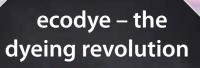
Technical Information 02|2024

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ecodye The economically and ecologically best PES dyeing process





www.textilcolor.ch

Properties and Advantages of ecodye

- 30% shorter process time
- 25% lower water consumption
- 20% lower energy consumption
- 25 % lower CO2 emissions
- 50% lower reject rate
- 100% better process and process reliability
- Improves product quality
- Less spots and agglomeration
- Limitation of precipitation and oligomer release
- High fastness levels
- Improved reproducibility and shade stability
- Suitable for all machinery, substrates and textile forms
- Existing dye recipes can be maintained

Function

Less time, less water, less energy – ecodye is a specially developed auxiliary concept for polyester (PES) dyeing processes. The technology accelerates the dyeing process of yarns and piece goods, thereby saving resources and costs, while simultaneously protecting the environment. In addition, ecodye improves product quality, productivity and offers maximum flexibility in use.

Ecology

The use of ecodye requires significantly less resources in terms of water, time and energy consumption while at the same time reducing CO₂ emissions and protecting the environment. Textilcolor and Schoeller Technologies emphasize innovation in terms of performance and sustainability. ecodye only contains bluesign® approved components. Properly applied, it allows production with a minimum impact on humans and to the environment.

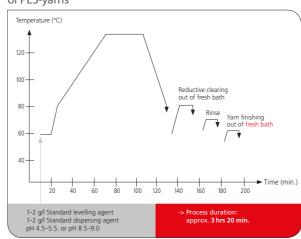


Dyeing process

With ecodye a shorter heating phase can be achieved (up to 5 °C/min., depending on the available machine power) without impairing the levelness of the dyeing, even for critical shades or dyestuff combinations. ecodye shows strong dyestuff retarding properties during heating phase, especially in the critical area between 90 ° – 120 °C in which the dyestuff diffusion is strongly accelerated.

Improved dyeing process for PES-yarns

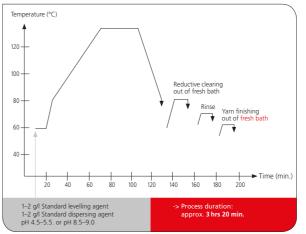
Standard process for the dyeing and finishing of PES-yarns



Heating rate 3 °C/min. up to 80 °C, following 1 °C/min. to 130 °C dyeing for 30 min. at 130 °C

Improved dyeing process for PES piece goods

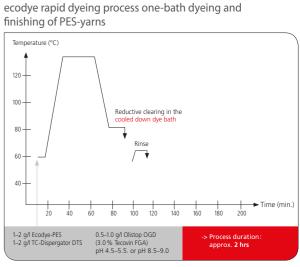
Standard migration process for PES-piece goods with reductive clearing out of fresh bath



Heating rate 3 °C/min. up to 80 °C, following 1 °C/min to 130 °C; dyeing for 30 min. at 130 °C

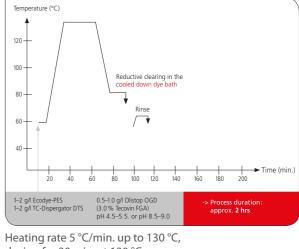
Study: Development of a rapid dyeing process on the basis of a new dyeing auxiliary, final report AZ 29947, supported by Deutsche Bundesstiftung Umwelt DBU (German Federal Environmental Foundation)

The auxiliary concept offers the possibility of a reductive clearing in the cooled down onebath dyeing. It prevents dyestuff agglomeration and precipitation due to strong dispersing properties and very high dyestuff affinity on the fabric, even in low pH areas.



Heating rate 5 °C/min. up to 130 °C, dyeing for 30 min. at 130 °C

ecodye process for PES-piece goods with reductive clearing in the cooled down dye bath



dyeing for 30 min. at 130 °C



Storage

With appropriate storage in closed original containers the shelf life of this product is at least 6 months. Prolonged exposure to temperatures below 0 °C can cause the product to solidify. After warming and careful stirring the product becomes usable again without restrictions.

Further information about the safe use of the product can be found on our Safety Data Sheet!

The recommendations and information about our products given here in words and writing are based on extensive research work and represent our current experience in the textile finishing business. They are non-binding – including with regard to the intellectual property rights of third parties and foreign laws – and do not exempt users from testing the product and process themselves for suitability for their purposes. In particular we do not accept any liability for any purposes not expressly mentioned by us in writing. We reserve the right to make technical changes in the course of new product development. In the event of damage please refer to our General Terms and Conditions of Sales and Delivery, Item 7.

