

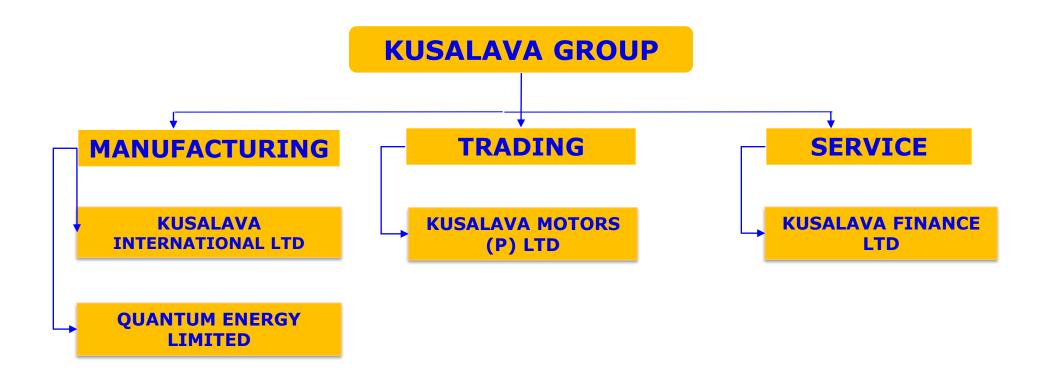
# KUSALAVA INTERNATIONAL LIMITED COMPANY OVERVIEW











FY 2023-24: Kusalava Group Turnover 114.18 Million \$
Kusalava International Turnover 49.05 Million \$

# KUSALAVA Since1964

# **Manufacturing Locations**

UNIT- IV - Area: 30 000 m2

Visakhapatnam, AP,

India - 530046

Plot No. M-1, VSEZ, Duvvada,

**Nearest Airport - VISHAKAPATNAM** 



UNIT- III - Area: 14 000 m2, Plot No.10, Sector - 2, IIE Pantnagar, Rudrapur, Uttarakhand, India - 263153

**Nearest Airport: NEW DELHI** 



UNIT-II- Area: 14470 m2 D. No: 15-152, RS No: 219 Telaprolu Krishna Dist., AP, India - 521109

**Nearest Airport: VIJAYAWADA** 



<u>UNIT-I</u> Area: 61 000 m<sup>2</sup>, Adavinekkalam Village. Agiripalli (Mandal<u>)</u>, Eluru District, AP, India – 521212

**Nearest Air port: VIJAYAWADA** 







Chairman Mr. CHRK Prasad



Managing Director Mr. CH. Chakravarthy



President Mr. M. Raghu



VP – IB Mr. S.Anantharaman



Director - Mktg. Mr. M. Ravindra



Director-Operations Mr. Y.Gopala Rao



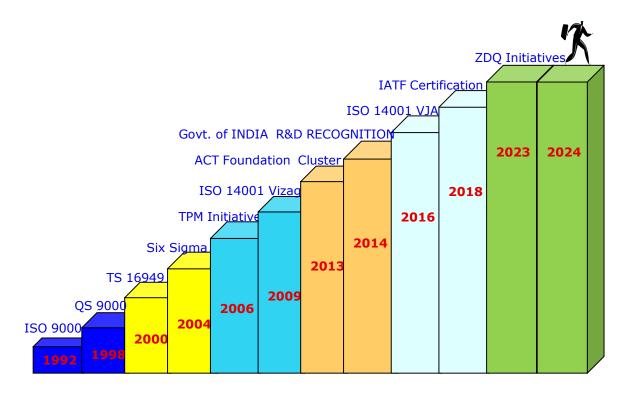
General Manager Mr. B. Venkateswarulu



Director-Mr. A.R.K.Chowdary



# Milestones Achieved & Quality Excellence











- KL Plant 1 is certified for LLOYD's registration
   & Recognition for the in house R&D Process Development.
- All plants were certified for IATF 16949:2016 Quality Standard & Two Plants were certified for ISO14001:2015 Environmental standard.

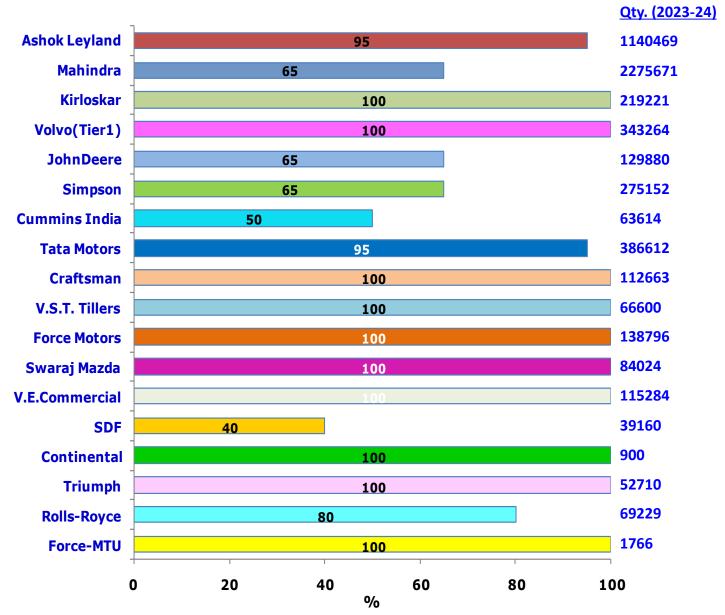


Segment	Customers				
HCV&	Ashok Leyland	TATA	■ VE COMMERCIAL VEHICLES	SML	FORCE MOTORS
LCV	<b>VOLVO</b>		Mahindra	CONTINENTAL	
_	Simplon HoLd  RESPONDING • CHANGING • GROWING	JOHN DEERE	<b>EVÍT</b>	Mahindra	
Tractors	IVECO	Craftsman	SDF Farming Technology. Since 1927.	PREET	
Cars	SPORT UTILITY VEHICLES	JAYA HIND	DR <b>AXION</b>	Craftsman	
Industrial & Off High-Way	Cummins	ĸ³rloskar	Rolls-Royce®	FORCE Intu	



Segment	Customers				
Two Wheelers	TRIUMPH T				
Racing	DATE STATES	SONNY*S	BRODIX HEADS - BLOCKS - MANIFOLDS	HARD CORE PACING PACING BILL MITCHELL PRODUCTS	
Exports -	Mack	MOTORSERVICE	9 FEDERAL MOGUL	E Copeland	Combustion Chamber Components electrocasting
After Market	© Pai	ENGINES & TRANSMISSIONS	<b>♦TIG</b>	INTERSTATE-McBEE	MAXIFORCE DIESELENGINE PARTS
	HARZER WERKE MOTOREMTECHNIK OMBN	<b>CAT</b> ° Reman	BULLING (CAMPA, ROSIDA - UFA	A DSG	MemoParts Diesel Engines & Components An M&D Company





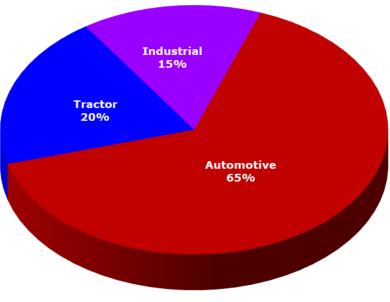




SI. No	Parameter	Dimensions (Min-Max)
1	Inner Diameter	20 to180 mm
2	Outer Diameter	22 to 200 mm
3	Total Length	65 to 400 mm
4	Thickness	1 .2 mm
5	Material	<ul><li>1.Grey Iron</li><li>2. Ductile Iron</li><li>3. Bainitic Iron</li><li>4.Steel</li></ul>
6	Weight (Min-Max)	1 to 50 Kgs

SI. No	Special Process	Advantages
1	Phosphating	Corrosion resistant & Lubrication during initial run of the engine
2	Induction hardening	Improves wear resistance
3	Through hardening	Increases hardness
4	Normalizing	Stresses relieving
5	Deep rolling	Improves Flange strength

# Product Application



# **Foundry Equipment**



#### **Production Equipment**

- Inductotherm Induction Furnaces
- Automated Carousel Machines
- Centrifugal Casting Machines
- Shot Blasting Machines
- Heat Treatment Facilities
- Parting Off Machines

#### **Testing Equipment**

- Spectro Labs
- Zeiss Metallurgical Microscope with Photographic attachment
- Image Analyzer.
- Nodularity Testing Equipment.
- Universal Testing Machines
- Vickers , Brinnel & Rockwell Hardness Testing Machines.
- Flange strength checking Machine













































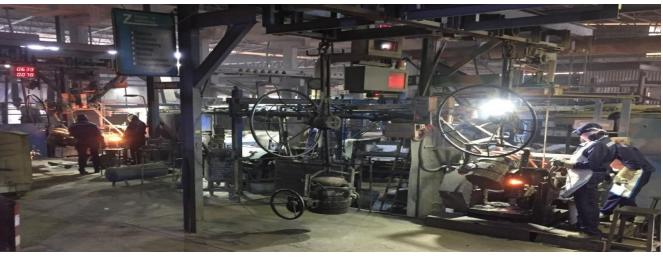












<u>KL1 – 1800KW</u> <u>KL1 – Table 1 & 2</u>







<u>KL1 – MTU Turntable</u> <u>KL TPL Turntable - 3</u> <u>KL RPR – Turn Table - 2</u>

#### **Process Flow**









**Raw Material Transfer** 



**Charging into Furnace** 



<u>Melting</u>



**Spectro Check** 



**Water Cooling** 



**Die Rotation** 



**Pouring** 



**Die Coating** 



**Metal Tapping** 



**Casting Extraction** 



**Casting Inspection** 



**Shot Blasting** 



**Parting** 



Finished Casting
Storage

Issue to Machine Shop

# **Machining Equipment**



#### **Production Equipment**

- Mazak & ACE CNC Turning Centers
- Nagel Plateau honing Machines
- Centreless Grinding Machines
- Two spindle Fine boring Machines
- High productivity SPM's
- Automated Phosphating Plants
- Washing Machines
- Vertical Milling centre

#### **Test Equipment**

- Zeiss CMM Machine
- Zeiss Roundness Tester
- Zeiss Contour Graph
- MAHR Surface Roughness Tester
- Dyna Scan Profile Projector
- Multi Gauge Inspection Equipment

























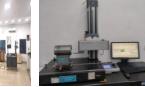
































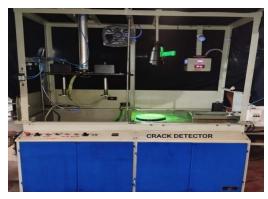
## **NDT & Cleanliness**



- Eddy-Current testing uses electro-magnetic induction to detect flaws in conductive materials.
- Eddy-Current testing can detect very small
   Cracks in or near the surface of the material.
- Magna flux crack detection works on the electro magnetic principle, with manual intervention
- Washing Machine
- Millipore test equipment













# **Machining Facilities**











KL1 - Sigma Machine Shop

KL1 - MTU Robot Cell

KL1 - SF Machine Shop

KL1 - PF Line Robot Cell









**KL Vizag Machine Shop** 



**KL Rudrapur Machine Shop** 



KL TPL - Robot Cell





**KL TPL - Machine Shop** 







SI. No.	Unit	Foundry Capacity / Month (Tons)	Machining Capacity / Month (No's)	
1	KL1 VJA	2,300	4,05,000	
2	KL4 VIZAG		50,000	
3	KL3 RPR	500	2,00,000	
4	KL TPL	2200	PM - 1,00,000 SF - 65,000 Wet - 30,000	
Total		5,000	7,50,000	
Utilization 2023-24		61.74 %	86.38 %	

# **Safety & Employee Morale**

















**Safety Awareness program** 













**Safety Pledge by team** 















**Prize Distributions** 







**Sunrise Meetings** 







**Best Slogan & Painting Award** 









**Best PPE wearing Employee** 













**Quality Month Celebrations** 

### **CSR Activities**









**SNEHA Hospital** 

**Village Adoption** 

**Chukkapalli High School** 

**Mineral Water Plant** 





















**MPUP School Rooftop reconstruction** 

# **Accolades , Trophies & Awards**





Best Quality Performance Award from SML in 2016

**KOEL** 



Best Quality Performance Award from KOEL in 2017

**KOEL** 



Category Partner from CUMMINS in 2017



Best Quality Performance Award from KOEL in 2018



**Cummins** 



**KOEL** 



KOEL



KOEL



**Eicher** 



Mahindra Mahindra



**Darton** 



Swaraj Mazda



VE Commercial



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