



VIETNAM HITARP

COMPANY PROFILE

Ver. 2023. July.



Information

1. Company Name : VIETNAM HITARP COMPANY LIMITED

2. Address :

Lot F1, Phuc Ung industrial cluster, Khuan Rang village, Phuc Ung commune, Son Duong district, Tuyen Quang province, Vietnam

Postal Code - 22728

3. Bank information

TK VNĐ: 1022929090

Vietcombank – CN Tuyen Quan

TK USD: 1022939090

Vietcombank – CN Tuyen Quang

TK EUR: 1034890711

Vietcombank – CN Tuyen Quang

4. contact

Office : hitarp@hitarpvina.com / (+84)20.722.20200

President : master@hitarpvina.com

Import & Export Manager : luchv@hitarpvina.com

History of HITARP group



HANIL co.,ltd.



HITARP



VIETNAM
HITARP

Each enterprise is
independent

In 1985 HANIL was Established in Korea
(Origin of HITARP group)

In 1999 HANIL awarded for the best export company
in KYUNGBUK Province in Korea

In 2009 HITARP was established in Korea

In 2019 VIETNAM HITARP was established as oversea corporation

In 2021 VIETNAM HITARP started to do business

1. PRODUCT (Tarpaulin sheet)

Product : Tarpaulin Sheet

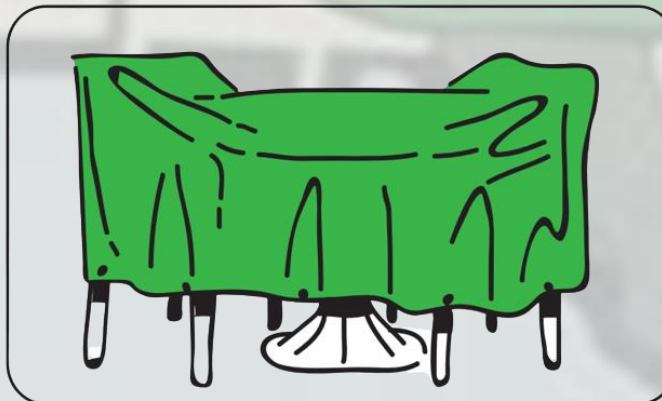
(waterproof sheet of consumer product by subsistence goods)

-Tarpaulin Sheet : Coated cloth by resinoid (vinyl) on weaved cloth as textiles by process of Polypropylene resin.

Function : The ability cloth of water proof, moisture proof, dust proof Use

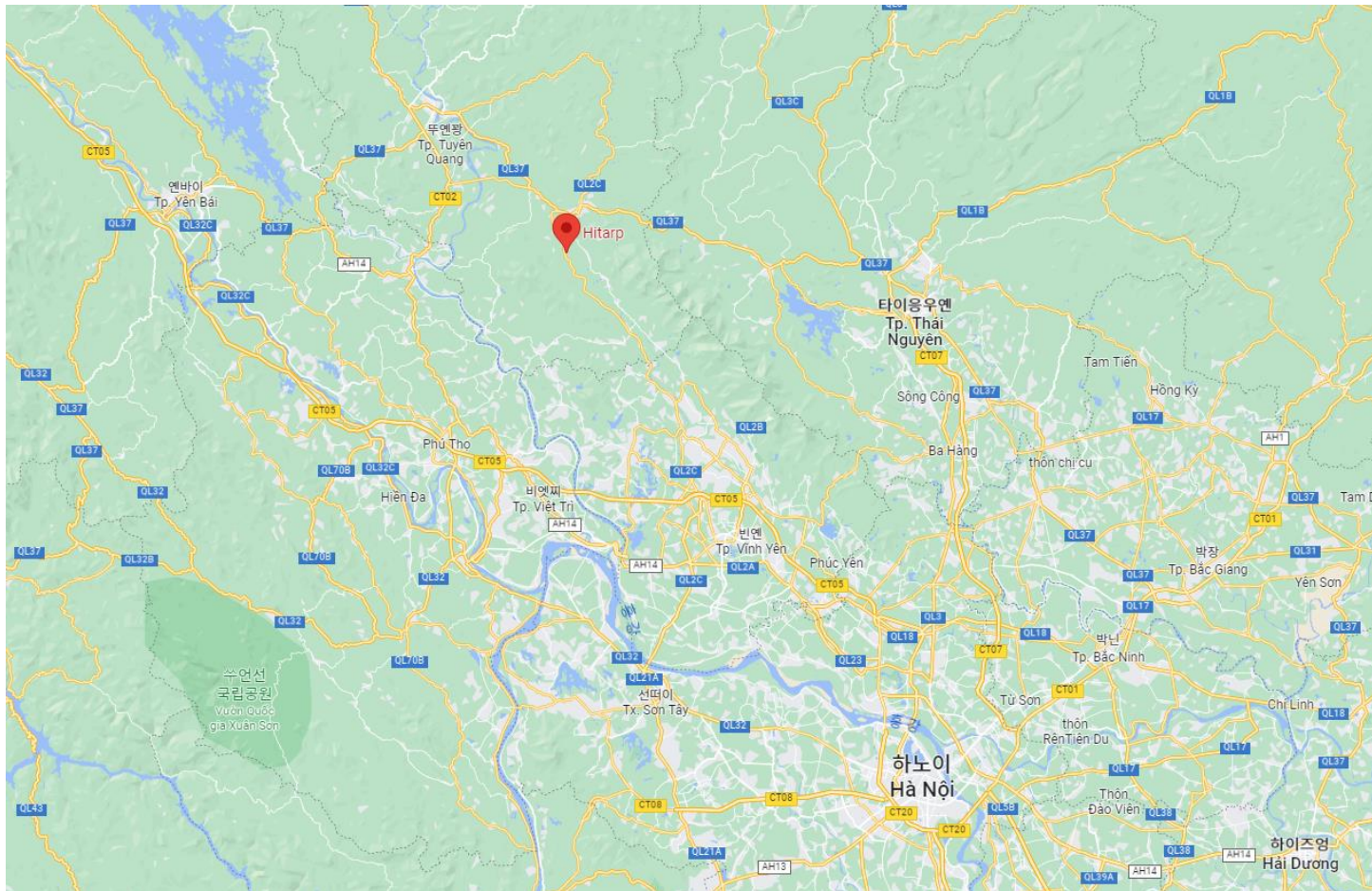
Purpose :

1. Cover for custody product in out door
2. Simplicity tent for waterproof, moisture proof
3. Consumer cover for picnic
4. Dustproof & Environment protection of around on construction site
5. Packing goods, sample bag, seaside bags and others
6. Use general purpose for other waterproof, moisture proof, dustproof



2. FACTORY LOCATION

Industrial Cluster in Son Duong District
of Tuyen Quang Province at Suburbs
of Hanoi in North Vietnam
(Around 80Km from Hanoi)



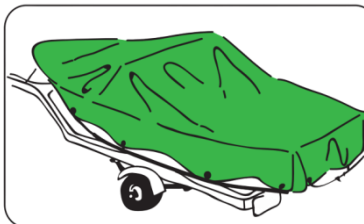
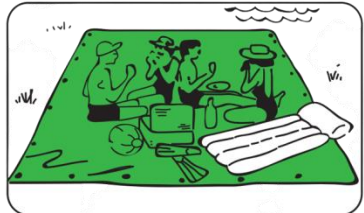
3. PLANT STATUS

Total Land 35,641 m2 49 years, From year 2019

Structure	Scale
Yarn Factory	1,826 M2
M. Warehouse	704 M2
Weave Factory	4,240 M2
Outdoor stock area	2,650 M2
Coating Factory	1254 M2
M. Warehouse	352 M2
Assembly Factory	3,570 M2

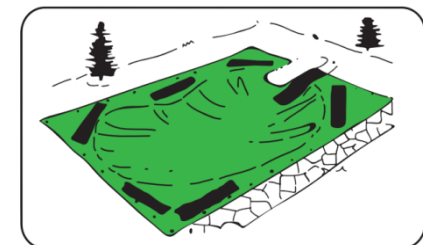
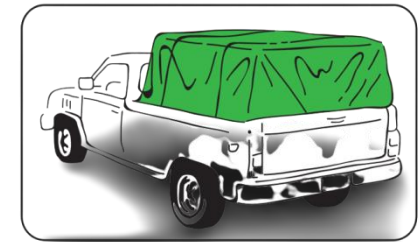
Structure	Scale
Main office	480 M2
Staff restaurant	288 M2
Parking lot (Staff)	583 M2
Maintenance room	120 M2
Staff dormitory	200 M2
Others	250 M2

Total construction area 13,867 m2 (40%)

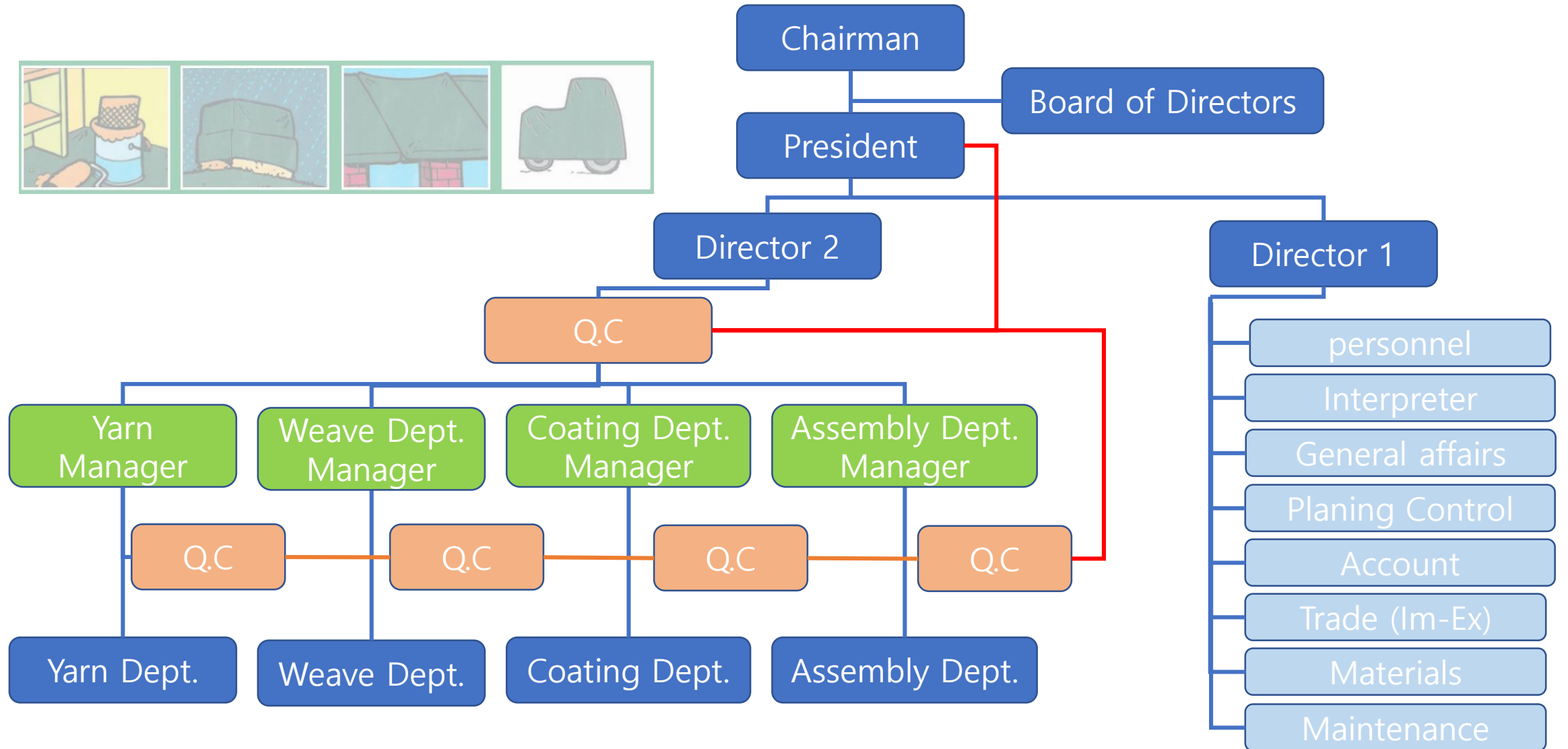
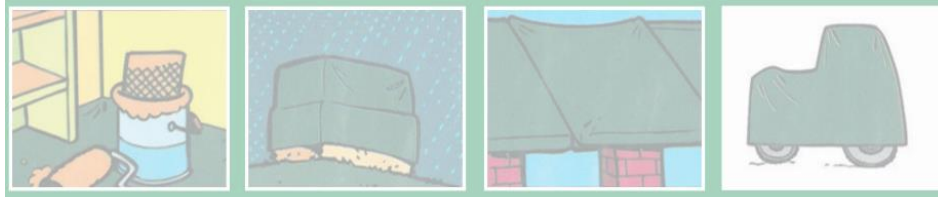


4. MACHINERY EQUIPMENT

Equipment	Line	Specification
Yarn M/C	2 Line	1500mm x 2, 1200mm x2
Weave M/C (Water)	42 Machines	Width : 3500mm , 2450mm
Coating M/C	1 Line	3500mm x Double-sided
Fabric Welding M/C	2 Line	5width welding M/C
Fabric Side Welding M/C	3 Machines	Side Welding
Fork Lift	2 Vehicle	3.3 Ton x3
Crane Lift	4 EA	3Ton, 5Ton



5. ORGANIZATION



6. MANPOWER

Chairman (Korean)	45 years, Tarpaulin business & manufacture
President (Korean)	15 years, Tarpaulin business & manufacture
Director 1 (Korean)	10 years, Vietnam business management
Director 2 (Korean)	30 years, Tarpaulin production engineer

Yarn Dept.	15 people
Weave Dept.	26 people
Coating Dept.	15 people
Assembly Dept.	95 people
Quality Control	5 people

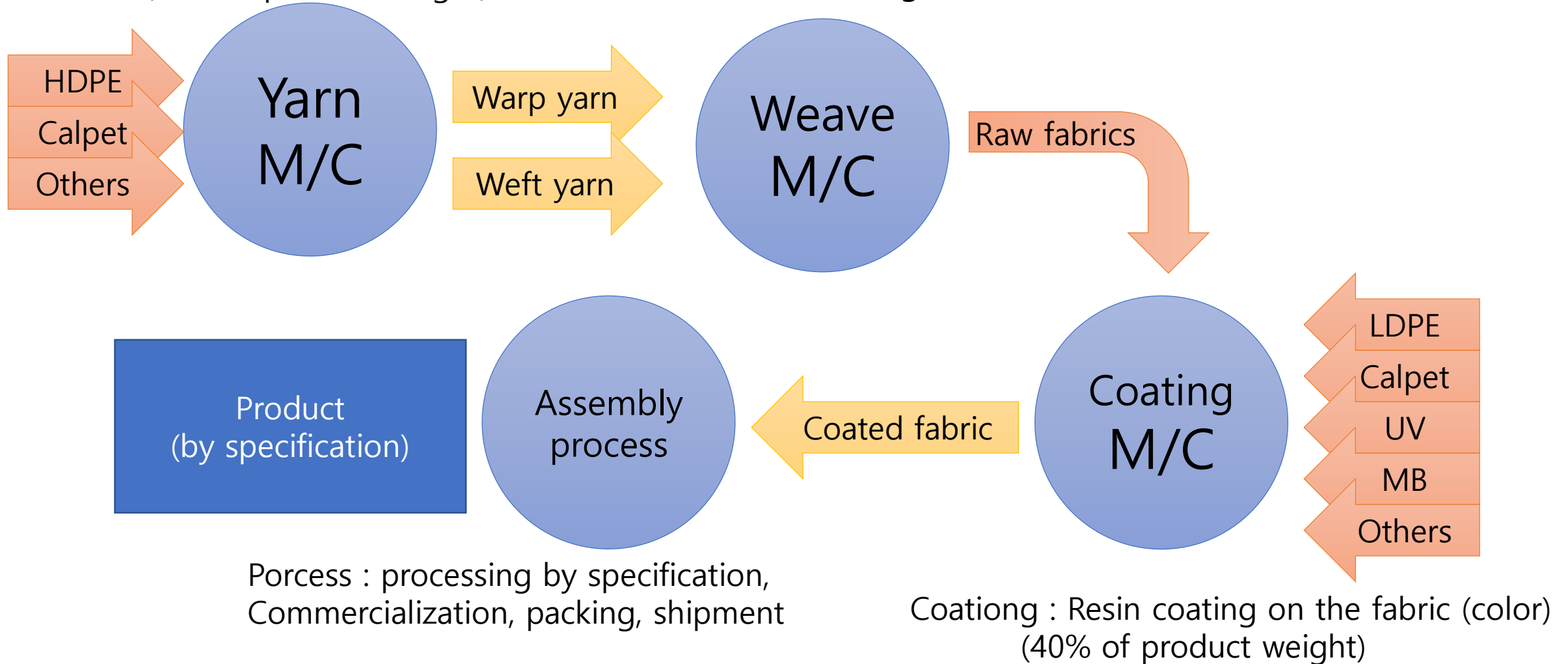
Vietnamese

Interpreter	2 people
General affairs	3 people
Planing control (P/M)	2 people
Account	2 people
Personnel	2 Person
Trade Im-Export	2 Person
Materials Maint	2 Person
enance	3 Person

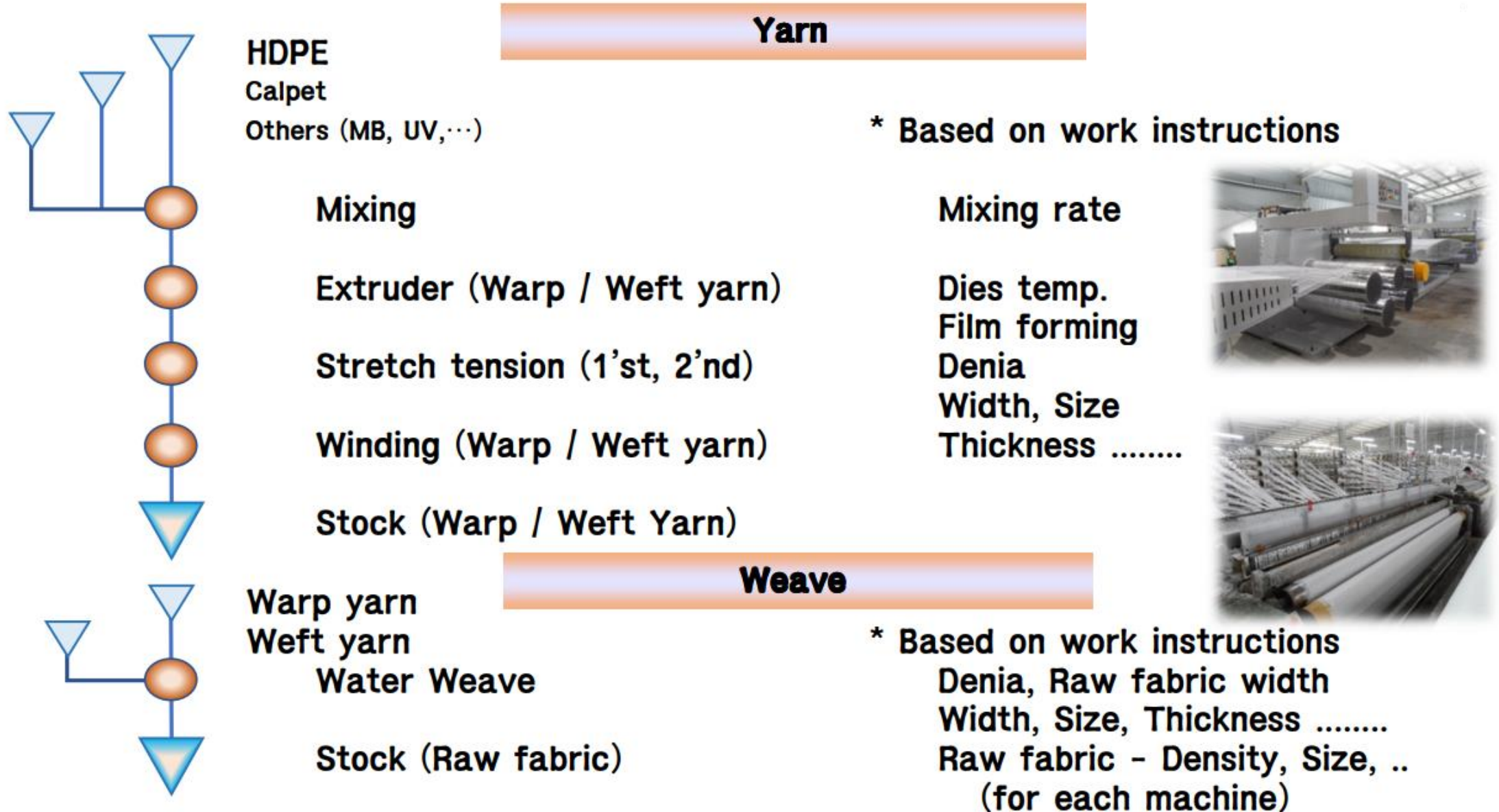
7. PRODUCTION PROCESS

Yarn : Manufacturing of yarn from raw materials
(60% of product weight)

Weave : Weaving of raw fabric

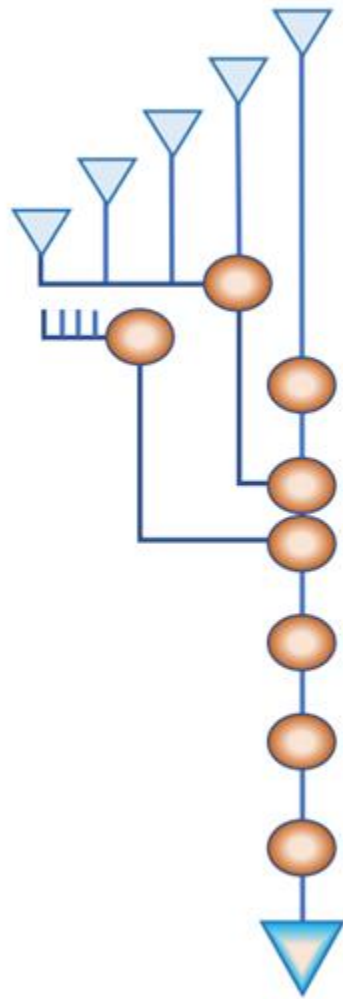


7-1. PRODUCTION FLOW CHART



Coating

* Based on work instructions



Raw fabric

LDPE

Calpet

MB

Others (UV,...)

Mixing A

Mixing B

Tension, Drying Raw fabric

Extruder A

Extruder B

Printing (Logo, Brand)

Side Cutting

Winding (Fabric roll)

Stock (Fabric)

Mixing rate, Color

Mixing rate, Color

Dies temperature A / B

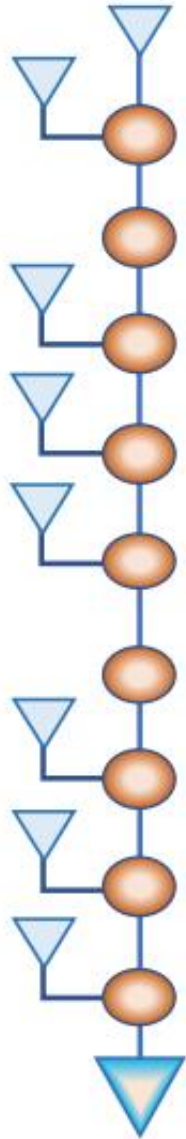
Color, Weight, Adhesiveness

Fabric Width, Size

Color, Weight, Size



Assembly



Rope

Cutting Size

Side welding

Eyeletting, Edging

Sewing

Poly bag, Label, Sticker, Silica gel ..

Semi Packing, Sealing poly bag

Press Banding

Package Packing

**Stock Warehouse
(Finished Product)**

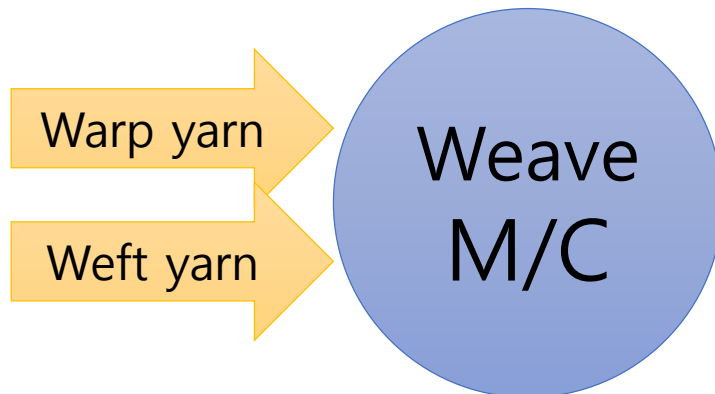
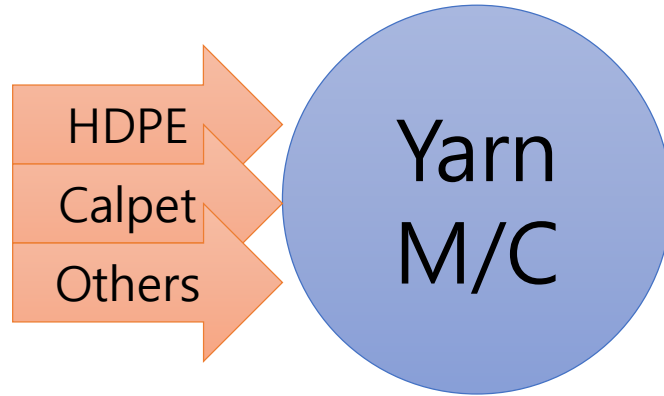
Interval, Position

Brand, Label, Sticker

Packing quantity, Sticker



8. QUALITY CONTROL 1



CHECK AND MANAGEMENT POINT

CYCLE

Raw material mixing ratio (sampling)

Work instruction /shift

Denia ($\pm 5\%$), Thickness,
Tensile strength, Elongation rate

Start, Replace work,
Each roll (3~6hour)

Dies temperature, Size, Width

Check from time to time

Daily Quality Inspection Reporting

Raw fabric – density, Size

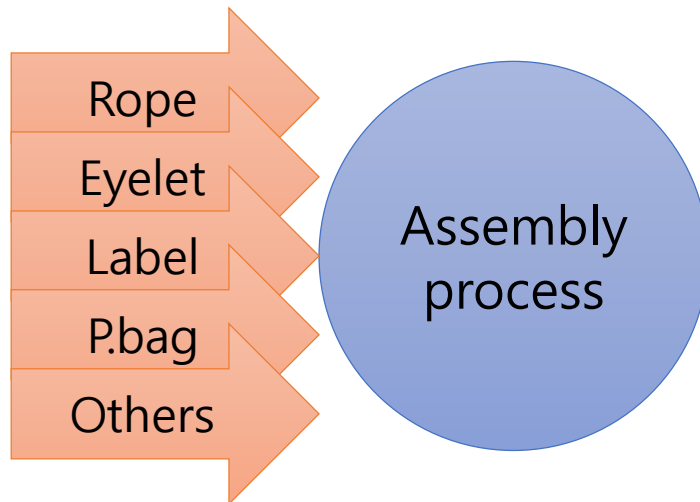
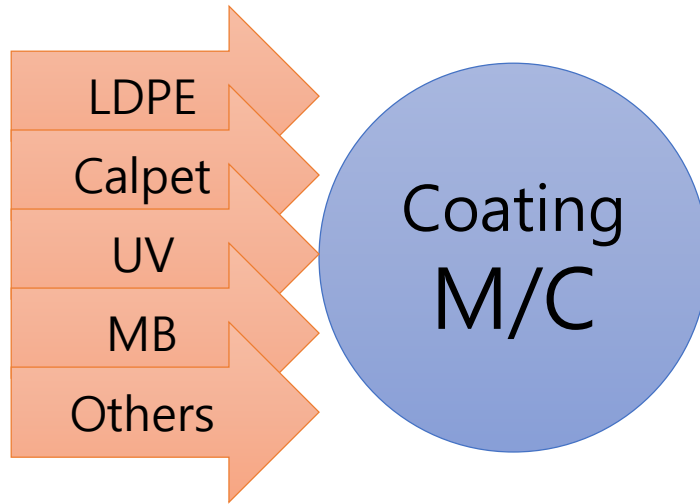
Work instruction / shift

Yarn Denia (Warp, Weft)

Stock label

Daily Quality Inspection Reporting

9. QUALITY CONTROL 2



CHECK AND MANAGEMENT POINT

CYCLE

Raw material mixing ratio (sampling)

Start, Replace work

Color, Weight, Adhesiveness, Size, Print

Start, Each Roll

Dies temperature, Moisture content

Each 2~4 hour

Daily Quality Inspection Reporting

Fabric : Width, Color, Adhesiveness

Welding strength, Size, Eyelet interval

Packing, Label, Sticker, Banding

Cont' shipping label, Loading picture

Check from time to time
(Each 2~4 hour)

Per Container

Daily Quality Inspection Reporting

10. YARN DEPT.

(Yarn manufacturing from raw material)

Double Dies for Film
Forming in Extruder



Stretching process
for yarn strength



Winding the Yarn

11. WEAVE DEPT.

(Weaving fabric with Yarn)



Water weaving machine



Weaving process

12. COATING DEPT.

(Resin coating on the raw fabric)



Raw fabric enters the coating machine



13. ASSEMBLY PROCESS DEPT.

(Commercialization by cutting, assembly processing the fabric)



Fabric welding,
Cutting



welding



eleting



Finished product packaging

