





### 厦门日上集团股份有限公司

XIAMEN SUNRISE GROUP CO. LTD

2023年4月 投资成立日上车轮越南有限责任公司

April 2023 Sunrise Wheel Vietnam Company Limited. founded

2021年12月 日上集团试验中心通过CNAS认证

December 2021 Sunrise Group Test Center Has Obtained CNAS Certification in 2021.

2021年5月 投资成立河北日上车轮有限公司 Hebei Sunrise Wheel Co. Ltd. Founded May 2021

2021年5月 投资成立重庆新长诚钢构工程有限公司

Chongqing NCC Steel Engineering Co.,Ltd.founded May 2021

2021年5月 投资成立新长诚 (厦门) 建设工程有限公司 NCC (Xiamen) Construct Engineering Co.,Ltd. founded

通过ISO 14001环境管理体系及ISO45001职业健康安全管理体系认证

May 2021

April 2018 ISO 14001 & ISO45001 Certification Approved

2017年11月 投资成立漳州新长诚钢格板有限公司 Zhang Zhou Ncc Gratings CO.,LTD. founded November 2017

2017年8月 通过IATF 16949:2016 国际汽车工业质量管理体系认证 August 2017 IATF(International Automotive Task Force)

2017年3月 投资成立福建日上锻造有限公司

2018年4月

March 2017 Fujian Sunrise Forging Technology Co.,Ltd founded.

2016年5月 投资成立壹东金属幕墙有限公司

I DOMAIM Metal CURTAIN WALL Co., Ltd founded. May 2016

2015年12月 投资成立厦门日上运通国际物流有限公司 December 2015 Xiamen Sunrise Express IOT Co.,Ltd founded

2015年6月 公司名称更改为"厦门日上集团股份有限公司" June 2015 Officially renamed as Xiamen Sunrise Group Co.,Ltd

2012年3月 投资成立新长诚 (漳州) 重工有限公司 March 2012

NCC(Zhang Zhou)Heavy Industry Co.,Ltd founded

2011年6月 在深圳证券交易所上市,股票代码:002593

Listed company in Shenzhen Stock Exchange, NO: 002593 June 2011

2010年5月 "22.5系列轻量化无内胎钢圈"被认定为国内领先水平 May 2010 "22.5 series lightweight tubeless wheel" recognized as top-level wheel in China

2010年4月 投资成立"四川日上金属工业有限公司"

April 2010 Sichuan Sunrise Metal Industry Co. Ltd. founded

2009年8月 被认定为高新技术企业

SRW identified as High-tech Enterprise August 2009

2008年5月 厦门多富进出口有限公司 Xiamen TOPU Import & Export Co.,Ltd. May 2008

January 2008

2008年1月 投资成立"新长诚(越南)有限公司" NCC Vietnam Co. Ltd. founded

2006年12月 投资成立"厦门日上金属有限公司" December 2006 Xiamen Sunrise Metal Co. Ltd. founded

2006年10月 成为中国标准化协会团体会员单位

Became a member of China Association for Standardization October 2006

2005年12月 投资成立"厦门日上钢圈有限公司" Xiamen Sunrise Wheel Co. Ltd. founded December 2005 1997年2月 投资成立"厦门新长诚钢构浪板有限公司"

February 1997 Xiamen New Changcheng Steel Engineering Co. Ltd. founded

成立"厦门日上实业有限公司" 1995年8月

August 1995 Xiamen Rishang Industry Co. Ltd. founded

通过IATF 16949国际汽车工业质量管理体系、ISO 14001环境管理体系及ISO 45001职业健康安全管理体系认证, 并取得美国DOT注册,通过美国SAE、德国TÜV、巴西INMETRO、俄罗斯EAC、印尼SNI等产品质量测试认证。

SRW has obtained accredited by IATF 16949, ISO 14001 and ISO 45001. Sunrise wheels attained U.S. DOT registration and successfully passed the tests certificate by U.S. SAE, TÜV Germany, INMETRO Brazil, EAC Russia and SNI Indonesia.





# 集团简介 Group Profile

厦门日上集团股份有限公司(简称"日上集团",股票代码:002593)创立于1995年并于2011年成功在深圳证券交易所A股上市,集团下辖两大业务板块,专业从事"汽车车轮"及"钢结构"的研发、制造与销售。日上集团旗下拥有19家分公司,5大生产基地(厦门、漳州、四川、河北、海外越南),集团辖下工厂总占地面积67万平方米,员工4000多人,技术人员300余人。

日上集团一直专注于金属制品的研发、制作与销售,集团自成立二十多年来,始终秉承"创新、诚信、责任、合作"的核心价值观,坚持"诚实守信"的原则为广大客户提供优质的服务。日上集团充分利用自身技术积累和产业基础优势,打造出具有特色的建筑钢结构和汽车车轮自主品牌,并成为国内最大规模的汽车车轮制造集团及钢制品综合生产集团之一,产能达到1400万套车轮及钢结构年用钢量35万吨的生产规模,年销售额达到38亿元人民币。

日上集团凭借先做强再做大的理念,扎实经营,将以广阔而又专业快速的服务精神,优质的产品竭力与客户共求发展,共同创造产业全新生态圈。日上集团将以"打造世界一流品质的卡客车车轮和钢结构产品"为目标,以"创造钢铁文明"为出发点。打造更高品质,更具价值的车轮和钢构制品,为社会经济发展做出自身应有的贡献。

# **Group Profile**

Xiamen Sunrise Group Co., Ltd. (referred to as "Sunrise Group", stock code: 002593) was founded in 1995 and listed on the Shenzhen Stock Exchange in 2011. The group has two major business segments, specializing in the R&D, manufacturing and sales of "automotive wheel" and "steel structure". Sunrise Group has 19 branches and 5 major production bases (Xiamen, Zhangzhou, Sichuan, Hebei, and overseas Vietnam). The group covers a total area of 670,000 square meters of the factories, with more than 4,000 employees and more than 300 technicians.

Sunrise Group has been focusing on the R&D, production and sales of metal products. Since its establishment of more than 20 years, the group has always adhered to the core values of "innovation, integrity, responsibility and cooperation" and adhered to the principle of "honesty and trust" to provide customers with excellent service. Sunrise Group has made full use of its own technology accumulation and industrial foundation advantages to create distinctive architectural steel structures and independent brand of automobile wheels, and has become one of the largest automobile wheel manufacturing groups and steel product production groups in China. The production capacity has 14 million sets of wheels and the annual steel consumption of steel structures is 350,000 tons, and the annual sales volume reaches 3.8 billion yuan.

With broad, professional and fast service spirit and high-quality products, Sunrise Group relying on the concept of becoming stronger first and then growing bigger, operates solidly, and will strive to seek mutual development with customers and jointly create a new industrial ecosystem. Sunrise Group takes "creating world-class quality truck and bus wheels and steel structure products" as its goal, and "creating a steel civilization" as its start, creates higher quality, more valuable wheels and steel structure products, and makes contributions to social economic development.







# 先进的 生产工艺

**Advanced Production process** 



我们相信科技对当今钢圈产业带来的巨 大改革,相信先进的设备,一流的高级人才, 合理的管理体制对一个企业带来的超前生机。 因此,日上注重产品的尖端技术,为此,引 进了当今钢圈一流的生产流水线设备,从而 体现了日上采用自动化生产线的超前决策。 在国内同业界办厂投资规划上,日上也走在 了前列,也为"汽车钢圈"的生产体现了现 代高端技术所带来的巨大变化。

SRW always believes that science and technology has brought about great changes in steel wheel industry, and that advanced equipments, senior talents, and reasonable management system will generate unprecedented vitality for an enterprise. Therefore, SRW attaches great importance to advanced technology in terms of the introduction of top-class production equipment in steel wheel industry, which is a manifestation of its superior decision-making policy in adopting automated production line. SRW stands at the forefront of strategic planning and investment in the industry.



Rim Production Linc



连续冲压设备 Continuous Punching Machine



WF数控旋压 WF CNC Spinning Machine



轮辐生产线 Disc Production Line



压配焊接生产线 Assembling And Welding Line





世界一流的德国WF



World-advanced German WF
Three-stage CNC spinning machine

公司引进了德国瓦格纳手动静电粉末喷涂设备,美国Valspar 粉体漆及具有国际先进水平的全自动数控旋压机,使钢圈重量更轻、强度更高、粉未更均匀、表面光滑平整。焊接方面,公司引进美国Lincoln埋弧焊机,保证焊缝的强度、气密性及疲劳寿命。

SRW has introduced German Wagner static powder painting machine, American Valspar powder material and world-advanced automatic CNC spinning machine. In this way, SRW can produce tubeless steel wheel with lighter weight, better strength, uniform top-powder and smooth surface. Regarding welding, SRW has adopted American Lincoln submerge welding machine to guarantee welding quality, especially the strength and endurance life of welding seam, and air tightness.







世界一流

### 美国PPG及Valspar涂料

World-advanced American PPG and Valspar painting materials



世界一流的美国PPG及 Valspar 涂料,能保证钢圈表面长时间不褪色、不掉漆,从根本上解决了钢圈漆面的质量问题。

The world-advanced painting materials ensure no fading and peeling at surface coating for a long time, which provides a basic solution to the problem of surface coating quality.



进口液体面漆线,充分保证了钢圈面漆厚度及均匀度,使产品更加美观。

The surface-coating line with imported painting material fully renders every wheel with uniform thickness and smooth surface.

世界一流

### 日本KAKUSAI在线全岭测设备

World-advanced Japan KAKUSAl on-line inspection machine



世界一流日本KAKUSAI在线全检测设备。

World-advanced Japanese KAKUSAI on-line checking machine ensures better product quality



动平衡测试仪Balance checking machine 严格检测钢圈动平衡,确保行驶安全;优良的钢圈动平衡可以减少轮胎与地面的异常磨损,延长轮胎的使用寿命。

The machine performs strict inspection of wheel balance to secure driving safety. Excellent wheel balance will reduce unnatural tire wear, which prolong its service life.

世界一流

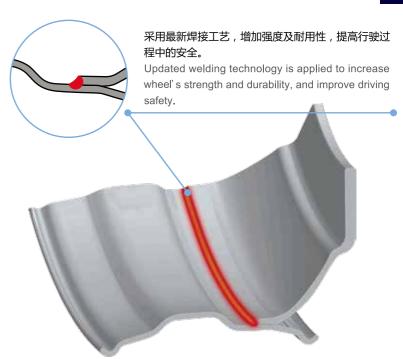
### 美国Lincoln埋弧焊机

World-advanced American Lincoln submerge welding machine



世界一流美国 Lincoln 埋弧焊机,焊缝扎实,确保钢圈良好的气密性。

The machine contributes to solid welding seam and excellent air tightness.



Wider and higher rim design protects tyre bead.

#### 改变散热气流方向,提高散热性能。

Different heat flow direction improves cooling performance.

采用最新型高性能高强度钢材 , 从根本上加强 使用过程中的耐用度以及安全性 , 最大限度的 让用户得到利益的同时 , 拥有安心。

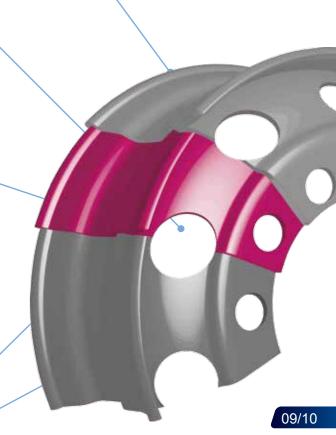
The newest and high-quality steel material can basically strengthen the durability and security of wheels in use, meanwhile maximize user, s benefits and dispel user's worries.

采用世界一流美国 PPG 及 Valspar 涂料,长时间保证钢圈表面不褪色,不掉漆,涂漆面均匀加厚,有效减少沙石路面对钢圈漆面损伤,确保使用。

World-advanced American PPG and Valspar painting materials ensure no fading and peeling at surface coating, and contribute to even painting thickness and smooth painting surface, which effectively prevent wheel's surface coating from damage on rugged road.

#### 轮辋加厚,提高载重能力。

Thicker rim enhances loading capacity.



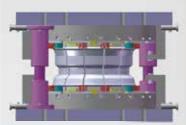




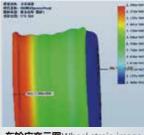
## 品质控制 Quality Contro

产品从设计、测试、生产到品质管 控,应用一流的软件和设备,实施 严格的管理,确保出厂的每一个钢 圈质量合格。

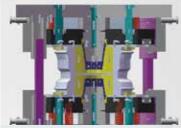
SRW applies advanced softwares and equipments in design, test, production and quality control to all its products, and implements strict management to guarantee every delivered wheel quality.



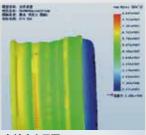
扩涨模总成 Expanding Mold Assembly



车轮应变云图Wheel strain image



扩涨模总成剖视 Reversed vision of expanding mold assembly



车轮应变云图 Wheel strain image



# 无内胎钢圈优点 Advantages of tubeless steel wheel

### 载重 ● 节省燃料

Heavy duty ● Energy efficient

由于无内胎轮胎滚动阻力更小,且带 轮辋整套重量比有内胎轮胎轻 12% 左右。据资料统计,如果全钢有内胎 轮胎换成全钢无内胎轮胎,每根轴可 省燃油 1% 左右。也就是说,你的 挂车是 1.2.3 轴的话, 就可省 6%的 油费

Tubeless wheel has less rolling resistance and is 12% lighter than tube wheel. According to statistics, if the tube wheel is replaced by tubeless wheel, each axle can save fuel by 1%, which means that your trailer can save fuel by 6% if it is a 123-type axle.

### 高速 ● 降低胎温

High speed ● Lower tyre temperature

由于全钢无内胎轮胎取消了内胎和垫 带,而且所使用的钢圈也要比有内胎 轮胎轻薄了许多, 所以在长途高带行 驶中,散热性能更好。并且无内胎轮 胎轮辋的外直径比有内胎大,所以刹 车片的散热也更好。行驶胎温的降低 对轮胎的耐磨性提高,预防肩空,大 有好处,而且有效提高了高速性能, 比有内胎轮胎有更长的行驶里程。

As tubeless wheel is without inner tube and flap, and it is lighter than tube wheel the tubeless wheel has better coolingoertormance in long-distance and high-speed driving. The tubeless wheel rim has bigger external diameter than that of tubewheei rim, which contributes to beter cooling property for brake pad, Lowering tvre temperature can reduce wear resistance, prevent tyre-shoulder separation and efectively enhance high-speed performance but with loncer drivina distance than tube

### 安全 ● 提高安全性

Safety---better wheel security



被刺穿后,空气瞬间从内胎和 外胎的间隙 向子口处、气门 嘴孔泄露,汽车即刻发生倾 斜,极有翻车的可能!

After being punched, the air will flow from the clearance between inner tube and tyre, and then leak out through tyre toes and air valve. In this case, a car or truck will lean immediately, leading to a danger of turning over.



被刺穿后,胎内空气只能从唯 一个出口缓慢泄露,汽车不 会发生倾斜,让司机有一个处 置的时间。

After being punched, the air can only leak out through an only outlet slowly. In this case, a car or truck will not lean and a driver will have time to handle it.

### 根据路况选用钢圈 Right wheel in right road condition

"G"代表标准载重 "G" refers to standard loading capacity

#### 良好路面 Good conditions 非良好路面 Poor conditions 高速公路 Express highway 国道National highway 市区路面Urban road 混合路面Mixed road 恶劣路面 Rugged road 使用 路况 Road conditions 载 報 genera 重 ≪G 较重 况 heavier ≤1.5G 重载ove

### 根据车型轮位选用钢圈 Right wheel with right vehicle and position





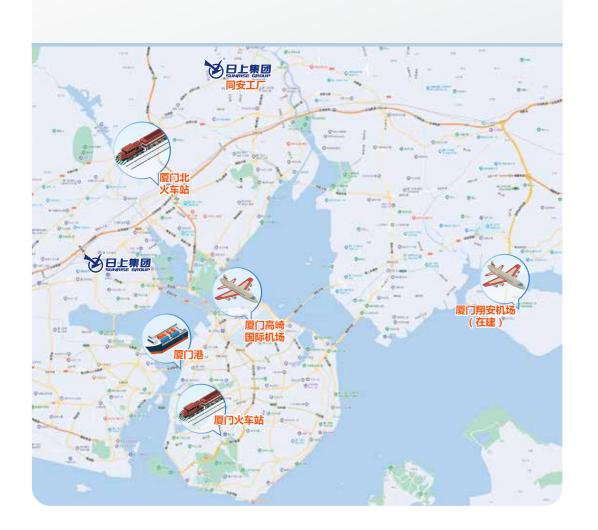


# 物流保证Transport Assurance



日上集团地处美丽的厦门,交通便利,距离机场、码头及火车站均只需 15-20 分钟的路程。厦门港是中国沿海十大港口之一,交通发达,拥有完善的陆海空交通体系,为外向型经济的发展提供了强有力的保障。

Sunrise Group, located in beautiful Xiamen City, enjoys convenient means of transportation. It takes only 15-20 minutes' drive to international airport, sea port and train station in or around Xiamen. Xiamen port, one of the top 10 sea ports in China, facilitates the development of export-oriented economy in Xiamen with its great support of comprehensive transportation system.



## 主要适配车种

Major Adaptive Vehicle Types

























































































SRW distribution network in China





越南北宁生产基地





# 日上车轮 Sunrise Wheel



为进一步提升生产效率、提升产品品质,以全力提升集团公 司的竞争力,日上集团对生产线进行了一系列的自动化、省力化 等提升改造,其中包括新增德国WF轮辐旋压设备、轮辋线脉冲对 焊改造、涂装线自动喷涂改造等; 同时为提升集团公司的产品研发 能力,集团于2021年正式取得CNAS国家合格试验室认证标准。

为加强对市场的快速响应能力,提升在原材料、产品等物流 配送方面的优势,集团国内新增河北生产基地及进一步扩大海外 越南工厂的规模。

To fully enhance the competitiveness of the group, Sunrise makes further efforts to improve production efficiency and product quality. Sunrise Group has carried out a series of transformation and updating of production line on automation and laborsaving, including the addition of German WF CNC Spinning Machine, the transformation of Pulse Butt Welding Rim Line and the Automatic Spraying Painting Line, etc.; At the same time, to improve the capability of R&D, the group has obtained CNAS National Qualified Laboratory Certification in 2021.

further expansion of the scale of Vietnam factory will strengthen the ability of rapid response to the market and enhance the advantages in logistics distribution



### **拟置** Steel Wheel



专为良好路面高速行 驶设计,卡客车全轮 位安全使用。

It is specially designed for the safe use of all wheel bits to truck and bus in high-speed running on good road condition.



- 更节省燃油
- 有效降低胎温
- 提高安全性
- Much more energy
- Effectively lowering tyre temperature
- Improve driving security





型钢钢圈 Tube Wheel



无内胎钢圈 Tubeless Wheel



无辐钢圈 Demountable Wheel







# 轻量化 Lightweight

研发优势:日上集团致力于商用车钢制车轮产品研发二十 多年,已积累了较强的产品研发实力,能针对市场的特 殊需求进行产品的个性化定制,特别是在产品结构设计 方面,能有效运用有限元分析软件,对不同材质和不同 性能要求的产品实施可靠的结构设计,尤其是在高抗拉 强度材料使用方面,日上集团以市场的轻量化需求为导 向,已成功开发了全行业最轻量的22.5x8.25系列产品, 重量为28.6kg,比同类产品减重约18%.

**R&D advantages:**Sunrise Group is committed to commercial vehicle steel and aluminium wheel product development nearly 20 years, has accumulated a strong product development strength, the specific needs of the market for personalized products, Finite element analysis software, the different materials and different performance requirements of the product to implement a reliable structural design, especially in the use of high tensile strength materials, Sunrise Group by lightweight market demand oriented, has successfully developed the industry's most lightweight 22.5x8.25 series products, the weight of 28.6kg, about 18% weight loss than similar products.



### 轻量化产品优势 Advantages for light weight as below



节省燃油 Fuel Saving

承载能力高

Higher max

load capacity



安全性好 Better security

舒适性

Improve driving



Lighter on weight



Attractive

appearance



轮胎磨损





decreased by 26%



19/20







## 报造铝圈 Forged Aluminum Wheel

制造优势:日上集团采用行业内领先的工艺规划,进行产品的闭模锻压 成型,保证了产品几何精度的同时,又能使产品的质量分布均匀,材料 金相组织得到有效保证;旋压成型设备采用德国立式三旋轮结构的旋 压机,可以保证产品圆柱度精度控制在0.5mm以内,同时还减少了加 工的残余应力;热处理设备采用日本设计的连续式步进炉,炉温控制 可靠性高,控温精度能达到+-1°C,产品的热变形量在0.5mm的可控范 围内,加热和淬火的过程控制稳定可靠,能得到可靠的合金固溶体组 织,从而确保了产品的抗拉强度和表面硬度均能满足产品的设计要求 以及市场需求;机加工方面 采用台湾制造的精密数控车床,在保障产 品加工精度的同时还有效提升了生产效率,可有效减少加工误差,加 工精度可达0.01mm。在铝合金车轮的全线生产过程中,全程实现自动 化,工件物流自动化以及换模自动化等,保证了产品品质的一致可靠。

Manufacturing advantage: Sunrise Group uses the industry's leading technology planning, the product of the closed-die forging molding to ensure that the product geometric accuracy and also make the product quality distribution evenly, the material metallurgy organization is effectively guaranteed; spinning equipment used in Germany The three-wheel-type spinning machine which can ensure that the product cylindrical precision is controlled within 0.5mm, and also reduces the residual stress of the processing. The heat treatment equipment adopts the Japanese-designed continuous stepping furnace, the furnace temperature control is high reliability, Temperature control accuracy can reach + -1 °C, the product of the thermal deformation of 0.5mm in the controllable range, heating and quenching process control is stable and reliable to get a reliable alloy solid solution structure, thus ensuring the product of tensile strength and Surface hardness alike to meet the product design requirements and market demand; Machining, Taiwan-made precision CNC lathe, in ensuring the accuracy of product processing at the same time also effectively improve the production efficiency which can effectively reduce the processing error and processing accuracy of up to 0.01mm. Aluminum alloy wheels in the entire production process, the entire process are automation, workpiece logistics automation and mold change automation, to ensure consistent product quality and reliability





#### 轿车锻造铝圈 Forged Aluminum Passenger car wheel









#### 适用于各种表面处理和客户意向的定制。

Suitable for all kinds of surface treatment and combination of customer's intention.

















卡客车锻造铝圈 Forged Aluminum Commercial wheel

#### Forged Aluminum Wheel Product Advantages



#### 重量更轻,运营成本更低 Lighter in Weight and Lower in Cost

锻造铝圈的重量只相当于钢圈的五分之四,以22.5X8.25 为例, 锻造铝圈重量约为24KG, 钢圈至少为30KG; 据世 界铝业协会提供的数据,一般情况下汽车每减少10%的重 量,其油耗便可降低6%-8%。

Aluminum Wheel is 20% lighter than steel wheel, take 22.5X8.25 as an example, the weight for Aluminum wheel is just about 24kg and 30kg for the steel wheel. According to the statistics by International Aluminum Institute, every 10% reduction in weight will decrease 6%-8% fuel generally.



#### 强度更高,更加安全 **Higher Strength and Safer in Driving**

锻造铝圈的承载能力是钢圈的5倍,并且减轻了轮胎磨耗, 降低刹车鼓以及轮胎的老化,提高轮胎使用寿命,降低爆 胎的可能性;当受到外部冲击时,铝圈受到的损坏程度远小

Forged Aluminum wheel owns 5 times higher loading capacity than steel wheel. Also, it reduce the tire wear and the brake drum abrasion which prolong the tire life and lower the possibility of flat tire. When it comes to external force impact, Forged Aluminum Wheel suffers far less damage than steel wheel



#### 散热性能更好,轮胎磨耗降低 26%。 Good Heat Dissipation, Tire Wear Decrease by 26%

锻造铝圈有散热快的特性,所以能更好地保护刹车系统以 及其他零部件,从而大大降低刹车系统的保养费 及轮胎的磨损率。

Forged Aluminum Wheels are good at heat dissipation which allow better protection for brake system and other parts of the vehicle, which correspondingly reduce the maintenance cost and the tire wear

















