

AUTOMOTIVE AFTERMARKET AND CAR REFINISHING MASKING TAPE FOR THE AUTOMOTIVE INDUSTRY

VIBAC GROUP

Vibac is the only packaging and masking tapes manufacturer that uses a **fully integrated in-house process**. Every single finished tape carries our technical knowledge and skilled manufacturing capabilities. Our wide range of products includes a **vast selection of colored - in-house manufactured - masking tapes** engineered for delivering **high-performing results**.

OUR FEATURES

- Best Raw Material Selection
- Proprietary Formulations
- Premium Adhesives
- Superior Backsize Treatment
- Superior Mechanical Performances
- Thinner High Performance Tapes
- Highly Conformable

- Instant Adhesion And Good Holding Power
- Super Sharp Paint Line
- Improved Visibility
- Direct Sunlight Exposure
- Excellent Versatility
- Secure Holding On Any Surface
- Clean Removal In Any Condition

- Indoor/Outdoor Application
- High Temperature Performance
- Good Surface Contact
- No Bleed-Through And Rework
- Easy To Remove In One Piece
- Waterproof





GUARANTEE OF CONSTANT SUPPLIES

We are here for you even in case of raw materials shortage.



We follow your growth with increasing supplies.

OUTSTANDING PRODUCTION CAPABILITIES

Adhesive tapes: 3,000 million sqm Film BOPP: 130,000 Tons

6 PLANTS



Revenues 300 million euro



MULTIPLE APPLICATIONS

in several industrial segments





Customers in over 130 countries. 6 plants in Europe and North America





- 1 **Headquarter** (Ticineto) Italy
- 2 Vinci Plant (Vinci) Italy
- 3 **L'Aquila Plant** (L'Aquila) Italy
- 4 **Termoli Plant** (Termoli) Italy
- 5 **Viggiano Plant** (Viggiano) Italy
- 6 VIBAC Balcani D.o.o. (Jagodina) Serbia
- 7 VIBAC TAPE Inc. (Montreal) Canada
- 8 New Branch (Johannesburg) South Africa











We decided to produce our masking tape **paper** entirely **in-house**.

Thus, we invested in launching our very own paper mill.

The startup of this innovative paper mill consolidates our **integrated production process**, assuring **prompt and integrated control** of the entire production process of masking tape.

We have improved our ability to deliver **products with superior performance** through this innovation, significantly improving the product development process.

Now, even more, our customers can secure the use of a **new range of innovative tapes** with superior performance, designed to **perform from the very first stage.**

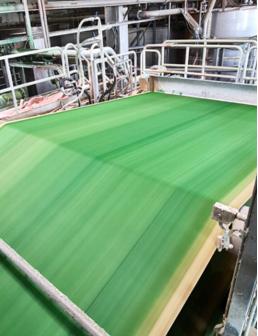
By fully controlling this process, we can also **produce thinner paper** than other products on the market.



By buying this adhesive tape you help take care of the world's forests Look for our FSC®-certified products

> FSC® C158296 www.fsc.org

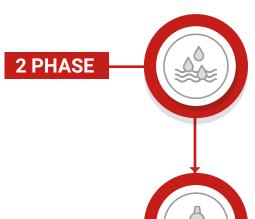






PRODUCTION PROCESS PHASES





SATURATION

Unlike many competitors, we handle the entire saturation process in-house.

This critical step gives the virgin paper the **required mechanical performance**, such as **resistance to paint bleed-through**, **waterproof resistance**, **ease of unwinding**, and **UV resistance**.

We can also produce **thinner and stronger tapes** than other products on the market.

COATING

In this step, a premium **natural rubber** adhesive is "coated" onto the saturated paper.

Our highly technical adhesive gives the tape unique features such as:

- resistance to high temperatures (including IR drying/drying cycles)
- resistance to direct sunlight (UVR)
- resistance to cold environments
- instant adhesion and secure grip (even on irregular surfaces)
- resistance to humidity and water
- · resistance to solvents and thinners

Our expertise allows us to produce masking tapes that **adapt perfectly to any surface** and **can be removed easily without leaving any residue**, securing **very sharp lines**.



CONVERTING AND PACKAGING

Vibac runs high **automation converting** and **packaging machinery**. This technology allows us to **produce and pack single rolls** and deliver them worldwide. Thanks to this step,we can provide you with the **roll size and packaging that best suits your needs**.

excellent solvent and thinner resistance

high temperature - IR drying resistance

easy application on every surface

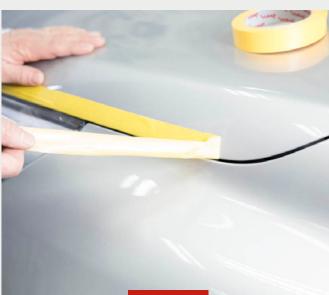












moisture resistant and waterproof

instant adhesion securing grip

clean and precise removal



AUTOMOTIVE AFTERMARKET

MASKING TAPES FOR SUPERIOR AUTOMOTIVE APPLICATION

Ideal for activities requiring excellent holding power and resistance to high temperatures.

The **natural rubber** adhesive ensures **instant adhesion** and a **secure grip** to most surfaces, including metal, rubber, glass, and plastic.

Clean 'lift-off' removal ensures that the tape is removed in one piece, leaving no adhesive residue on the treated part.

As a result, we can deliver **super-sharp paint lines**, even in **high-temperature applications** and on **uneven surfaces**.

This range also offers waterproof qualities, moisture resistance, UV resistance, and resistance to IR drying/drying cycles.



backing	Saturated semi-crepe paper					
color	Fluo Yellow					
adhesive	Natural rubber and cross-linked resins					
total thickness	147 µm					
adhesion to steel	240 g/cm					
tensile strength	4 Kg/cm					
elongation at break	7%					
working temperature range	120 °C for 60 minutes					
removal time	10 days (indoor); 7 days (outdoor)					



Saturated semi-crepe paper

Blue

250

Natural rubber and cross-linked resins

147 µm

240 g/cm

3,7 Kg/cm

7%

120 °C for 60 minutes

15 days (indoor); 10 days (outdoor)































Saturated semi-crepe paper

Brown

Natural rubber and cross-linked resins

147 µm

230 g/cm

3,7 Kg/cm

7%

120 °C for 60 minutes

15 days (indoor); 10 days (outdoor)





Washi - Rice Japanese paper

Deep Yellow

Acrylic water based

90 µm

140 g/cm

4 Kg/cm

5%

120 °C for 60 minutes

90 days (indoor); 60 days (outdoor)

For precision work







































CAR REFINISHING

MASKING TAPE FOR GENERAL AUTOMOTIVE APPLICATION

These tapes are ideal for applications requiring **good holding power and resistance to high temperatures**.

Our natural rubber adhesive ensures **instant and secure adhesion** even to the **most challenging surfaces**, whether metal, rubber, glass, or plastic. This range offers **clean "clear-off" removal** that allows the tape to be **removed in one piece without leaving adhesive residue** on the treated surface, even following **high temperature** and **demanding applications**.

The result is the achievement of **super-sharp**, **smudge-free paint lines**.



backing	Saturated semi-crepe paper					
color	Ivory, Yellow					
adhesive	Natural rubber and cross-linked resins					
total thickness	131 µm					
adhesion to steelv	240 g/cm					
tensile strength	3,2 Kg/cm					
elongation at break	6%					
working temperature range	100 °C for 30 minutes					
removal time	5 days (indoor)					













3,2 Kg/cm

6%



80 °C for 30 minutes

5 days (indoor)



VIBAC GROUP LEGEND AND TECHNICAL DATA SHEET



INDOOR



IR RESISTANT



HARD TO STICK SURFACES



OUTDOOR



WATERPROOF



DELICATE SURFACES



UV RESISTANT



HIGH TEMP



SUPER SHARP LINES



MOISTURE



COLD ENVIRONMENT



DAYS

COLOR LEGEND

- lvory
- Fluo Yellow
- Brown
- Red
- Green
- Yellow
- Blue
- Orange
- Deep Yellow

IN = indoor

OUT = outdoor

TECHNICAL DATA SHEET

AUTOMOTIVE AFTERMARKET											
313	Saturated semi-crepe paper		Natural rubber and cross-linked resins	147	240	4	7%	110 °C for 60'	10 IN; 7 OUT		
250	Saturated semi-crepe paper		Natural rubber and cross-linked resins	147	240	3,7	7%	120 °C for 60'	15 IN; 10 OUT		
251 UVR	Saturated semi-crepe paper		Natural rubber and cross-linked resins	147	240	3,7	7%	120 °C for 60'	15 IN; 10 OUT		
315	Saturated semi-crepe paper		Natural rubber and cross-linked resins	147	230	3,7	7%	120 °C for 60'	10 IN; 7 OUT		
252	Washi Japanese rice paper		Acrylic water based	90	140	4	5%	120 °C for 60'	90 IN; 60 OUT		
304	Saturated semi-crepe paper		Natural rubber and cross-linked resins	131	240	3,2	6%	100 °C for 30'	10 IN ; 7 OUT		
302	Saturated semi-crepe paper		Natural rubber and cross-linked resins	131	240	3,2	6%	100 °C for 30'	10 IN; 7 OUT		
303	Saturated semi-crepe paper		Natural rubber and cross-linked resins	131	240	3,2	6%	100 °C for 30'	10 IN; 7 OUT		
CAR REFINISHING											
228	Saturated semi-crepe paper		Natural rubber and cross-linked resins	131	240	3,2	6%	100 °C for 30'	5 IN		
225	Saturated semi-crepe paper		Natural rubber and cross-linked resins	129	230	3,2	6%	80 °C for 30'	5 IN		

Total

thickness

Backing

Color

Adhesive

Adhesion

to steel

Tensile

strength (kg/cm) Working temperature

range

Removal

time (days)

Elongation at break



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