



Hydro-Tek[®]



MADE IN KOREA

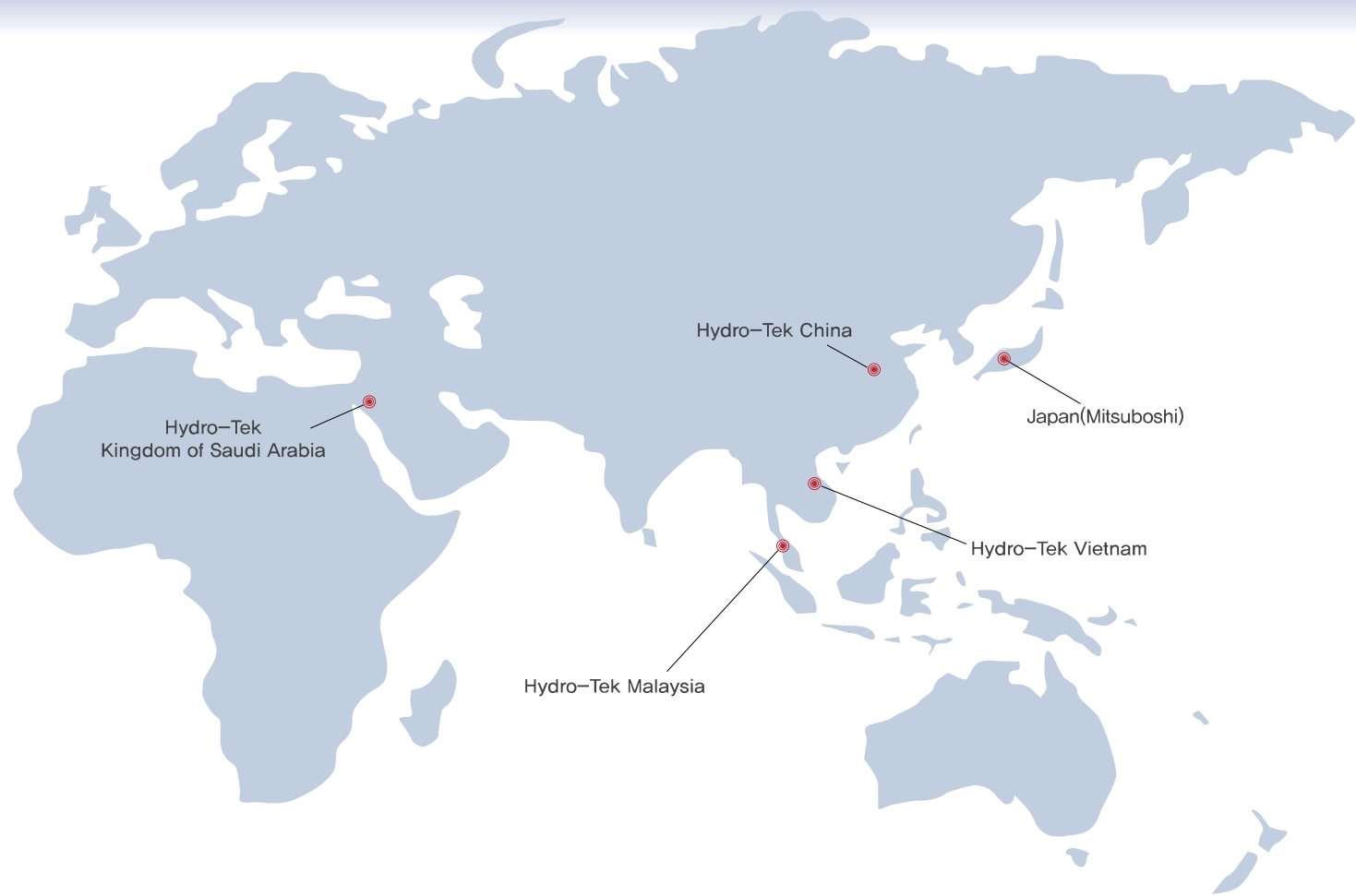
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Version 7



Your partner for Hydraulic solution





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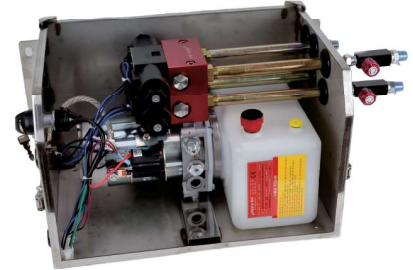
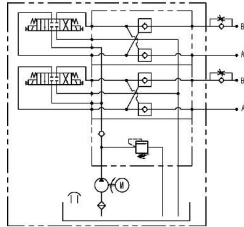
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Best Selling Power Pack

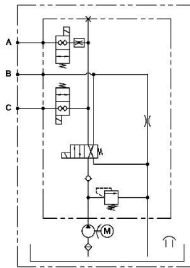
WING BODY / 윙바디

- Two double acting : Power up - Hold - Power down
- Box Type / Cetop 3 Directional Valve
- DC 12V / 24V 5.2 LPM @ 180 BAR
- 차량용 윙바디에 특화된 제품, SUS BOX
- DC 배터리 전용, 복복동 회로



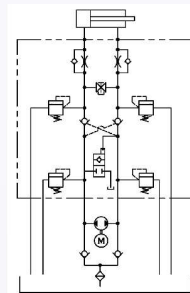
TAIL LIFT / 차량리프트 (유럽식)

- One single one double acting
- Light weight - Plastic cover and tank
- DC 12V/24V 4 LPM @ 200 BAR
- 차량용 리프트게이트에 특화된 제품
- DC 배터리 전용, 단복동 회로
- 외부 케이스 및 탱크를 강화 플라스틱 적용



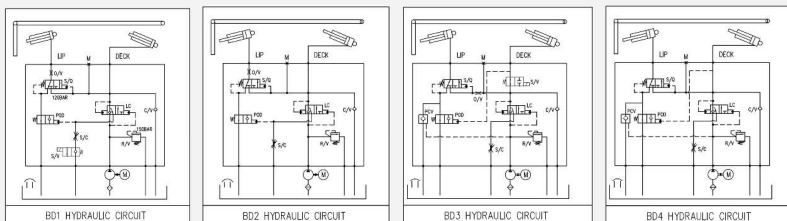
CYLINDER PACK / 실린더 팩

- Double acting
- Fixed flow control valve
- Max Force 25,000 (N)
- AC & DC motor (300W & 500W)
- 파워팩과 실린더를 일체형으로 제작
- AC 또는 DC 모터 전원 사용
- 배관 연결 불필요



DOCK LEVELER / 도크레벨러

- Deck : Single acting / Lip : single or double acting
- AC Motor 4 LPM @ 120 BAR
- 도크레벨러에 특화된 제품
- 립 실린더는 단동과 복동 사양 중 선택 가능



Typical Power Pack

PUMP MOTOR UNIT(PMU) / 펌프 모터유닛



- Pump motor without tank
- DC 24V 3Kw + 4.3cc/rev
- DC motor 7 LPM @ 180 BAR
- 펌프 와 모터 일체형 (탱크 제외 제품)
- 별도의 탱크 사용을 하기 위한 제품

TAIL LIFT(Kor.) / 차량 리프트(한국형)



- Tail Lift (Korea ver.) with SUS box
- DC 12V/24V 5.2 LPM @ 180 BAR
- 차량용 리프트에 특화된 제품, SUS BOX
- DC 배터리 전용, 버튼 케이스 포함

STACKER / 스택커



- Single acting :
Power up - Hold - Gravity down
- Manually operated
- DC 12V / 24V 5.2 LPM @ 180 BAR
- 상승, 하강 시 수동 레버 작동

2 POST CAR LIFT / 차량 리프트(2주)



- Single acting :
Power up - Hold - Gravity down
- AC motor 7 LPM @ 180 BAR
- 복미형 타입 2주 카리프트
- 하강 시 수동 레버 작동(솔 타입 선택 가능)

TAIL LIFT Ver.1 / 차량 리프트 Ver.1



- One single one double acting :
Open - Gravity down - Power up - Close
- DC 800W 12V / 24V 2 LPM @ 200 BAR
- 차량용 리프트게이트에 특화된 제품
- 외부 케이스 및 탱크를 강화 플라스틱 적용

SCISSOR LIFT / 시저 리프트



- Single acting :
Power up - Hold - Gravity down
- AC motor 4 LPM @ 180 BAR
- X타입 리프트용 AC 파워팩

DUMP TRAILER / 덤프 트레일러



- Double acting :
Power up - Hold - Power down
- DC motor 2 LPM @ 180 BAR
- 덤프용 파워팩

SOLAR PANEL / 태양광 패널



- Two double acting :
Power up - Hold - Power down
- AC motor 1 LPM @ 100 BAR
- 솔라 패널 및 복복동 회로 전용

WHEEL CHAIR LIFT / 휠체어 리프트(차량용)



- Single acting:
Power up - Hold - Gravity down
- Emergency hand pump
- DC 12V / 24V 2 LPM @ 100 BAR
- 비상 핸드펌프 부착
- 장애인 차량용 휠체어 리프트

ENGINE PACK / 엔진 팩



- Compatible with
Hydro-tek center block
- 6 HP Max 9LPM @ 200 BAR
- 13 HP Max 14 LPM @ 200 BAR
- 엔진 부착형 유압팩
- 가솔린 엔진 (6마력, 13마력)

BELT DRIVEN / 농기계



- Double acting:
Power up - Hold - Power down
- Manually operated
- 벨트풀리 구동타입 파워팩
- 상승-하강 시 수동 레버 작동

TAIL LIFT Ver.2 / 차량 리프트 Ver.2



- One single one double acting :
Open - Gravity down - Power up - Close
- DC motor 1.5 LPM @ 180 BAR
- 차량용 리프트게이트에 특화된 제품
- 탱크 강화 플라스틱 적용

Hydraulic Parts

Gear Pump



Variable Displacement Vane Pump



Solenoid Operated Directional Valve



Modular Valve



Flow Control Valve



Line Type Burst Valve



Ball Valve



Pressure Gauge



Pressure Switch



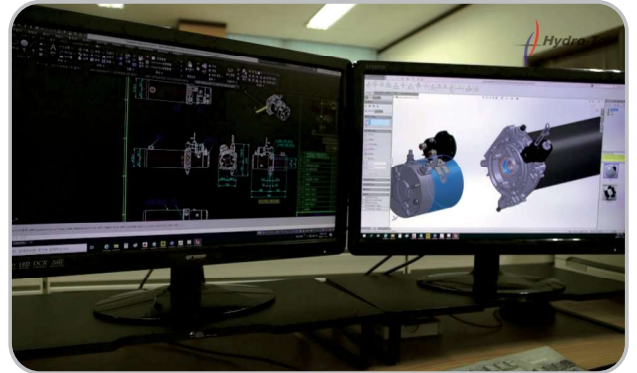
Cartridge Valve



Hydro-Tek System



Headquarter / 본사 (화성 마도)



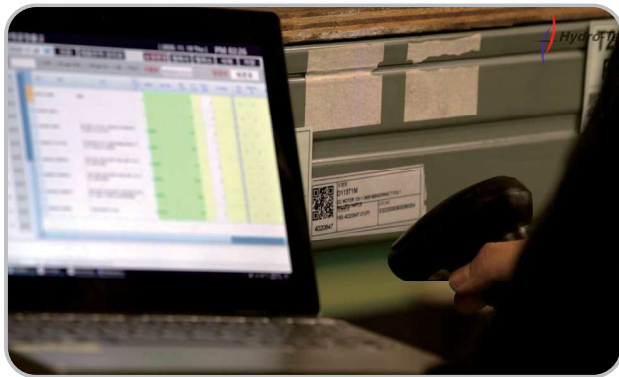
2D, 3D Design / 2D, 3D 설계



Endoscope / 블럭 내부 내시경 검사



Performance Inspection / 성능 테스트



QR code Tracking / QR 코드 추적성 관리



Automation / 센터블럭 조립 자동화



Low temp. Test / 내한성 테스트 (-40 °C)



Endurance Test / 내구성 테스트 (24hr)

Hydro-Tek Power Pack Program

ITEM CODE 1 2 3 4 5 6 7 8 9 10 11

DC MOTOR

1 D 1 1 6 T 1 - B		A / B / C / D Brand	
A	MOTOR	XXX	Without motor
		D	Non-ventilation direct current motor
		M	Bi-directional direct current motor
		L	Ventilation direct current motor
B	VOLTAGE (V)	1	12V
		A	12V (With Flange)
		2	24V
		B	24V (With Flange)
C	POWER (W)	08	800
		12	1200
		16	1600
		20	2000
D	START RELAY	T1	12V, 150A
		T2	24V, 150A
		I1	12V, 150A
		I2	24V, 150A
E	DUTY CYCLE	A1	12V, 100A
		A2	24V, 100A
		XX	Without Start Relay

AC MOTOR

1 T 4 1 5 5 6 - B 1		A / B / C / D Brand / E	
A	VOLTAGE (V)	XXX	Without motor
		H	110V (1 φ)
		S	220V (1 φ)
		T	230 / 400V (3 φ)
B	POLE	F	254 / 440V (3 φ)
		2	2POLE
		4	4POLE
		6	6POLE
C	POWER (kW)	01	0.18
		03	0.37
		07	0.75
		10	1.0
D	FREQUENCY	15	1.5
		50	50Hz
		60	60Hz
		56	50/60Hz
E	DUTY CYCLE	1	S1
		2	S2

CENTER BLOCK

2 X A 1 C		A / B / C	
A	TYPE	One Group	Half Group
		XA, CA	XB, QH, SH
B	DIAGRAM	1	3
		5	7
		9	
C	PRESSURE RANGE	L	3 ~ 10 kg · f/cm ²
		A	10 ~ 60 kg · f/cm ²
		B	50 ~ 150 kg · f/cm ²
		C	100 ~ 200 kg · f/cm ²
D	QUANTITY	D	150 ~ 250 kg · f/cm ²
		F	50 ~ 120 kg · f/cm ² (Heavy flow)

GEAR PUMP

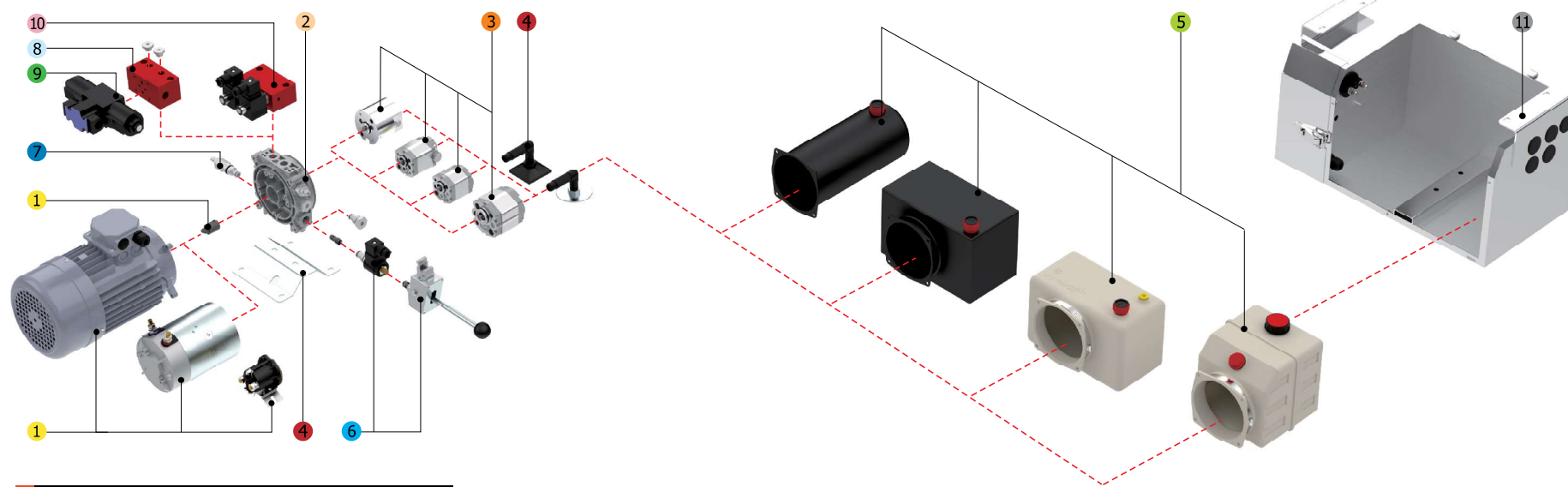
3 G O 1 6 - B		A / B / C Brand	
A	TYPE	G	Gear Pump
		D	Bi-directional gear Pump
B	GROUP	P	Bi-directional Piston Pump
		O	One Group
C	DISPLACEMENT (cm ³ /rev)	H	Half Group
		02	0.2
		03	0.3
		05	0.5
D	QUANTITY	07	0.7
		08	0.8
		11	1.1
		13	1.3
E	PRESSURE RANGE	16	1.6
		21	2.1
		23	2.3

MOUNTING

4 H P P B		A / B / C / D	
A	MOUNTING POSITION	H	Horizontal type
		V	Vertical type
B	AIR BREATHER POSITION	P	P-T port
		C	Cartridge cavity
		M	Base mounting
		S	Special
C	TERMINAL BOX (AC) or START RELAY (DC) POSITION	P	P-T port
		C	Cartridge cavity
		M	Base mounting
		F	Flank mounting
D	BRACKET	S	Special
		B	With bracket (Height : 30mm)
E	QUANTITY	H	With bracket (Height : 45mm)
		X	Without bracket

TANK

5 X R 0 3		A / B / C	
A	TYPE	M	For EP-series C/B
		X	X-series C/B
B	DESIGN	PL	Plastic Oil Tank
		PL	X-series C/B
C	CAPACITY (L)	Q	Q-series C/B
		PC	C-series C/B
D	QUANTITY	R	Round type
		S	Square type
		01	1
		11	11
E	PRESSURE RANGE	02	2
		12	12
		03	3
		14	14
F	QUANTITY	04	4
		15	15
		05	5
		20	20
G	QUANTITY	06	6
		25	25
		07	7
		30	30
H	QUANTITY	08	8
		50	50
I	QUANTITY	09	9



SOLENOID VALVE & COIL

6 S C 4 V - B N / N		A / B / C / D / Brand / E No emergency	
A	TYPE	S	Solenoid valve
		MHXX	Micro s/w manual
B	DIAGRAM	NNNN	Plug for cavity
		C	Normally closed
C	VOLTAGE (V)	D	Normally open
		O	Double lock
D	CAPACITY (L)	1	DC 12V
		2	DC 24V
		3	AC 110V
		4	AC 220V
E	TYPE	N	08-Cavity
		NW	DIN Connector
		S	DIN Connector Wiring
		L	Dual spades
F	QUANTITY	R	Lead wire
		R	Integral deutsche connector

POWER PACK STRUCTURE

PRESSURE COMPENSATED FIXED CONTROL VALVE

7 F 0 3		A / B	
A	APPLICABLE C/B	F	X, C, QH
		S	SH
B	FLOW (L/min)	G	D1, D3
		01	1
		02	2
		03	3
C	QUANTITY	04	4
		06	6
		08	8
		10	10
D	QUANTITY	12	12

DIRECTIONAL SANDWICH BLOCK

8 B Y 3 1 - 		A / B	
A	DIAGRAM	BY6/BY5	BY2
		BY3/BH3	BY4/BH4
B	QUANTITY	BYF	BYW

9 Y A 4 1 1 D -

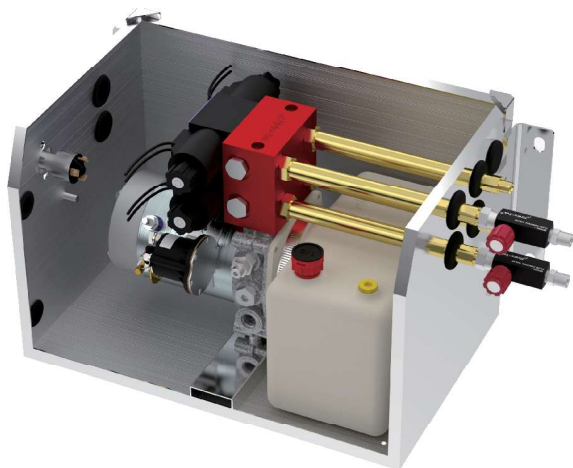
A / B / C / D / E		A / B / C / D / E	
A	DIAGRAM	YA	YP
		YC	YO
B	VOLTAGE (V)	HA	HP
		HC	HO
C	QUANTITY	HB	
D	PORT TYPE	1	DC 12V
		2	DC 24V
		3	AC 110V
		4	AC 220V
E	TYPE		Directional valve QUANTITY
		B	CETOP-3
		D	Terminal Box (Bolt : M5)
		U	Din (Bolt : M5)
F	QUANTITY		Din (Bolt : No. 10-24 UNC)

SOLENOID SANDWICH VALVE

10 D 2 4 8 B N - 		A / B / C / D	
A	DIAGRAM	D1	DA
		D2	D3
B	VOLTAGE (V)	SS	DS
C	CAPACITY (L)	1	DC 12V
		2	DC 24V
		3	AC 110V
		4	AC 220V
D	TYPE	7	AC 24V
		8	08-Cavity
		N	Din connector
		NW	DIN Connector Wiring
E	QUANTITY	S	Dual spades
		L	Lead wire
		R	Integral deutsche connector

BOX TYPE POWER PACK

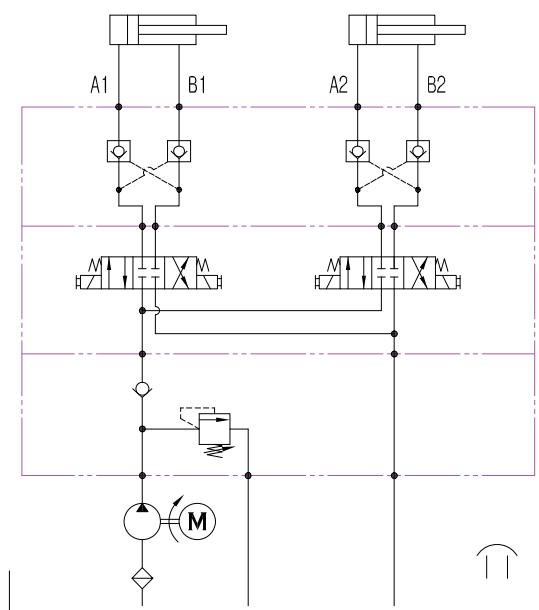
11 L C		A	
A	DESIGN	LX	Box type without button case smaller than LS
		LM	Box type with button case smaller than LS
B	QUANTITY	LS	Box type with button case smaller than LC
		LC	Box type with button case
C	QUANTITY	WR	Box type without button case



Description

- Two double acting :
Power up - Hold - Power down
- Box type / Cetop 3 Directional valve
- DC 12V/24V 5.2 LPM @ 180 BAR

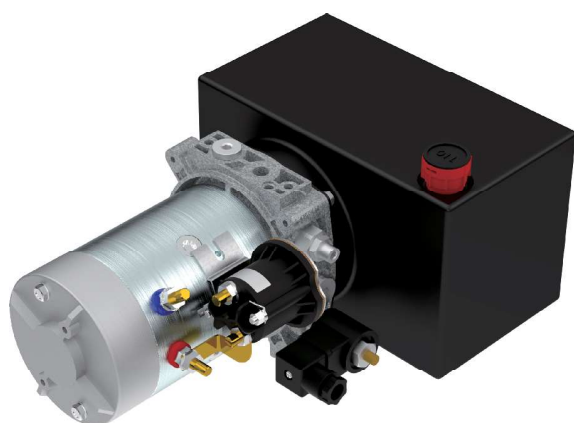
Power Pack for *WING BODY*



Hydraulic Circuit



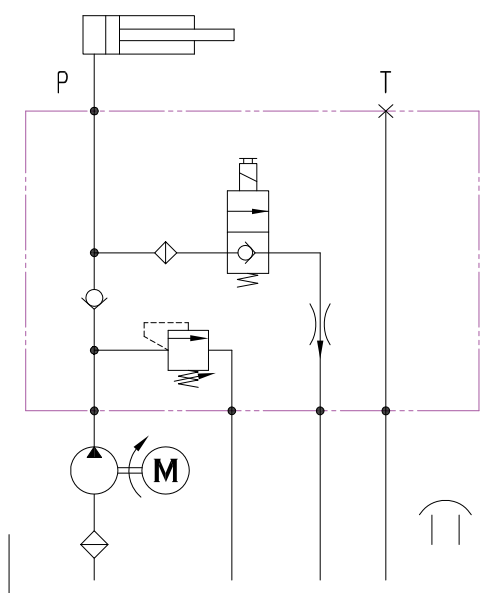
Application - *WING BODY*



Description

- Single acting:
Power up – Hold – Gravity down
- Manual lowering valve (option)
- Pressure compensated fixed control valve

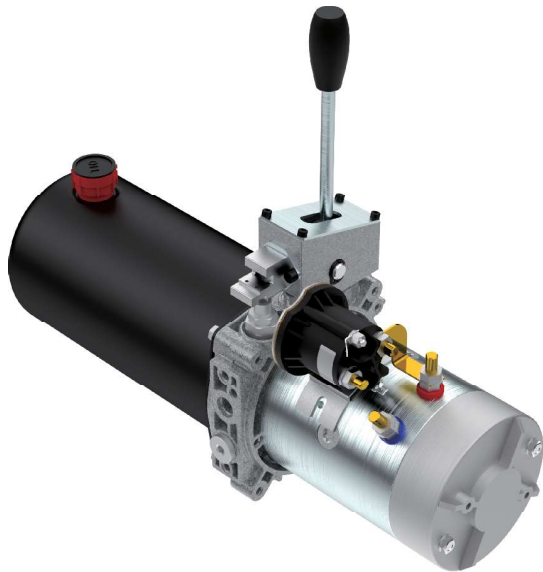
Power Pack for *TIPPER*



Hydraulic Circuit



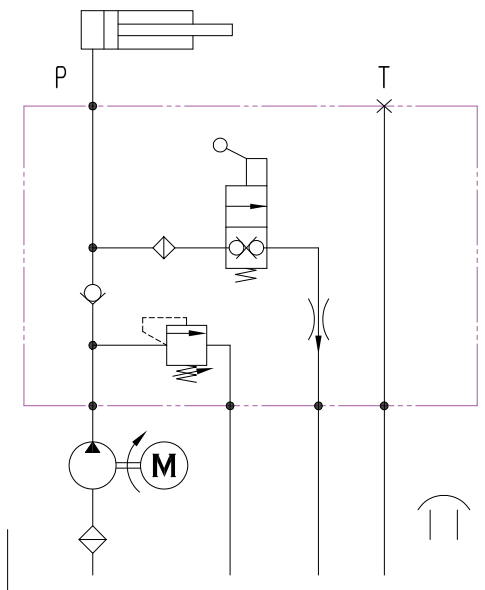
Application - *TIPPER*



Description

- Single acting:
Power up – Hold – Gravity down
- Manually operated
- Adjustable lowering speed by lever angle
- DC 12V/24V 5.2 LPM @ 180 BAR

Power Pack for *STACKER*



Hydraulic Circuit



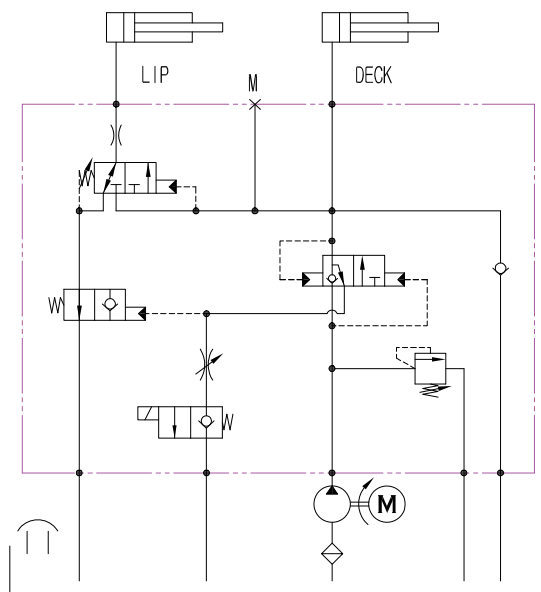
Application - *STACKER*



Description

- Deck: single acting
/ Lip : single or double acting(option)
- Deck up → Lip open → Deck down
(Lip holding) → Deck up (Lip close)
→ Deck down
- AC motor 4LPM @ 120 BAR

Power Pack for *DOCK LEVELER*



Hydraulic Circuit



Application - *DOCK LEVELER*

TYPICAL TYPE

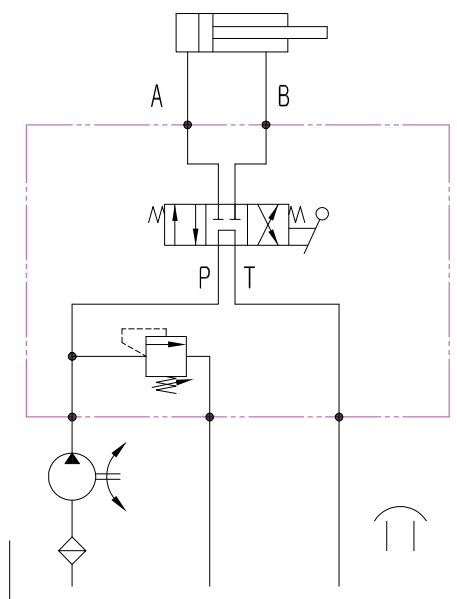
- CARRIER FOR AGRICULTURE



Description

- Double acting :
Power up – Hold - Power down
- Manually operated

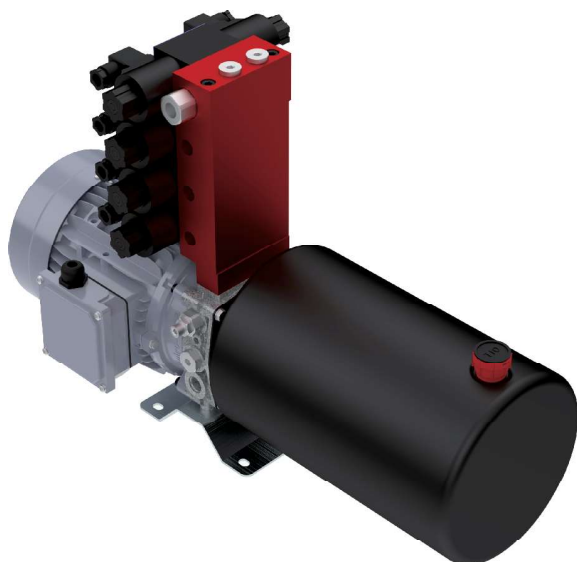
Belt-driven Power Pack for *CARRIER FOR AGRICULTURE*



Hydraulic Circuit



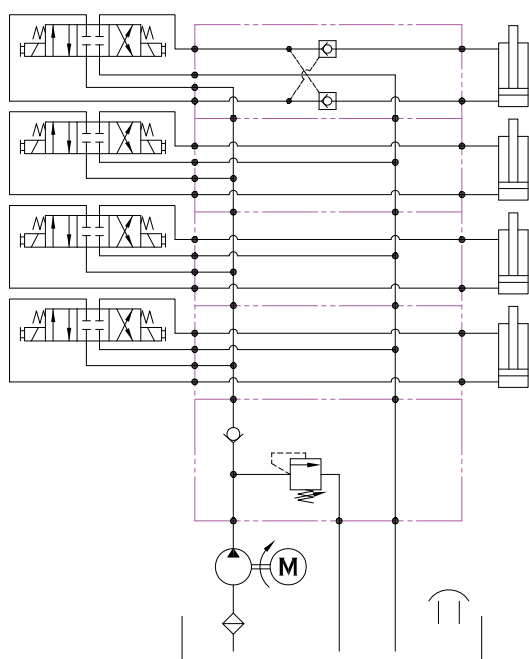
Application - *CARRIER FOR AGRICULTURE*



Description

- Four double acting :
Power up – Hold – Power down
- Cetop 3 Directional valve
- AC motor 4LPM @ 180 BAR

Power Pack for *TIRE CHANGERS*



Hydraulic Circuit



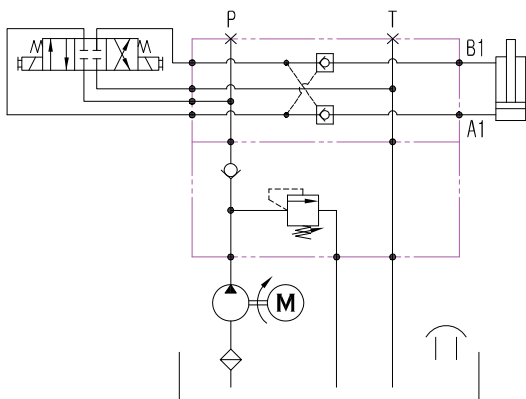
Application - *TIRE CHANGERS*



Description

- Double acting :
Power up – Hold – Power down
- Cetop 3 Directional valve
- AC motor 4LPM @ 180 BAR

Power Pack for *CAN PRESS*



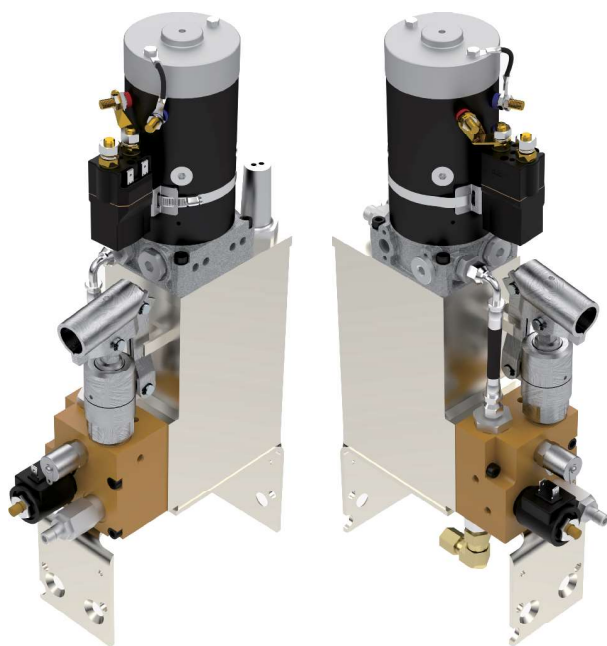
Hydraulic Circuit



Application - *CAN PRESS*

TYPICAL TYPE

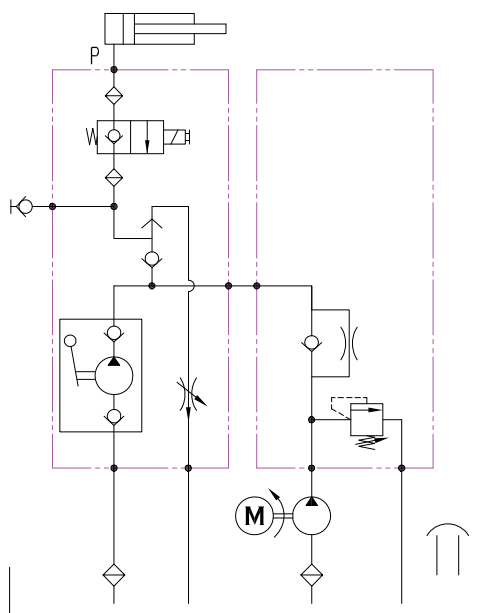
- WHEEL CHAIR LIFT



Description

- Single acting :
Power up – Hold – Gravity down
- Emergency hand pump
- DC 12V/24V 2 LPM @ 100 BAR

Power Pack for *WHEEL CHAIR LIFT*



Hydraulic Circuit



Application - *WHEEL CHAIR LIFT*

TYPICAL TYPE

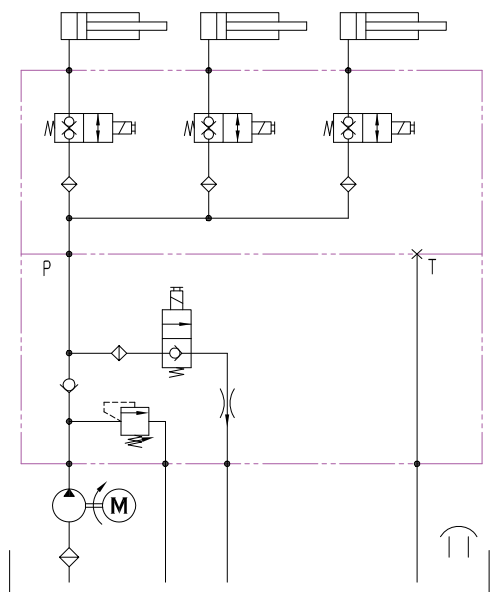
- 4 POST CAR LIFT



Description

- Three single acting :
Power up – Hold – Gravity down
- Pressure compensated fixed control valve
- AC motor 7 LPM @ 180 BAR

Power Pack for *4 POST CAR LIFT*



Hydraulic Circuit



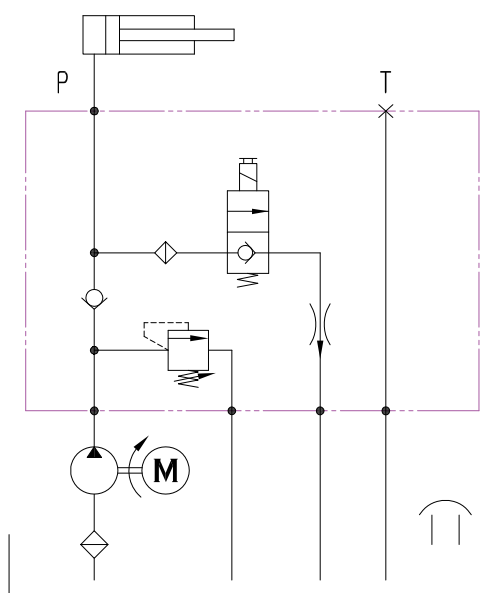
Application - *4 POST CAR LIFT*



Description

- Single acting :
Power up – Hold – Gravity down
- Pressure compensated fixed control valve
- AC motor 7 LPM @ 180 BAR

Power Pack for *2 POST CAR LIFT*



Hydraulic Circuit



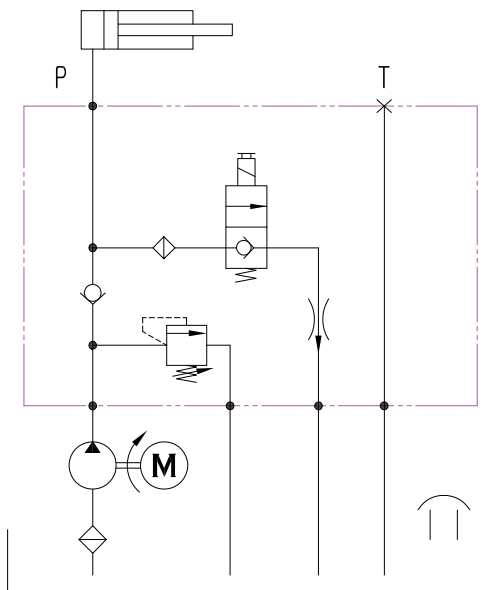
Application - *2 POST CAR LIFT*



Description

- Single acting :
Power up – Hold – Gravity down
- Pressure compensated fixed control valve
- AC motor 4 LPM @ 180 BAR

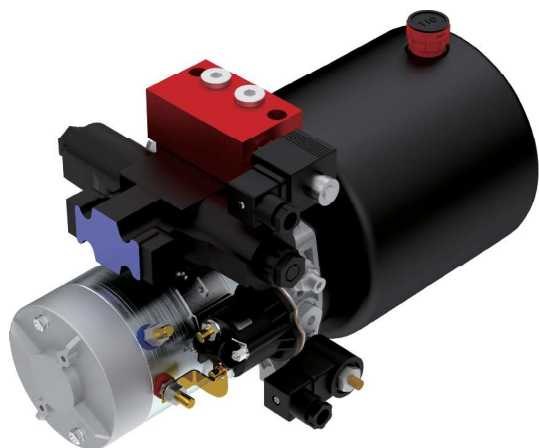
Power Pack for *SCISSOR LIFT*



Hydraulic Circuit



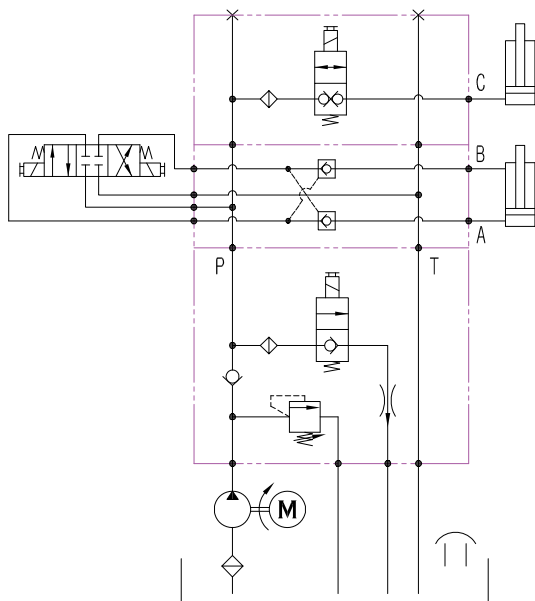
Application - *SCISSOR LIFT*



Description

- One single one double acting:
Open → Gravity down → Power up
→ Close
- Cetop 3 Directional valve
- Pressure compensated fixed control valve
- DC 12V/24V 5.2 LPM @ 180 BAR

Power Pack for *TAIL LIFT ①*



Hydraulic Circuit



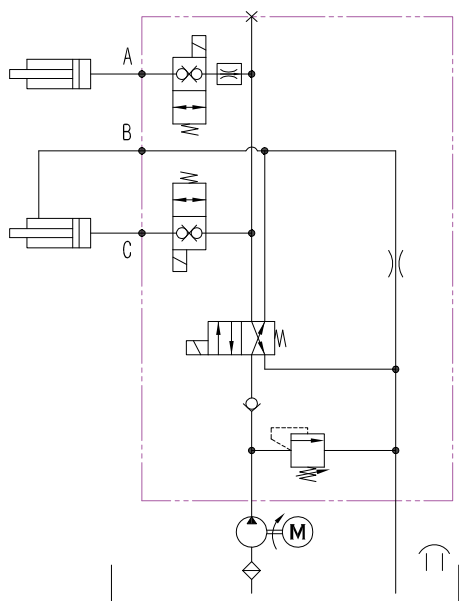
Application - *TAIL LIFT ①*



Description

- One single one double acting:
Open → Gravity down → Power up
→ Close
- Light weight – Plastic cover and tank
- DC 12V/24V 4 LPM @ 200 BAR

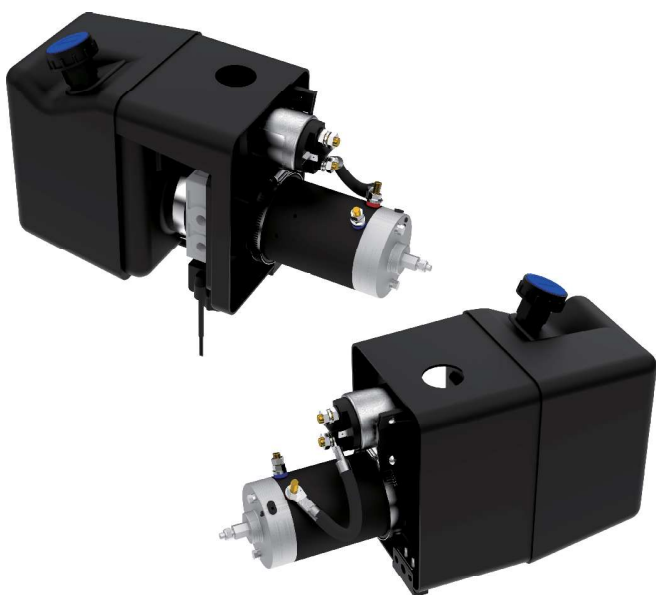
Power Pack for *TAIL LIFT ②*



Hydraulic Circuit



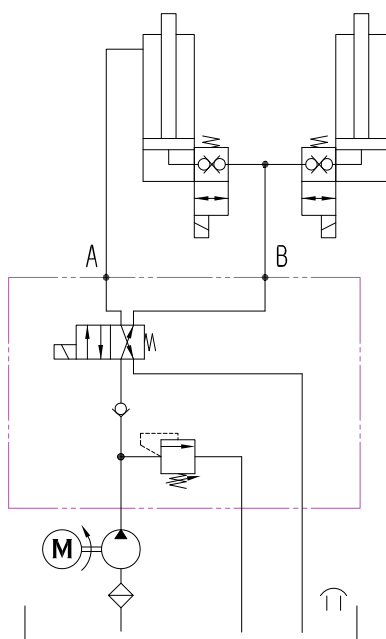
Application - *TAIL LIFT ②*



Description

- One single one double acting:
Open → Gravity down → Power up
→ Close
- Light weight – Plastic cover and tank
- DC 12V/24V 2 LPM @ 200 BAR

Power Pack for *TAIL LIFT ③*



Hydraulic Circuit



Application - *TAIL LIFT ③*

TYPICAL TYPE

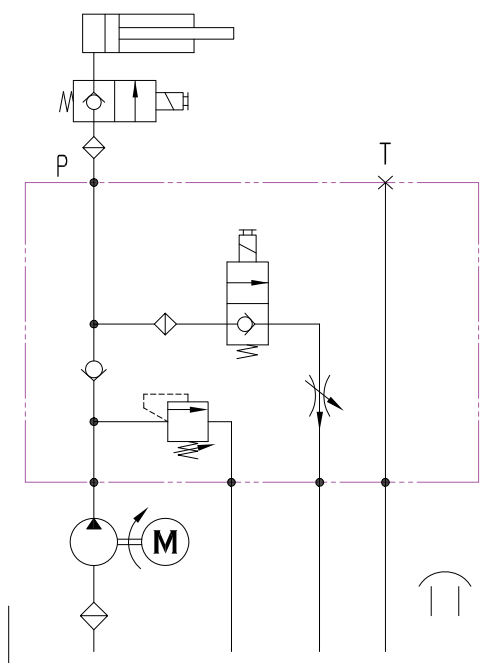
- AERIAL WORK PLATFORM



Description

- Single acting :
Power up – Hold – Gravity down
- Manual lowering valve (option)
- Pressure compensated adjustable control valve
- DC 12V/24V 5 LPM @ 200 BAR

Power Pack for *AERIAL WORK PLATFORM*



Hydraulic Circuit



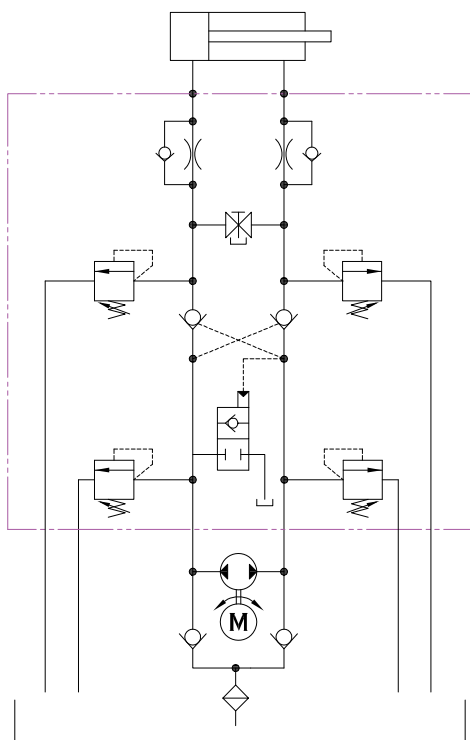
Application - *AERIAL WORK PLATFORM*



Description

- Double acting:
Power up – Hold – Power down
- Fixed flow control valve
- Overload protection & Emergency valve
- Max Force 25,000(N)
- AC & DC motor (300W & 500W)

Power Pack for *SCISSOR LIFT*



Hydraulic Circuit



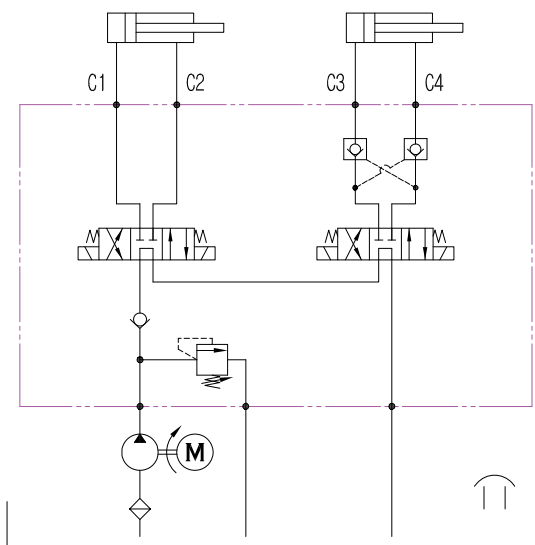
Application - *SCISSOR LIFT*



Description

- Two double acting :
Power up – Hold – Power down
- DO3 directional valve
- AC motor 1 LPM @ 100 BAR

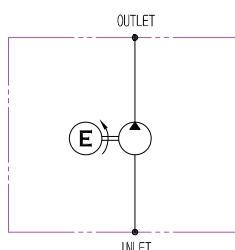
Power Pack for *SOLAR PANEL*



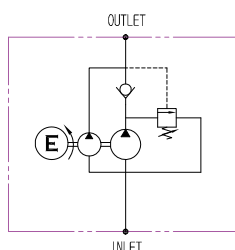
Hydraulic Circuit



Application - *SOLAR PANEL*



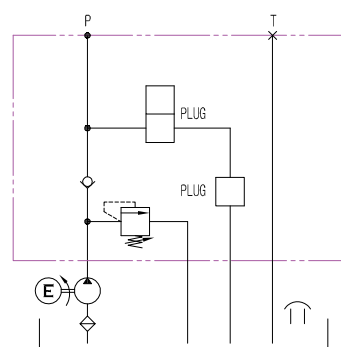
< 6 HP ENGINE PEU >



< 13 HP ENGINE PEU >

Description

- PEU (Pump Engine Unit)
- Compatible with Hydro-tek center block
- 6 HP MAX 9 LPM @ 200 BAR
- 13 HP MAX 14 LPM @ 200 BAR



< 6 HP ENGINE PACK >



< 13 HP ENGINE PACK >

STANDARD ITEM CODE

MOTOR

CENTER BLOCK

PUMP

MOUNTING

OIL TANK

SOLENOID VALVE & COIL

CONTROL VALVE

DIRECTIONAL SANDWICH BLOCK

DIRECTIONAL VALVE

SOLENOID SANDWICH VALVE

OTHERS & SPECIAL POWER PACK

PENDENT & BUTTON SWITCH

PUMP & MOTOR UNIT

OTHERS

BELT-DRIVEN POWER PACK

SUBMERSIBLE POWER PACK

DOCK LEVELER POWER PACK

WHEEL CHAIR LIFT POWER PACK

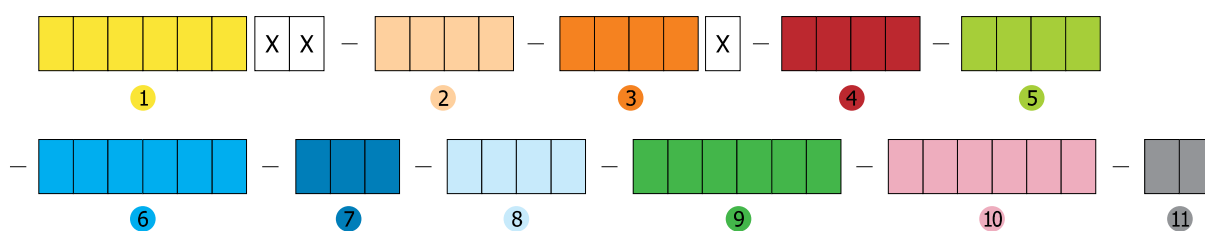
DAU-SERIES PLASTIC POWER PACK

ENGINE PEU & PACK

JAW COUPLING PACK

JAW COUPLING UNIT

CODING INDEX



Coding No.	Description	Page
1	Motor [AC-Motor / DC-Motor / Start relay / Wiring diagram / Motor Flange & Coupling]	A24~A56p
2	Center block [X-Center block / C-Center block / Q-Center block / S-Center block / D-Center block / Others]	A57~A86p
3	Pump [One group / Half group / Bi-direction]	A87~A89p
4	Mounting	A90p
5	Oil tank [Plastic tank / X-tank / Q-tank / S-tank / Oil gauge / Suction filter / Air breather]	A91~A97p
6	Solenoid valve & Coil	A98~A101p
7	Pressure compensated control valve [F-series / S-series / G-series / GA]	A102p
8	Directional sandwich block (for double acting cylinder)	A103~A105p
9	Directional valve	A106~A107p
10	Solenoid sandwich valve (for single acting cylinder)	A108~A110p
11	Box type power pack	A111~A113p
12	Pendent controller & Radio remote controller	A114~A119p
13	Pump & Motor unit	A120~A121p
14	Pump & Motor unit block	A121~A122p

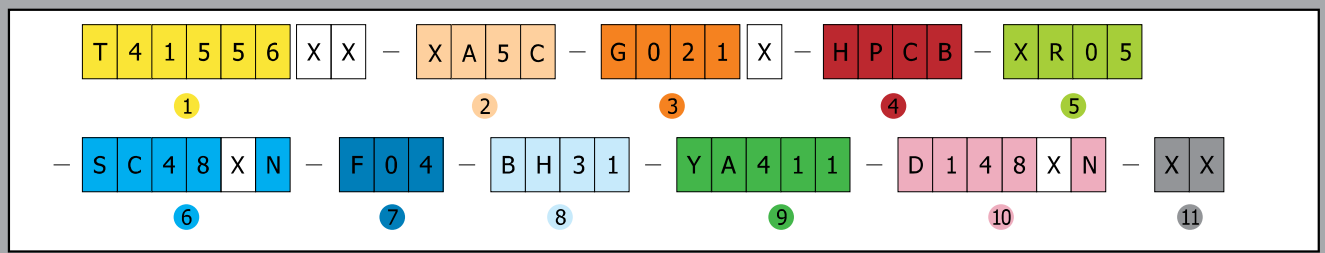
Coding No.	Description	Page
15 Others	Lift valve	A123p
	Solenoid valve	A123p
	Line type pressure compensated adjustable throttle valve	A124p
	Line type throttle valve	A125~A126p
	Line type burst valve	A127p
	Flow divider	A128p
	Hand pump	A129p
	Suction & Return pipe	A129p
	Directional manual valve	A130~A131p
16 Belt-driven power pack		A132~A134p
17 Submersible power pack		A135~A136p
18 Dock leveler power pack		A137~A138p
19 Wheel chair lift power pack		A139p
20 DAU-series plastic power pack		A140~A143p
21 Engine peu & Engine pack		A144~A157p
22 Jaw coupling pack		A158~A166p
23 Jaw coupling unit		A167~A175p

** No.1 ~ No.11 : Code for building power pack

** No. 12 ~ No.23 : Code for special power pack & accessories

** ☐ , ☐☐☐ : Brand

HOW TO ORDER

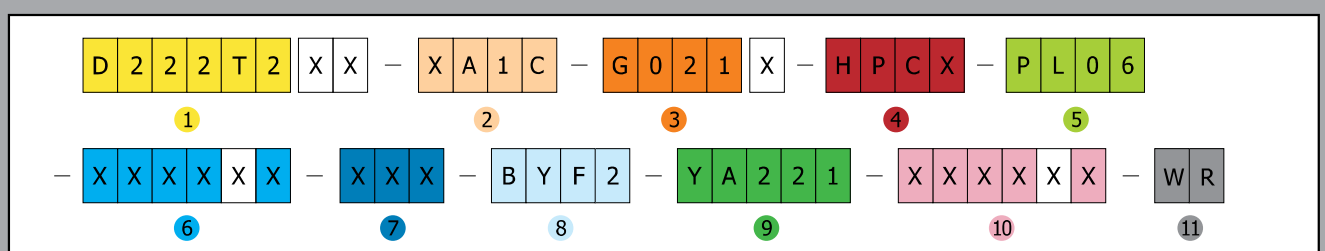


AC - Power pack ordering code example

- 1 Motor : AC 3phase - 230/400V - 4pole - 1.5kW - 50/60Hz
- 2 Center block : 'XA' Center block - Diagram No.5 - Relief valve (setting pressure 180bar)
- 3 Pump : Gear pump one group - 2.1cc/rev
- 4 Mounting : Horizontal mounting - Air breather position is to P,T ports. - Terminal box position is to cartridge- With bracket
- 5 Oil tank : Steel material - 'X' center block & Round type - Capacity 5ℓ
- 6 Built-in : Solenoid valve (normally closed) - AC 220V - '08' Cavity - Din connector
- 7 Pressure compensated fixed flow control valve : 4 ℓ/min
- 8 Directional sandwich block (for double acting cylinder) : Block for Cetop 3 valve
- 9 Directional valve : 'YA' diagram - AC 220V - CETOP 3 - 'BOX' type
- 10 Solenoid sandwich valve (for single acting cylinder) : One single acting cylinder - AC 220V - Din connector
- 11 Unit Box : Blank

DC - Power pack ordering code example

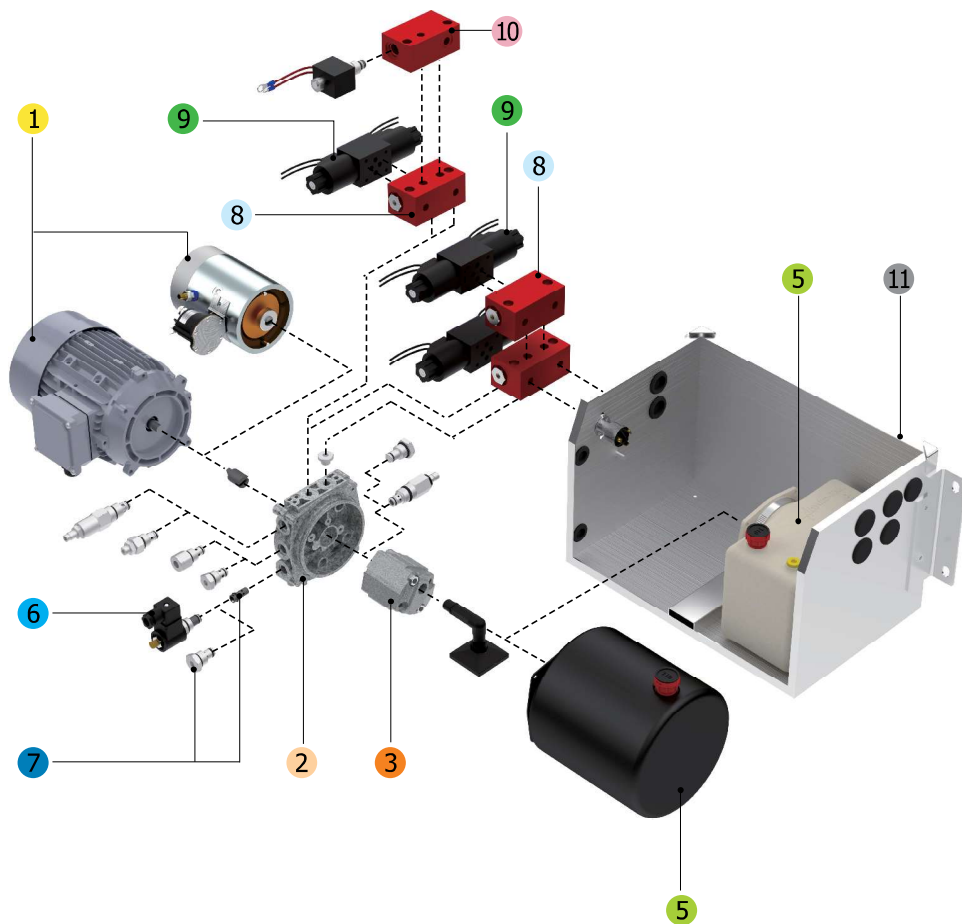
- DC 24V - 2.2kW - Start relay 24V, 150A
- 'XA' Center block - Diagram No.1 - Relief valve (setting pressure 180bar)
- Gear pump one group - 2.1cc/rev
- Horizontal mounting - Air breather position is to P,T ports. Start relay position is to cartridge - Without bracket
- Plastic material - 'X' center block & Square type - Capacity 6ℓ
- Blank
- Blank
- Block for Cetop 3 valve - Quantity 2pcs
- 'YA' diagram - DC 24V - CETOP 3 - Quantity 2pcs - 'BOX' type
- Blank
- Sus box - 'WR' type



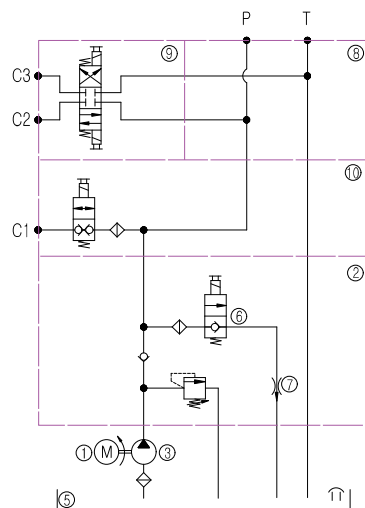
Hydraulic oil specification

Type : Mineral based hydraulic oil (HM or HV)

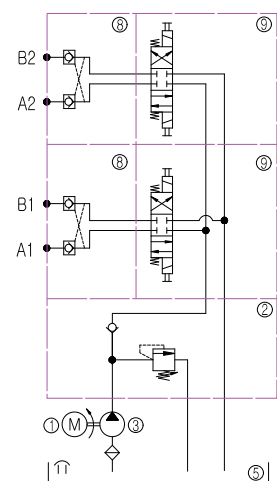
Viscosity : ISO VG22 to 46 (Ambient > 0°C) ISO VG15 (Ambient < 0°C)



One single acting & one double acting



Two double acting



1



A/ B/ C / D

X

T

Brand Thermal Switch

DC-MOTOR

A	ITEM CODE	XXX	D		M		L	
	TYPE	Without motor	Non-ventilation direct current motor		Bi-directional DC permanent magnetic motor		Ventilation direct current motor	
B	ITEM CODE	1	A		2	B		4
	FLANGE	Without	With		Without	With		Without
	VOLTAGE (V)	12			24			48
	APPLICABLE POWER	800W, 1300W, 1600W, 2000W, 2400W			800W, 1300W, 2200W, 3000W			2000W
C	ITEM CODE	08	13	16	20	22	24	30
	POWER(W)	800	1300	1600	2000	2200	2400	3000
D	START RELAY	Please refer to page 46 for start relay code						

Note. Above B section (Flange or Non flange) is related to only 800W motors.

DC - Motor code & Information

CODE	VOLTAGE (V)	POWER (W)	INSULATION CLASS	ROTATION	FLANGE
M108	12	800	F	↔	Without
M208	24	800	F	↔	Without
MA08	12	800	F	↔	With
MB08	24	800	F	↔	With
D108	12	800	F	→	Without
D208	24	800	F	→	Without
DA08	12	800	F	→	With
DB08	24	800	F	→	With
D113	12	1300	F	→	Without
D213	24	1300	F	→	Without
D116	12	1600	F	→	Without
D116-G	12	1600	F	→	Without
D222	24	2200	F	→	Without
D222-G	24	2200	F	→	Without
D120	12	2000	F	→	Without
D420	48	2000	F	→	Without
D124	12	2400	F	→	With
D230	24	3000	F	→	With
L116	12	1600	F	→	With
L222	24	2200	F	→	With
L230	24	3000	F	→	With

Note. 1. Rotation : View from shaft.
2. Motor protection grade is based on completed power pack of catalog.
In case of take as part then the grade level will reduce as 1.

1 M 1 0 8 X X X T
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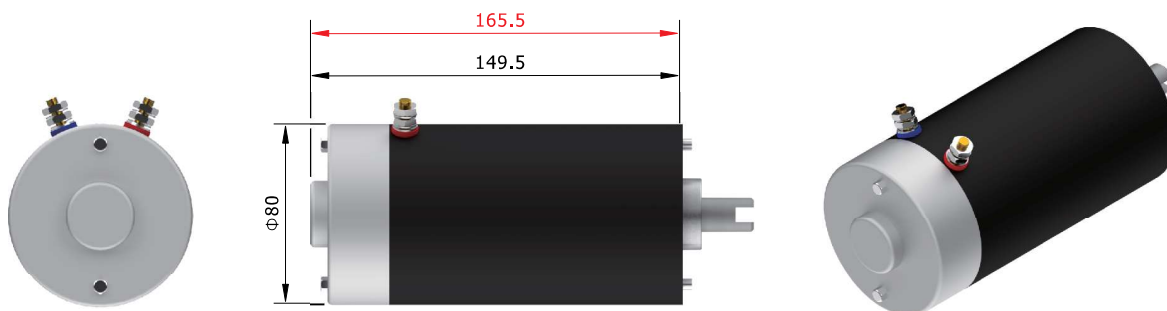
DC-MOTOR

TECHNICAL DATA

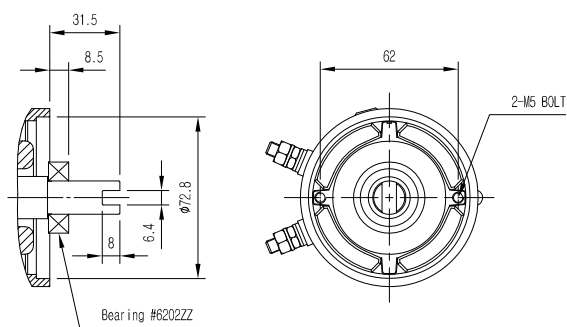
APPLICABLE CENTER BLOCK SH, SD Series & DAU1

ITEM CODE	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION	WEIGHT (kg)
M108XXM	12	800	125	1.8min-7%ED	F	IP 54	2	↔	3.6
M108XXR	12	800	130	1.8min-7%ED	F	IP 54	2	↔	3

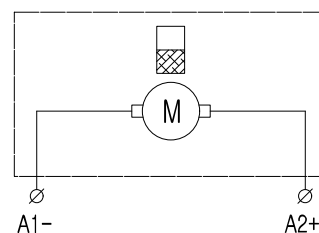
OVERALL DIMENSION



MOUNTING DIMENSION

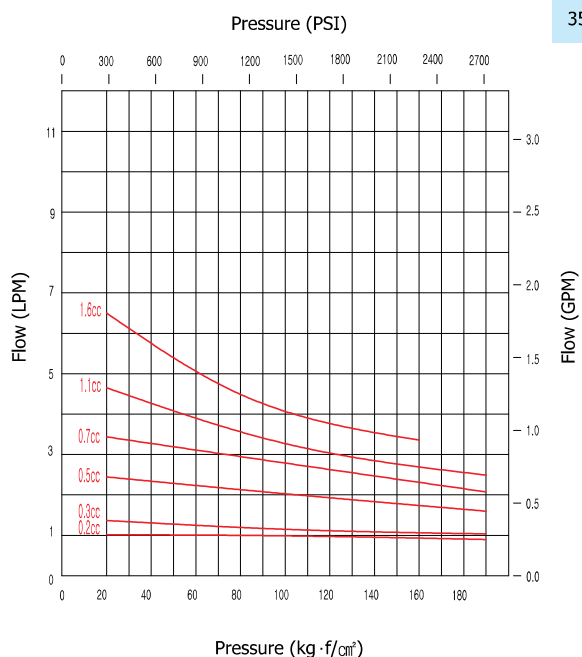


WIRING DIAGRAM

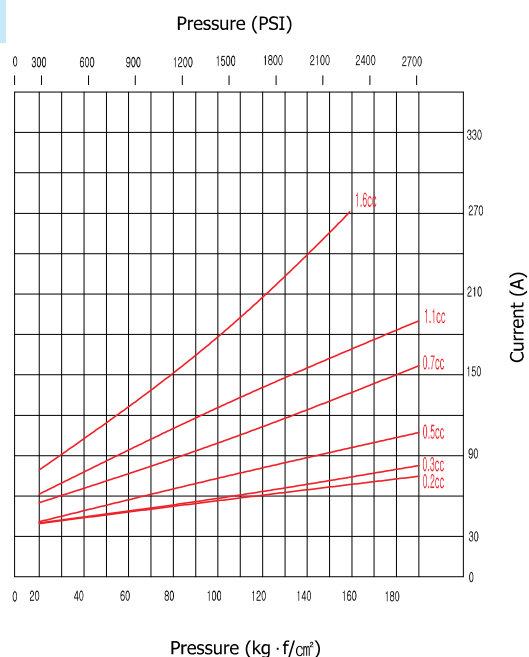


PERFORMANCE CURVE

Flow versus Pressure for M108 Motor



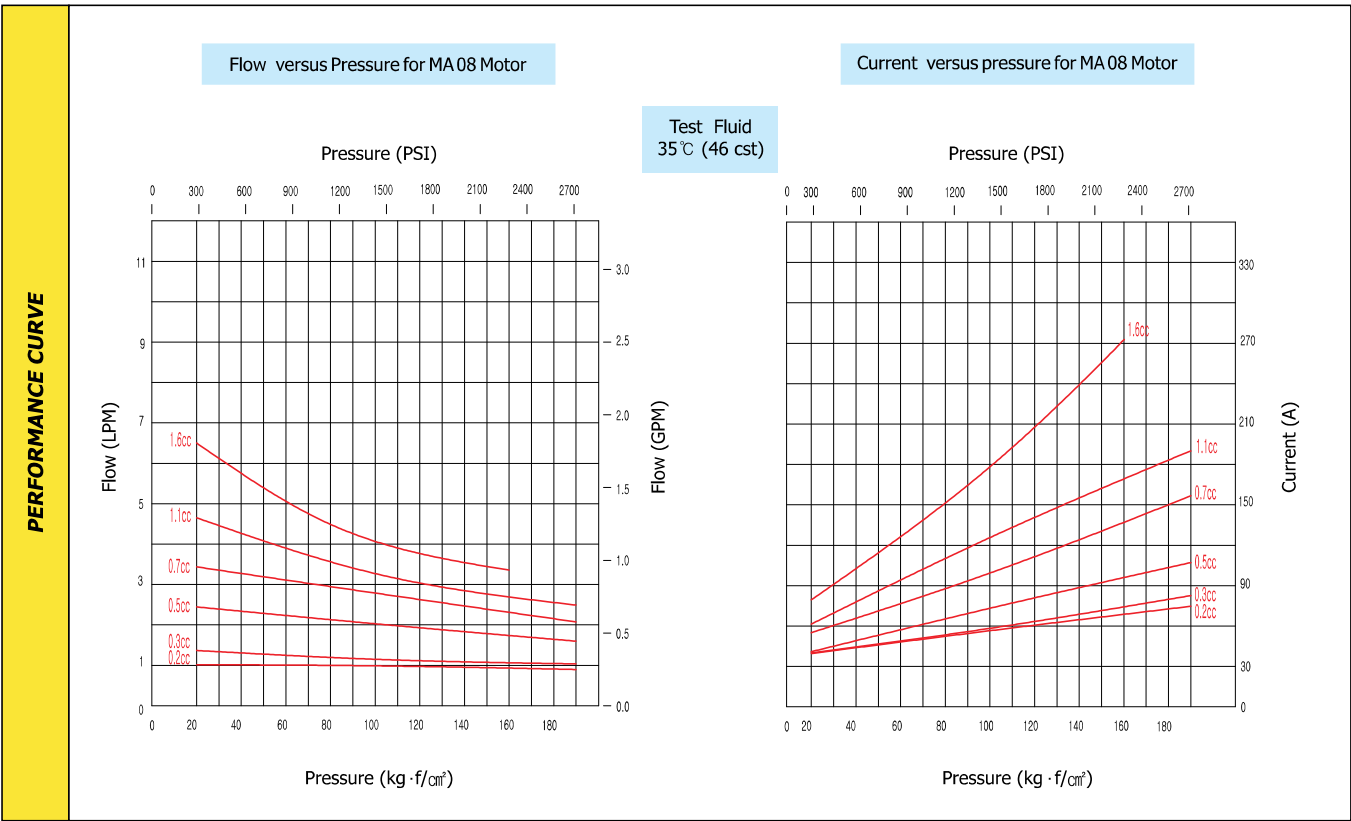
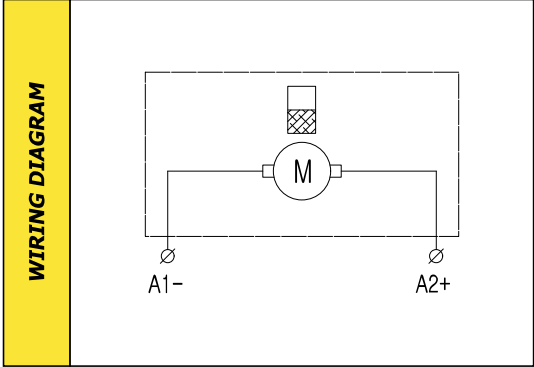
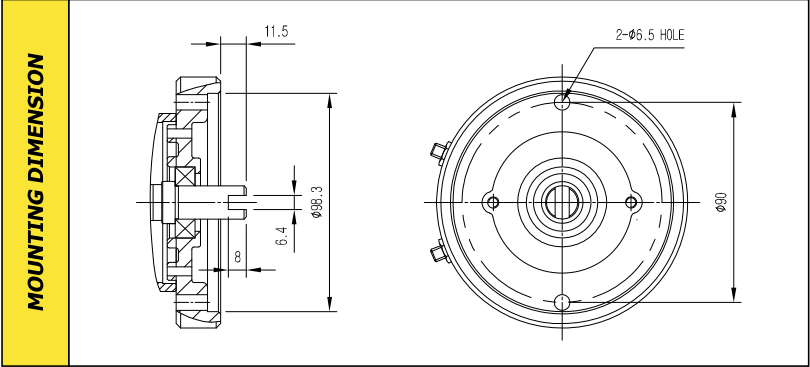
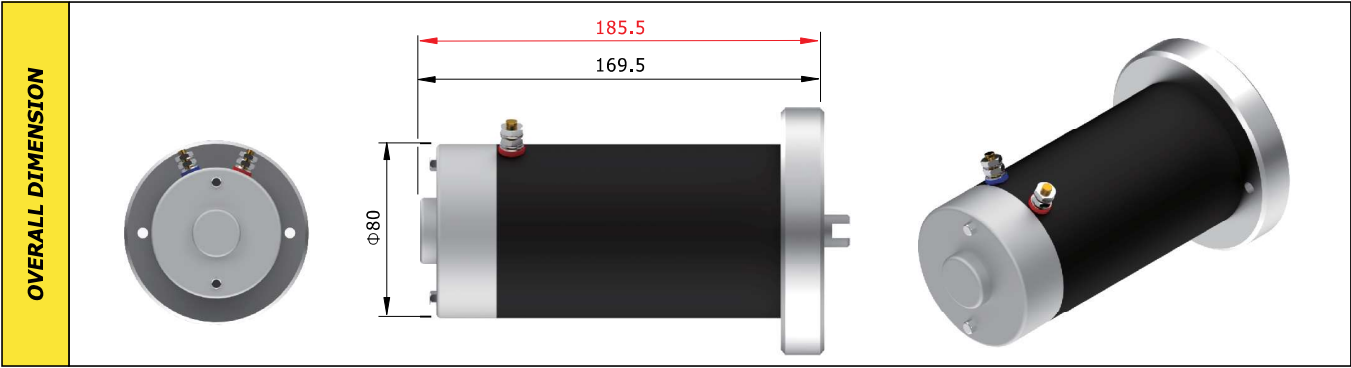
Current versus pressure for M108 Motor



1 **M A 0 8** X X X T
A / B / C / D Brand Thermal Switch

DC-MOTOR

TECHNICAL DATA	APPLICABLE CENTER BLOCK X, C, D, T, QH, QD series									
	ITEM CODE	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION	WEIGHT (kg)
	MA08XXM	12	800	125	1.8min-7%ED	F	IP 54	2	↔	4.0
	MA08XXR	12	800	130	1.8min-7%ED	F	IP 54	2	↔	3.4



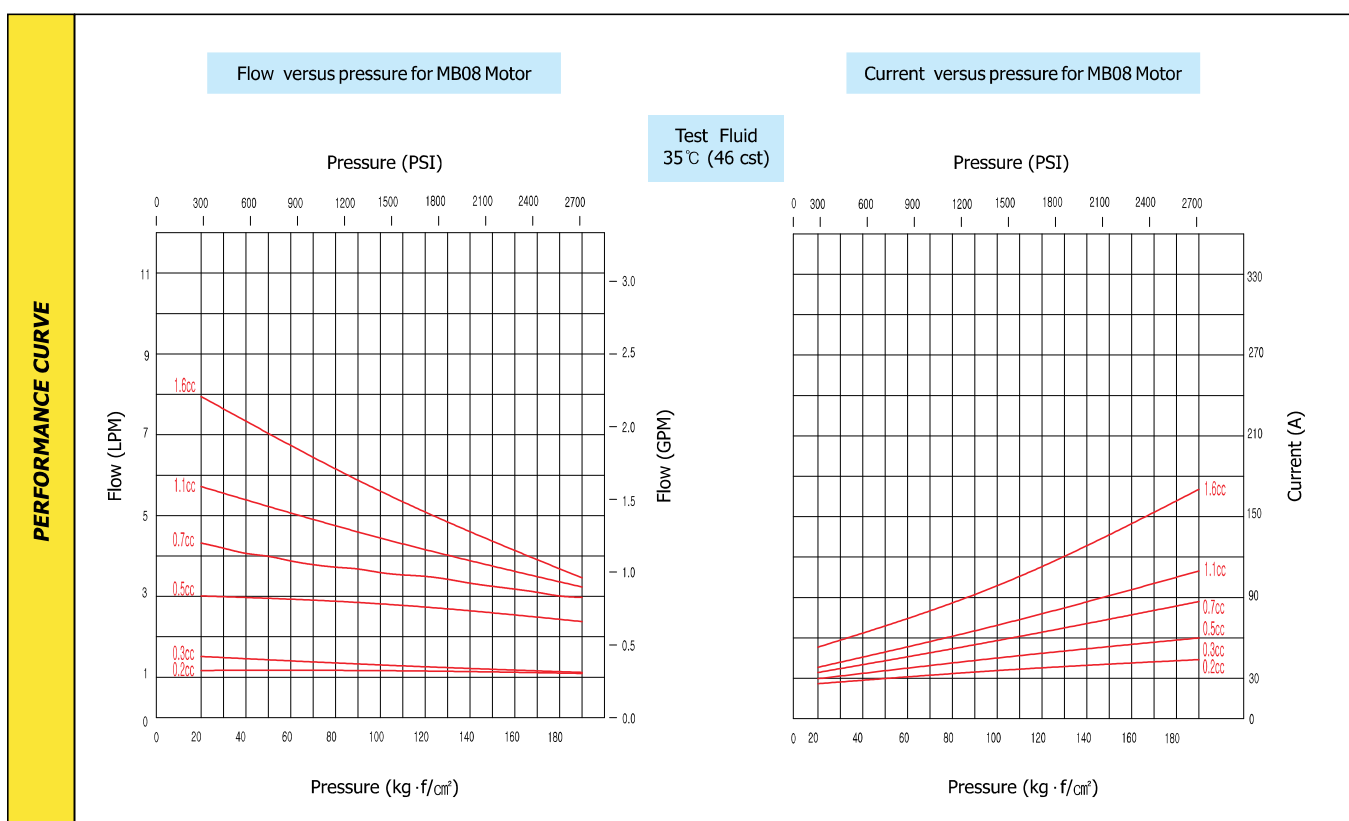
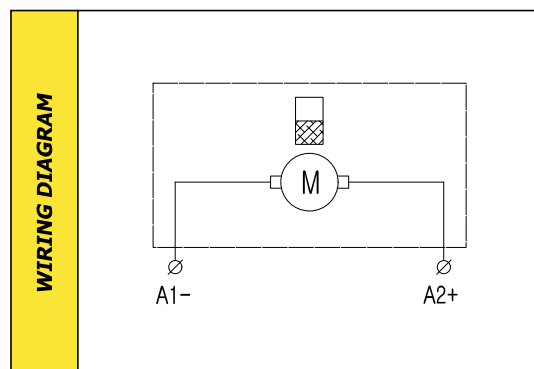
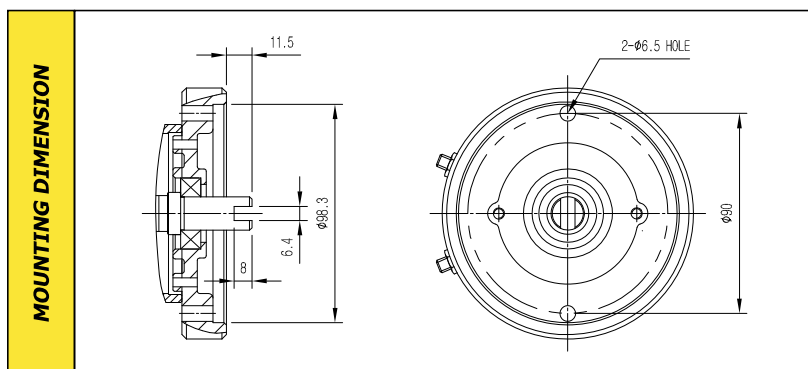
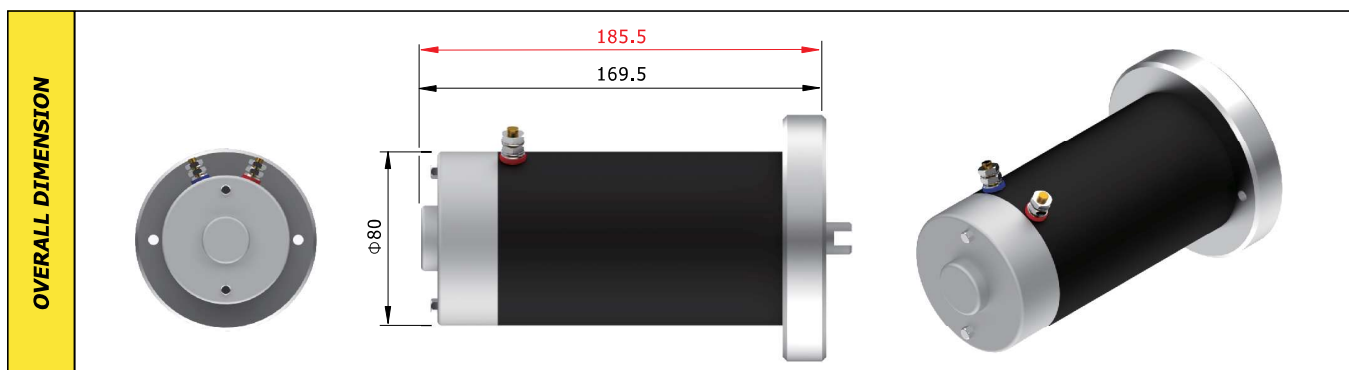
1 M B 0 8 X X X T

A / B / C / D Brand Thermal Switch

DC-MOTOR

DC-MOTOR

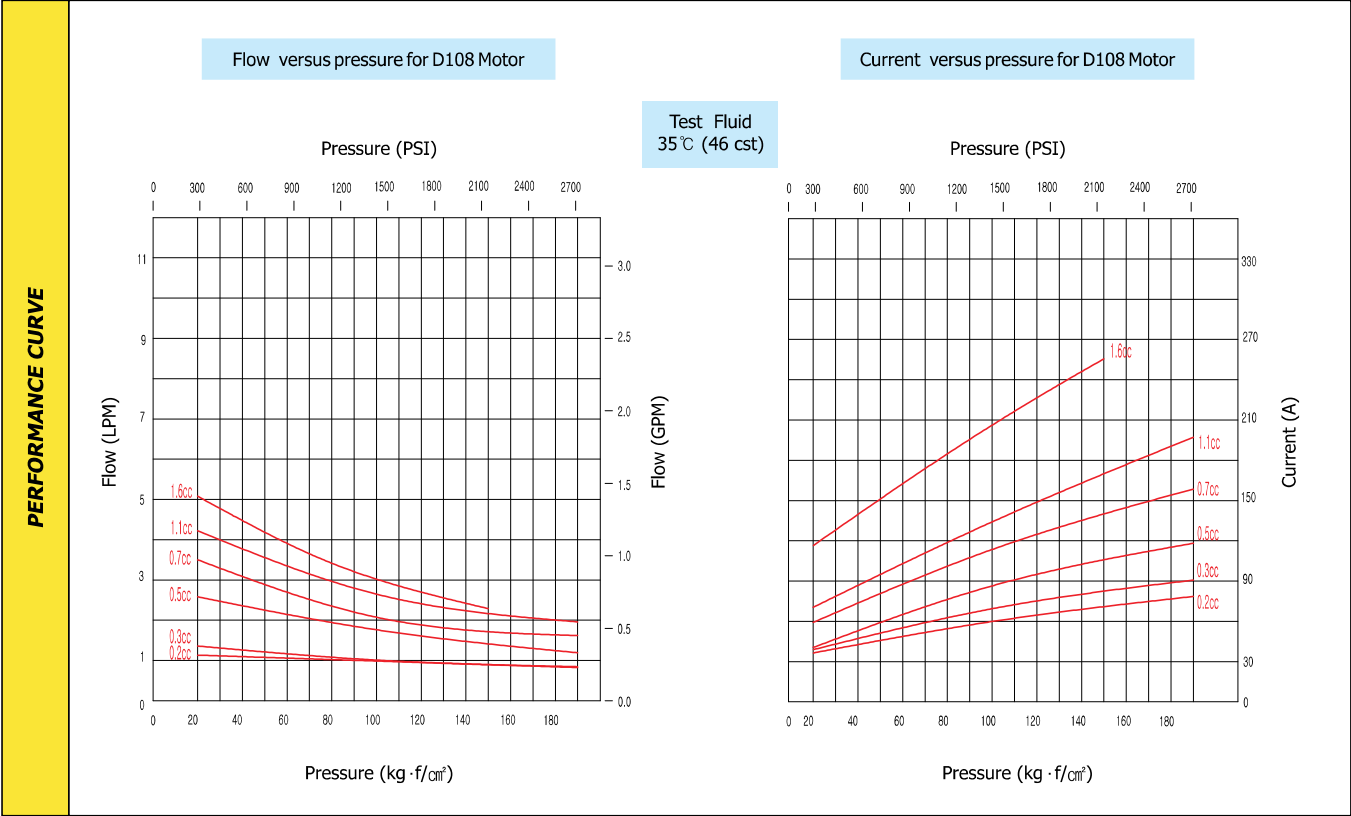
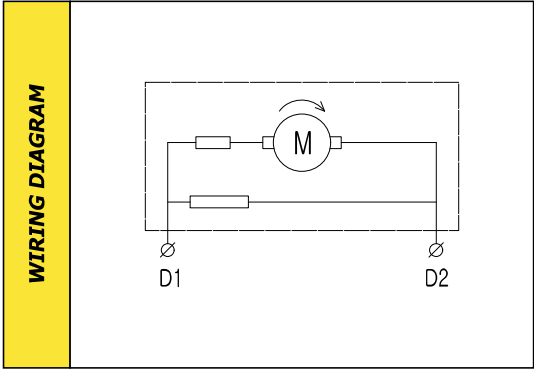
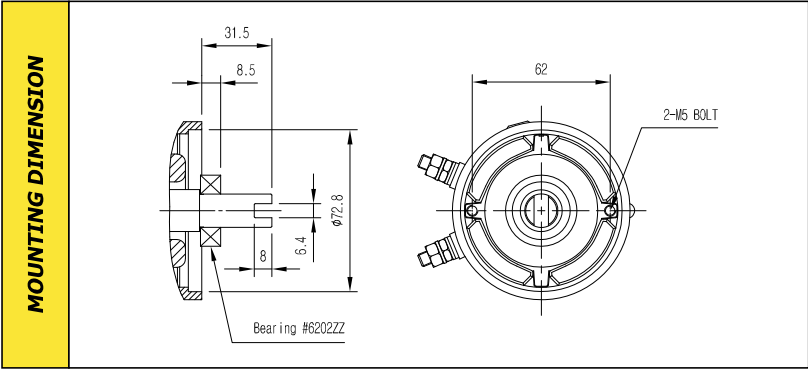
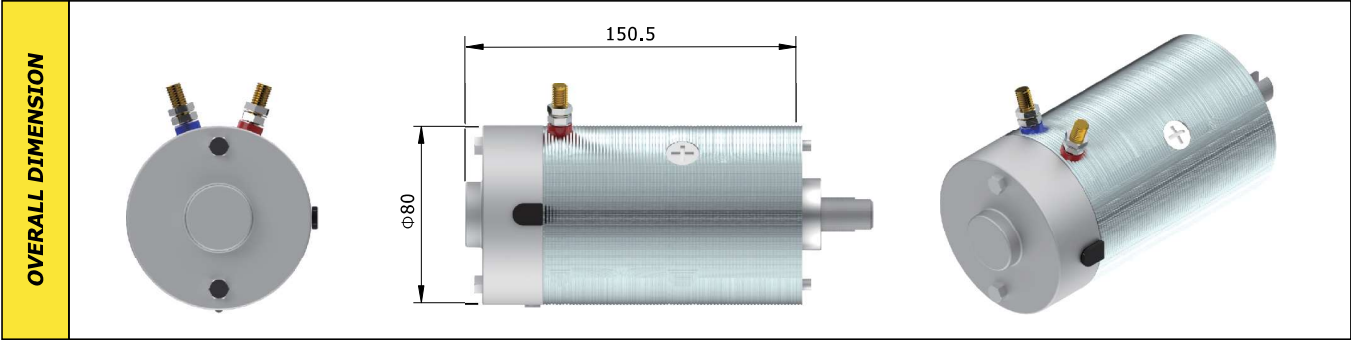
TECHNICAL DATA	APPLICABLE CENTER BLOCK X, C, D, T, QH, QD series								
	ITEM CODE	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	MB08XXM	24	800	65	1.8min-7%ED	F	IP 54	2	↔
	MB08XXR	24	800	70	1.8min-7%ED	F	IP 54	2	↔
									WEIGHT (kg)
									4.0
									3.4



1 D 1 0 8 X X X T
A / B / C / D Brand Thermal Switch

DC-MOTOR

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D108		SH, DAU1 series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	800	110	2min-8%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								3.1



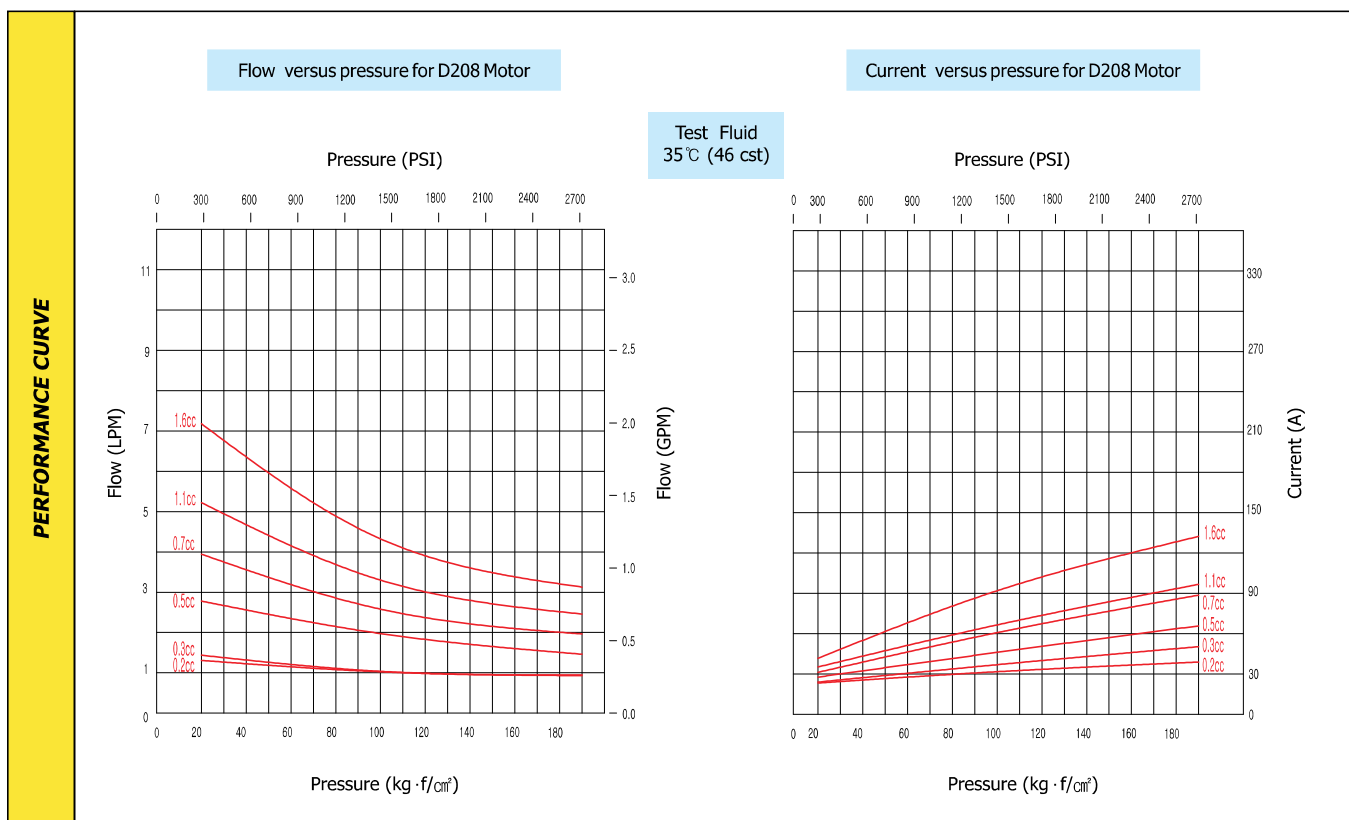
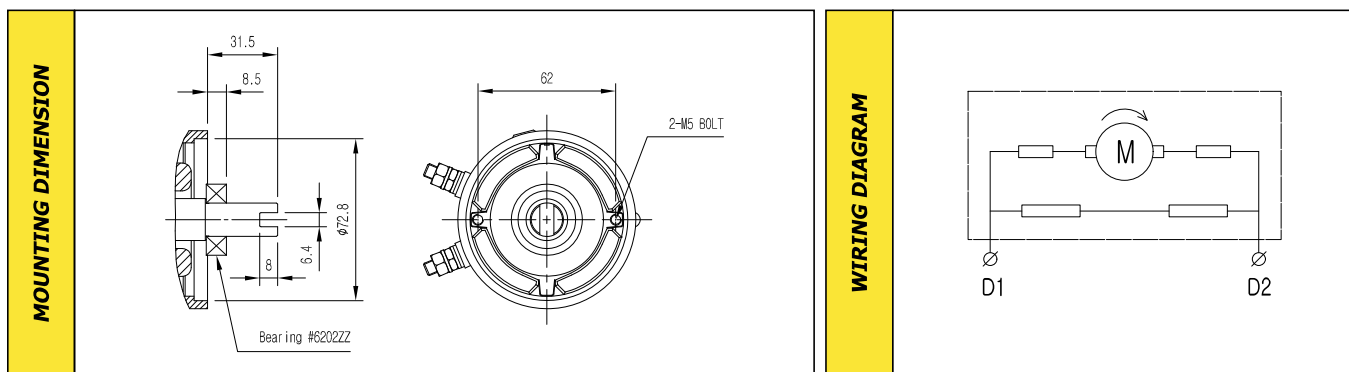
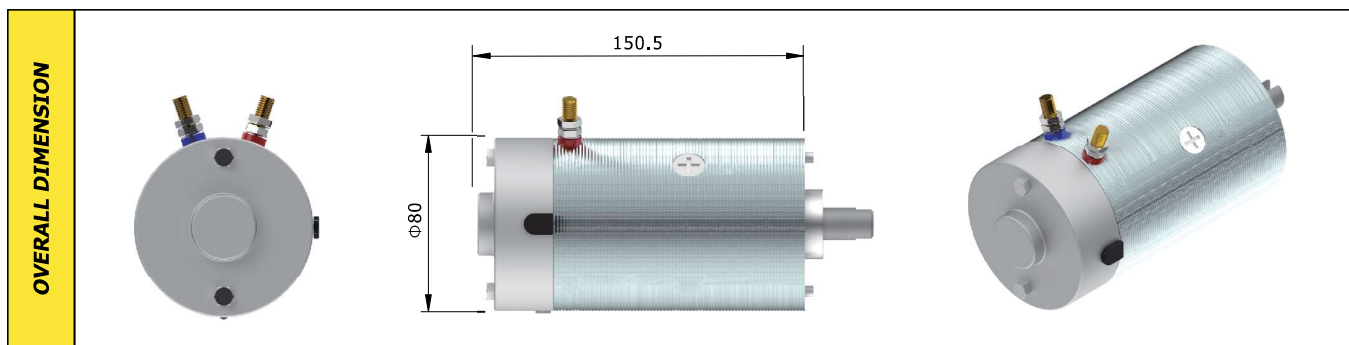
1 D 2 0 8 X X X T

A / B / C / D Brand Thermal Switch

DC-MOTOR

DC-MOTOR

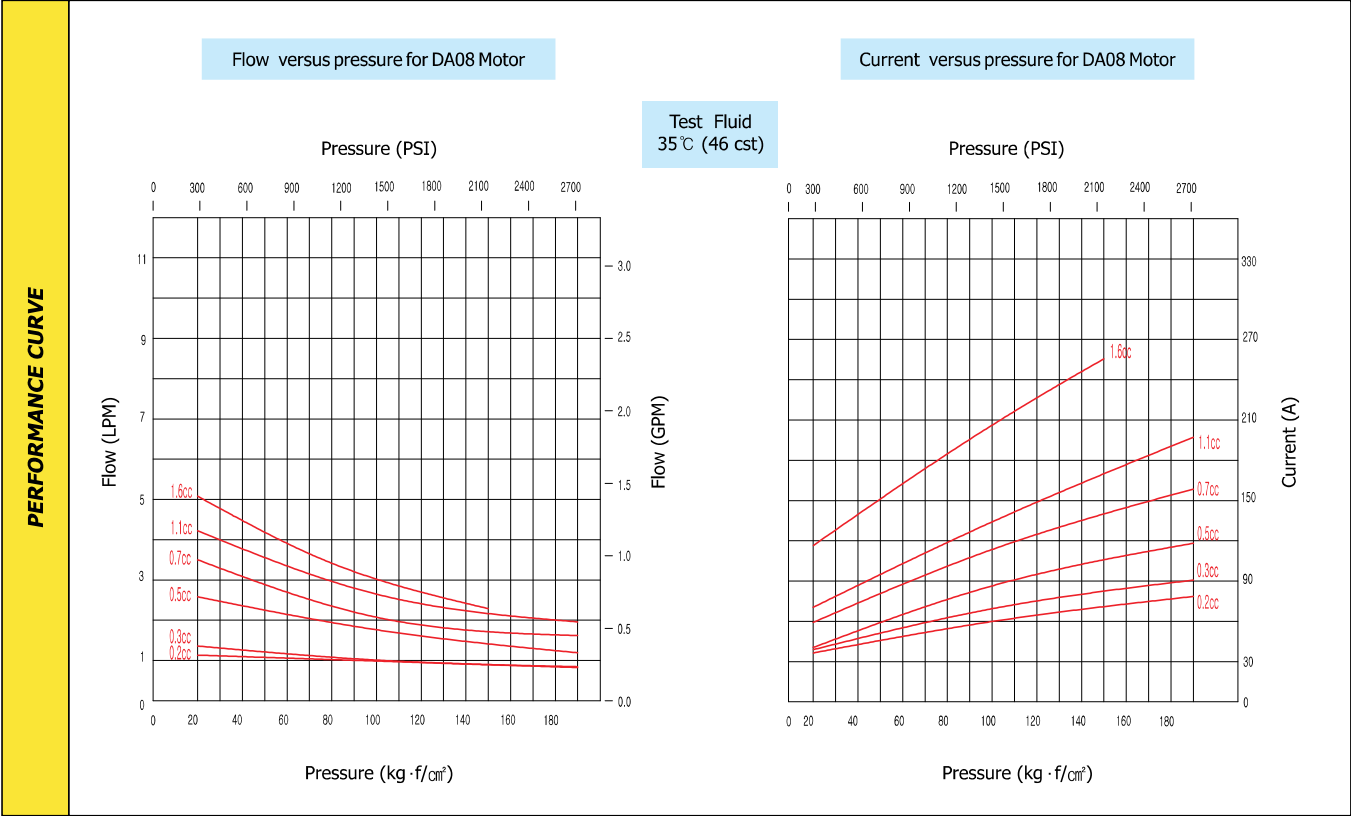
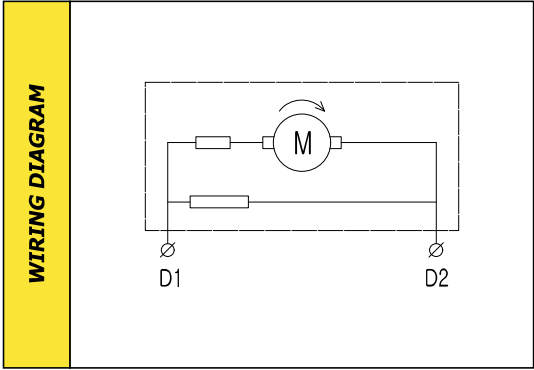
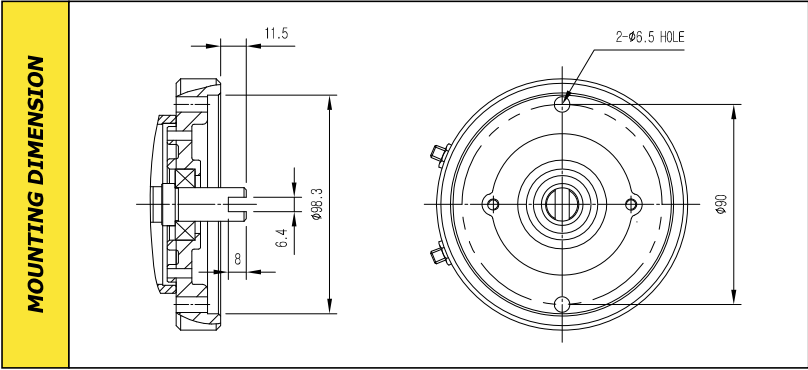
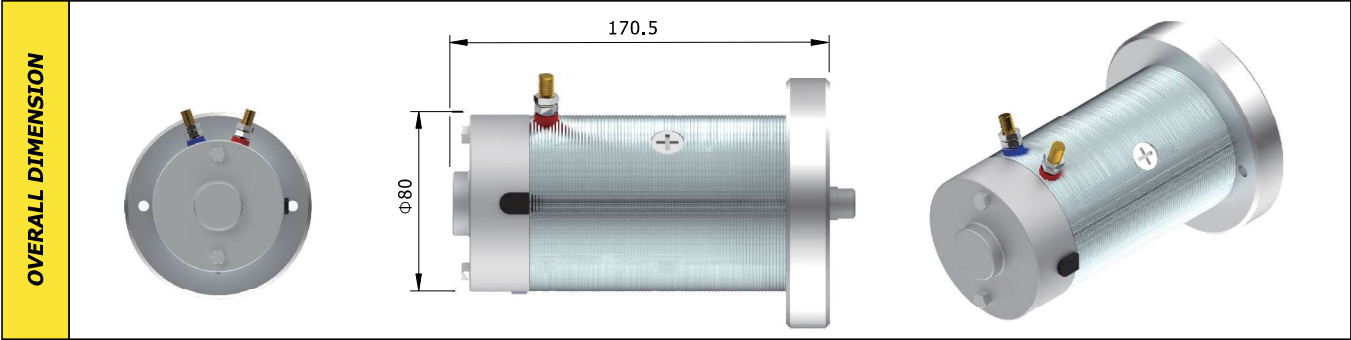
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D208		SH, DAU1 series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	800	55	2min-8%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								3.1



1 **D A 0 8** X X X T
A / B / C / D Brand Thermal Switch

DC-MOTOR

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	DA08		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	800	110	2min-8%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								3.5



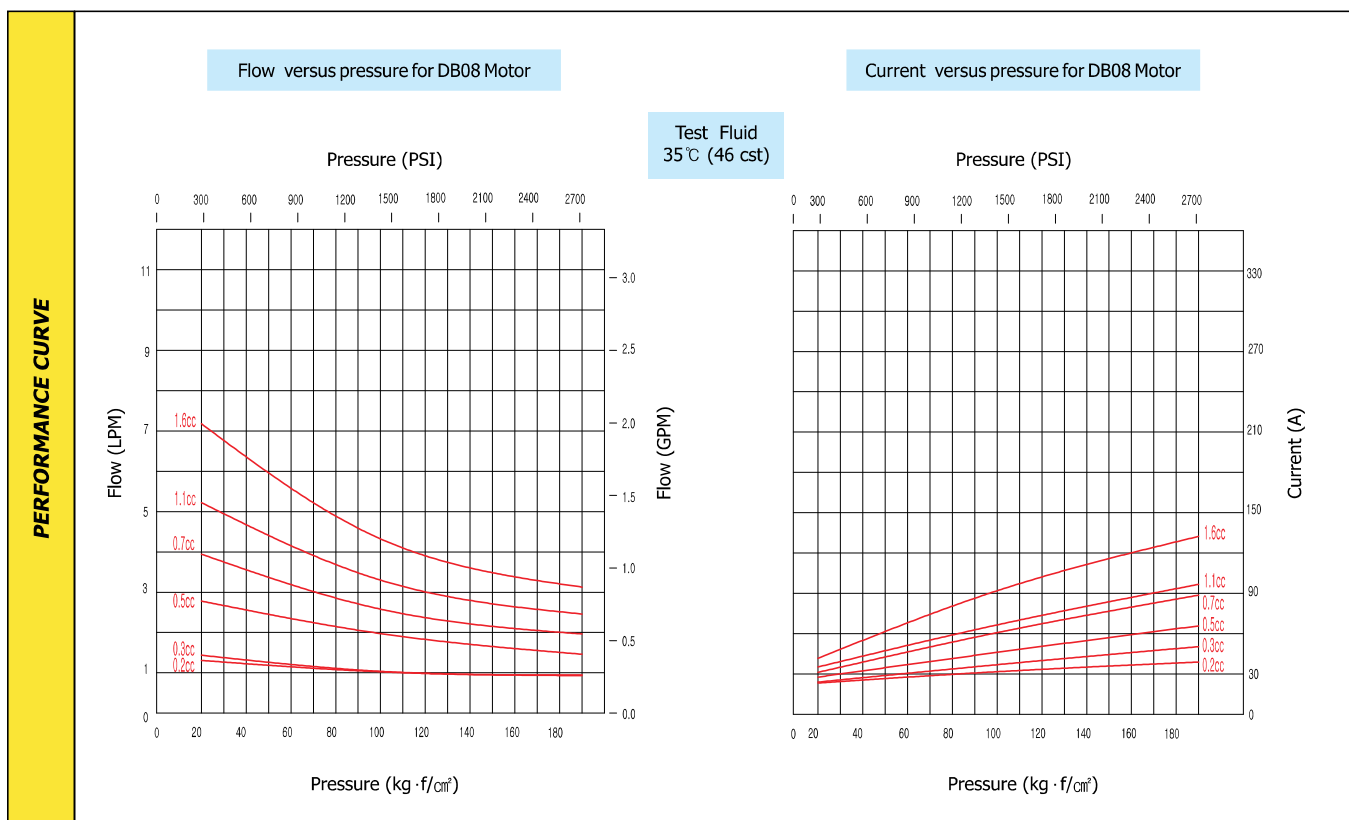
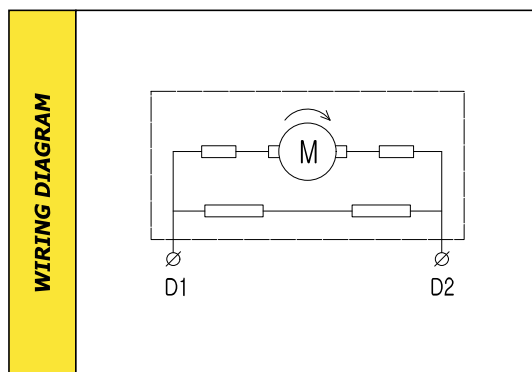
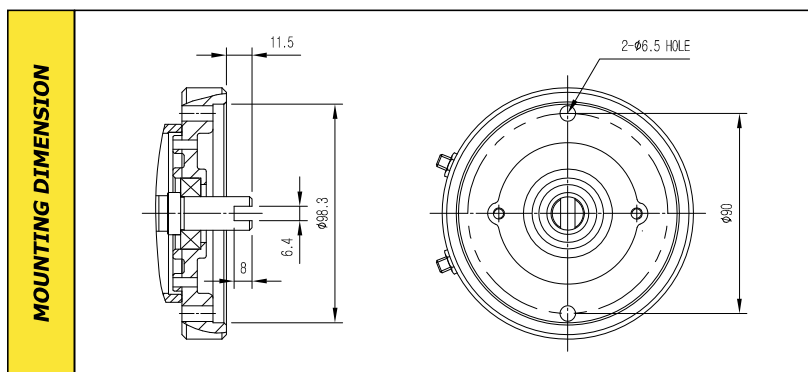
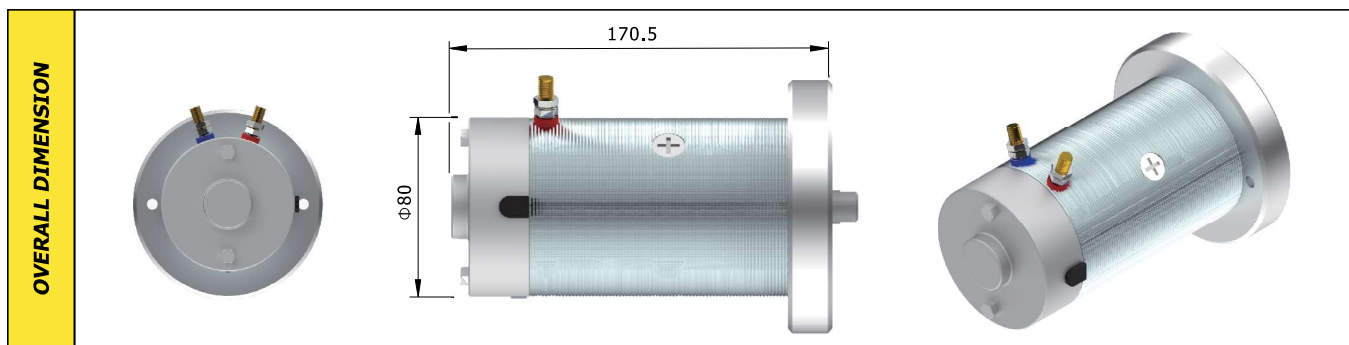
1 D B 0 8 X X X T

A / B / C / D Brand Thermal Switch

DC-MOTOR

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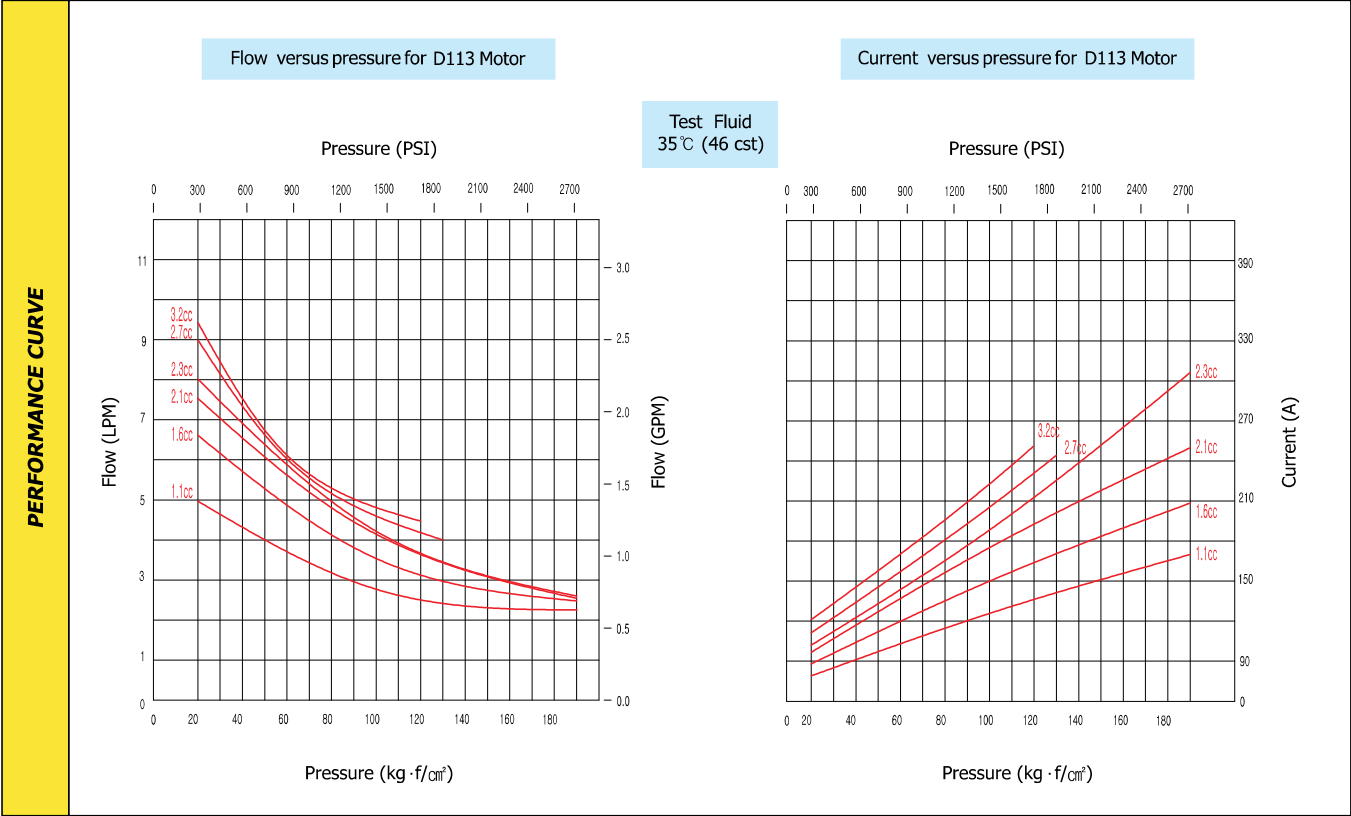
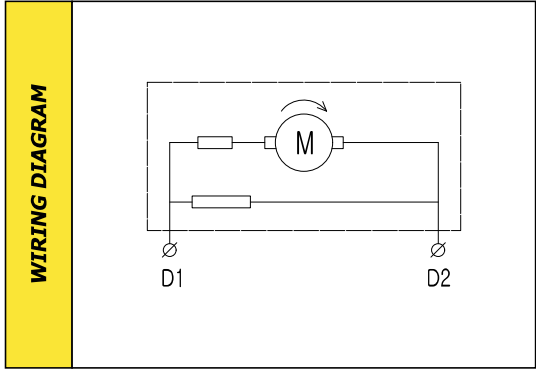
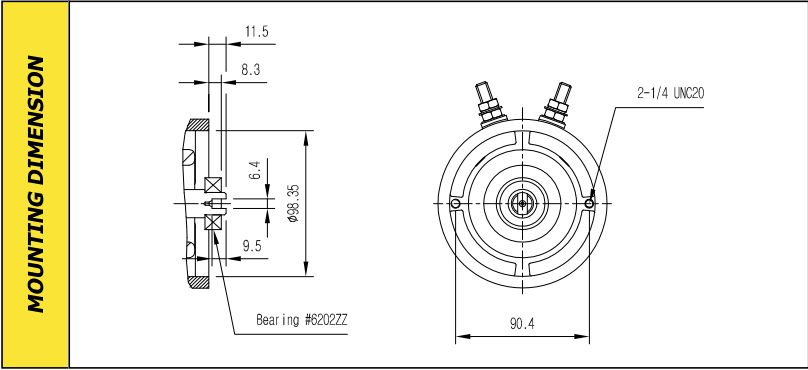
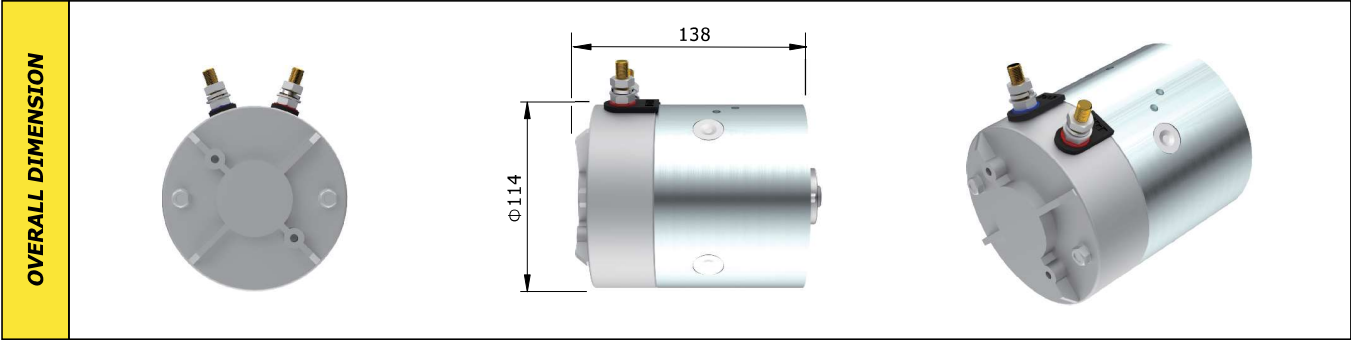
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	DB08		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	800	55	2min-8%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								3.5



1 D 1 1 3 X X X T
A / B / C / D Brand Thermal Switch

DC-MOTOR

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D113		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	1300	180	1.2min-4.5%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								5.1



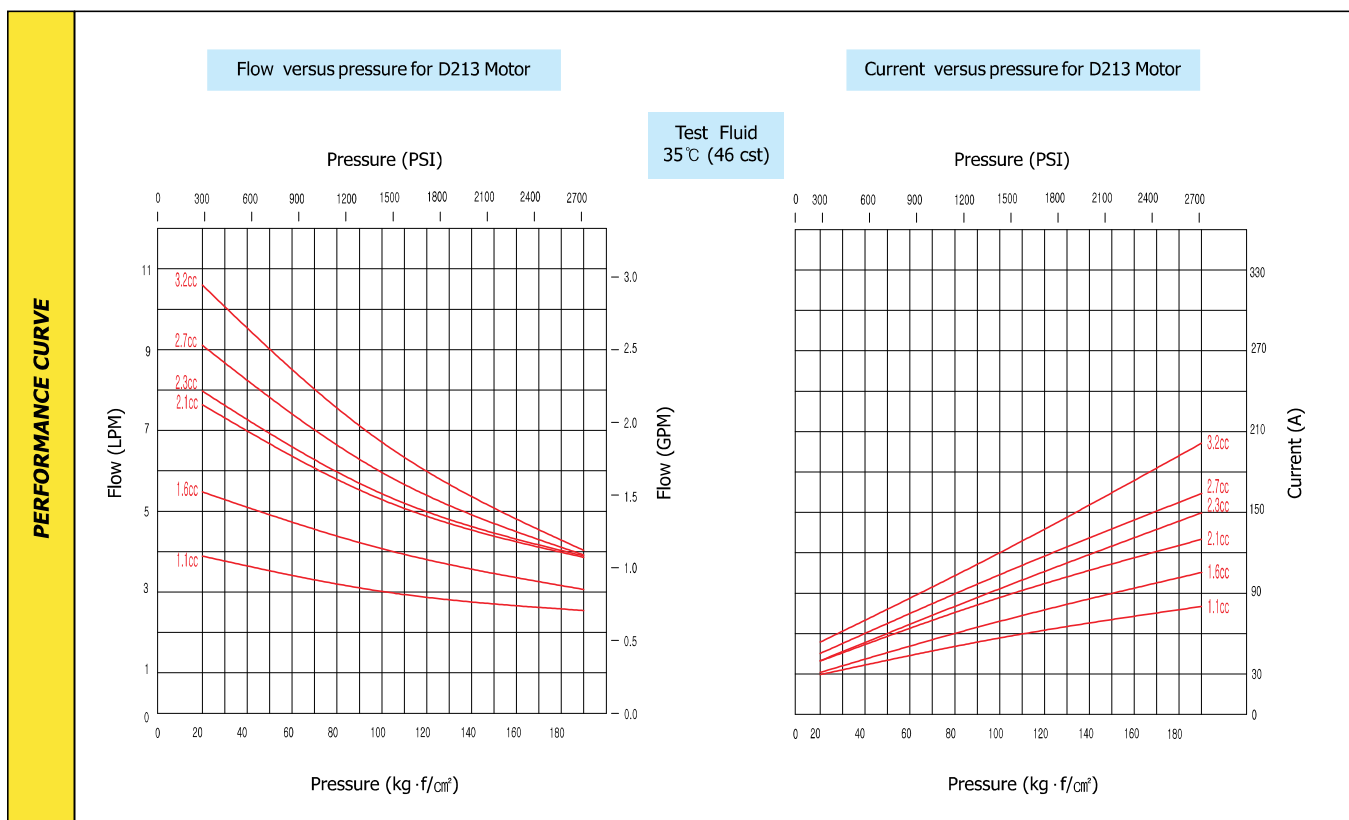
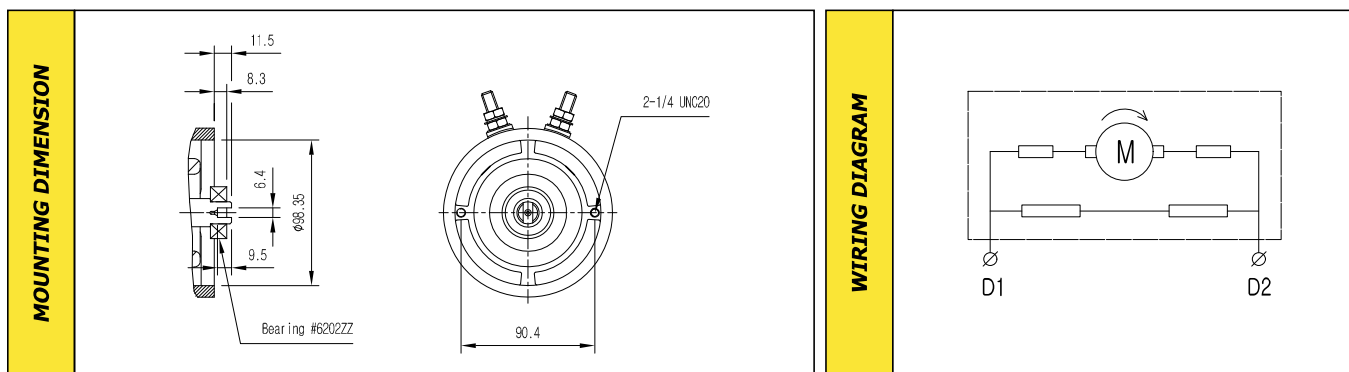
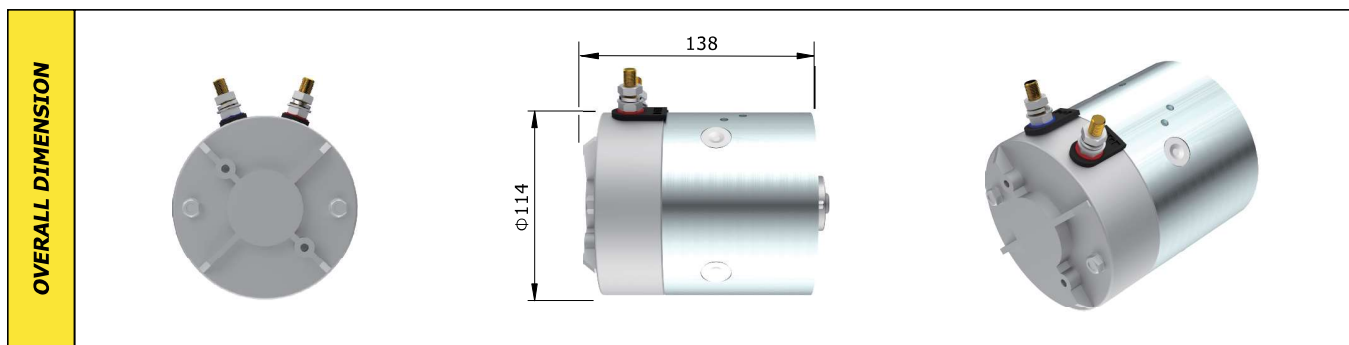
1 D 2 1 3 X X X T

A / B / C / D Brand Thermal Switch

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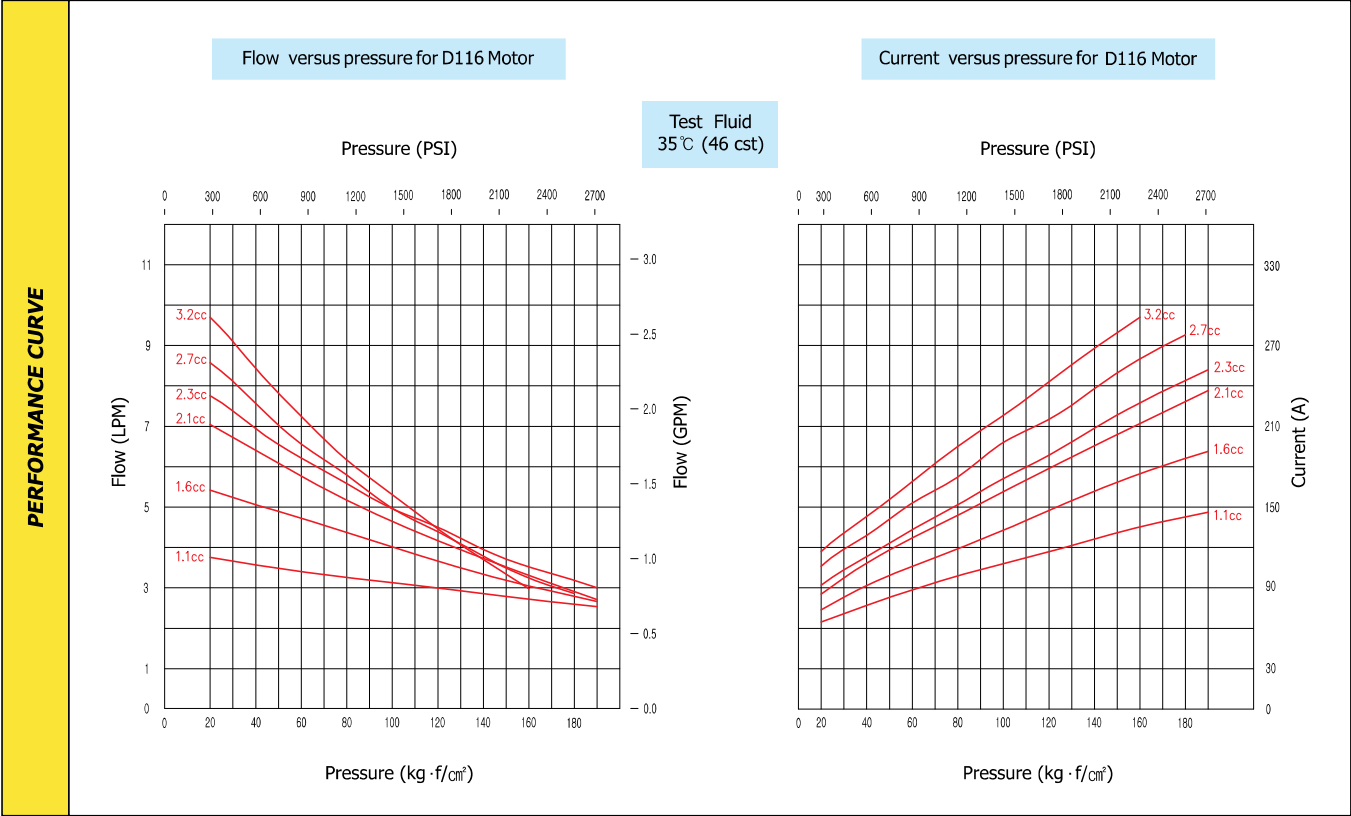
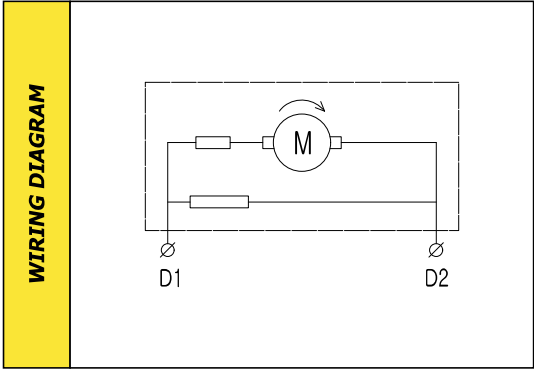
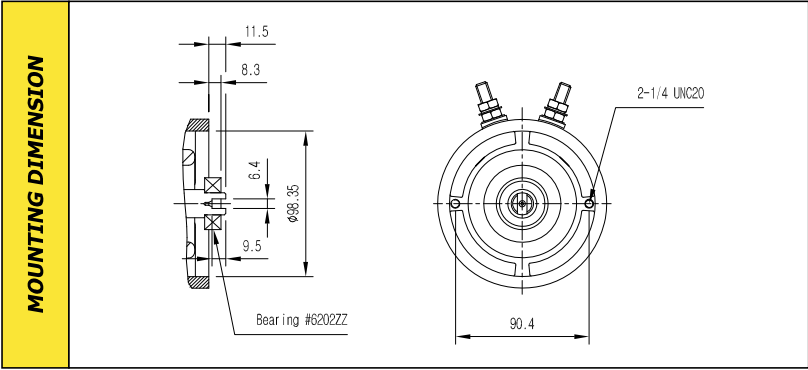
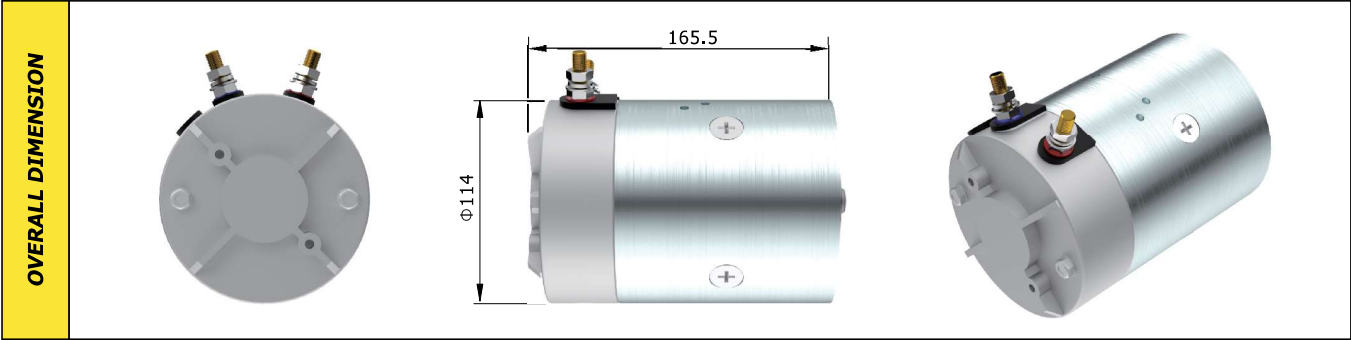
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D213		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	1300	90	1.2min-4.5%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								5.1



1 D 1 1 6 X X G T
A / B / C / D Brand Thermal Switch

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TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D116		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	1600	200	4min - 8%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								6.9



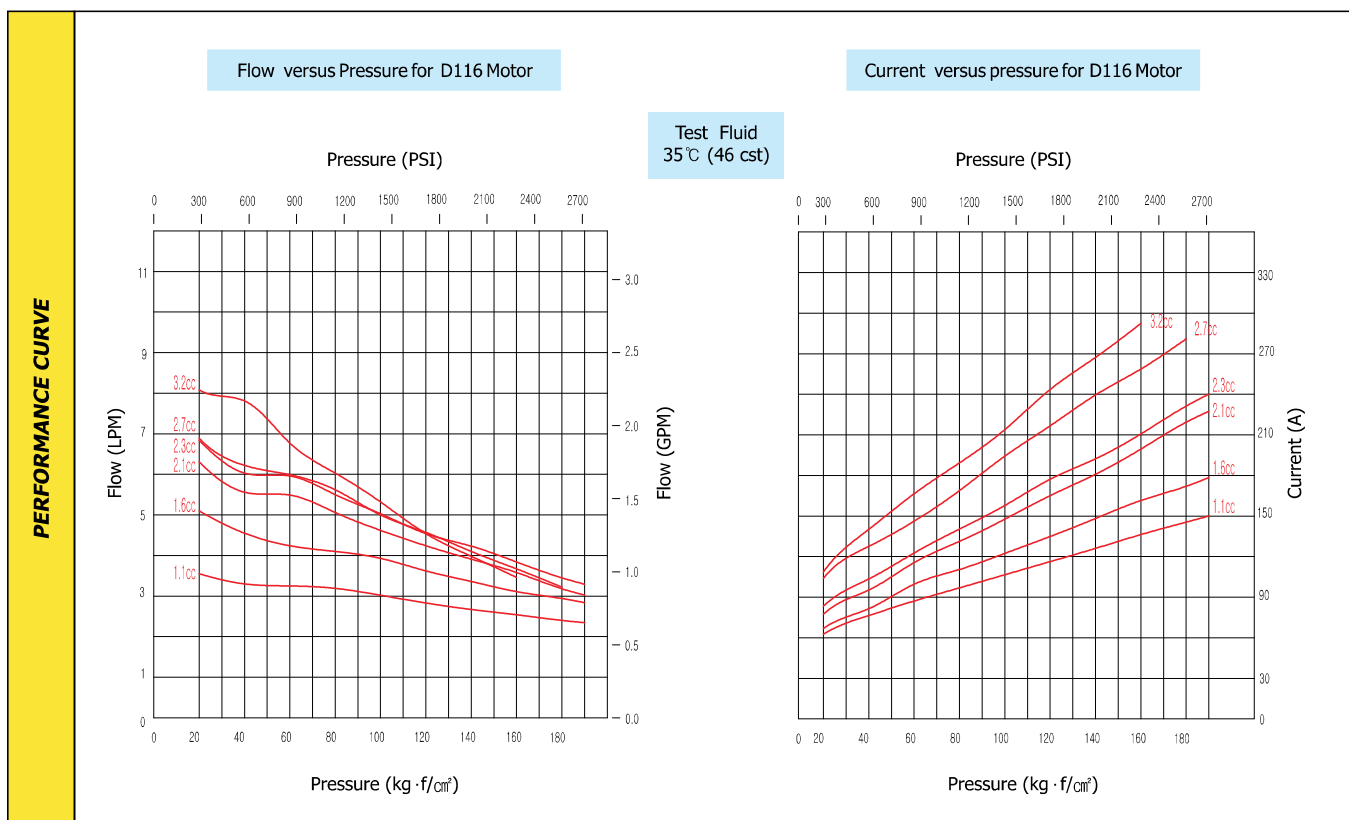
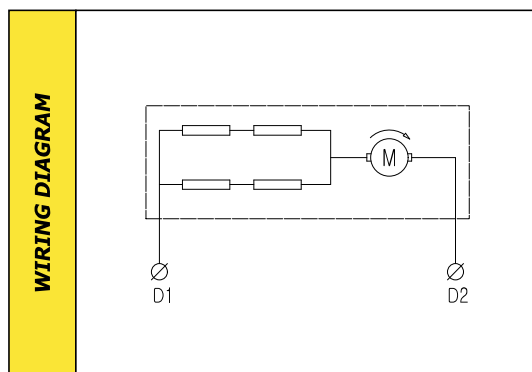
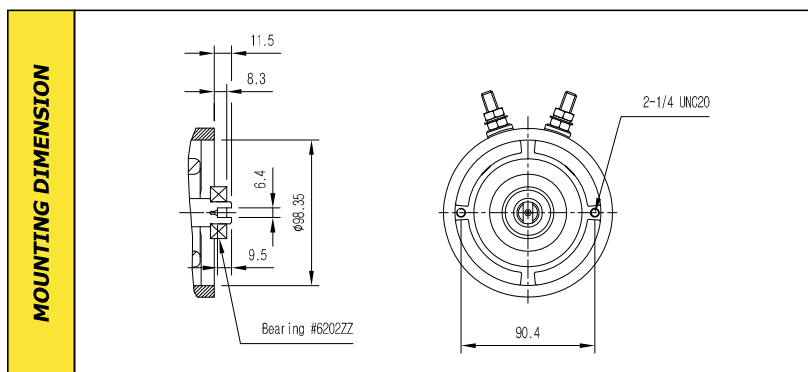
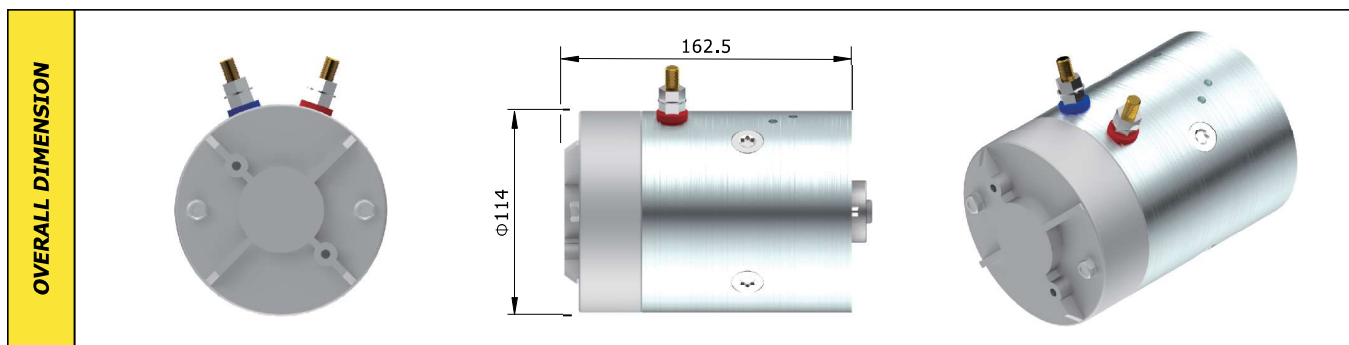
1 D 1 1 6 X X M T

A / B / C / D Brand Thermal Switch

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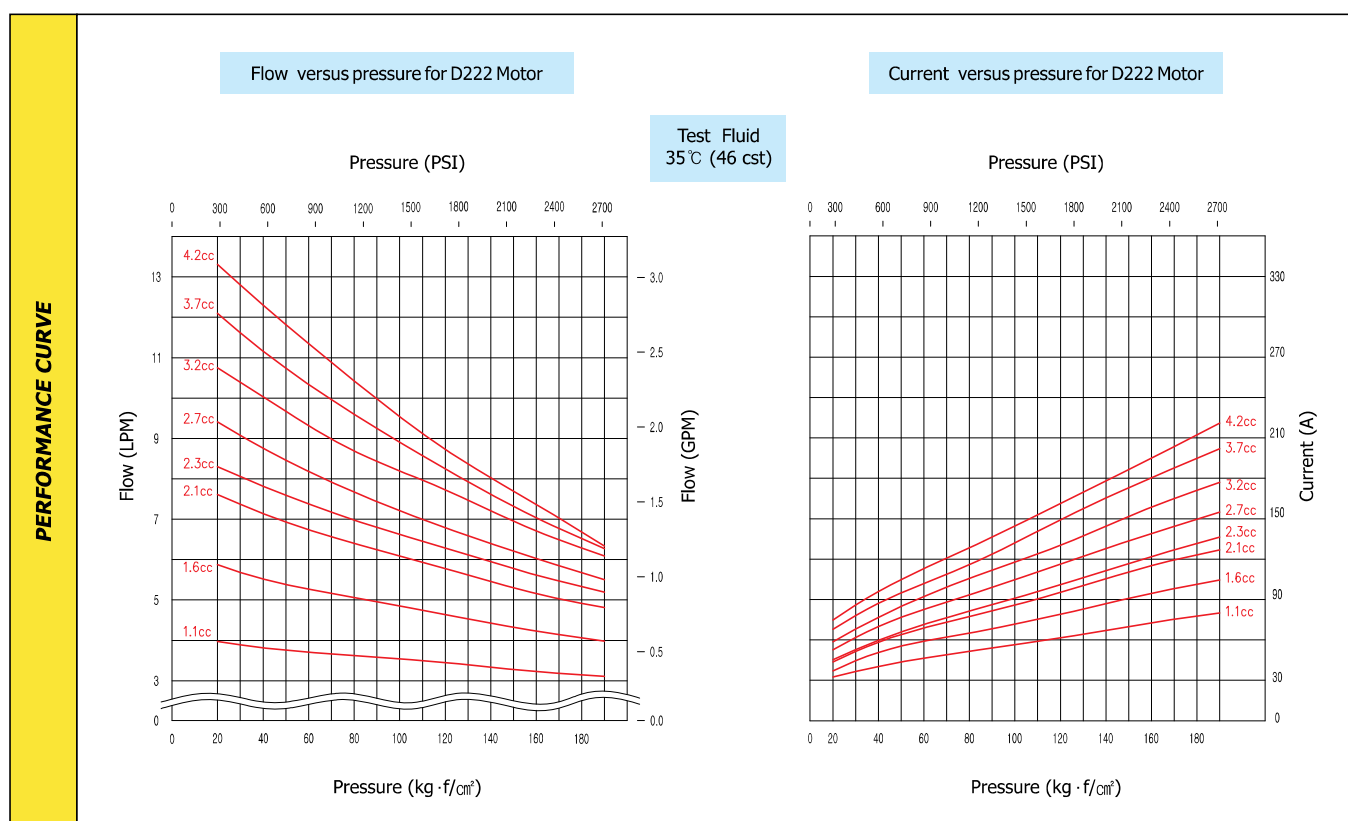
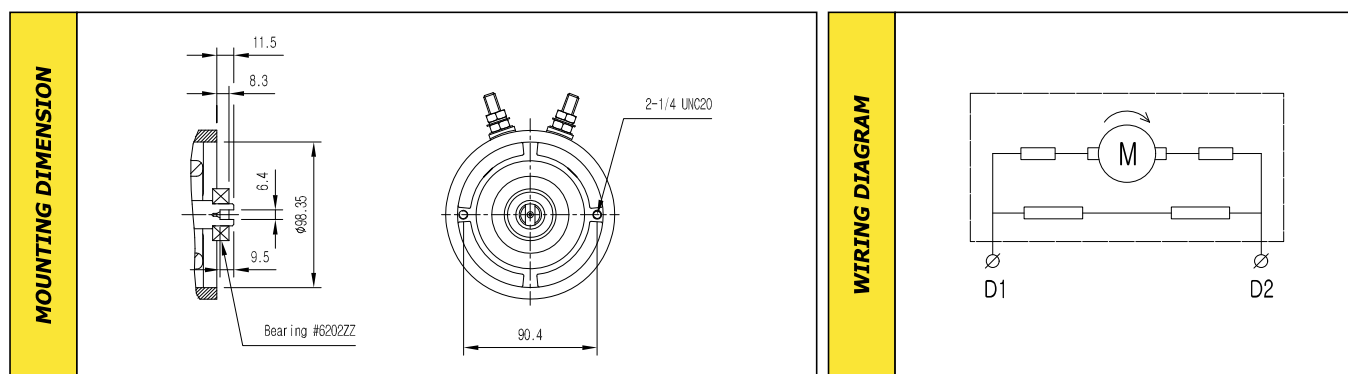
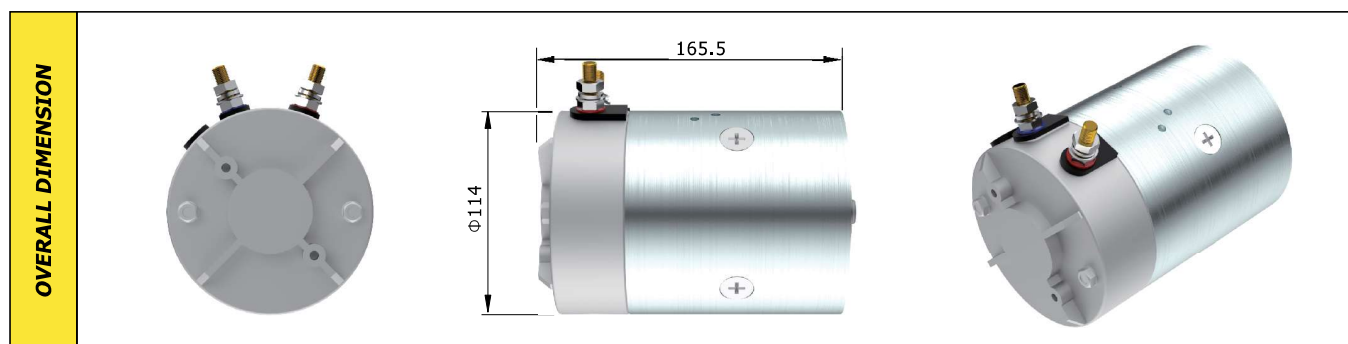
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D116		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	1600	209	4min-8%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								6.9



1 **D 2 2 2** X X G T
A / B / C / D Brand Thermal Switch

DC-MOTOR

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D222		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	2200	110	2min - 7.5%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								6.9



1

D

2

2

2

X

X

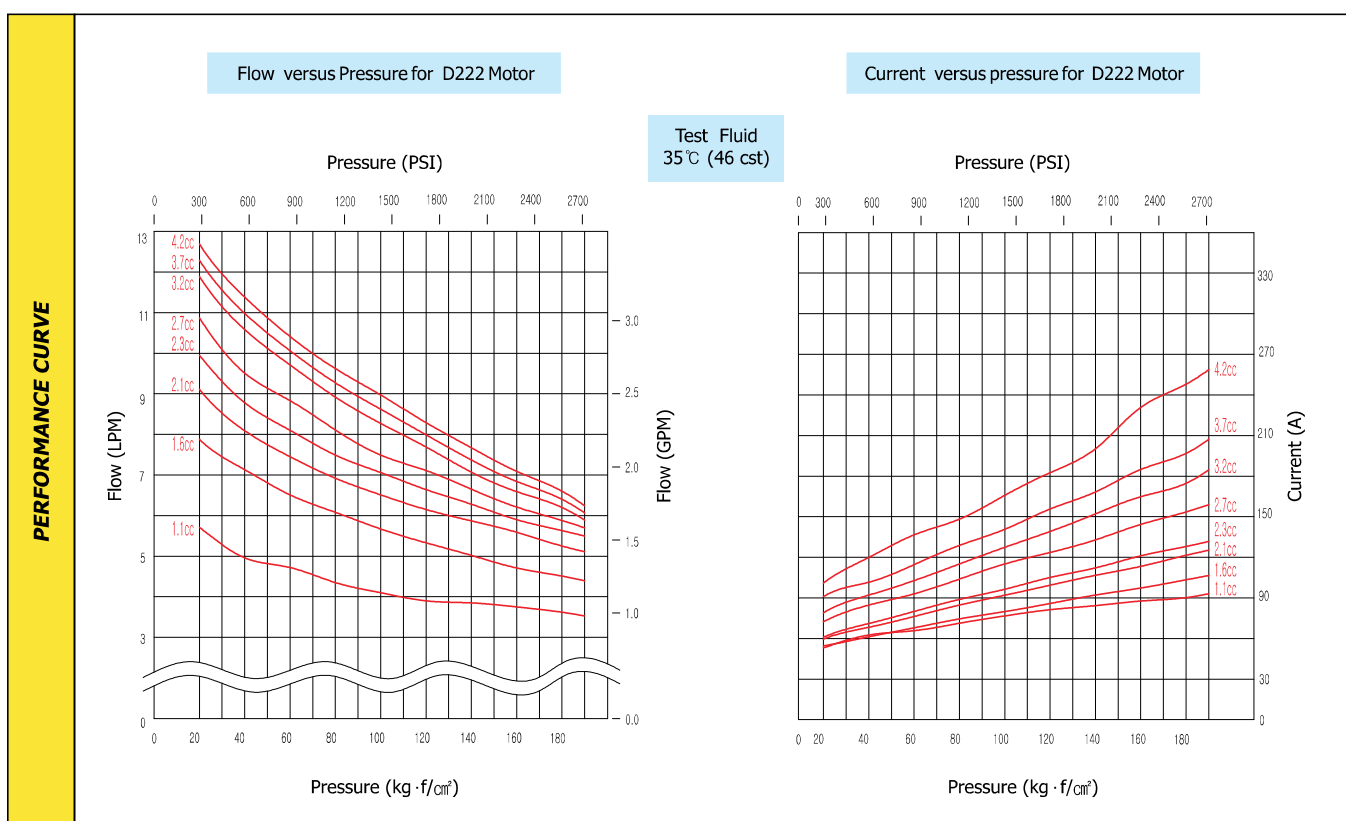
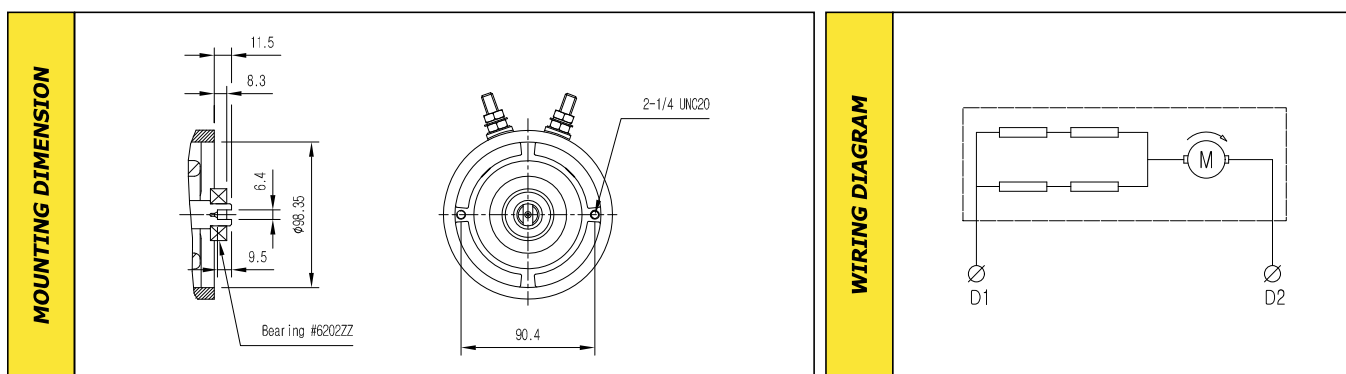
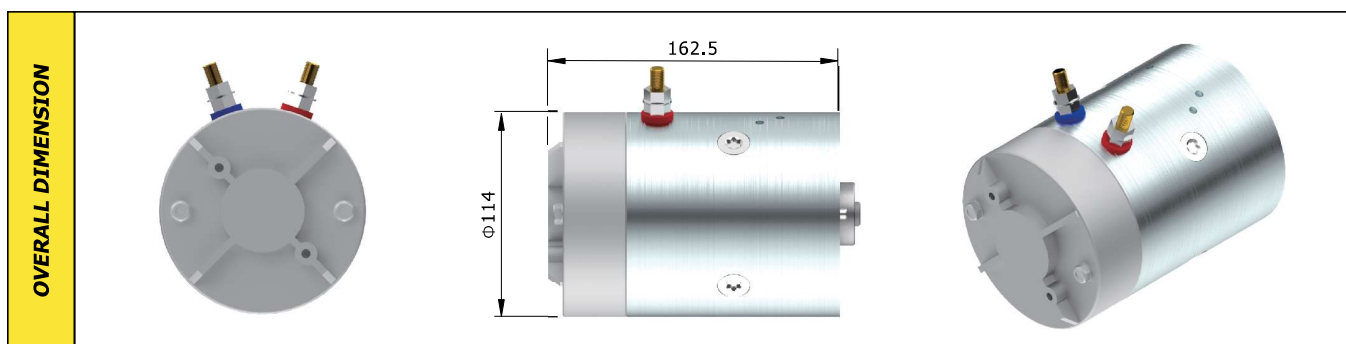
M

T

A / B / C / D Brand Thermal Switch

DC-MOTOR**DC-MOTOR**

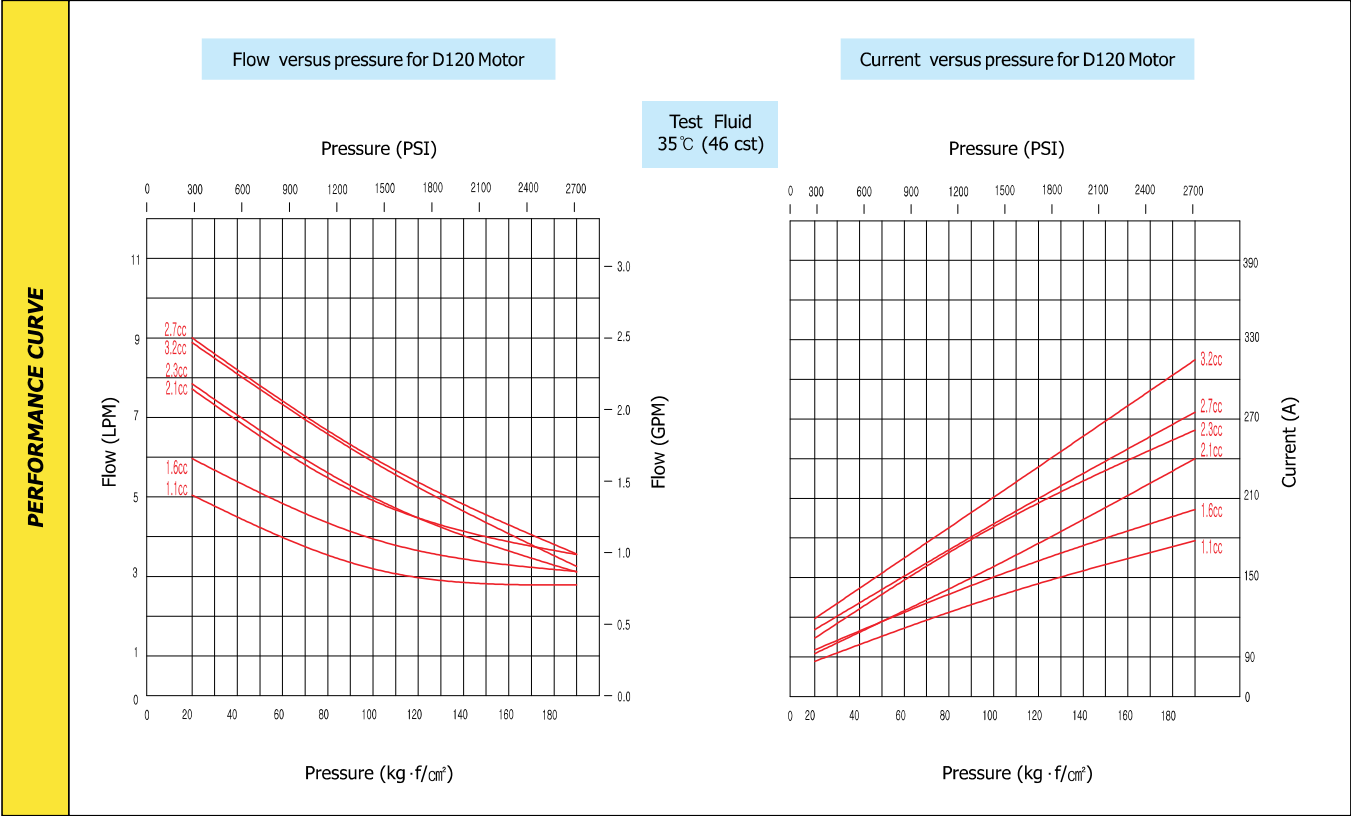
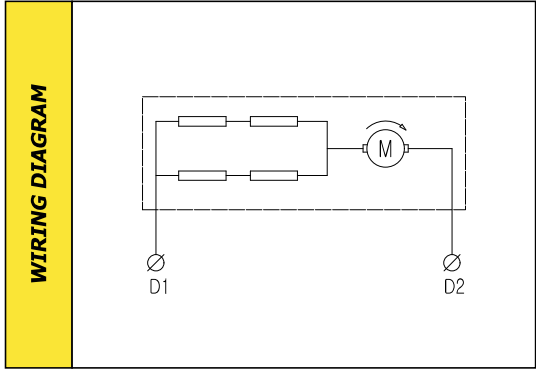
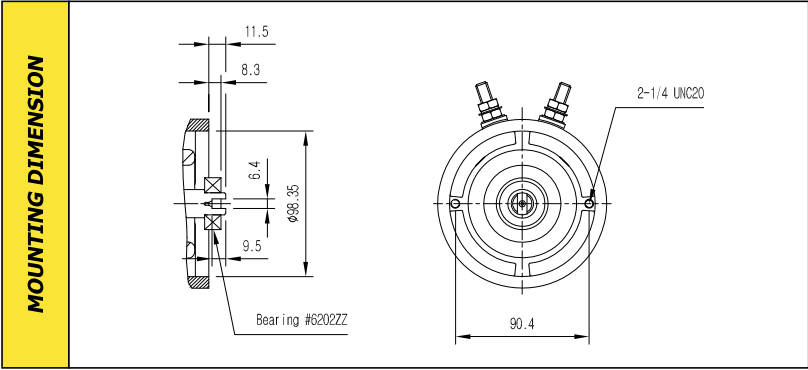
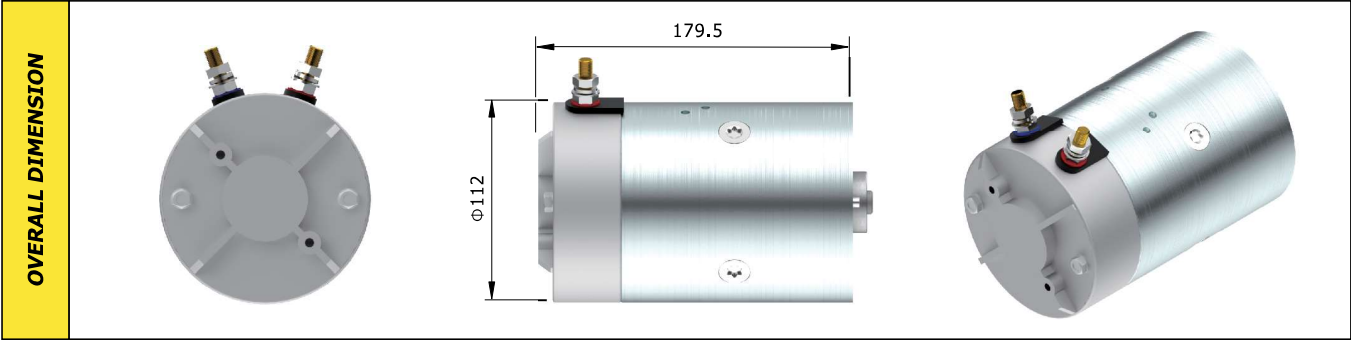
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D222		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	2200	110	2min-7.5%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								6.9



1 D 1 2 0 X X X T
A / B / C / D Brand Thermal Switch

DC-MOTOR

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D120		X, C, D, T, QH series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	2000	225	7.5min-20%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								8.2



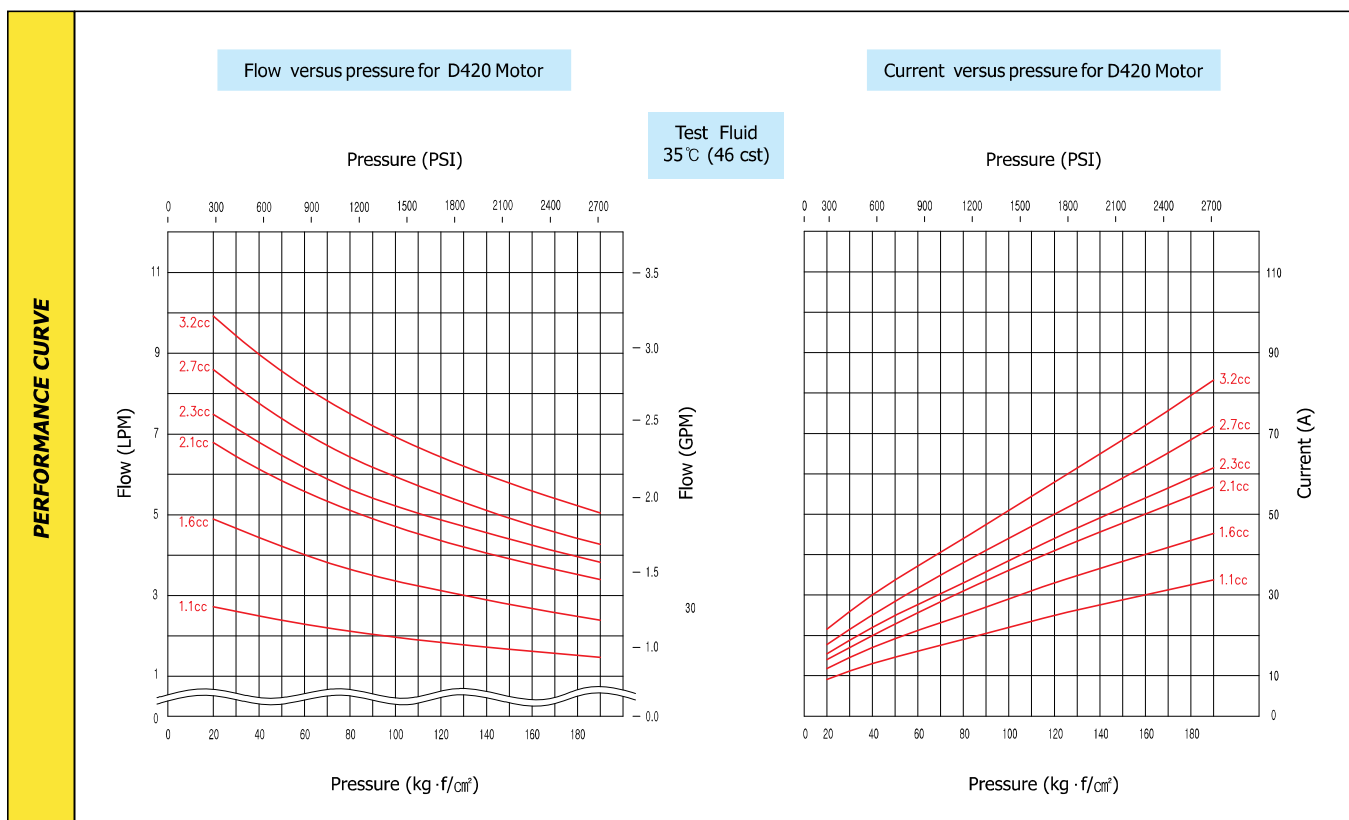
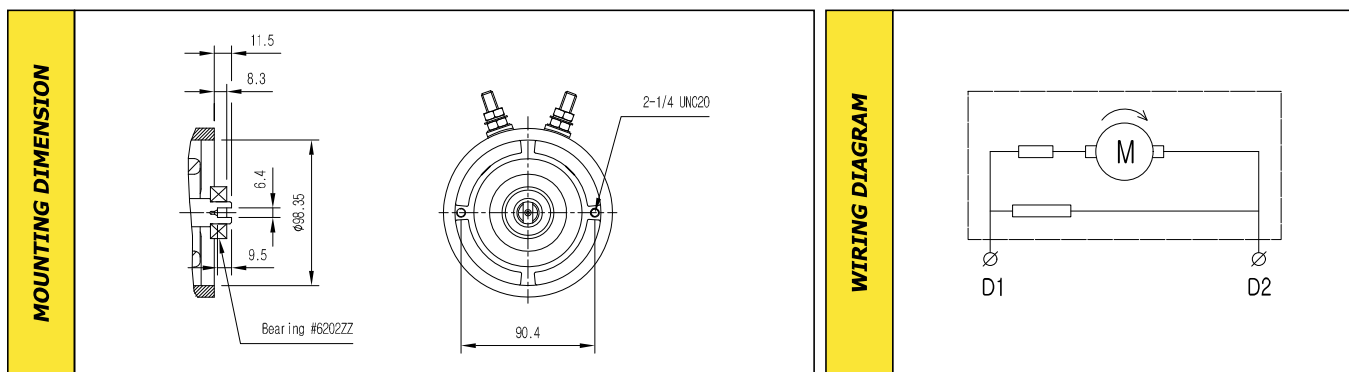
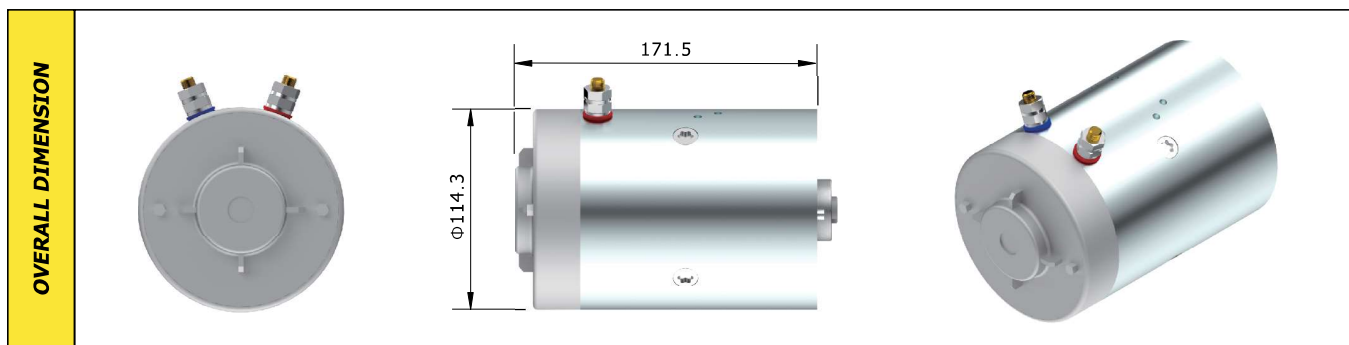
1 D 4 2 0 X X X T

A / B / C / D Brand Thermal Switch

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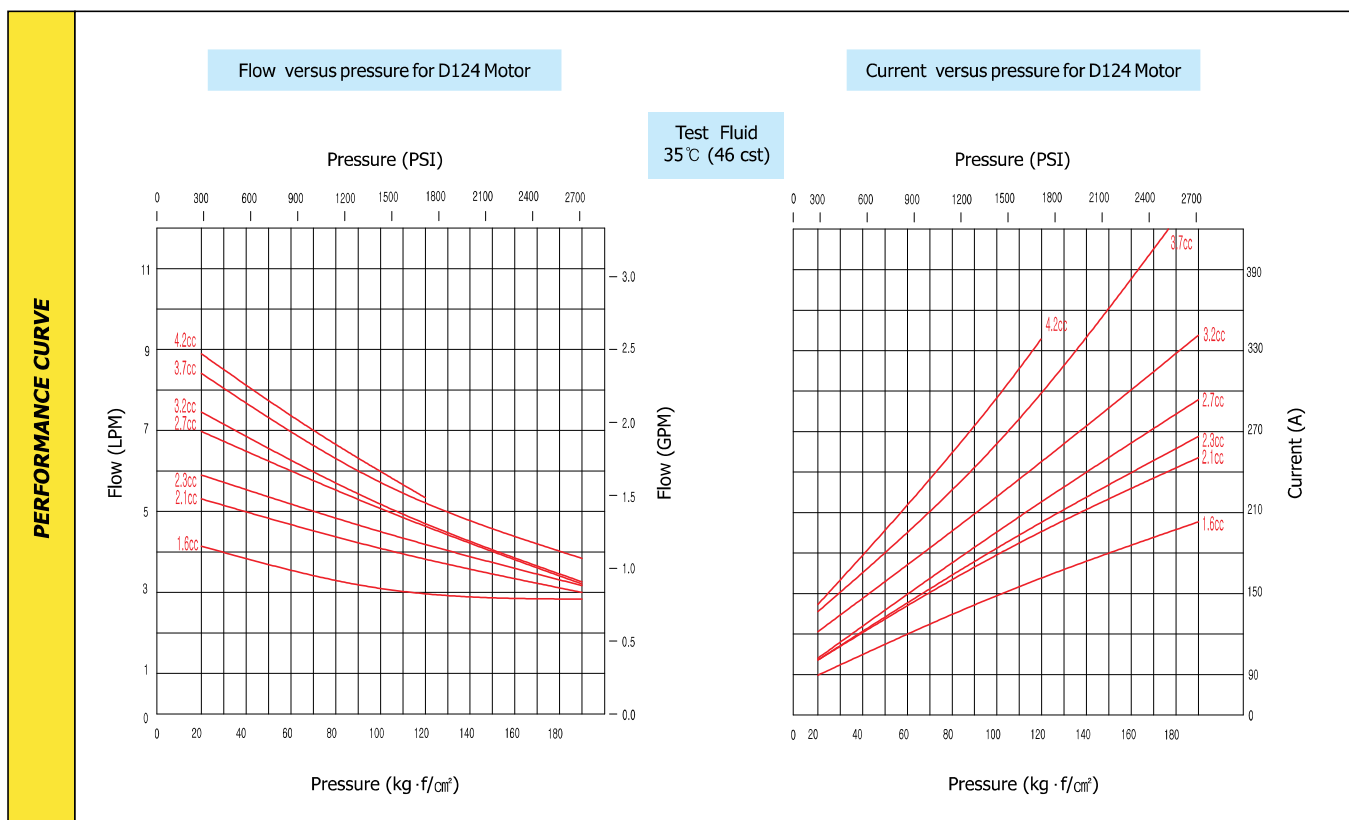
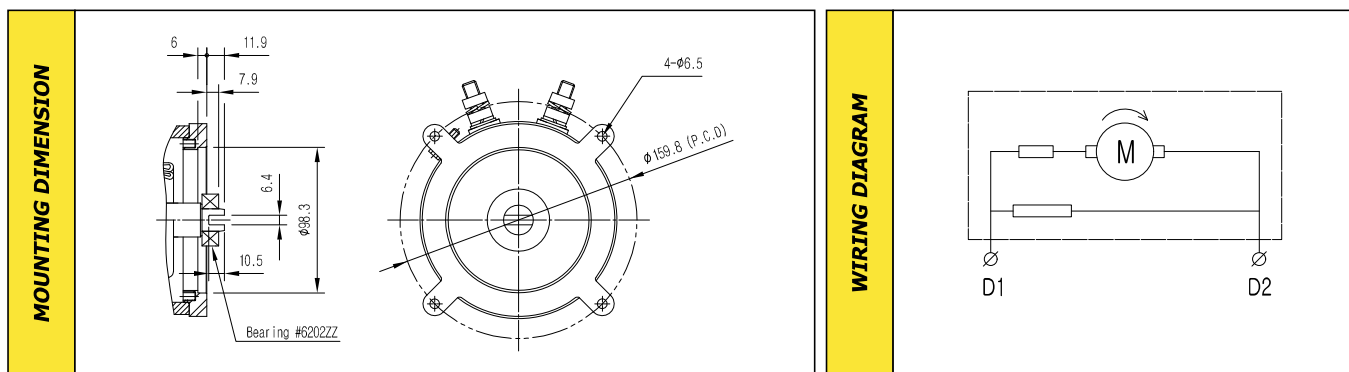
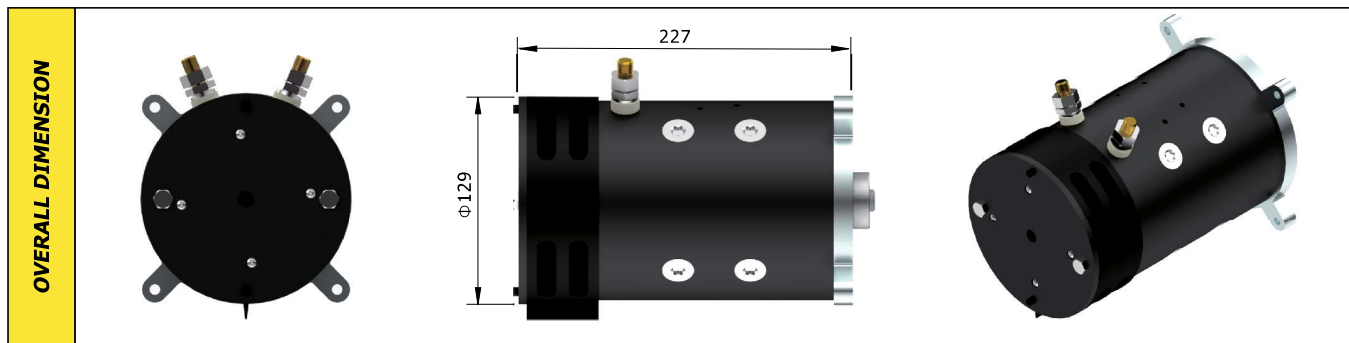
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D420		X, C, D, T, QH, QD series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	48	2000	55	2min - 5%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								7



1 D 1 2 4 X X X
A / B / C / D Brand

DC-MOTOR

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D124		X series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	2400	320	2min - 8%ED	F	IP 54	2	C.W. →
								WEIGHT (kg)
								10.5



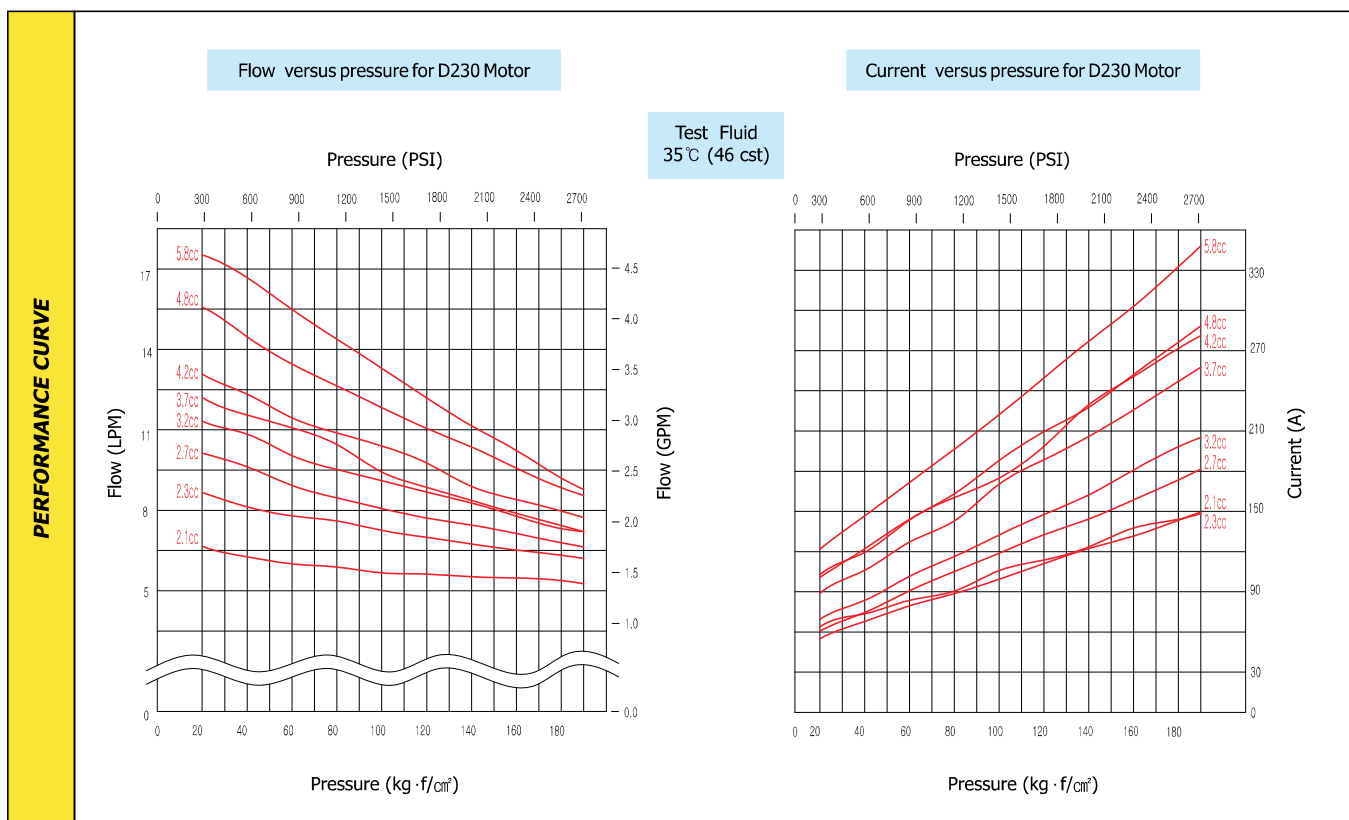
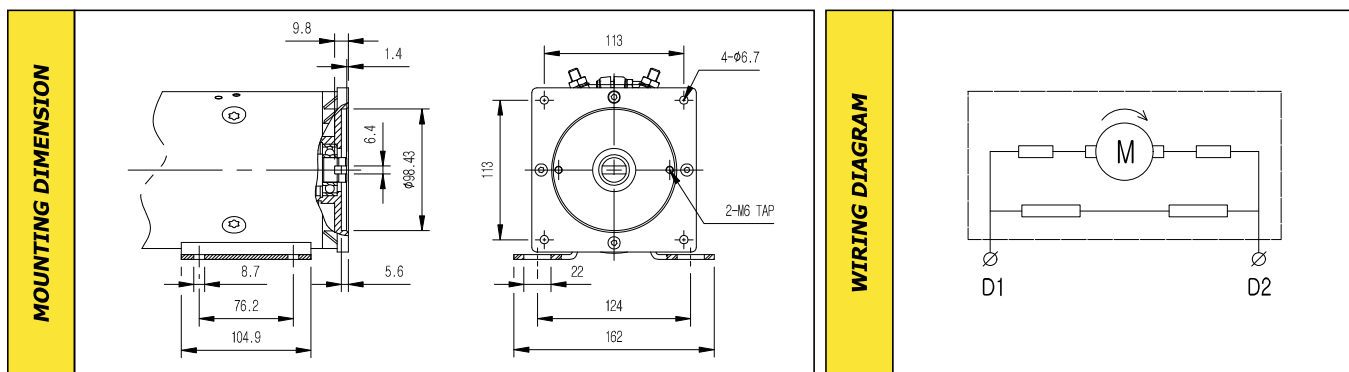
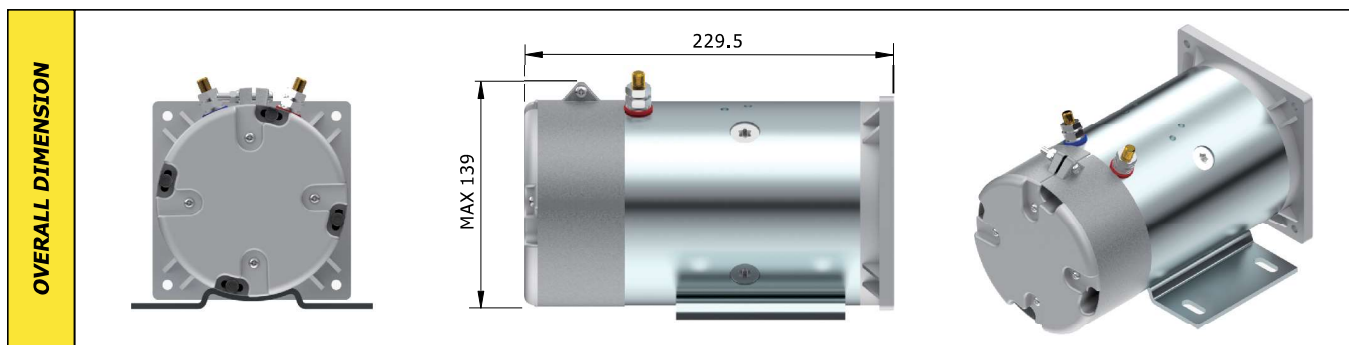
1 D 2 3 0 X X X T

A / B / C / D Brand Thermal Switch

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DC-MOTOR

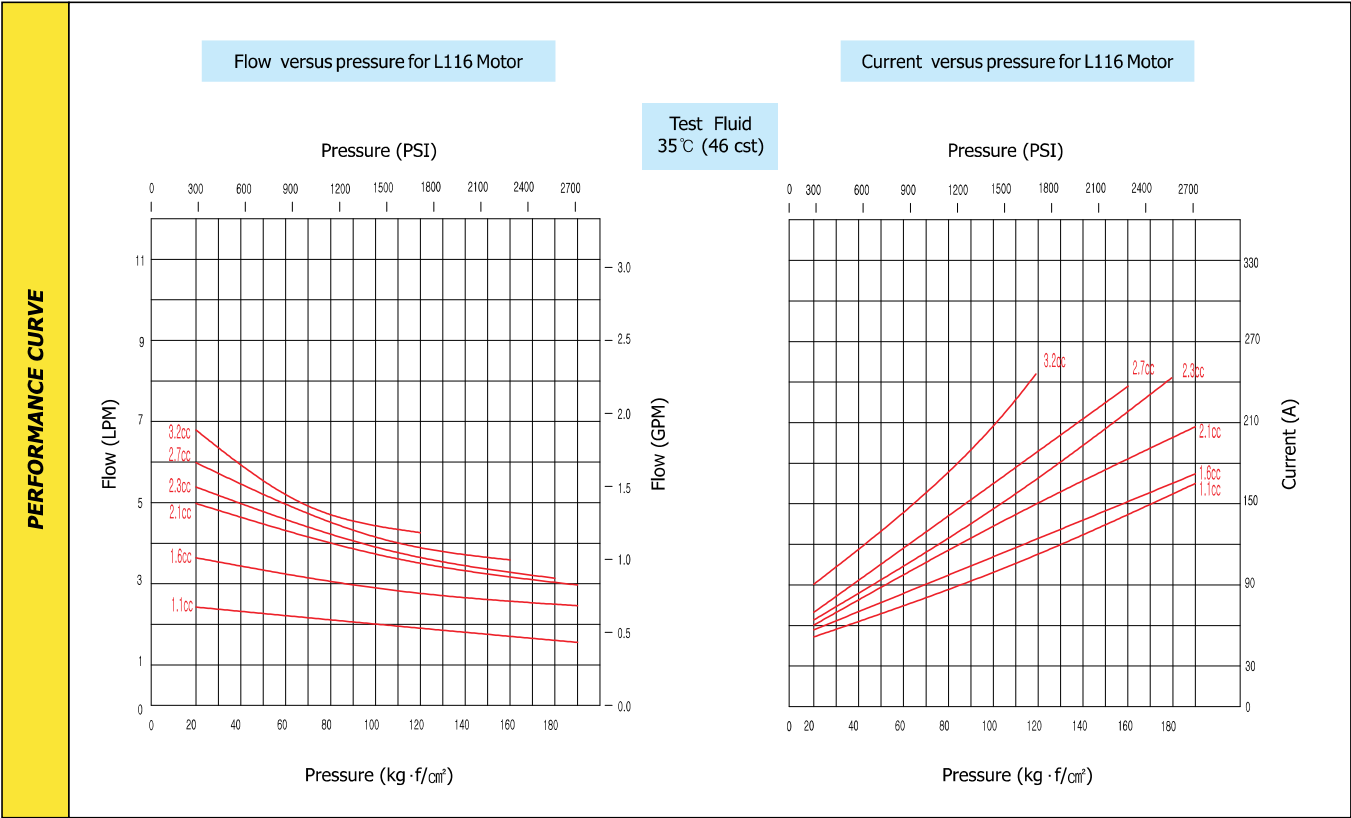
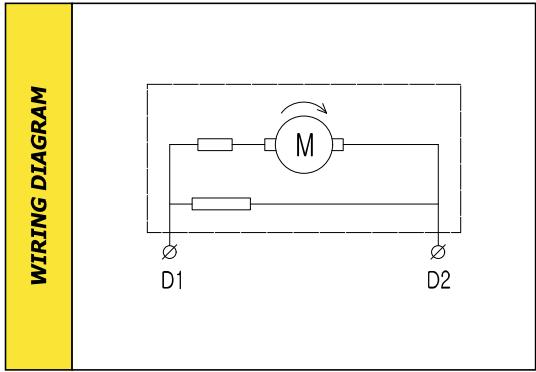
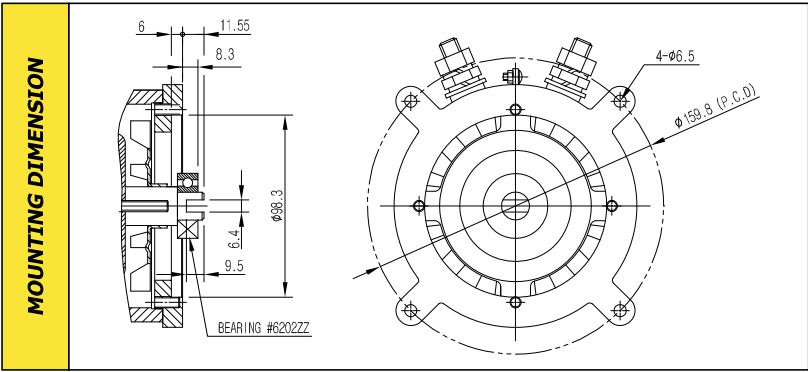
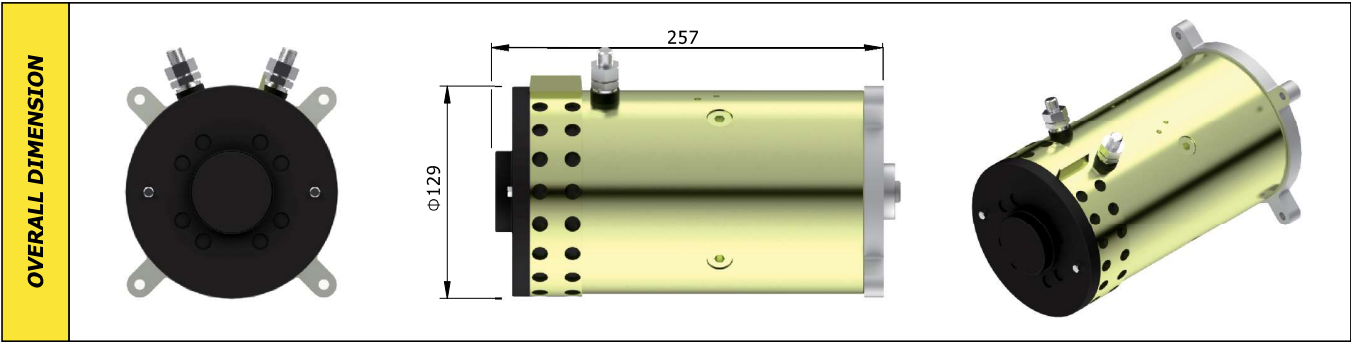
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	D230		X series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	3000	170	5min-9%ED	F	IP 23	2	C.W. →
								WEIGHT (kg)
								12



1 L 1 1 6 X X X
A / B / C / D Brand

DC-MOTOR

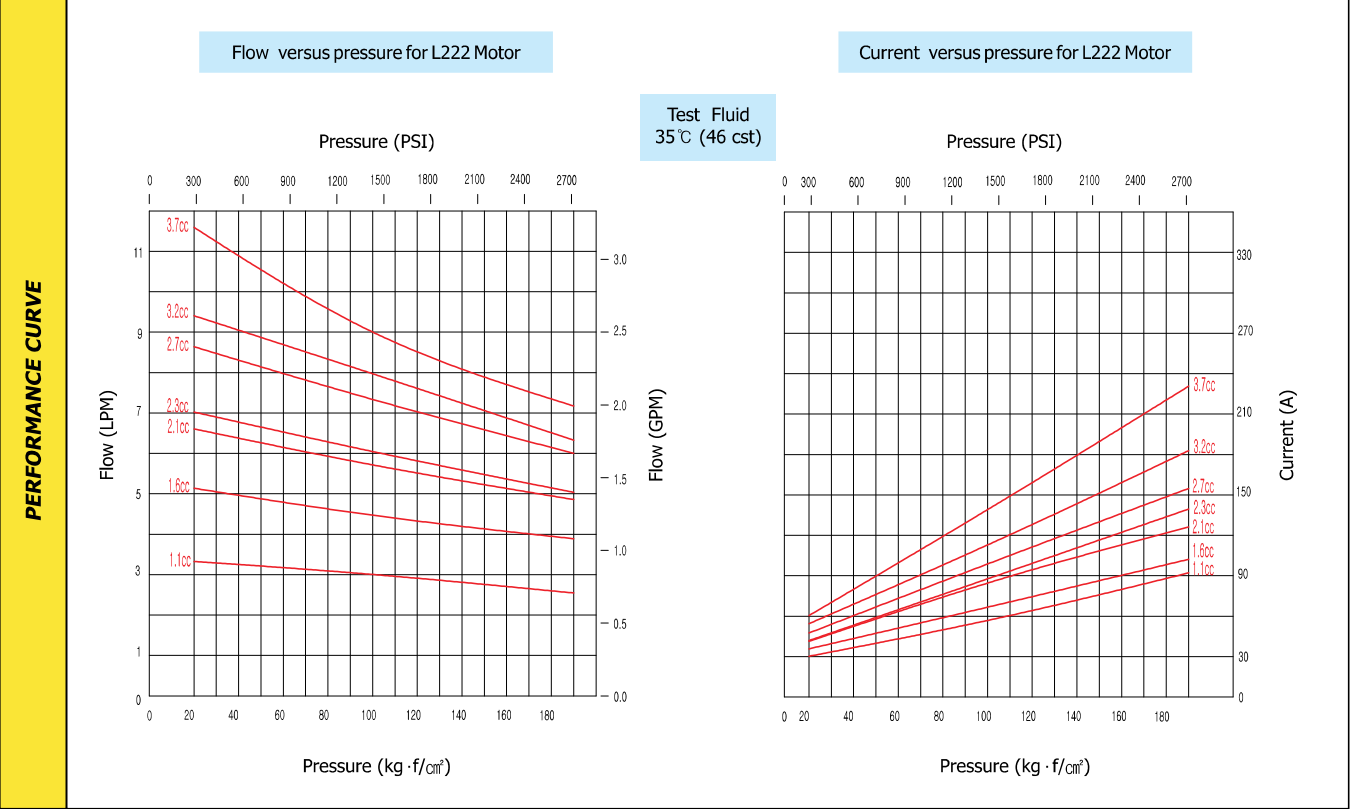
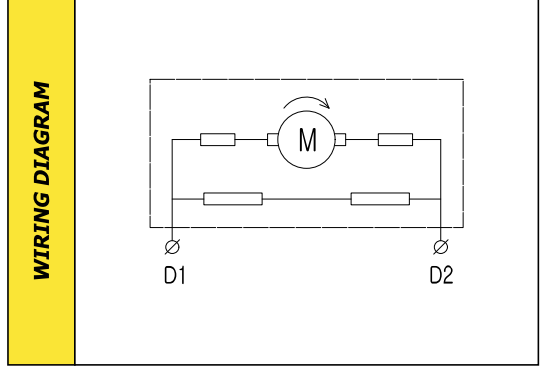
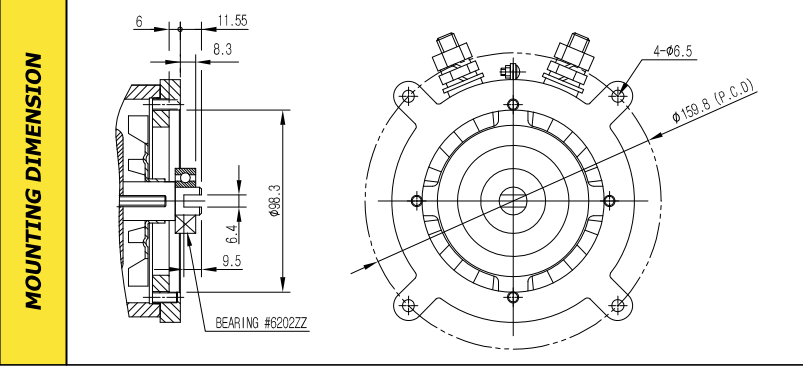
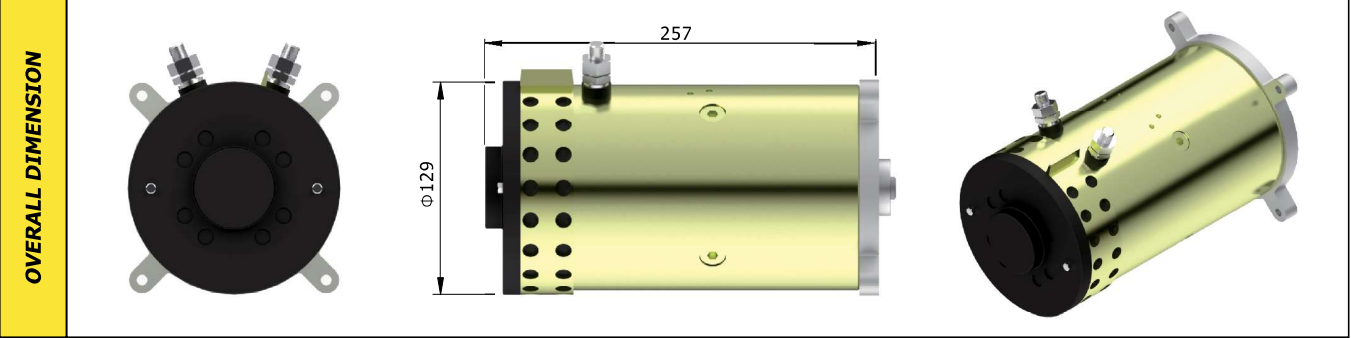
TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	L116		X series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	12	1600	210	20min-40%ED	F	IP 10	2	C.W. →
								WEIGHT (kg)
								11.9



DC-MOTOR

1 L 2 2 2 X X X
A / B / C / D Brand

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	L222		X series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	2200	120	20min-40%ED	F	IP 10	2	C.W. →
		WEIGHT (kg)						
		12.0						

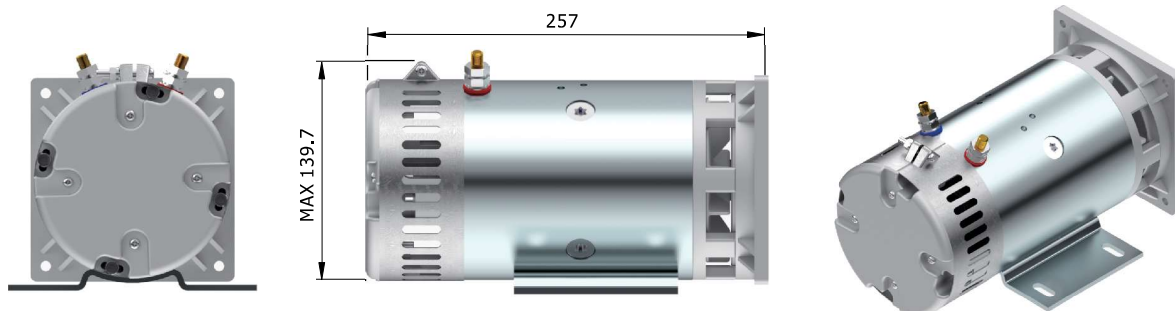


1 L 2 3 0 X X X
A / B / C / D Brand

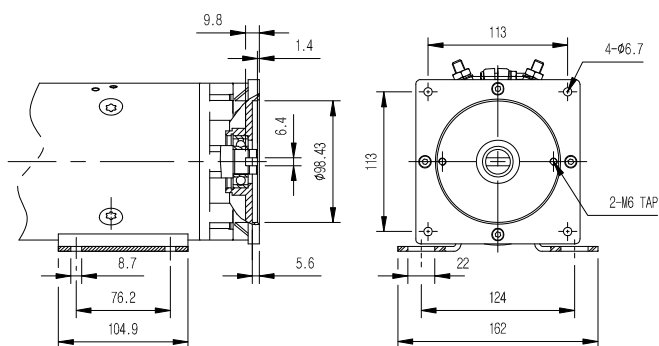
DC-MOTOR

TECHNICAL DATA	ITEM CODE		APPLICABLE CENTER BLOCK					
	L230		X series					
	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min - S3%	INSULATION CLASS	PROTECTION GRADE	NUMBER OF TERMINALS	ROTATION
	24	3000	175	13min-28%ED	F	IP 12	2	C.W. →
								WEIGHT (kg)
								13

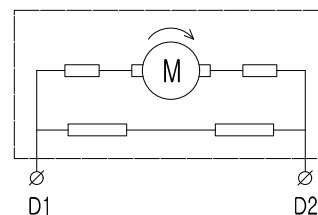
OVERALL DIMENSION



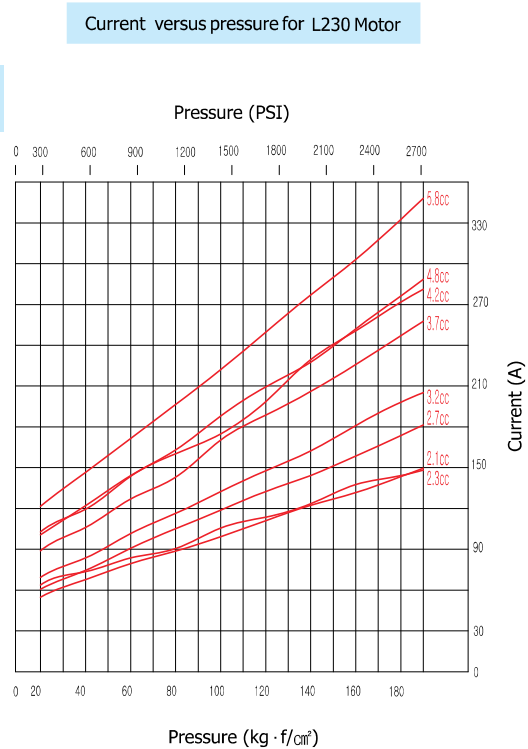
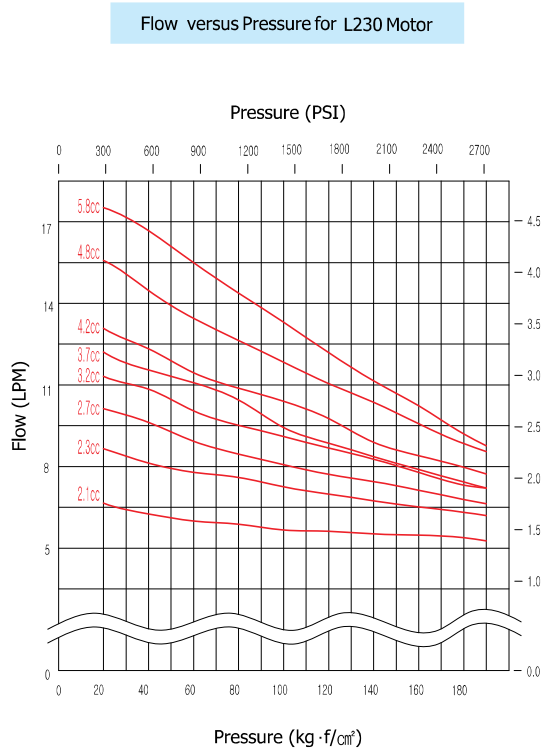
MOUNTING DIMENSION



WIRING DIAGRAM



PERFORMANCE CURVE

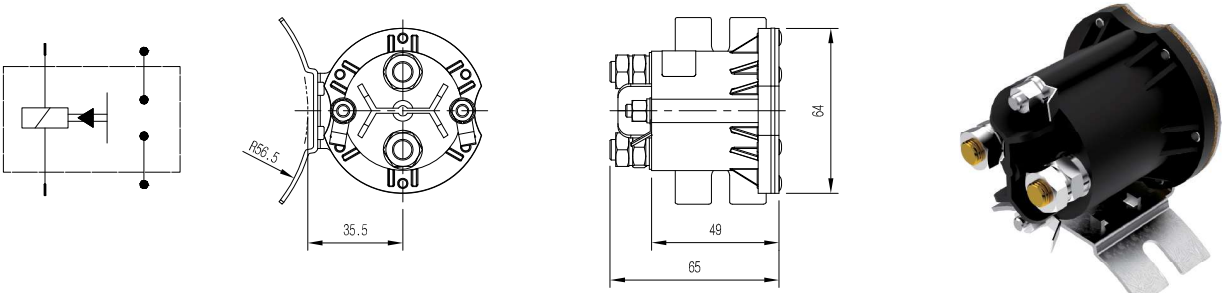


1 X X X X T 2 X
A / B / C / D Brand

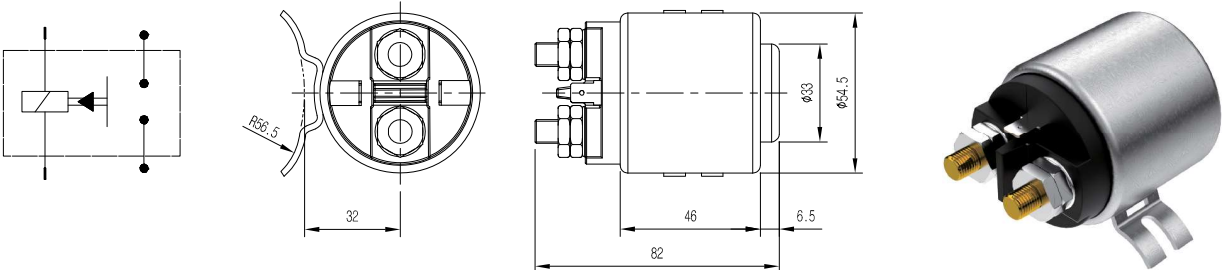
START RELAY

Note. A,B and C sections are DC motor code.

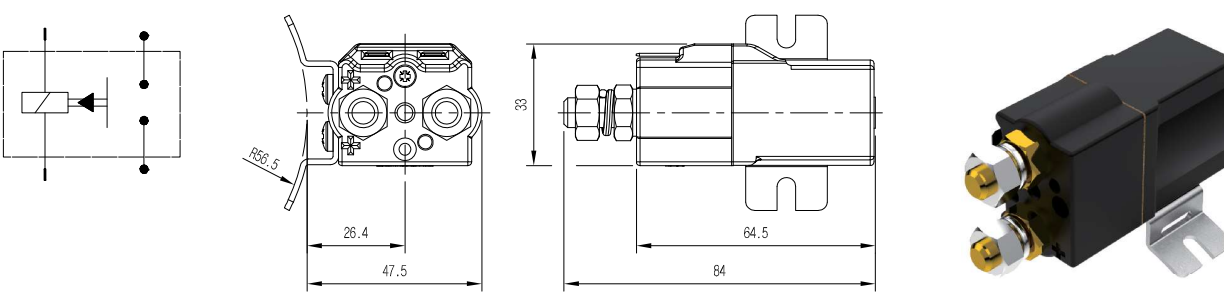
TECHNICAL DATA	ITEM CODE	VOLTAGE	Max. ON TIME	RESISTIVE LOAD CARRY	INTERRUPT AMPARE	PEAK INDUCTIVE INRUSH AMPARE	ELECTRICAL CYCLE LIFE
	T1	12V	6 min	150A	250A	800	100,000
	T2	24V	6 min	150A	250A	800	60,000
	XX	without Start Relay					

OVERALL DIMENSION							

TECHNICAL DATA	ITEM CODE	VOLTAGE	Max. ON TIME	RESISTIVE LOAD CARRY	INTERRUPT AMPARE	PEAK INDUCTIVE INRUSH AMPARE	ELECTRICAL CYCLE LIFE
	I1	12V	6 min	150A	250A	800	100,000
	I2	24V	6 min	150A	250A	800	60,000

OVERALL DIMENSION							

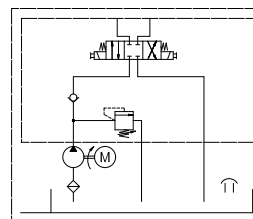
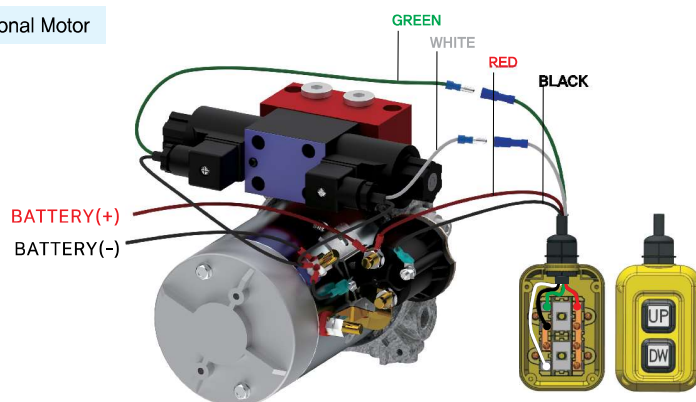
TECHNICAL DATA	ITEM CODE	VOLTAGE	Max. ON TIME	RESISTIVE LOAD CARRY	INTERRUPT AMPARE	PEAK INDUCTIVE INRUSH AMPARE	ELECTRICAL CYCLE LIFE
	A1	12V	3 min	100A	250A	500A	60,000
	A2	24V	3 min	100A	250A	500A	60,000

OVERALL DIMENSION							

TYPICAL ELECTRIC WIRING DIAGRAM

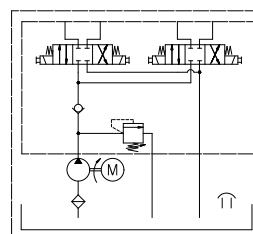
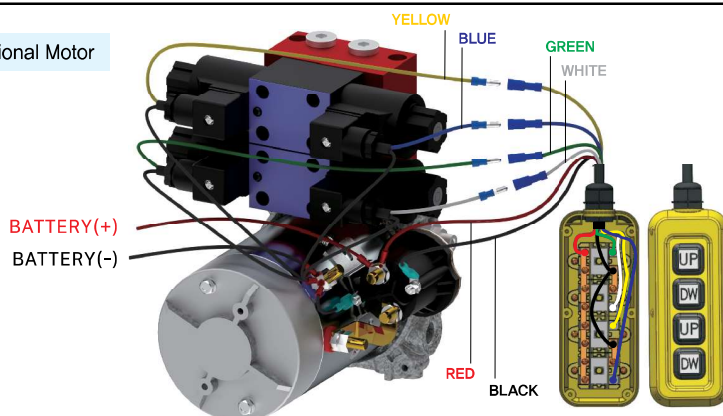
2 Buttons–One double acting

Unidirectional Motor



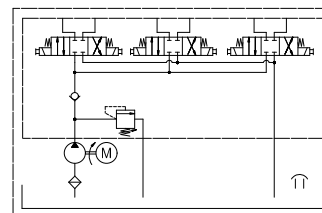
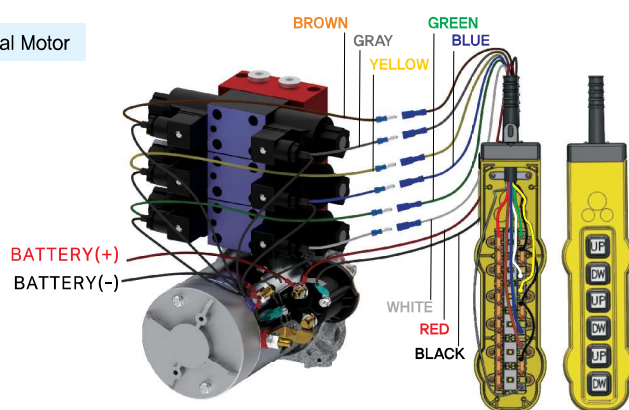
4 Buttons–Two double acting

Unidirectional Motor



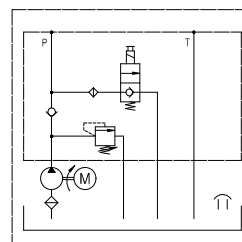
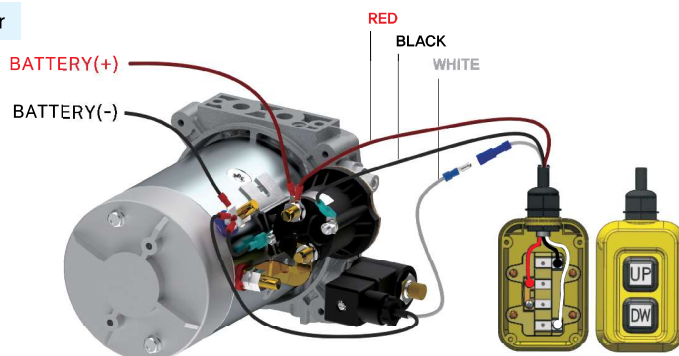
6 Buttons–Three double acting

Unidirectional Motor



2 Buttons–One single acting

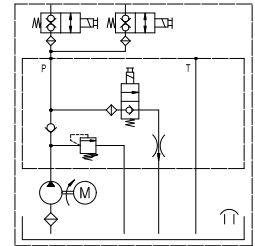
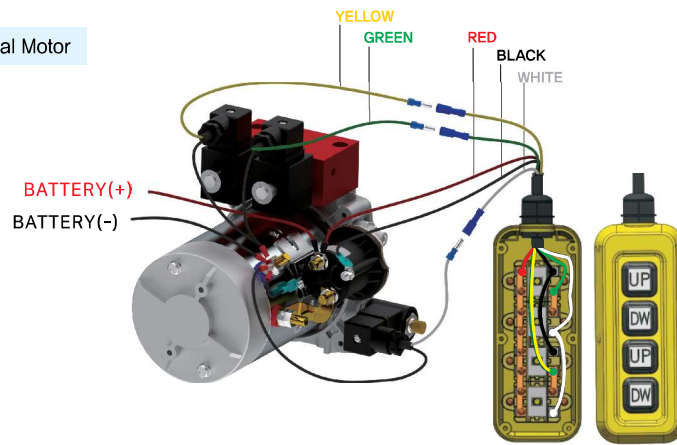
Unidirectional Motor



TYPICAL ELECTRIC WIRING DIAGRAM

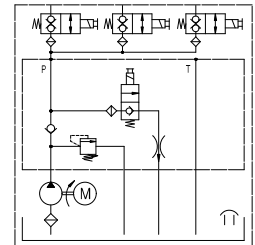
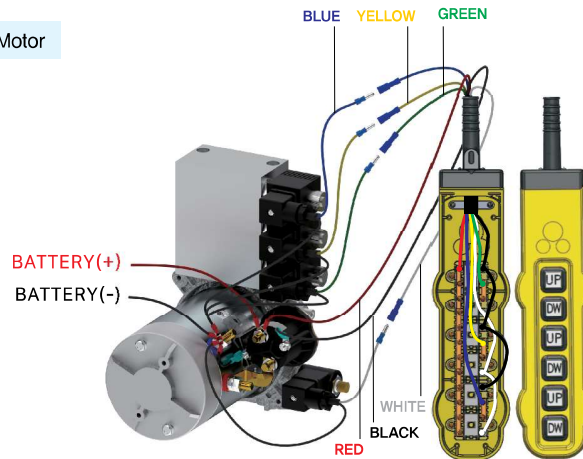
4 Buttons—Two single acting

Unidirectional Motor



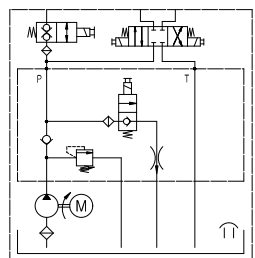
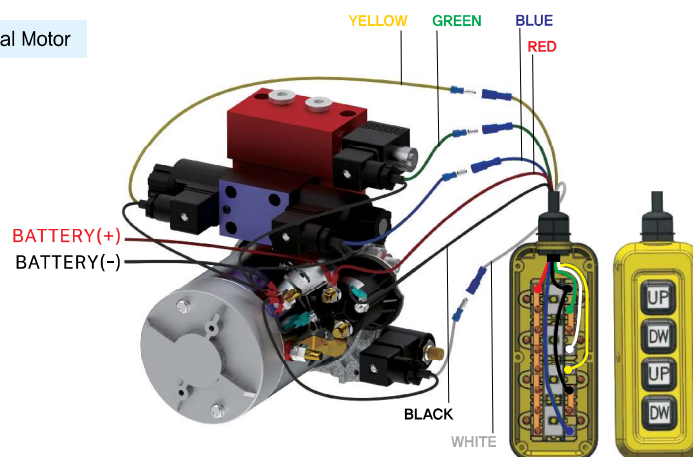
6 Buttons—Three single acting

Unidirectional Motor



4 Buttons—One single & One double acting

Unidirectional Motor



1



A / B / C / D Brand/Duty



AC-MOTOR

A	ITEM CODE	XXX	H		S		T		F	
	VOLTAGE	Without motor	110V		220V		230 / 400V		254 / 440V	
	TYPE		AC Single-phase motor				AC three-phase motor			
B	ITEM CODE	2			4			6		
	POLE	2 pole			4 pole			6 pole		
C	ITEM CODE	01	03	07	10	15	18	22	30	40
	POWER(kW)	0.18	0.37	0.75	1.0	1.5	1.8	2.2	3.0	4.0
D	ITEM CODE	50	60	56	Note. 1. 3-phase motor is double frequency type (50/60Hz) 2. 1-phase motor is single frequency type (50Hz or 60Hz)					
	FREQUENCY	50Hz	60Hz	50/60Hz						

AC - Motor code & Information					
ITEM CODE	VOLTAGE (V)	POWER (kW)	FREQUENCY (Hz)	INSULATION CLASS	FRAME
H40160	110	0.18	60	F	63
S40160	220	0.18	60	F	63
T40156	230/400	0.18	50/60	F	63
F40156	254/440	0.18	50/60	F	63
H40360	110	0.37	60	F	71
S40360	220	0.37	60	F	71
T40356	230/400	0.37	50/60	F	71
F40356	254/440	0.37	50/60	F	71
H40760	110	0.75	60	F	80
S40760	220	0.75	60	F	80
T40756	230/400	0.75	50/60	F	80
F40756	254/440	0.75	50/60	F	80
H41060	110	1.0	60	F	90
S41060	220	1.0	60	F	90
T41056	230/400	1.0	50/60	F	90
F41056	254/440	1.0	50/60	F	90
H41560	110	1.5	60	F	90
S41560	220	1.5	60	F	90
T41556	230/400	1.5	50/60	F	90
F41556	254/440	1.5	50/60	F	90

Note. '*' Available on order.

AC - Motor code & Information

ITEM CODE	VOLTAGE (V)	POWER (kW)	Frequency (Hz)	INSULATION CLASS	FRAME
H41860	110	1.8	60	F	90
S41860	220	1.8	60	F	90
T41856	230/400	1.8	50/60	F	90
F41856	254/440	1.8	50/60	F	90
H42260	110	2.2	60	F	90
S42260	220	2.2	60	F	90
T42256	230/400	2.2	50/60	F	90
F42256	254/440	2.2	50/60	F	90
H43060	110	3.0	60	F	100
S43060	220	3.0	60	F	100
T43056	230/400	3.0	50/60	F	100
F43056	254/440	3.0	50/60	F	100
H44060	110	4.0	60	F	112
S44060	220	4.0	60	F	112
T44056	230/400	4.0	50/60	F	112
F44056	254/440	4.0	50/60	F	112

Note.

**) Available on order.

HD : Hydro-Tek own motor face design for assembling Hydro-Tek center block (manifold block) directly.

B14 : International design

Note.

1. Please contact Hydro-Tek for 2pole, 6pole motors, B14 type motor, over 4kW and custom design motors.

2. 4kw is international standard. (B14 type motor)

TECHNICAL DATA	0.18 kw											
	ITEM CODE		A		B	C		D		RATED CURRENT (A)	WEIGHT (kg)	
			PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)					
	H40160		1Φ	110	4	0.18	60	****	****			
	S40160			220				1.41	4.7			
	T40156		3Φ	230/400	50/60	1.12	4.4					
	F40156			254/440		****	****					
	R.P.M	INSULATION CLASS		PROTECTION GRADE		EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
	1610	F		IP 54		55%		S1	S2	63	HD	C.W. →
	0.37 kw											
	ITEM CODE		A		B	C		D		RATED CURRENT (A)	WEIGHT (kg)	
			PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)					
	H40360		1Φ	110	4	0.37	60	****	****			
	S40360			220				2.90	7.00			
	T40356		3Φ	230/400	50/60	1.75	6.20					
F40356		254/440		1.67		6.20						
R.P.M	INSULATION CLASS		PROTECTION GRADE		EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION	
1610	F		IP 55		67%		S1	S2	71	HD	C.W. →	

OVERALL DIMENSION

	A	B	C
0.18 kw	195	Φ122	100
0.37 kw	225	Φ140	111

DIMENSION

Technical drawing of the 1000W model showing side and front views with dimensions:

- Side view dimensions: 9.5, 11.5, 6.4, $\phi 9$, $\phi 88, 3$.
- Front view dimensions: $\phi 160 (P.C.D.)$, 4- $\phi 6, 5$.

Note. Please contact Hydro-Tek for ****.
Please contact Hydro-Tek for single phase 50Hz AC motor.

1

T	4	0	7	5	6	X	X
---	---	---	---	---	---	---	---

A / B / C / D Brand/Duty

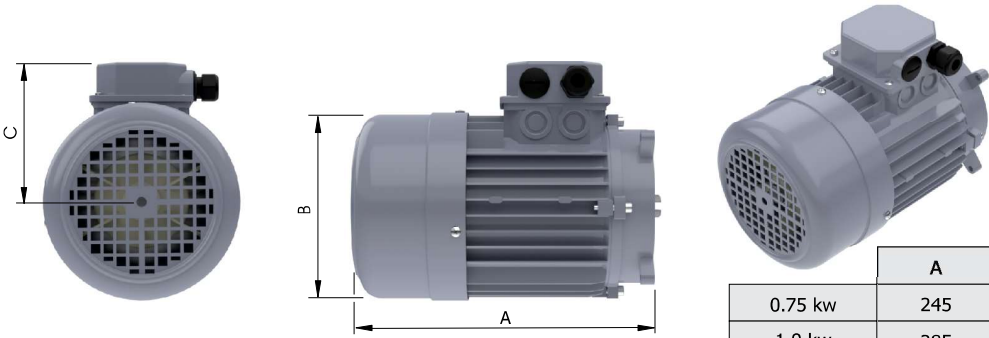
AC-MOTOR

AC-MOTOR

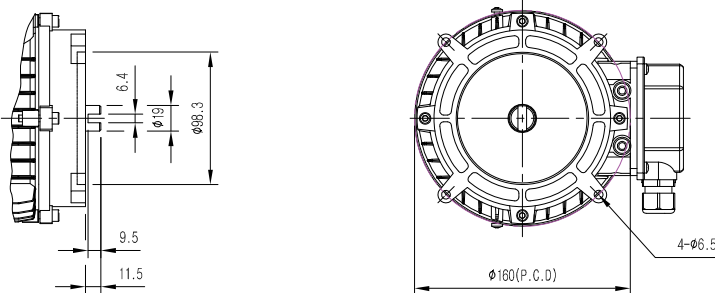
TECHNICAL DATA

0.75 kw									
ITEM CODE		A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)	
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)			
H40760		1Φ	110	4	0.75	60	****	****	
S40760			220				5.20	11.7	
T40756		3Φ	230/400			50/60	3.50	7.6	
F40756			254/440				3.10	7.6	
R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
1650	F	IP 55	70%		S1	S2	80	HD	C.W. →
1.0 kw									
ITEM CODE		A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)	
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)			
H41060		1Φ	110	4	1.0	60	****	****	
S41060			220				****	****	
T41056		3Φ	230/400			50/60	4.47	12.0	
F41056			254/440				4.07	12.2	
R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
1670	F	IP 55	76%		S1	S2	90	HD	C.W. →

OVERALL DIMENSION



	A	B	C
0.75 kw	245	Φ157	125
1.0 kw	285	Φ175	130

DIMENSION	
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Note. Please contact Hydro-Tek for ****.

Please contact Hydro-Tek for single phase 50Hz AC motor.

1 T 4 1 5 5 6 X X
A / B / C / D Brand/Duty

AC-MOTOR

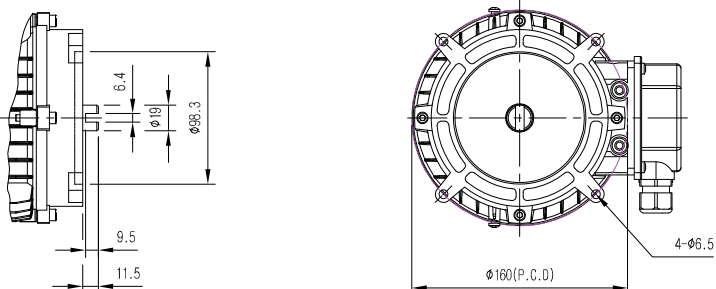
TECHNICAL DATA

1.5 kw										
ITEM CODE		A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)		
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)				
H41560		1Φ	110	4	1.5	60	****	****		
S41560			220				11.5	16.5		
T41556		3Φ	230/400			50/60	6.23	13.8		
F41556			254/440				5.40	12.0		
R.P.M	INSULATION CLASS	PROTECTION GRADE		EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
1680	F	IP 55		55%		S1	S2	90	HD	C.W. →
1.8 kw										
ITEM CODE		A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)		
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)				
H41860		1Φ	110	4	1.8	60	****	****		
S41860			220				13.30	16.5		
T41856		3Φ	230/400			50/60	****	****		
F41856			254/440				****	****		
R.P.M	INSULATION CLASS	PROTECTION GRADE		EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
1650	F	IP 55		60%		S1	S2	90	HD	C.W. →

OVERALL DIMENSION



	A	B	C
1.5 kw	285	Φ175	130
1.8 kw	285	Φ175	130

DIMENSION		

Note. Please contact Hydro-Tek for ****.
Please contact Hydro-Tek for single phase 50Hz AC motor.

1

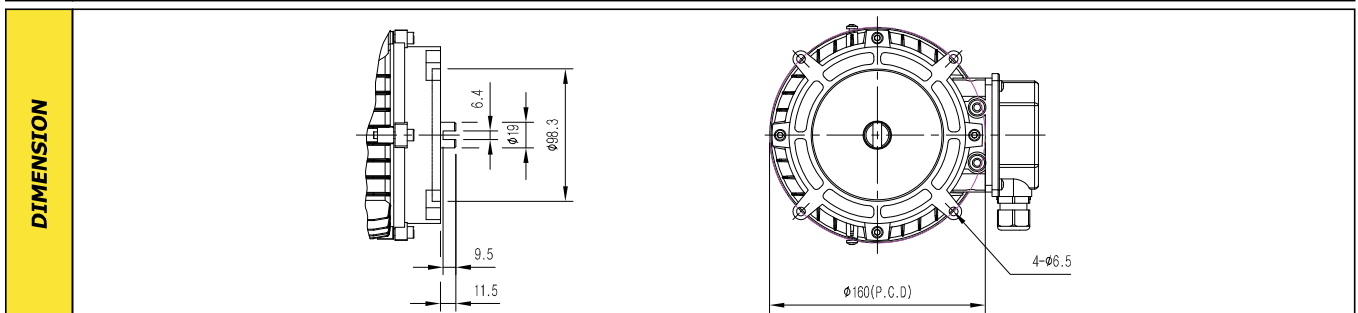
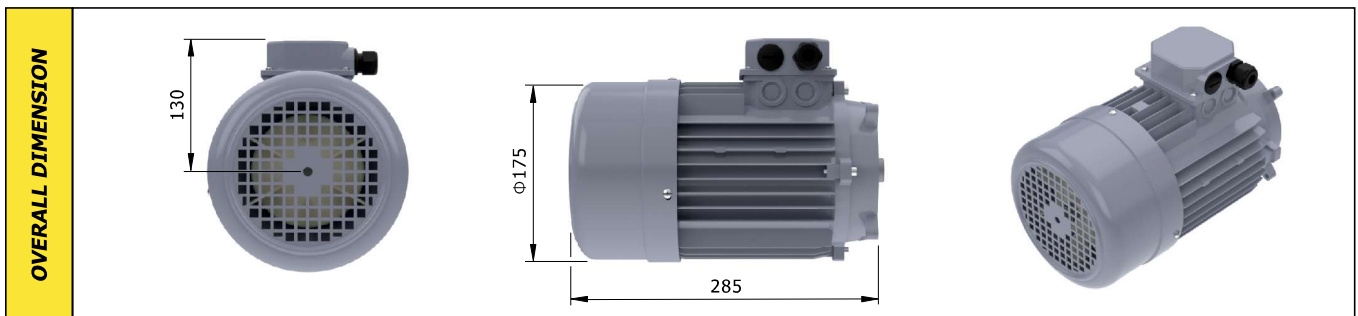
T	4	2	2	5	6	X	X
---	---	---	---	---	---	---	---

A / B / C / D Brand/Duty

AC-MOTOR

AC-MOTOR

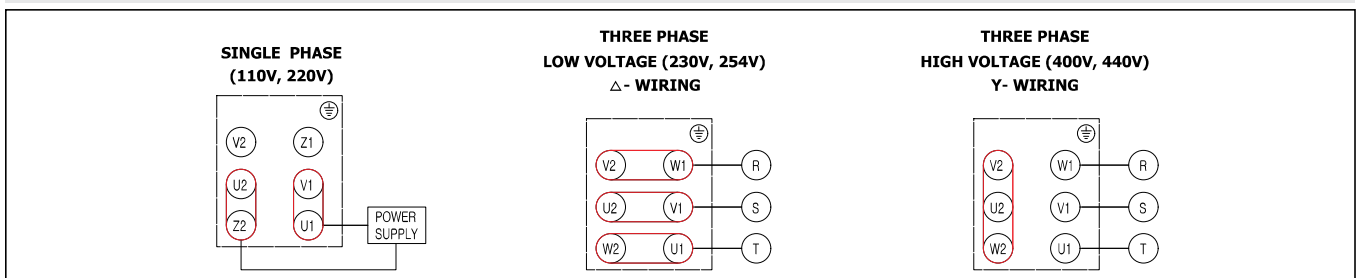
TECHNICAL DATA	2.2 kw									
	ITEM CODE		A		B	C		D	RATED CURRENT (A)	WEIGHT (kg)
			PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)			
	H42260	1Φ	110	4	2.2	60	****	****		
	S42260		220				****	****		
	T42256	3Φ	230/400			50/60	8.10	15.0		
	F42256		254/440				7.40	14.8		
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION	
1695	F	IP 55	82%	S1	S2	90	HD	C.W. →		



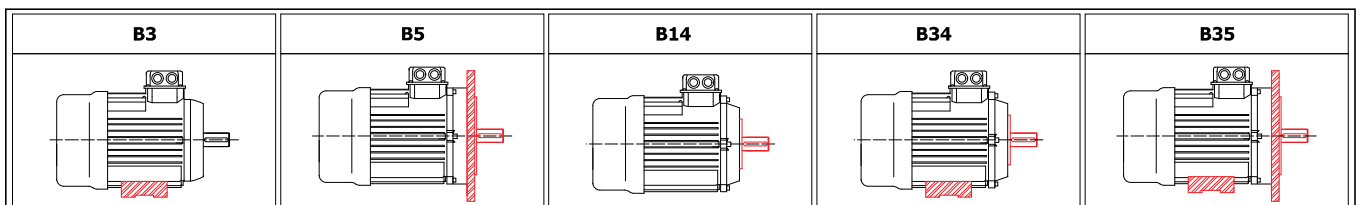
Note. Please contact Hydro-Tek for ****.

Please contact Hydro-Tek for single phase 50Hz AC motor.

Wiring diagram



International standard motor design



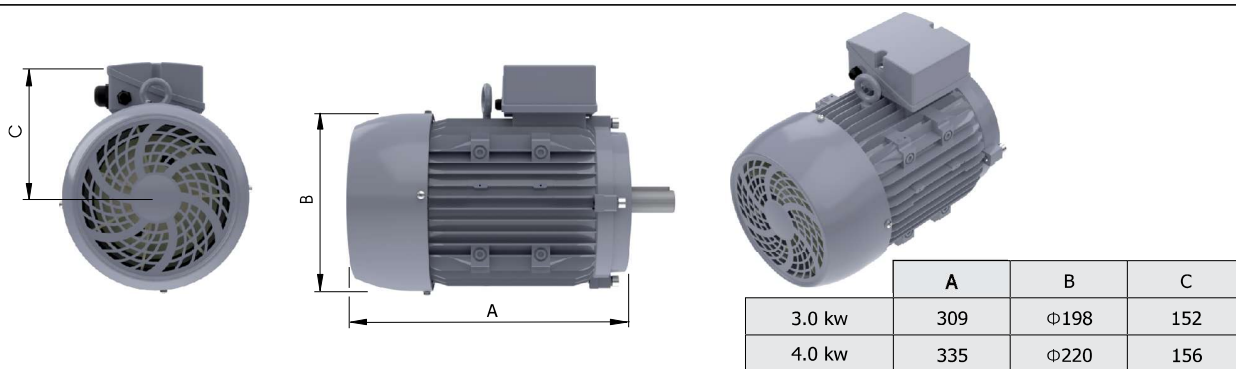
1 T 4 3 0 5 6 X X
A / B / C / D Brand/Duty

AC-MOTOR

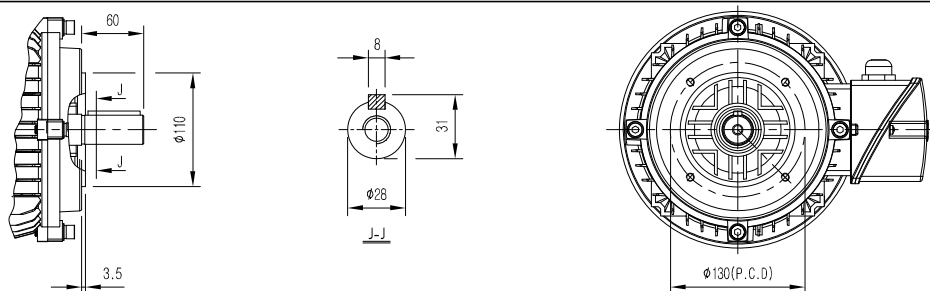
TECHNICAL DATA

3.0 kw									
ITEM CODE		A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)	
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)			
H43060		1Φ	110	4	3.0	60	****	****	
S43060			220				****	****	
T43056		3Φ	230/400			50/60	****	22.1	
F43056			254/440				****	****	
R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
1700	F	IP 55	80%		S1	S2	100	B14	C.W. →
4.0 kw									
ITEM CODE		A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)	
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)			
H44060		1Φ	110	4	4.0	60	****	****	
S44060			220				****	****	
T44056		3Φ	230/400			50/60	14.30	27.2	
F44056			254/440				12.10	27.5	
R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY		DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
1710	F	IP 55	83%		S1	S2	112	B14	C.W. →

OVERALL DIMENSION



DIMENSION

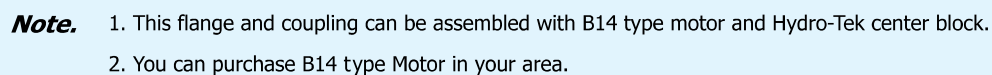


Note. Please contact Hydro-Tek for ****.
Please contact Hydro-Tek for single phase 50Hz AC motor.

AC-MOTOR

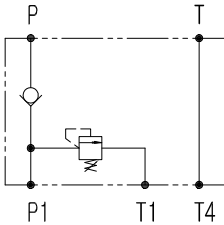
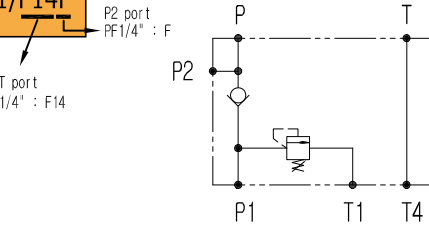
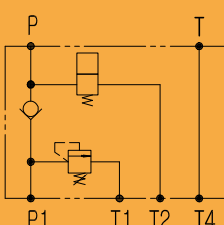
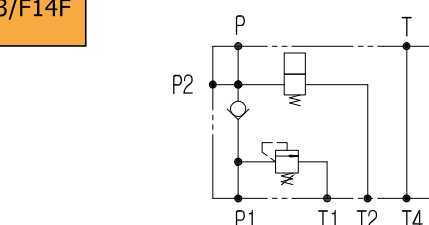
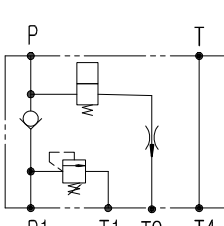
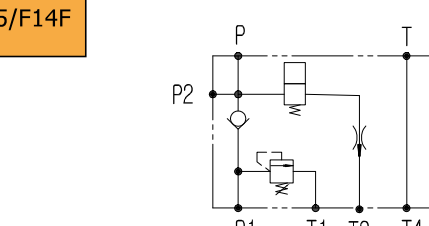
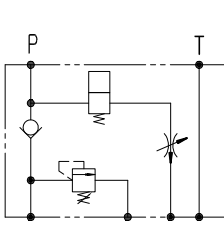
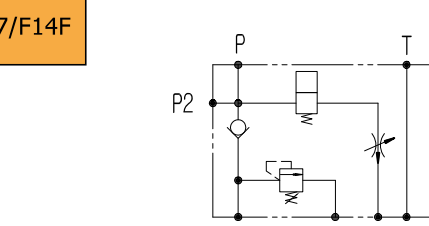
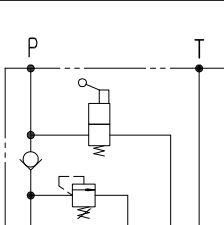
CP01	CP02	CP03	CP04	CP05	CP06	CP07	CP08
DA / FR / FX / OR / OX XA (Old Model)	DB XB (Old Model)	XA / CA (In case of B14-Motor 80, 90 Frame)	XB / QH	SH / SD	XA (In case of B14-Motor 112 Frame)	DX / DF (P.M.U.)	for L230 MOTOR

FLANGE CODE	COUPLING HOLDER CODE	FRAME	A	B	C	D	E	F	G	H	I
F080	C080	80	90	90.4	40	6.5	6.5	19	32	36	6.4
F090	C090	90		90.4	50	9	6.5	24	40	46	6.4
F112	C112	112		120	67.2	9	6.5	28	44	48	6.4



A	ONE GROUP	HALF GROUP
	XA, CA	XB, QH, SH

CENTER BLOCK DIAGRAM

B	ITEM CODE	XA1		XA1/F14F	
	DIAGRAM				
	ITEM CODE	XA3		XA3/F14F	
	DIAGRAM				
	ITEM CODE	XA5		XA5/F14F	
	DIAGRAM				
	ITEM CODE	XA7		XA7/F14F	
	DIAGRAM				
	ITEM CODE	XA9			
	DIAGRAM				

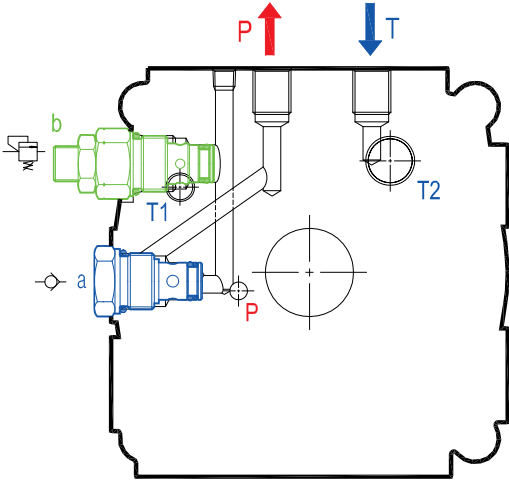
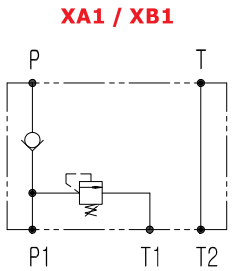
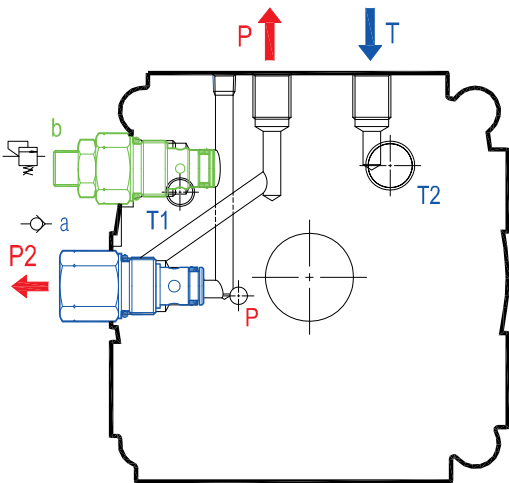
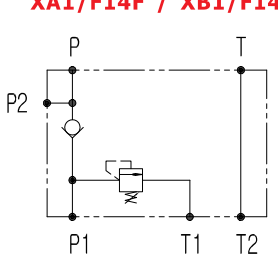
C	RELIEF VALVE PRESSURE RANGE					
	Code	A	B	C	D	F
	Pressure range	10 ~ 60 kg · f/cm ²	50 ~ 150 kg · f/cm ²	100 ~ 200 kg · f/cm ²	150 ~ 250 kg · f/cm ²	50 ~ 120 kg · f/cm ² (flow range 12LPM~30LPM)

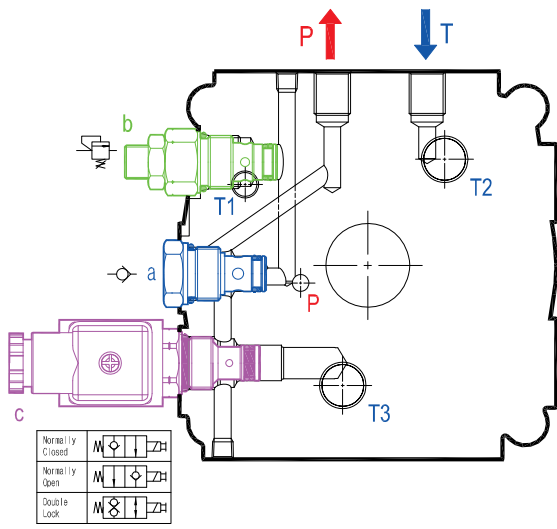
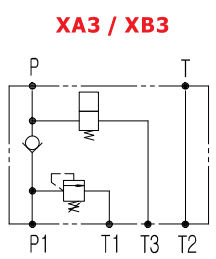
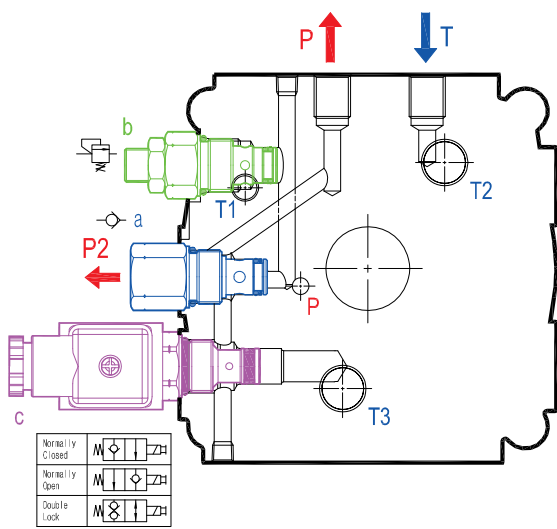
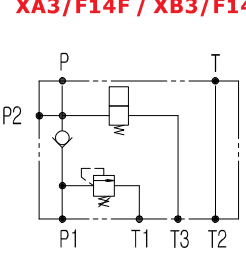
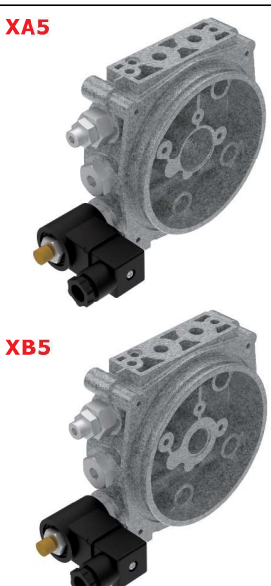
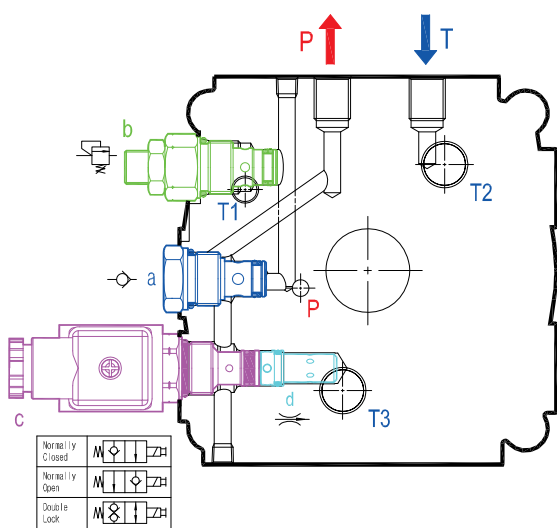
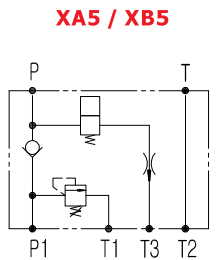
CENTER BLOCK

A

X CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port = PF 1/4" (Options : PT1/4", PF3/8", PT3/8", SAE6) - Return port = PF 1/4" (Options : PT1/4", PF3/8", PT3/8", SAE6) P2 : Secondary Work Port = PF1/4" - Solenoid valve : Normally closed, Normally open, Double lock selectional - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 9.8 cc/rev - Only "X" series oil tank applicable (refer to page 93 for X series oil tank)	a : Check valve = UNF 3/4" (HC08-2 Cavity) Hydro-tek has two different ·One : Check function only ·Two : Check function & P2 Port b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 Cavity) d : Orifice = (HC08-2F Cavity) e : GA = UNF 3/4" (HC08-2 Cavity) f : Lever valve = UNF 3/4" (HC08-2 Cavity) P : Primary Work Port = PF 1/4" P2 : Secondary Work Port = PF 1/4" T : Return Port = PF 1/4"

XA1 & XB1	
XA1  XB1 	  XA1 / XB1
XA1/F14F & XB1/F14F	
XA1/F14F  XB1/F14F 	  XA1/F14F / XB1/F14F

A	VALVE ASSEMBLY	XA3 & XB3   
		XA3/F14F & XB3/F14F   
		XA5 & XB5   

A

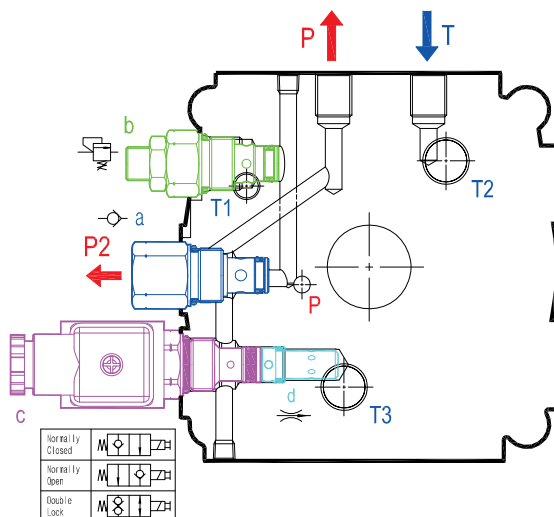
VALVE ASSEMBLY

XA5/F14F

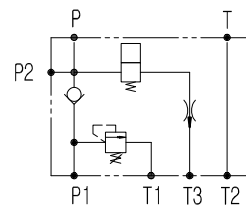
XB5/F14F



XA5/F14F & XB5/F14F



XA5/F14F / XB5/F14F



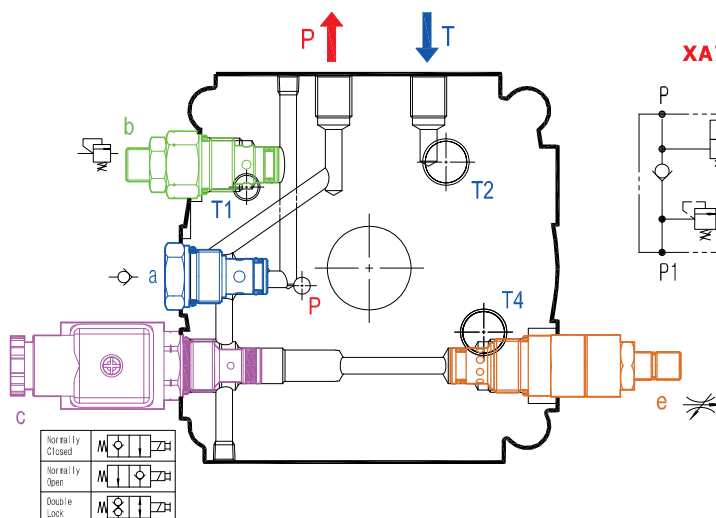
VALVE ASSEMBLY

XA7

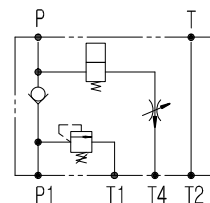
XB7



XA7 & XB7



XA7 / XB7



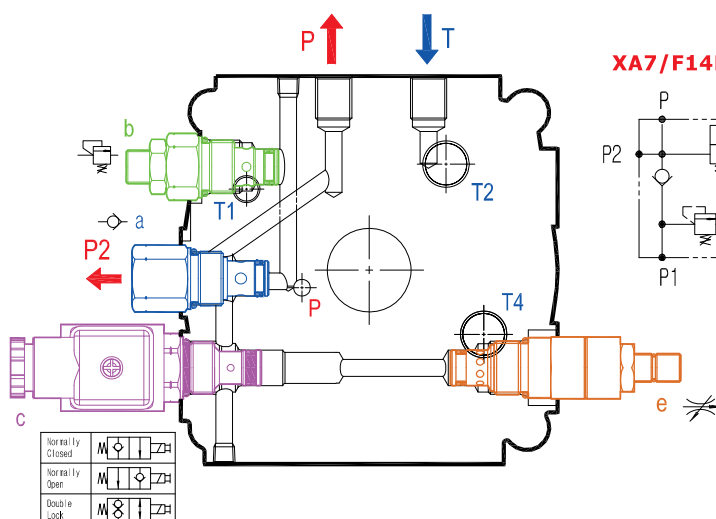
VALVE ASSEMBLY

XA7/F14F

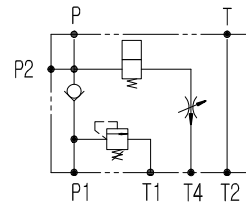
XB7/F14F

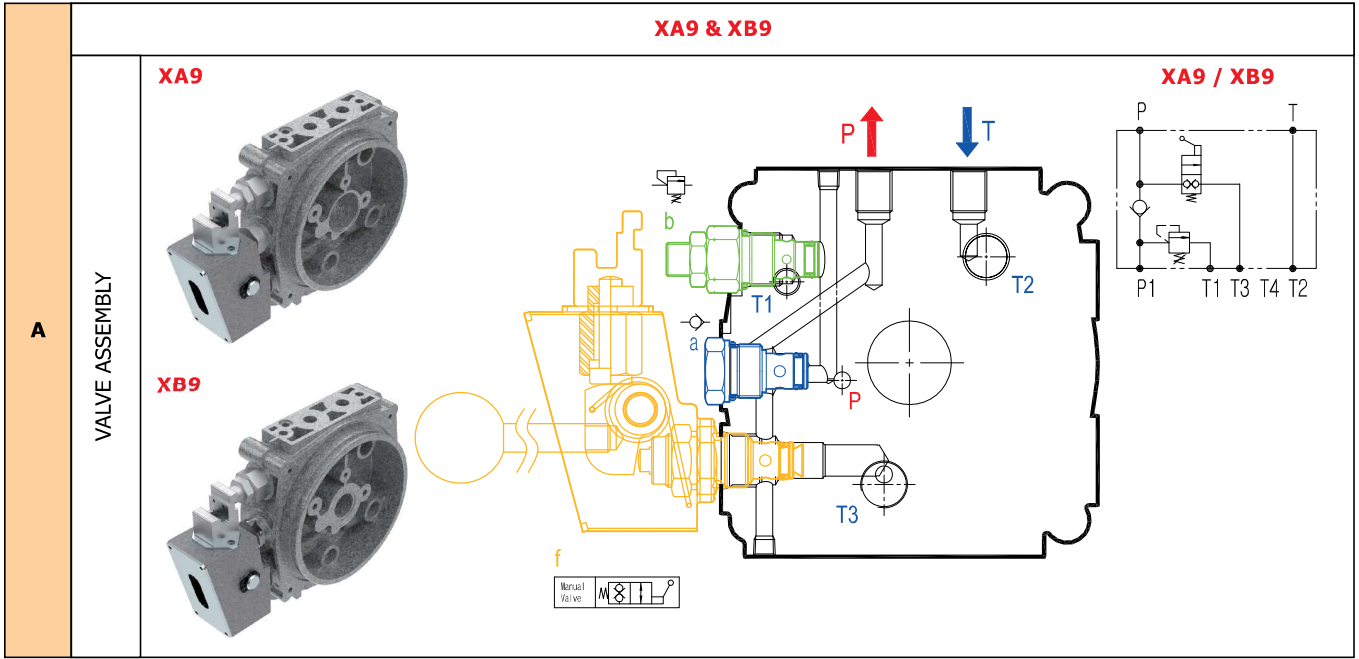


XA7/F14F & XB7/F14F

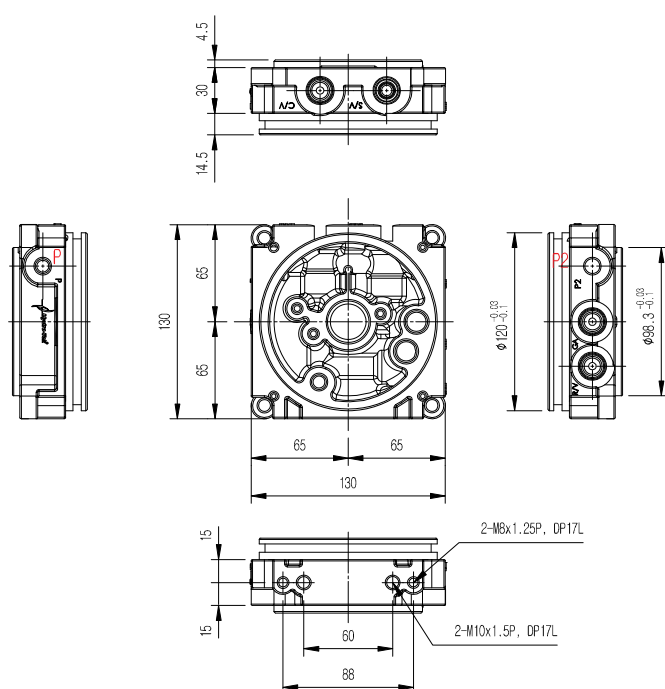
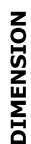


XA7/F14F / XB7/F14F



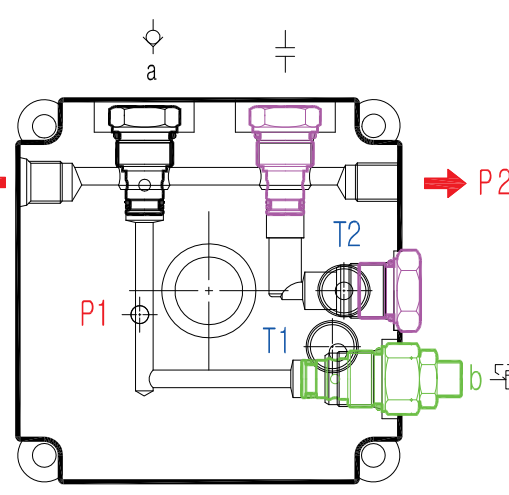
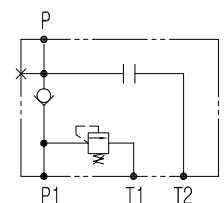
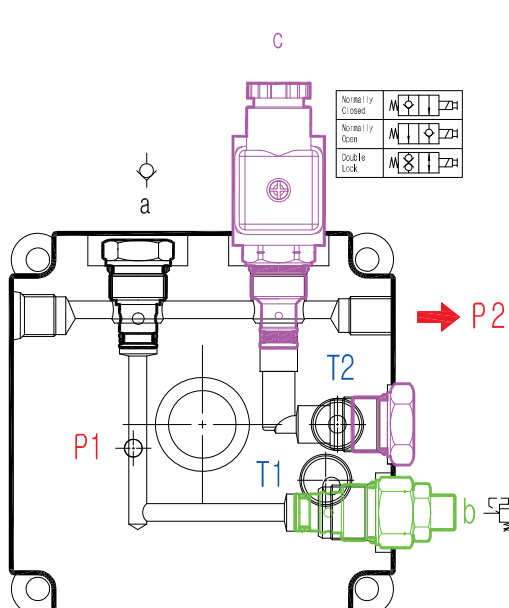
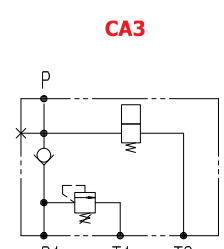
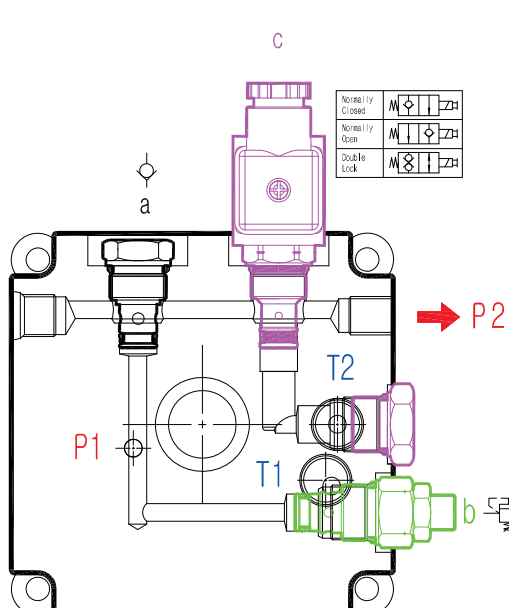
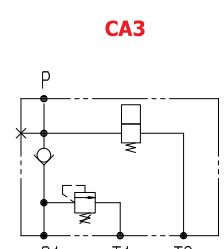
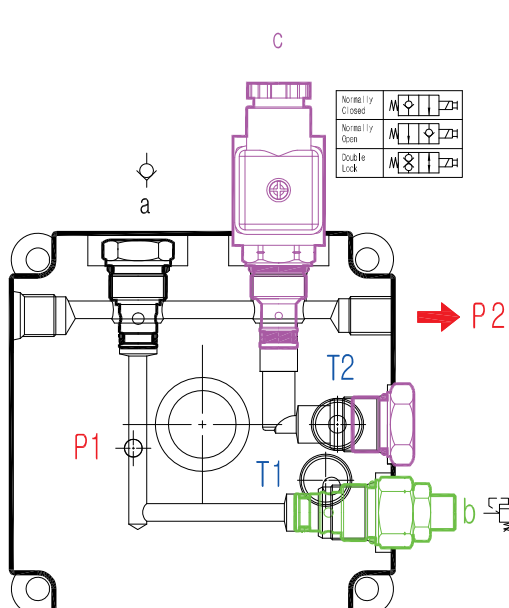
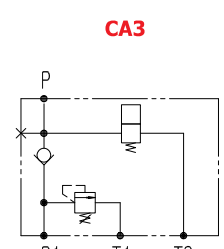


Normally Closed	
Normally Open	
Double Lock	
Manual Valve	



C CENTER BLOCK SPECIFICATION

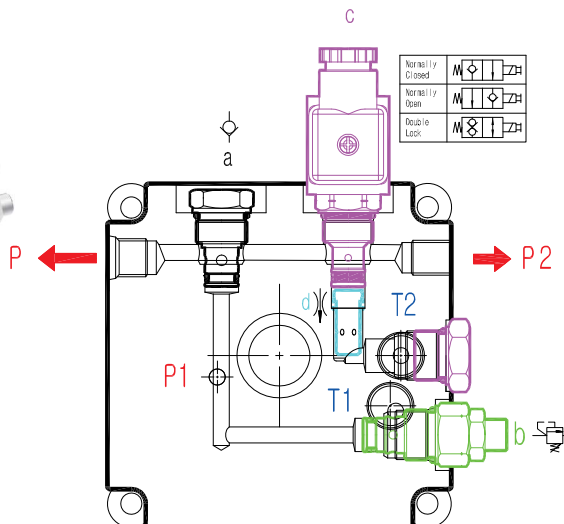
DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port : PF 1/4" (Options : PT1/4", SAE6) - Return port : PF 1/4" (Options : PT1/4", SAE6) P2 : Secondary Work Port = PF1/4" - Solenoid valve : Normally closed, Normally open, Double lock selectional - Pressure adjustable Relief valve - Applicable pump displacement : 0.8 cc/rev ~ 9.8 cc/rev - Only "C" series oil tank applicable (refer to page 92 for C series oil tank)	a : Check valve = UNF 3/4" (HC08-2 Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 Cavity) d : Orifice = (HC08-2F Cavity) e : GA = UNF 3/4" (HC08-2 Cavity) f : Lever valve = UNF 3/4" (HC08-2 Cavity) P : Primary Work Port = PF 1/4" P2 : Secondary Work Port = PF1/4" T : Return Port = PF 1/4"

A		CA1 / CA2
VALVE ASSEMBLY	CA1	  
	CA2	  
A		CA3 / CA4
VALVE ASSEMBLY	CA3	  
	CA4	  

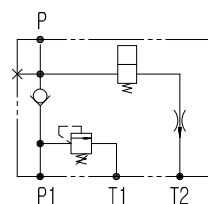
A

VALVE ASSEMBLY

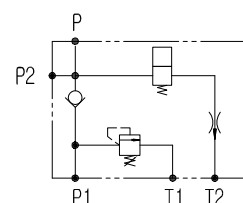
CA5



CA5



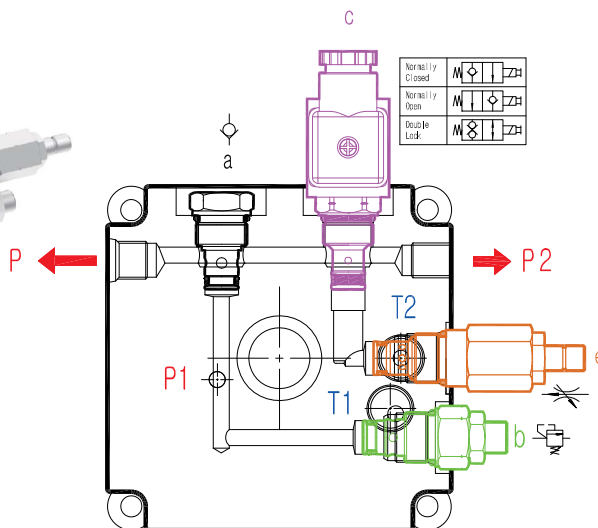
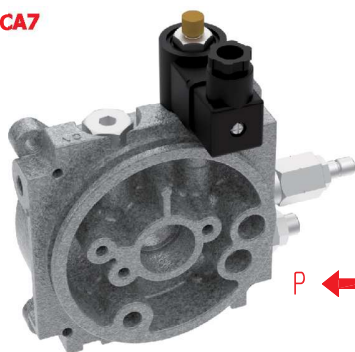
CA6



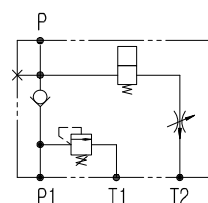
CA7 / CA8

VALVE ASSEMBLY

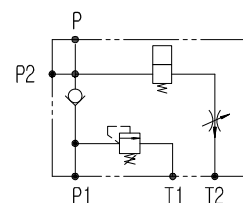
CA7



CA7



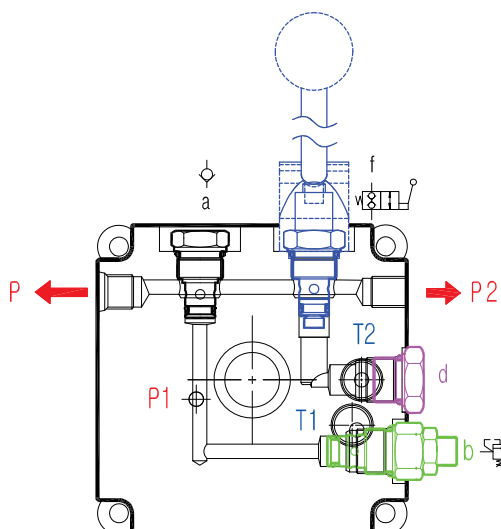
CA8



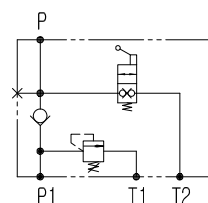
CA9 / CA0

VALVE ASSEMBLY

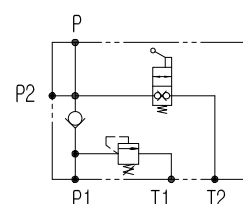
CA9



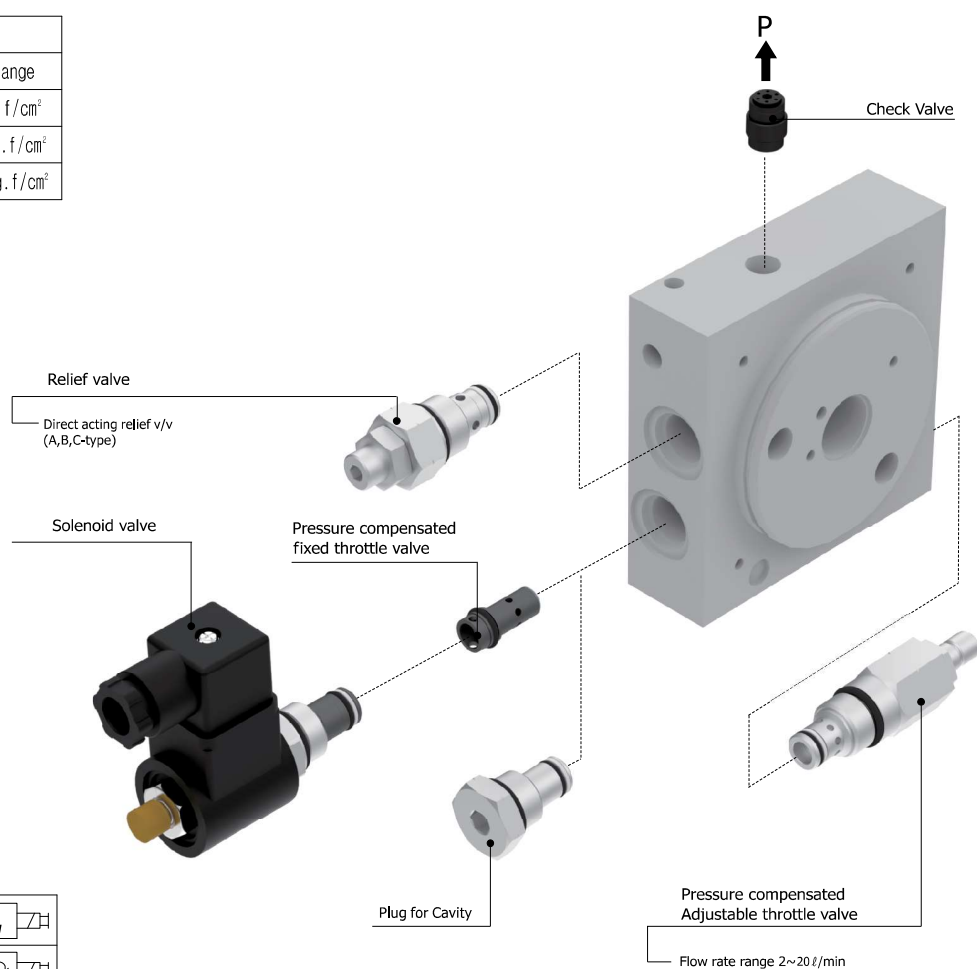
CA9



CA0

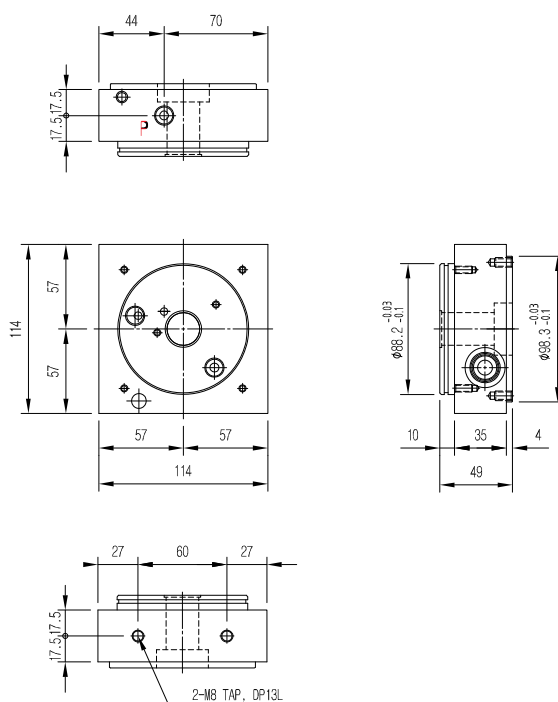


Relief valve	
Code	Pressure range
A	10 ~ 60 kg.f/cm ²
B	50 ~ 150 kg.f/cm ²
C	100 ~ 200 kg.f/cm ²



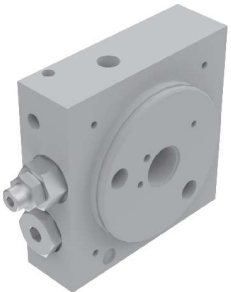
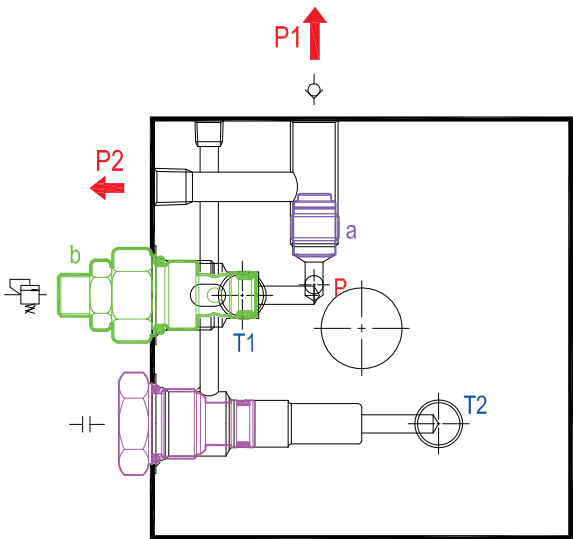
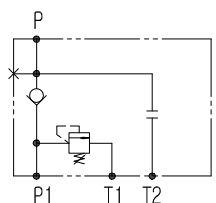
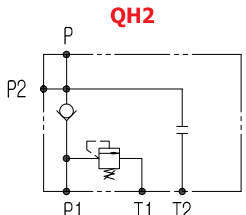
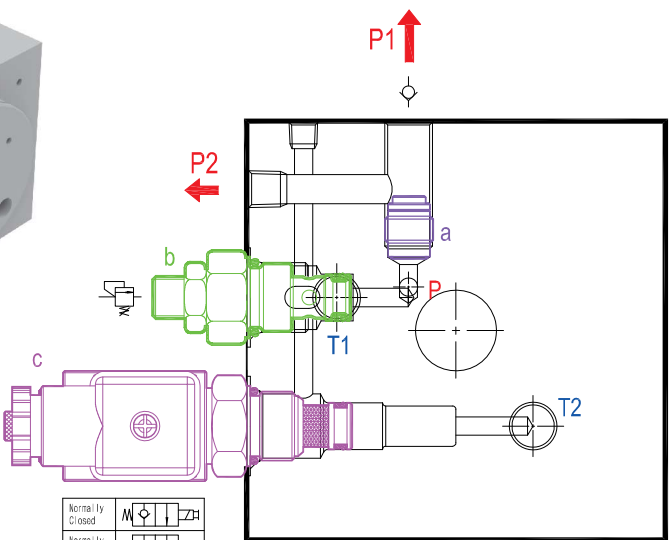
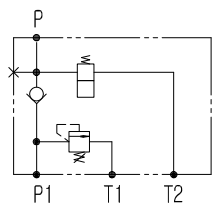
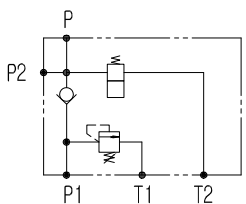
Normally Closed	
Normally Open	
Double Lock	

DIMENSION



QH CENTER BLOCK SPECIFICATION

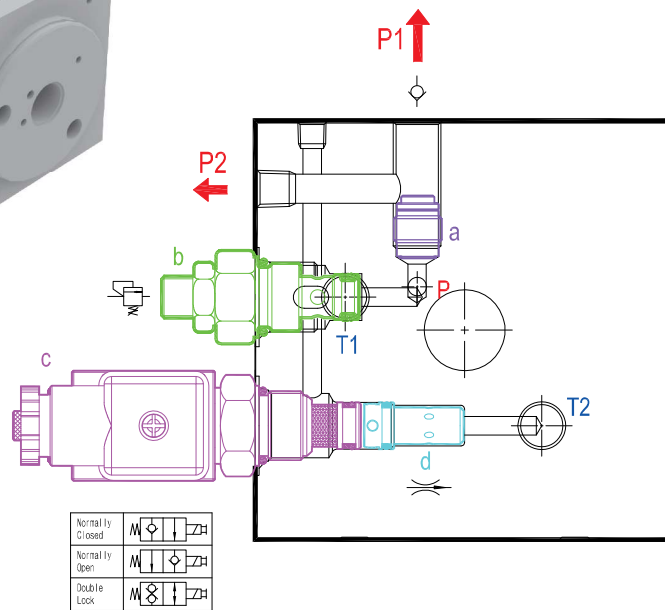
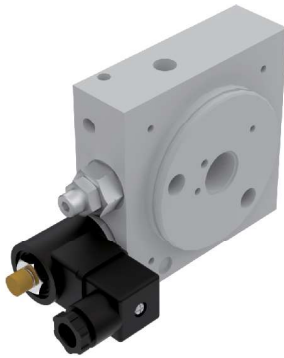
DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port : PF 1/4" (Options : PF3/8") - Return port : PF 1/4" (Options : PF3/8") - Solenoid valve : Normally closed, Normally open, Double lock selectional - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 1.6 cc/rev - Only "Q" series oil tank applicable (refer to page 96 for Q series oil tank)	a : Check valve = PF 1/4" (HC14-2 Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 Cavity) d : Orifice = (HC08-2F Cavity) e : GA = UNF 3/4" (HC08-2 Cavity) P : Primary Work Port = PF 1/4" P2 : Secondary Work Port = PT 1/8" T : Return Port = PF 1/4" (Option)

QH1 / QH2	
QH1 / QH2 	QH1 / QH2  QH1  QH2 
QH3 / QH4	
QH3 / QH4 	QH3 / QH4  QH3  QH4 

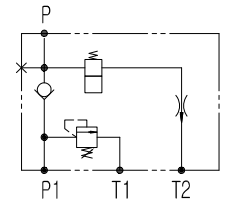
QH5 / QH6

VALVE ASSEMBLY

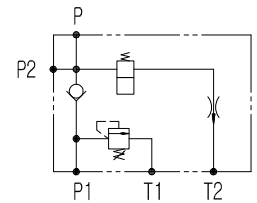
QH5 / QH6



QH5



QH6

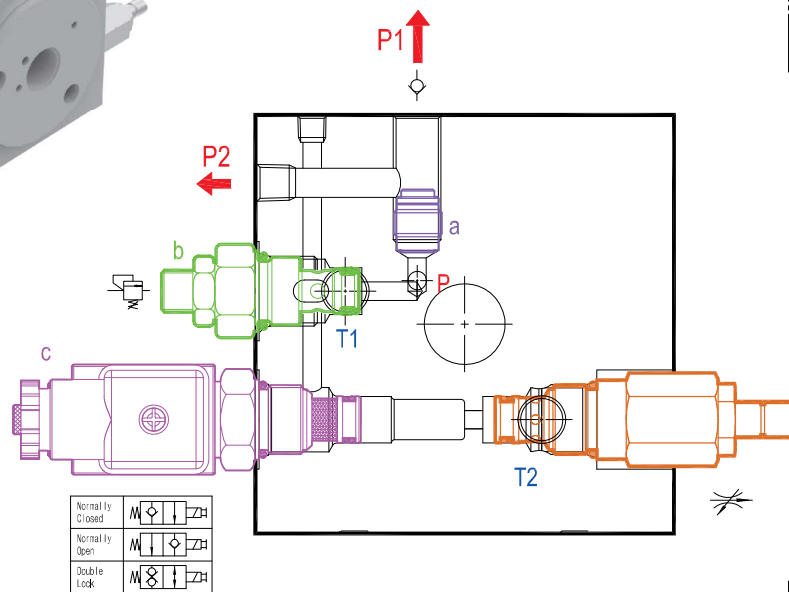
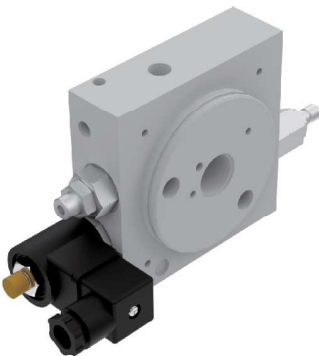


A

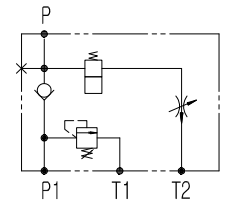
QH7 / QH8

VALVE ASSEMBLY

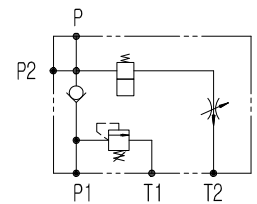
QH7 / QH8



QH7

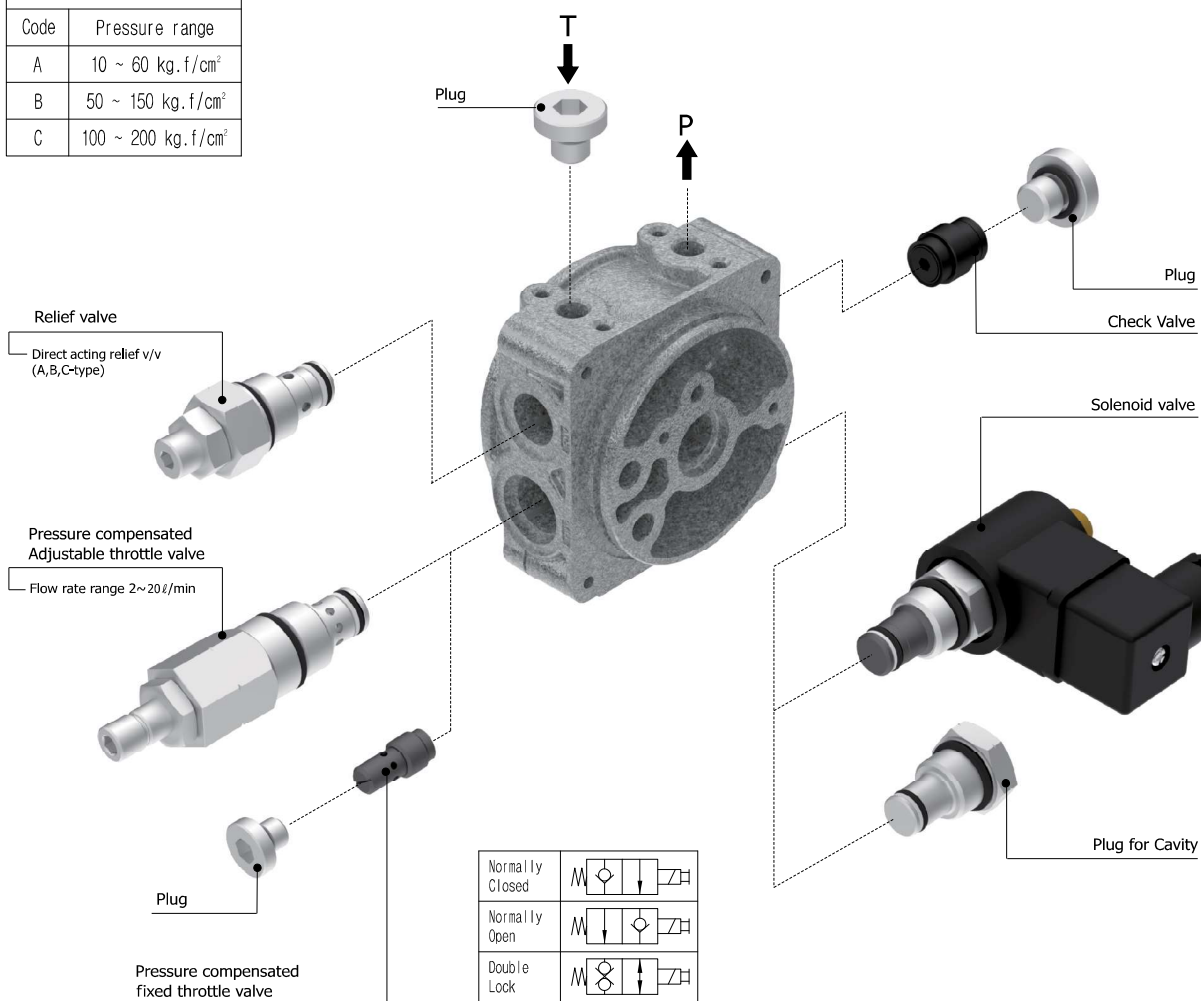


QH8

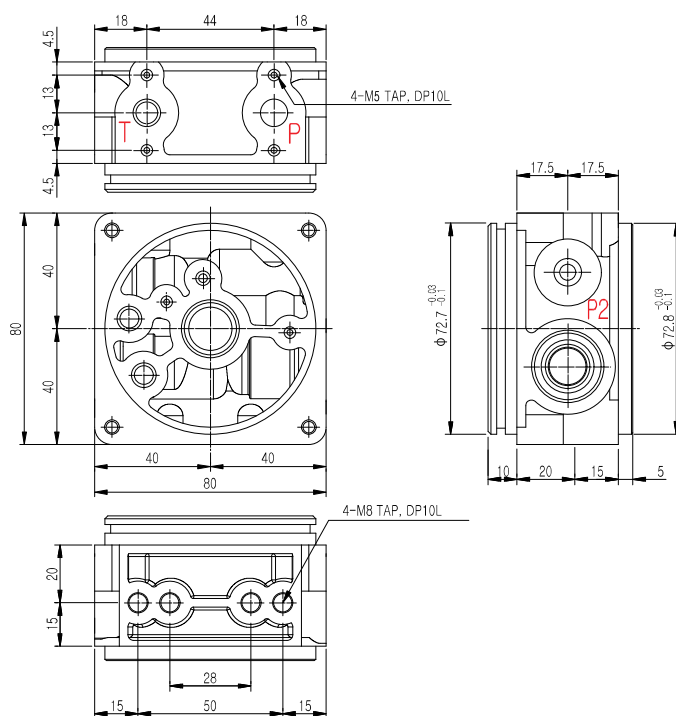


SH SERIES BUILT-IN VALVE

Relief valve	
Code	Pressure range
A	10 ~ 60 kg.f/cm ²
B	50 ~ 150 kg.f/cm ²
C	100 ~ 200 kg.f/cm ²

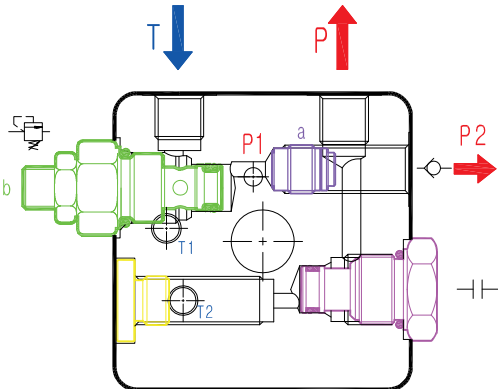
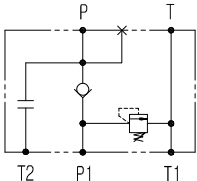
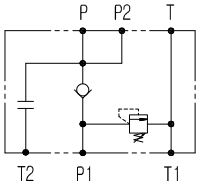
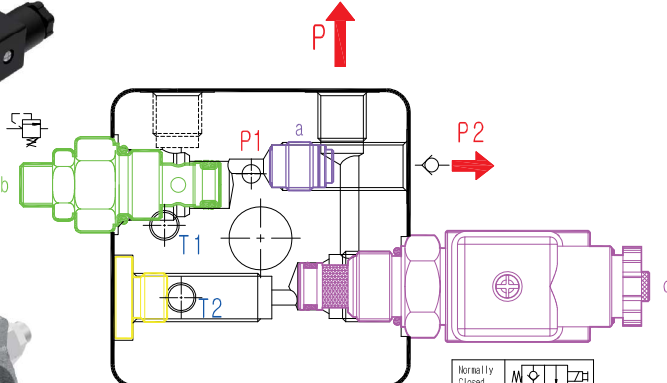
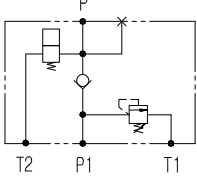
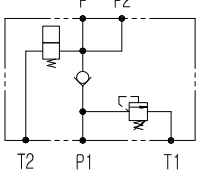


DIMENSION



SH CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port : PF 1/4" (Options : PT1/4") - Return port : PF 1/4" (Options : PT1/4") - Solenoid valve : Normally closed, Normally open, Double lock selectional - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 1.6 cc/rev - Only "S" series oil tank applicable (refer to page 97 for S series oil tank)	a : Check valve = PF 1/4" (HC14-2 Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 Cavity) d : Orifice = PF 1/4" e : GA = UNF 3/4" (HC08-2 Cavity) P : Primary Work Port = PF 1/4" P2 : Secondary Work Port = PF 1/4" T : Return Port = PF 1/4" (Option)

SH1 / SH2	
A	SH1  SH2  VALVE ASSEMBLY  SH1  SH2 
	SH3  SH4  VALVE ASSEMBLY  Normally Closed  Normally Open  Double Lock  SH3  SH4 

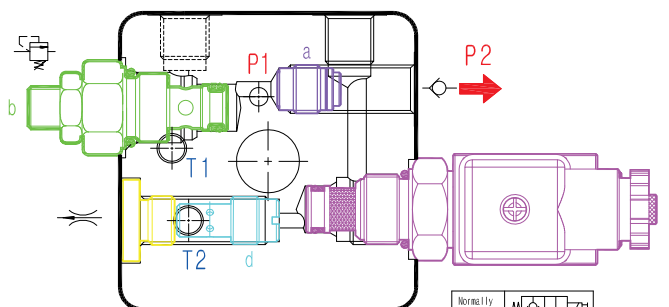
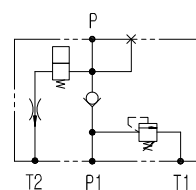
VALVE ASSEMBLY

SH5 / SH6

SH5



SH5

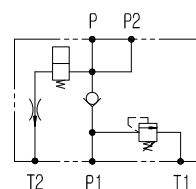


Normally Closed	
Normally Open	
Double Lock	

SH6



SH6



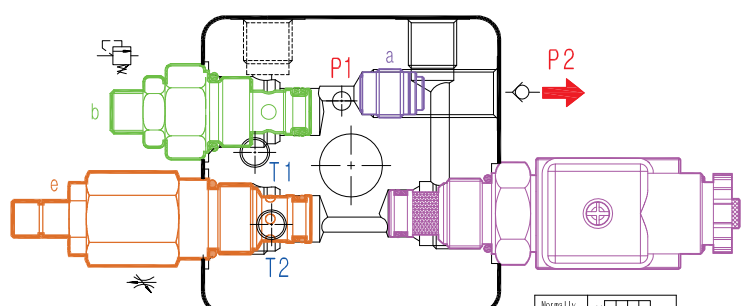
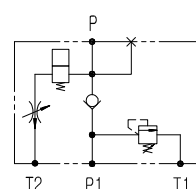
A

SH7 / SH8

SH7



SH7

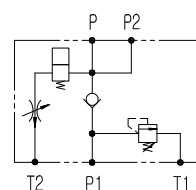


Normally Closed	
Normally Open	
Double Lock	

SH8

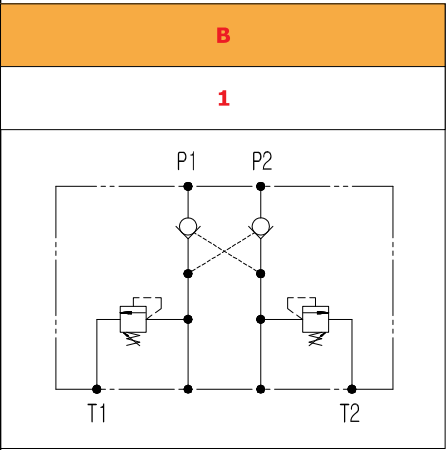
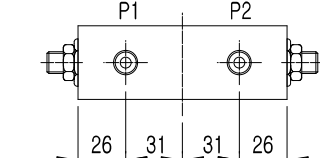
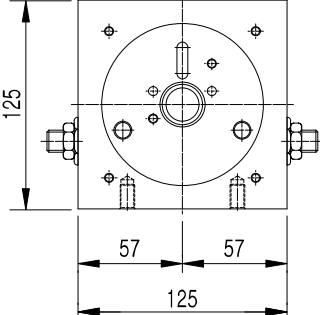
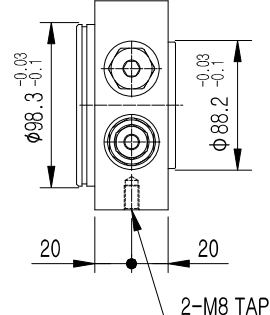
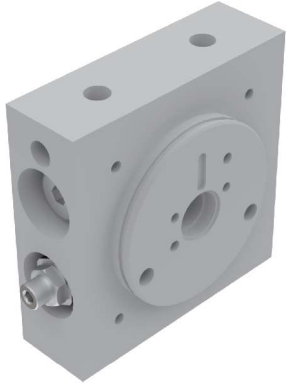
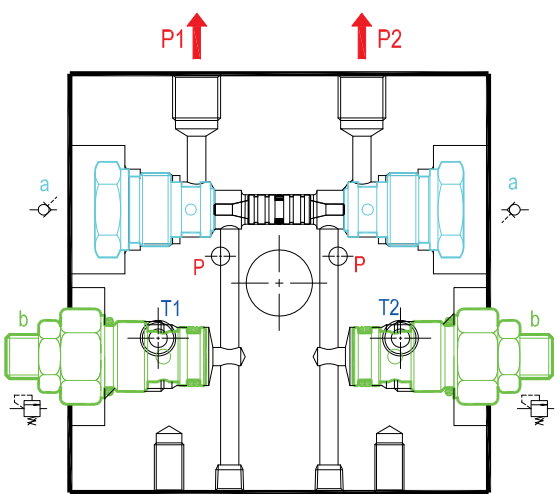


SH8



QD CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port : PF 1/4" (Options : PT1/4") - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 1.1 cc/rev - Only "Q" series oil tank applicable (refer to page 96 for Q series oil tank) - This block is available only for bi-directional gear pump	a : Pilot check valve = UNF 3/4" (Pilot Check Valve Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) P1, P2 : Primary Work Port = PF 1/4"

A	DIMENSION & DIAGRAM	   
		  

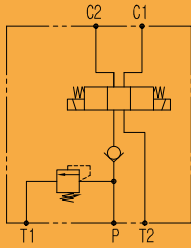
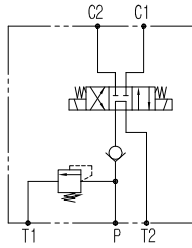
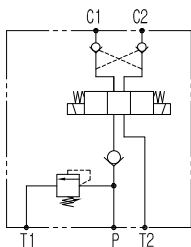
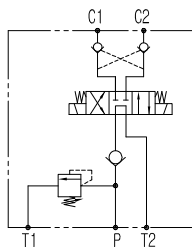
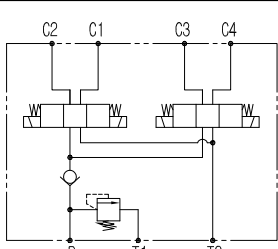
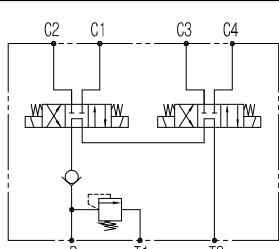
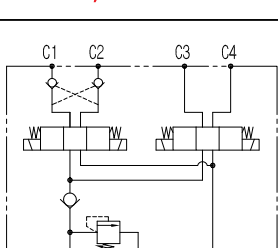
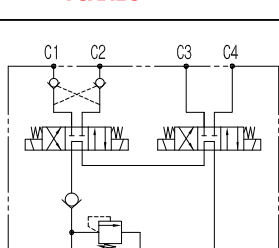
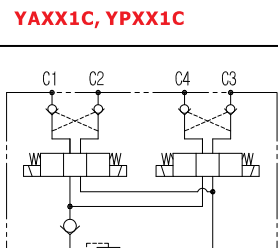
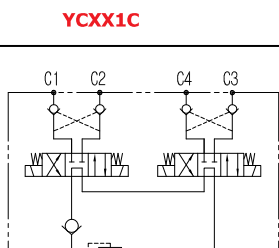
SD CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port : PF 1/4" (Options : PT1/4") - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 1.1 cc/rev - Only "S" series oil tank applicable (refer to page 97 for S series oil tank) - This block is available only for bi-directional gear pump	a : Pilot check valve = M20x1.5P (Pilot Check Valve Cavity) b : Relief valve = M10x1P (Mini Relief Cavity) P1, P2 : Primary Work Port = PF 1/4"

A	DIMENSION & DIAGRAM	

A	ONE GROUP	HALF GROUP
	DA	DB

CENTER BLOCK DIAGRAM

B	ITEM CODE	1		2	
	DIAGRAM				
	APPLICABLE VALVE	YAXX1C, YPXX1C, YOXX1C			YCXX1C
	ITEM CODE	3		4	
	DIAGRAM				
	APPLICABLE VALVE	YAXX1C, YPXX1C, YOXX1C			YCXX1C
	ITEM CODE	5		6	
	DIAGRAM				
	APPLICABLE VALVE	YAXX1C, YPXX1C			YCXX1C
	ITEM CODE	7		8	
	DIAGRAM				
	APPLICABLE VALVE	YAXX1C, YPXX1C			YCXX1C
	ITEM CODE	9		0	
	DIAGRAM				
	APPLICABLE VALVE	YAXX1C, YPXX1C			YCXX1C

D-SERIES CENTER BLOCK

B	ITEM CODE	A		B	
	DIAGRAM				
	APPLICABLE VALAE	YAXX1C, YPXX1C, YOXX1C			YCXX1C
	ITEM CODE	C		D	
	DIAGRAM				
	APPLICABLE VALAE	YAXX1C, YPXX1C			YCXX1C
	ITEM CODE	E		F	
	DIAGRAM				
	APPLICABLE VALAE	YAXX1C, YPXX1C			YCXX1C
	ITEM CODE	G		I	
	DIAGRAM				
	APPLICABLE VALAE	HIXX1C			HIXX1C
	ITEM CODE	K			
	DIAGRAM				
	APPLICABLE VALAE	HIXX1C			

C	RELIEF VALVE PRESSURE RANGE					
	Code	A	B	C	D	F
	Pressure range	10 ~ 60 kg · f/cm ²	50 ~ 150 kg · f/cm ²	100 ~ 200 kg · f/cm ²	150 ~ 250 kg · f/cm ²	50 ~ 120 kg · f/cm ² (flow range 12LPM~30LPM)

CENTER BLOCK



D CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port : SAE #6_UNF 9/16" (Options : PF3/8") - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 9.8 cc/rev - Only "X" series oil tank applicable (refer to page 93 for X series oil tank)	a : Check valve = JIS1/4" (HC14-2 Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-4 Cavity) d : Pilot check valve = SAE-6 (HC06-S Cavity) Port 1, 2, 3, 4 : Primary Work Port = SAE #6_UNF 9/16"

A

DA1 / DB1 & DA2 / DB2

VALVE ASSEMBLY

DA1 / DB1

DA2 / DB2

C

	YA	YP	YO	YC
DA1 & DB1	W	W	W	W
DA2 & DB2	W	W	W	W

DA1 / DA2

DB1 / DB2

DA3 / DB3 & DA4 / DB4

VALVE ASSEMBLY

DA3 / DB3

DA4 / DB4

C

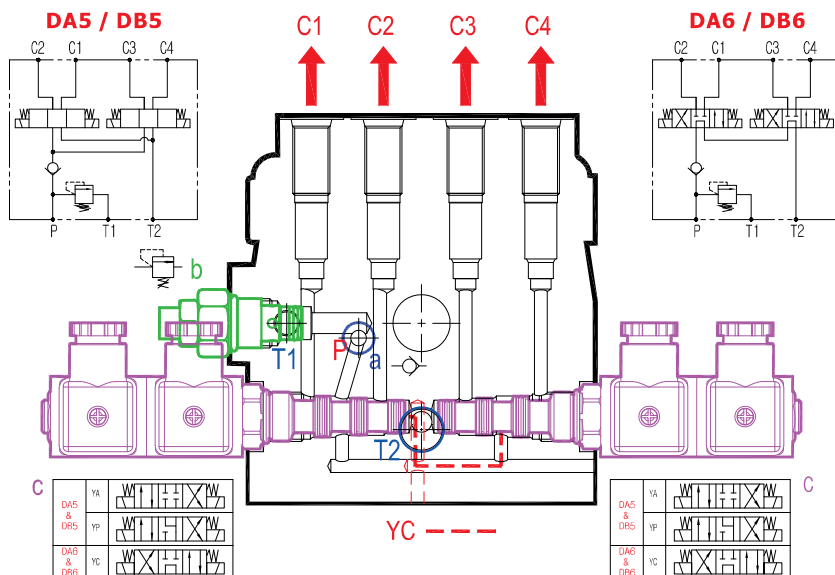
	YA	YP	YO	YC
DA3 & DB3	W	W	W	W
DA4 & DB4	W	W	W	W

DA3 / DA4

DB3 / DB4

VALVE ASSEMBLY

DA5 / DB5 & DA6 / DB6



DA5 / DA6

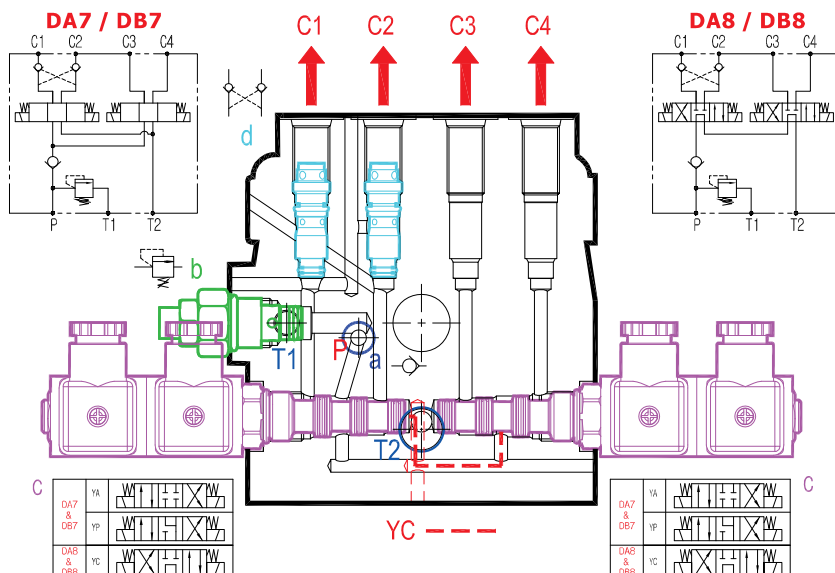


DB5 / DB6



VALVE ASSEMBLY

DA7 / DB7 & DA8 / DB8



DA7 / DA8

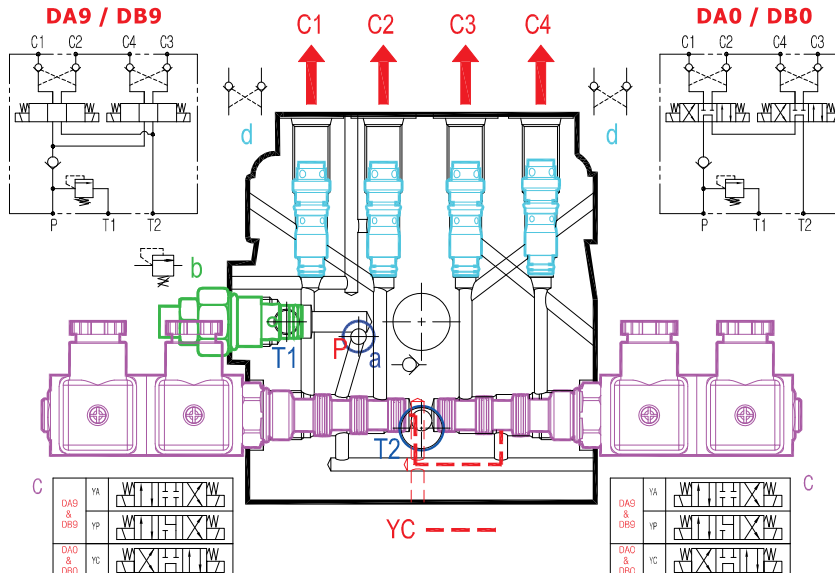


DB7 / DB8



VALVE ASSEMBLY

DA9 / DB9 & DA0 / DB0



DA9 / DA0



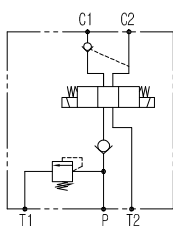
DB9 / DB0



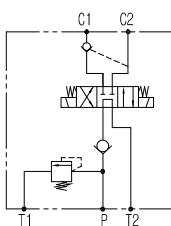
A

VALVE ASSEMBLY

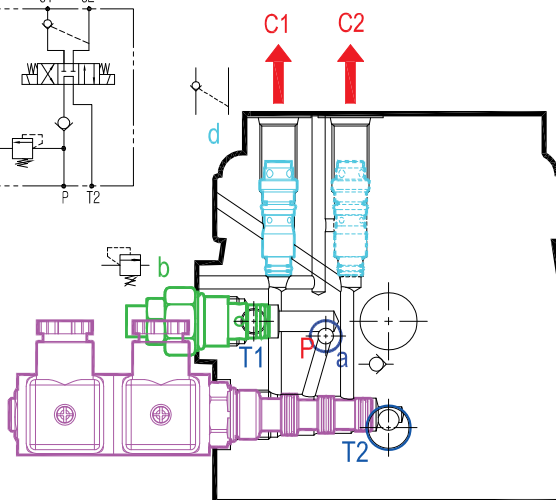
DAA / DBA



DAB / DBB



DAA & DBA	YA				
	YP				
	YQ				
DAB & DBB	YC				
	YD				
	YE				



DAA / DAB

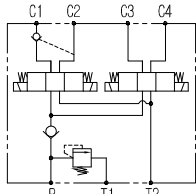


DBA / DBB

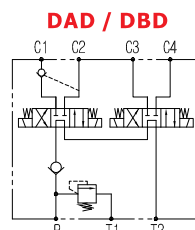


VALVE ASSEMBLY

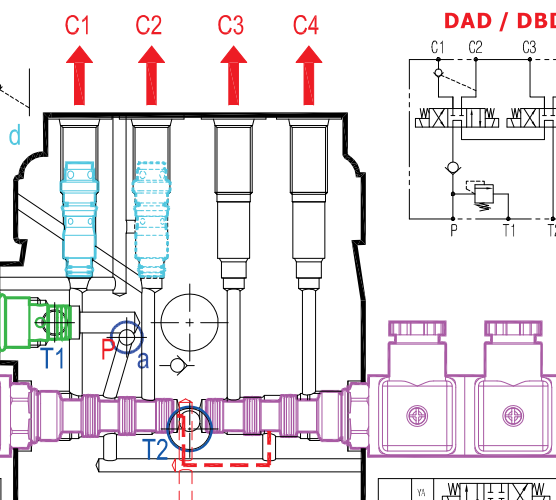
DAC / DBC



DAD / DBD



DAC & DBC	YA				
	YP				
	YQ				
DAD & DBD	YC				
	YD				
	YE				



DAC / DAD

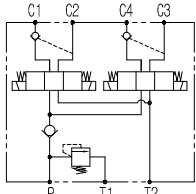


DBC / DBD

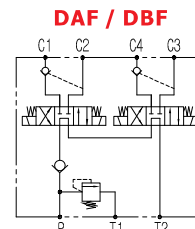


VALVE ASSEMBLY

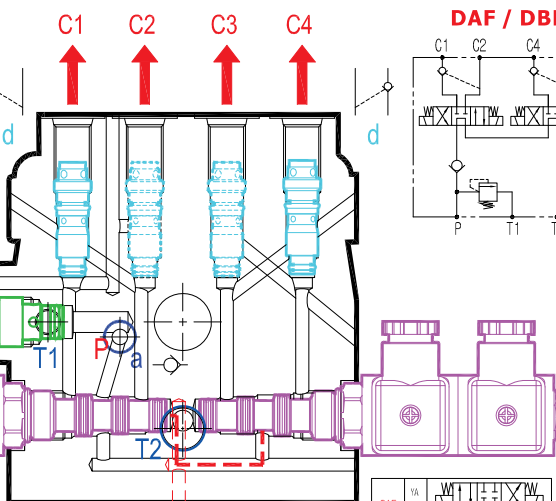
DAE / DBE



DAF / DBF



DAE & DBE	YA				
	YP				
	YQ				
DAF & DBF	YC				
	YD				
	YE				

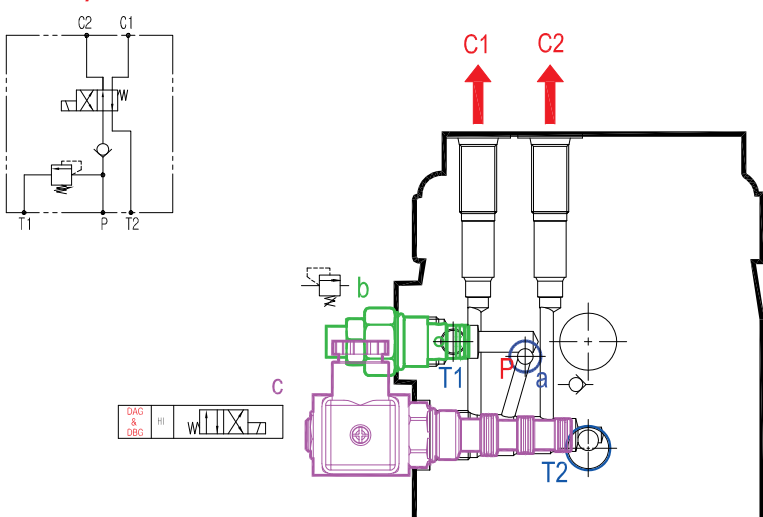
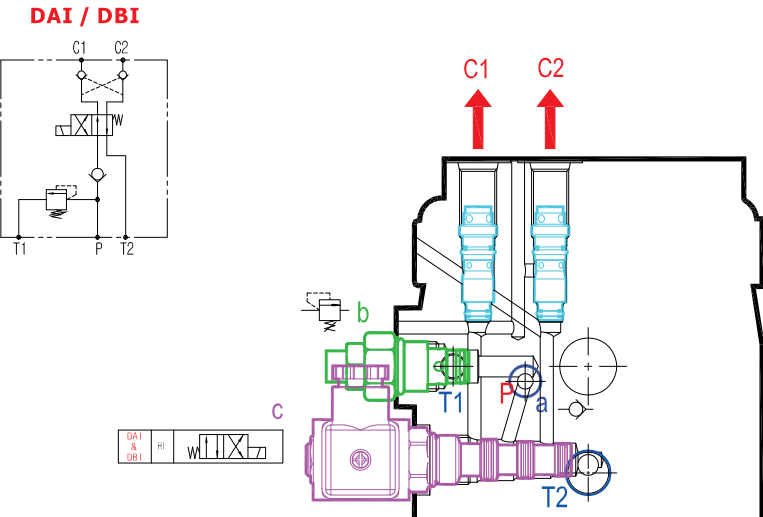
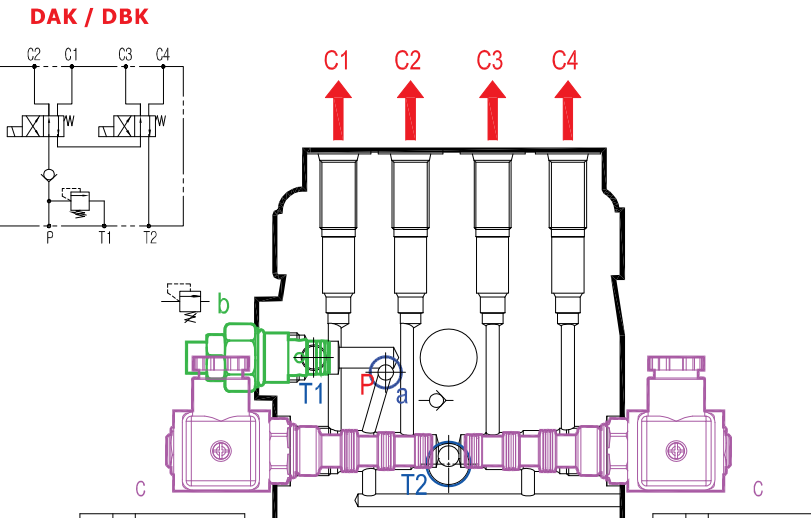


DAE / DAF



DBE / DBF



A		DAG / DBG	
	VALVE ASSEMBLY	DAG / DBG  DAG  DBG 	
	VALVE ASSEMBLY	DAI / DBI  DAI  DBI 	
	VALVE ASSEMBLY	DAK / DBK  DAK  DBK 	

A	ONE GROUP				
	TA				

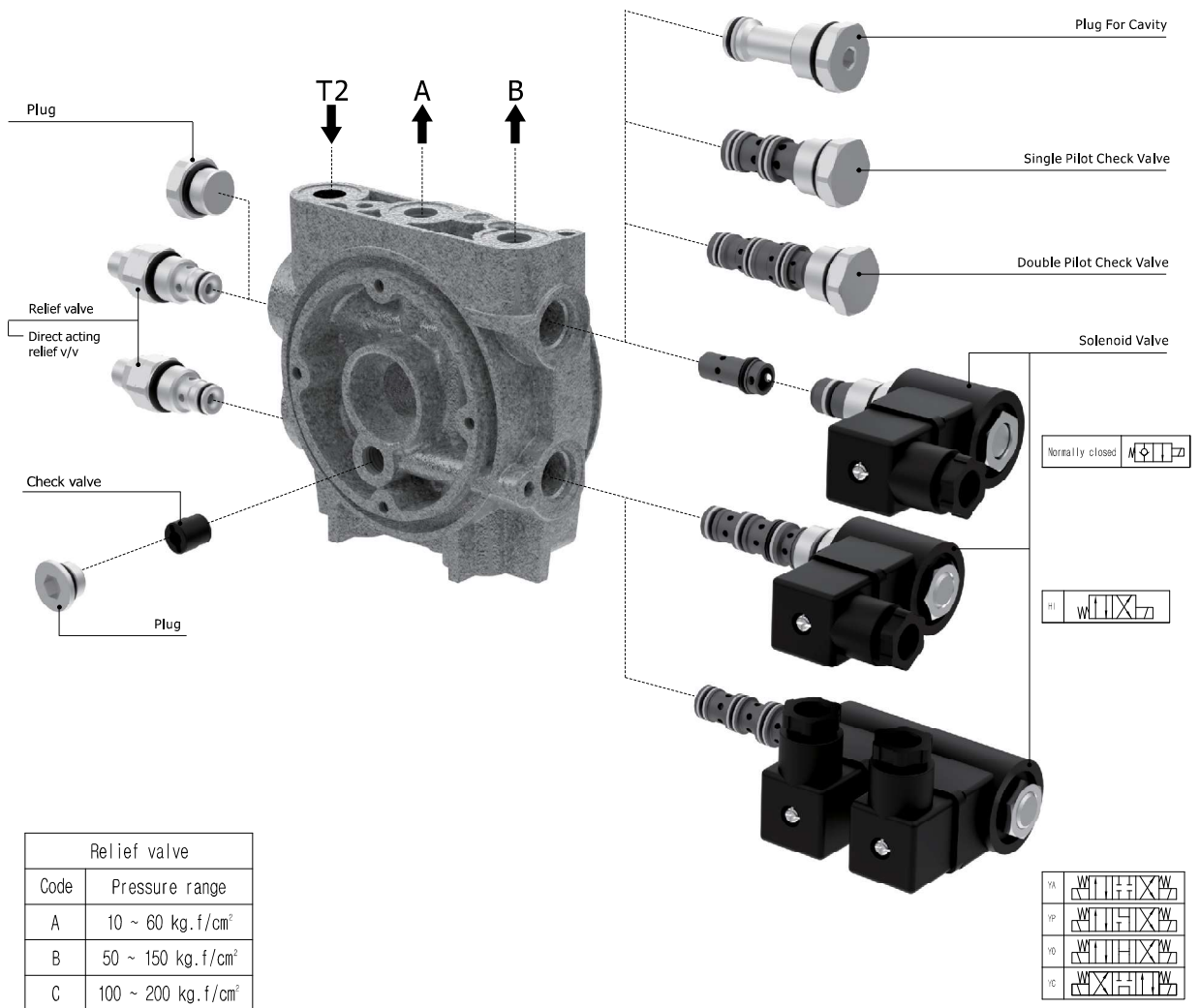
CENTER BLOCK DIAGRAM

B	ITEM CODE	1		2	
	DIAGRAM				
	APPLICABLE VALVE		HIXX1C		HIXX1C
	ITEM CODE	3		4	
	DIAGRAM				
	APPLICABLE VALVE		HIXX1C		HIXX1C
	ITEM CODE	5		6	
	DIAGRAM				
	APPLICABLE VALVE		HIXX1C		HIXX1C
	ITEM CODE	7		8	
	DIAGRAM				
	APPLICABLE VALVE		HIXX1C		YAXX1C, YPXX1C, YOXX1C, YCXX1C
	ITEM CODE	9		0	
	DIAGRAM				
	APPLICABLE VALVE		HIXX1C		YAXX1C, YPXX1C, YOXX1C, YCXX1C

C	RELIEF VALVE PRESSURE RANGE				
	Code	A	B	C	D
	Pressure range	10 ~ 60 kg · f/cm ²	50 ~ 150 kg · f/cm ²	100 ~ 200 kg · f/cm ²	150 ~ 250 kg · f/cm ²

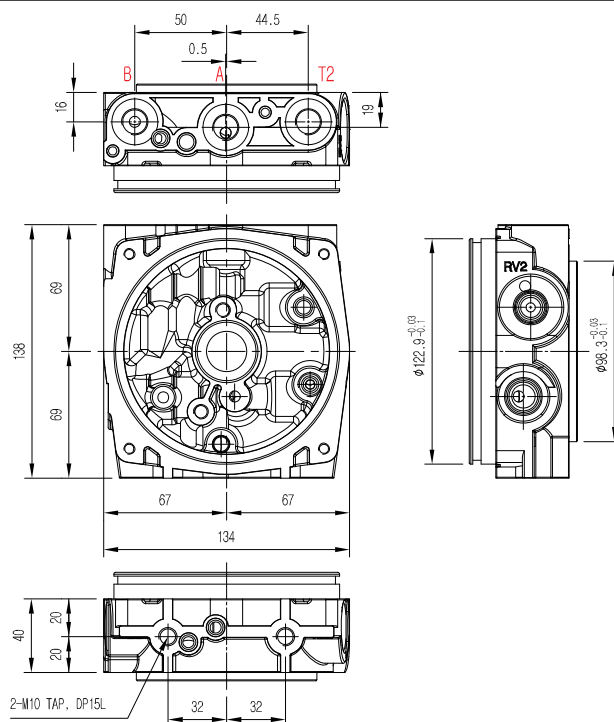
T SERIES BUILT-IN VALVE

CENTER BLOCK



A

DIMENSION



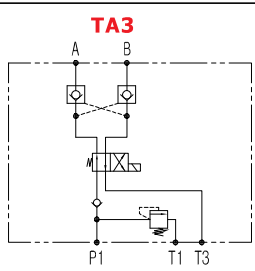
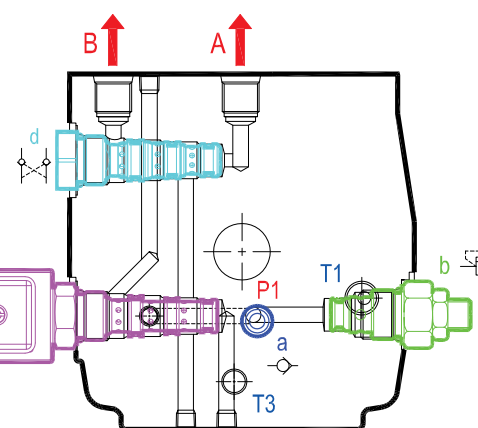
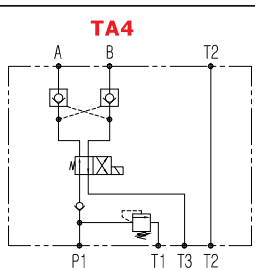
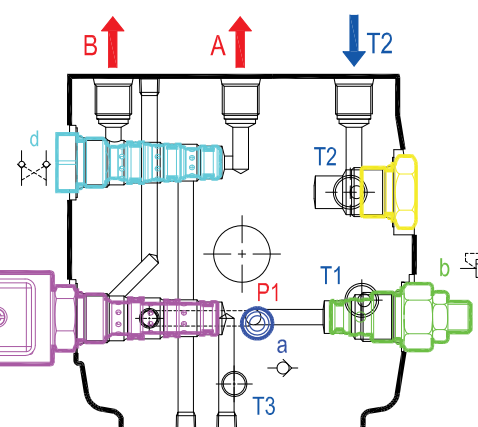
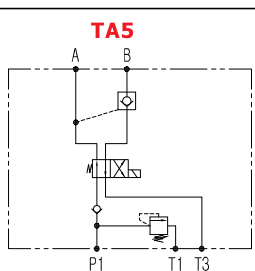
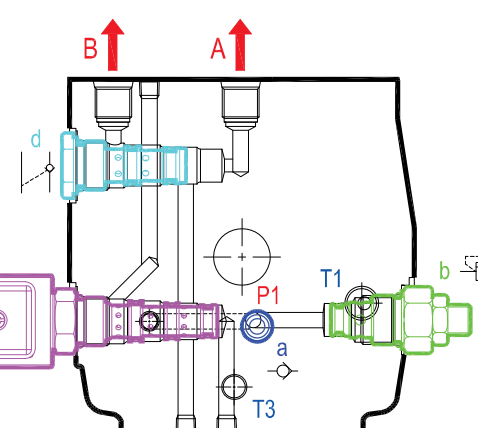
TA Center block



T CENTER BLOCK SPECIFICATION

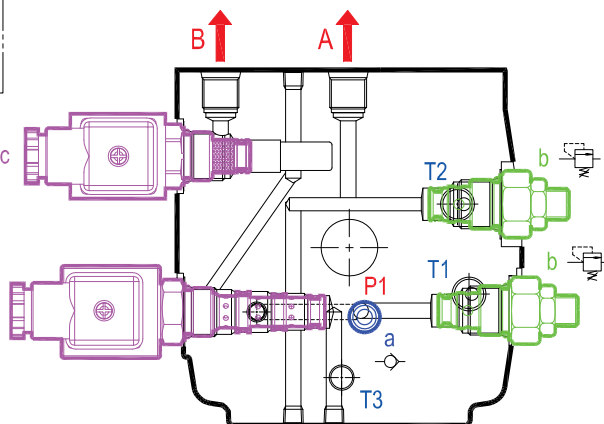
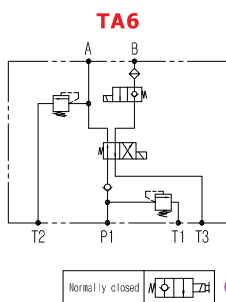
DESCRIPTION	MAIN SPECIFICATION
1. Made of Aluminum material 2. Outlet port : SAE #6_UNF 9/16" (Options : PF1/4", PT1/4") 3. Pressure adjustable Relief valve 4. Applicable pump displacement : 1.1cc/rev ~ 9.8 cc/rev 5. Only "X" series oil tank applicable (refer to page 93 for X series oil tank)	a : Check valve = PF 1/4" (HC14-2 Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 or HC08-4 Cavity) d : Pilot check valve = UNF 3/4" (HC08-4 Cavity) e : Orifice = (HC08-2F Cavity) Port A, B, T2 : Primary Work Port = SAE #6_UNF 9/16"

TA1	
A	VALVE ASSEMBLY
	VALVE ASSEMBLY

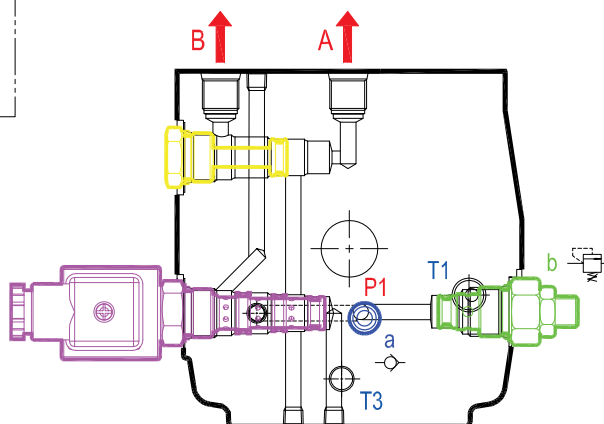
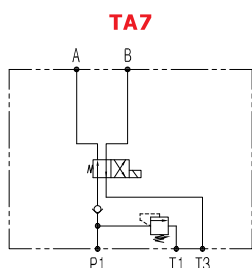
A	VALVE ASSEMBLY	TA3    
	VALVE ASSEMBLY	TA4    
	VALVE ASSEMBLY	TA5    

VALVE ASSEMBLY

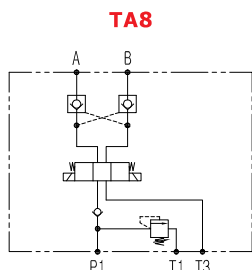
TA6



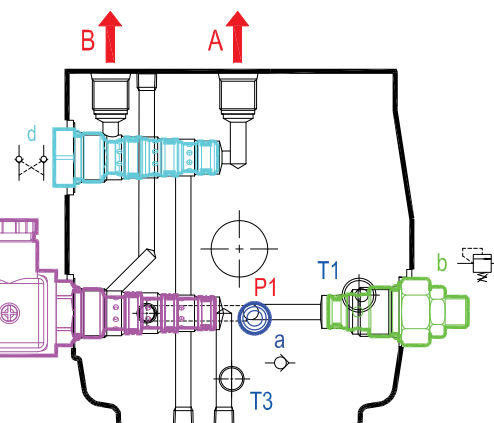
TA7



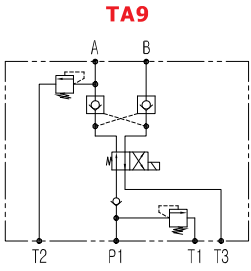
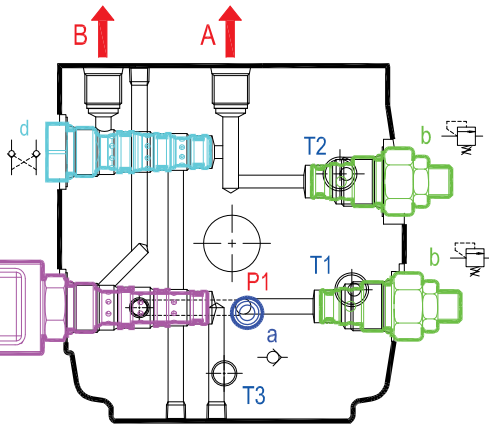
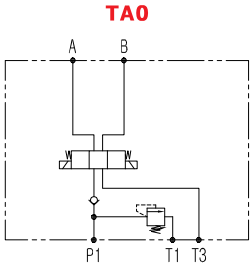
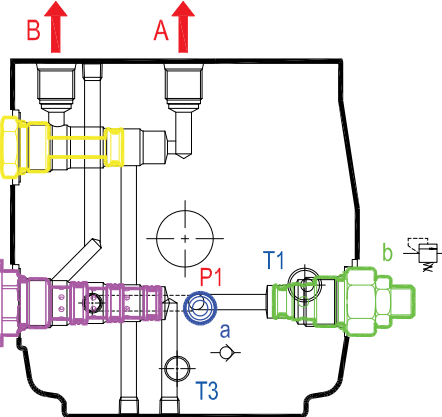
TA8

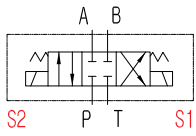
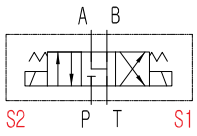
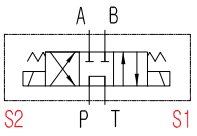
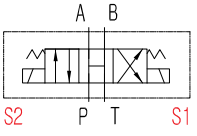
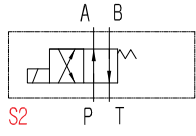


TA	WT	WT	WT	WT	WT	WT	WT	WT	WT
VP	WT	WT	WT	WT	WT	WT	WT	WT	WT
VO	WT	WT	WT	WT	WT	WT	WT	WT	WT
VC	WT	WT	WT	WT	WT	WT	WT	WT	WT



VALVE ASSEMBLY

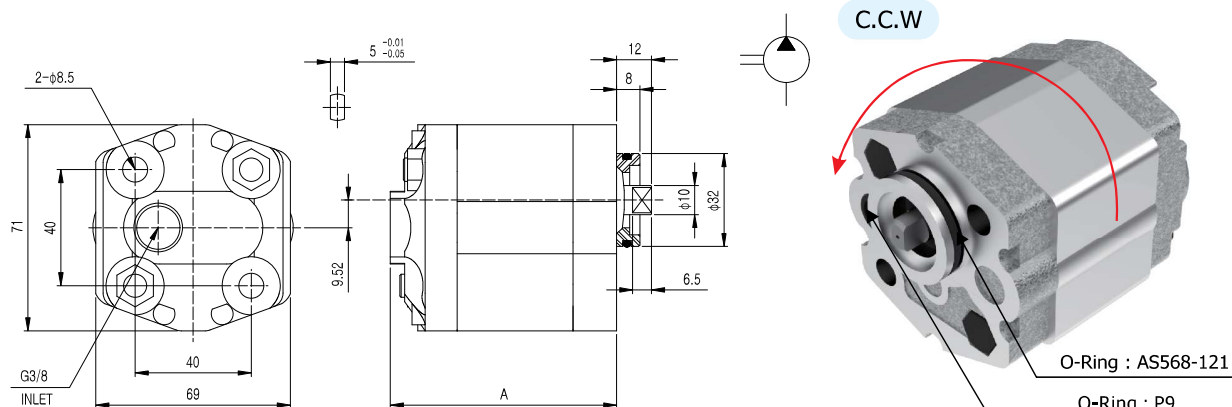
A	VALVE ASSEMBLY	TA9   
		TA0   

APPLICABLE VALVE DIAGRAM			
DIAGRAM	 YAXX1C	 YPXX1C	 YCXX1C
	 YOXX1C	 HIXX1C	

GO One group - Gear pump

ITEM CODE	C DISPLACEMENT (cc/rev)	PRESSURE (kg·f/cm ²)			FLOW (ℓ/min)		SPEED (rpm)		A
		P1	P2	P3	DC @2500 rpm	AC @1700 rpm	MAX	MIN	
GO08	0.8	230	250	270	2.0	1.3	6000	1000	73.5
GO11	1.1				2.7	1.8			74
GO13	1.3				3.2	2.2			75
GO16	1.6				4.0	2.7			76
GO21	2.1				5.2	3.5			78
GO23	2.3				5.7	3.9			79
GO27	2.7	210	230	250	6.7	4.6	5000	800	80
GO32	3.2				8.0	5.4			82
GO37	3.7				9.2	6.2			84
GO42	4.2				10.5	7.1			86
GO48	4.8	190	210	230	12.0	8.1	3500	600	88
GO58	5.8				14.5	9.8	3000		92
GO70	7.0	160	180	200	17.5	11.9	2500		96
GO80	8.0	120	140	160	20.0	13.6	2100		100
	9.8				24.5	16.6	2000		106.5

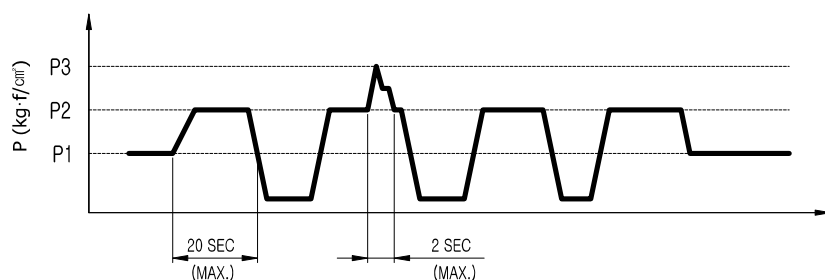
DIMENSION



Note.

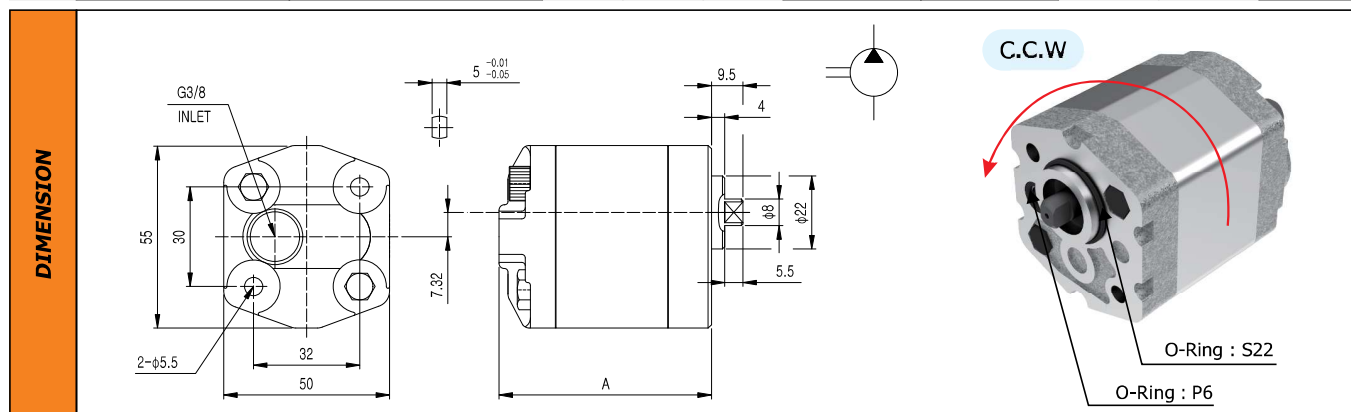
1. Please contact Hydro-Tek for Group 2, Group 3 pump
2. Please contact Hydro-Tek for tandem pump
3. Please contact Hydro-Tek for high pressure pump

PRESSURE DEFINITION

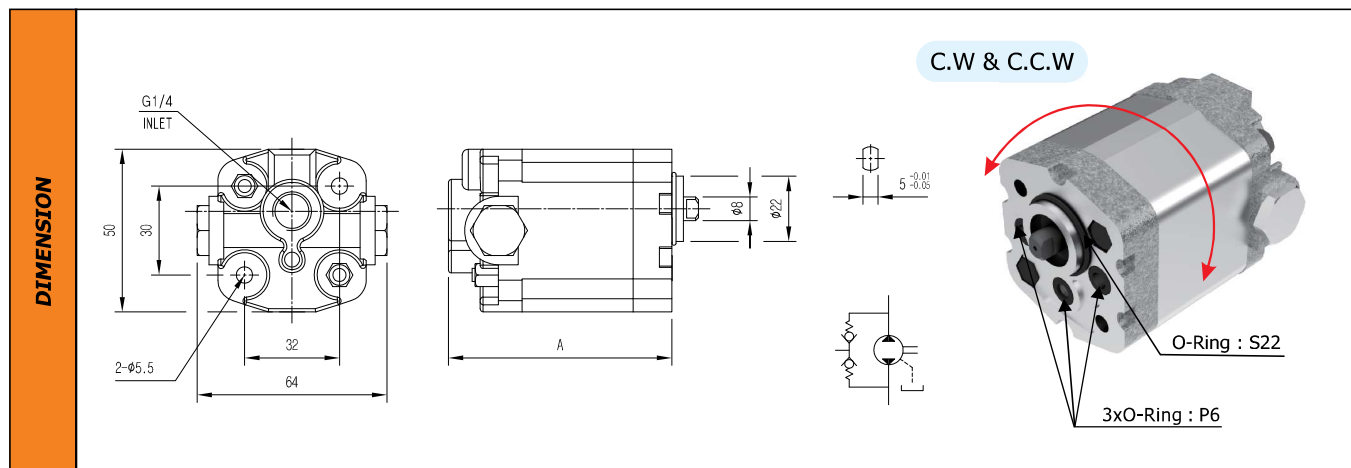


P3= Peak Max. Pressure
P2 = Intermittent Max. Pressure
P1 = Continuous Max. Pressure

TECHNICAL DATA	GH Half group - Gear pump									
	ITEM CODE	C	PRESSURE (kg·f/cm²)			FLOW (ℓ/min)		SPEED (rpm)		A
		DISPLACEMENT (cc/rev)	P1	P2	P3	DC @2500 rpm	AC @1700 rpm	MAX.	MIN.	
	GH02	0.2	200	230	250	0.5	0.3	7000	1000	58
	GH03	0.3				0.7	0.5			60
	GH05	0.5				1.2	0.8			61
	GH07	0.7				1.7	1.1			64
	GH11	1.1				2.7	1.8			68
	GH16	1.6				4.0	2.7			71



TECHNICAL DATA	DH Bi-directional-gear pump (for Double acting cnetter block)								
	ITEM CODE	C	PRESSURE (kg·f/cm ²)			FLOW (ℓ/min)@2500rpm	SPEED (rpm)		A
		DISPLACEMENT (cc/rev)	P1	P2	P3		MAX.	MIN.	
	DH02	0.2	180	210	230	0.48	6000	1000	68
	DH03	0.3				0.92			69.5
	DH05	0.5				1.25			70.5
	DH07	0.7				1.87			72.5
	DH11	1.1				2.5			74.5



PH Bi-directional-piston pump									
TECHNICAL DATA	ITEM CODE	DISPLACEMENT (cc/rev)	PRESSURE (kg·f/cm ²)			FLOW (ℓ/min)@2800rpm	SPEED (rpm)		A
			P1	P2	P3		MAX.	MIN.	
	PH02	0.2	200	230	250	0.24	7000	1000	64
	PH03	0.3				0.32			
PH04	0.4	0.52							

DIMENSION

2-ø5.5

ø71

22.32

22.32

32

G1/4 INLET

A

92.2

96

5

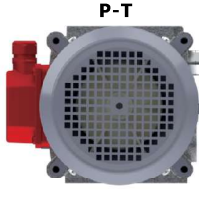
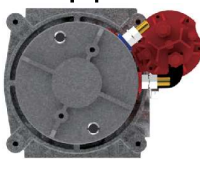
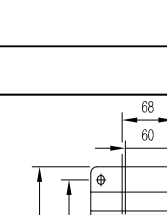
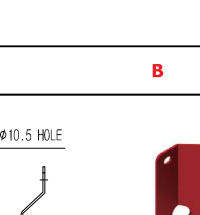
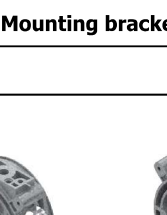
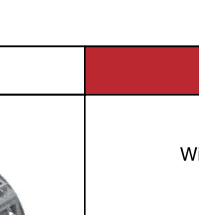
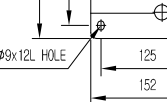
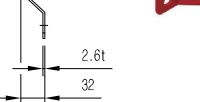
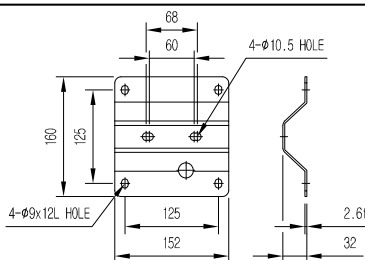
0.01

0.03

C.W & C.C.W

2x O-Ring : P6

O-Ring : S22

A	Mounting position				
	H		V		
	Horizontal type		Vertical type		
	 P-T MOUNTING SIDE	 MOUNTING SIDE P-T	 MOUNTING SIDE	 MOUNTING SIDE	
B	Air breather position				
	P	C	M	F	S
	P-T port	Cartridge cavity	Base mounting	Flank mounting	Special
	 P-T	 P-T	 P-T	 P-T	Special mounting
C	Terminal box (AC) or Start relay (DC) position				
	P	C	M	F	S
	P-T port	Cartridge cavity	Base mounting	Flank mounting	Special
	 P-T	 P-T	 P-T	 P-T	Special mounting
	 P-T	 P-T	 P-T	 P-T	
	 P-T	 P-T	 P-T	 P-T	
 P-T	 P-T	 P-T	 P-T		
D	Mounting bracket				
	B			X	
	  			Without mounting bracket	
Note. This mounting bracket is only for X and J series center block.					

Note. Hydro-tek has another bracket (CODE : H, Height : 45mm) Please refer to page NO.94

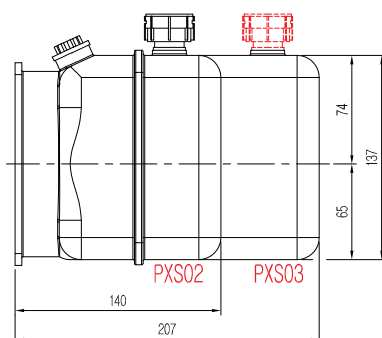
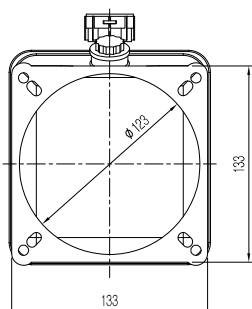
Plastic oil tank for 'X & D & T' - series center block & Square type

ITEM CODE	CAPACITY (ℓ)		
	TANK	USABLE 80%	USABLE 70%
PXS02	2	1.5	1.3
PXS03	3	2.3	2.0

V = Vertical mounting



H = Horizontal mounting



Note. Air breather : PF3/8"

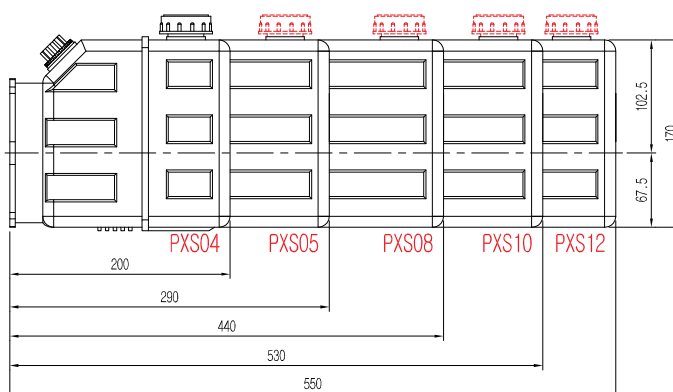
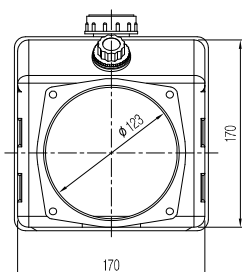
ITEM CODE	CAPACITY (ℓ)		
	TANK	USABLE 80%	USABLE 70%
PXS04	4	3.6	3.1
PXS05	5	5.4	4.7
PXS08	8	8.4	7.4
PXS10	10	10.2	9.0
PXS12	12	10.6	9.4

V = Vertical mounting



H = Horizontal mounting

Note. Air breather : PF3/4"



Note. This plastic oil tank is only for 'X & D & T' center block'

Plastic oil tank for C - series center block & Square type

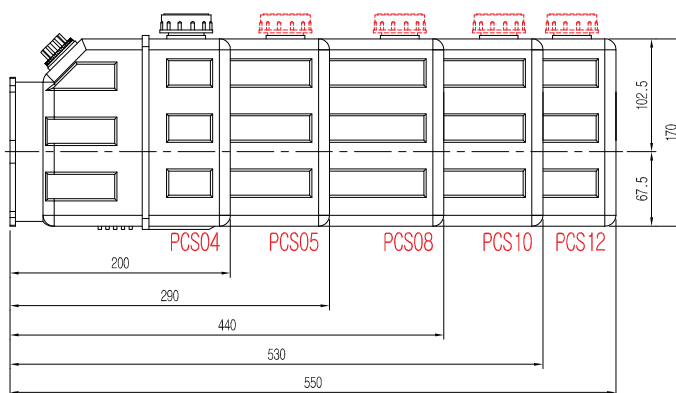
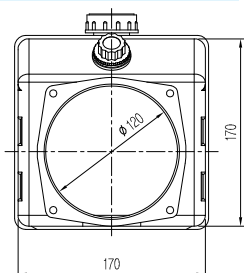
ITEM CODE	CAPACITY (ℓ)		
	TANK	USABLE 80%	USABLE 70%
PCS04	4	3.6	3.1
PCS05	5	5.4	4.7
PCS08	8	8.4	7.4
PCS10	10	10.2	9.0
PXS12	12	10.6	9.3

V = Vertical mounting



H = Horizontal mounting

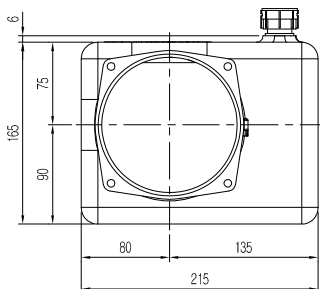
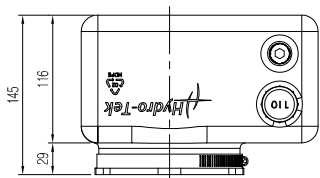
Note. Air breather : PF3/4"



Note. This plastic oil tank is only for 'C center block'

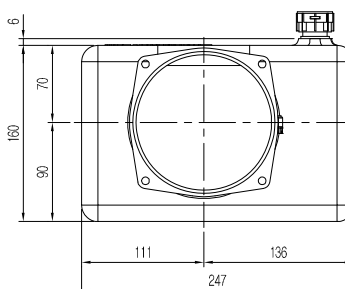
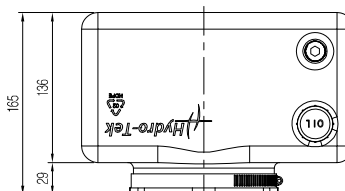
ITEM CODE	CAPACITY (ℓ)		
	TANK	USABLE 80%	USABLE 70%
PL04	4	2.9	2.5

Note. Air breather : PF1/2"



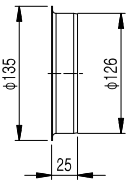
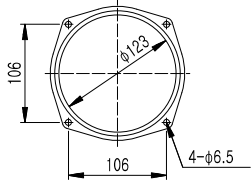
ITEM CODE	CAPACITY (ℓ)		
	TANK	USABLE 80%	USABLE 70%
PL06	6	3.9	3.4

Note. Air breather : PF1/2"



Note. This plastic oil tank is only for 'X center block'

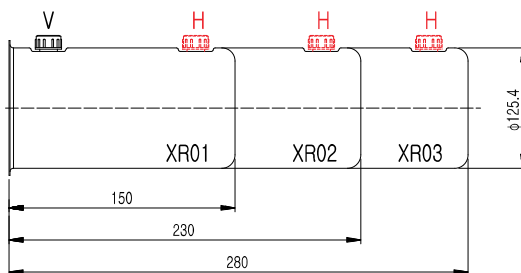
ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XXX	Without Tank	
XSLE	Only Sleeve	



Steel oil tank for 'X & D & T' series center block & Round type

ITEM CODE	CAPACITY (ℓ)		
	TANK	USABLE	
		Horizontal Mounting	Vertical Mounting
XR01	1	0.9	0.9
XR02	2	1.7	1.9
XR03	3	2.2	2.3

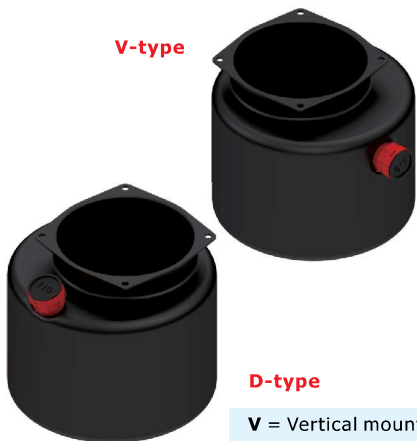
V = Vertical mounting



H = Horizontal mounting

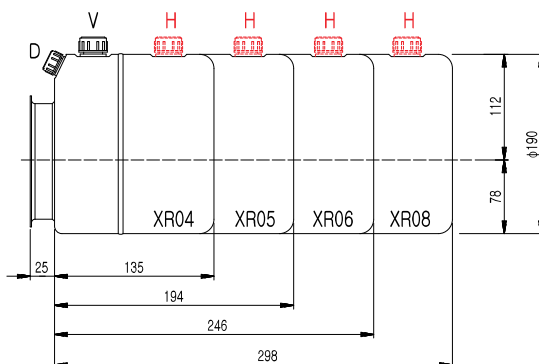
ITEM CODE	CAPACITY (ℓ)			
	TANK	Horizontal Mounting	USABLE	
			Vertical Mounting	
			V-type	D-type
XR04	4	3	2.1	2.7
XR05	5	4	3.6	4.2
XR06	6	5	5.0	5.5
XR08	8	6	6.3	6.8

V-type



D-type

V = Vertical mounting

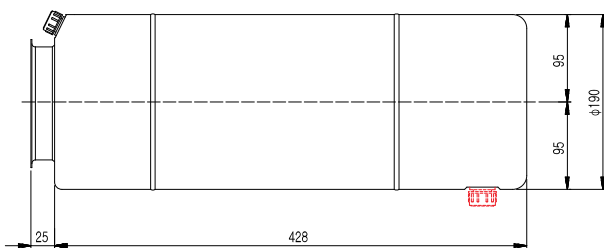


H = Horizontal mounting

H-type



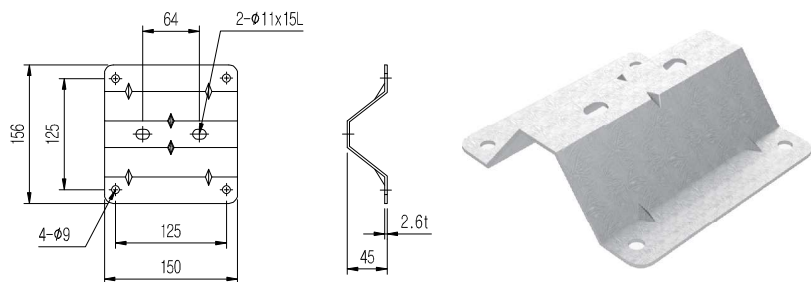
ITEM CODE	CAPACITY (ℓ)		
	TANK	USABLE	
		Horizontal Mounting	Vertical Mounting
XR11	11	9.5	10.3




V = Vertical mounting

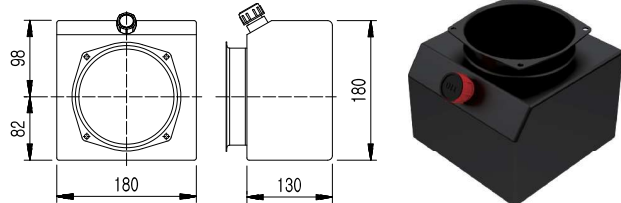
H = Horizontal mounting

Note. XR11 can be used for both horizontal and vertical mounting.

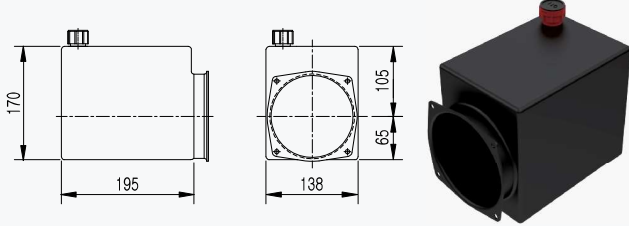
Mounting bracket	H	
		
Note. This mounting bracket is Mainly for 'XR11' Tank.		

Steel oil tank for '**X & D & T**' series center block & **S**quare type

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XS04	4	2.8



ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XS05	5	4.3



ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XS09	9	6.9

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XS20	20	16

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XS12	12	9.1
XS15	15	12.2

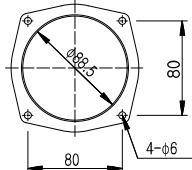
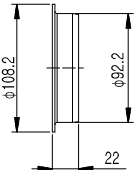
ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XS50	50	50

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XS25	25	19.7
XS30	30	22.8

OIL GAUGE

PF 3/8" C38	PF 1/2" C12	2-M10 C50	2-M10 C60
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ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XXXX	Without Sleeve	
QSLE	Only Sleeve	

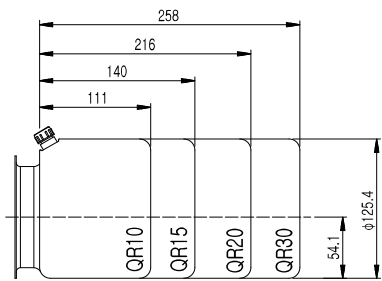




Steel oil tank for 'Q' series center block & Round type

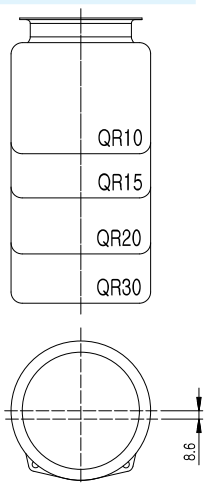
ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
QR10	1	0.7
QR15	1.5	1.2
QR20	2	1.7
QR30	3	2.3



H = Horizontal mounting



V = Vertical mounting

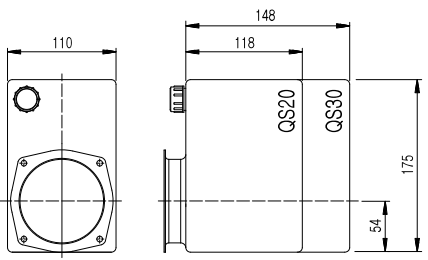


Steel oil tank for 'Q' series center block & Square type

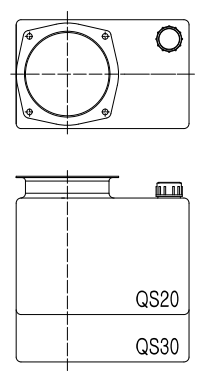
ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
QS20	2	1.4
QS30	3	2.4



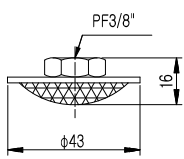
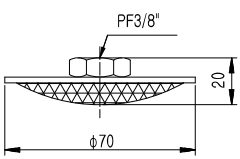
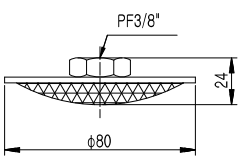
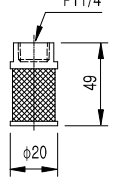
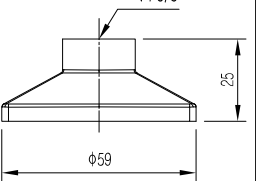
H = Horizontal mounting



V = Vertical mounting



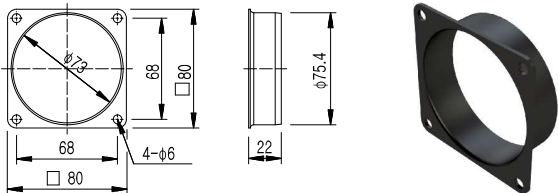
SUCTION FILTER

 SF1	 SF2	 SF3	 SF4	 SF2 (Square)
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Note. Filtration 100 Mesh (Please contact Hydro-Tek for 200 Mesh)

STEEL OIL TANK-S

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XXXX	Without Sleeve	
SSLE	Only Sleeve	

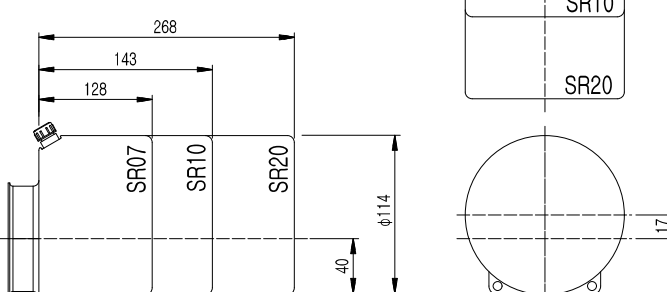


Steel oil tank for 'S' series center block & Round type

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
SR07	0.7	0.8
SR10	1	0.9
SR20	2	2.5

V = Vertical mounting

H = Horizontal mounting

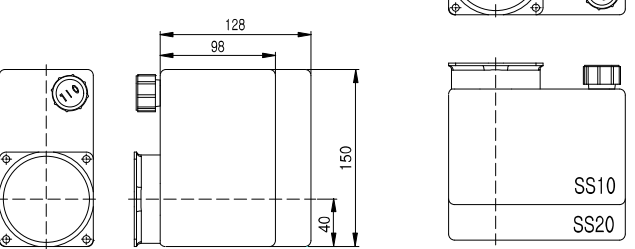



Steel oil tank for 'S' series center block & Square type

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
SS10	1	0.65
SS20	2	0.94

V = Vertical mounting

H = Horizontal mounting

AIR BREATHER

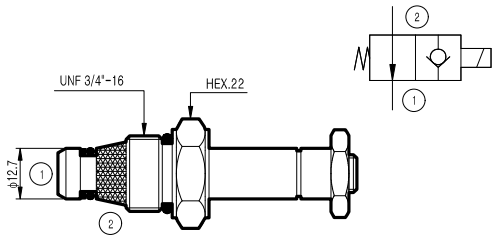
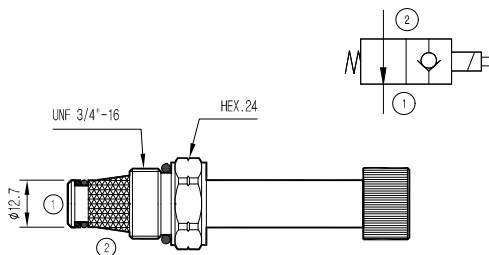
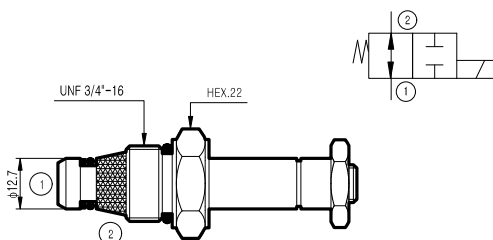
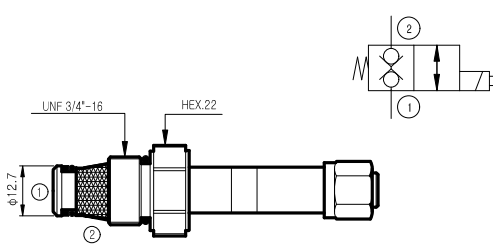
					
PF 3/8"	PF 1/2"	PF 3/4"	PF 3/8"	PF 1/2"	PF 3/4"
AW04	AW05	AW06	Oil check type	Oil check type	Oil check type
					
PF 3/8"	PF 1/2"	PF 3/4"			
AB04	AB05	AB06	AB14	AB15	AB16

A	ITEM CODE	S	MHXX	NNNN			
	TYPE	Solenoid valve	Micro s/w manual	Plug for cavity			
B	ITEM CODE	C	O	D			
	DIAGRAM	Normally closed type	Normally open type	Double locking type			
C	ITEM CODE	1	2	3	4		
	VOLTAGE	DC 12V	DC 24V	AC 110V	AC 220V		
D	ITEM CODE	Specification					
		Cavity	Working pressure (Max.)	Flow (Max.)	Internal leakage	Thread	Diameter
	8	08	255 kg · f/cm ²	23 ℓ/min	0.15 cc/min	UNF 3/4	φ12.7
E	ITEM CODE	*N	*NW	*S	*L	*R	
	TYPE	DIN Connector	DIN Connector Wiring	Dual Spades	Lead wire (only DC)	Integral Deutche Connector	

Note. 1. Use RAC coil for double lock valve or normally open valves for AC electric power source.
2. RAC is standard of AC coil

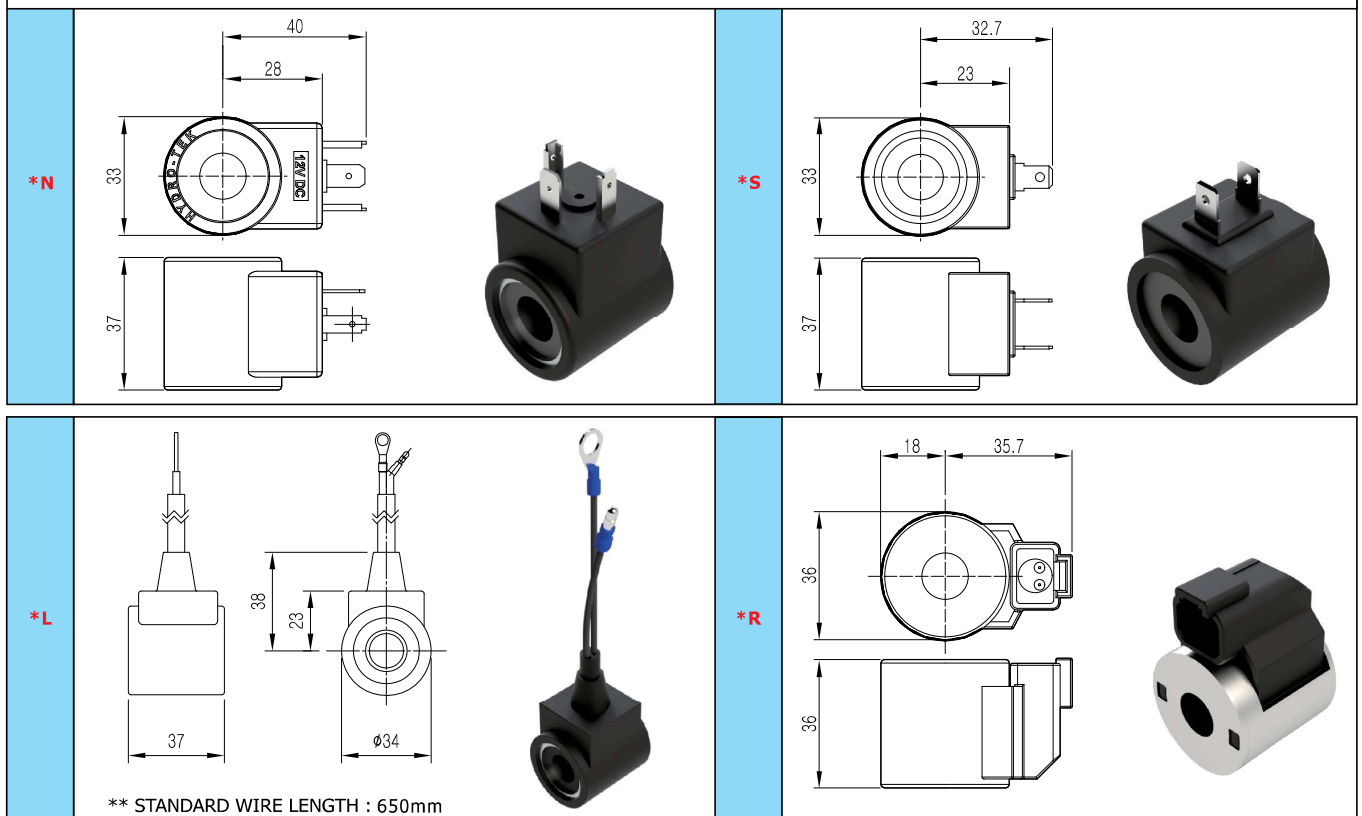
SOLENOID VALVE SPECIFICATION

SOLENOID VALVE : NORMALLY CLOSED	Description	Operation	Ratings
MODEL : NC08-2PDM 	A solenoid -operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, intended to act as a blocking or load-holding device for low flow circuits.	When de-energized, the valve acts as a check valve allowing oil flow only from port ① to port ②. When energized the oil flow is possible from port ② to ① and is restricted from ① to ②. To operate the manual override, turn the round knob counterclockwise; to reset the valve for normal operation, turn the knob clockwise.	◎ Max Pressure : 255 kg · f/cm² ◎ Operating Pressure : 207 kg · f/cm² ◎ Flow : 30ℓ/min max. ◎ Internal Leakage : 0.15cc/min max. at 207 kg · f/cm² ◎ Filtration : 280 micron or better ◎ Coil must be ordered separately. External valve surface are zinc coated.
MODEL : NC08-2PDN 	A solenoid -operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, intended to act as a blocking or load-holding device for low flow circuits.	when de-energized, the valve acts as a check valve allowing oil flow only from port ① to port ②. when energized, the cartridge's poppet lifts to open the ② to ① flow path. In this mode, flow from ① to ② is severely restricted.	◎ Max Pressure : 255 kg · f/cm² ◎ Operating Pressure : 207 kg · f/cm² ◎ Flow : 30ℓ/min max. ◎ Internal Leakage : 0.15cc/min max. at 207 kg · f/cm² ◎ Filtration : 280 micron or better ◎ Coil must be ordered separately. External valve surface are zinc coated.

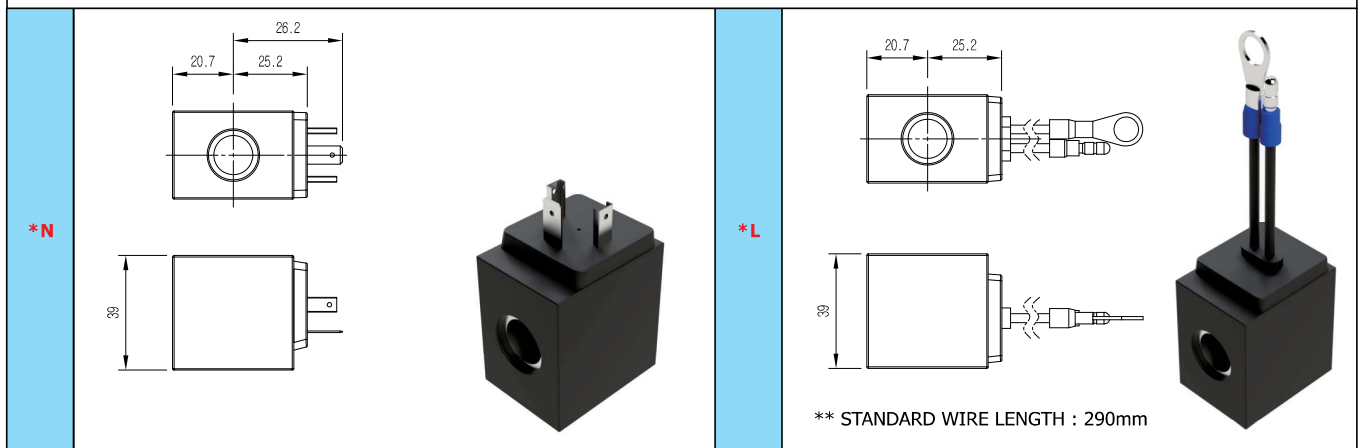
SOLENOID VALVE : NORMALLY OPEN		Description	Operation	Ratings
MODEL : NO08-2PDN 		A solenoid -operated, 2-way, piloted, poppet-type, normally open, screw-in, hydraulic cartridge valve designed for low leakage in load-holding applications.	When de-energized, the valve allows flow from ② to ①. Flow from ① to ② is severely restricted in this mode. When energized, the valve's poppet closes on its seat, blocking flow from ② to ①. In this mode the cartridge will allow ① to ② flow after overcoming the solenoid force (requires 3.4 to 10.3 bar). To operate the manual override, push and hold the override button.	◎ Max Pressure : 255 kg·f/cm² ◎ Operating Pressure : 207 kg·f/cm² ◎ Flow : 30l/min max. ◎ Internal Leakage : 0.15cc/min max. at 207 kg·f/cm² ◎ Filtration : 280 micron or better ◎ Coil must be ordered separately. External valve surface are zinc coated.
MODEL : NO08-2PDP 				
MODEL : NO08-2SBN 			A solenoid-operated, 2-way, normally open, spool-type, direct-acting, screw-in hydraulic cartridge valve, intended for locking or load-holding in low flow circuits.	
SOLENOID VALVE : DOUBLE LOCK		Description	Operation	Ratings
MODEL : DL08-2PBP 		A solenoid-operated, 2-way, normally closed, poppet-type, bi-directional blocking, direct-acting, screw-in hydraulic cartridge valve for low leakage in load-holding applications.	When de-energized, this valve blocks flow in both directions. When energized the poppet opens to allow flow in both directions. Operation of Manual Override Option: To override, push and hold override button.	◎ Max Pressure : 255 kg·f/cm² ◎ Operating Pressure : 207 kg·f/cm² ◎ Flow : 20l/min max. ◎ Internal Leakage : 0.25cc/min max. (at 207 kg·f/cm²) ◎ Filtration : 280 micron or better ◎ Coil must be ordered separately. External valve surface are zinc coated.

STANDARD COILS

21W



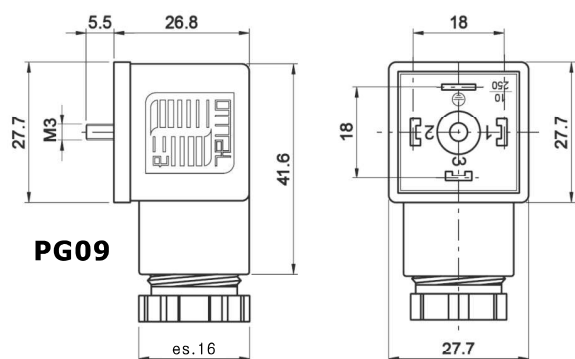
22W



HYDRO-TEK COIL STANDARD TABLE

Voltage		12V DC	24V DC	110V AC ~ 115V AC	220V AC ~ 230V AC
*N	22W	○	○	○	○
	21W	○	○	○	○
*S		○	○		
*L	22W	○	○		
	21W	○	○		
*R		○	○		

ELECTRICAL DIN CONNECTOR



PG09

Housing :

Black : PA + 30% GF

Contact holder, Gland nut :

PA + 30% FV / PA + 30% GF

Cable diameter :

8 ~ 10 mm

Contact material :

Cu Zn (Ag)

Max. voltage :

250 V AC / 300 V DC

Max. current :

16A

Operating current :

10A

Spacing :

18mm

Max. wire cross-section :

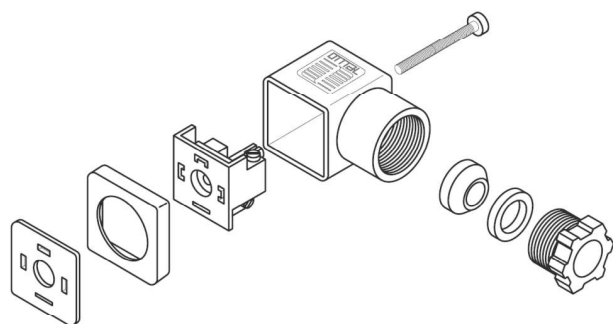
1.5 mm²

Insulation class :

C - VDE 0110

Working temperature :

-40°C / +125°C



EARTH POSITION



CABLE DIAMETER

DIN

RAC DIN

CABLE GLAND PG09
(9 mm NOMINAL CABLE DIAMETER)

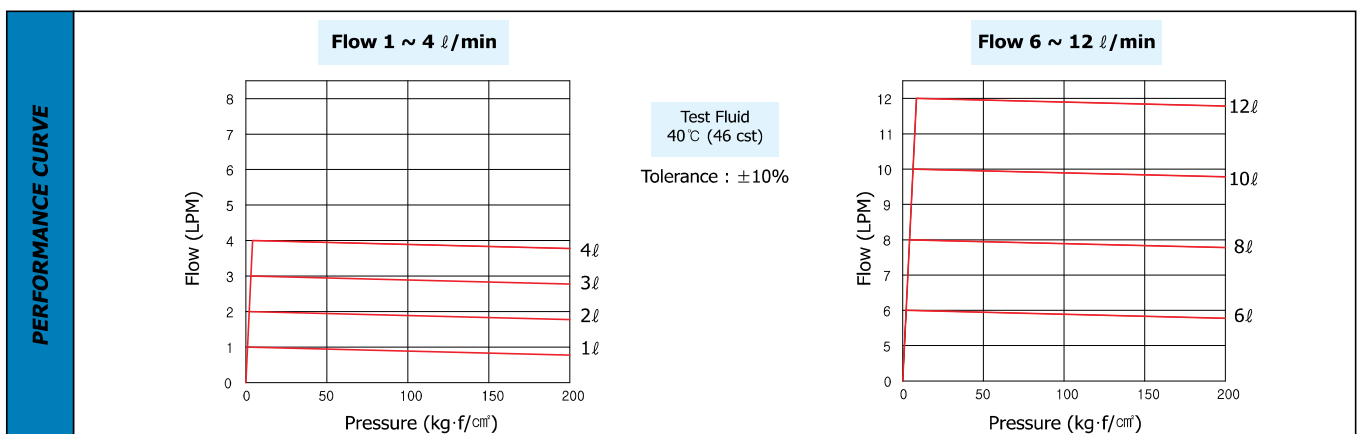


PRESSURE COMPENSATED FIXED CONTROL VALVE

A	ITEM CODE	F	S	G
	APPLICABLE CENTER BLOCK	X - C - QH	SH	D1 - D3

B	ITEM CODE	01	02	03	04	06	08	10	12	Note. Contact Hydro-Tek for other flow control valves.
	FLOW (ℓ/min)	1	2	3	4	6	8	10	12	

DIMENSION	DIAGRAM	F - Series	S - Series	G - Series



PRESSURE COMPENSATED ADJUSTABLE THROTTLE VALVE

A	ITEM CODE	CAVITY	FLOW RANGE	APPLICABLE CENTER BLOCK
	GA8	08 (φ12.7)	2 ~ 20 (ℓ/min)	X - C - QH - SH

DIMENSION	DIAGRAM		
		**Left-Hand screw	

8

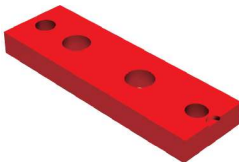
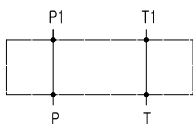
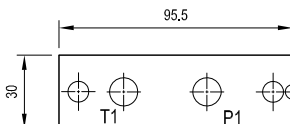
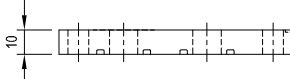
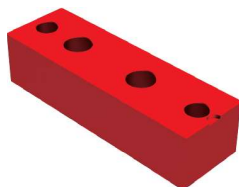
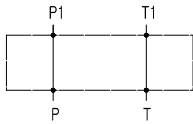
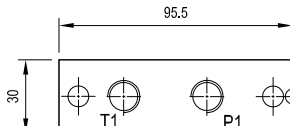
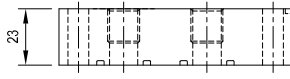
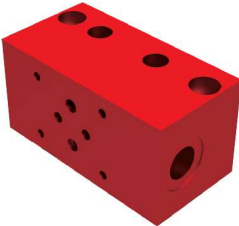
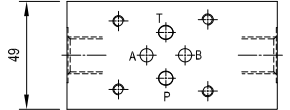
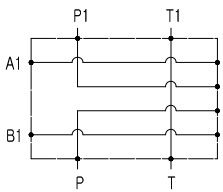
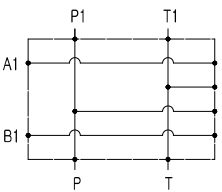
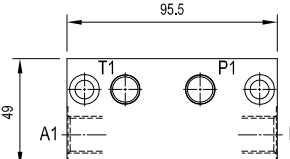
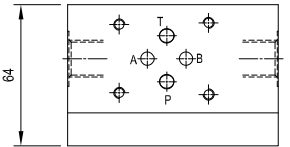
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A		/ B			A		/ B

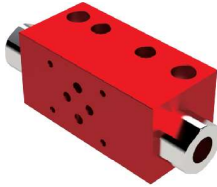
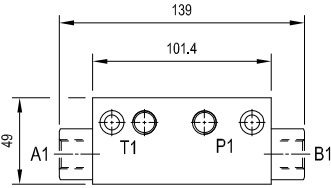
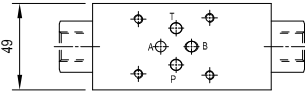
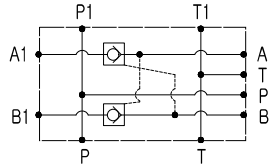
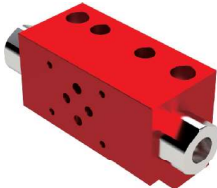
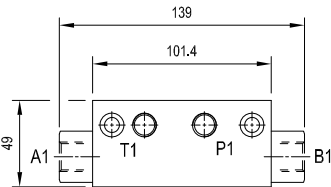
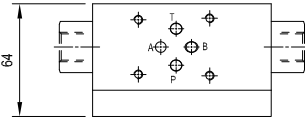
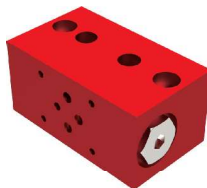
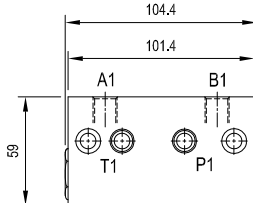
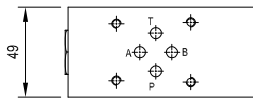
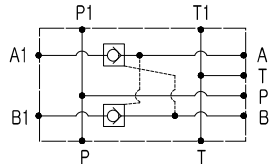
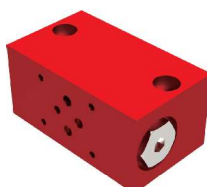
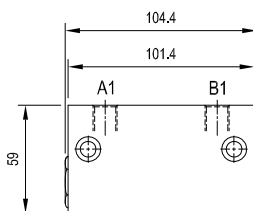
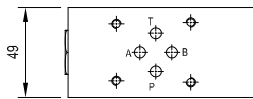
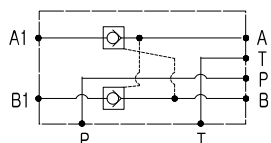
DIRECTIONAL SANDWICH BLOCK

(for Double Acting Circuit)

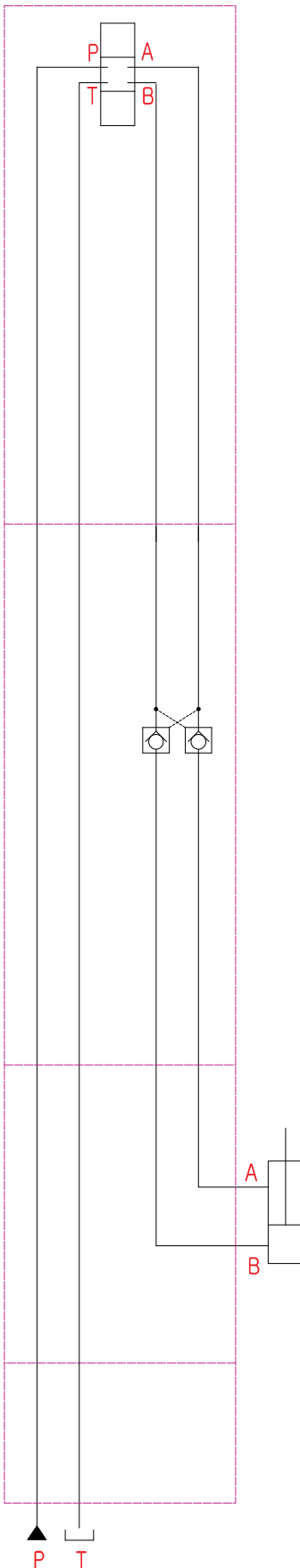
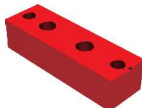
Note. If you need more than 2pcs of different modular blocks, please specify them in next blank

P & T O-Ring : P18 x 2pcs

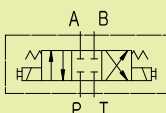
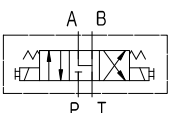
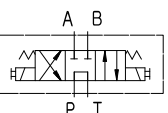
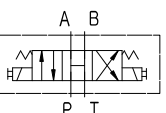
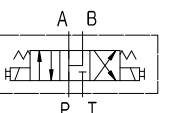
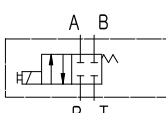
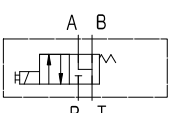
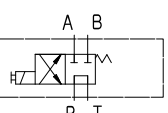
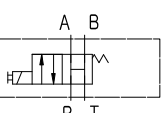
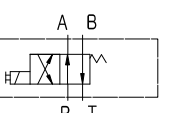
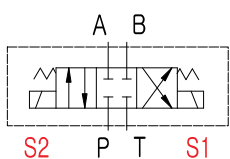
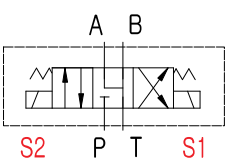
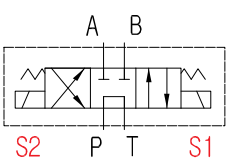
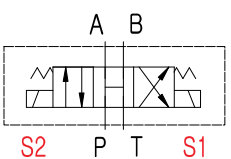
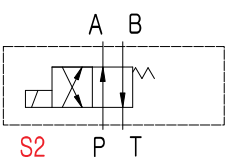
A		Directional sandwich block CODE					
B		Directional sandwich block QUANTITY					
A	BY6		Spacing Block				
							
	 		Working pressure (Max.)	Flow (Max.)	Ports size		
					P1	T1	
				Φ11.5	Φ11.5		
A	BY5		Spacing Block				
							
	 		Working pressure (Max.)	Flow (Max.)	Ports size		
					P1	T1	
				PF1/4"	PF1/4"		
A	BY2		Block for CETOP-3 valve				
			BY2 : Series circuit BY3 : Parallel circuit BH3 : Parallel circuit - Prevents interference of oil tank and motor. - Higher than BY3 block.				
	BY3		BY2		BY3 / BH3		
							
BH3	  	Working pressure (Max.)	Flow (Max.)	Ports size			
		250 kg·f/cm ²	40 ℓ/min	P1	T1	A1	B1
				PF1/4"	PF1/4"	PF3/8"	PF3/8"

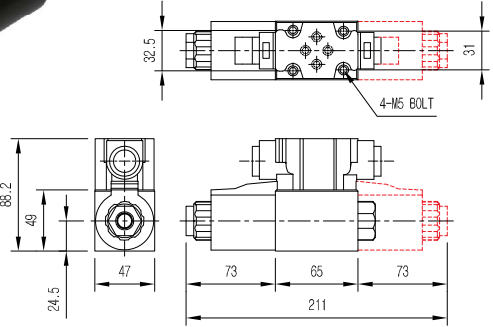
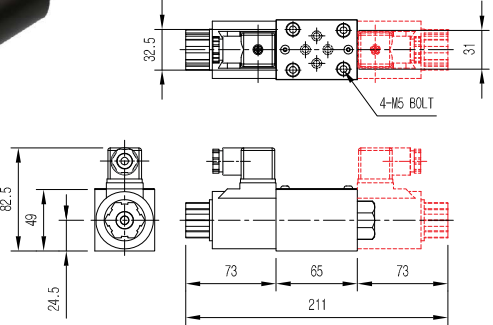
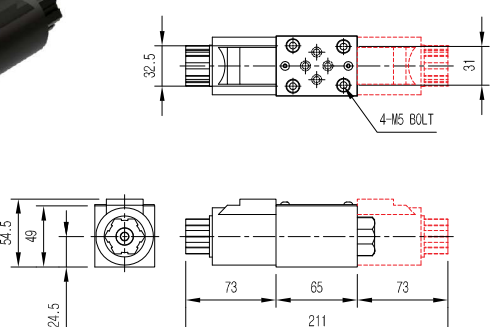
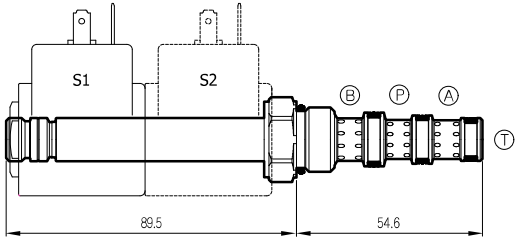
A	BY4	  	Block with pilot operated check valve A & B for Cetop-3 valve BH4 : Prevents interference of oil tank and motor. higher than BY4 block.	BY4 / BH4																
																				
	BH4	  		<table><tr><th rowspan="2">Working pressure (Max.)</th><th rowspan="2">Flow (Max.)</th><th colspan="4">Ports size</th></tr><tr><th>P1</th><th>T1</th><th>A1</th><th>B1</th></tr><tr><td>250 kg·f/cm²</td><td>40 ℓ/min</td><td>PF1/4"</td><td>PF1/4"</td><td>PT3/8"</td><td>PT3/8"</td></tr></table>	Working pressure (Max.)	Flow (Max.)	Ports size				P1	T1	A1	B1	250 kg·f/cm ²	40 ℓ/min	PF1/4"	PF1/4"	PT3/8"	PT3/8"
		Working pressure (Max.)	Flow (Max.)	Ports size																
P1	T1			A1	B1															
250 kg·f/cm ²	40 ℓ/min	PF1/4"	PF1/4"	PT3/8"	PT3/8"															
A	BYF	  	Block with pilot operated check valve A & B for Cetop-3 valve	BYF																
																				
				<table><tr><th rowspan="2">Working pressure (Max.)</th><th rowspan="2">Flow (Max.)</th><th colspan="4">Ports size</th></tr><tr><th>P1</th><th>T1</th><th>A1</th><th>B1</th></tr><tr><td>250 kg·f/cm²</td><td>40 ℓ/min</td><td>PF1/4"</td><td>PF1/4"</td><td>PF1/4"</td><td>PF1/4"</td></tr></table>	Working pressure (Max.)	Flow (Max.)	Ports size				P1	T1	A1	B1	250 kg·f/cm ²	40 ℓ/min	PF1/4"	PF1/4"	PF1/4"	PF1/4"
		Working pressure (Max.)	Flow (Max.)	Ports size																
P1	T1			A1	B1															
250 kg·f/cm ²	40 ℓ/min	PF1/4"	PF1/4"	PF1/4"	PF1/4"															
A	BYW	  	Block with pilot operated check valve A & B for Cetop-3 valve	BYW																
																				
				<table><tr><th rowspan="2">Working pressure (Max.)</th><th rowspan="2">Flow (Max.)</th><th colspan="4">Ports size</th></tr><tr><th>P1</th><th>T1</th><th>A1</th><th>B1</th></tr><tr><td>250 kg·f/cm²</td><td>40 ℓ/min</td><td>–</td><td>–</td><td>PF1/4"</td><td>PF1/4"</td></tr></table>	Working pressure (Max.)	Flow (Max.)	Ports size				P1	T1	A1	B1	250 kg·f/cm ²	40 ℓ/min	–	–	PF1/4"	PF1/4"
		Working pressure (Max.)	Flow (Max.)	Ports size																
P1	T1			A1	B1															
250 kg·f/cm ²	40 ℓ/min	–	–	PF1/4"	PF1/4"															

**DIRECTIONAL SANDWICH BLOCK
& DIRECTIONAL VALVE**

DIRECTIONAL SANDWICH BLOCK & DIRECTIONAL VALVE	DIRECTIONAL VALVE	Modular DIN TYPE		
		Modular BOX TYPE		
		Modular LEAD WIRE TYPE		
	BYW	Block with pilot operated check valve A & B for CETOP-3 valve		
	BYF			
	BH4			
	BY4			
	BH3	Block for CETOP-3 valves		
	BY3			
	BY5	Spacing block		
	BY6			

Note. If you need more than 2pcs of different modular blocks, please specify them in next blank

A	Directional valve ITEM CODE				
	YA	YP	YC	YO	YT
					
	HA	HP	HC	HO	HI
					
	Note. We are stocking 4way-2position valves in small quantities. Please ask to Hydro-Tek for your volume.				
	Cartridge directional valve ITEM CODE				
					
	YA	YP	YC		
					
YO	HI				
B	ITEM CODE	1	2	3	4
	VOLTAGE	DC 12V	DC 24V	AC 110V	AC 220V
C	Directional valve QUANTITY				
D	ITEM CODE	PORT TYPE	WORKING PRESSURE (Max.)	FLOW (Max.)	TYPE
	1	CETOP-3	315 kg·f/cm ²	63 ℓ/min	Din type
					Terminal box type
		08-CAVITY	207 kg·f/cm ²	11.4 ℓ/min	Cartridge type

	ITEM CODE	TYPE	DIMENSION
E	B	TERMINAL BOX	 
	D	DIN	 
	L	LEAD WIRE	 
	C	CARTRIDGE	 

Note. Please contact Hydro-Tek for detent and manual type

10 **D 1 1 8 * N** — **A / B / C / D** — **A / B / C / D**

SOLENOID SANDWICH VALVE

with cartridge solenoid valve

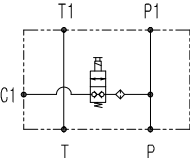
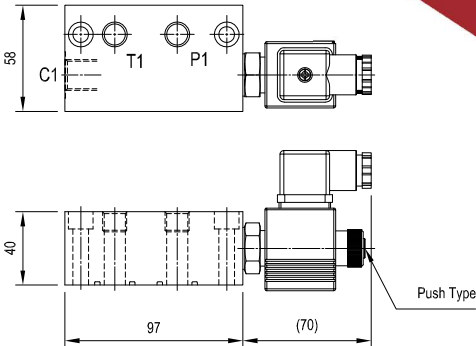
- Note.**
1. If you need more than 2pcs of different modular blocks, please specify them in next blank
 2. P & T O-Ring : P18 x 2pcs
 3. Rac is standard of AC coil

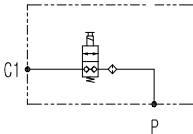
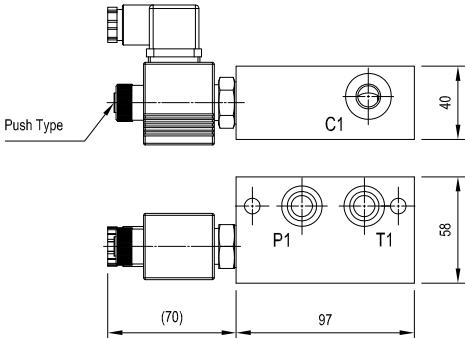
A	Solenoid sandwich valve CODE				
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B	ITEM CODE	1	2	3	4
	VOLTAGE	DC 12V	DC 24V	AC 110V	AC 220V

C	Specification						
	ITEM CODE	Cavity	Working pressure (Max.)	Flow (Max.)	Internal leakage	Thread	Diameter
	8	08	207 kg · f/cm ²	25 ℓ/min	0.1 cc/min	UNF 3/4	Φ12.7

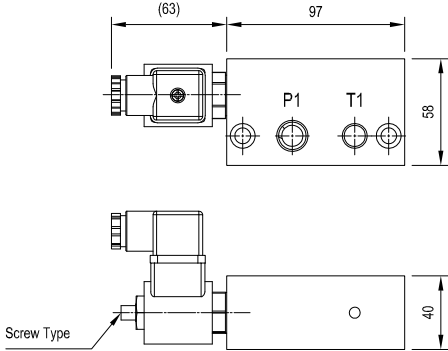
D	ITEM CODE	*N	*NW	*S	*L	*R
	Type	DIN Connector	DIN Connector Wiring	Dual Spades	Lead wire	Integral Deutche Connector

A	D1	Double locking : Push type Normally closed : Screw type 	Block for double lock (normally closed) 2way poppet solenoid valve														
		D1															
																	
		<table><tr><th rowspan="2">Working pressure (Max.)</th><th rowspan="2">flow (Max.)</th><th colspan="3">Ports size</th></tr><tr><th>P1</th><th>T1</th><th>C1</th></tr><tr><td>250 kg · f/cm²</td><td>20 ℓ/min</td><td>PF1/4"</td><td>PF1/4"</td><td>PF3/8"</td></tr></table>			Working pressure (Max.)	flow (Max.)	Ports size			P1	T1	C1	250 kg · f/cm ²	20 ℓ/min	PF1/4"	PF1/4"	PF3/8"
Working pressure (Max.)	flow (Max.)	Ports size															
		P1	T1	C1													
250 kg · f/cm ²	20 ℓ/min	PF1/4"	PF1/4"	PF3/8"													

A	DA		Block for double lock 2way poppet solenoid valve			
		DA				
						
						
		Working pressure (Max.)	flow (Max.)	Ports size		
		250 kg·f/cm ²	20 ℓ/min	P1	T1	C1
		250 kg·f/cm ²	20 ℓ/min	-	-	PF1/4"

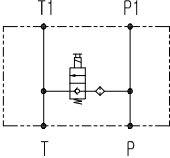
A

DY



Block for normally closed
2 way poppet solenoid valve

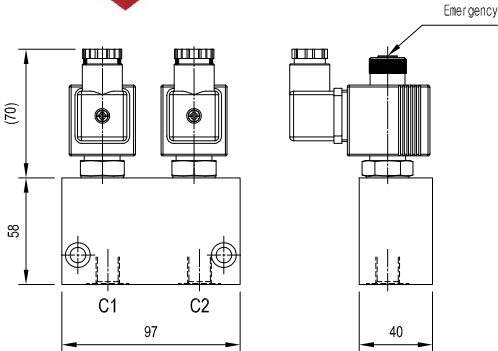
DY



Working pressure (Max.)	flow (Max.)	Ports size		
		P1	T1	C1
250 kg·f/cm ²	20 ℓ/min	PF3/8"	PF1/4"	-

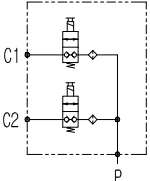
A

D2



Block for 2 double lock
2way poppet solenoid valve

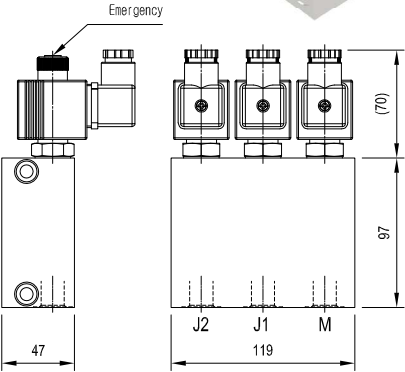
D2



Working pressure (Max.)	flow (Max.)	Ports size	
		C1	C2
250 kg·f/cm ²	20 ℓ/min	PF1/4"	PF1/4"

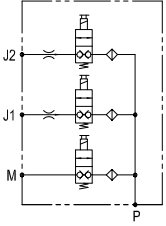
A

D3

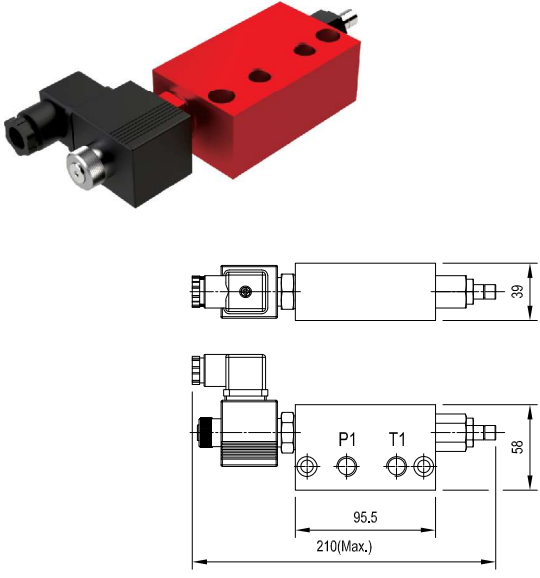
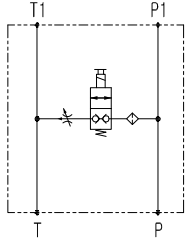


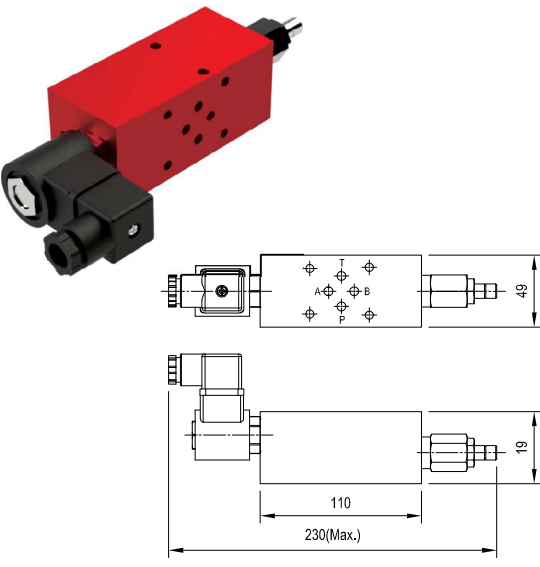
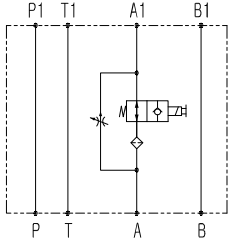
Block for double lock
2way poppet solenoid valve

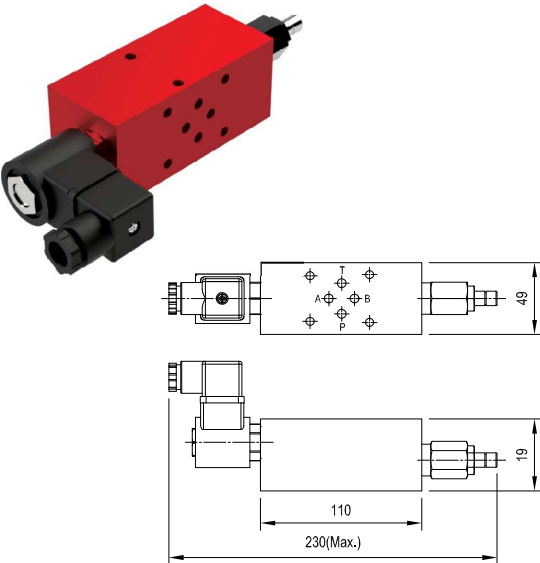
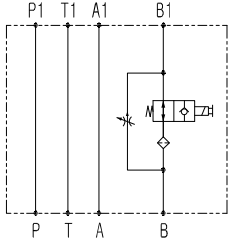
D3



Working pressure (Max.)	flow (Max.)	Ports size		
		M	J1	J2
250 kg·f/cm ²	20 ℓ/min	PF3/8"	PF3/8"	PF3/8"

A	SS		Single acting speed control (CETOP-3)			
			SS			
						
			Working pressure (Max.)	flow (Max.)	Ports size	
					P1	T1
			250 kg·f/cm ²	20 ℓ/min	PF1/4"	PF1/4"

A	DS		Single acting speed control (CETOP-3)			
			DS			
						
			Working pressure (Max.)	flow (Max.)	Ports size	
			250 kg·f/cm ²	20 ℓ/min		

A	DSB		Double acting speed control (CETOP-3)			
			DSB			
						
			Working pressure (Max.)	flow (Max.)	Ports size	
			250 kg·f/cm ²	20 ℓ/min		

Note. Please contact Hydro-tek for different specification of solenoid sandwich block.

BOX TYPE POWER PACK

ITEM CODE		LX	LM	LS
Box design		Box type without button case smaller than LS	Box type with button case smaller than LS	Box type with button case smaller than LC
B	DIMENSION	LX	LM	LS
		ASSEMBLY	ASSEMBLY	ASSEMBLY

Note. Please contact Hydro-Tek for Steel box.

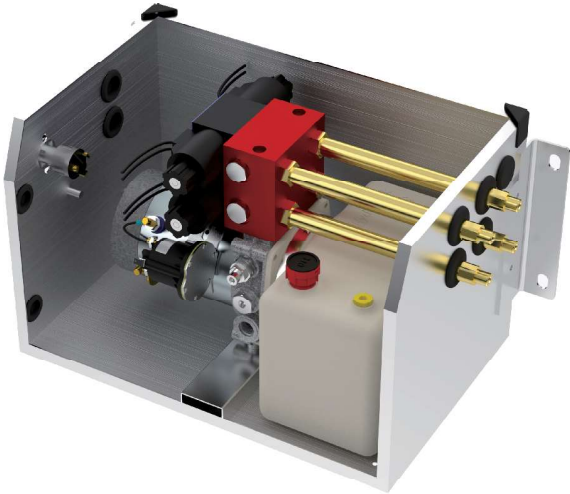
	ITEM CODE	LC	WR
		Box type with button case	Box type without button case
B	DIMENSION	LC	ASSEMBLY
		WR	ASSEMBLY

Typical box type power pack combination					
A	DIMENSION	One single acting cylinder	Two single acting cylinder	One single acting cylinder and one double acting cylinder	Two double acting cylinder

- Note.**
- 1. This box type power pack is only for DC motor power pack.
 - 2. Only 'Square type 6 Liter' (PL06) are available for box type power pack.
 - 3. Please contact Hydro-Tek for special specification or custom design.

Ordering sample (In case of Wing body)
D222T2X-XA1C-GO21X-HPCX-PL06-BYF1-BYW1-YA221L-WR

Example	
Motor	DC 24V
Pump	2.1 cc/rev
Tank	Square 6 L

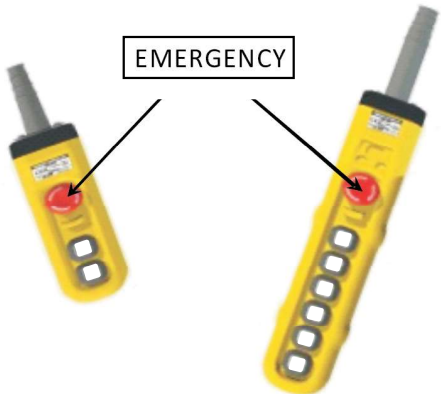
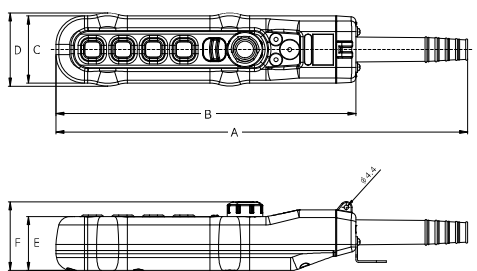
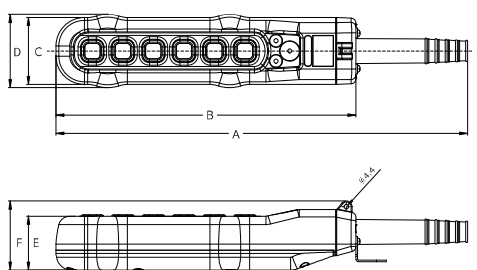


ITEM CODE	ITEM CODE	ITEM CODE
D228JN	BYF-YA211L-DA28JL	BYF1-BYW1-YA221L
Two single acting cylinder	One single and one double acting cylinder	Two double acting cylinder (Wing body)

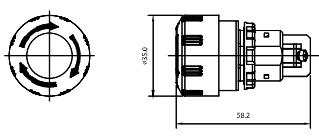
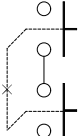
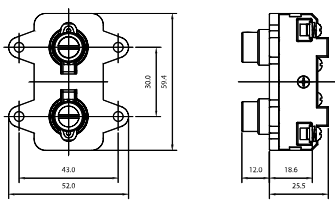
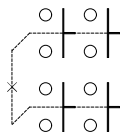
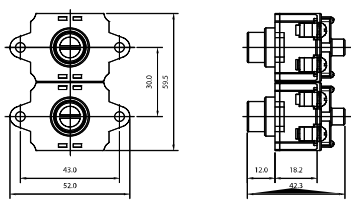
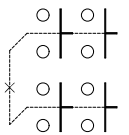
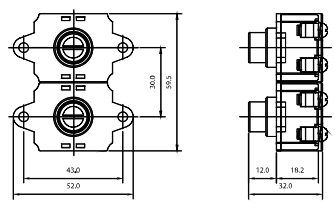
PENDENT CONTROLLER & RADIO REMOTE CONTROLLER

A	ITEM CODE	H		F		R	
	TYPE	Pendent button switch controller		Wingbody switch		Radio remote controller	
B	ITEM CODE	Quantity of Buttons					
	Quantity	2 ~ 9 (10 Buttons : 0)					
C	ITEM CODE	S1	S2	SD	D1	D2	SS
	Cylinder type	One Single acting	Two single acting	One Single & One double acting	One Double acting	Two Double acting	Special
D	ITEM CODE	G		S		X	
	TYPE	General cable		Spiral cable		Without cable	
E	ITEM CODE	Length of Cable (Unit : M)				X	
	Length	1 ~ 9 (10M : 0)				Without cable	
F	ITEM CODE	E			X		
	Emergency	O			X		

MOUNTING LOCATION

	Picture	Dimension						
WITH EMERGENCY								
		ITEM CODE	A	B	C	D	E	F
		H2****E	287.7	206.9	66	66	53	67.5
		H4****E	404.7	294.9	66	72	53	67.5
		H6****E	464.7	354.9	66	72	53	67.5
WITHOUT EMERGENCY								
		ITEM CODE	A	B	C	D	E	F
		H2****X	123.7	96.7	66	66	45	47.5
		H4****X	241.7	156.7	66	66	45	47.5
		H6****X	404.7	294.9	66	72	53	67.9
		H7****X	464.7	354.9	66	72	53	67.9

CONTACT PART COMPOSITION & DIMENSION

Name	Contact block	Block composition	Rating	Dimensions
HC-HE100 (1b)			6A 250V	
HC-HA100 (1a,-1a, 1stage)			6A 250V	
HC-HC100 (2a,-2a, 1stage)			6A 250V	
HC-HT100 (2a,-2a, 1stage)			6A 250V	

PUSH BUTTON WITH INTERNATIONAL SYMBOLS

■ ENGLISH

UP DW E W S N RAISE LOWER CLOSE OPEN

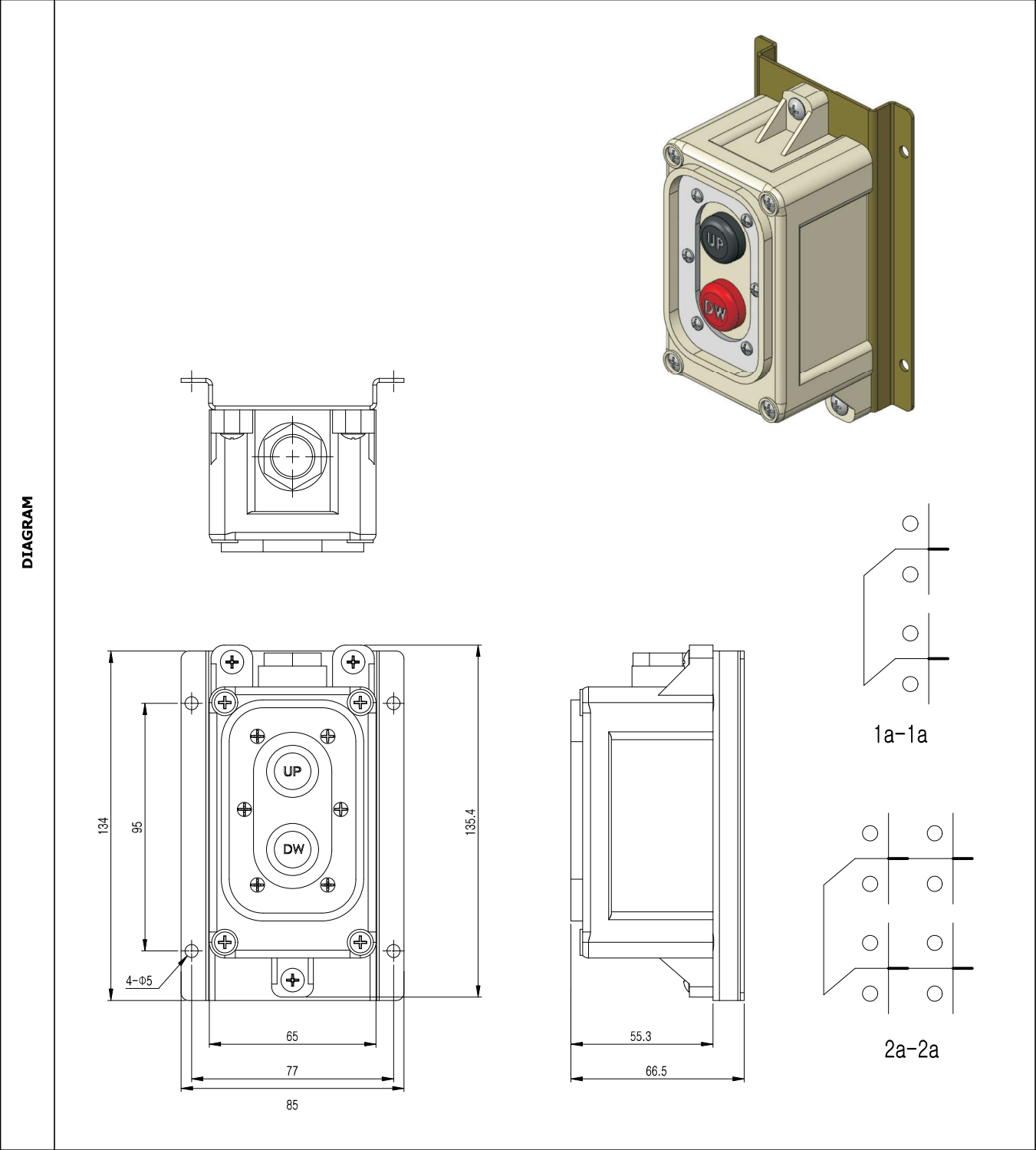
■ SYMBOL MARKS

↑_U ↓_D →_E ←_W ↙_S ↘_N ▲_U ▼_D ▶_E ◀_W ↗_S ↖_N

■ KOREAN

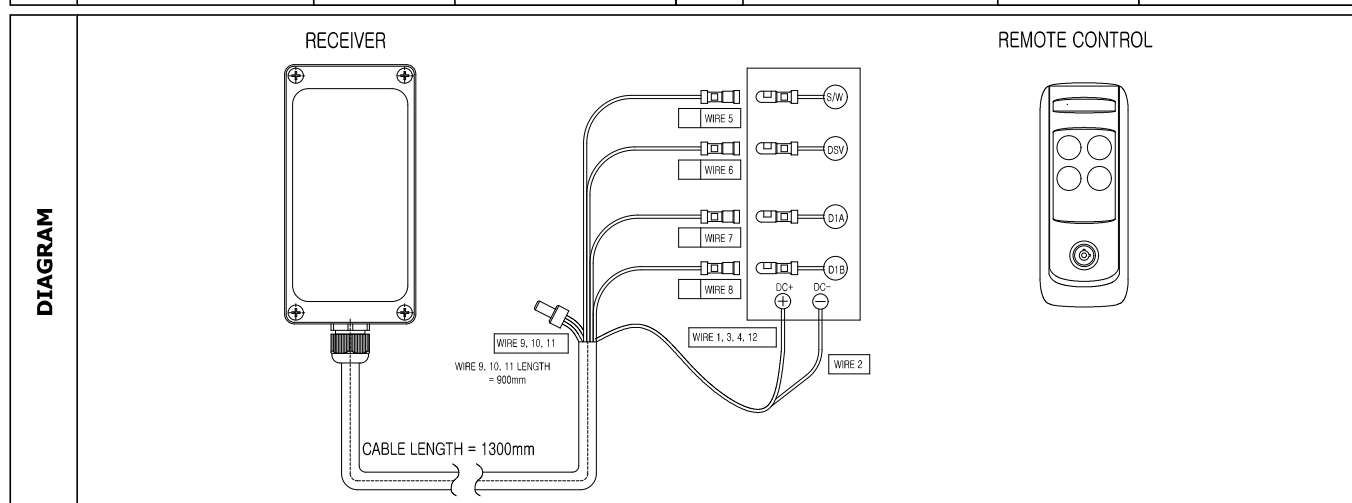
상 하 좌 우 전 후 열림 닫힘 고속 동 서 남 북

WINGBODY SWITCH				
FEATURES	Water-proof push button is general automatic machine and will be able to use widely with the switch of on/off operation. It planned to style the water-proof of vertical scope 60 ° which does not have the effect harmful.			
RATING	CONTACT BLOCK	CONTACT TERMINAL	SYMBOL MARKS	CASE MATERIAL
6A 250V AC	1a - 1a	M4	UP (BLACK)	HIGH IMPACT - ABS
	1b - 1b		DW (RED)	



Radio remote controller							
SPECIFICATION	Rating	Contact	Insulation Resistance	Dielectric Strength	Temperature range	Humidity range	Protection Structure
	6A 250V AC	AgSnO2	100Mo (Min.)	1,500V AC (Min.)	-15°C ~ +45°C	45 ~ 85% RH	IP - 55

Picture & Dimension							
TRANSMITTER UNIT (2 BUTTONS)		MODEL	REMOTE CONTROL	TRANSMITTER UNIT (4 BUTTONS)		MODEL	REMOTE CONTROL
		DIMENSION	140 x 58 x 30			DIMENSION	140 x 58 x 30
		WEIGHT	194g			WEIGHT	194g
		MATERIAL	ABS			MATERIAL	ABS
		COLOR	YELLOW			COLOR	YELLOW
		FREQUENCY	447.6 ~ 447.9875 Mhz			FREQUENCY	447.6 ~ 447.9875 Mhz
		TEMP.	-10°C ~ 60°C			TEMP.	-10°C ~ 60°C
		RATED VOLT.	DC 3.7V			RATED VOLT.	DC 3.7V
		AMP	0.85VA			AMP	0.85VA
		OUTPUT	1.9VA			OUTPUT	1.9VA
		COMMUNI - CATION	1 WAY			COMMUNI - CATION	1 WAY
		NOTE	30 HOURS CONTINUOUS DUTY			NOTE	30 HOURS CONTINUOUS DUTY
TRANSMITTER UNIT (6 BUTTONS)		MODEL	REMOTE CONTROL	RECEIVER UNIT		MODEL	REMOTE CONTROL
		DIMENSION	140 x 58 x 30			DIMENSION	160 x 80 x 55
		WEIGHT	194g			WEIGHT	700g
		MATERIAL	ABS			MATERIAL	ABS
		COLOR	YELLOW			COLOR	GRAY
		FREQUENCY	447.6 ~ 447.9875 Mhz			FREQUENCY	447.6 ~ 447.9875 Mhz
		TEMP.	-10°C ~ 60°C			TEMP.	-10°C ~ 60°C
		RATED VOLT.	DC 3.7V			RATED VOLT.	DC 5V
		AMP	0.85 VA			AMP	3 VA
		OUTPUT	1.9 VA			INPUT POWER	AC 110V ~ 220V DC 12V ~ 24V
		COMMUNI-CATION	1 WAY			RATED RELAY	2A / 125VAC
		NOTE	30 HOURS CONTINUOUS DUTY			NOTE	-



- Note.**
1. Check all screws on the pack are tightened.
 2. Check internal cabling and connecting terminals are tightly closed.
 3. Check all gaskets and rubber parts are in good working order.
 4. Check the case is in good condition.

ORDER EXAMPLE



H2****X

(2 BUTTON / WITHOUT EMERGENCY)



H2****E

(2 BUTTON / WITH EMERGENCY)



H4****X

(4 BUTTON / WITHOUT EMERGENCY)



H4****E

(4 BUTTON / WITH EMERGENCY)



H6****X

(6 BUTTON / WITHOUT EMERGENCY)



H6****E

(6 BUTTON / WITH EMERGENCY)



H8****X

(8 BUTTON / WITHOUT EMERGENCY)

SPECIAL ORDER EXAMPLE



H2****E



H4****E

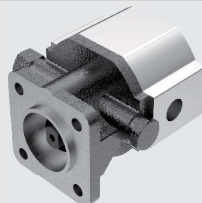


H6****E

- Speed control volume
- Type of name plates which is various selection
- Volume dosage selection (1K, 3K, 5K)

DIMENSIONS & 10 HOLE	
	HC-10EPMH
Pendent switch	The technical drawing illustrates the HC-10EPMH pendant switch. It includes a 3D perspective view on the left and two side elevation views on the right. The 3D view shows a yellow handle with a black cable at the top. The handle features four buttons: a red 'Emergency s/w' button, a red 'Pilot lamp(POWER)' button, a black 'Selector(MAIN-AUX)' knob, and a green 'Button(HORN)' button. Below these buttons are five rectangular finger loops. The top elevation view shows a width of 76.8 and a height of 439. The side elevation view shows a width of 107.1 and a height of 99.9. The bottom elevation view shows a width of 67.5 and a height of 565.

Note. Please refer to "Coding No.1" for DC Motor detail item code

Motor	Sub-Plate					PUMP	
 DA08 / DB08	A	FR	FOOT	O		 GO11X3 ~ GO58X3	
 D113 / D213			RELIEF	O			
 D116 / D222		OR	FOOT	X			
			RELIEF	O			
		FX	FOOT	O			
			RELIEF	X			
		OX	FOOT	X			
			RELIEF	X			
 L230XXMPU		DF	FOOT	O		 GO11X4 ~ GO58X4	
			RELIEF	X			
		DX	FOOT	X			
			RELIEF	X			
	 L240XXJPU	XX	without Sub-plate (Direct-type)				 3.2cc/rev ~ 4.3cc/rev

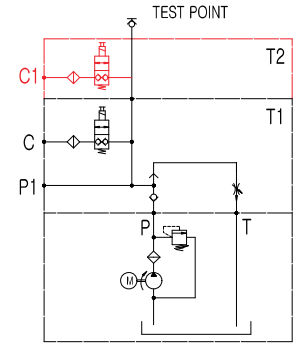
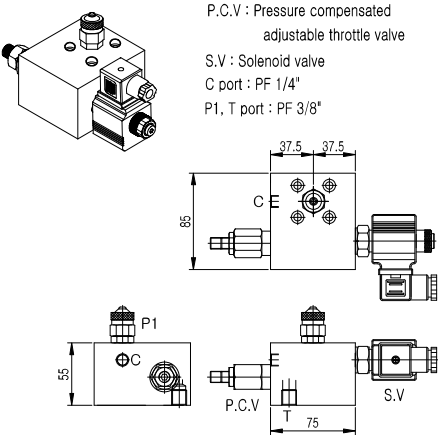
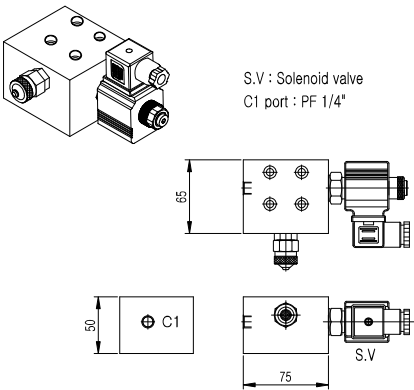
A

Gear pump **G**

B / C	ITEM CODE		Specification			
	B	C	Displacement (cc/rev)	Flow (Liter/min @2500 RPM) DC	Max. operating pressure (kg-f/cm ²)	Max. peak pressure (kg-f/cm ²)
	Group	Code				
	H	02	0.2	0.5	190	230
	H	03	0.3	0.7	190	230
	H	05	0.5	1.2	190	230
	H	07	0.7	1.7	190	230
	H	11	1.1	2.7	190	230
Please refer to "Coding No.3" for detail dimension (See page 87)						

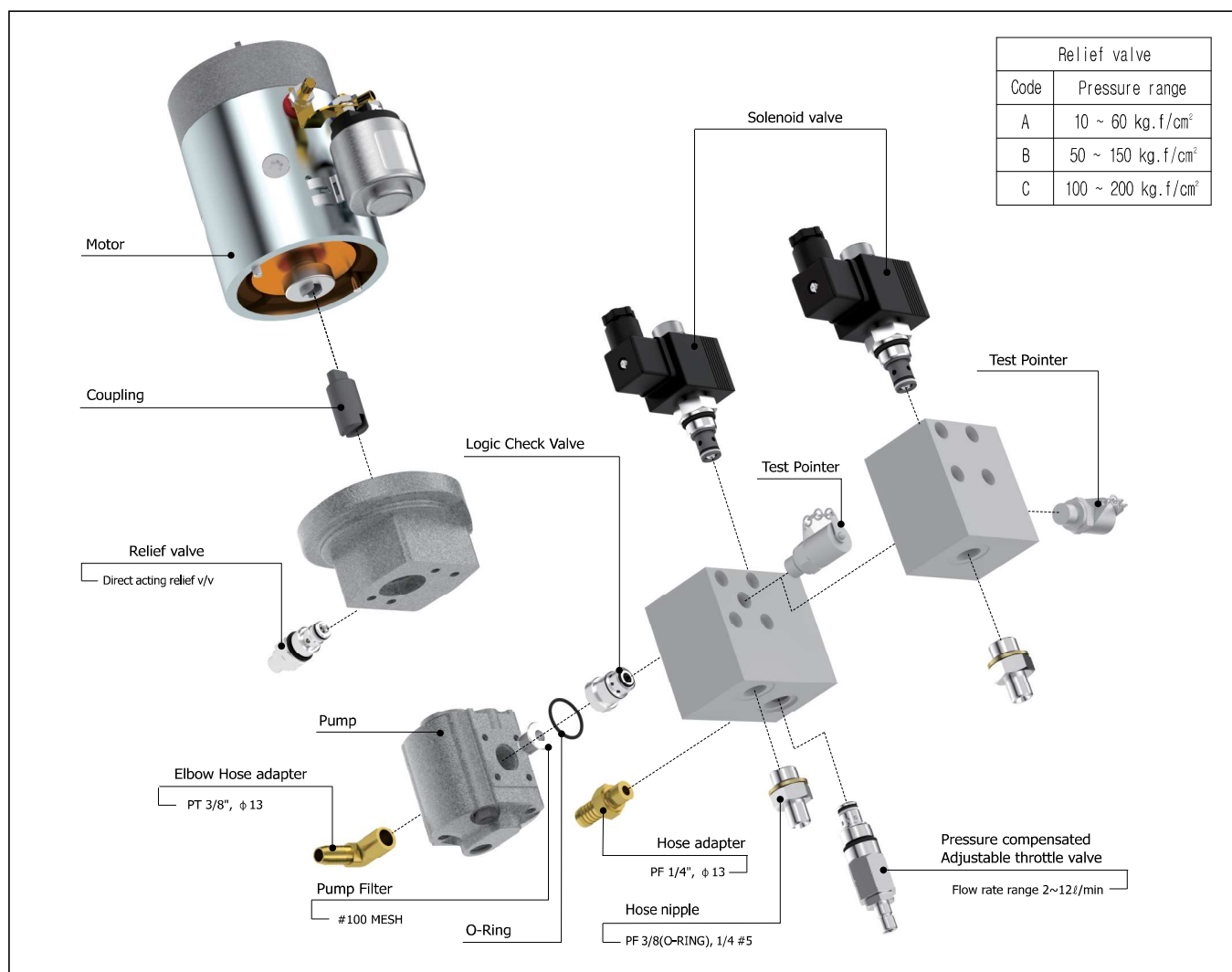
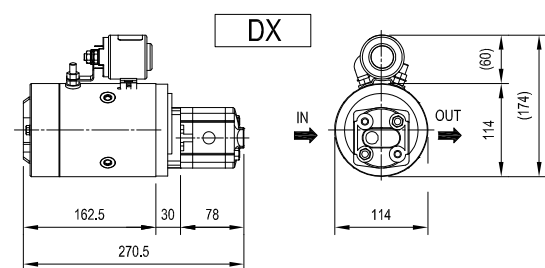
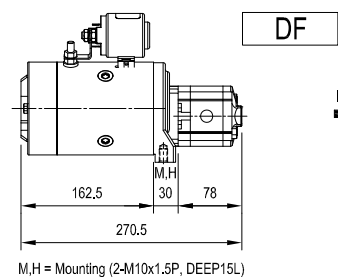
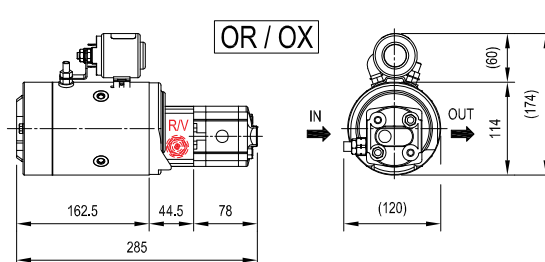
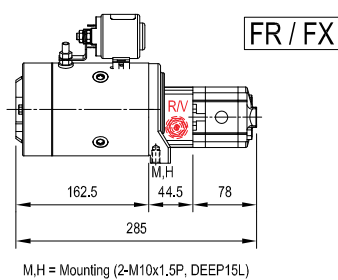
B / C	ITEM CODE		Specification			
	B	C	Displacement (cc/rev)	Flow (Liter/min @2500 RPM) DC	Max. operating pressure (kg-f/cm ²)	Max. peak pressure (kg-f/cm ²)
	Group	Code				
	O	08	0.8	2.0	230	270
	O	11	1.1	2.7	230	270
	O	13	1.3	3.2	230	270
	O	16	1.6	4.0	230	270
	O	21	2.1	5.2	230	270
	O	23	2.3	5.7	230	270
	O	27	2.7	6.7	230	270
	O	32	3.2	8.0	210	250
	O	37	3.7	9.2	210	250
	O	42	4.2	10.5	210	250

Modular block with cartridge solenoid valve for pump & motor unit type

A	Function	One single acting cylinder	Two single acting cylinder
	Item Code	T1	T2
	Diagram	Dimension	Dimension
		 P.C.V : Pressure compensated adjustable throttle valve S.V : Solenoid valve C port : PF 1/4" P1, T port : PF 3/8"	 S.V : Solenoid valve C1 port : PF 1/4"

B	ITEM CODE	1	2
	VOLTAGE	12V	24V

Note. T2 block needs T1 block for its function.

**PUMP & MOTOR UNIT ASS'Y**

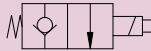
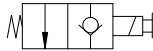
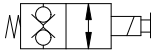
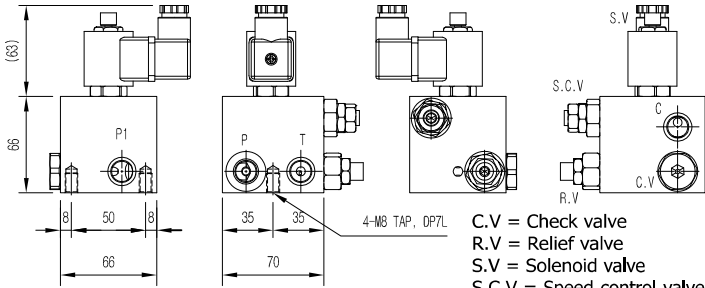
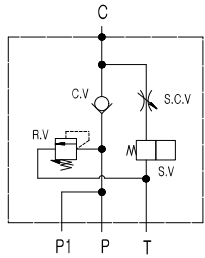
DIMENSION

PUMP & MOTOR UNIT BLOCK

Note. APPLICABLE MOTOR CODE : MA08, MB08, D113, D213, D116, D222, D124, D420, L116, L222, D230, L230

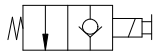
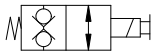
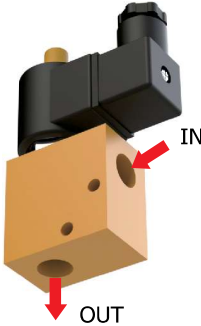
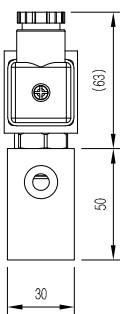
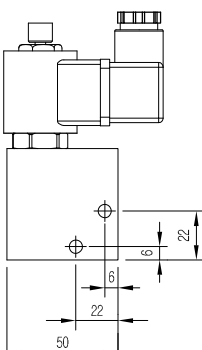
15

L C 2 8 * N
A / B / C / D / E**LIFT VALVE**

A		LIFT VALVE ITEM CODE L							
B	ITEM CODE	C		O		D			
	DIAGRAM								
		Normally closed		Normally open		Double lock			
C	ITEM CODE	1		2		3		4	
	VOLTAGE	DC 12V		DC 24V		AC 110V		AC 220V	
D	ITEM CODE	CAVITY	PRESSURE (Max.)	FLOW (Max.)	PORT SIZE				
	8	08	250 kg·f/cm ²	23 ℓ/min	P	T	P1	C	
									

15

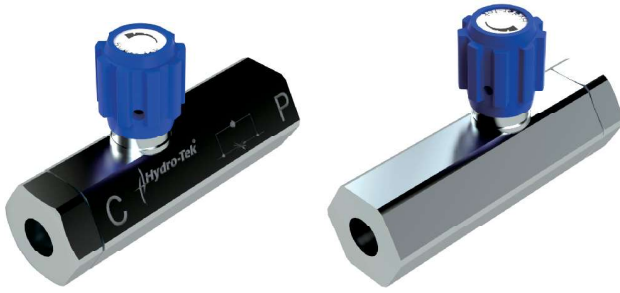
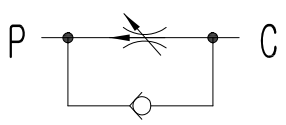
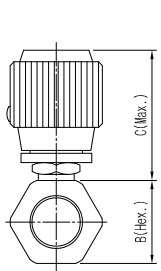
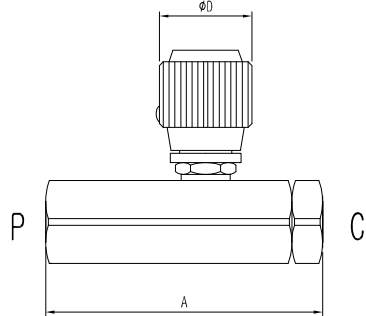
V C 2 8 * N
A / B / C / D / E**SOLENOID VALVE**

A		SOLENOID VALVE ITEM CODE V				
B	ITEM CODE	C		O	D	
	DIAGRAM					
		Normally closed		Normally open	Double lock	
C	ITEM CODE	1	2	3	4	
	VOLTAGE	DC 12V	DC 24V	AC 110V	AC 220V	
D	ITEM CODE	CAVITY	PRESSURE (Max.)	FLOW (Max.)	PORT SIZE	
	8	08	250 kg·f/cm ²	23 ℓ/min	IN	OUT
					PT1/4" / PT3/8"	PT1/4" / PT3/8"
						

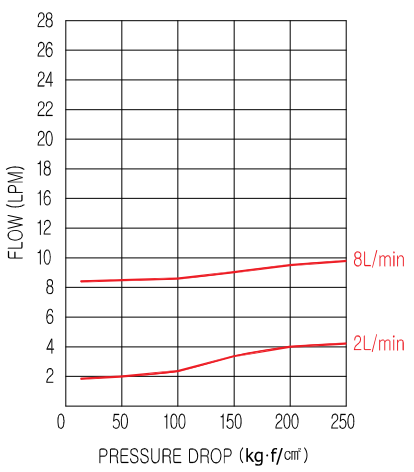
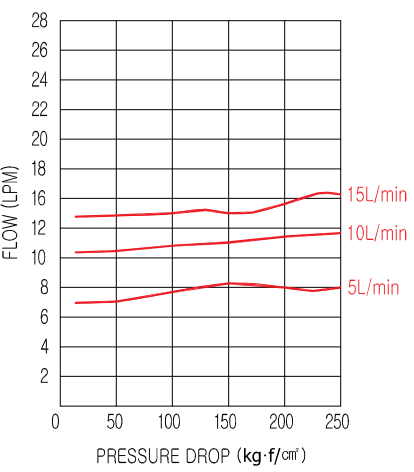
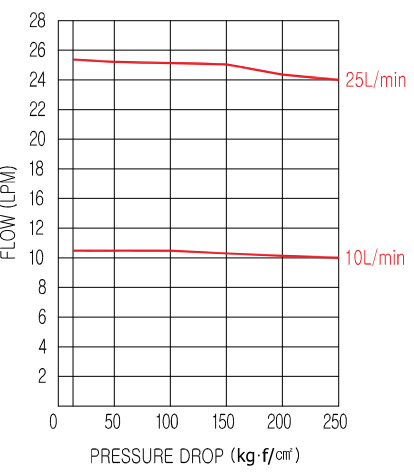
LINE TYPE PRESSURE COMPENSATED ADJUSTABLE THROTTLE VALVE

A	LINE TYPE PRESSURE COMPENSATED ADJUSTABLE THROTTLE VALVE ITEM CODE P
----------	---

B	ITEM CODE	WORKING PRESSURE (Max.)	FLOW RANGE (Max.)	PORT SIZE	
				P	C
	400	250 kg·f/cm ²	10 ℓ/min	PT1/4"	PT1/4"
	600	250 kg·f/cm ²	18 ℓ/min	PT3/8"	PT3/8"
	800	250 kg·f/cm ²	33 ℓ/min	PT1/2"	PT1/2"

DIMENSION				
				

	P400	P600	P800
A	90	90	108
B	27	27	36
C	38	38	37
D	24	24	24

PERFORMANCE CURVE			
	P400	P600	P800

OTHERS

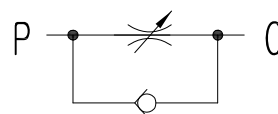
LINE TYPE FLOW CONTROL VALVE

A

LINE TYPE FLOW CONTROL VALVE ITEM CODE

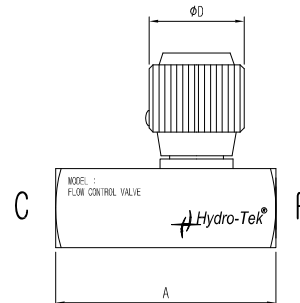
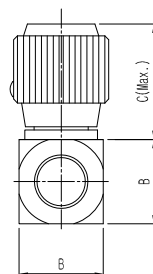
F

B	ITEM CODE	WORKING PRESSURE (Max.)	FLOW RANGE (Max.)	PORT SIZE	
				P	C
	400	350 kg-f/cm ²	25 ℓ/min	PT1/4"	PT1/4"
	600	350 kg-f/cm ²	55 ℓ/min	PT3/8"	PT3/8"
	800	350 kg-f/cm ²	110 ℓ/min	PT1/2"	PT1/2"



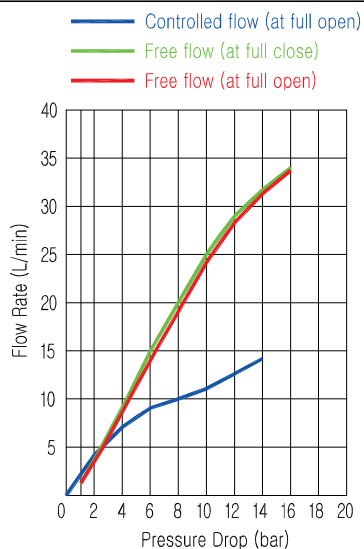
DIMENSION

	F400	F600	F800
A	65	70	87
B	20	25	32
C	33	43.5	44
D	24	24	30

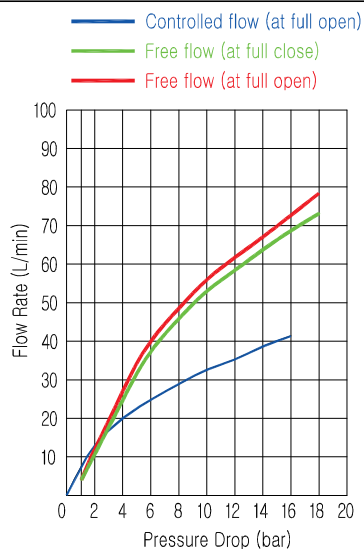


OTHERS

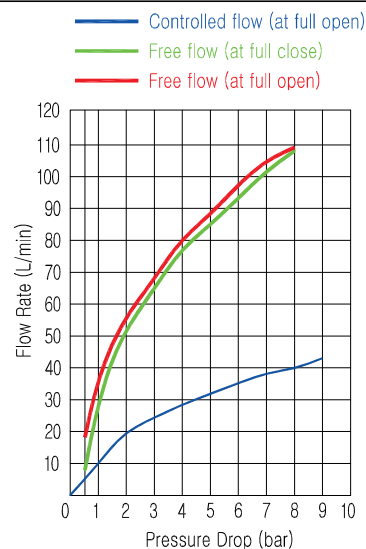
PERFORMANCE CURVE



F400

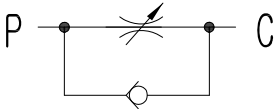
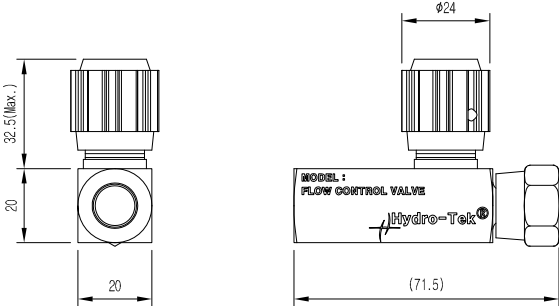
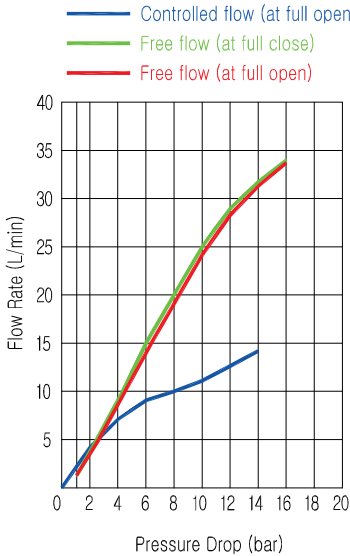


F600



F800

LINE TYPE FLOW CONTROL VALVE

A	LINE TYPE FLOW CONTROL VALVE ITEM CODE W				
B	ITEM CODE	WORKING PRESSURE (Max.)	FLOW RANGE (Max.)	PORT SIZE	
				P	C
	400	350 kg·f/cm ²	25 ℓ/min	#5 1/4" SWIVEL	PT1/4"
DIMENSION	 				
					
PERFORMANCE CURVE	 — Controlled flow (at full open) — Free flow (at full close) — Free flow (at full open)				
	W400				

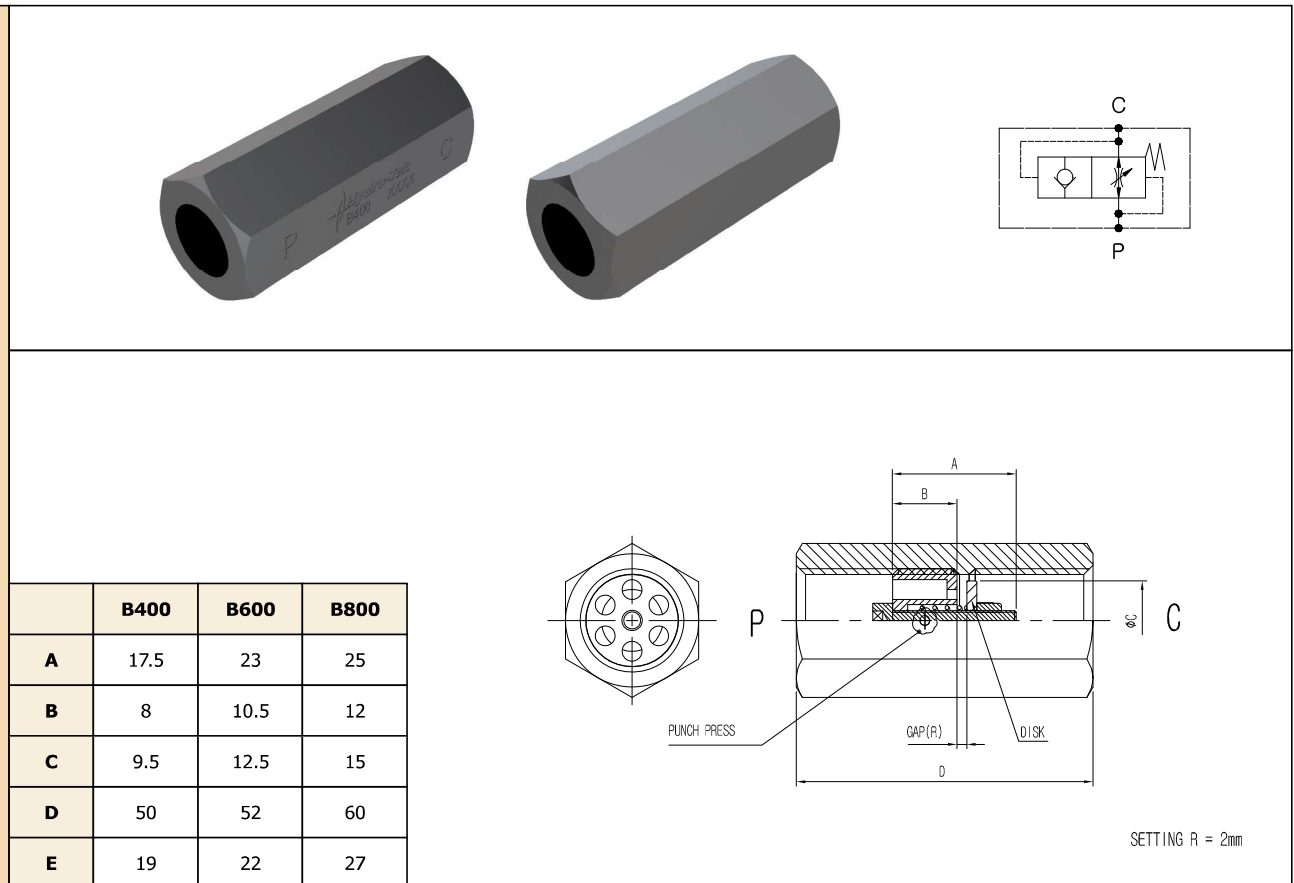
LINE TYPE BURST VALVE

A

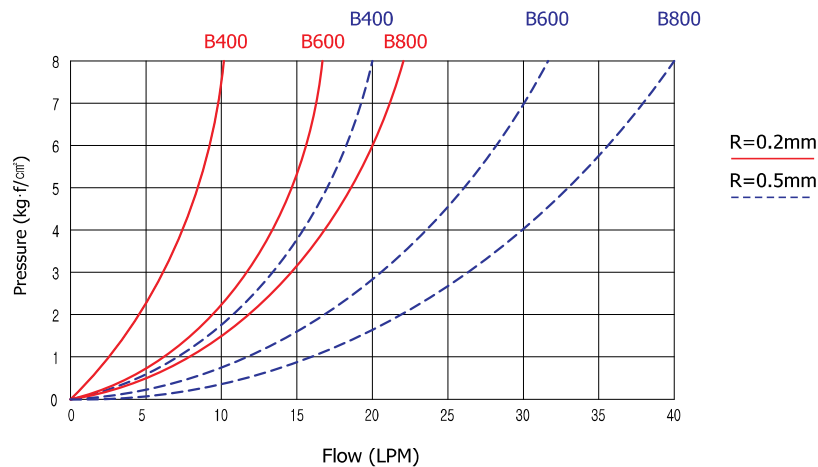
LINE TYPE BURST VALVE ITEM CODE **B**

B	ITEM CODE	WORKING PRESSURE (Max.)	FLOW (Min.)	FLOW (Max.)	PORT SIZE	
					P	C
	400	350 kg-f/cm ²	4 ℓ/min	25 ℓ/min	PF1/4"	PF1/4"
	600	350 kg-f/cm ²	6 ℓ/min	50 ℓ/min	PF3/8"	PF3/8"
	800	350 kg-f/cm ²	16 ℓ/min	80 ℓ/min	PF1/2"	PF1/2"

DIMENSION



PERFORMANCE CURVE



CARTRIDGE TYPE FLOW DIVIDER

A

FLOW DIVIDER ITEM CODE **D**

ITEM CODE	FLOW (Min.)	OPERATING PRESSURE (Max.)	RATIO	PORT SIZE		
				P	C1	C2
A	11.4 ℓ/min	207 kg-f/cm ²	50 : 50	PF1/4"	PF1/4"	PF1/4"
B	34.1 ℓ/min	207 kg-f/cm ²	50 : 50	PF3/8"	PF3/8"	PF3/8"
C	60.6 ℓ/min	207 kg-f/cm ²	50 : 50	PF1/2"	PF1/2"	PF1/2"

DA, DB, DC

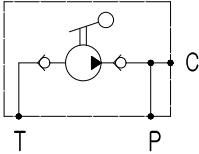
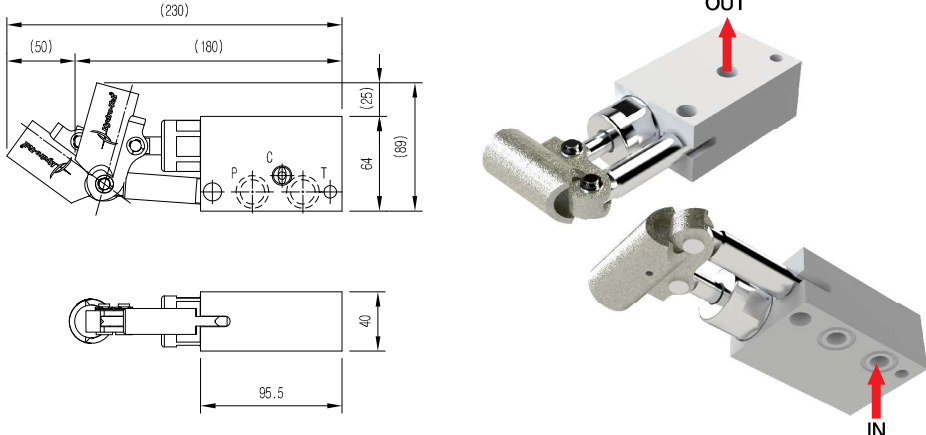
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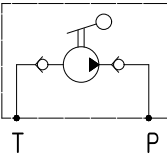
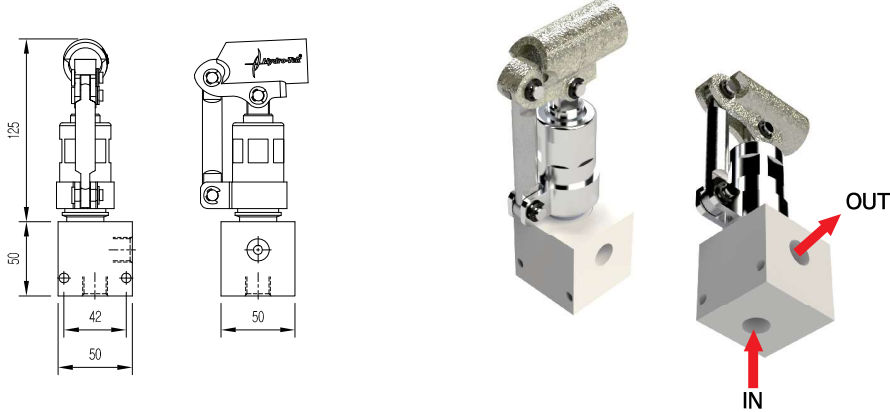
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A

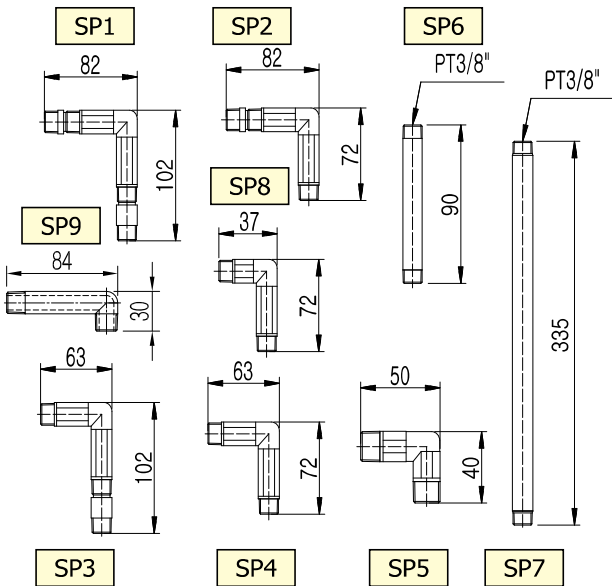
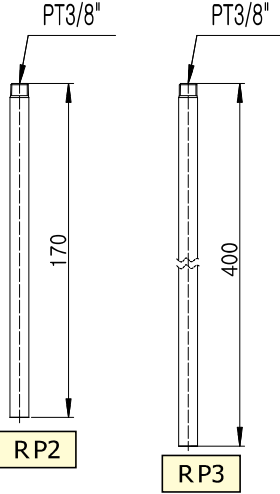
GEAR TYPE FLOW DIVIDER

ITEM CODE	DISPLACEMENT	DIMENSIONS			
	cc/rev	A	L	P(INLET)	G(OUTLET)
DSAP20-4	4	50	239	PF3/4"	PF1/2"
DSAP20-6	6	52	241	PF3/4"	PF1/2"
DASP20-8	8	53	254	PF3/4"	PF1/2"

OTHERS

ITEM CODE		
HP04		
CAPACITY	4 CC	
PORT SIZE	C	PF1/4"
		
		

ITEM CODE		
HP10		
CAPACITY	10 CC	
PORT SIZE	P	PF3/8"
	T	PF3/8"
		
		

SUCTION PIPE (STANDARD)				RETURN PIPE (STANDARD)	Note. The length of suction & Return pipe depend on customer's request. (only for straight type pipe) Suction pipe SP □□□ Return pipe RP □□□ Ex.) Suction pipe 60mm : SP060
					

DIRECTIONAL MANUAL VALVE

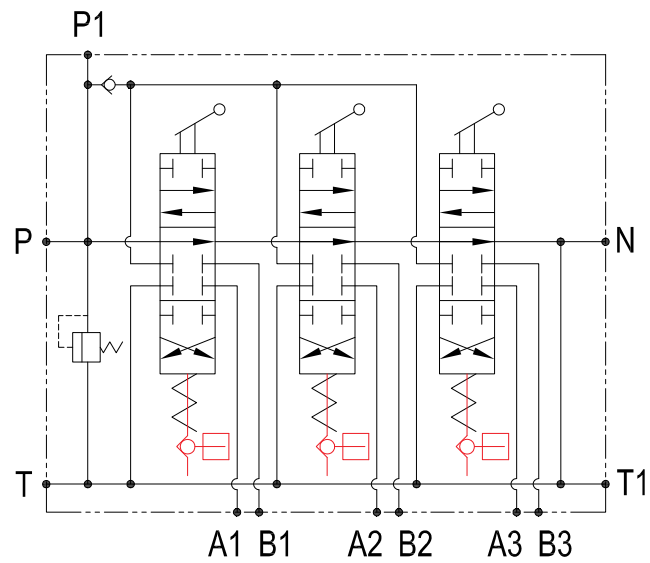
A	ITEM CODE	Directional manual valve item code MM	
	ITEM CODE	1 ~ 4	
B	NUMBER OF SPOOLS	1 SPOOL ~ 4 SPOOLS	
	TYPE	LEFT HAND CONFIGURATION	
C	ITEM CODE	L	R
	TYPE	LEFT HAND CONFIGURATION	RIGHT HAND CONFIGURATION
D	ITEM CODE	Spool distribution type ITEM CODE	
	A	B	C
	D	E	F
	ITEM CODE	O	X
	TYPE	WITH ELECTRIC SWITCH	WITHOUT ELECTRIC SWITCH

SPECIFICATION DIRECTIONAL MANUAL VALVE

Nominal Flow Rate	40 ℓ/min		
Max. Operating Pressure	P = 250 bar	T = 50 bar	A,B = 300 bar
Internal (46mm ³ /s) Leakage	50 cm ³ /min at 100 bar		
Fluid Temperature Range	From -15°C to 80°C		
Viscosity	From 12 to 800mm ² /s permissible range		From 20 to 100mm ² /s recommended range
Ambient Temperature Range	From -40°C to 60°C		

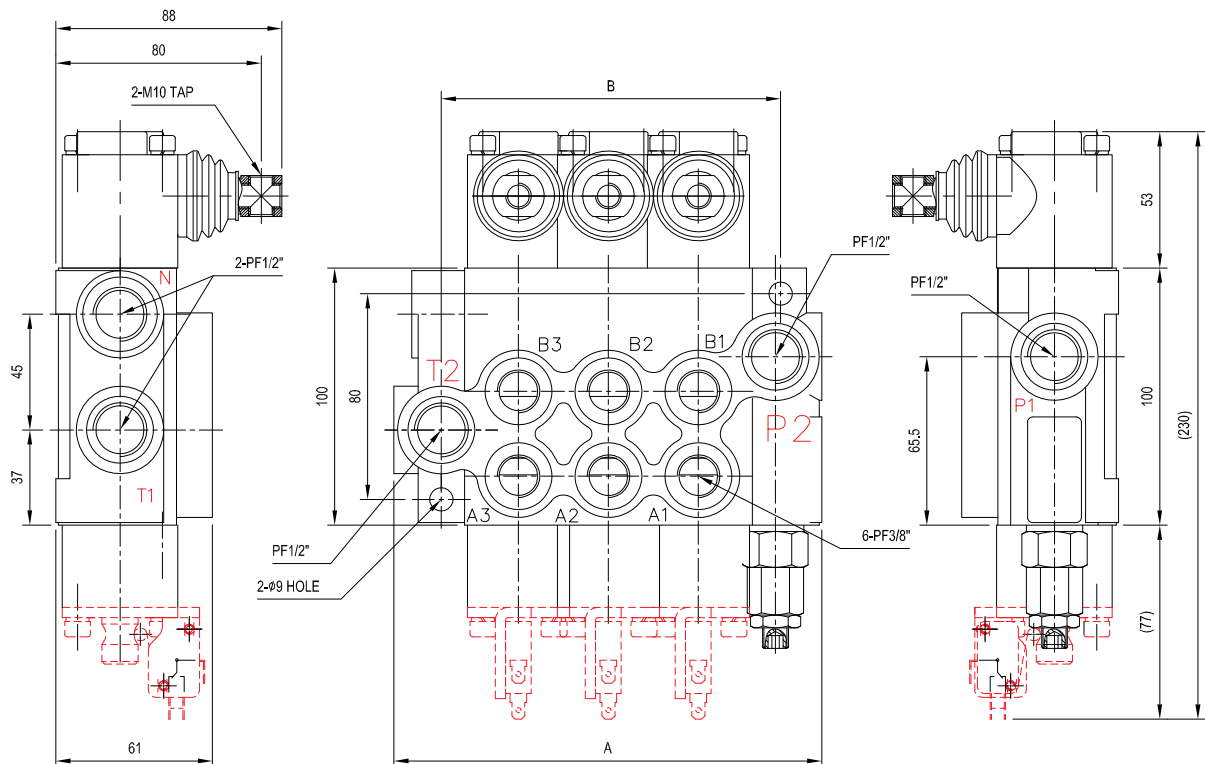
Note. 1. Block with common check valve
2. Way of distribution parallel
3. Spool control spring center type

CIRCUITS

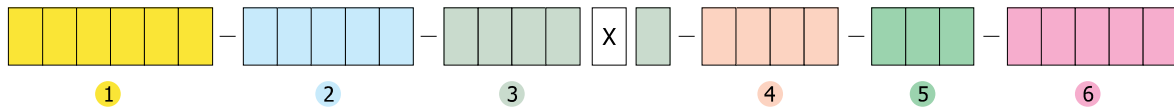


DIRECTIONAL MANUAL VALVE DIMENSION

Left hand configuration - standard



ITEM CODE	A	B	P1	P2	T1	T2
MM1LAXXXO	96.5	62	PF1/2"	X	PF1/2"	X
MM2LAAXXO	131.5	97	PF1/2"	PF1/2"	PF1/2"	PF1/2"
MM3LAAAXO	166.5	132	PF1/2"	PF1/2"	PF1/2"	PF1/2"
MM4LAAAAO	201.5	167	PF1/2"	PF1/2"	PF1/2"	PF1/2"



CODING SYSTEM

① Driving Part	④ Oil Tank
② Center Block	⑤ Built-in Valve
③ Pump	⑥ Modular Valve Block Part

Manual valve type	
Cartridge Solenoid valve type	
Modular valve type	

Order coding example

Description :

① Driving Part : Without Driving Part (Pulley)

② Center Block : Series-EP, Diagram No.3-type, Relief valve 180 kg·f/cm²

③ Pump : Gear Pump One Group, Clockwise, 3.2cc/rev

④ Tank : Round Type 2 Liter

⑤ Built-in Valve : Manual Valve

⑥ Modular Valve : Without Modular Valve Block

Example — X X X X X X — E P M 3 C — G O 3 2 X R — X R 0 2 — M C X

① ② ③ ④ ⑤

— X X X X X X

⑥

1

DRIVING PART ITEM CODE

ITEM CODE	Catalogue mini power pack No. 3	Pulley	XXX
TYPE	Motor (AC / DC)	Pulley	Without Driving Part

2

- Cartridge Solenoid valve type : S1~S6
- Manual valve type : M2~M6
- Modular valve type : S7

CENTER BLOCK CODE

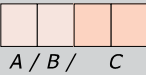
A	ITEM CODE	HEP - Series "EP"			
B	Circuit Symbol	S1 	S2,M2 	S3,M3 	S4,M4
		S5,M5 	S6,M6 Single Acting Circuit	S7 	
C	ITEM CODE	Relief Valve Pressure Range			
		A	B	C	D
		10 ~ 60 kg · f/cm ²	50 ~ 150 kg · f/cm ²	100 ~ 200 kg · f/cm ²	150 ~ 250 kg · f/cm ²

3

PUMP CODE

A	Gear Pump One Group GO						
B	ITEM CODE	Displacement (cc/rev)	Flow (Liter/min@ 2500rpm)DC	Flow (Liter/min@ 1700rpm)AC	Max. Operating pressure (kg · f/cm ²)	Max. Peak pressure (bar)	Max. speed (rpm)
	08	0.8	2.0	1.3	230	270	6000
	11	1.1	2.7	1.8	230	270	6000
	13	1.3	3.2	2.2	230	270	6000
	16	1.6	4.0	2.7	230	270	6000
	21	2.1	5.2	3.5	230	270	6000
	23	2.3	5.7	3.9	230	270	6000
	27	2.7	6.7	4.6	230	270	6000
	32	3.2	8.0	5.4	210	250	5000
	37	3.7	9.2	6.2	210	250	4500
	42	4.2	10.5	7.1	210	250	4000
	48	4.8	12.0	8.1	190	230	3500
	58	5.8	14.5	9.8	190	230	3000
	70	7.0	17.5	11.9	160	200	2500
	80	8.0	20.0	13.6	160	200	2100
	98	9.8	24.5	16.6	160	200	2000
C	ITEM CODE	Blank			R		
	Rotation	Counterclockwise			Clockwise		

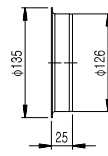
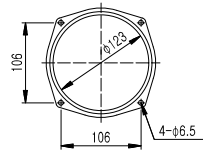
4



A / B / C

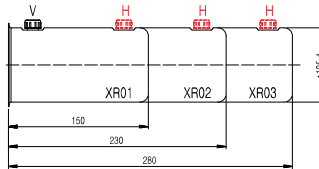
STEEL OIL TANK-M

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
XXX	Without Tank	
XSLE	Only Sleeve	



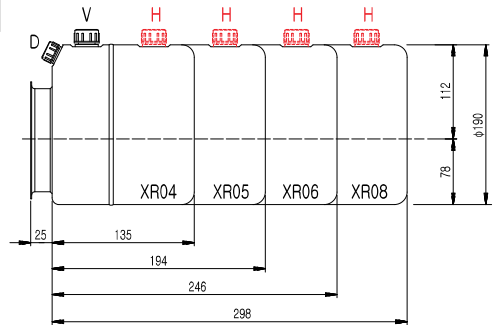
Steel oil tank for 'X & D & T' series center block & Round type

ITEM CODE	CAPACITY (ℓ)		V = Vertical mounting	H = Horizontal mounting
	TANK	USABLE		
		Horizontal Mounting Vertical Mounting		
XR01	1	0.9	0.9	
XR02	2	1.7	1.9	
XR03	3	2.2	2.3	



H = Horizontal mounting

ITEM CODE	CAPACITY (ℓ)			
	TANK	USABLE		
		Horizontal Mounting	Vertical Mounting	
	V-type		D-type	
XR04	4	3	2.1	2.7
XR05	5	4	3.6	4.2
XR06	6	5	5.0	5.5
XR08	8	6	6.3	6.8



D-type



V-type



H-type



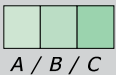
V = Vertical mounting

H = Horizontal mounting

Note.

- Please contact Hydro-tek for your original specification and custom design.
- Please inform us the air breather position(D,V or H) when you select Round-type oil tank.

5



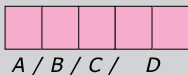
A / B / C

- CAPACITY

BUILT - IN VALVE CODE

A	ITEM CODE	M		S	
	TYPE	Manual Valve Code		Cartridge Solenoid Valve Code	
B	ITEM CODE	C		O	
	TYPE				
C	ITEM CODE	1		2	
	Voltage	DC 12V		DC 24V	
	ITEM CODE	3		4	
	Voltage	AC 110V		AC 220V	

6



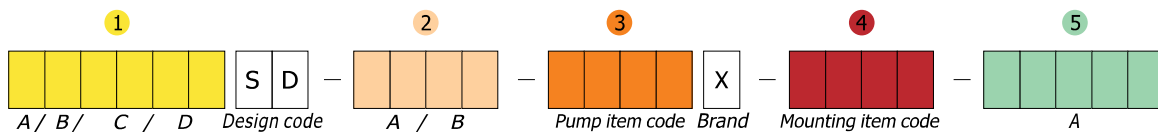
A / B / C / D

MODULAR VALVE CODE

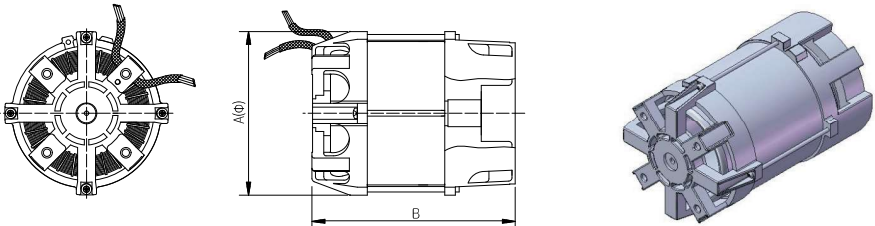
Please refer to the Catalog (Mini Power pack ⑧, ⑨)

Note.

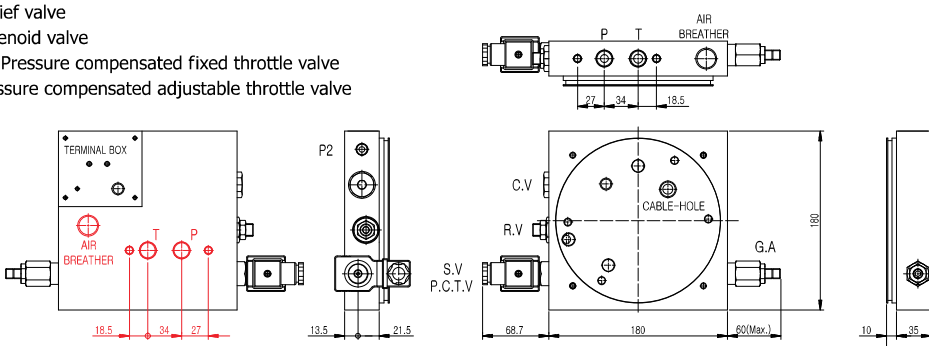
- Driving Part, 4. Tank, 6. Modular valve block.
- Please see Hydro-Tek mini power pack catalog to get more detailed information and specs.



Motor ①

ITEM CODE (4POLE)	A		B	C	D	DIMENSION	
	PHASE	VOLTAGE (V)	POLE	POWER (KW)	FREQUENCY (Hz)	A	B
S40560	1Φ	220	4	0.5	60	133	151
S40760			4	0.7	60	133	166
S41160			4	1.1	60	133	181
S41560			4	1.5	60	133	201
S42260			4	2.2	60	133	236
T40556	3Φ	230/400	4	0.5	50/60	133	151
T40756			4	0.7	50/60	133	166
T41156			4	1.1	50/60	133	181
T41556			4	1.5	50/60	133	201
T42256			4	2.2	50/60	133	236
DESIGN	SD						
FRAME SIZE	80						
INSULATION CLASS	F						

Center Block SM ②

A	C.V = Check valve R.V = Relief valve S.V = Solenoid valve P.C.T.V = Pressure compensated fixed throttle valve GA = Pressure compensated adjustable throttle valve		Horizontal mounting 		C	Relief valve <table><tr><th>Code</th><th>Pressure range</th></tr><tr><td>L</td><td>3 ~ 10 kg · f/cm²</td></tr><tr><td>A</td><td>10 ~ 60 kg · f/cm²</td></tr><tr><td>B</td><td>50 ~ 150 kg · f/cm²</td></tr><tr><td>C</td><td>100 ~ 200 kg · f/cm²</td></tr></table>	Code	Pressure range	L	3 ~ 10 kg · f/cm ²	A	10 ~ 60 kg · f/cm ²	B	50 ~ 150 kg · f/cm ²	C	100 ~ 200 kg · f/cm ²
	Code	Pressure range														
L	3 ~ 10 kg · f/cm ²															
A	10 ~ 60 kg · f/cm ²															
B	50 ~ 150 kg · f/cm ²															
C	100 ~ 200 kg · f/cm ²															
Vertical mounting P, T = PF3/8" (STANDARD) P2 = PT1/4"																
B	In case of SMR - tank		In case of SMS - tank													
	Center block diagram (See page A-71)		Base block diagram (See page B-08)													

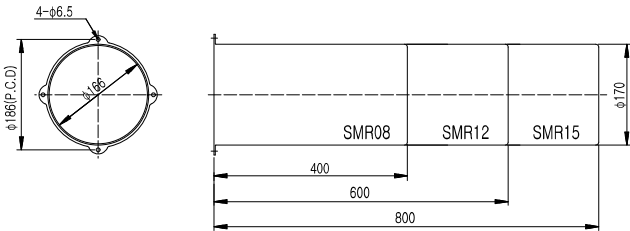
Note. '※' Available on order.

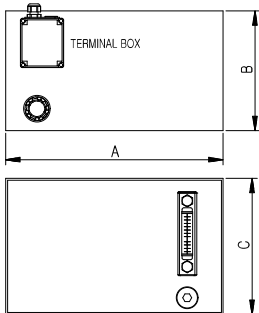
Pump ③
Pump item code (See page 96)

Mounting ④
Mounting item code (See page 98)

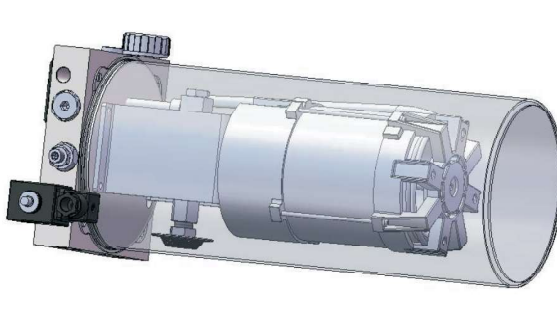
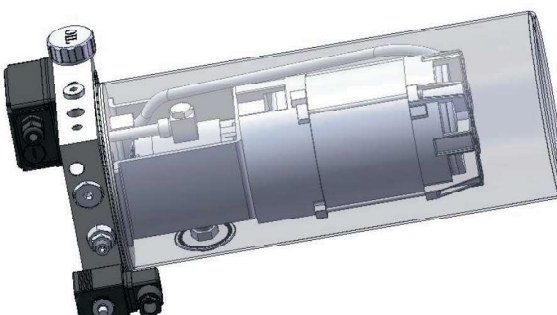
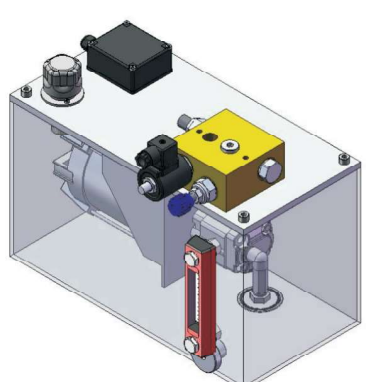
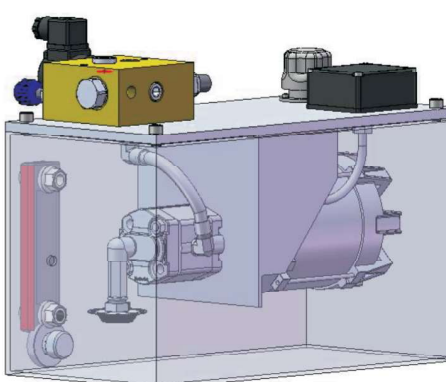
Tank SM ⑤

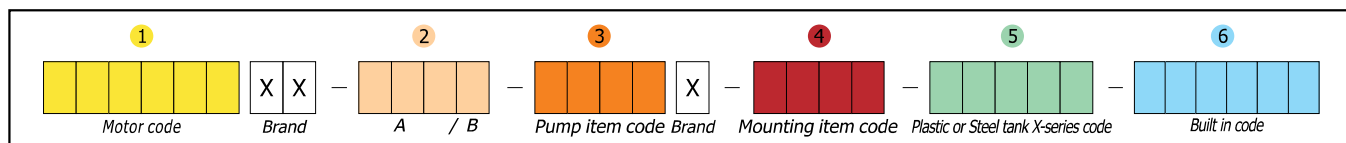
ITEM CODE	CAPACITY (ℓ)		ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE		TANK	USABLE
SMR08	8	5	SMS15	15	12
SMR12	12	8	SMS20	20	18
SMR15	15	12	SMS30	30	25



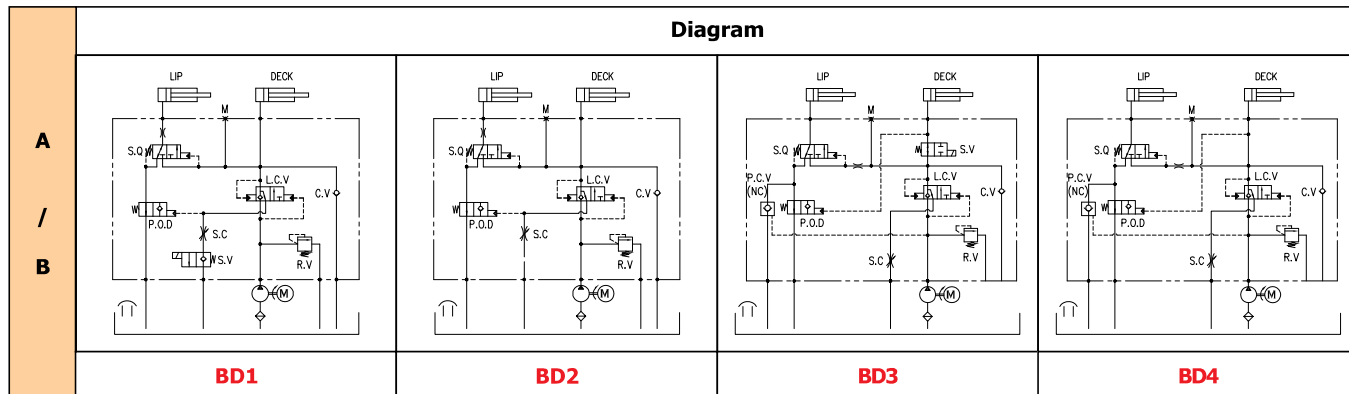
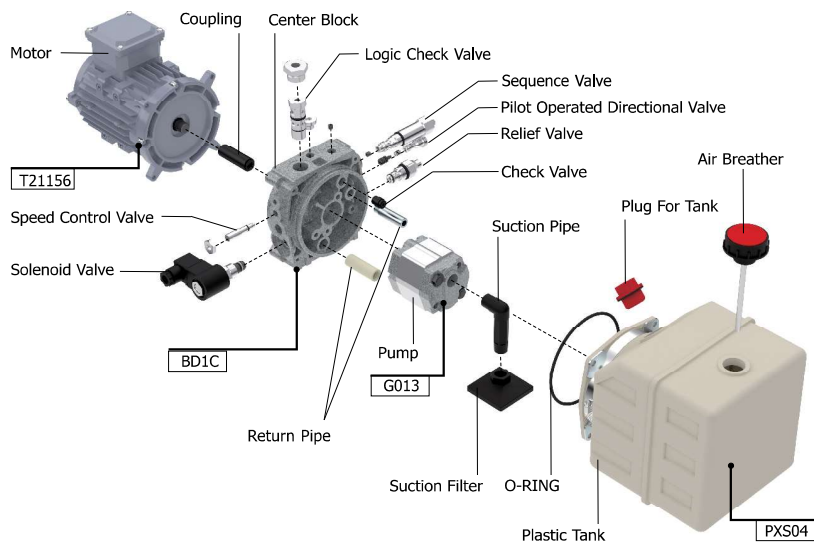


	SMS15	SMS20	SMS30
A	400	400	500
B	200	250	250
C	230	250	270

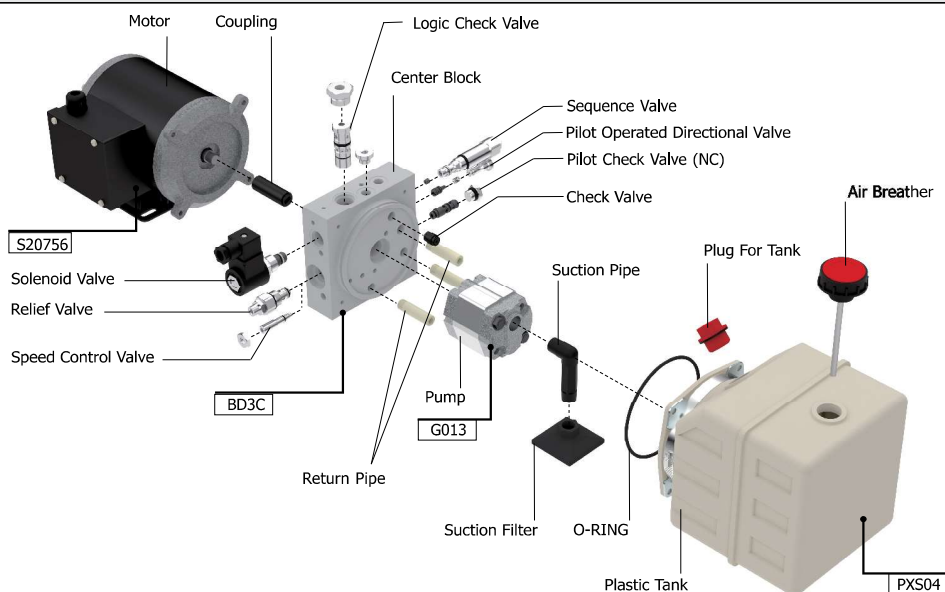
ROUND TYPE ASSEMBLY	 
SQUARE TYPE ASSEMBLY	 



Diagram

Applicable Center Block Item code : **BD1, BD2**

B	Relief valve
Code	Pressure range
A	10 ~ 60 kg · f/cm ²
B	50 ~ 150 kg · f/cm ²
C	100 ~ 200 kg · f/cm ²

Applicable Center Block Item code : **BD3, BD4**

B	Relief valve
Code	Pressure range
A	10 ~ 60 kg · f/cm ²
B	50 ~ 150 kg · f/cm ²
C	100 ~ 200 kg · f/cm ²

APPLICABLE CENTER BLOCK ITEM CODE : BD1, BD2, BD3, BD4

Flow Chart

When the main-cylinder extends, the lip-plate retracts at the same time.



After deck at the top, Lip open

Deck is down by itself
(Lip is in a state of open)

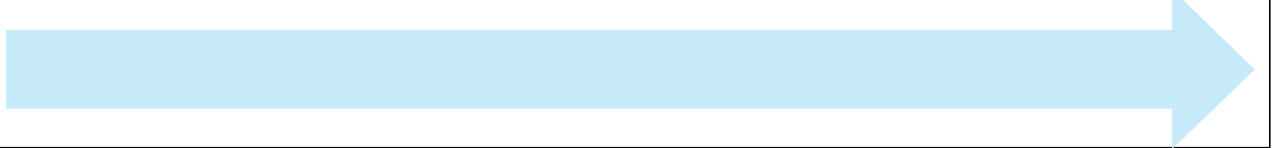
**At the same time
(Deck UP, Lip folding)**

Motor Start

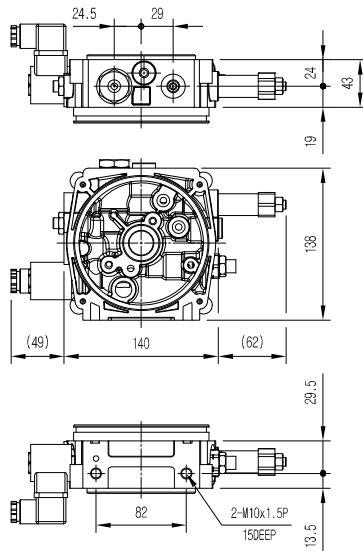
Motor Stop
Sol. Valve On

Motor Start

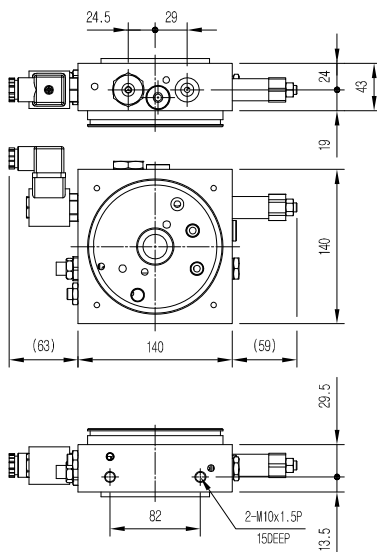
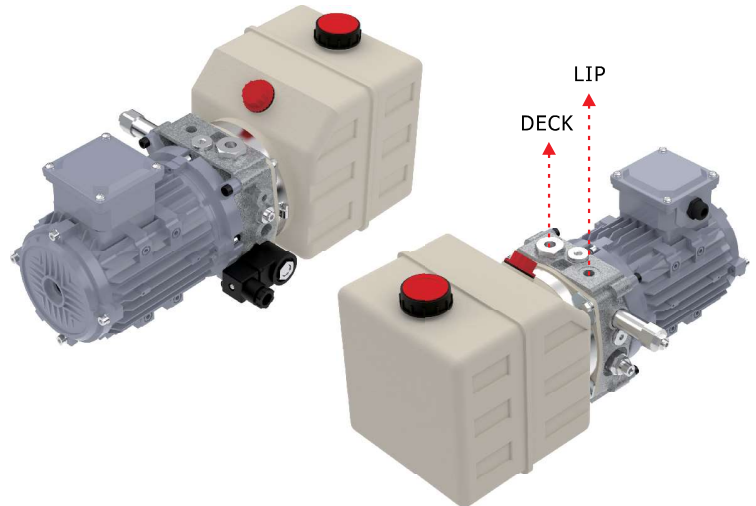
Motor Stop
Sol. Valve On



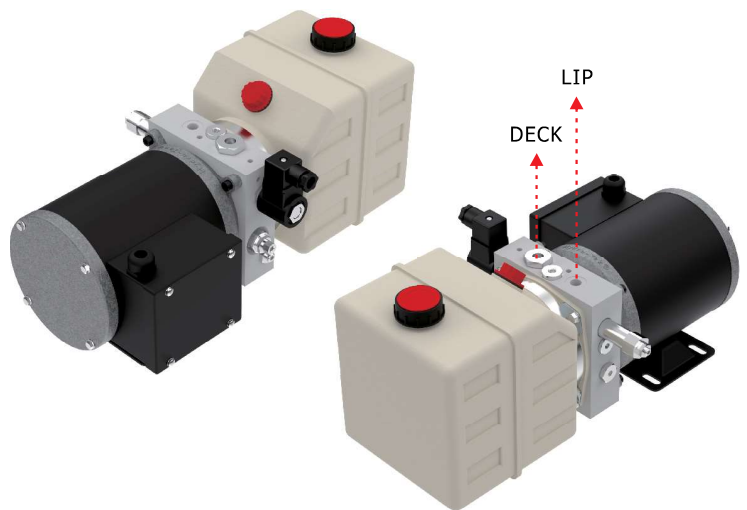
Dock leveler center block BD



BD1, BD2



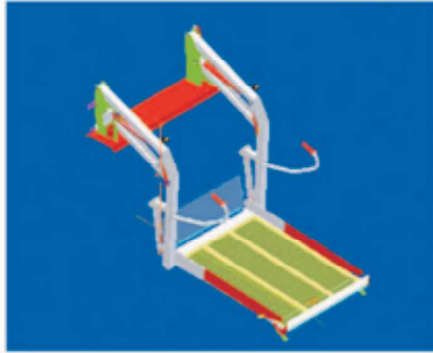
BD3, BD4



DOCK LEVELER POWER PACK

Note. Dock leveler power pack can be assembled with only X-series oil tank. (Plastic or steel oil tank)
Please see page NO. 91 & 93~95

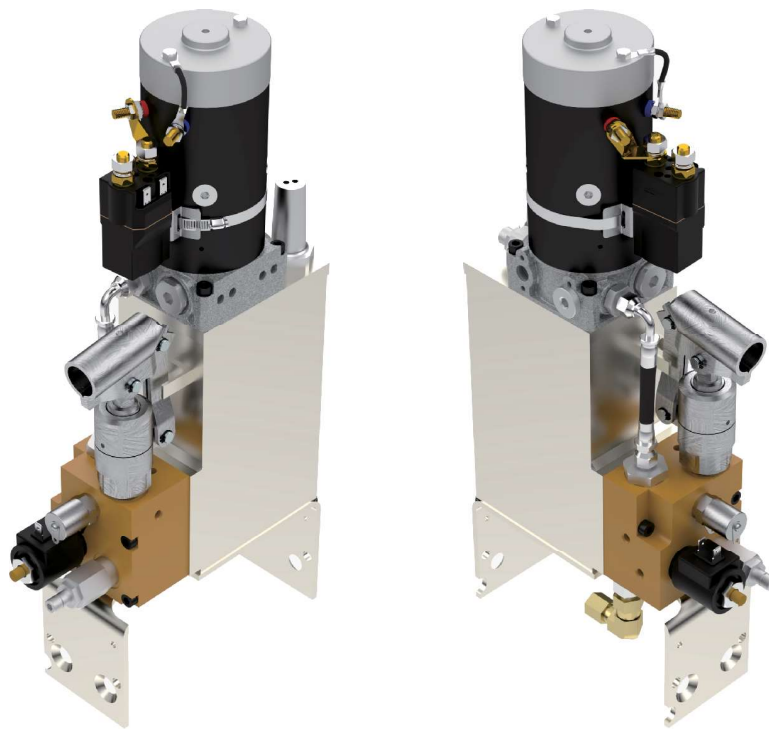
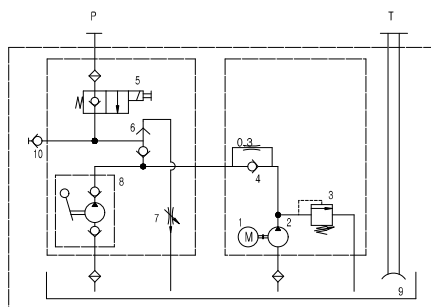
SAMPLE PICTURE



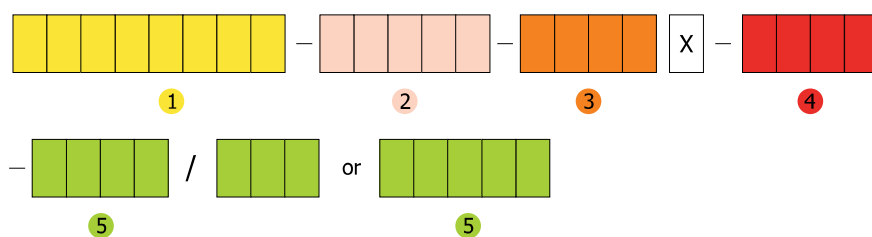
ITEM CODE

WS02 / 001

Outside View

Hydraulic
Circuit

No.	Parts	Specification
1	Motor	0.8kW, 12V
2	Pump	-
3	Relief valve	100 BAR
4	Orifice valve	φ0.3
5	Solenoid valve & Override valve	DC 12V
6	Shuttle valve	-
7	Speed control valve	-
8	Hand pump	8.2 CC/STROKE
9	Oil tank	1.6L (USE : 1.3L)
10	Test point plug	-



CENTER BLOCK

DAU1



CENTER BLOCK

DAU4

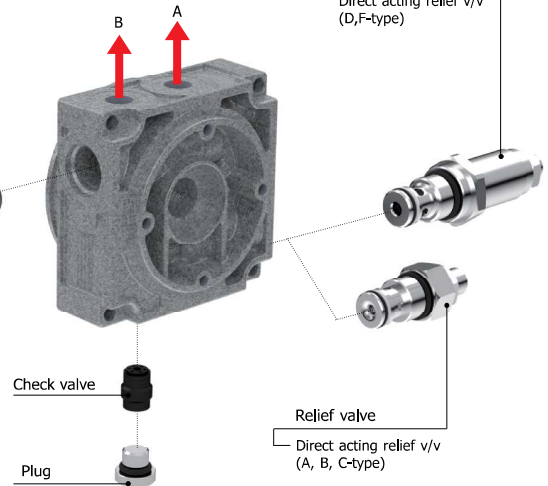


1 M 2 0 8 X 2 X T
A

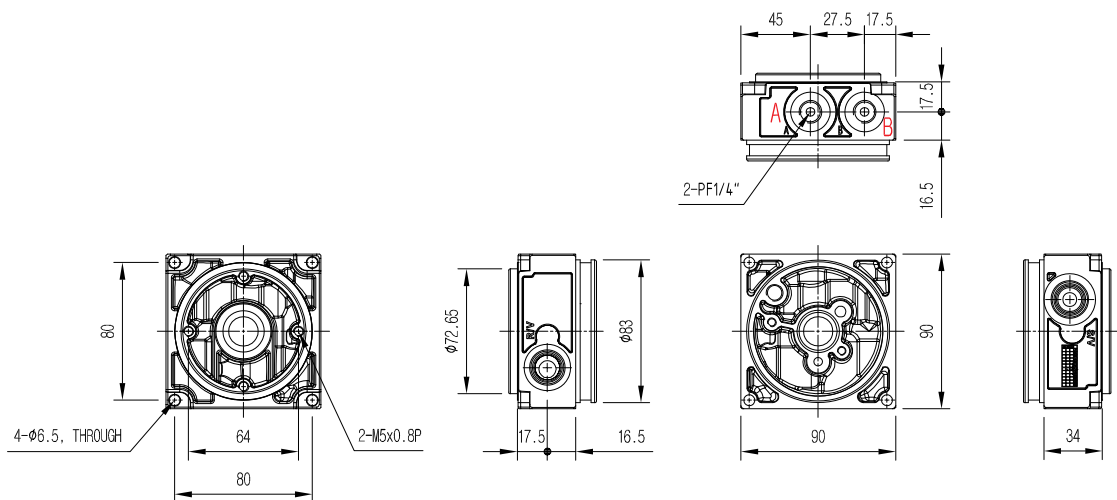
MOTOR

A	ITEM CODE	THERMO SENSOR	VOLTAGE (V)	POWER (W)	RATED CURRENT (A)	DUTY CYCLES S2min-S3%	PICTURE
	M108X1X	X	12	800	120	1.8min-7%ED	
	M208X2X		24	800	60	1.8min-7%ED	
	M108X1XT	O	12	800	120	1.8min-7%ED	
	M208X2XT		24	800	60	1.8min-7%ED	
	D116X1XB	X	12	1600	209	4min-8%ED	
	D222X2XB		24	2200	110	2min-7.5%ED	
	D116X1XBT	O	12	1600	209	4min-8%ED	
	D222X2XBT		24	2200	110	2min-7.5%ED	

Relief valve	
Code	Pressure range
A	10 ~ 60 kg.f/cm ²
B	50 ~ 150 kg.f/cm ²
C	100 ~ 200 kg.f/cm ²
D	150 ~ 250 kg.f/cm ²
F	50 ~ 120 kg.f/cm ² (Flow range 12 LPM ~30 LPM)



DAU1 DIMENSION

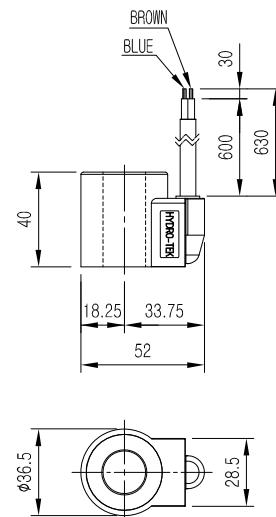


20-Series COIL

*L



Voltage
12V DC, 26W
24V DC, 23W



DAU1 & DAU4 CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION																														
1. Made of Aluminum material 2. Outlet port : DAU1 - PF 1/4" DAU4 - SAE #6_UNF 9/16" 3. Solenoid valve : 4way 2position 4. Pressure adjustable Relief valve 5. Applicable pump displacement : DAU1 - 0.2 cc/rev ~ 1.1 cc/rev DAU4 - 1.1 cc/rev ~ 4.2 cc/rev	a : Check valve = PF 1/4" (HC14-2 Cavity) b : Relief valve = UNF 3/4" (HC09-2 Cavity) c : Solenoid valve = M20x1.5p (HC20-2 & HC20-4 Cavity) d : Orifice = PF 1/4" <table> <tr> <th>CODE</th><th>FLOW RATE</th></tr> <tr> <td>S01</td><td>1 ℓ /min</td></tr> <tr> <td>S02</td><td>2 ℓ /min</td></tr> <tr> <td>S03</td><td>3 ℓ /min</td></tr> <tr> <td>S04</td><td>4 ℓ /min</td></tr> <tr> <td>S06</td><td>6 ℓ /min</td></tr> <tr> <td>S08</td><td>8 ℓ /min</td></tr> <tr> <td>S10</td><td>10 ℓ /min</td></tr> <tr> <td>S12</td><td>12 ℓ /min</td></tr> </table> e : Orifice = M6 x 1P <table> <tr> <th>CODE</th><th>HOLE</th></tr> <tr> <td>M08D</td><td>ø0.8</td></tr> <tr> <td>M10D</td><td>ø1.0</td></tr> <tr> <td>M12D</td><td>ø1.2</td></tr> <tr> <td>M13D</td><td>ø1.3</td></tr> <tr> <td>M15D</td><td>ø1.5</td></tr> </table>	CODE	FLOW RATE	S01	1 ℓ /min	S02	2 ℓ /min	S03	3 ℓ /min	S04	4 ℓ /min	S06	6 ℓ /min	S08	8 ℓ /min	S10	10 ℓ /min	S12	12 ℓ /min	CODE	HOLE	M08D	ø0.8	M10D	ø1.0	M12D	ø1.2	M13D	ø1.3	M15D	ø1.5
CODE	FLOW RATE																														
S01	1 ℓ /min																														
S02	2 ℓ /min																														
S03	3 ℓ /min																														
S04	4 ℓ /min																														
S06	6 ℓ /min																														
S08	8 ℓ /min																														
S10	10 ℓ /min																														
S12	12 ℓ /min																														
CODE	HOLE																														
M08D	ø0.8																														
M10D	ø1.0																														
M12D	ø1.2																														
M13D	ø1.3																														
M15D	ø1.5																														

A	DAU1 Only use the GH pump
	DAU4 Only use the GO pump

3 G H 0 7 X

A

PUMP

A	ITEM CODE	Specification			
		Displacement (cc/rev)	Flow (Liter/min @2500 RPM) DC	Max. operating pressure (kg-f/cm ²)	Max. peak pressure (kg-f/cm ²)
	GH02	0.2	0.5	190	230
	GH03	0.3	0.7	190	230
	GH05	0.5	1.2	190	230
	GH07	0.7	1.7	190	230
	GH11	1.1	2.7	190	230
Please refer to "Coding No.3" for detail dimension (See page 96)					

A	ITEM CODE	Specification			
		Displacement (cc/rev)	Flow (Liter/min @2500 RPM) DC	Max. operating pressure (kg-f/cm ²)	Max. peak pressure (kg-f/cm ²)
	G008	0.8	2.0	230	270
	G011	1.1	2.7	230	270
	G013	1.3	3.2	230	270
	G016	1.6	4.0	230	270
	G021	2.1	5.2	230	270
	G023	2.3	5.7	230	270
	G027	2.7	6.7	230	270
	G032	3.2	8.0	210	250
	G037	3.7	9.2	210	250
	G042	4.2	10.5	210	250

4 H S S D

A

MOUNTING

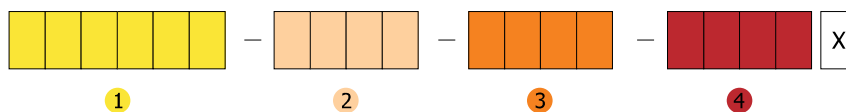
A	HSSX	HSSD	VSSX
	Horizontal	Horizontal	Vertical
	Without Bracket	With Bracket	Without Bracket
			

5 S S 2 5 / 0 6 5

A

PLASTIC TANK

A	ITEM CODE	SS25 / 065 (DAU1)		ITEM CODE	PDS08 (DAU4)	
	CAPACITY	TANK	4L	CAPACITY	TANK	8.5L
		USABLE	2.5L		USABLE	7.5L
						



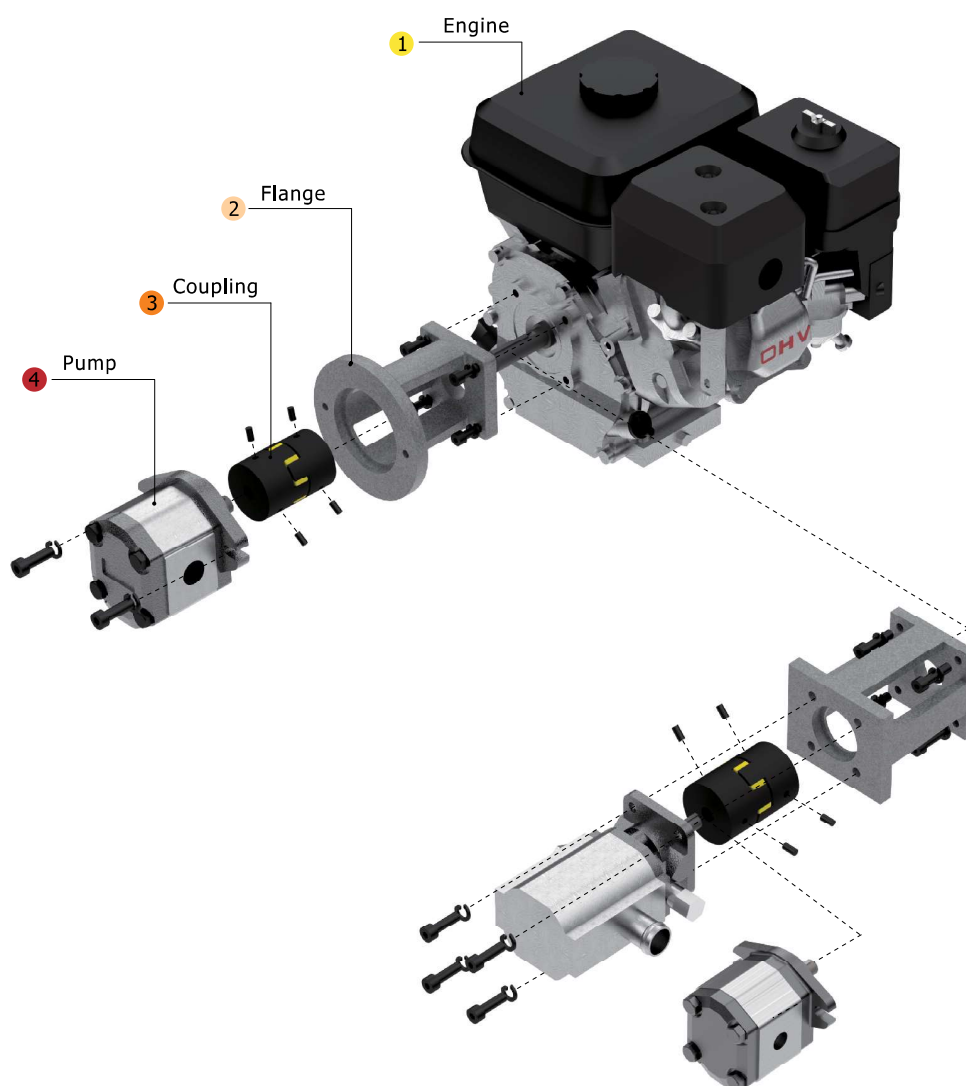
CODING SYSTEM

1 Engine

3 Coupling

2 Flange

4 Pump



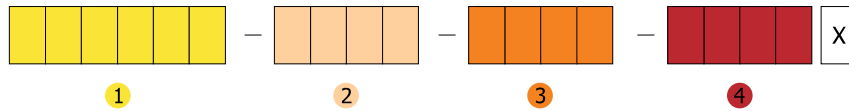
Order coding example

Description :

- ① ENGINE : 6 HP 212cc Single Cylinder/4-Stroke/Air-Cooled
- ② FLANGE : EF01, EF02
- ③ COUPLING : JAW COUPLING EC01, EC02
- ④ PUMP : G2 Series Gear Pump(EF01), G1 Hi/Low(EF02), G1 Series Gear Pump(EF02)

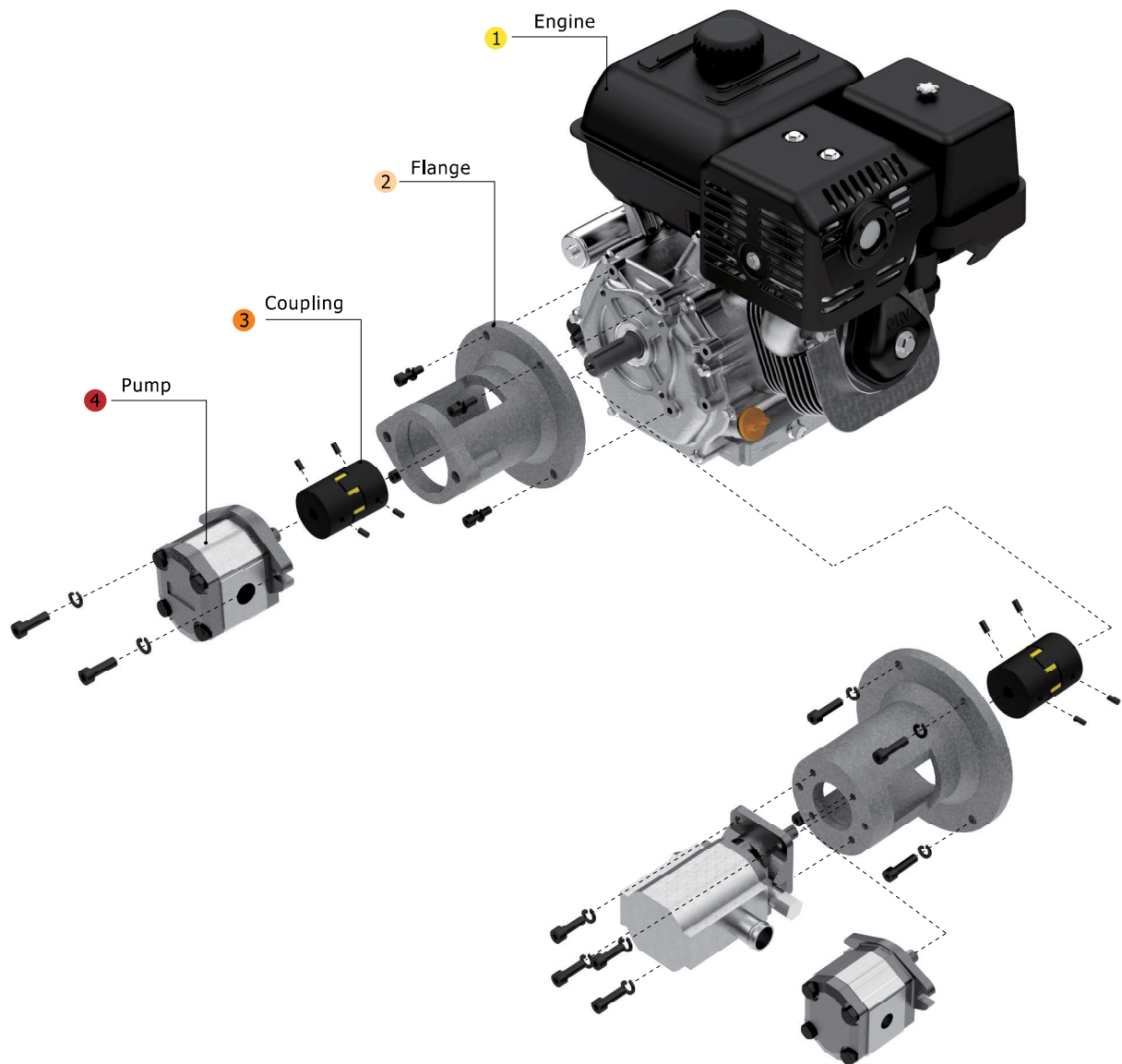
Example — D H 2 1 2 — E F 0 1 — E C 0 1 — G 2 0 3 X

1 2 3 4



CODING SYSTEM

1 Engine	3 Coupling
2 Flange	4 Pump



Order coding example

Description :

- ① ENGINE : 13 HP 420cc Single Cylinder/4-Stroke/Air-Cooled
- ② FLANGE : EF03, EF04
- ③ COUPLING : JAW COUPLING EC03, EC04
- ④ PUMP : G2 Series Gear Pump(EF03), G1 Hi/Low(EF04), G1 Series Gear Pump(EF04)

Example — D H 4 2 0 — E F 0 3 — E C 0 3 — G 2 0 4 X

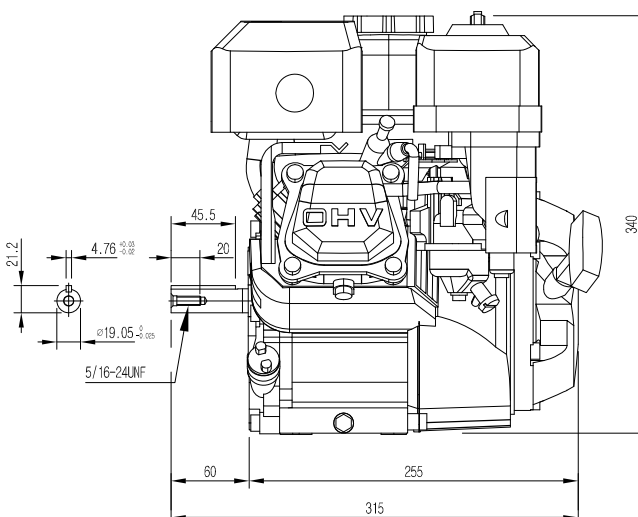
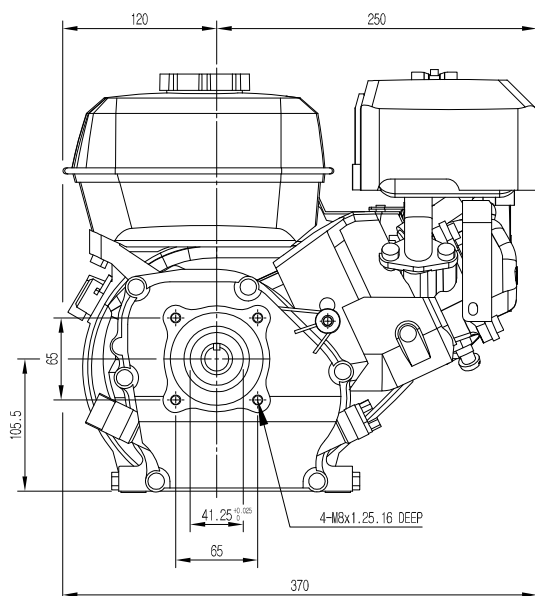
1 2 3 4



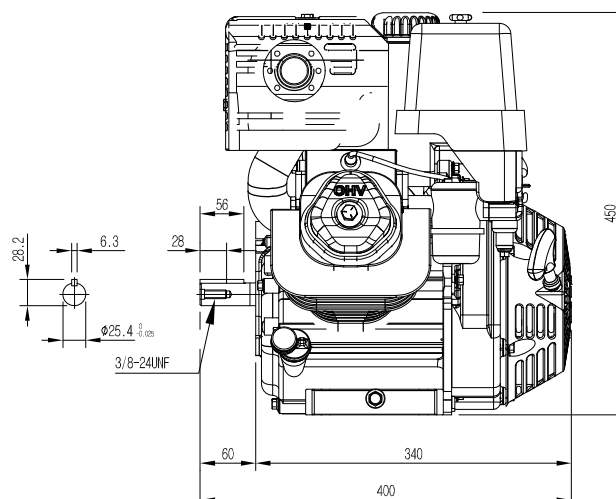
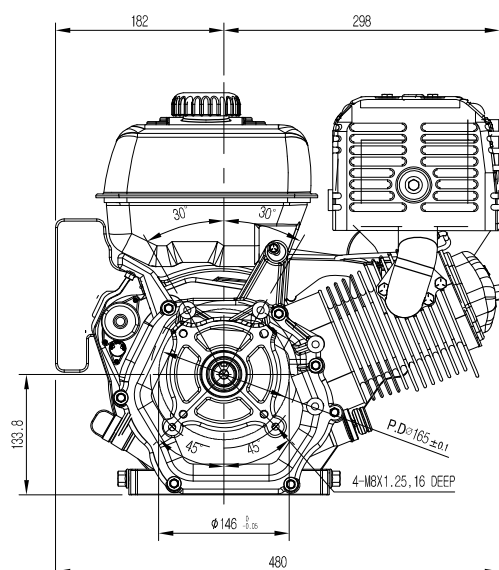
ITEM CODE	DH212	DH420
Power @3600rpm(HP)	6	13
Power @3600rpm(KW)	4.5	10
Torque @2800rpm(N.m)	13.5	26.5
Displacement(cc)	212	420
Bore & Stroke	70X55	90X66
Fuel Tank(L)	3.6	6.5
Dry Weight(kg)	14.7/16.7	31/33
Oil Capacity(L)	0.6	1.1



6.5 HP DIMENSION



13 HP DIMENSION

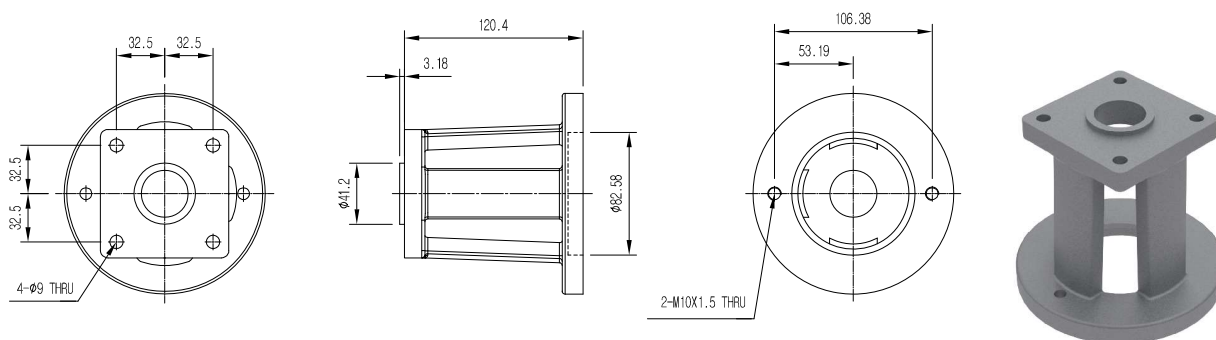


2 E F 0 1

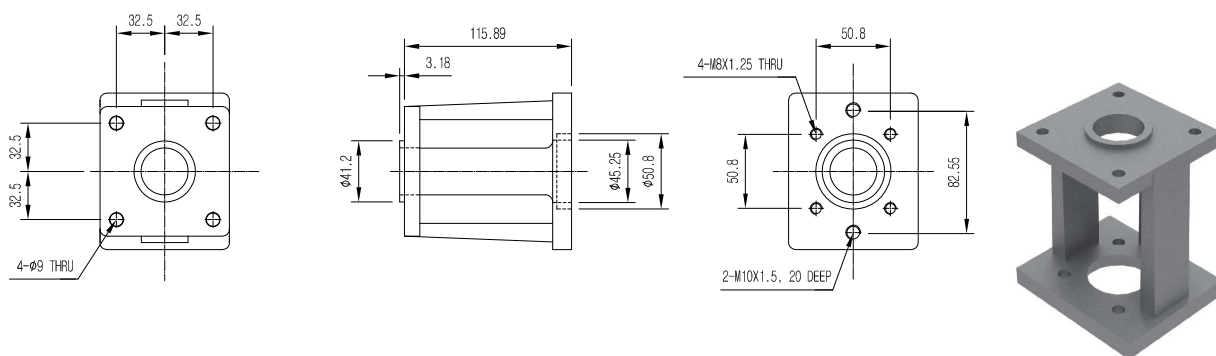
6 HP FLANGE

DIMENSION

EF01



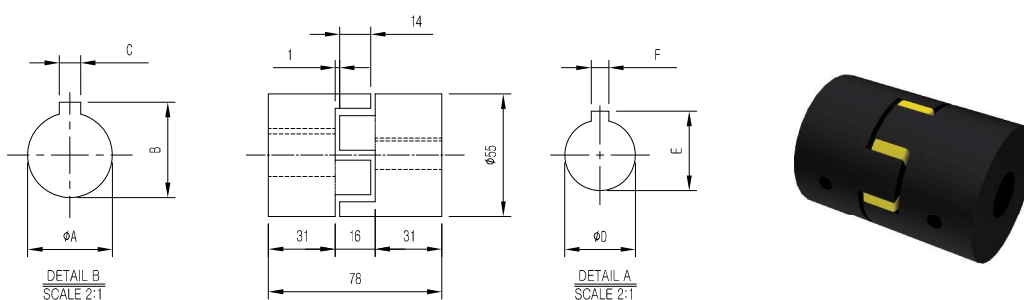
EF02



3 E C 0 1

6 HP COUPLING

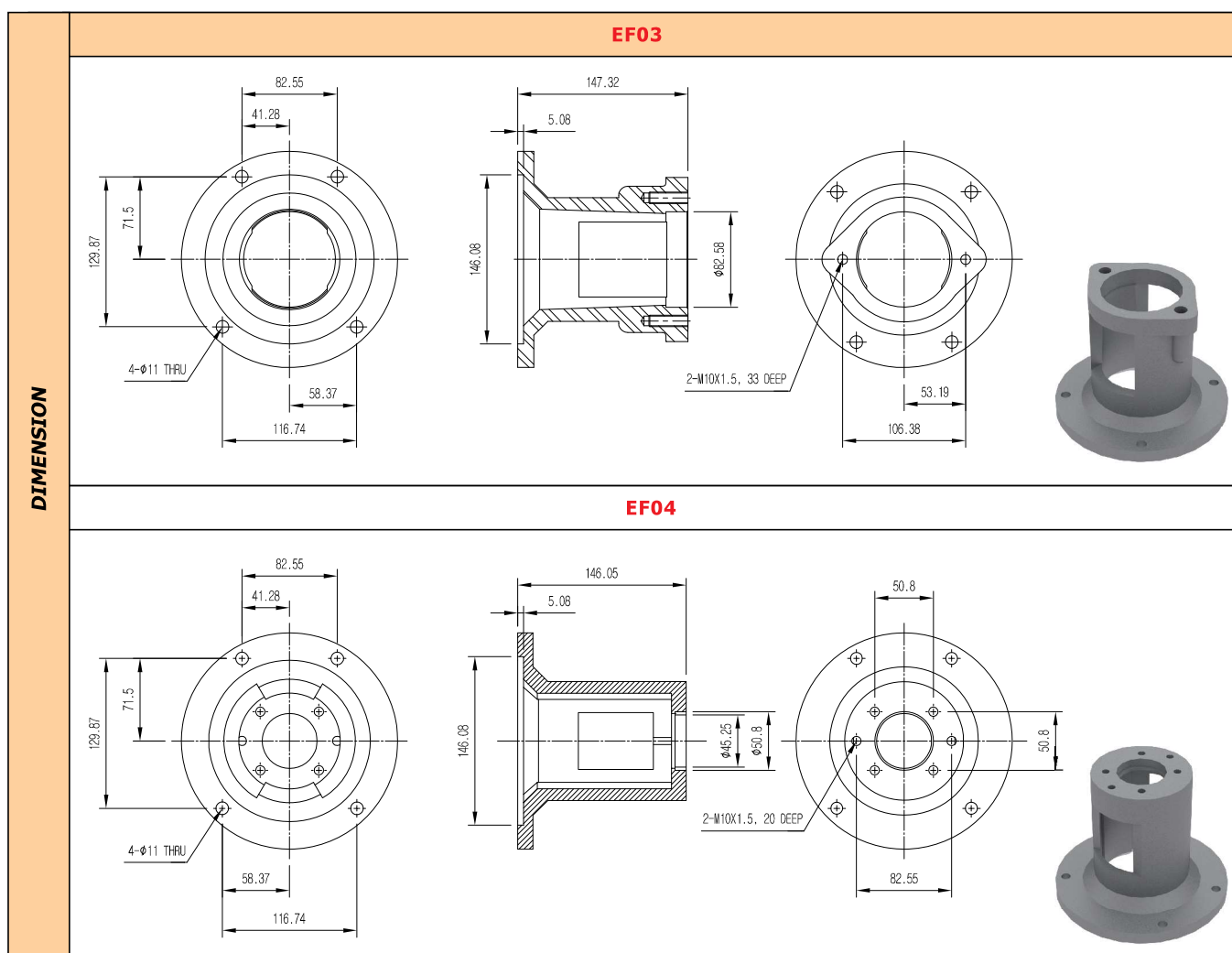
DIMENSION



ITEM CODE	ENGING				PUMP			
	A	B	C	APPLICABLE ENGINE	D	E	F	APPLICABLE PUMP
EC01	19.05	21.4	4.76	5.2HP	15.88	17.8	3.97	G2 GROUP PUMP
EC02	19.05	21.4	4.76	5.2HP	12.7	14.2	3.18	HI/LOW GROUP PUMP
								G1 GROUP PUMP

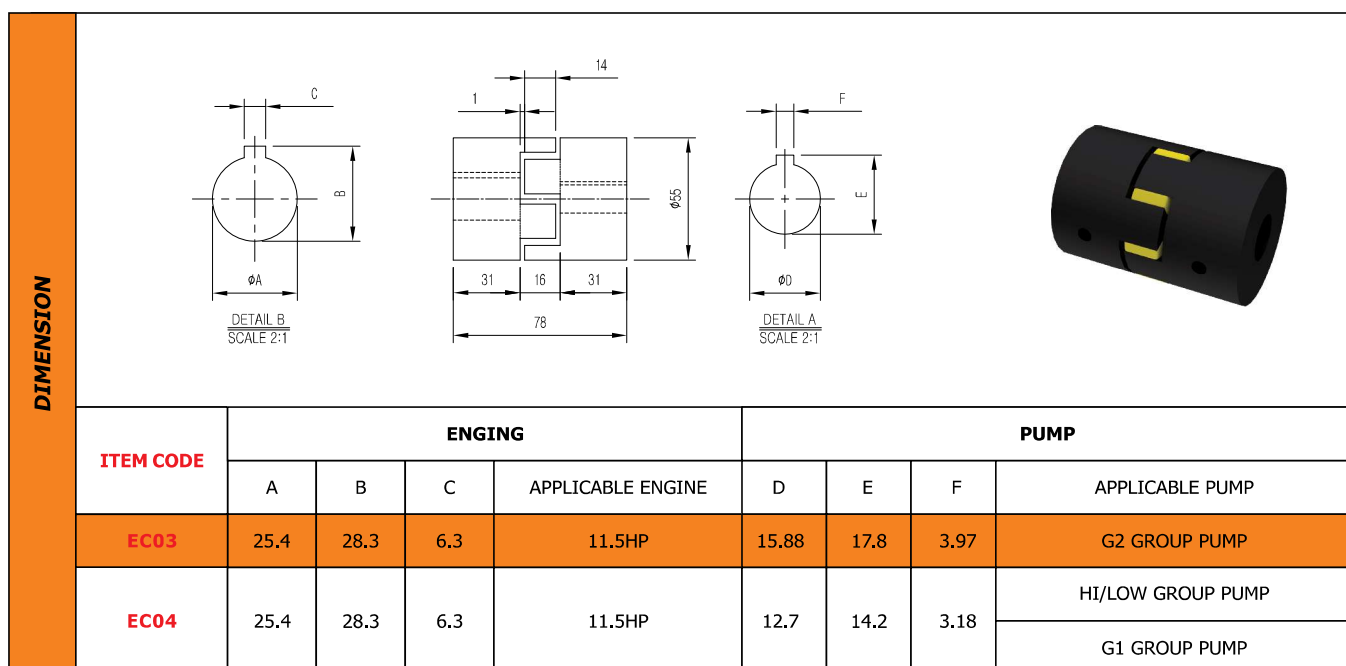
2 E F 0 3

13 HP FLANGE



3 E C 0 3

13 HP COUPLING



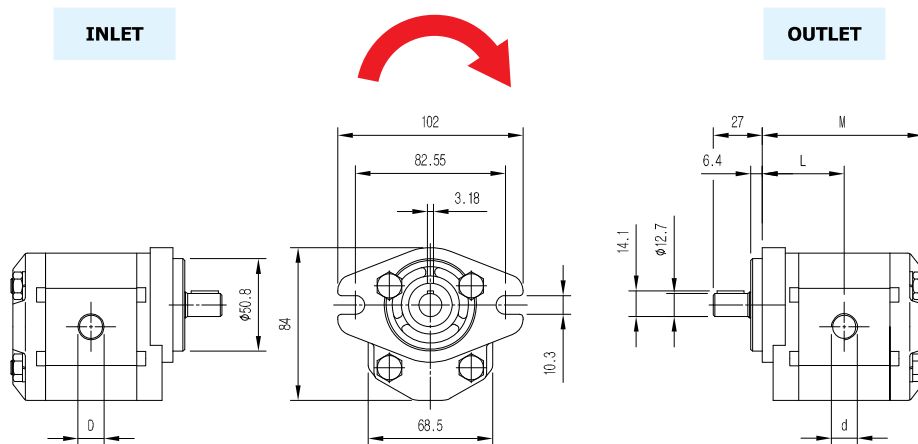
ENGINE PEU



- "D" and "d" ports are machined in compliance with threaded port with O-ring seal in truncated housing SAE J1926/1(ISO J1926-1).
- To mount the pump, 4-M8 screws, with a torque wrench setting fixed at 30 ± 3 Nm.

INLET

OUTLET



Rotation: CW

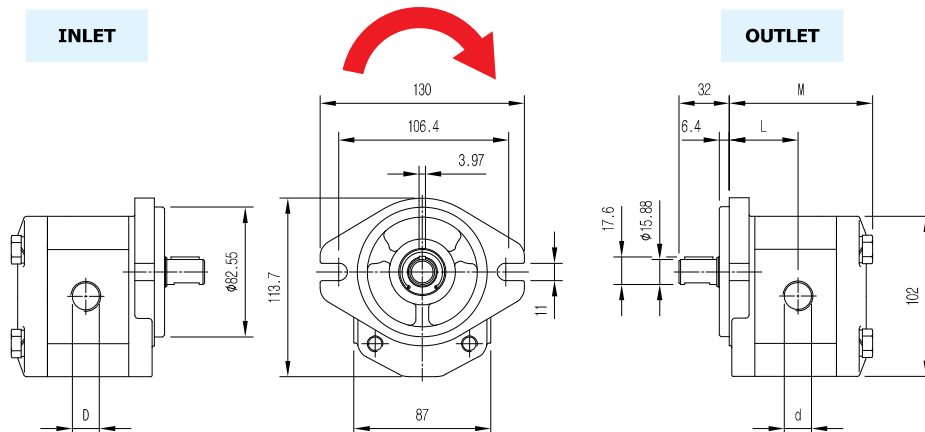
P1= CONTINUOUS MAX. PRESSURE
P2= INTERMITTENT MAX. PRESSURE
P3= PEAK MAX. PRESSURE

ITEM CODE	Displacement <i>cm³/rev</i>	Max. Pressure			Max. Speed rpm	Min. speed rpm	Dimensions			
		P1	P2	P3			M	L	D	d
		bar	bar	bar			mm	mm	mm	mm
G114	1.4	250	270	290	6000	800	82.5	42	PT1/2	PT3/8
G121	2.1	250	270	290	6000	800	54.5	43	PT1/2	PT3/8
G128	2.8	250	270	290	5000	800	86.5	44	PT1/2	PT3/8
G135	3.5	250	270	290	5000	800	88.5	45	PT1/2	PT3/8
G141	4.1	250	270	290	4000	800	90.5	46	PT1/2	PT3/8
G152	5.2	230	2245	260	4000	800	93.5	47.5	PT1/2	PT3/8
G162	6.2	230	245	260	3500	800	96.5	49	PT1/2	PT3/8
G176	7.6	200	215	230	3000	600	100.5	51	PT3/4	PT1/2
G193	9.3	180	195	210	2500	600	105.5	53.5	PT3/4	PT1/2
G1A1	11.0	170	185	200	2500	600	110.5	56	PT3/4	PT1/2
G1A3	13.8	150	165	180	2000	600	118.5	60	PT3/4	PT1/2



- "D" and "d" ports are machined in compliance with threaded port with O-ring seal in truncated housing SAE J1926/1(ISO J1926-1).

INLET



OUTLET

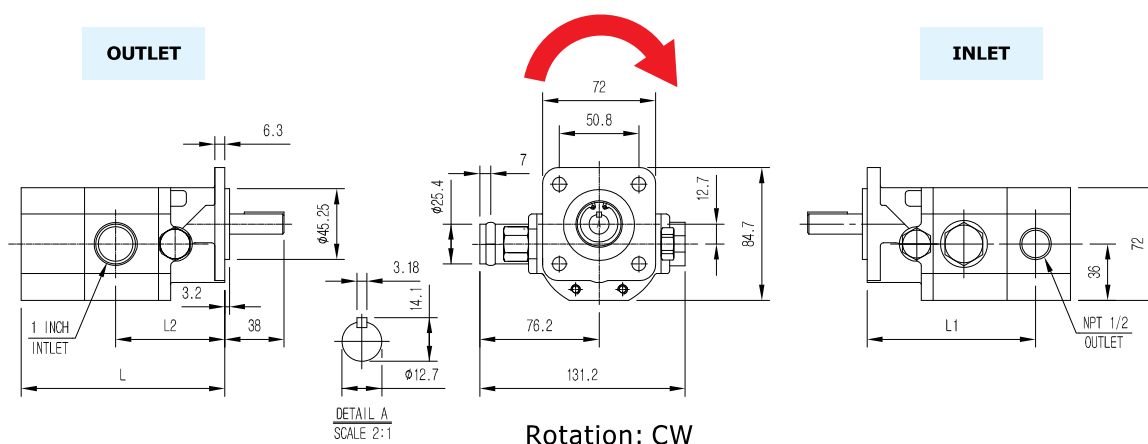
Rotation: CW

P1= CONTINUOUS MAX. PRESSURE
P2= INTERMITTENT MAX. PRESSURE
P3= PEAK MAX. PRESSURE

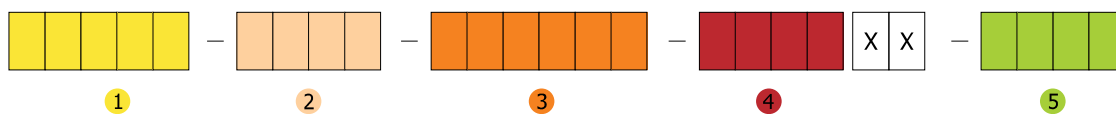
ITEM CODE	Displacement	Max. Pressure			Max. Speed	Min. speed	Dimensions			
		P1	P2	P3			M	L	D	d
	cm ³ /rev	bar	bar	bar	rpm	rpm	mm	mm	mm	mm
G203	3	270	285	300	4000	800	91.1	43.6	PT1/2	PT1/2
G204	4	270	285	300	4000	600	92.7	44.4	PT1/2	PT1/2
G206	6	270	285	300	4000	500	96	46	PT1/2	PT1/2
G208	8	270	285	300	3500	500	99.3	47.7	PT1/2	PT1/2
G210	10	270	285	300	3000	500	102.6	49.3	PT1/2	PT1/2
G212	12	270	285	300	3000	500	105.9	51	PT1/2	PT1/2
G214	14	250	265	280	4000	500	109.3	52.7	PT3/4	PT1/2
G216	16	250	265	280	4000	400	112.7	54.4	PT3/4	PT1/2
G218	18	250	265	280	3600	400	116	56	PT3/4	PT1/2
G220	20	220	235	250	3200	400	119.3	57.7	PT3/4	PT1/2
G222	22	220	235	250	3000	400	122.6	59.3	PT3/4	PT1/2
G225	25	200	215	230	3000	400	127.6	61.8	PT3/4	PT1/2
G228	28	180	190	200	2500	400	132.6	64.3	PT3/4	PT1/2
G230	30	160	170	180	2500	400	135.9	66	PT3/4	PT1/2



- This gear pump consists of a big displacement, low pressure pump and a small displacement, high pressure pump, a check valve as well as a relief valve. When working at the higher pressure only small pump outputs flow, which highly reduces the power consumption.

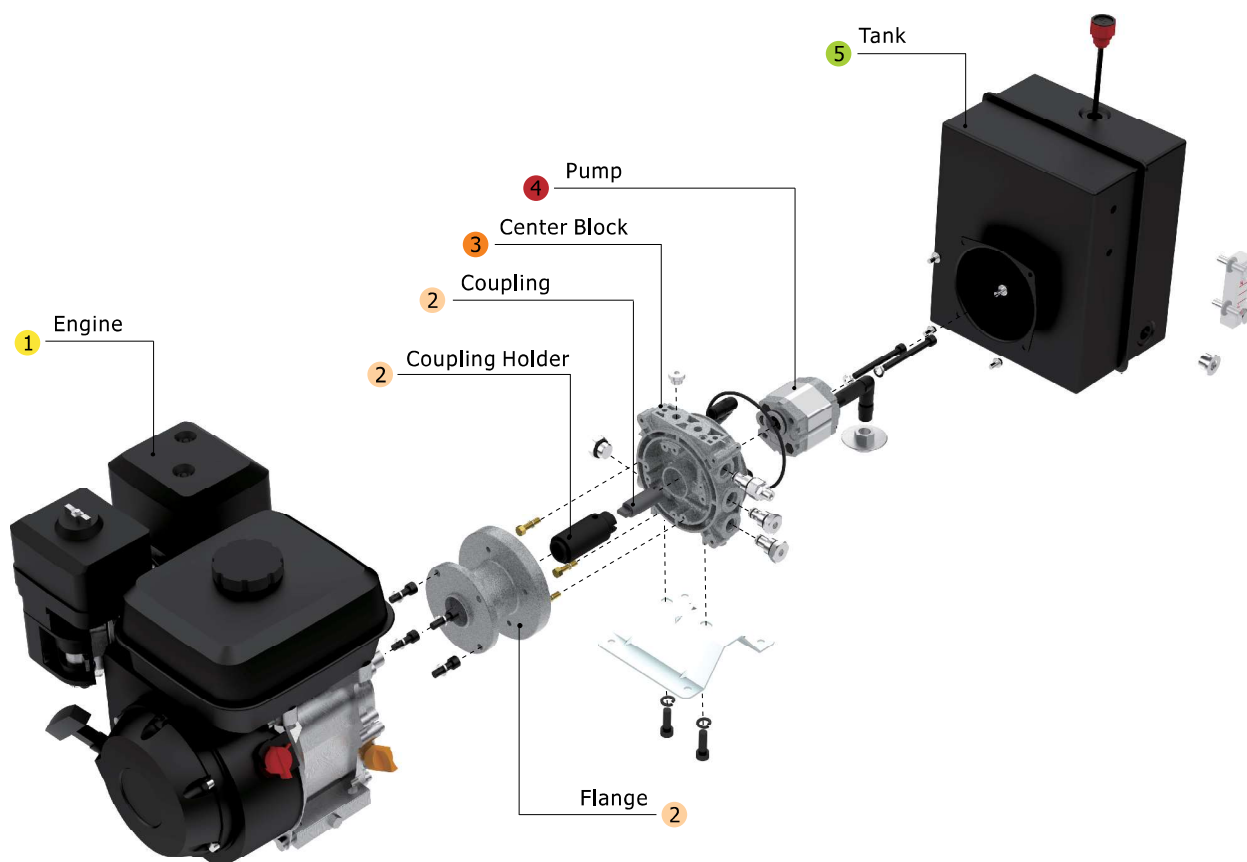


ITEM CODE	Displacement		Flow	Pressure (bar)		Speed	Dimensions		
	Hi Pre	Low Pre	L/min	Unload	Work	RPM	L	L1	L2
	mm	mm	mm				mm	mm	mm
G163G121	2.1	6.3	30	Range : 28~63 Preset : 45	210	3600	154.2	95.2	61.2
G136G130	3.0	6.3	33.5				157.8	95.2	61.2
G163G136	3.6	6.3	35.5				159.9	99.6	61.6
G188G116	1.6	8.8	37.4				162	103.6	69.6
G188G122	2.2	8.8	39				162.7	103.6	69.6
G188G130	3.0	8.8	42				166.2	103.6	69.6
G188G136	3.6	8.8	44				167.9	107.6	69.6
G188G142	4.2	8.8	46				170.2	109.9	69.6
G1A1G121	2.1	10.9	46				170.2	109.9	77.1
G1A1G130	3.0	10.9	50				173.7	113.4	77.1
G1A1G136	3.6	10.9	50				175.4	115.1	77.1
G1A1G142	4.2	10.9	52				177.7	117.4	77.1
G1A3G130	3.0	13.0	58				180.7	122.1	84.1
G1A3G142	4.2	13.0	62				184.7	122.1	84.1



CODING SYSTEM

1 Engine	4 Pump
2 Flange and Coupling Holder & coupling	5 Tank
3 Center Block	



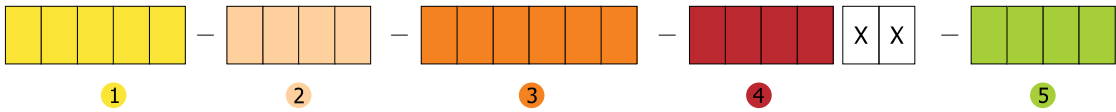
Order coding example

Description :

- ① ENGINE: 6 HP 212cc Single Cylinder/4-Stroke/Air-Cooled
- ② FLANGE AND COUPLING HOLDER & COUPLING
- ③ CENTER BLOCK : Series-X, Digram No.1 type, Relief Valve 200kgf/cm², CW
- ④ PUMP : One Group Gear Pump-2.7cc/rev CW
- ⑤ TANK: Series-X Type 12Liter

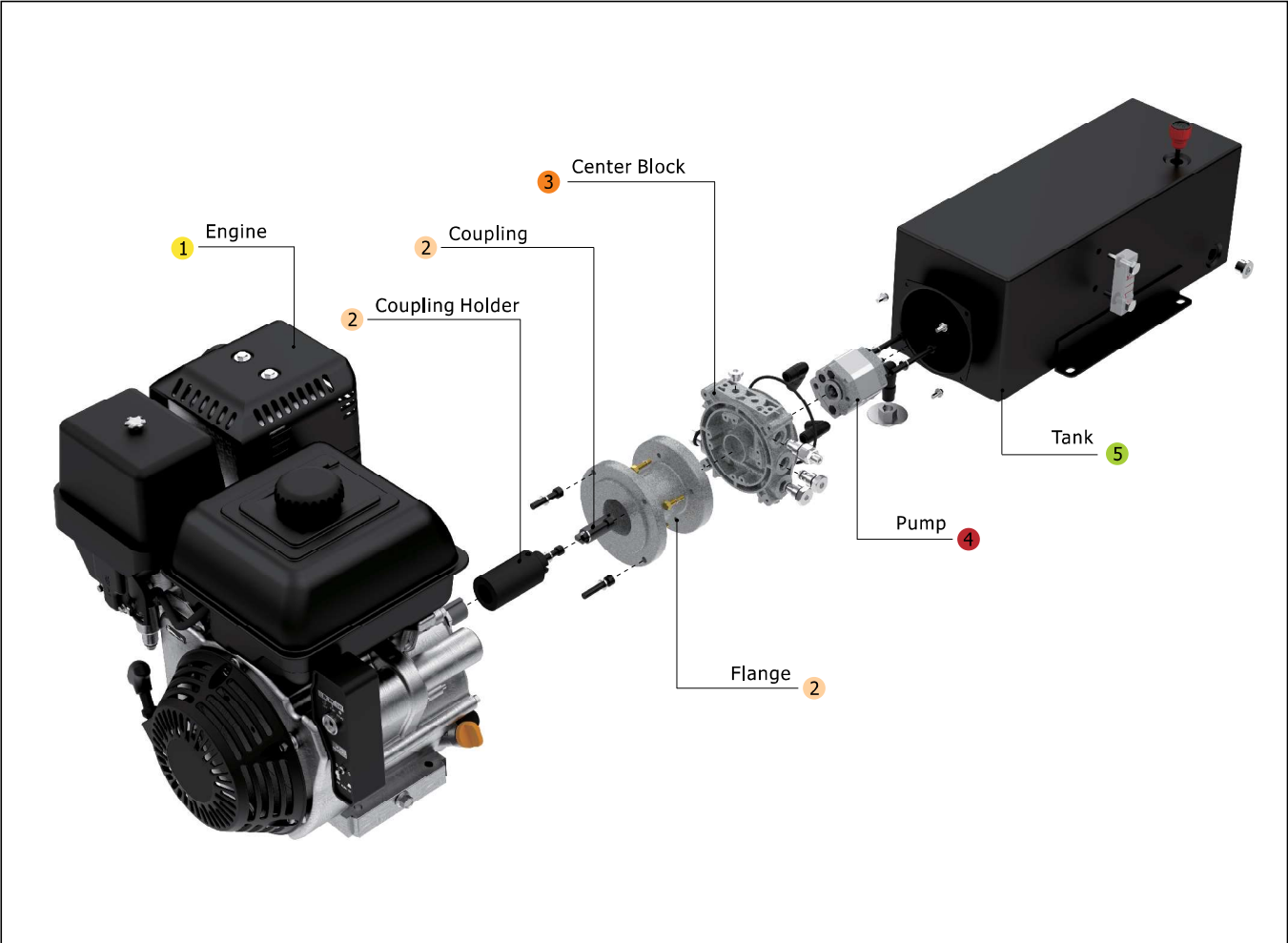
Example — D H 2 1 2 — E X 2 1 — X A 1 C / R — G 0 2 7 X R — X S 1 2

1 2 3 4 5



CODING SYSTEM

1 Engine	4 Pump
2 Flange and Coupling Holder & coupling	5 Tank
3 Center Block	



Order coding example

Description : ① ENGINE: 13 HP 420cc Single Cylinder/4-Stroke/Air-Cooled
② FLANGE AND COUPLING HOLDER & COUPLING
③ CENTER BLOCK : Series-X, Digram No.1 type, Relief Valve 200kgf/cm², CW
④ PUMP : One Group Gear Pump-2.7cc/rev CW
⑤ TANK: Series-X Type 20Liter

Example —

D	H	4	2	0
---	---	---	---	---

 —

E	X	2	7
---	---	---	---

 —

X	A	1	C
---	---	---	---

 /

R

 —

G	0	2	7
---	---	---	---

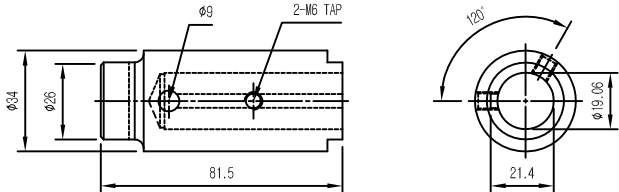
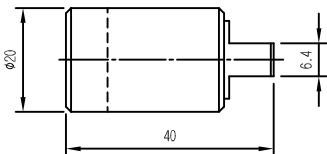
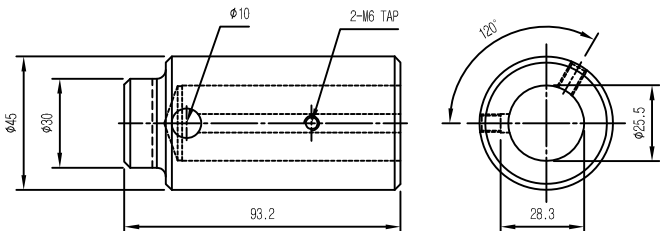
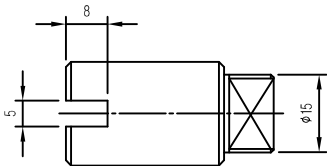
X	R
---	---

 —

X	S	2	0
---	---	---	---

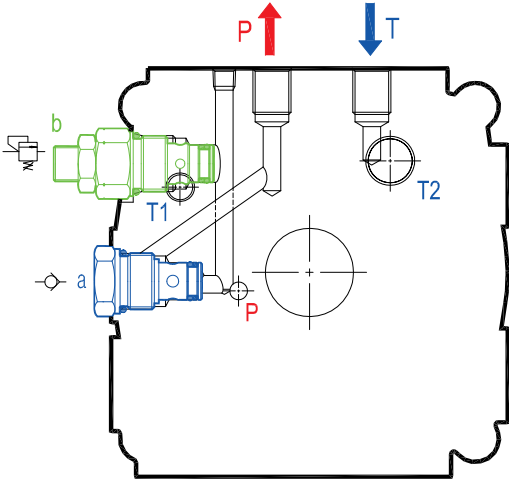
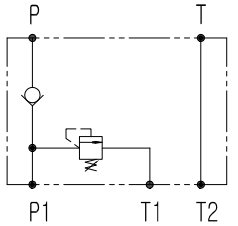
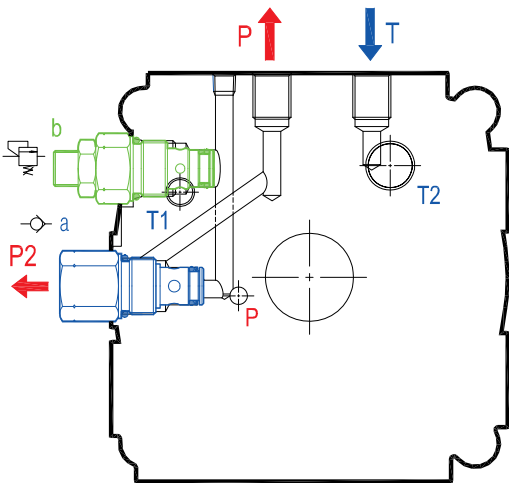
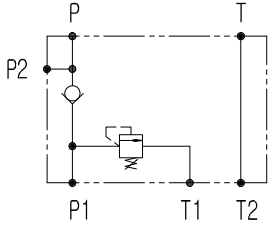
DIMENSION	EX21(6 HP)			
DIMENSION	EX27(13 HP)			

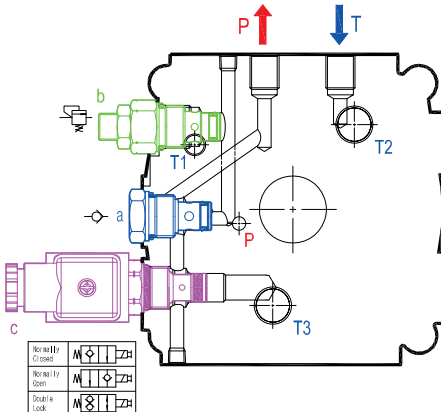
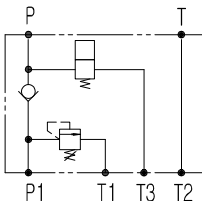
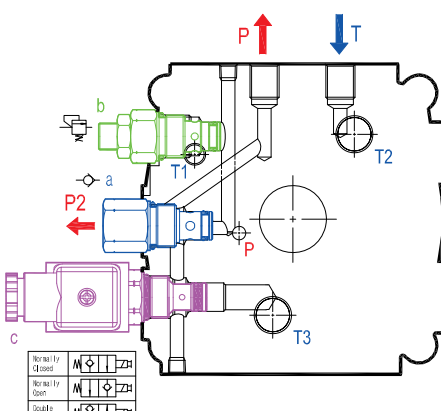
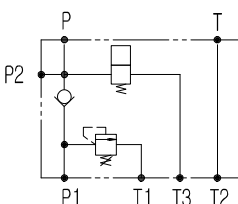
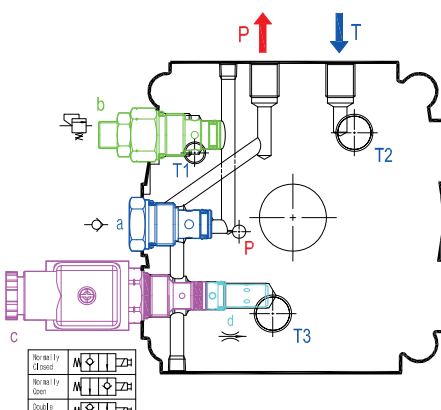
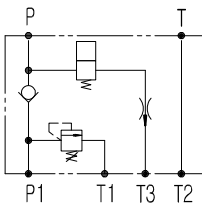
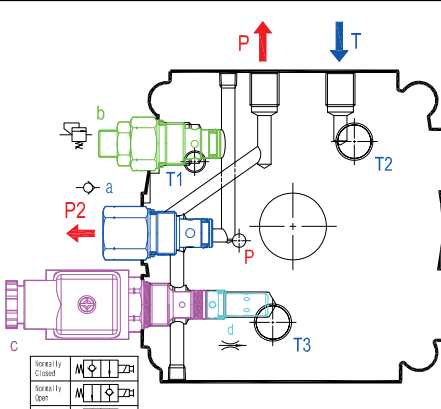
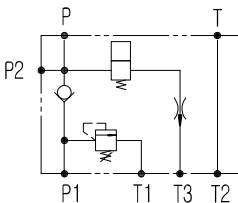
COUPLING HOLDER & COUPLING

DIMENSION	EX21(6 HP) COUPLING HOLDER		COUPLING	
				
	EX27(13 HP) COUPLING HOLDER			
				

X CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port = PF 1/4" (Options : PT1/4", PF3/8", PT3/8", SAE6) - Return port = PF 1/4" (Options : PT1/4", PF3/8", PT3/8", SAE6) P2 : Secondary Work Port = PF1/4" - Solenoid valve : Normally closed, Normally open, Double lock selectional - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 9.8 cc/rev - Only "X" series oil tank applicable (refer to page 91 for X series oil tank)	a : Check valve = UNF 3/4" (HC08-2 Cavity) Hydro-tek has two different ·One : Check function only ·Two : Check function & P2 Port b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 Cavity) d : Orifice = (HC08-2F Cavity) e : GA = UNF 3/4" (HC08-2 Cavity) f : Lever valve = UNF 3/4" (HC08-2 Cavity) P : Primary Work Port = PF 1/4" P2 : Secondary Work Port = PF 1/4" T : Return Port = PF 1/4"

XA1 & XB1	
VALVE ASSEMBLY XA1  XB1 	 XA1 / XB1 
XA1/F14F & XB1/F14F	
VALVE ASSEMBLY XA1/F14F  XB1/F14F 	 XA1/F14F / XB1/F14F 

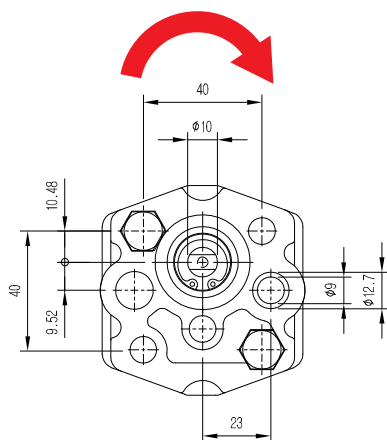
VALVE ASSEMBLY	XA3 XB3 	XA3 & XB3  <table border="1"><tr><td>Normally Closed</td><td></td><td></td></tr><tr><td>Normally Open</td><td></td><td></td></tr><tr><td>Double Lock</td><td></td><td></td></tr></table>	Normally Closed			Normally Open			Double Lock			XA3 / XB3 
	Normally Closed											
Normally Open												
Double Lock												
VALVE ASSEMBLY	XA3/F14F XB3/F14F 	XA3/F14F & XB3/F14F  <table border="1"><tr><td>Normally Closed</td><td></td><td></td></tr><tr><td>Normally Open</td><td></td><td></td></tr><tr><td>Double Lock</td><td></td><td></td></tr></table>	Normally Closed			Normally Open			Double Lock			XA3/F14F / XB3/F14F 
Normally Closed												
Normally Open												
Double Lock												
VALVE ASSEMBLY	XA5 XB5 	XA5 & XB5  <table border="1"><tr><td>Normally Closed</td><td></td><td></td></tr><tr><td>Normally Open</td><td></td><td></td></tr><tr><td>Double Lock</td><td></td><td></td></tr></table>	Normally Closed			Normally Open			Double Lock			XA5 / XB5 
	Normally Closed											
Normally Open												
Double Lock												
VALVE ASSEMBLY	XA5/F14F XB5/F14F 	XA5/F14F & XB5/F14F  <table border="1"><tr><td>Normally Closed</td><td></td><td></td></tr><tr><td>Normally Open</td><td></td><td></td></tr><tr><td>Double Lock</td><td></td><td></td></tr></table>	Normally Closed			Normally Open			Double Lock			XA5/F14F / XB5/F14F 
Normally Closed												
Normally Open												
Double Lock												



-End cover : G3/8 thread depth 12.

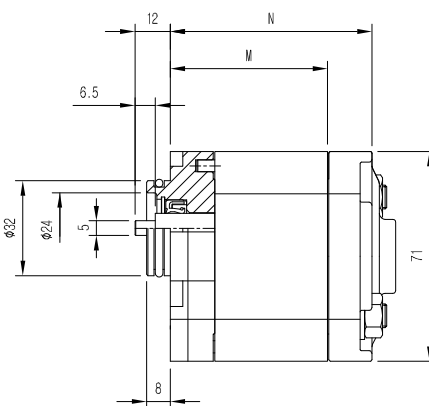
-To mount the pump, 2-M8 screws, with a torque wrench setting fixed at 27±3 Nm.

OUTLET

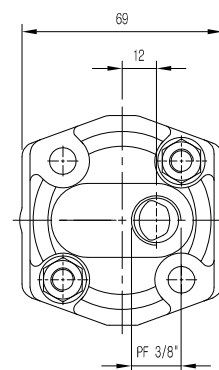


Rotation: CW

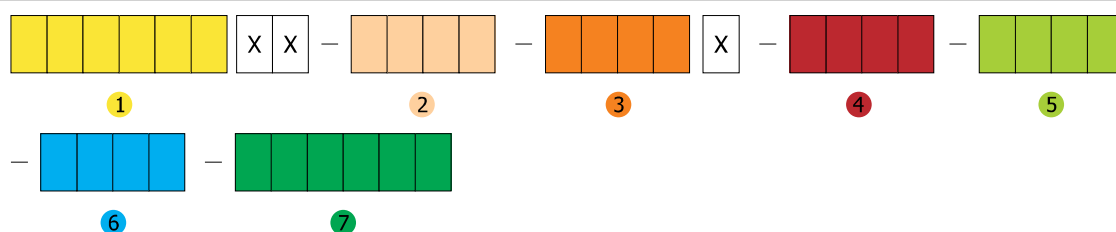
INLET



P1= CONTINUOUS MAX. PRESSURE
P2= INTERMITTENT MAX. PRESSURE
P3= PEAK MAX. PRESSURE

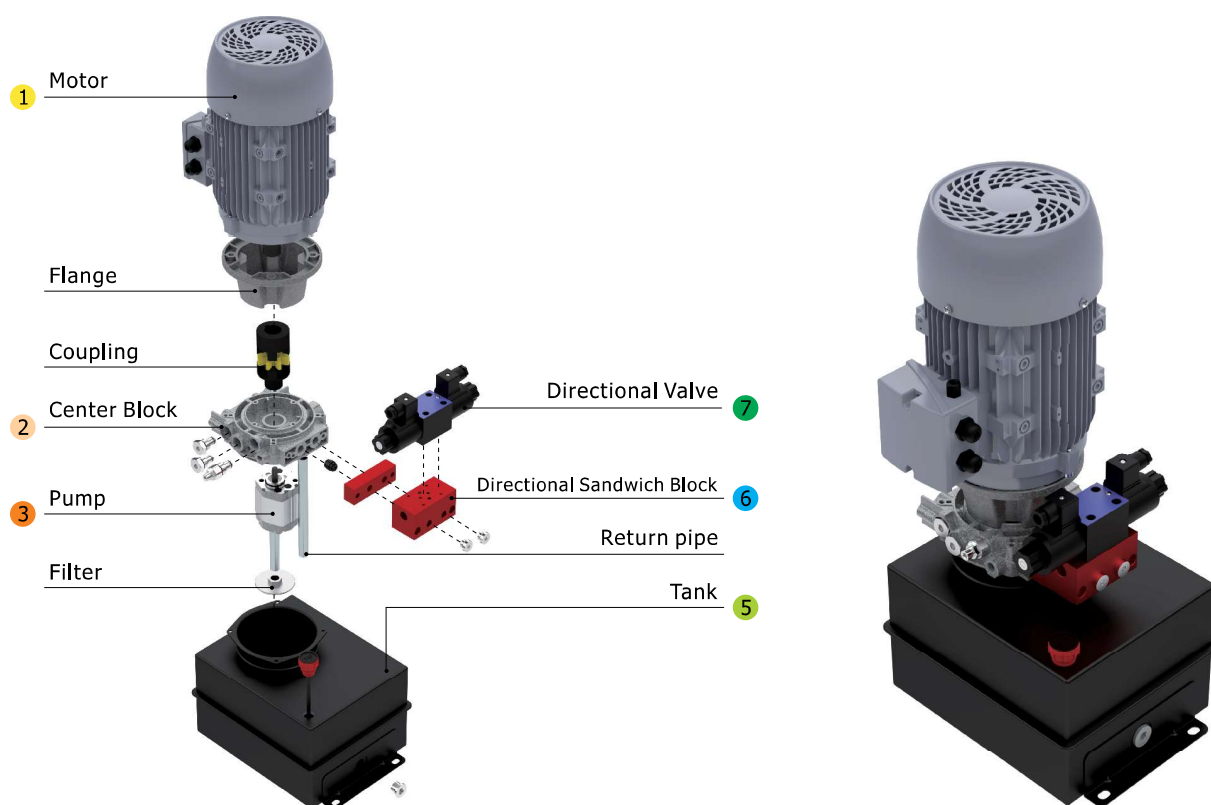


ITEM CODE	Displacement	Max. Pressure			Max. Speed	Min. speed	Dimensions	
	C	P1	P2	P3			M	N
	cc/rev	bar	bar	bar			mm	mm
GO08	0.8	230	250	270	6000	1000	73.5	61.5
GO11	1.1	230	250	270	6000	1000	74	62
GO13	1.3	230	250	270	6000	1000	75	63
GO16	1.6	230	250	270	6000	1000	76	64
GO21	2.1	230	250	270	6000	1000	78	66
GO23	2.3	230	250	270	6000	1000	79	67
GO27	2.7	230	250	270	6000	800	80	68
GO32	3.2	210	230	250	5000	800	82	70
GO37	3.7	210	230	250	4500	800	84	72
GO42	4.2	210	230	250	4000	800	86	74
GO48	4.8	190	210	230	3500	600	88	76
GO58	5.8	190	210	230	3000	600	92	80
GO70	7.0	160	180	200	2500	600	96	84
GO80	8.0	160	180	200	2100	600	100	88
GO98	9.8	160	180	200	2000	600	106.5	94.5



CODING SYSTEM

1 Motor	5 Tank
2 Center Block	6 Built in Valve
3 Pump	7 Directional Valve
4 Mounting	



Order coding example

Description :

- ① Motor Part: 3Phase 3.0kw 50/60Hz CW
- ② Center Block: Series-J, No1 type, Relief valve 120kgf/cm²
- ③ Pump: Gear Pump One Group, CCW, 8.0cc/rev
- ④ Mounting: Refer to 90 Page

⑤ Tank: J-Center Block Square type
⑥ Built in Valve: Directional Sandwich Block
⑦ Directional Valve

Example –

T	4	3	0	5	6
---	---	---	---	---	---

X	X
---	---

 –

J	A	1	D
---	---	---	---

 –

G	O	8	0
---	---	---	---

X	J
---	---

 –

V	M	M	X
---	---	---	---

 –

M	S	1	2
---	---	---	---

–

B	H	3	1
---	---	---	---

 –

Y	A	4	1	1	D
---	---	---	---	---	---

TECHNICAL DATA	0.75kw							
	ITEM CODE (4 POLE)	A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)		
	S40760	1Φ	220	4	0.75	60	4.76	11.6
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICENCY	DUTY CYCLE	FRAME SIZE	DESIGN	ROTATION
	1670	B	IP 54	71.8%	S1	80	HD	← C.C.W

TECHNICAL DATA	1.5kw							
	ITEM CODE (4 POLE)	A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)		
	S41560	1Φ	220	4	1.5	60	8.7	18
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICENCY	DUTY CYCLE	FRAME SIZE	DESIGN	ROTATION
	1670	B	IP 54	78%	S1	90	HD	← C.C.W

MOUNTING DIMENSION	1Phase C-Face(B14) Standard Type																		

TECHNICAL DATA	FRAME NO.	OUTPUT			DIMENSIONS (mm)															BEARING	
		2P	4P	6P	HOLE			D	E	F	FA	GE	GF	HA	X	L	N	P	T	DE	ODE
					M	TAP	NO														
	80M		0.75		100	M6	4	19	40	6	30	3.5	3	223	158	270	80	122	3	6204	6203
	90L		1.5		115	M8	4	24	50	8	40	4	3	241	176	306	95	138	3	6205	6204

1

T	4	0	7	5	6	X	X
---	---	---	---	---	---	---	---

A / B / C / D Brand / Duty Cycle

AC MOTOR

TECHNICAL DATA	0.75kw								
	ITEM CODE (4 POLE)	A		B	C		D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)			
	T40756	3Φ	230 / 400	4	0.75		50 / 60	3.50	7.6
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
	1650	F	IP 55	70%	S1	S2	80	HD	← C.C.W

TECHNICAL DATA	1.5kw								
	ITEM CODE (4 POLE)	A		B	C		D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)			
	T41556	3Φ	230 / 400	4	1.5		50 / 60	6.23	13.8
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
	1670	F	IP 55	55%	S1	S2	90	HD	← C.C.W

MOUNTING DIMENSION	3Phase C-Face(B14) Standard Type	

TECHNICAL DATA	FRAME NO.	OUTPUT			DIMENSIONS (mm)															INS CLASS	BEARING	
		2P	4P	6P	HOLE			ØD	E	F	FA	GE	GF	HA	ØK	L	ØN	P	T		DE	ODE
					ØM	TAP	NO															
	71M	0.4	0.4		85	M6	4	14	30	5	20	11	3	177	140	214	70	121	2.5	B	6203	6202
		0.55			85	M6	4	14	30	5	20	11	3	177	140	214	70	121	2.5	B	6203	6202
	80M	0.75	0.55	0.4	85	M5	4	19	30	5	20	15.5	3	193	158	259	80	132	3	B	6204	6203
		0.9	0.75		85	M5	4	19	30	5	20	15.5	3	193	158	259	80	132	3	B	6204	6203
		1.1	0.9		100	M6	4	19	40	6	30	15.5	3	193	158	259	80	132	3	B	6204	6203
	90L	1.5	1.1	0.75	115	M8	4	24	50	8	40	20	3	211	176	292	95	138	3	B	6205	6204
		1.8	1.5		115	M8	4	24	50	8	40	20	3	211	176	292	95	138	3	B	6205	6204
		2.2	1.8		115	M8	4	24	50	8	40	20	3	211	176	292	95	138	3	B	6205	6204
	100L		2.2	1.5	130	M8	4	28	60	8	45	24	5	239	198	353	110	175	3.5	B	6206	6205
		3.0	3.0	2.2	130	M8	4	28	60	8	45	24	5	239	198	353	110	175	3.5	B	6206	6205
		4.0	4.0		130	M8	4	28	60	8	45	24	5	239	198	353	110	175	3.5	B	6206	6205

1

T 4 3 0 5 6
A / B / C / D

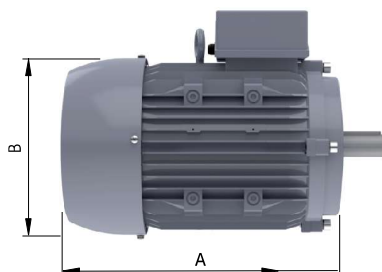
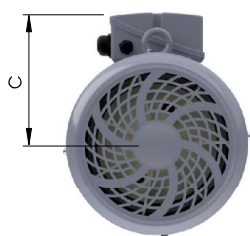
X X

Brand / Duty Cycle

AC-MOTOR

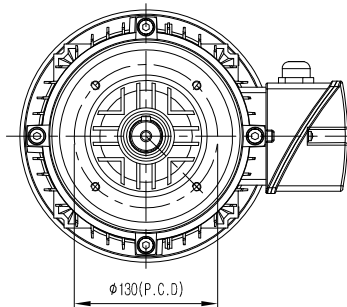
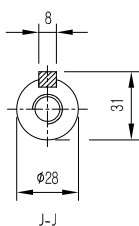
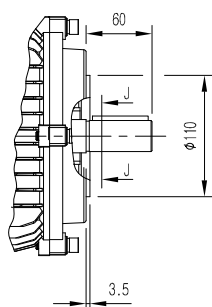
TECHNICAL DATA	3.0 kw										
	ITEM CODE (4POLE)		A		B	C	D		RATED CURRENT (A)	WEIGHT (kg)	
			PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)				
	T43056		3Φ	230/400	4	3.0	50/60		****	****	
	F43056			254/440					****	****	
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION		
	1700	F	IP 55	80%	S1	S2	100	B14	C.W. →		
	4.0 kw										
	ITEM CODE (4POLE)		A		B	C	D		RATED CURRENT (A)	WEIGHT (kg)	
			PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)				
	T44056		3Φ	230/400	4	4.4	50/60		14.30	27.2	
	F44056			254/440					****	****	
R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION			
1710	F	IP 55	83%	S1	S2	112	B14	C.W. →			

OVERALL DIMENSION



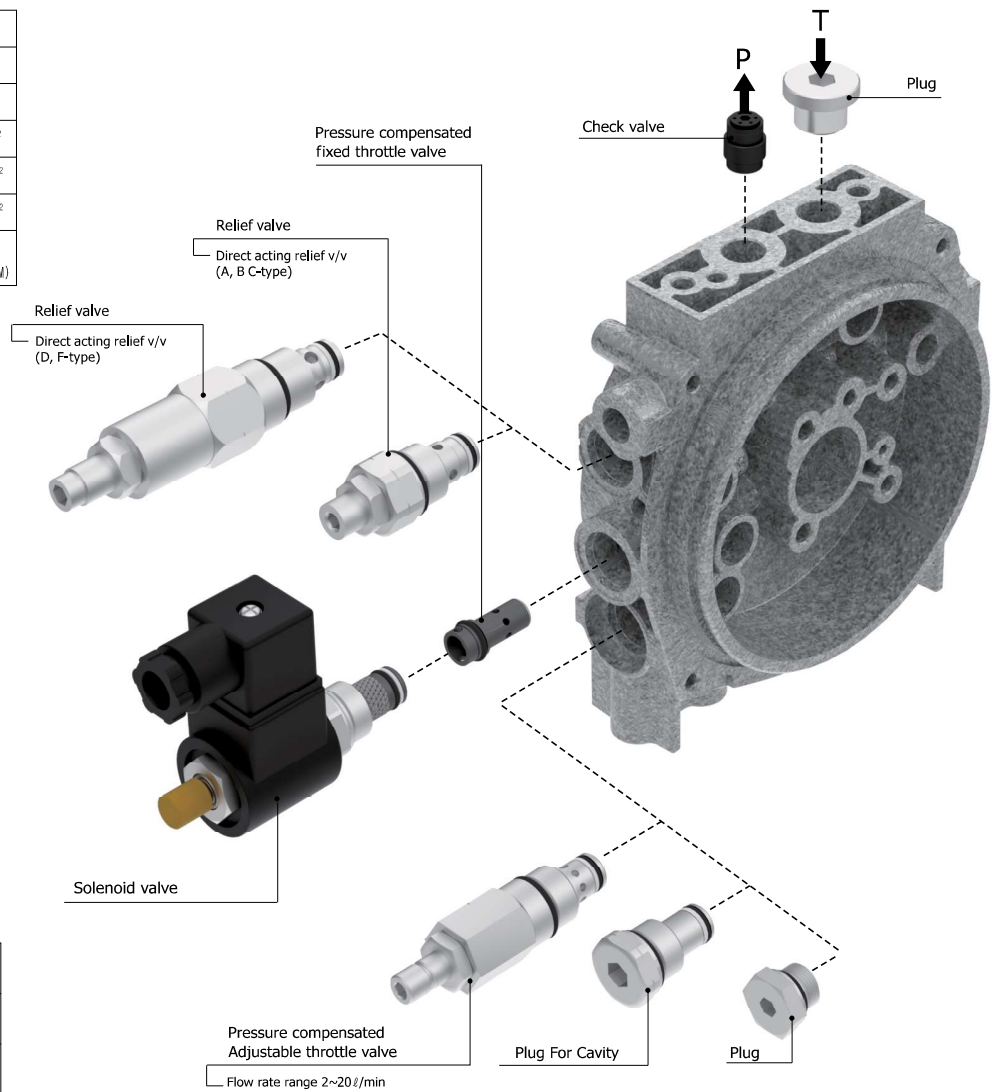
	A	B	C
3.0 kw	309	Φ198	152
4.0 kw	335	Φ220	156

DIMENSION

**Note.**

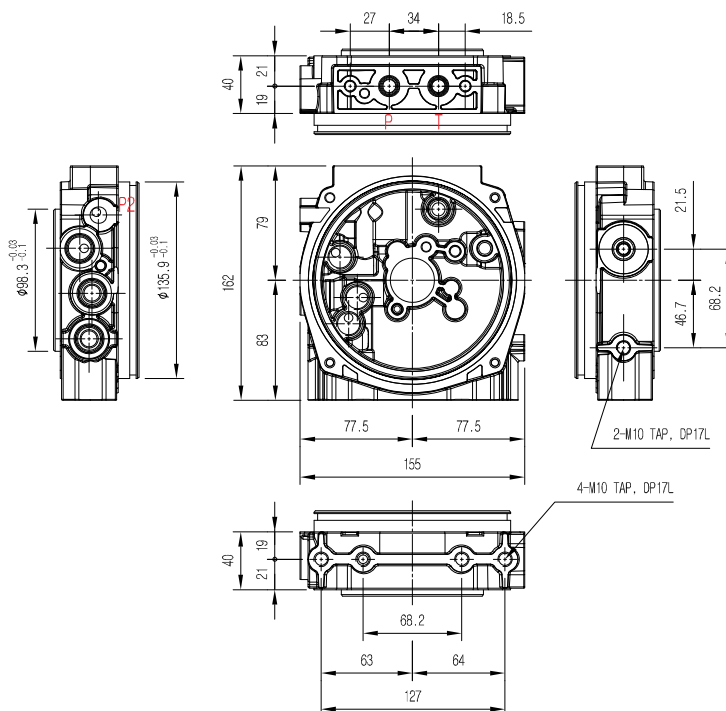
- Mounting dimension : common use
- B14(Design code) is international standard.
- Please contact Hydro-Tek for *****

Relief valve	
Code	Pressure range
A	10 ~ 60 kg.f/cm ²
B	50 ~ 150 kg.f/cm ²
C	100 ~ 200 kg.f/cm ²
D	150 ~ 250 kg.f/cm ²
F	50 ~ 120 kg.f/cm ² (Flow range 12 LPM ~30 LPM)



Normally Closed	
Normally Open	
Double Lock	

DIMENSION

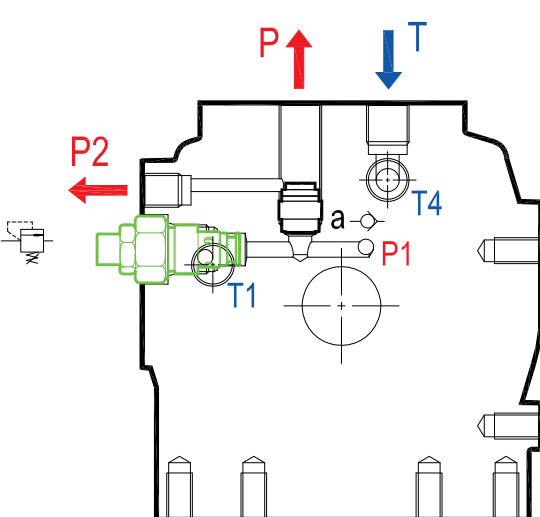
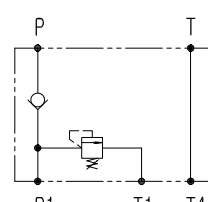
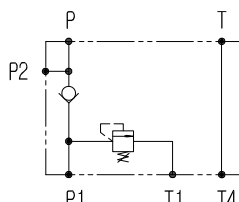
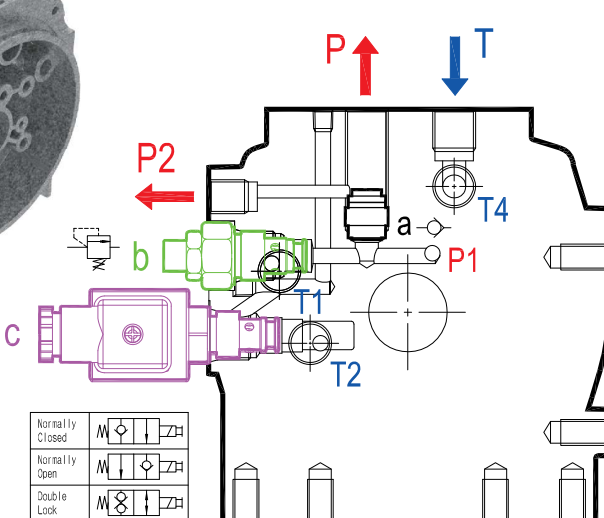
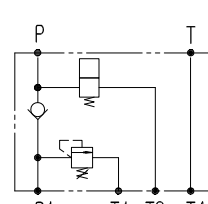
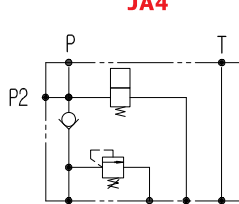


JA Center block



J CENTER BLOCK SPECIFICATION

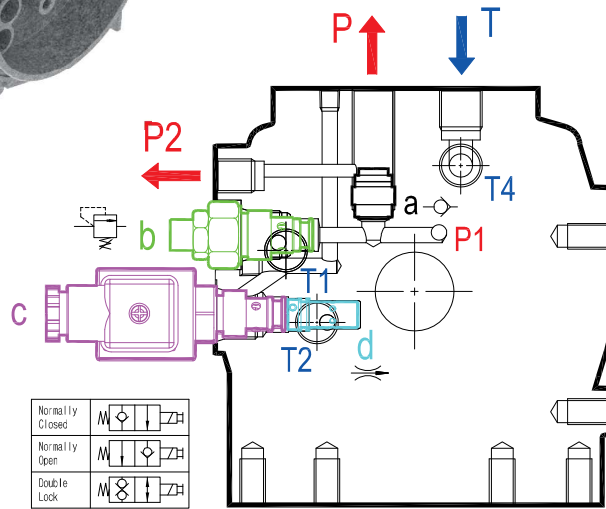
DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port : PF 3/8" (Options : PF3/8", SAE6) - Return port : PF 3/8" (Options : PF3/8", SAE6) - Solenoid valve : Normally closed, Normally open, Double lock selectional - Pressure adjustable Relief valve - Applicable pump displacement : 0.2 cc/rev ~ 9.8 cc/rev - Only "M" series oil tank applicable	a : Check valve = PF 3/8" (HC38-2 Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 Cavity) d : Orifice = (HC08-2 Cavity) e : GA = UNF 3/4" (HC08-2 Cavity) f : Lever valve = UNF 3/4" (HC08-2 Cavity) P : Primary Work Port = PF 3/8" P2 : Secondary Work Port = PF 1/4" T : Return Port = PF 3/8"

JA1 & JA2	
VALVE ASSEMBLY  	JA1  JA2 
JA3 & JA4	
VALVE ASSEMBLY  	JA3  JA4 

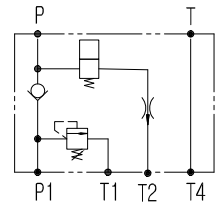
JA5 & JA6

VALVE ASSEMBLY

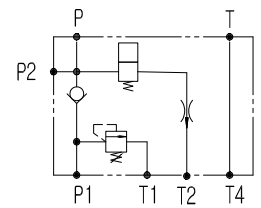
JA5



JA5



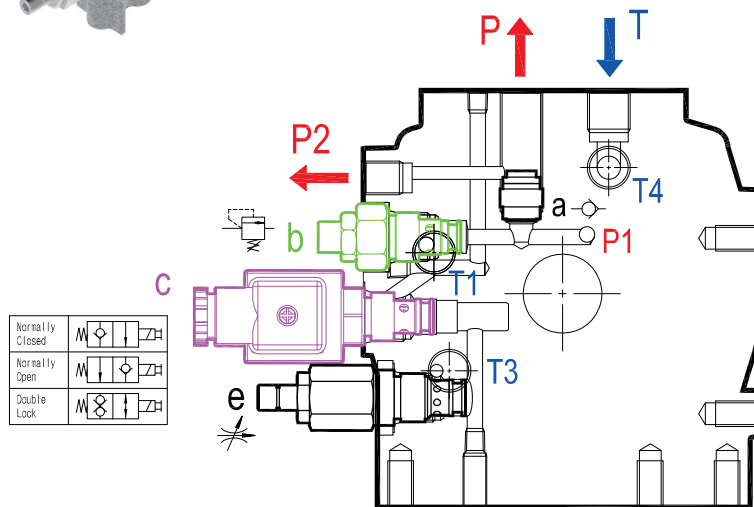
JA6



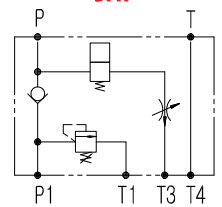
JA7 & JA8

VALVE ASSEMBLY

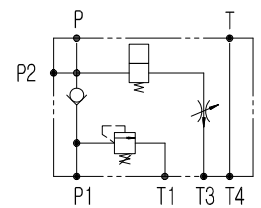
JA7



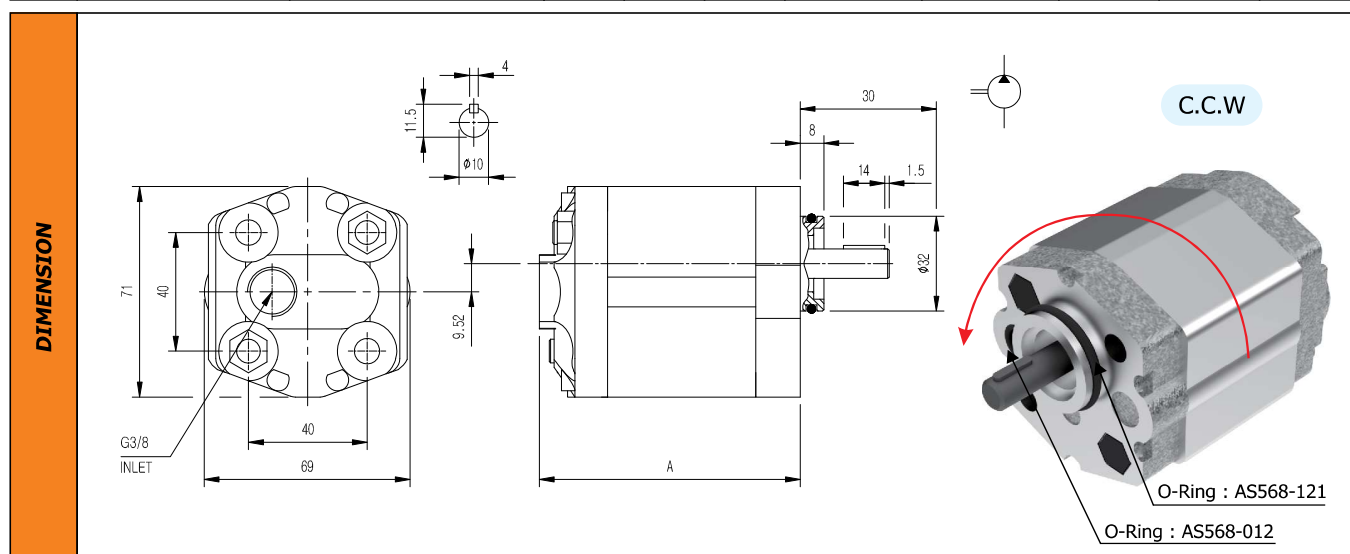
JA7



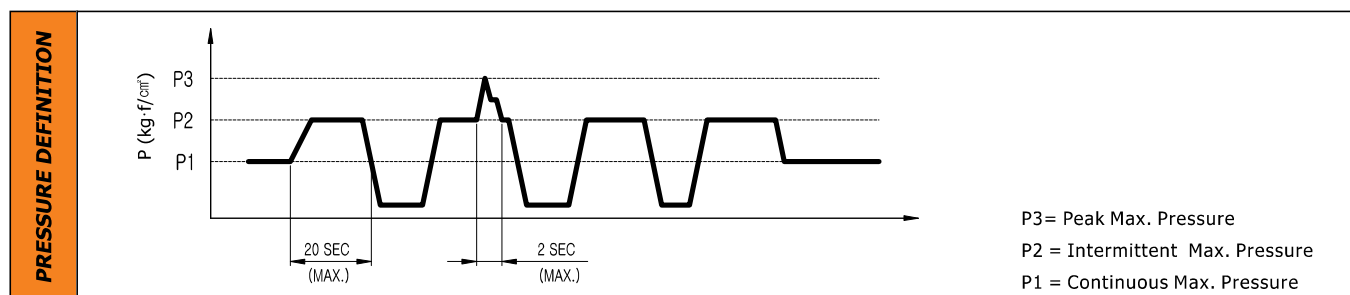
JA8



TECHNICAL DATA	GO One group - Gear pump									
	ITEM CODE	C	PRESSURE (kg·f/cm²)			FLOW (ℓ/min)		SPEED (rpm)		A
		DISPLACEMENT (cc/rev)	P1	P2	P3	DC @2500 rpm	AC @1700 rpm	MAX	MIN	
	GO11	1.1	230	250	270	2.7	1.8	6000	1000	74
	GO16	1.6				4.0	2.7			76
	GO21	2.1				5.2	3.5			78
	GO23	2.3				5.7	3.9			79
	GO27	2.7				6.7	4.6			80
	GO32	3.2	210	230	250	8.0	5.4	5000	800	82
	GO37	3.7				9.2	6.2	4500		84
	GO42	4.2				10.5	7.1	4000		86
	GO48	4.8				12.0	8.1	3500		88
	GO58	5.8	190	210	230	14.5	9.8	3000	600	92
	GO70	7.0	120	140	160	17.5	11.9	2500		96
	GO80	8.0	100	120	140	20.0	13.6	2100		100
	GO98	9.8				24.5	16.6	1800		107



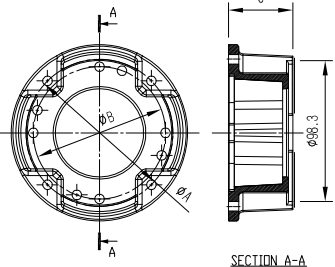
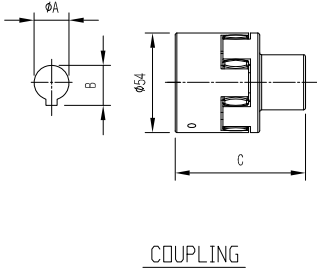
- Note.**
1. Please contact Hydro-Tek for Group 2, Group 3 pump
 2. Please contact Hydro-Tek for tandem pump
 3. Please contact Hydro-Tek for high pressure pump

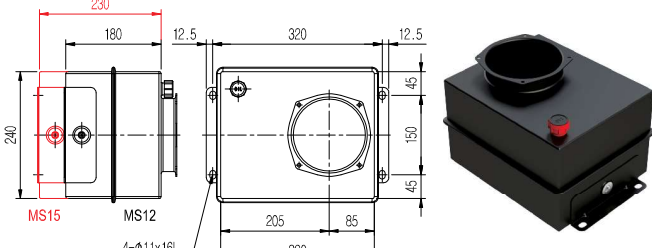
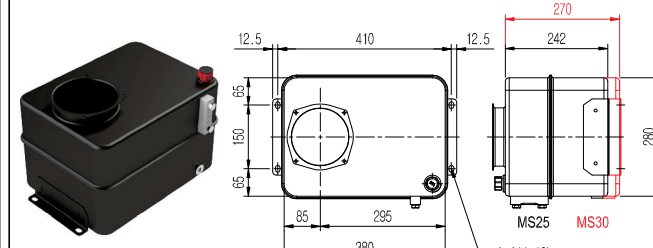


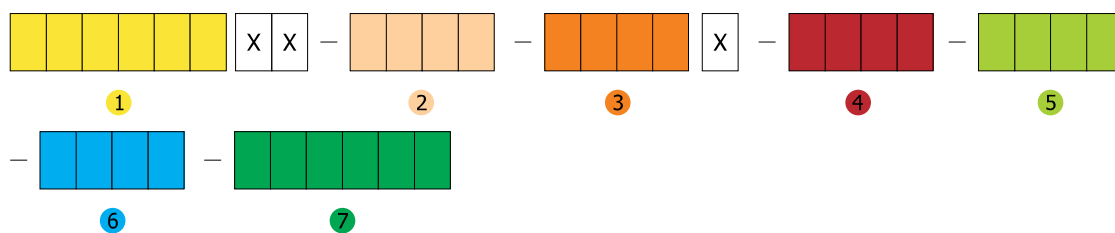
FLANGE AND COUPLING

DIMENSION

B14 AC Motor by International design ID

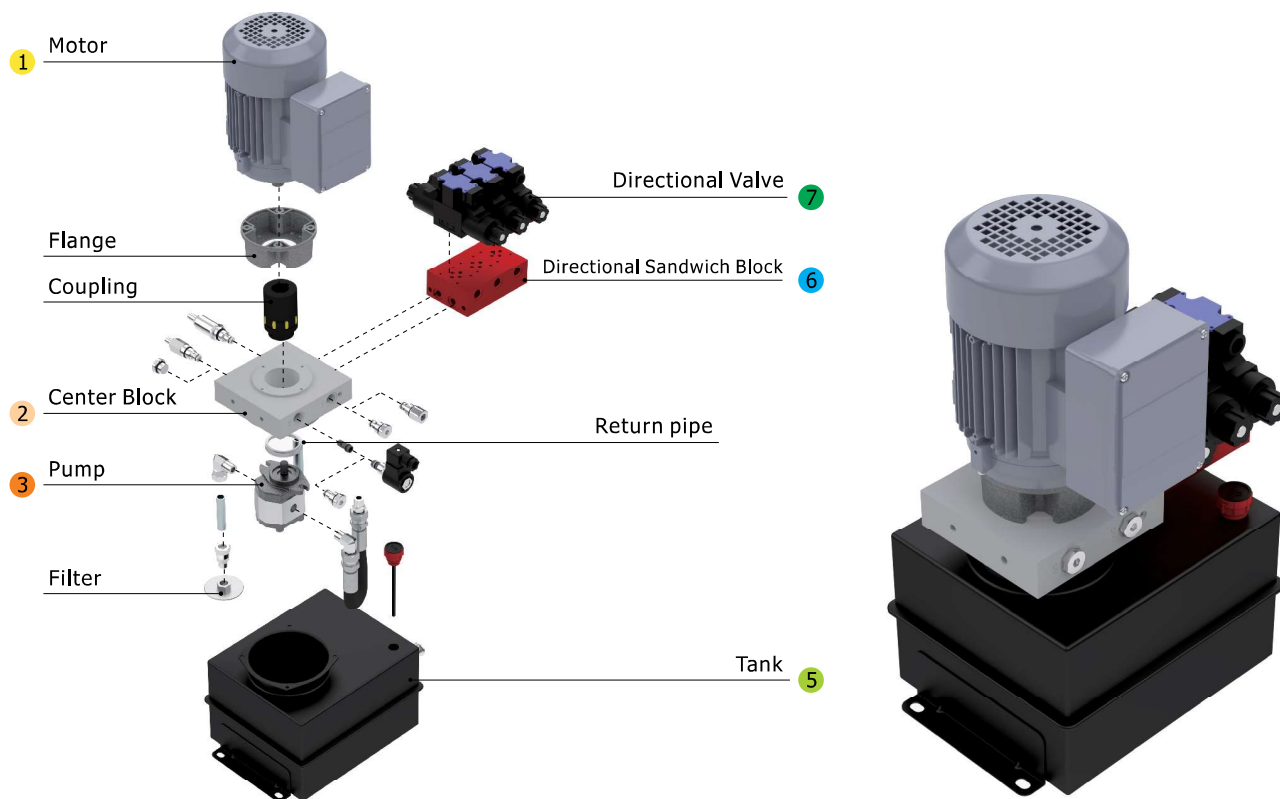
Flange	ITEM CODE	Frame	Dimension						
			A(mm)	B(mm)	C(mm)				
	F080	80	100	90	40				
	F090	90	115	90	50				
	F112	112	130	90	63				
Coupling	ITEM CODE	Frame	Dimension						
			A(mm)	B(mm)	C(mm)				
	C080/P	80	19	21.8	71				
	C090/P	90	24	28.3	76				
	C112/P	112	28	31	76				

Steel oil tank for 'J' series & Square type		
ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
	MS12	9.1
MS15	15	12.2
ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
	MS25	19.5
MS30	30	22.5
		
		



CODING SYSTEM

① Motor	⑤ Tank
② Center Block	⑥ Built in Valve
③ Pump	⑦ Directional Valve
④ Mounting	



Order coding example

Description : ① Motor Part: 3Phase 3.0kw 50/60Hz CW
 ② Center Block: Series-JU, No1 type, Relief valve 120kgf/cm²
 ③ Pump: Gear Pump One Group, CCW, 8.0cc/rev
 ④ Mounting: Refer to 90 Page

⑤ Tank: JU-Center Block Square type
 ⑥ Built in Valve: Directional Sandwich Block
 ⑦ Directional Valve

Example — T 4 3 0 5 6 X X — J U 1 D — G 1 7 6 X — V M M X — M S 1 2
 ① ② ③ ④ ⑤
 — B H 3 3 — Y A 4 3 1 D
 ⑥ ⑦

1

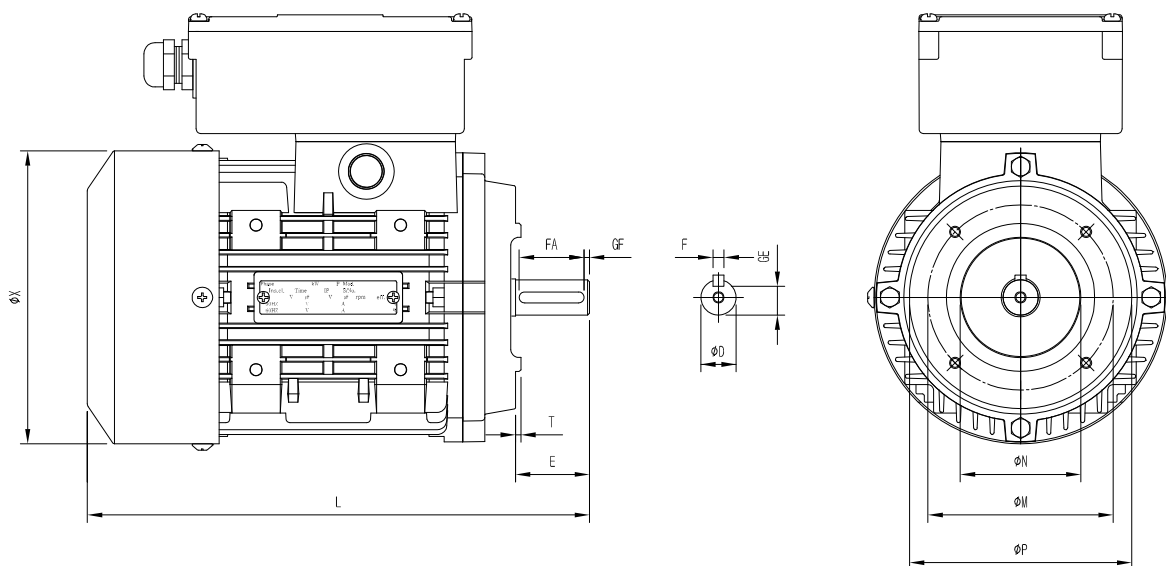
S 4 0 7 6 0 X X
A / B / C / D Brand / Duty Cycle

AC MOTOR

TECHNICAL DATA	0.75kw							
	ITEM CODE (4 POLE)	A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)		
	S40760	1Φ	220	4	0.75	60	4.76	11.6
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICENCY	DUTY CYCLE	FRAME SIZE	DESIGN	ROTATION
	1670	B	IP 54	71.8%	S1	80	HD	← C.C.W

TECHNICAL DATA	1.5kw							
	ITEM CODE (4 POLE)	A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)		
	S41560	1Φ	220	4	1.5	60	8.7	18
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICENCY	DUTY CYCLE	FRAME SIZE	DESIGN	ROTATION
	1670	B	IP 54	78%	S1	90	HD	← C.C.W

1Phase C-Face(B14) Standard Type



TECHNICAL DATA	FRAME NO.	OUTPUT			DIMENSIONS (mm)														BEARING		
		2P	4P	6P	HOLE			D	E	F	FA	GE	GF	HA	X	L	N	P	T	DE	ODE
					M	TAP	NO														
	80M		0.75		100	M6	4	19	40	6	30	3.5	3	223	158	270	80	122	3	6204	6203
	90L		1.5		115	M8	4	24	50	8	40	4	3	241	176	306	95	138	3	6205	6204

TECHNICAL DATA	0.75kw								
	ITEM CODE (4 POLE)	A		B	C		D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)			
	T40756	3Φ	230 / 400	4	0.75	50 / 60	3.50	7.6	
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
	1650	F	IP 55	70%	S1	S2	80	HD	← C.C.W

TECHNICAL DATA	1.5kw								
	ITEM CODE (4 POLE)	A		B	C		D	RATED CURRENT (A)	WEIGHT (kg)
		PHASE	VOLTAGE (V)	POLE	POWER (W)	FREQUENCY (Hz)			
	T41556	3Φ	230 / 400	4	1.5	50 / 60	6.23	13.8	
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION
1670	F	IP 55	55%	S1	S2	90	HD	← C.C.W	

MOUNTING DIMENSION	3Phase C-Face(B14) Standard Type	

TECHNICAL DATA	FRAME NO.	OUTPUT			DIMENSIONS (mm)															INS CLASS	BEARING	
		2P	4P	6P	HOLE			ΦD	E	F	FA	GE	GF	HA	ΦK	L	ΦN	P	T		DE	ODE
					ΦM	TAP	NO															
	71M	0.4	0.4		85	M6	4	14	30	5	20	11	3	177	140	214	70	121	2.5	B	6203	6202
		0.55			85	M6	4	14	30	5	20	11	3	177	140	214	70	121	2.5	B	6203	6202
	80M	0.75	0.55	0.4	85	M5	4	19	30	5	20	15.5	3	193	158	259	80	132	3	B	6204	6203
		0.9	0.75		85	M5	4	19	30	5	20	15.5	3	193	158	259	80	132	3	B	6204	6203
		1.1	0.9		100	M6	4	19	40	6	30	15.5	3	193	158	259	80	132	3	B	6204	6203
	90L	1.5	1.1	0.75	115	M8	4	24	50	8	40	20	3	211	176	292	95	138	3	B	6205	6204
		1.8	1.5		115	M8	4	24	50	8	40	20	3	211	176	292	95	138	3	B	6205	6204
		2.2	1.8		115	M8	4	24	50	8	40	20	3	211	176	292	95	138	3	B	6205	6204
	100L		2.2	1.5	130	M8	4	28	60	8	45	24	5	239	198	353	110	175	3.5	B	6206	6205
		3.0	3.0	2.2	130	M8	4	28	60	8	45	24	5	239	198	353	110	175	3.5	B	6206	6205
		4.0	4.0		130	M8	4	28	60	8	45	24	5	239	198	353	110	175	3.5	B	6206	6205

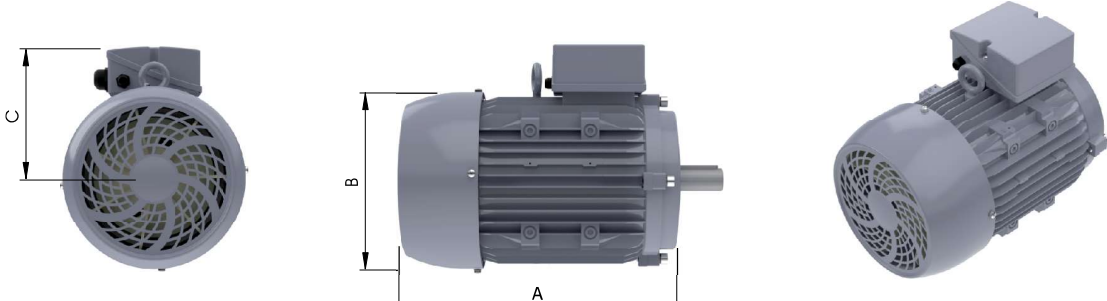
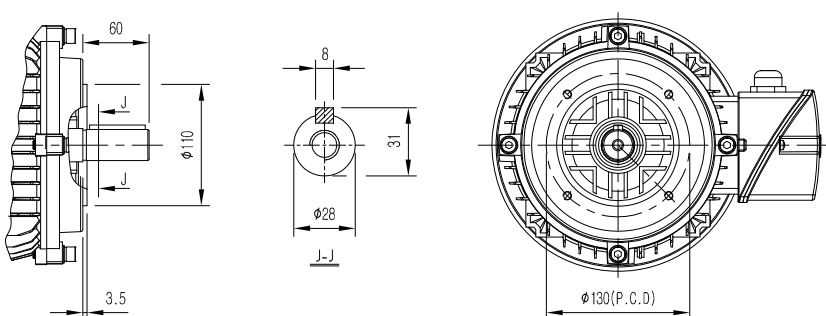
1

T 4 3 0 5 6
A / B / C / D

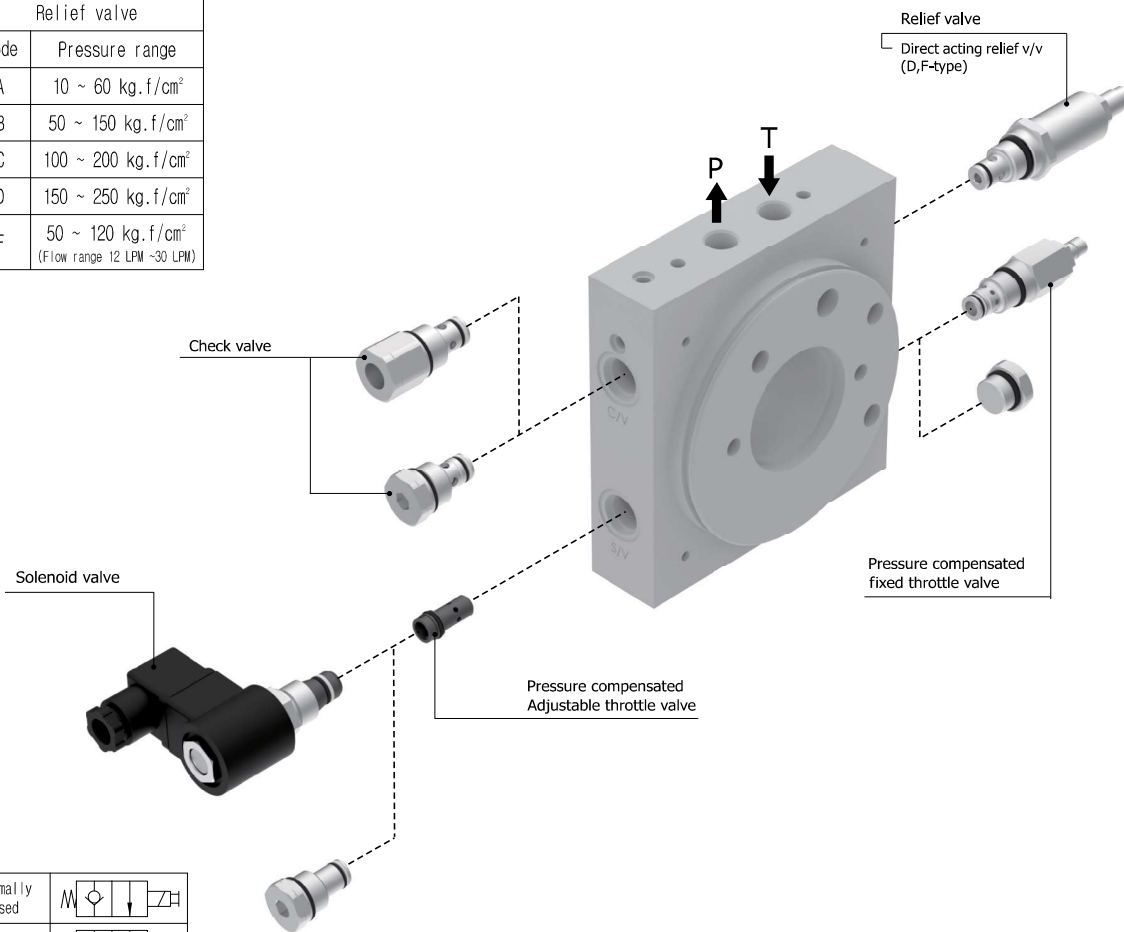
X X

Brand / Duty Cycle

AC-MOTOR

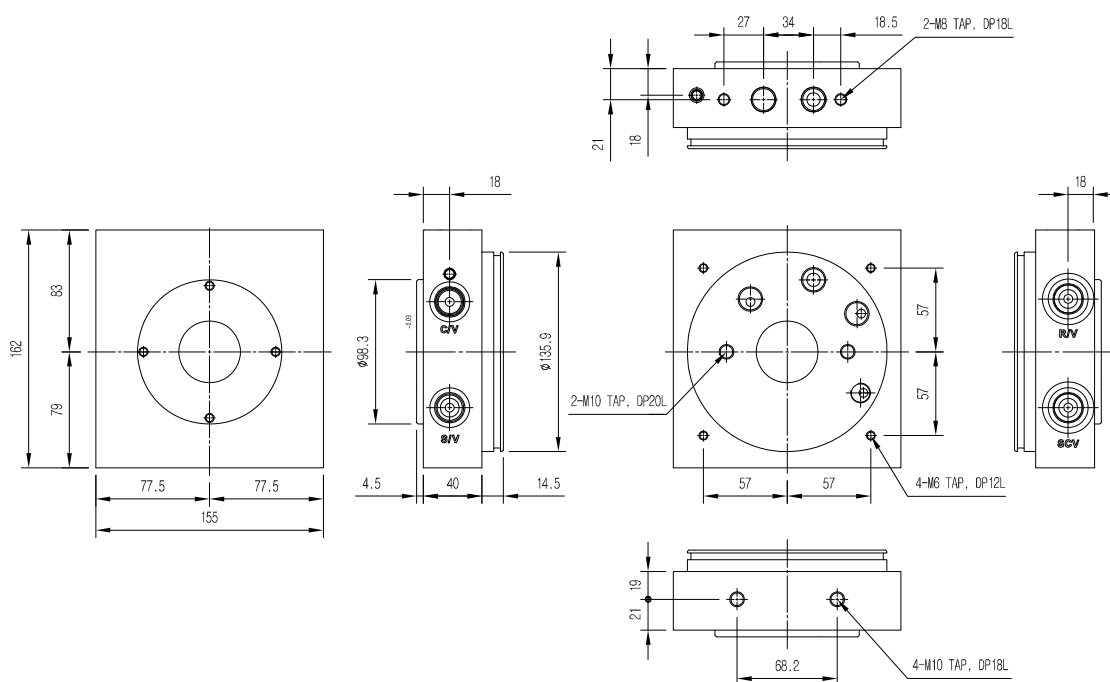
3.0 kw												
TECHNICAL DATA	ITEM CODE (4POLE)	A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)				
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)						
	T43056	3Φ	230/400	4	3.0	50/60	****	****				
	F43056		254/440				****	****				
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION			
	1700	F	IP 55	80%	S1	S2	100	B14	C.W. →			
4.0 kw												
	ITEM CODE (4POLE)	A		B	C	D	RATED CURRENT (A)	WEIGHT (kg)				
		PHASE	VOLTAGE (V)	POLE	POWER (kw)	FREQUENCY (Hz)						
	T44056	3Φ	230/400	4	4.4	50/60	14.30	27.2				
	F44056		254/440				****	****				
	R.P.M	INSULATION CLASS	PROTECTION GRADE	EFFICIENCY	DUTY CYCLE		FRAME SIZE	DESIGN	ROTATION			
	1710	F	IP 55	83%	S1	S2	112	B14	C.W. →			
OVERALL DIMENSION												
				A	B	C						
	3.0 kw			309	Φ198	152						
	4.0 kw			335	Φ220	156						
DIMENSION												
	Note. ○ Mounting dimension : common use ○ B14(Design code) is international standard, ○ Please contact Hydro-Tek for *****											

Relief valve	
Code	Pressure range
A	10 ~ 60 kg.f/cm ²
B	50 ~ 150 kg.f/cm ²
C	100 ~ 200 kg.f/cm ²
D	150 ~ 250 kg.f/cm ²
F	50 ~ 120 kg.f/cm ² (Flow range 12 LPM ~ 30 LPM)



Normally Closed	
Normally Open	
Double Lock	

DIMENSION



JU CENTER BLOCK SPECIFICATION

DESCRIPTION	MAIN SPECIFICATION
- Made of Aluminum material - Outlet port (P1) : PF3/8" Outlet port (P2) : PF1/4" - Return port : PT3/8" - Solenoid valve : Normally closed, Normally open, Double lock selectional - Pressure adjustable relief valve - Applicable pump displacement : 1.4cc/rev ~ 13.8cc/rev	a : Check valve = UNF 3/4" (HC08-2 Cavity) b : Relief valve = UNF 3/4" (HC08-2 Cavity) c : Solenoid valve = UNF 3/4" (HC08-2 Cavity) d : Orifice (HC08-2 Cavity) e : GA = UNF 3/4" (HC08-2 Cavity) P : Primary Work Port = PF 3/8" P2 : Secondary Work Port = PF 1/4" T : Return Port = PT 3/8"

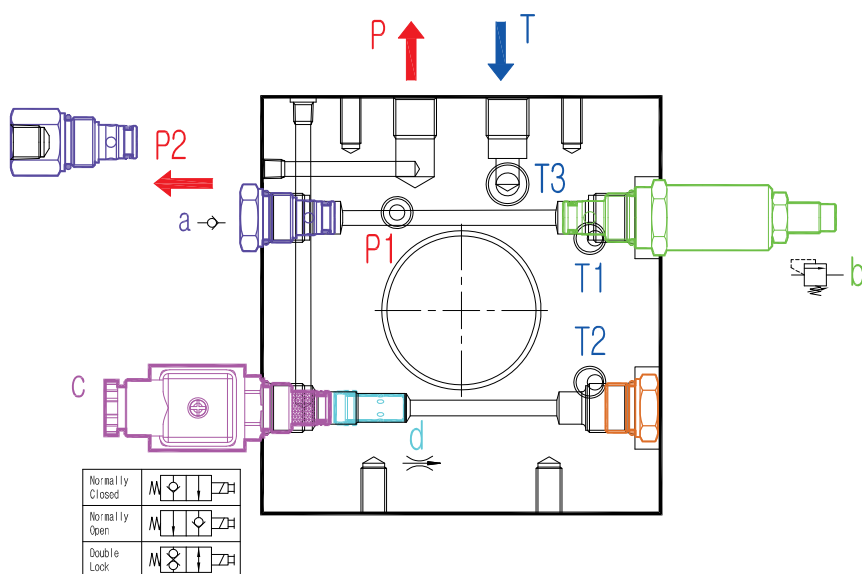
JU1 / JU2	
A	VALVE ASSEMBLY JU1 JU2
	VALVE ASSEMBLY JU3 JU4

JAW COUPLING UNIT

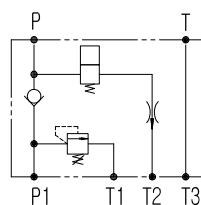
Note. Ju1 / JU2 - Center block for Double acting system.
Please refer to page 103~107 in case you use with a block for Double acting system.

JU5 / JU6

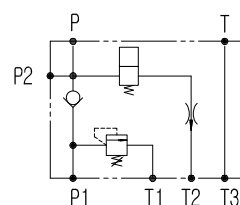
VALVE ASSEMBLY



JU5

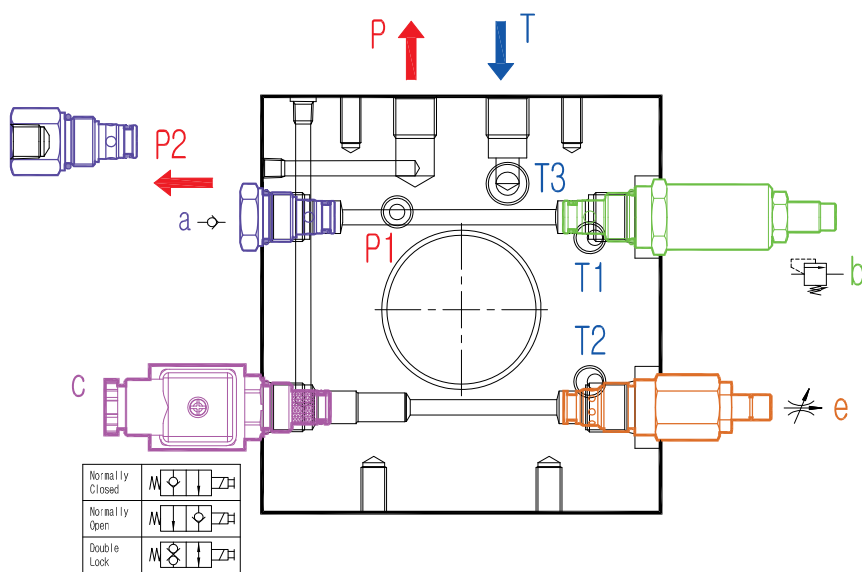


JU6

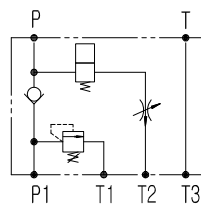


JU7 / JU8

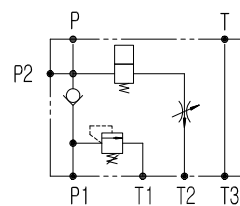
VALVE ASSEMBLY



JU7

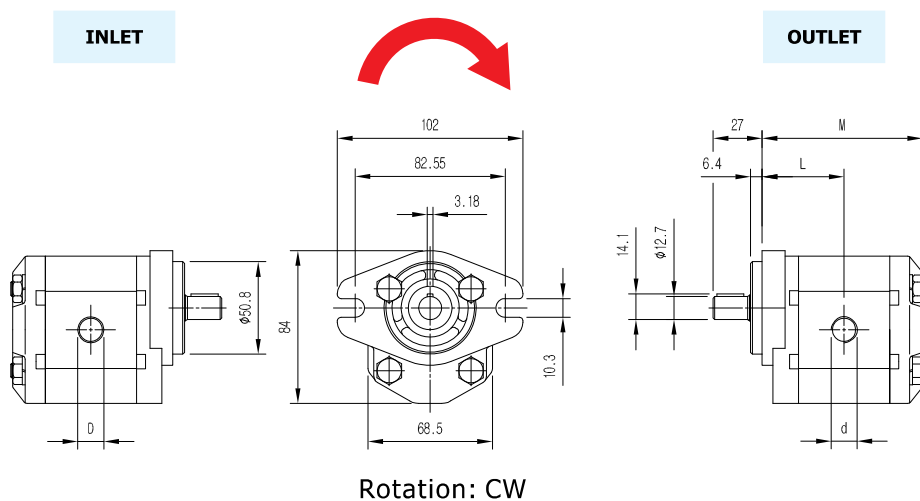


JU8





- "D" and "d" ports are machined in compliance with threaded port with O-ring seal in truncated housing SAE J1926/1(ISO J1926-1).
- To mount the pump, 4-M8 screws, with a torque wrench setting fixed at 30±3 Nm.



P1= CONTINUOUS MAX. PRESSURE
P2= INTERMITTENT MAX. PRESSURE
P3= PEAK MAX. PRESSURE

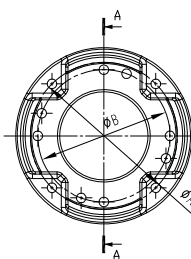
ITEM CODE	Displacement	Max. Pressure			Max. Speed	Min. speed	Dimensions			
		P1	P2	P3			M	L	D	d
	cm ³ /rev	bar	bar	bar	rpm	rpm	mm	mm	mm	mm
G114	1.4	250	270	290	6000	800	82.5	42	PT1/2	PT3/8
G121	2.1	250	270	290	6000	800	54.5	43	PT1/2	PT3/8
G128	2.8	250	270	290	5000	800	86.5	44	PT1/2	PT3/8
G135	3.5	250	270	290	5000	800	88.5	45	PT1/2	PT3/8
G141	4.1	250	270	290	4000	800	90.5	46	PT1/2	PT3/8
G152	5.2	230	2245	260	4000	800	93.5	47.5	PT1/2	PT3/8
G162	6.2	230	245	260	3500	800	96.5	49	PT1/2	PT3/8
G176	7.6	200	215	230	3000	600	100.5	51	PT3/4	PT1/2
G193	9.3	180	195	210	2500	600	105.5	53.5	PT3/4	PT1/2
G1A1	11.0	170	185	200	2500	600	110.5	56	PT3/4	PT1/2
G1A3	13.8	150	165	180	2000	600	118.5	60	PT3/4	PT1/2

FLANGE AND COUPLING

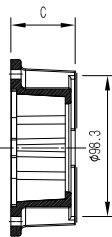
B14 AC Motor by International design ID

ITEM CODE	Frame	Dimension		
		A(mm)	B(mm)	C(mm)
F080	80	100	90	40
F090	90	115	90	50
F112	112	130	90	63

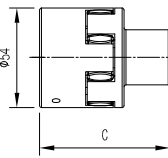
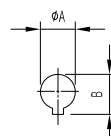
ITEM CODE	Frame	Dimension		
		A(mm)	B(mm)	C(mm)
C080/U	80	19	21.8	71
C090/U	90	24	28.3	76
C112/U	112	29	31	76



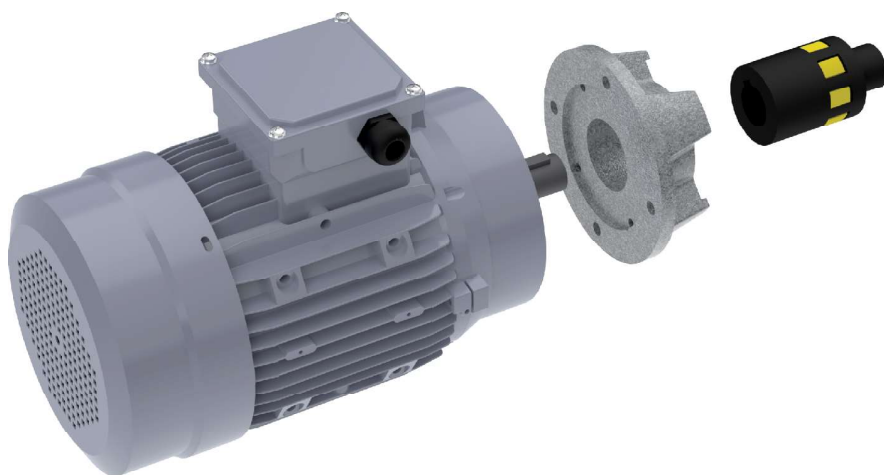
FLANGE



SECTION A-A



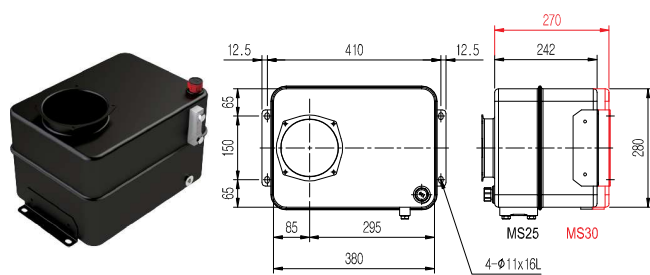
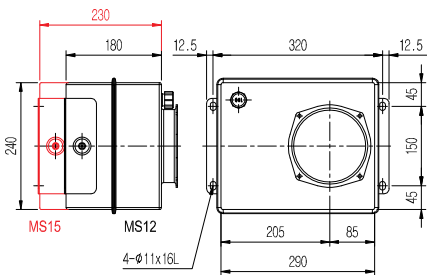
COUPLING

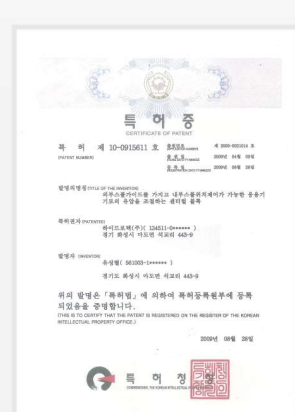
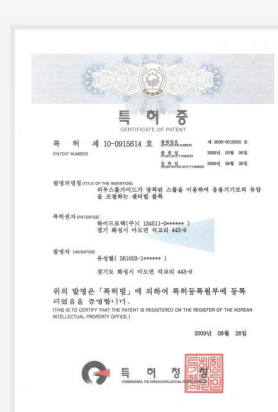
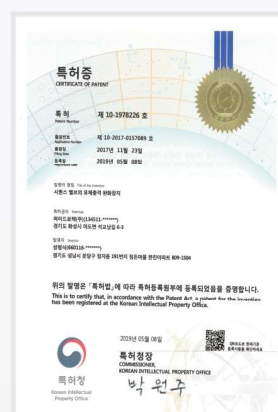
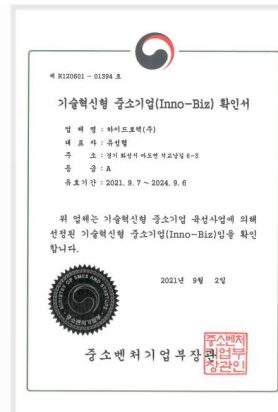
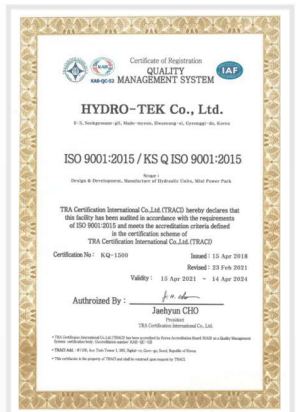


Steel oil tank for 'J' series & Square type

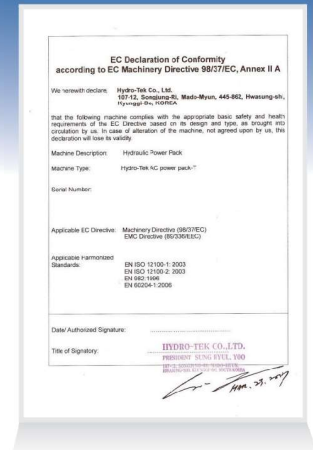
ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
MS12	12	9.1
MS15	15	12.2

ITEM CODE	CAPACITY (ℓ)	
	TANK	USABLE
MS25	25	19.5
MS30	30	22.5









Customer World Map / 해외 고객 분포

37 Countries include U.S.A / Germany / Japan / Canada



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