

## www.fothergillgroup.com www.tba-pt.com

TBA





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### Group Structure







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### Group History







### Fothergill Engineered Fabrics



#### Fothergill Engineered Fabrics Ltd

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A leading European-based weaver and knitter of glass, aramid, carbon & PTFE fibres. Manufacturer of specialist hybrid fabrics also utilising other fibres, such as stainless steel, in our weaves.

> Fabrics for: High temperature applications PTFE & elastomer coating Aerospace Defence Various industrial applications

#### Specialist Weaving, Finishing and Coating



Capabilities: Plying and texturising Beam preparation and sizing Beam and creel weaving Airjet weaving Shuttle, Rapier and wide Dornier looms Pilot weaving facility for sampling High temperature ovens Stenter and range finishing lines Fully equipped laboratory Yarns: Glass Carbon fibre Aramid Nylon PTFE Polyester Stainless steel Hybrid yarns







#### High Temperature Applications

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The range of Fothergill Engineered Fabrics Ltd heat resistant materials covers virtually all thermal insulation and thermal protection applications.

> Fire curtains and blankets Hoses for vehicles Furnace closures Catalytic converters Welding screens Hot metal/gas filtration LNG tank insulation

### Fabrics for PTFE & Elastomer Coating



Over 35 years' experience producing fabrics especially for the PTFE and elastomer coating industries.

Closed weave Open mesh fabric styles Broad range of woven glass and aramid fabric styles







#### Aerospace, Reinforcement and Composites

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We supply a wide range of woven glass, carbon, aramid, nylon, PTFE and polyester into the aerospace, reinforcement and composite industries.

#### Radomes Dry bearings Loudspeaker cones Propeller blades F1 racing car bodies Bike exhausts X-ray tables

Railway carriage couplings



Utilising a wide range of fibres including carbon, aramid, nylon, PTFE, polyester and S2 Glass, we supply into Europe's leading non-metallic armour and other defence manufacturers. Fothergill Engineered Fabrics Ltd is Europe's largest weaver of S2 Glass for ballistics.

Ballistic body armour Armoured vehicles, e.g. Mastiff Bomb blankets Flame resistant barrier fabric Various hard wearing nylon & polyester fabrics





### Fothergill Polycom



#### Fothergill Polycom Ltd



Fothergill Polycom Ltd manufacture and supply rubber compounds and rubber coated fabrics from a custom designed facility in Oldham, Lancashire. Coatings are applied to a wide variety of natural or synthetic stable substrates.

Compounding capabilities: Banbury & Intermix Coloured mills Strip & pip strip Barwell blanks Smaller batch sizes Inspection & laboratory

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Coating capabilities: Direct spread coating Friction coating Single/double sided Rubber bonding Lab/sample coater Inspection & laboratory

#### Rubber Coating and Compounding



Typical fabrics coated: Glass Kevlar®/Aramid Nylon Cotton Polyester Acrylic Polycotton Wool Rubber coatings & bonding: Natural rubber Polychloroprene SBR Nitrile Butyl EPDM Viton Hypalon Silicone Polyurethane







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The coating and proofing of industrial textiles with rubber has its historical roots in the Manchester area, and Fothergill Polycom Ltd has been heavily involved at the forefront in the development of processes and products since 1911.

Flexible connections Hoses Welding curtains Fire blankets Mattresses Fabricated packings Expansion joints Moulded seals Bellows Chemical protection suits

#### Fashion & Technical



Fashion & technical coating experts, Fothergill Polycom apply 2 ply butyl, natural rubber and polychloroprene coatings to cotton, nylon, polyester & polycotton for the following end uses:

> Diving dry suits Rain wear Inflatables Car hoods

Hand luggage Camera bags Military clothing Military survival suits Life preserving systems

...and many more



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Markets



#### Rubber Compounding



With over 4,000 formulations on file, Fothergill Polycom Ltd is a leading niche manufacturer of rubber compounds and masterbatches to customer specific requirements. On file are a large number of formulations to meet industry standards (e.g. BS, MoD, ASTM, SAE). We can also mix customer-own formulations. Black or coloured compound can be supplied in slab, strip, Barwell blanks or calendered form.

> Compounds can be designed for: Compression mouldings Extrusions Injection mouldings Calendering Coating



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#### FOTHERGILL Fothergill Coated Fabrics



#### Fothergill Coated Fabrics Ltd



The only UK based manufacturing plant coating glass and aramid fabrics with PTFE. Supplying product worldwide in full or slit rolls. Pressure sensitive self-adhesive tapes and fabricated belts and sheets for a variety of applications.

> Baking sheets Garment fusing Screen printing Grinding wheels Food industry/drying belts Aircraft seals Heat sealing

#### PTFE Coating Specialists



Coating Tower 1 : 1m wide Coating Tower 2: Up to 4m wide Coating Tower 3: Dual Width Capability - 2.8m wide Coating Tower 4: Double Tower - 3.5m wide Adhesive Coating Line **Slitting Machine** In House Fabrication Department Inspection Laboratory







#### Food Industry

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Compliant to EU10/2011 and FDA Regulation 21 CFR 177.1550, FotherBake<sup>™</sup> products are used extensively in industrial, commercial and domestic applications.

FotherBake<sup>™</sup> products are non-stick, non-toxic, inert, easy to clean and unaffected by microwaves. Our blue FotherBake<sup>™</sup> range is particularly popular within food processing because the colour helps highlight any foreign bodies.

#### Pressure Sensitive Adhesive





PTFE coated glass with pressure sensitive silicone adhesive applied to one side, available with a release liner or as selfwound, supplied between 5mm and 1010mm wide.

Used in applications where ease of positioning and difficulty of application are paramount such as uPVC window welding.







#### Conveyor Belts & Release Applications

Markets

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PTFE coated glass and aramid fabrics that offer a vast range of useful physical properties, including low friction, nonstick, excellent release, temperature resistance, inherent strength and flexibility, non-toxic, excellent chemical resistance and outstanding dielectric strength. End uses range from aerospace to abrasives to polymer processing.



FCF also supply products for the following heat sealing applications:

Side sealer belts for polythene packaging Mesh belts for heat shrink tunnels Release fabrics for uPVC welding platens Non-stick fabrics for covering hot wire sealing processes





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### Fothergill Australia





Compliments the capabilities of Fothergill Coated Fabrics Ltd.



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### **TBA Protective Technologies**



TBA Protective Technologies Ltd



Since 1871, TBA-PT has amassed a wealth of practical wisdom in the successful research, development, manufacture and distribution of high performance specialist materials and products for a diverse range of industrial requirements.

> Welding screens Transport seating fire barriers Protective clothing TBA Firefly™ passive fire protection Marine fire barriers Fothershield EMI shielding solutions Bespoke fabricated products

#### Capabilities



Capabilities: Friction spinning Composite yarn production Non woven production line Dornier loom weaving Wet processing unit Specialist coating line Fabrication/CMT department Yarns/Fibres: Glass Aramid



#### Markets FOTHERGILL





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TBA Performance division uses woven & non-woven materials that are noncombustible, have very low smoke and toxic fume emission and can also provide anti-vandal properties, making them ideal for use in public transport seating.

We also manufacture aluminised products which are suitable for the protective clothing industry.



With over 140 years of experience in the area of thermal protection, TBA Thermal division develops, manufactures and patents a wide range of protective products, providing tailored solutions for the end-user.

TBA is the original manufacturer of Weldstop and Weldstop Plus – trusted weld screens to the industry.





TBA Firefly<sup>™</sup> are an extensive range of premium, flexible, passive fire barriers which are expertly manufactured from woven and non-woven glass. They are used primarily in the construction industry to prevent the passage of fire, smoke and heat through roof voids giving occupants precious extra time to evacuate. They are certified to BS 476 parts 20/22: 1987.









Forming part of the Firefly<sup>™</sup> range of cavity fire barriers within TBA-PT, and specifically designed for the marine industry, Nautilus gives thermal and acoustic insulation properties to vessels of all sizes.

The Nautilus range is fully tested and certified to IMO standards, wheelmarked, and GL approved.





Fothershield provide a total EMI shielding solutions package.

Working with the customer, we will recommend the best products for the application, and be on hand from the design stage through to production.



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TBA Textiles PTY Limited (TBA PTY) is a wholly owned Australian subsidiary of TBA-PT in the UK.

Supplying into the Australasian markets, TBA PTY offers the full range of TBA-PT products, including a full range of Firefly<sup>™</sup> systems which have been re-tested to Australian Standards, and for compliance within the Bush Fire Zones (BAL-FZ).

> www.tba-pt.com.au www.tbafirefly.com.au



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### Group Customers







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### Quality Assurance





Why are we ISO 9001:2015 approved?

Being approved to ISO 9001:2015 shows our customers we have an independently assessed Quality Management System which meets a recognised high standard of effectiveness.

Without this approval we would not be able to supply to many of our customers, especially in the defence & aerospace sector. The standard also helps us to operate in a structured way which drives us to continually improve systems to satisfy our customers' needs.



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### Manufacturing Excellence



Goals are achieved by the use of :

Measurable Objectives

Key Performance Indicators (KPI)

Setting targets (Daily Output to Plan monitoring)

Continuous Improvement Process (CIP)

Personal performance management (appraisals)

Customer information (contract review)

Seeking out and developing new technologies

#### The objective:

To supply superior quality products and services to customers with the ultimate aim of customer satisfaction through excellence.

Key Performance Indicators:

On Time Delivery >95% Customer Complaints <3 per week Safety <1 TIR Absenteeism <3% Cost of Quality - Internal / External Machine Utilisation Improvement Housekeeping - Audits Maintenance - TPM



# End of presentation