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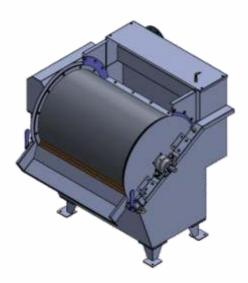




DRUM SCREEN DS-SERIES

The DS drum screen separates and screens suspended solids and fibers from process or wastewater. The machine is made of stainless steel. The wastewater is fed by gravity or by pump into a rotating drumscreen. Due to the mesh size of the drumscreen, the waste/process water flows through the screen while the solids and particles are retained on the rotating drum and removed with a special knife scraper into the tray.





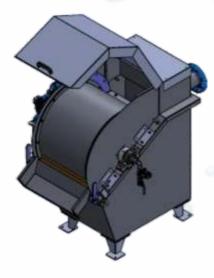
Drumscreen DS60-90 without cover

Materials:

Drum: AISI304, AISI316 Body: AISI304, AISI316 Knife scrapper: brass

Option:

Stainless steel cover Control panel with VFD Screw compactor



Drumscreen DS40-50 with cover

Level sensors:

LI 5143 (IFM) KF 5001 (IFM)

Flush valve:

Ball valve + Solenoid valve 2/2 24/220V (Bürkert 6211)

Gearbox with Motor:

V=230/400, 50/60Hz, Ip65



TECHNICAL INFORMATION DRUMSCREEN DS40-XX SERIES

Drum diameter 400mm

| Туре | Drum length, mm | Installed power | Width, mm | Length, mm | Height, mm | Inlet | Overflow | Outlet |
|---------|--------------------|--------------------|--------------|---------------|---------------|-------|----------|--------|
| DS40-25 | 250 | 0,25kW | 700 | 1.200 | 1.000 | DN100 | DN100 | DN100 |
| DS40-50 | 500 | 0,25kW | 950 | 1.200 | 1.000 | DN150 | DN100 | DN100 |
| DS40-75 | 750 | 0,25kW | 1.200 | 1.200 | 1.000 | DN200 | DN100 | DN100 |

CAPACITY

m³/h clean water =

| Typ | Screen gap. mm | | | | | | | | |
|---------|----------------|------|------|------|------|--|--|--|--|
| ТУР | 0,15 | 0,25 | 0,50 | 0,75 | 1,00 | | | | |
| DS40-25 | 7 | 11 | 19 | 25 | 30 | | | | |
| DS40-50 | 14 | 21 | 36 | 50 | 60 | | | | |
| DS40-75 | 21 | 32 | 56 | 75 | 90 | | | | |

DRUMSCREEN DS60-XX SERIES

Drum diameter 600mm —

| Туре | Drum length, mm | Installed power | Width, mm | Length, mm | Height, mm | Inlet | Overflow | Outlet |
|----------|--------------------|--------------------|--------------|---------------|---------------|-------|----------|--------|
| DS60-50 | 500 | 0,55kW | 1.082 | 1.335 | 1.299 | DN250 | DN100 | DN200 |
| DS60-90 | 900 | 0,55kW | 1.382 | 1.335 | 1.299 | DN250 | DN100 | DN200 |
| DS60-120 | 1.200 | 0,75kW | 1.782 | 1.335 | 1.299 | DN300 | DN100 | DN250 |
| DS60-150 | 1.500 | 0,75kW | 2.082 | 1.335 | 1.299 | DN350 | DN100 | DN300 |

CAPACITY

m³/h clean water -

| Тур | Screen gap. mm | | | | | | | |
|----------|----------------|------|------|------|------|--|--|--|
| | 0,15 | 0,25 | 0,50 | 0,75 | 1,00 | | | |
| DS60-50 | 20 | 32 | 60 | 80 | 90 | | | |
| DS60-90 | 35 | 54 | 95 | 127 | 152 | | | |
| DS60-120 | 46 | 72 | 127 | 169 | 203 | | | |
| DS60-150 | 58 | 90 | 159 | 212 | 254 | | | |





DISSOLVED AIR FLOTATION DAF

PROCESS DESCRIPTION

Dissolved air flotation (DAF) is a water treatment process that clarifies wastewaters (or other waters) by the removal of suspended matter such as oil or solids. The removal is achieved by dissolving air in the water or wastewater under pressure and then releasing the air at atmospheric pressure in a flotation tank basin. The released air forms tiny bubbles which adhere to the suspended matter causing the suspended matter to float to the surface of the water where it may then be removed by a skimming device.

Dissolved air flotation is very widely used in treating the industrial wastewater effluents from food processing, oil refineries, petrochemical and chemical plants, natural gas processing plants, paper mills, general water treatment and similar industrial facilities. A very similar process known as induced gas flotation is also used for wastewater treatment. Froth flotation is commonly used in the processing of mineral ores.

In the oil industry, dissolved gas flotation (DGF) units do not use air as the flotation medium due to the explosion risk. Nitrogen gas is used instead to create the bubbles.

TYPE OF MASHINES

| B- | F- | N- | н- | 100- | S 316- | W |
|------------------------|-------------------------|-----------------------|-------------------------|----------------------------------|-----------------------------|----------------------------|
| P- Pretreatment | F - Flotation | A- Air | V- Vertical | 5-1000 Nominal flow, m³/h | S 304- Material AISI304 | L with Lamela |
| B - Biological | S- Sedimentation | N- Nitrogen | H- Horizontal | | S 316 Material AISI 316 | W without Lamela |
| F- Fat remover | | | | 2 | D Material Duplex | |
| R- Rainwater | | | | P | | |

POSSIBLE OPTIONS:

Material:

AISI 304 AISI316 Duplex

Valves

Ball valves Membrane valves Saturation:

Vertical Horizontal

Flocculation pipe HDPE

PVC Stainless steel **Air Injection**

Direct into pump
After pump

Reagent dosing

Membrane pumps Screw pumps Delution station pH Sensor Saturation pump

One stage pump Multistage pump

Additional

Lamela
Cover
Stairs
Control cabinet
Pneumatic cabinet



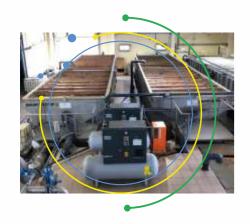
TECHNICAL DATA

| TYPE | FLOW 1* | FLOW 2* | Length* | Width* | Height* |
|----------------|---------|---------|---------|--------|---------|
| FAV-10 | 10 | 5 | 3.800 | 1.400 | 1.700 |
| FAV-20 | 20 | 10 | 4.600 | 1.900 | 2.100 |
| FAV-30 | 30 | 15 | 6.200 | 1.900 | 2.200 |
| FAV-40 | 40 | 20 | 7.000 | 2.450 | 2.400 |
| FAV-60 | 60 | 30 | 9.000 | 2.450 | 2.400 |
| FAV-90 | 90 | 45 | 11.500 | 2.450 | 2.400 |
| FAV-100 | 100 | 50 | 11.500 | 3.400 | 2.500 |
| FAV-120 | 120 | 60 | 12.000 | 3.400 | 2.500 |
| FAV-140 | 140 | 70 | 13.500 | 3.500 | 2.500 |
| FAV-160 | 160 | 80 | 15.100 | 3.500 | 2.500 |
| FAH-200 | 200 | 100 | 7.500 | 3.800 | 2.400 |
| FAH-400 | 400 | 200 | 11.600 | 3.800 | 2.400 |
| FAH-600 | 600 | 300 | 14.200 | 3.800 | 2.400 |

^{*-} this data could be changed if wastewater parameters are different FLOW1 – Pretreatment, fat remover, rainwater (TSS up to 3.000 mg/L) FLOW2 – Biological (TSS up to 6.000mg/L)

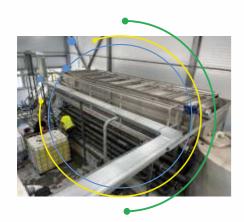


EXAMPLES



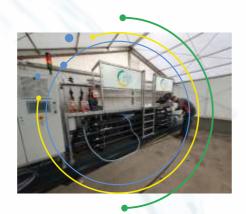
DAIRY

- 1 x PFAH-160-S304-W
- 2 x BFAH-160-S304-W



RAINWATER

• 1x RFAH-60-S304-L



COSMETICS

• 1x PFAH-20-S304-L



SLAUGHTERHOUSE

• 1x PFAV-200-S316-L



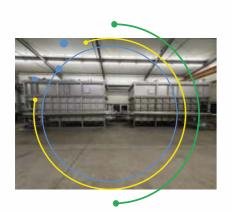


EXAMPLES



VEGETABLES

• 1x PFAH-30-S316-W



OIL REFINERY PLANT

• 2x PFHV-200-S316-L



POTATO FLACES

- 1x PFAH-60-S316-W
- 1x BFAH-120-S316-W



WEAT PROCESSING

• 1x RFAH-60-S304-L



POLYMER UNIT CS-SERIES



Materials:

AISI 304 AISI 316 HDPE

Level sensors:

Ultrasonic

Flush valve:

Ball valve + Solenoid valve 2/2 24/220V (Bürkert 6211)

Powder dosing system:

25 kg (one bag)/ 50kg (two bags) bunker Heating for dosing auger

Flowmeter:

12-36V 4...20mA (Bürkert 8012)

Control cabinet

7'' HMI touch screen Siemens based PLC

Option:

Additional mixer

Membrane dosing pump (any capacity)

Screw dosing pump (any capacity)

Liquid polymer dilution system



PULVER POLYMER

| Model | C\$600 | C\$1100 | C\$1500 | C\$1900 | C\$3000 |
|--------------------------|--------|---------|---------|---------|---------|
| Volume | 600 | 1100 | 1500 | 1900 | 3000 |
| 30 Min Maturation L/h | 1200 | 2200 | 3000 | 3800 | 6000 |
| 60 Min Maturation L/h | 600 | 1100 | 1500 | 1900 | 3000 |
| Power, kW | 0,9 | 0,9 | 1,2 | 1,2 | 1,5 |



EMULSION POLYMER

| Model | CL600 | CL1100 | CL1500 | CL1900 | CL3000 |
|--------------------------|-------|--------|--------|--------|--------|
| Volume | 600 | 1100 | 1500 | 1900 | 3000 |
| 15 Min Maturation L/h | 2400 | 4400 | 6000 | 7600 | 12000 |
| 30 Min Maturation L/h | 1200 | 2200 | 3000 | 3800 | 6000 |
| Power, kW | 0,5 | 0,6 | 0,7 | 0,8 | 0,8 |

PULVER UND EMULSION

| Model | CSL600 | CSL1100 | CSL1500 | CSL1900 | C\$L3000 |
|--------------------------|--------|---------|---------|---------|----------|
| Volume | 600 | 1100 | 1500 | 1900 | 3000 |
| 30 Min Maturation L/h | 1200 | 2200 | 3000 | 3800 | 6000 |
| 60 Min Maturation L/h | 600 | 1100 | 1500 | 1900 | 3000 |
| Power, kW | 1,1 | 1,1 | 1,3 | 1,3 | 1,7 |



