-0806	8 / 6	41 bar (594,7 psi)	34 bar (493,1 psi)	70	49
99221-7906	5/16 (8/6)	41 bar (594,7 psi)	34 bar (493,1 psi)	70	49
99221-0906	9 / 6	54 bar (783,2 psi)	44 bar (638,2 psi)	65	49
99221-9563	3/8" (9,53/6,38)	53 bar (768,7 psi)	42 bar (609,2 psi)	65	49
99221-1007	10 / 7	59 bar (855,7 psi)	40 bar (580,2 psi)	75	87
99221-1209	12 / 9	41 bar (594,7 psi)	34 bar (493,1 psi)	100	125
99221-1210	12 / 10	27 bar (391,6 psi)	22 bar (319,1 psi)	150	-
99221-1412	14 / 12	23 bar (333,6 psi)	17 bar (246,6 psi)	-	-
99221-1614	16 / 14	20 bar (290,1 psi)	15 bar (217,6 psi)	-	-
99221-2795	1/2" (12,7/8,5)	40 bar (580,2 psi)	33 bar (478,6 psi)	110	125

Plastic tube PE

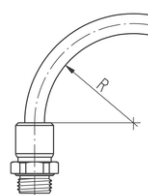


- Made of polyethylene (PE)
- Color black (red, blue, green, yellow, natural, brown, orange and grey: specify when placing order; subject to extra charge)
- External calibration; for use with Eisele plug connectors
- Temperature range: 14 to 104°F (-10 to +40 °C)
- Free of plasticizer and halogen

Part no.*	Outside Ø / Inside Ø	Maximum allowable working pressure at 73°F (23°C) (reference value)	min. allowable bend radius	g/m
99004-0402	4 / 2	20 bar (290,1 psi)	20	8,7
99004-4303	4,3 / 3	13 bar (188,5 psi)	20	6,9
99004-0503	5 / 3	15 bar (217,6 psi)	25	11,6
99004-0604	6 / 4	13 bar (188,5 psi)	30	14,5
99004-0806	8 / 6	8 bar (116 psi)	40	20,3
99004-1008	10 / 8	6 bar (87 psi)	60	26
99004-1209	12 / 9	9 bar (130,5 psi)	60	45,6
99004-1210	12 / 10	5 bar (72,5 psi)	85	31,9
99004-1411	14 / 11	8 bar (116 psi)	90	54,3
99004-1512	15 / 12	7 bar (101,5 psi)	90	58,7
99004-1613	16 / 13	6 bar (87 psi)	90	63

Plastic tube PA

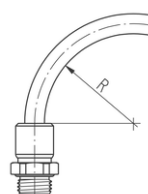
- Made of polyamide (PA)
- Color black (red, blue, green, yellow, natural, brown, orange and grey: specify when placing order; subject to extra charge)
- External calibration; for use with Eisele plug connectors
- Temperature range: -76 to 212 °F (-60 to +100 °C)
- Suitable for vacuum
- Free of PWIS and halogen
- Suitable for fuel
- For automotive industry according to DIN 73378
- Drag chain compliant



Part no.	Outside Ø / Inside Ø	Minimum burst pressure at 68°F (20°C)	Minimum burst pressure at 140°F (60°C)	min. allowable bend radius	g/m
99005-0302	3 / 1,7	105 bar (1522,9 psi)	-	20	4,9
99005-0402	4 / 2	145 bar (2103 psi)	82 bar (1189,3 psi)	20	9,7
99005-4303	4,3 / 3	76 bar (1102,3 psi)	43 bar (623,7 psi)	20	7,7
99005-0503	5 / 3	112 bar (1624,4 psi)	64 bar (928,2 psi)	25	12,9
99005-0604	6 / 4	89 bar (1290,8 psi)	51 bar (739,7 psi)	30	16,2
99005-0805	8 / 5	93 bar (1348,9 psi)	53 bar (768,7 psi)	40	31,5
99005-0806	8 / 6	63 bar (913,7 psi)	36 bar (522,1 psi)	40	22,7
99005-0906	9 / 6	89 bar (1290,8 psi)	51 bar (739,7 psi)	45	36,1
99005-1008	10 / 8	49,5 bar (717,9 psi)	28 bar (406,1 psi)	60	29,1
99005-1209	12 / 9	63 bar (913,7 psi)	36 bar (522,1 psi)	60	51
99005-1210	12 / 10	39,5 bar (572,9 psi)	22,5 bar (326,3 psi)	85	35,6
99005-1411	14 / 11	53 bar (768,7 psi)	30 bar (435,1 psi)	80	60,7
99005-1512	15 / 12	49,5 bar (717,9 psi)	28 bar (406,1 psi)	90	65,5
99005-1613	16 / 13	46 bar (667,2 psi)	26 bar (377,1 psi)	90	70,4
99005-1814	18 / 14	51 bar (739,7 psi)	29 bar (420,6 psi)	100	103,5
99005-2016	20 / 16	49 bar (710,7 psi)	28 bar (406,1 psi)	120	116,5

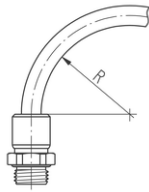
Plastic tube PU

- Made of polyester-polyurethane (PU)
- Color black (red, blue, green, yellow, natural, brown, orange and grey: specify when placing order; subject to extra charge)
- External calibration; for use with Eisele plug connectors
- Temperature range: -31 to 158 °F (-35 to +70 °C)
- Free of plasticizers, PWIS, copper and PTFE
- Impervious to buckling and drag chain compliant
- Suitable for vacuum



Part no.	Outside Ø / Inside Ø	Minimum burst pressure at 68°F (20°C)	Minimum burst pressure at 140°F (60°C)	min. allowable bend radius	g/m
99003-0402	4 / 2,3	45 bar (652,7 psi)	24 bar (348,1 psi)	10	10
99003-0425	4 / 2,5	39 bar (565,6 psi)	23 bar (333,6 psi)	13	10
99003-4303	4,3 / 2,9	36 bar (522,1 psi)	22 bar (319,1 psi)	14	10
99003-0503	5 / 3,1	45 bar (652,7 psi)	23 bar (333,6 psi)	12	16
99003-0604	6 / 3,9	36 bar (522,1 psi)	23 bar (333,6 psi)	20	22
99003-0806	8 / 5,7	32 bar (464,1 psi)	20 bar (290,1 psi)	35	32
99003-1008	10 / 7,5	28 bar (406,1 psi)	16 bar (232,1 psi)	50	42
99003-1208	12 / 8	42 bar (609,2 psi)	26 bar (377,1 psi)	50	78
99003-1209	12 / 9	29 bar (420,6 psi)	17 bar (246,6 psi)	55	62
99003-1411	14 / 11	23 bar (333,6 psi)	15 bar (217,6 psi)	70	75
99003-1611	16 / 11	32 bar (464,1 psi)	21 bar (304,6 psi)	70	132

Plastic tube Eisele ProWeld

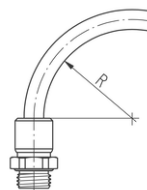


- Made of polyether-polyurethane
- Color black (red, blue, green, white)
- External calibration; for use with Eisele plug connectors
- Operating temperature: -31 to 194 °F (-35 to +90 °C)
- Suitable for compressed air, water
- Free of plasticizers, PWIS, halogen, copper and PTFE
- Impervious to buckling and drag chain compliant
- Resistant to UV, hydrolysis and microbes
- Flame-retardant according to UL94 V0 to V2
- Suitable for employment in welding
- Suitable for vacuum

Part no.	Outside Ø / Inside Ø	Minimum burst pressure at 68°F (20°C)	Minimum burst pressure at 140°F (60°C)	min. allowable bend radius	g/m
99118-0201	2 / 1	35 bar (507,6 psi)	-	-	-
99118-0302	3 / 2	45 bar (652,7 psi)	-	-	-
99118-0402	4 / 2	57 bar (826,7 psi)	40 bar (580,2 psi)	6,5	12,2
99118-3902	5/32" (4/2)	57 bar (826,7 psi)	40 bar (580,2 psi)	10	12,2
99118-4303	4,3/3	38 bar (551,1 psi)	-	-	-
99118-0603	6 / 3	57 bar (826,7 psi)	40 bar (580,2 psi)	8,5	27,5
99118-0604	6 / 4	40 bar (580,2 psi)	22 bar (319,1 psi)	12	22
99118-6343	1/4" (6,35/4,32)	41 bar (594,7 psi)	-	-	-
99118-0804	8 / 4	63 bar (913,7 psi)	37 bar (536,6 psi)	10	48,3
99118-7904	5/16" (8/4)	63 bar (913,7 psi)	37 bar (536,6 psi)	10	48,3
99118-0855	8 / 5,5	34 bar (493,1 psi)	18 bar (261,1 psi)	18	32,5
99118-7955	5/16" (8/5,5)	34 bar (493,1 psi)	18 bar (261,1 psi)	21	32,5
99118-9563	3/8" (9,53/6,35)	43 bar (623,7 psi)	-	-	-
99118-1006	10 / 6	49 bar (710,7 psi)	28 bar (406,1 psi)	15	64,5
99118-1208	12 / 8	34 bar (493,1 psi)	21 bar (304,6 psi)	24	80,8
99118-2781	1/2" (12,7/8,13)	47 bar (681,7 psi)	-	-	-
99118-1410	14 / 10	33 bar (478,6 psi)	18 bar (261,1 psi)	38	97,8
99118-1611	16 / 11	37 bar (536,6 psi)	19 bar (275,6 psi)	44	136,9
99118-2014	20 / 14	35 bar (507,6 psi)	ca. 16 bar (232,1 psi)	70	ca. 200

Plastic tube Eisele Hydro

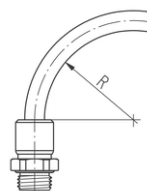
- Made of polyether-polyurethane (PU-H)
- Color imbued: black, blue, red
- External calibration; for use with Eisele plug connectors
- Temperature range: -31 to 140 °F (-35 to +60 °C)
- Free of halogen, plasticizers, PWIS, copper and PTFE
- Impervious to buckling and drag chain compliant
- Resistant to UV, hydrolysis and microbes
- FDA compliant according to 21 CFR 177.2600
- Suitable for vacuum



Part no.	Outside Ø / Inside Ø	Minimum burst pressure at 68°F (20°C)	Minimum burst pressure at 140°F (60°C)	min. allowable bend radius	g/m
99150-2785	1/2" (12,7/8,5)	29 bar (420,6 psi)	15,5 bar (224,8 psi)	23	84
99150-6341	1/4" (6,35/4,1)	32 bar (464,1 psi)	15,5 bar (224,8 psi)	10	22
99150-9565	3/8" (9,53/6,5)	28 bar (406,1 psi)	13,5 bar (195,8 psi)	25	46
99150-0425	4 / 2,5	33 bar (478,6 psi)	16 bar (232,1 psi)	10	8,5
99150-3925	5/32" (4/2,5)	33 bar (478,6 psi)	16 bar (232,1 psi)	10	8,5
99150-5908	5/8" (15,9/10,8)	30 bar (435,1 psi)	14,5 bar (210,3 psi)	38	133
99150-7906	5/16" (8/6)	27 bar (391,6 psi)	13 bar (188,5 psi)	21	28,7
99150-0604	6 / 4	32 bar (464,1 psi)	15 bar (217,6 psi)	10	18,3
99150-0806	8 / 6	27 bar (391,6 psi)	13 bar (188,5 psi)	21	28,7
99150-1007	10 / 7	28 bar (406,1 psi)	13 bar (188,5 psi)	28	46,5
99150-1208	12 / 8	32 bar (464,1 psi)	16 bar (232,1 psi)	33	72,9
99150-1410	14 / 10	27,1 bar (393,1 psi)	13,2 bar (191,4 psi)	33	72,9
99150-1611	16 / 11	30 bar (435,1 psi)	14 bar (203,1 psi)	38	123
99150-2014	20 / 14	28,8 bar (417,7 psi)	14 bar (203,1 psi)	-	ca. 187

Plastic tube Eisele Hydro | translucent

- Made of polyether-polyurethane (PU-H)
- Color transparent: natural, red, blue
- External calibration; for use with Eisele plug connectors
- Temperature range -31 to 140 °F (-35 to +60 °C)
- Free of halogen, plasticizers, PWIS, copper and PTFE
- Impervious to buckling and drag chain compliant
- Resistant to hydrolysis and microbes
- FDA compliant according to 21 CFR 177.2600
- Suitable for vacuum



Part no.	Outside Ø / Inside Ø	Minimum burst pressure at 68°F (20°C)	Minimum burst pressure at 140°F (60°C)	min. allowable bend radius	g/m
99151-0425	4 / 2,5	33 bar (478,6 psi)	16 bar (232,1 psi)	10	8,5
99151-3925	5/32" (4/2,5)	33 bar (478,6 psi)	16 bar (232,1 psi)	10	8,5
99151-0604	6 / 4	32 bar (464,1 psi)	15 bar (217,6 psi)	10	18,3
99151-6341	1/4" (6,35/4,1)	32 bar (464,1 psi)	15,5 bar (224,8 psi)	10	22
99151-0806	8 / 6	27 bar (391,6 psi)	13 bar (188,5 psi)	21	28,7
99151-7906	5/16" (8/6)	27 bar (391,6 psi)	13 bar (188,5 psi)	21	28,7
99151-9565	3/8" (9,53/6,5)	28 bar (406,1 psi)	13,5 bar (195,8 psi)	25	46
99151-1007	10 / 7	28 bar (406,1 psi)	13 bar (188,5 psi)	28	46,5
99151-1208	12 / 8	32 bar (464,1 psi)	16 bar (232,1 psi)	33	72,9
99151-2785	1/2" (12,7/8,5)	29 bar (420,6 psi)	15,5 bar (224,8 psi)	23	84
99151-1410	14 / 10	27,1 bar (393,1 psi)	13,2 bar (191,4 psi)	33	72,9
99151-5908	5/8" (15,9/10,8)	30 bar (435,1 psi)	14,5 bar (210,3 psi)	38	133
99151-1611	16 / 11	30 bar (435,1 psi)	14 bar (203,1 psi)	38	123
99151-2014	20 / 14	28,8 bar (417,7 psi)	14 bar (203,1 psi)	-	ca. 187



- For compressed-air tubes with outer- \varnothing 14 mm
- Material plastic black / steel
- Packaging unit 1 piece

Part no.		g/piece
99605-0014	Tube cutter for outer diameter up to 14	30
99605-00149	Spare blade for outer diameter up to 14	1



- For compressed-air tubes with outer- \varnothing 22 mm
- Material zinc die-casting / steel
- Packaging unit 1 piece

Part no.		g/piece
99606-0022	Tube cutter for outer diameter up to 22 (with bag)	240
99606-00229	Spare blade for outer diameter up to 22	2

Type designation	Page
4	
4-way connector	16
B	
Bulkhead connector	17,51
Bulkhead connector with O-Ring sealing	64
Bulkhead plug connector, tube/pipe	43
Bulkhead plug connector, tube/tube, two-piece	43
C	
Closure plug	19
Color coding	60
D	
Double connector	15
Double nipple	54
Double nipple removable	55
Double plug	19
E	
Elbow bulkhead connector, swiveling	17
Elbow connector	15
Elbow plug	19
Elbow screw-in connector swiveling	12
Elbow screw-in connector, lockable	51
Elbow screw-in connector, swiveling	12
Elbow-bulkhead plug connector, tube/pipe, two-piece	44
Elbow-bulkhead plug connector, tube/tube, two-piece	44
Elbow-screw-in plug connector 45°, lockable	42
Elbow-screw-in plug connector, lockable	41-42
L	
L screw-in, pivoting	17
L-screw-in plug connector, lockable	42
M	
Manifold block	59
Manifold 2 inlets 1-side	59
N	
Non-return valve female thread, female thread	57
Non-return valve female thread, male thread	56
Non-return valve male thread, female thread	56
Non-return valve male thread, male thread	57
O	
Or-valve	64
P	
Plastic tube Eisele Hydro	71
Plastic tube Eisele ProWeld	70
Plastic tube FEP	67
Plastic tube PA	69
Plastic tube PE	68
Plastic tube PFA	68
Plastic tube PTFE	67
Plastic tube PU	69
Plug nipple with male thread for shutoff on both sides	58
Plug nipple with male thread	58
Q	
Quick exhaust valve	64
Quick-release coupling with male thread for shut-off on both sides	58
Quick-release coupling with male thread	57

Type designation	Page
R	
Reducing plug	18
S	
Screw plug	55
Screw-in connector.....	9-10,51
Screw-in plug connector	41
Screw-in tube spigot	54
Seal ring.....	52,60
Single banjo.....	33
Single swivel connector with throttle check valve.....	18
Single swivel connector short model.....	14
Sleeve.....	55
Sleeve for hose marking.....	45
Straight male stud coupling	34
Straight screw-in connector with female thread	11
T	
T-connector.....	16
T-screw-in connector, swiveling	13
T-screw-in plug connector, lockable.....	42
Thread adapter	54
Tool case	45
Tube cutter	72
Tube sharpener	45
V	
VS seal ring.....	59
Y	
Y-connector.....	16
Y-screw-in plug connector, lockable	43

Article No.	Page	Article No.	Page	Article No.	Page	Article No.	Page
SA1394-1102	60	VT1729-4802	25	VT1787-5204	28	917-0308	11
SA1394-1104	60	VT1729-4804	25	VT1787-5402	28	917-0504	11
SA1394-1106	60	VT1729-5002	25	VT1787-5404	28	917-0506	11
SA1394-1108	60	VT1729-5004	25	VT1787-5406	28	917-0508	11
SA1394-1109	60	VT1729-5202	25	VT1787-5406X	28	917-0704	11
SA1394-1111	60	VT1729-5204	25	VT4504-0202	33	917-0706	11
SA1394-1112	60	VT1733-0808	28	VT4504-0204	33	917-0708	11
SA1394-1202	60	VT1733-0909	28	VT4504-0206	33	921-0204	18
SA1394-1204	60	VT1733-0202	28	VT4504-0402	33	921-0402	18
SA1394-1206	60	VT1733-0606	28	VT4504-0404	33	921-0604	18
SA1394-1208	60	VT1733-0404	28	VT4504-0406	33	921-0906	18
SA1394-1209	60	VT1762-0202	26	VT4504-0408	33	921-0908	18
SA1394-1211	60	VT1762-0204	26	VT4504-0604	33	921-0806	18
SA1394-1212	60	VT1762-0206	26	VT4504-0606	33	921-0804	18
SA1394-1302	60	VT1762-0208	26	VT4504-0608	33	921-0602	18
SA1394-1304	60	VT1762-0402	26	VT4504-0609	33	921-1209	18
SA1394-1306	60	VT1762-0404	26	VT4504-0611	33	923-0200	19
SA1394-1308	60	VT1762-0406	26	VT4504-0808	33	923-0400	19
SA1394-1309	60	VT1762-0408	26	VT4504-0809	33	923-0600	19
SA1394-1311	60	VT1762-0409	26	VT4504-0811	33	923-0800	19
SA1394-1312	60	VT1762-0606	26	VT4504-0812	33	923-0900	19
SA1675-03	59	VT1762-0608	26	VT4504-0815	33	923-1100	19
SA1699-0408	33	VT1762-0609	26	VT4528-0202	32	928-0202	9
SA1703-0304	64	VT1763-4602	26	VT4528-0204	32	928-0204	9
SA1711-0100	64	VT1763-4802	26	VT4528-0206	32	928-0206	9
SA1741-0404	64	VT1763-4804	26	VT4528-0402	32	928-0402	9
SA1741-0606	64	VT1763-5002	26	VT4528-0404	32	928-0404	9
SA1741-0808	64	VT1763-5004	26	VT4528-0406	32	928-0406	9
VT28-0204GSW4	34	VT1763-5202	26	VT4528-0408	32	928-0408	9
VT28-0208GSW4	34	VT1763-5204	26	VT4528-0409	32	928-0606	9
VT28-0604GSW4	34	VT1763-5402	26	VT4528-0606	32	928-0608	9
VT28-0608GSW4	34	VT1763-5404	26	VT4528-0608	32	928-0609	9
VT234-0408K934	18	VT1763-5406	26	VT4528-0609	32	928-0806	9
VT234-0402K934	18	VT1772-0404	29	VT4528-0611	32	928-0808	9
VT234-0204K934	18	VT1777-0200	28	VT4528-0808	32	928-0809	9
VT234-0206K934	18	VT1777-0400	28	VT4528-0809	32	928-0604	9
VT234-0404K934	18	VT1777-0600	28	VT4528-0811	32	928-0611	9
VT234-0202K934	18	VT1777-0800	28	VT4528-0812	32	928-0804	9
VT234-0406K934	18	VT1777-0900	28	VT4528-0815	32	928-0811	9
VT234-0208K934	18	VT1778-0200	29	WZ660-03	45	928-0409	9
VT1702-0102	30	VT1778-0400	29	WZ660-04	45	928-0815	9
VT1704-0404	#PAGE#	VT1778-0600	29	WZ660-05	45	928-1015	9
VT1704-0604	#PAGE#	VT1778-0800	29	WZ660-06	45	928-0812	9
VT1717-0104	27	VT1778-0900	29	WZ660-0603	45	928-0208	9
VT1721-0402	30	VT1786-0202	27	WZ660-09	45	928-0204X	9
VT1721-0602	30	VT1786-0204	27	WZ660E	45	929-4202	9
VT1721-0604	30	VT1786-0206	27	WZ688-05	45	929-5002	9
VT1728-0202	25	VT1786-0208	27	WZ688-06	45	929-5004	9
VT1728-0204	25	VT1786-0209	27	WZ688-09	45	929-5006	9
VT1728-0206	25	VT1786-0402	27	WZ688-12	45	929-4604	9
VT1728-0208	25	VT1786-0404	27	4092-0407	57	932-0204	15
VT1728-0402	25	VT1786-0406	27	4095-0407	58	932-0406	15
VT1728-0404	25	VT1786-0408	27	4192-0407	58	932-0408	15
VT1728-0406	25	VT1786-0409	27	4195-0407	58	932-0608	15
VT1728-0408	25	VT1786-0604	27	68-0813W5	34	932-0609	15
VT1728-0409	25	VT1786-0606	27	68-1019W5	34	932-0809	15
VT1728-0604	25	VT1786-0608	27	914-0606	17	933-0202	15
VT1728-0606	25	VT1786-0609	27	915-0122	59	933-0404	15
VT1728-0608	25	VT1786-0806	27	915-0322	59	933-0606	15
VT1728-0609	25	VT1786-0812	27	915-0522	59	933-0808	15
VT1728-0804	25	VT1787-4602	28	915-0722	59	933-0909	15
VT1728-0806	25	VT1787-4802	28	917-0102	11	933-1818	15
VT1728-0808	25	VT1787-4804	28	917-0104	11	933-1212	15
VT1728-0809	25	VT1787-5002	28	917-0106	11	934-0202K	14
VT1728-0811	25	VT1787-5004	28	917-0304	11	934-0204K	14
VT1728-0812	25	VT1787-5202	28	917-0306	11	934-0206K	14

Article No.	Page	Article No.	Page	Article No.	Page	Article No.	Page
934-0402K	14	986-0408	12	1170-0601	54	1662-040909	42
934-0404K	14	986-0409	12	1170-0603	54	1663-020400	42
934-0406K	14	986-0604	12	1170-0803	54	1663-020600	42
934-0408K	14	986-0604X	12	1170-0805	54	1663-020900	42
934-0208K	14	986-0606	12	1176-0202	55	1663-040500	42
934-0409K	14	986-0608	12	1176-0404	55	1680-000404	43
935-5002K	14	986-0609	12	1176-0606	55	1680-000406	43
935-5004K	14	986-0611	12	1176-0808	55	1680-000505	43
941-0202	19	986-0612	12	1176-1010	55	1680-000606	43
962-0206	10	986-0806	12	1176-1212	55	1680-000609	43
962-0202	10	986-0808	12	1614-000606	44	1680-000909	43
962-0204	10	986-0809	12	1614-000609	44	1694-000404	43
962-0402	10	986-0811	12	1614-000906	44	1694-000607	43
962-0404	10	986-0812	12	1614-000909	44	1694-000609	43
962-0406	10	986-0815	12	1615-000607	44	1694-000907	43
962-0408	10	987-4202	12	1615-000609	44	1694-000909	43
962-0606	10	987-4604	12	1615-000907	44	1811-9523	61
962-0608	10	987-5002	12	1615-000909	44	1811-9530	61
962-0609	10	987-5004	12	1615-04	52,60	1811-9536	61
962-0604	10	988-0202	13	1616-000607	44	1811-9538	61
962-0804	10	988-0204	13	1616-000609	44	1811-9540	61
962-0806	10	988-0206	13	1616-000907	44	1811-9542	61
962-0808	10	988-0402	13	1616-000909	44	1811-9546	61
962-0809	10	988-0404	13	1619-020606	43	1811-9548	61
963-5002	10	988-0406	13	1619-020609	43	1811-9550	61
963-5004	10	988-0408	13	1619-020909	43	1811-9552	61
975-0606	16	988-0409	13	1619-040606	43	1811-9554	61
975-0404	16	988-0606	13	1619-040609	43	1811-9560	61
977-0200	15	988-0608	13	1619-040909	43	1811-9564	61
977-0400	15	988-0609	13	1619-060606	43	1811-9580	61
977-0600	15	988-0806	13	1619-060609	43	1917-030301	59
977-0800	15	988-0808	13	1619-060909	43	1917-030503	59
977-0900	15	988-0809	13	1628-020300	41	1917-030705	59
977-1100	15	989-4202	13	1628-020400	41	1917-040149	59
977-1200	15	989-5002	13	1628-020500	41	1917-040503	59
978-0200	16	989-5004	13	1628-020600	41	1917-040705	59
978-0800	16	1123-0200	55	1628-020900	41	1917-060503	59
978-0900	16	1123-0400	55	1628-040300	41	1917-060705	59
978-0400	16	1123-0600	55	1628-040400	41	3143-020104	56
978-0600	16	1123-0800	55	1628-040500	41	3143-040306	56
978-0204	16	1123-1000	55	1628-040600	41	3143-040308	56
978-1100	16	1124-5000	55	1628-040900	41	3143-060510	56
978-1200	16	1141-5050	54	1628-060500	41	3143-080712	56
978-1800	16	1142-0202	54	1628-060600	41	3143-080716	56
979-0400	16	1142-0404	54	1628-060900	41	3143-100920	56
980-0202	17	1142-0606	54	1658-020606	42	3145-010204	56
980-0404	17	1142-0808	54	1658-020609	42	3145-030406	56
980-0606	17	1142-1010	54	1658-020909	42	3145-030408	56
980-0808	17	1142-1212	54	1658-040606	42	3145-050610	56
980-0909	17	1143-0250	54	1658-040609	42	3145-070812	56
980-1111	17	1143-0402	54	1658-040909	42	3145-070816	56
980-1212	17	1143-0604	54	1661-020400	41	3145-091020	56
980-1515	17	1143-0806	54	1661-020600	41	3147-020204	57
981-0204	17	1143-1210	54	1661-020900	41	3147-040406	57
981-0406	17	1144-0812	54	1661-040400	41	3147-040408	57
981-0608	17	1144-0819	54	1661-040500	41	3147-060610	57
981-0809	17	1159-0100	55	1661-040600	41	3147-080812	57
986-0202	12	1159-0300	55	1661-040900	41	3147-080816	57
986-0204	12	1159-0500	55	1661-060600	41	3147-101020	57
986-0204X	12	1159-0700	55	1661-060900	41	3148-010104	57
986-0206	12	1159-0900	55	1662-020505	42	3148-030306	57
986-0208	12	1159-1100	55	1662-020606	42	3148-030308	57
986-0209	12	1160-4900	55	1662-020609	42	3148-050510	57
986-0402	12	1170-0249	54	1662-020909	42	3148-070712	57
986-0404	12	1170-0401	54	1662-040606	42	3148-070716	57
986-0406	12	1170-0449	54	1662-040609	42	3148-090920	57

Article No.	Page	Article No.	Page
3828-040900	51	99151-1410	71
3828-060900	51	99151-1611	71
3828-020600	51	99151-2014	71
3880-000909	51	99221-0403	68
3880-000606	51	99221-0425	68
99001-0305	67	99221-0604	68
99001-0307	67	99221-0806	68
99001-0310	67	99221-0906	68
99001-0315	67	99221-1007	68
99001-0335	67	99221-1209	68
99001-0402	67	99221-1210	68
99001-0503	67	99221-1412	68
99001-0604	67	99221-1614	68
99001-0805	67	99501-0402	67
99001-0806	67	99501-0503	67
99001-0906	67	99501-0604	67
99001-1008	67	99501-0806	67
99001-1209	67	99501-0906	67
99001-1210	67	99501-1008	67
99001-1411	67	99501-1209	67
99001-1613	67	99605-0014	72
99001-4303	67	99605-00149	72
99003-1008	69	99606-0022	72
99003-1208	69	99606-00229	72
99003-1209	69		
99003-1411	69		
99003-1611	69		
99003-4303	69		
99004-0402	68		
99004-0503	68		
99004-0604	68		
99004-0806	68		
99004-1008	68		
99004-1209	68		
99004-1210	68		
99004-1411	68		
99004-1512	68		
99004-1613	68		
99004-4303	68		
99005-0402	69		
99005-0503	69		
99005-0604	69		
99005-0806	69		
99005-0906	69		
99005-1008	69		
99005-1209	69		
99005-1210	69		
99005-1411	69		
99005-1512	69		
99005-1613	69		
99005-1814	69		
99005-2016	69		
99005-4303	69		
99150-0425	71		
99150-0604	71		
99150-0806	71		
99150-1007	71		
99150-1208	71		
99150-1410	71		
99150-1611	71		
99150-2014	71		
99151-0425	71		
99151-0604	71		
99151-0806	71		
99151-1007	71		
99151-1208	71		

MANY SOLUTIONS FROM ONE MODULAR SYSTEM:

EISELE **BASICLINE**

Standard components for pneumatics

EISELE **BASICLINE** gives our customers a wide choice of our stock of approximately 5,000 standardized connection components. We can therefore deliver at very short notice a complete range of screw joints, plug connectors, matching tubes and a wide spectrum of accessories. Many of these EISELE products are authorized for use by major automotive manufacturers like Audi, Daimler or Volkswagen.

EISELE **INOXLINE**

Stainless steel connection solutions

Stainless steel connections are frequently called for systems in the food and pharmaceutical sectors – and they are essential for many applications. Based on the design of our tried-and-tested standard components, we supply a broad range of media-resistant connections made of corrosion-proof and acid-resistant stainless steel. The connections are equally tough enough for aggressive production environments and cleaning products.



BASIC

FROM STANDARDIZED TO HIGHLY INDIVIDUAL

EISELE **LIQUIDLINE**

Connections for cooling water

The through-flow-optimized connections in the EISELE **LIQUIDLINE** are perfectly suited for applications with closed cooling-water cycles. All parts in contact with media are made of a brass alloy not susceptible to dezincification. When combined with the tubes, connections with FKM seals are resistant to many media as well as high temperatures.

EISELE **MULTILINE**

Multiple couplings for multiple media connections

From plant installations, to maintenance and repair, the couplings in the EISELE **MULTILINE** join separate components or complete modules in a safe, efficient and space-saving way with the simple, centralized, plug and screw joint connectors. In machines with combined air and liquid inlets, the connections discourage assembly mistakes. They can also be coupled and uncoupled under pressure thanks to the integrated shut-off valves.





Flow optimized
coolant connections

LIQUIDLINE

Connectors made of non-corrosive
and acid-resistant stainless steel



INOXLINE



Around 4000 connection
components for pneumatics
and vacuum

BASIC LINE

Multiple couplings and multiple
media connections for
pneumatics, fluids and electronics



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EXPERTS IN CONNECTIONS

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FOR COMPRESSED AIR, VACUUM, GASES,
LIQUIDS, ELECTRICAL AND ELECTRONIC SIGNALS

EISELE

Member of **HEMI** Connector Group

EISELE GmbH
Lise-Meitner-Straße 8/1
71332 Waiblingen | Germany

Telephone +49 (0) 7151-1719-0
Fax +49 (0) 7151-1719-290

info@eisele.eu
www.eisele-connectors.com