



FokaTOP 77, classified as having excellent recyclability, is just one of the successful products developed as part of the Foka d.o.o. rethink initiative. This, environmentally friendly recyclable Top Web film is highly transparent, with high barriers and superior transparency whilst reducing environmental footprint. Combined with FokaBAR TH, a recyclable bottom foil for thermoforming, it makes the packaging completely recyclable.

FokaTOP 77 also provides unrestricted performance: oxygen and water vapour barriers of different levels are possible, and with its wide sealing range, it can be processed efficiently and reliably on existing packaging lines. A masterly finishing - using flexo-printing - ensures an eye-catching presentation at the point of sale.



FOKATOP 77
RECYCLABLE TOP WEB FILM

The Essence is (IN)
The Packaging

MATERIAL PROPERTIES

Recyclable

Barrier and high barrier to oxygen and water vapour

Improved mechanical properties of materials prolong the shelf life of the packed product

Excellent puncture resistance of the material

Excellent integrity and strength of seals

FokaTOP 77 is available in thickness from 65µ to 105µ

Other properties as per customer specific requirements

PER CUSTOMER REQUIREMENTS

UV protection

Anti-fog

CERTIFICATE

Recyclability of Packaging material

FOKA d.o.o.
Kragujevačka 10
32300 Gornji Milanovac | Serbia

The company receives the certification of recyclability for the following packaging material.

Designation

FokaTOP 77 - Lidding film without printing

Film in the size range of > DIN A5 and ≤ DIN A4 for bags or for packaging as a top and bottom foil
Packaging film; additional printings or labels can affect the recyclability of the final packaging

Test result

Permitted in sort/specification:	Allocation to LDPE- Fraction (e.g. Fraction No. 310 (DE)) Mixed Polyolefins, Fraction No. 323 (DE) Flexible Polyolefin Items, Fraction No. 323-2 (DE)
Assessment via path:	Path 1: Plastic films / LDPE Path 7: Mixed Polyolefins / Mixed Plastics, flexible
Recyclate (final product):	LDPE / PO regranulate

Test standard / scope of application:

- Requirements and assessment catalogue of the Institute cyclos-HTP for EU-wide certification (date: 14/09/2021) / Scope of validity according to nation states, see chapter 1
- Within the certification process, conformity with the following standards was also checked:
 - Minimum standard for measuring the recycling capacity of the ZSVR (date 31/08/2021); also integrated
 - DIN EN 13430 with regard to material recyclability in the post-use phase; also integrated

According to the CHI standard the recyclability of the packaging amounts to:

Path 1:
92 % (BE, DE, ES, FR, IT, NL)

Path 7:
77 % (AT)

In accordance with the test results the potential recyclate yield of the packaging amounts to 100%.

This certificate (No. 2579-2022-002863) is valid until the **30/04/2023** (1 year upon issue) for the countries listed in brackets above; for the countries shown in *italics*, the existence of a recycling infrastructure cannot be assumed as predominant. This certificate will lose validity in case of qualitative or quantitative changes of packaging components.

Aachen, dated 26/04/2022

Revised: 27/04/2022

Dr. Roland Bröcher
Publicly authorized and sworn expert for the test of packaging waste disposal
Competent authority: IHI Aachen

The detailed results are documented in the corresponding test report (No. 2579-2022-002863).

Institute cyclos - HTP

Institute cyclos-HTP GmbH
Maria Theresia-Allee 35 - 52064 Aachen
phone: +49 (0) 241 / 949 00 - 0
fax: +49 (0) 241 / 949 00 - 48



Recyclable FokaTOP 77 produced by Foka d.o.o. is adapted to the strict requirements of the food packaging industry where plastics are still necessary to ensure the highest level of food safety and reduce food waste due to its spoilage. The goal of the development was to offer customers recyclable solutions without reducing the effect of the high barrier.