# **★ ISHIDA**

Ishida solution helps to modernise poultry packing



## Case Study / Roldrob SA

The installation of an Ishida multihead weigher at Roldrob SA, one of Poland's leading poultry processors, has enabled the company to greatly increase production throughput and efficiency, reduce giveaway and improve the quality of the finished product.



Multiheads are handling chilled and frozen products such as breaded chicken nuggets



400g trays are typically filled at 35 per minute



Weighers are in operation 2-3 shifts / day using a single operator (5 operators with manual weighing)



Customer cites 4 key benefits of Ishida multiheads: efficiency, accuracy, ease of cleaning and reliability



The Ishida CCW-RV-214W-1S-30-WP multihead weigher, a 14-head models with 3 litre hoppers, at Roldrob's plant in Tomaszów Mazowiecki is handling a range of fresh, chilled and frozen products, including breaded items such as chicken nuggets. The weigher has replaced a manual weighing process and, as the company's production manager Sławomir Kołodziejek confirmed, the result has been emphatic.

"Although we had a very committed and competent team, manual weighing is extremely difficult and timeconsuming, and the probability of weighing errors is very high," he explained. "Such inconsistencies mean increased costs and lower productivity.

"By comparison, the capabilities of the Ishida weigher, with its enormous capacity and impressive weight consistency, are unrivalled."

The weigher is currently handling a variety of pack sizes from 120 grams to 10 kilograms, delivering consistent accuracy across all sizes. The most common pack size is 400g trays which are filled at up to 35 trays per minute.

Equally important, automation has further improved the overall quality and consistency of the packaging and reduced the amount of waste generated, as there is no manual interference during the packing process. This also ensures that Roldrob's high standards of hygiene are not compromised in any way to ensure the quality of the finished product.

The weigher is in operation for two and sometimes three shifts daily. Set up and operation are carried out by a single trained operator using the intuitive remote-control unit. By comparison, manual weighing involved up to five personnel. Cleaning of the machine is easy and the chemicals used in the process do not affect its quality or durability.

The flexibility of the weigher also means that Roldrob can respond quickly and easily to individual customer requirements.

"We can portion the product in a way that meets the price and weight expectationsof our clients," said Sławomir Kołodziejek.

Mr Kołodziejek cites as the Ishida weigher's key benefits its efficiency, the accuracy of each weighed portion, the machine's ease of cleaning and its excellent reliability. All these contribute to ensuring Roldrob creates products that keep up with the expectations of consumers.



#### The customer

Established in 1945 as a breeder, buyer and processor of poultry and eggs, Roldrob has become one of the leaders in the Polish poultry products market. The company offers a range of fresh products made from chicken, duck and goose meat, as well as ready meals and delicatessen products, such as baked chicken patties. The company's plant in Tomaszów Mazowiecki employs around 1000 people. For over

20 years, Roldrob has been part of the Drosed Group, whose shareholder is the French LDC Group, which has extensive experience in the poultry market.

www.roldrob.com.pl



#### The overview



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Every business has its own challenges; ours is to help you overcome yours. Working smarter, faster, together, we can help you achieve higher standards and get your products retail ready quicker.

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