



南京金牛机械制造有限公司

Nanjing Jinniu Mechanical Manufacturing Co.,Ltd



公司简介 Company Details

金牛公司是粉末冶金行业的杰出企业，产品涉及粉末冶金齿轮，转子，链轮，带轮等汽配件，用于发动机机油泵，水泵，燃油泵和真空泵中。

Nanjing Jinniu Mechanical Manufacturing Co.Ltd. is a leading Manufacturer of PM sintered parts for engines of automobile. The main products are Gears, Rotors, Sprockets and Pulleys for oil pumps, water pumps, Fuel pumps and Vacuum pumps.

金牛公司成立于1989年，并与2019年获得了IATF16949认证。目前产品类别超过1000种。公司技术团队可以根据图纸，样品或者OEM号提供产品，满足客户需求。在国内外市场，金牛都享有盛誉，目前已出口国家和地区有北美，南美，加拿大，德国，韩国，土耳其，印度，巴基斯坦等。

With IATF 16949:2009 we can ensure our quality. Since 1989 we have been in this field. We are always focusing on technical innovation to meet customer's requirements. We have more than 1000 kinds of products for your selection. We also can produce them according to your drawings, samples or OEM . We can provide you with top quality, competitive price and prompt delivery. We enjoy an honor in domestic and overseas market and export products to USA, Argentina, Brazil, Canada, Germany, Korea, Turkey, India, Pakistan and so on.

欢迎询价！

If you need more information, please contact us.

公司历史 History

1989 金牛公司成立

1989 Company establishment

2000 在兼顾农机产品的同时，开始扩展汽配产品

2000 Besides agricultural machinery engine parts, start to make products for cars

2002 获得ISO9001:2000质量认证

2002 Get the certificate of ISO9001:2000 Quality Management System

2009 成立外贸部，开拓国外市场

2009 Establishment of foreign trade department

2010 获得IATF16949认证

2010 IATF 16949:2009 certification is issued

公司厂区 Company Overview

金牛公司坐落在江苏南京高淳区，风景秀美。厂房占地面积33000平方米，主要分为粉末冶金车间和机加工车间，涵盖混粉-压制-烧结-整形-后期机加工等完整流程，为客户提供精密产品。

Nanjing Jinniu is located in Gaochun District, Nanjing, Jiangsu Province, with beautiful scenery. The factory covers an area of 33000 square meters and is mainly divided into powder metallurgy workshop and machining workshop, covering the complete process of powder mixing, pressing, sintering, coining, and machining, providing customers with precision products.



IATF 16949



SIRIM QAS INTERNATIONAL CERT. NO. : QMS-AUTO 00279CN

IATF CERT. NO.

: 0505284

QUALITY SYSTEM REGISTRATION CERTIFICATE

SIRIM QAS International Sdn. Bhd. hereby certifies that

NANJING JINNIU MECHANICAL MANUFACTURE CO., LTD.
NO.8, LONGJING ROAD
GAOCHUN DISTRICT
NANJING CITY, JIANGSU PROVINCE
211300 CHINA

IATF USI : 63YCG6

has implemented the Automotive Quality Management System complying with IATF 16949:2016 "Quality management systems requirements for automotive production and relevant service part organizations"



Scope of Registration

MANUFACTURE OF IRON POWDER METALLURGY

Permitted exclusion :Requirements of Clause 8.3 relating to product design and development.

REMOTE SUPPORTING FUNCTION – NOT APPLICABLE



SIRIM

A handwritten signature in black ink.

Nur Fadhilah Binti Muhammad
Chief Executive Officer
SIRIM QAS International Sdn. Bhd.

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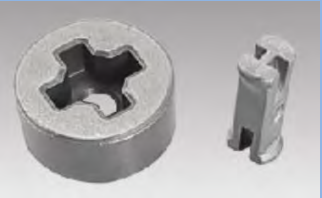
Issue Date : 12 March 2024
Expiry Date : 11 March 2027
Revision Date : Not Applicable

This certificate is granted subject to the terms and conditions governing the grant of a Quality System Registration Certificate as stated in the IATF 16949 Certification Agreement. The organization shall be subjected to regular surveillance audit and complied with the audit requirements, for this certificate to remain valid. The information of this certificate can be found on the website of the Certification and Accreditation Administration of the People's Republic of China (www.cnca.gov.cn)

主营产品 Main products

图片/picture				
产品名称 /product name	齿轮 GEAR	转子 ROTOR	齿轮齿圈 INNER GEAR AND RING GEAR	链轮 SPROCKET
用途/Used for	机油泵，燃油泵，变速箱 Oil pump, fuel pump, Transmission case	机油泵，真空泵 Oil pump, vacuum pump	机油泵，燃油泵，变速箱 Oil pump, fuel pump, Transmission case	机油泵，燃油泵 Oil pump, fuel pump

新产品 New product

图片 /picture				
产品名称 /product name	变量泵转子 variable pump rotor	VVT 转子 VVT rotor	真空泵转子 Vacuum pump rotor	泵盖 Pump cover
图片 /picture				
产品名称 /product name	联轴器 coupling	转向泵转子 Steering pump rotor	带轮 pulley	阀配件 Valve part

外贸客户 Foreign customers

欧洲 EUROPE:

LASO, FEBI, POBJEDA, AWEN, HEMA, TORMAN, AER, POMPASAN, SCHAEFFLER, MTSCO

美洲 AMERICA:

MEMO, SCHADEK, ANROI, URBRO, VETORE, PRICOL, FALLONE, REXITE

亚洲 ASIA:

ATC, RAVI, PRECISION, BHARATH, INFINITY, ASB, ALIHAROON, MOHSIN

设备清单 Equipment list

序号/ NO	设备名称 Equipment name	数量/Qty
1	数控车床/CNC lathe	52
2	普通车床/Lathe	22
3	小车床/Small lathe	15
4	光饰机/Polishing machine	6
5	平面磨床/surface grinder	8
6	外圆磨床/cylindrical grinder	4
7	立轴双面磨床/Vertical shaft double-sided grinding machine	2
8	卧轴双面磨床/Horizontal spindle double-sided grinding machine	2
9	无心磨床/Centerless grinding machine	3
10	双面研磨机/double-lapping grinder	1
11	螺旋式研磨机/Spiral grinder	1
12	往复式毛刺机/Reciprocating burr machine	3

设备清单 Equipment list

序号/ NO	设备名称 Equipment name	数量/Qty
13	清洗流水线/clean machine	1
14	磁粉探伤机/Magnetic particle flaw detector	1
15	抛动槽式油浸机/Throwing slot oil immersion machine	2
16	真空含浸机/Vacuum immersion machine	1
17	全自动整形机/Fully automatic shaping machine	3
18	全自动排列机/Fully automatic sorting machine	4
19	拌料筛粉一体机/Mixing and screening powder integrated machine	2
20	机械手/manipulator	14
21	干粉液压机/Dry powder hydraulic press	21
22	全自动干粉压机/Fully automatic dry powder press	7
25	网带烧结炉/Mesh belt sintering furnace	2

粉末冶金车间：混粉 Powder metallurgy workshop: powder mixing

金牛公司使用的粉末冶金材料以SMF4040居多，也会用D11,D30,D39等。

The powder metallurgy materials are mostly SMF4040. and D11, D30, D39, etc. will also be used.



粉末冶金车间：压制 Powder metallurgy workshop: pressing

油压机

Oil hydraulic press



粉末冶金车间：压制 Powder metallurgy workshop: pressing

机械压机 Mechanical press



粉末冶金车间：压制 Powder metallurgy workshop: pressing

自动排料机 Automatic sorting and palletizing machine



粉末冶金车间：压制 Powder metallurgy workshop: pressing

630吨油压机

Oil hydraulic press - 630T



粉末冶金车间：烧结

Powder metallurgy workshop: Sintering

目前金牛公司有2台烧结炉，分别是18吋和24吋网带式烧结炉

There are 2 Sintering furnaces: 18 inch and 24 inch mesh belt sintering furnaces.



机加工车间：CNC Machining workshop :CNC



机加工车间：自动车床 Machining workshop :Automatic Lathe



机加工车间：自动化机械臂 Machining workshop :Automated robotic arm



机加工车间：加工中心

Machining workshop: CNC Machining Center



机加工车间：双面研磨机

Machining workshop: double-lapping machine



机加工车间：去毛刺机 Machining workshop: Deburring machine



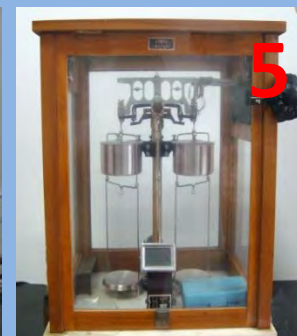
超声波清洗: Ultrasonic cleaning



包装: Package



检测设备: Inspection Equipment



1. 三坐标测量仪 CMM
2. 硬度计 Hardness testing machine
3. 材料测试系统 Material testing system
4. 碳硫分析仪 Carbon-Sulfur Analyzer
5. 电光分析天平 Electro-optical Analytic Balance
6. 立式金相显微镜 Upright metallurgical microscope
7. 计算机多元分析仪 Computer multi-element analyzer
8. 浮子式气动千分尺 float type pneumatic micrometer
9. 粗糙度测量仪 Roughness Measuring Instrument

年销售额 Company Growth

年份YEAR	1989	1995	2000	2005	2010	2015	2020	2022	2023
年销售（百万） Annual sales (RMB Million)	0.6	3	6	15	28	38	55	80	67

Anuual sales (RMB Million)

