

GEMAK HEAT EXCHANGERS

OUR HISTORY

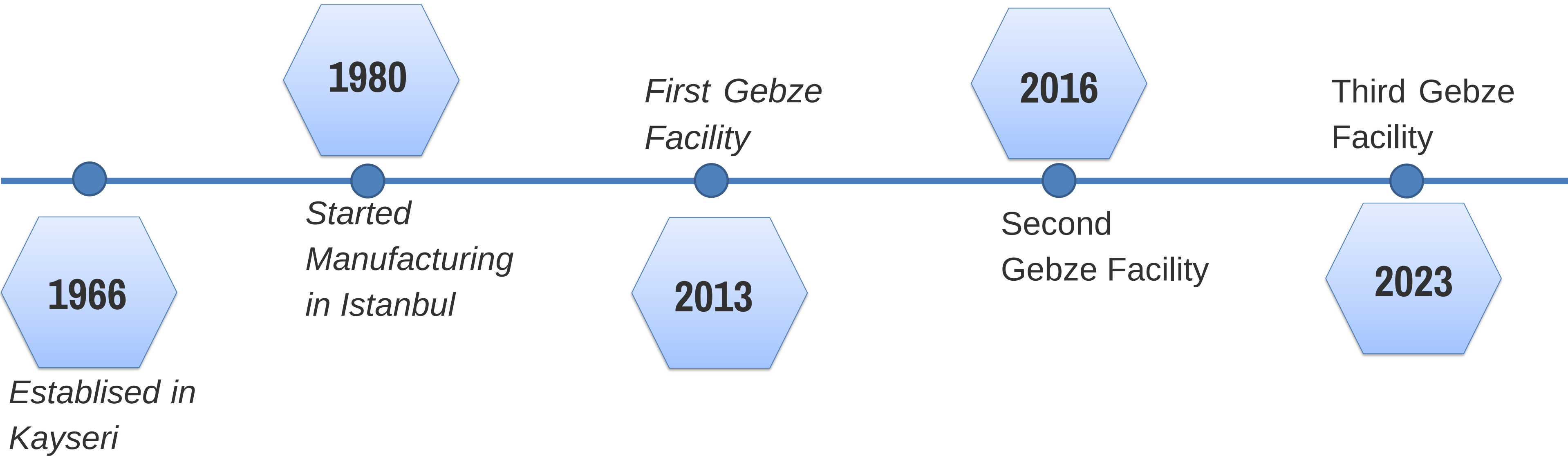
Gemak was founded as a constructor serving company in HVAC industry in 1966. Our journey started in a small workshop in Istanbul.

After 1980, Gemak started manufacturing finned tube heat exchangers and became one of the biggest manufacturer in HVAC industry in Turkey.

Gemak is still producing high quality products in three facilities located in Gebze Industrial Zone.



■ TIME LINE



■ PRODUCTION FACILITIES

Our production facility is based in Gebze Industrial Zone.

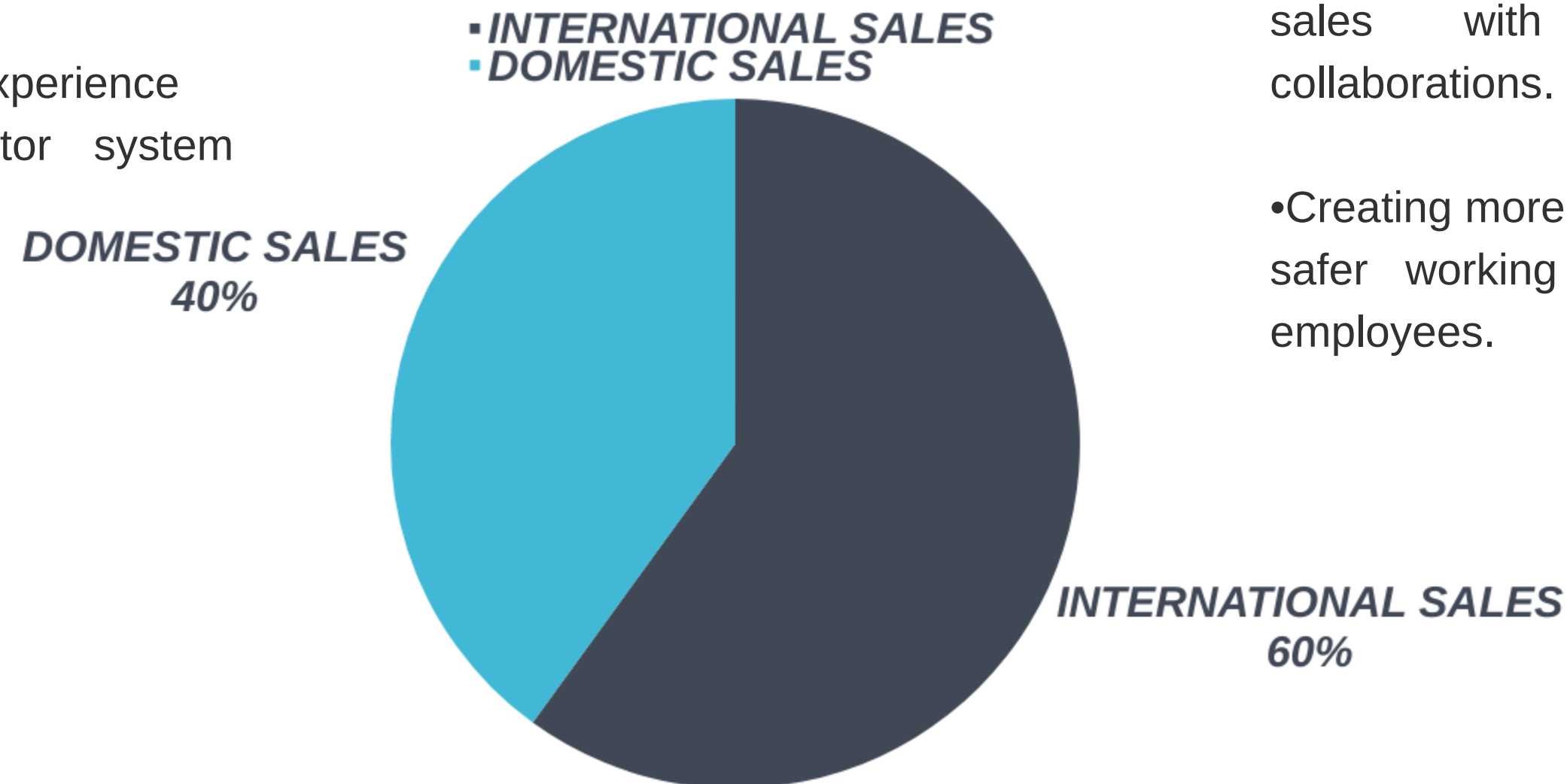
Starting with a small unit in Tuzla İstanbul, our growth has enabled us to manufacture in 3 plants covering over 40000m². Our aim is to create the safest and cleanest working conditions for all our employees. Total number of employees will be around 400 when plant 3 starts operation.



■ BENEFITS & GOALS

Benefits of Working With GEMAK

- Large production capacity
- Extensive product range
- Custom made products for exact needs
- Short Lead Time
- Competitive prices
- Over 50 years of experience
- Product configurator system on our website



OUR GOALS

- Finding new solutions for all customer requirements with experienced R&D engineers
- Increasing the international sales with long term collaborations.
- Creating more comfortable and safer working areas for our employees.

OUR PRODUCT RANGE



[Air Cooled Condensers](#)



[Evaporators & Coolers](#)



[Heat Exchangers](#)

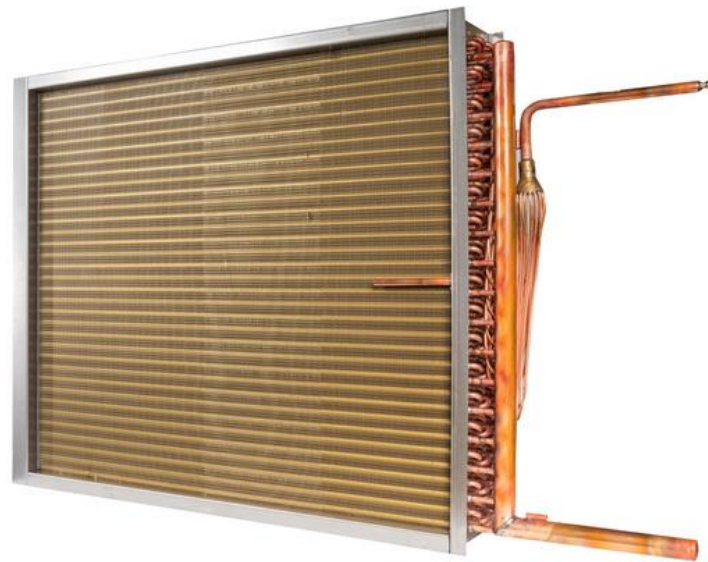


[Heat Recovery
Units](#)



[Dry Coolers](#)

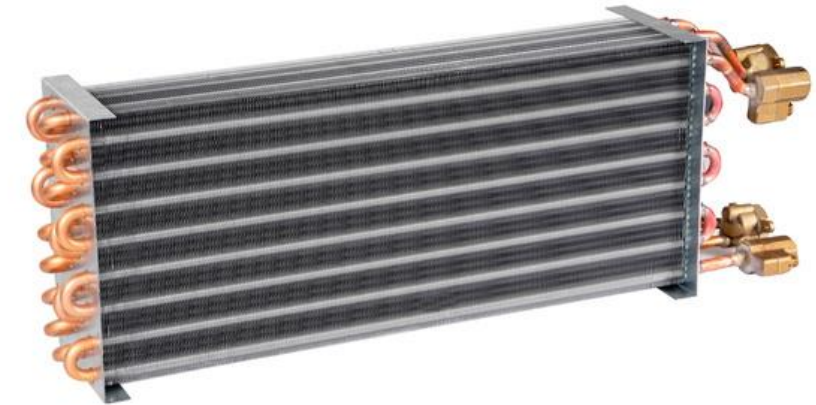
HEAT EXCHANGERS



DX COILS



CONDENSER COILS



FAN COILS

■ **WATER COILS**

Production is based on customer requests such as different size, capacity or temperature. Required products are selected by our experienced engineers.

- » Fins can be produced in aluminium, epoxy coated aluminium or copper.**
- » End plates are produced from galvanized steel as standard. Upon to the request, they can be produced by stainless steel or aluminium.**
- » Helium leak test is applied to all products that fit in the helium test cabinet. Other products are tested with nitrogen in the test pool.**



■ DRY COOLERS

GKS Series Flat-Vertical Type Dry Coolers

By using the external ambient air, Dry Coolers are manufactured for the purpose of Cooling the process water. They are designed in horizontal or vertical.

All range of Gemak Condensers are suitable to work at external environmental conditions. They have been designed to be used at air conditioning facilities with Fre-on Gassed Cooling.

» 5/8" Copper Tube (staggered), aluminum fin (corrugated surface), galvanized steel and steel manifold is used in Standard Gemak production.

» According to the usage Upon to the request, epoxy fin, electrostatic powder dye, stainless steel and a copper manifold can be used.

» Ø630 and Ø800mm triphaze Fan Motors are used in Standard Gemak Production.

» All Models can be produced in accordance for installation, appropriate to the horizontal air flow (vertical type, D) and appropriate to the Vertical air flow (horizontal type, Y)



■ HEAT RECOVERY UNITS



**Heat Recovery
Coils**



**Horseshoe Type Heat
Pipe Heat Recovery
Coils**

■ EVAPORATORS/COOLERS

MARKET CABINET COOLERS

Production is based upon on customer requests.

- » ½" and 5/8" copper tube is used.
- » Plain tube is used in Standard production. Upon on request ; inner-grooved tube can be used.
- » Fin Spacing is in between 4mm-10mm . Upon on request; Hydrophilic fin can be used.
- » Casing; aluminium steel is used.
- » Products are tested in our Helium Test Chamber facility before being delivered to our Clients.
- » Lenght of the units can go up to 4 meters



EVAPORATORS/COOLERS

Standard GNE SERIES Room Coolers

Complete range of Gemak Unit Coolers, have been designed to get high efficiency in freon gassed trade and industrial unit cooler facilities.

» GEE Series Unit Coolers are produced from 3/8" -1/2" Copper Tube.

» Fin Spacing; is in between 4 mm-8 mm.

» Casing is painted with the electrostatic powder dye. The casing can be produced in stainless steel upon request. Side panels and drain pan are designed to open & close easily for installation and maintenance.

» Products are tested with Nitrogen Gas under 25 BAR pressure and will be delivered with low pressure Nitrogen.

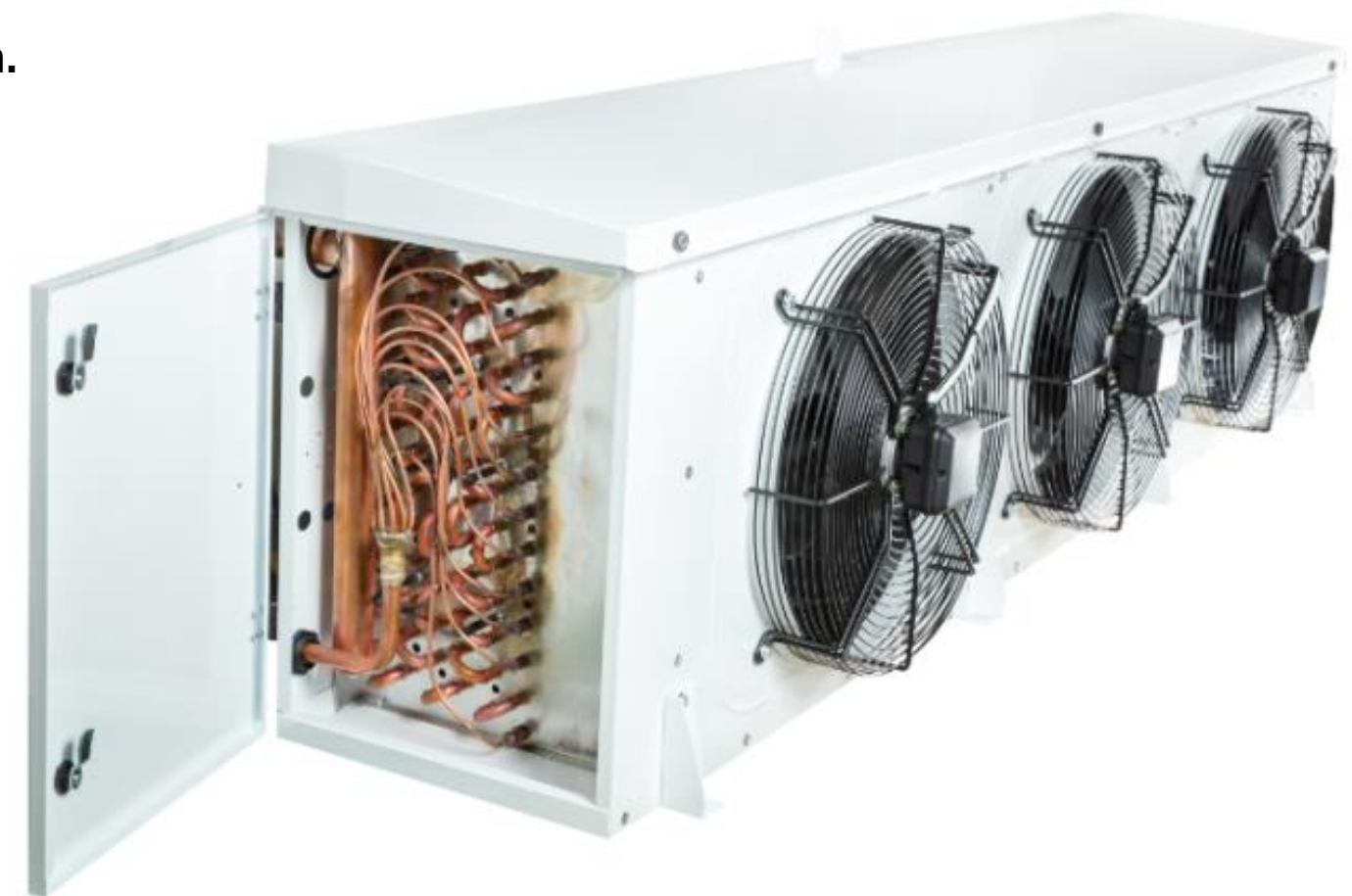
» EBM or equivalent axial fans are used upon on request.

» Defrost heaters are not placed in to the unit coolers, which works under the standards of SC1 conditions.

Unit Coolers works Under the SC 2 conditions, heater placed to the body.

Unit Coolers works Under the SC 3- SC 4 conditions, heater placed both to the body and to the pan.

Catalogue Capacities are suitable to the Eurovent Conditions and R404A gas.



■ **EVAPORATORS/COOLERS**

Single Blower Corner-Ceiling Type GDT Coolers

Complete range of Gemak Unit Coolers have been designed to get high efficiency in freon gassed trade and industrial unit cooler facilities.

- » Ceiling type unit coolers are composed of two Series.GTT and GDT.
- » GTT type of unit coolers can be mounted in to ceiling and offer double-blowing.
- » GDT Type of unit coolers can be mounted both ceiling and wall, and they offer one way blowing.
- » Fin Spacing; is in between 4 mm-8 mm. ½" copper tube is used.
- » Casing is painted with the electrostatic powder dye. The casing can be made by stainless steel upon request. Side panels and drain pan are designed to open-close easily for installation and maintenance.
- » Products are tested with Nitrogen Gas under 25 BAR pressure; will be delivered with low pressure Nitrogen.
- » EBM or equivalent axial fans are used upon on request.

Catalogue Capacities are suitable to the EUROVENT Conditions and R404A gas.



AIR COOLED CONDENSERS

GETBOX Condensing Units Without Compressor

GETBOX closed type condensing without compressor units are manufactured for cooling and air conditioning process.

At the same time it helps manufacturers to form their own condensing groups.

Cabins are designed suitable for hermetic, scroll and semi-hermetic compressors. Cabins are produced by painted galvanised sheet with the color as standard Ral 9016 ESP.

Coils produced by aluminium corrugated fins and in form staggered geometry which uses with high efficiency copper pipes.

Products are designed suitable for ;Ø500mm fans. Besides values with standard and low fan level options can be seen on catalog page.



AIR COOLED CONDENSERS

GEMBOX Condensing Units Without Compressor

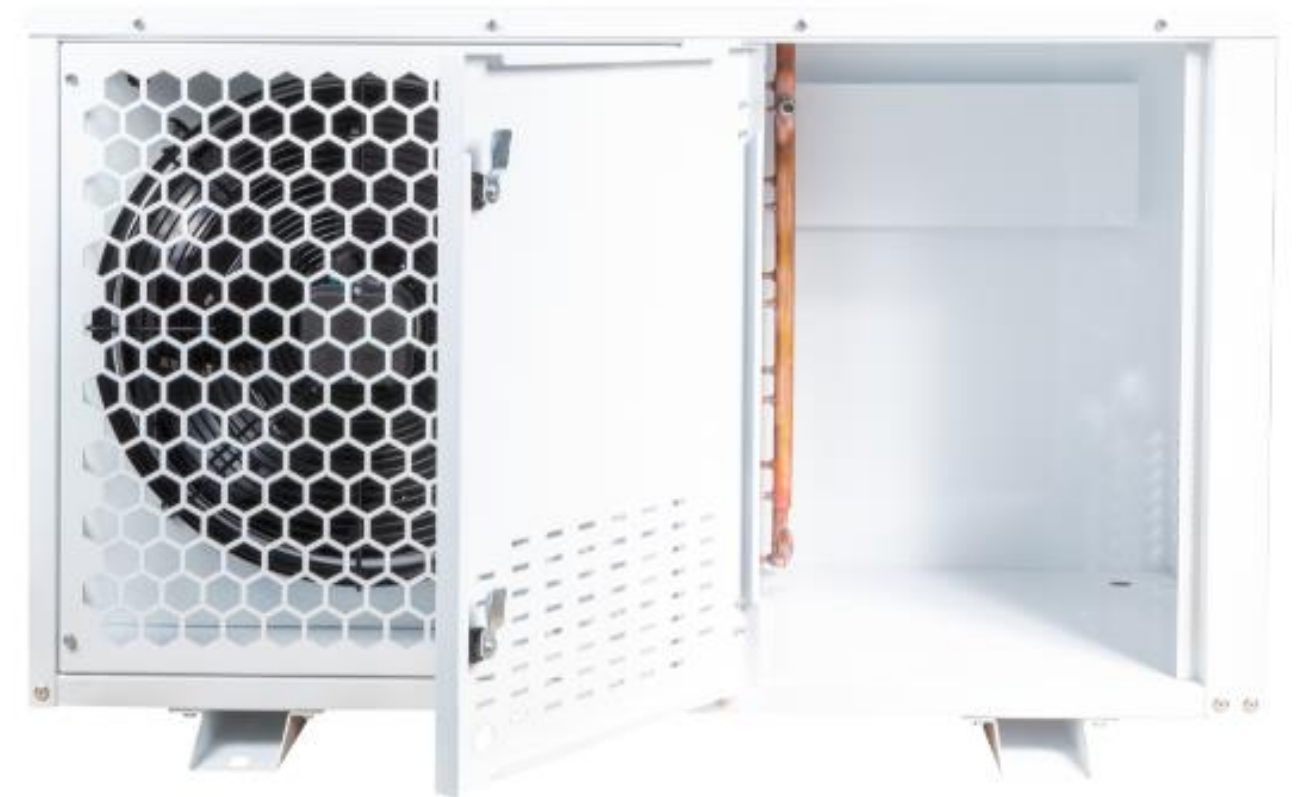
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Coils produces by aluminum corrugated fins and in form staggered geometry which uses with high efficiency cooper pipes.

Products are designed suitable for ; Ø350mm , Ø400mm , Ø450mm , Ø500mm fans. Besides values with standard and low fan level options can be seen on catalog page.



DIE GEOMETRY	D	T	R	TUBE THICKNESS	FIN PITCH	FIN THICKNESS	TUBE PATTERN	FIN PROFILE
25x12.5	5/16"	25	12,5	0,28 - 0,30 - 0,35 smooth 0,36 grooved	1,6 to 4mm	0,10 - 0,12 - 0,15	STAGGARED	P,C
25x12.5	3/8"	25	12,5	0,28 - 0,30 - 0,35 - 0,40 smooth 0,36 grooved	1,6 to 4mm	0,10 - 0,12 - 0,15	STAGGARED	P,C
25x22	7mm	25	21,65	0,28 - 0,30 - 0,35 smooth	1,6 to 5mm	0,10 - 0,12 - 0,15	STAGGARED	P,C
25x22	5/16"	25	21,65	0,28 - 0,30 - 0,35 smooth 0,36 grooved	1,6 to 4mm	0,10 - 0,12 - 0,15	STAGGARED	P,C
25x22	3/8"	25	21,65	0,28 - 0,30 - 0,35 - 0,40 – 0,50 smooth 0,36 grooved	1,6 to 4mm	0,10 - 0,12 - 0,15	STAGGARED	P,C,L
25x25	5/16"	25	25	0,28 - 0,30 - 0,35 smooth 0,36 grooved	1,6 to 6mm	0,10 - 0,12 - 0,15	INLINE	P,C
25x25	3/8"	25	25	0,30 - 0,40 - 0,50 smooth 0,35 grooved	1,6 to 7mm	0,10 - 0,12 - 0,15	INLINE	P,C
32x28	3/8"	32	27,71	0,32 - 0,35 - 0,50 - 0,70 smooth 0,36 grooved	4 to 6mm	0,15 - 0,18 - 0,20	STAGGARED	P,C
32x28	12 mm	32	27,71	0,30 – 0,32 – 0,35 smooth	1,6 to 6mm	0,10 – 0,12 - 0,15 – 0,18	STAGGARED	P,C
32x28	1/2"	32	27,71	0,32 - 0,35 - 0,50 - 0,70 smooth 0,36 grooved	1,8 to 6mm	0,10 - 0,12 - 0,15 - 0,18	STAGGARED	P,C
35x35	1/2"	35	35	0,32 - 0,35 - 0,50 smooth 0,36 grooved	2,1 to 8mm	0,12 - 0,15 - 0,18 - 0,20 - 0,25	INLINE	P,C
40x35	1/2"	40	34,64	0,32 - 0,35 - 0,50 smooth 0,36 grooved	1,8 to 10mm	0,12 - 0,15 - 0,18 - 0,20 - 0,25	STAGGARED	P,C
40x35	5/8"	40	34,64	0,38-0,40-0,50- 0,70 smooth	1,8 to 10mm	0,12 - 0,15 - 0,18 - 0,20 - 0,25	STAGGARED	P,C
50x25	1/2"	50	25	0,32 - 0,35 - 0,50 smooth 0,36 grooved	2,1 to 8mm	0,12 - 0,15 - 0,18 - 0,20	STAGGARED	P,C
50x25	5/8"	50	25	0,38-0,40-0,50- 0,70 smooth	2,1 to 9mm	0,12 - 0,15 - 0,18 - 0,20	STAGGARED	P,C
50x50	1/2"	50	50	0,32 - 0,35 - 0,50 smooth 0,36 grooved	2,1 to 10mm	0,12 - 0,15 - 0,18 - 0,20	INLINE	P,C
50x50	5/8"	50	50	0,38-0,40-0,50- 0,70 smooth	2,1 to 11mm	0,12 - 0,15 - 0,18 - 0,20	INLINE	P,C
60x30	5/8"	60	30	0,38-0,40-0,50- 0,70 smooth	2,1 to 12mm	0,12 - 0,15 - 0,18 - 0,20 - 0,25	STAGGARED	P,C
60x60	5/8"	60	60	0,38-0,40-0,50- 0,70 smooth	2,1 to 13mm	0,12 - 0,15 - 0,18 - 0,20 - 0,25	INLINE	P,C

ALL GEMAK PRODUCTS ARE CERTIFIED BY

SERTİFİKA



ISO 9001:2015'e göre
yönetim sistemi

Belgelendirme prosedürleri doğrultusunda ve düzenlemeler ile uyumlu uygulamaların kanıtlanması ile

GEMAK GENEL SOĞUTMA MAKİNALARI
SAN. VE TİC. A.Ş.

G.P.O.S.B. Cumhuriyet Caddesi No: 64
41400 Gebze – Kocaeli / Türkiye

Ünvanlı kuruluşun, belirtilen standarda göre, aşağıdaki geçerlilik
alanında bir yönetim sistemi uyguladığı belgelenmektedir.
Geçerlilik alanı

İSİ EŞANJÖRÜ TASARIMI, İMALATİVE SATIŞ-PAZARLAMASI

Sertifika Tescil No: TIC 15 100 117761 2020-11-13 tarihine kadar geçerli
2017-11-23 tarihinden itibaren

Tetik Raporu No: 3330 2JGU 00

İşbu sertifikasyon TIC tetkik ve belgelendirme prosedürlerine göre gerçekleştirilmiş ve düzenli
analizlerle yapılan gözlem takiblerine tabidir.

TUV Thüringen e.V.
Sistem ve Personel
Belgelendirme Kurumu

June, 2017-11-23



ISO 9001:2015 belgelendirme prosedürlerine göre gerçekleştirilmiş ve düzenli analizlerle yapılan gözlem takiblerine tabidir.

CERTIFICATE OF COMPLIANCE

Certificate Number: 20180510-SAA4963
Report Reference: SA44963-20171113
Issue Date: 2018-MAY-10

Issued to: GEMAK GENEL SOĞUTMA MAKİNALARI SAN. VE TİC. A.Ş.
Gebze Plastikler Organize Sanayi Bölgesi
Cumhuriyet Cd. No: 64
Gebze Kocaeli TURKEY

This is to certify that
representative samples of
COMPONENT - CONDENSERS,
REFRIGERANT COMPONENT - EVAPORATORS,
REFRIGERANT
"See Addendum Page"

Have been investigated by UL in accordance with the
Standard(s) indicated on this Certificate.

Standard(s) for Safety: UL 207 - Standard for refrigerant-containing components
and accessories, nonelectrical
CSA C22.2 no. 140.3 - Refrigerant-Containing components
for use in electrical equipment

Additional Information: See the UL Online Certifications Directory at
www.ul.com/directory for additional information

Only those products bearing the UL Certification Mark should be considered as being covered by UL's
Certification and Follow-Up Service.

The UL Recognized Component Mark generally consists of the manufacturer's identification and catalog
number, model number or other product designation as specified under "Marking" for the particular
Recognition as published in the appropriate UL Directory. As a supplementary means of identifying products
that have been produced under UL's Component Recognition Program, UL's Recognized Component Mark
may be used in conjunction with the required Recognized Marks. The Recognized Component Mark is
required when specified in the UL Directory preceding the recognitions or under "Markings" for the individual
recognitions.

Recognized components are incomplete in certain constructional features or restricted in performance
capabilities and are intended for use as components of complete equipment submitted for investigation rather
than as complete units.

For more information about the period of validity of the document can be examined www.grscert.com.tr

Belgenin geçerlilik alanı hakkında daha fazla bilgi ve belge sorgulamak için www.grscert.com.tr adresini inceleyebilirsiniz.

Page 1 of 2



GRS CERT - UYGUNLUK ONAYI
GRS CERT - ATTESTATION OF CONFORMITY

GEMAK GENEL SOĞUTMA MAKİNALARI SAN.VE TİC. A.Ş.
G.P.O.S.B. CUMHURİYET CADDESİ NO:64 41400 GEBZE/KOCAELİ/TÜRKİYE

Ürünün Tanımı: SICAK SOĞUK SU VE BÜHAR BATARYALARI
Description of the Product/Product Part: HOT COLD WATER AND STEAM BATTERIES

Ürün Tipi: 25x12.5 / 25x22 / 25x25 / 32x28 / 40x35
Product Type: 35x35 / 50x25 / 50x50 / 60x60

Markası: GEMAK
Product Commercial Brand

Uygulanabilir AT Direktifi: 2006/42/EC
Applicable EC Directives: 2015/35/EC

Uygulanabilir Harmonize Standardlar: EN ISO 12100:2010, EN349-1993 +A1: 2008,
Uygulanabilir Ulusal Standardlar Ve: EN 60204-1:2006 +A1:2009, EN ISO 13857:2008
Teknik Spesifikasyonlar: Applicable Harmonized Standards/
Applicable National Technical Standards

Sertifika No: GRS-18201

İşbu belge inceleme yapılan ürün tasarımı için geçerlidir. Ürünün değiştirilmesi halinde bu belge
geçerliliğini kaybedecektir. The Present certificate is valid just for the analysed product design.
The certificate shall lose its validity in case of any changes in the product.

Sertifika Yayın Tarihi: 27.11.2021
Certificate Issue Date

Geçerlilik Tarihi: 26.11.2022
Validity Date

GRS CERT ULUSLAR ARASI BELGELENDİRME

Adres: Küçükyalı Mahallesi, Namık Kemal Cd. No:102, 34841 Maltepe/İstanbul
Telefon: 0 850 303 95 10
E-Posta: info@grscert.com.tr

For more information about the period of validity of the document can be examined www.grscert.com.tr

Belgenin geçerlilik alanı hakkında daha fazla bilgi ve belge sorgulamak için www.grscert.com.tr adresini inceleyebilirsiniz.



CERTIFICATE
N° 18.08.004



Cooling & Heating Coils / Batteries à ailettes

Examined on August 30, 2018 - Date Jñre admission 30 août 2018

This document is valid at the date of issue - Check the current validity on:
Document valable à la date d'émission - Vérifier la validité en cours sur:

www.eurovent-certification.com

Participant/Titulaire

GEMAK GENEL SOĞUTMA MAK.SAN.VE TİC. A.Ş.
GRS CERT CAD. NO:64
41400 KOCASEL, Turkey

This certificate is issued by Eurovent Centre Certification
according to the certification rules.

CEP C001 - « Cooling & Heating Coils » in force at
established date.

Pursuant to the decision reached by Eurovent Centre
Certification, the right to use the mark CEP shall be
granted to the beneficiary company for all products
made the defined scope according to "certify-all"
principle and in the conditions defined by the
certification program mentioned.

Without withdrawal or suspension, this certificate remains
valid as long as the requirements for the certification
program framework are met. The validity of the
certificate is to be verified on:
www.eurovent-certification.com

THIS CERTIFICATE HAS BEEN ISSUED ON 08/09/2020
THIS CERTIFICATE IS VALID UNTIL 30/04/2021

Signature provided by 5-0117 Certification
Marking of services after 10 years 10
10/10/2020

Accreditation 45-0117 Features and Services
Certification according to NF EN ISO 9001
17003:2017

Scope available on www.eurovent.com

GRS CERT est membre des réseaux IFA et
IFA et IFA

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ЕВРАЗИЙСКИЙ ЭКОНОМИЧЕСКИЙ
СООЮЗ
ДЕКЛАРАЦИЯ О СООТВЕТСТВИИ

Заявитель: Общество с ограниченной ответственностью «ДС Коминвекс».

Основной государственный регистрационный номер: 110774937374.

Место нахождения: 105037, Российская Федерация, город Москва, улица 3-я Парковая, дом 9, квартира 18

Телефон: 7929524561, адрес электронной почты: ds.comingvex@gmail.com

И.О.Директора: Ермаков Александр Александрович

Заявление, что:

Воздухоохладитель торговой марки GEMAK (смотри приложение №1)

Процедура изготовлена в соответствии с Декретом 2014/35/EC «Наименование оборудования», 2014/30/EC

«Электромагнитная совместимость»

и/или «Электромагнитная совместимость»

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Certificate of Product Ratings

AHRI Certified Reference Number: 200724733 Date: 05-17-2020 Model Status: Active

Brand Name: GEMAK

Model Number: 25-02C/BA 52505 300x21 650finnoot/Conjugated/Conjugated-Ripped edges

Coil Line Designation: 25x22

Function: Cooling (C)

Fluid Type: Ethylene Glycol (EG)

Tube Outside Diameter: 9.525

Does this coil require a header? Yes

Header: 0.50x0.750-1.000-1.250-1.500-2.000-2.500-3.000-4.000-5.000-6.000-8.000-10.000-12.000-15.000-18.000-20.000-25.000-30.000-35.000-40.000-45.000-50.000-55.000-60.000-65.000-70.000-75.000-80.000-85.000-90.000-95.000-100.000-105.000-110.000-115.000-120.000-125.000-130.000-135.000-140.000-145.000-150.000-155.000-160.000-165.000-170.000-175.000-180.000-185.000-190.000-195.000-200.000-205.000-210.000-215.000-220.000-225.000-230.000-235.000-240.000-245.000-250.000-255.000-260.000-265.000-270.000-275.000-280.000-285.000-290.000-295.000-300.000-305.000-310.000-315.000-320.000-325.000-330.000-335.000-340.000-345.000-350.000-355.000-360.000-365.000-370.000-375.000-380.000-385.000-390.000-395.000-400.000-405.000-410.000-415.000-420.000-425.000-430.000-435.000-440.000-445.000-450.000-455.000-460.000-465.000-470.000-475.000-480.000-485.000-490.000-495.000-500.000-505.000-510.000-515.000-520.000-525.000-530.000-535.000-540.000-545.000-550.000-555.000-560.000-565.000-570.000-575.000-580.000-585.000-590.000-595.000-600.000-605.000-610.000-615.000-620.000-625.000-630.000-635.000-640.000-645.000-650.000-655.000-660.000-665.000-670.000-675.000-680.000-685.000-690.000-695.000-700.000-705.000-710.000-715.000-720.000-725.000-730.000-735.000-740.000-745.000-750.000-755.000-760.000-765.000-770.000-775.000-780.000-785.000-790.000-795.000-800.000-805.000-810.000-815.000-820.000-825.000-830.000-835.000-840.000-845.000-850.000-855.000-860.000-865.000-870.000-875.000-880.000-885.000-890.000-895.000-900.000-905.000-910.000-915.000-920.000-925.000-930.000-935.000-940.000-945.000-950.000-955.000-960.000-965.000-970.000-975.000-980.000-985.000-990.000-995.000-1000.000-1005.000-1010.000-1015.000-1020.000-1025.000-1030.000-1035.000-1040.000-1045.000-1050.000-1055.000-1060.000-1065.000-1070.000-1075.000-1080.000-1085.000-1090.000-1095.000-1100.000-1105.000-1110.000-1115.000-1120.000-1125.000-1130.000-1135.000-1140.000-1145.000-1150.000-1155.000-1160.000-1165.000-1170.000-1175.000-1180.000-1185.000-1190.000-1195.000-1200.000-1205.000-1210.000-1215.000-1220.000-1225.000-1230.000-1235.000-1240.000-1245.000-1250.000-1255.000-1260.000-1265.000-1270.000-1275.000-1280.000-1285.000-1290.000-1295.000-1300.000-1305.000-1310.000-1315.000-1320.000-1325.000-1330.000-1335.000-1340.000-1345.000-1350.000-1355.000-1360.000-1365.000-1370.000-1375.000-1380.000-1385.000-1390.000-1395.000-1400.000-1405.000-1410.000-1415.000-1420.000-1425.000-1430.000-1435.000-1440.000-1445.000-1450.000-1455.000-1460.000-1465.000-1470.000-1475.000-1480.000-1485.000-1490.000-1495.000-1500.000-1505.000-1510.000-1515.000-1520.000-1525.000-1530.000-1535.000-1540.000-1545.000-1550.000-1555.000-1560.000-1565.000-1570.000-1575.000-1580.000-1585.000-1590.000-1595.000-1600.000-1605.000-1610.000-1615.000-1620.000-1625.000-1630.000-1635.000-1640.000-1645.000-1650.000-1655.000-1660.000-1665.000-1670.000-1675.000-1680.000-1685.000-1690.000-1695.000-1700.000-1705.000-1710.000-1715.000-1720.000-1725.000-1730.000-1735.000-1740.000-1745.000-1750.000-1755.000-1760.000-1765.000-1770.000-1775.000-1780.000-1785.000-1790.000-1795.000-1800.000-1805.000-1810.000-1815.000-1820.000-1825.000-1830.000-1835.000-1840.000-1845.000-1850.000-1855.000-1860.000-1865.000-1870.000-1875.000-1880.000-1885.000-1890.000-1895.000-1900.000-1905.000-1910.000-1915.000-1920.000-1925.000-1930.000-1935.000-1940.000-1945.000-1950.000-1955.000-1960.000-1965.000-1970.000-1975.000-1980.000-1985.000-1990.000-1995.000-2000.000-2005.000-2010.000-2015.000-2020.000-2025

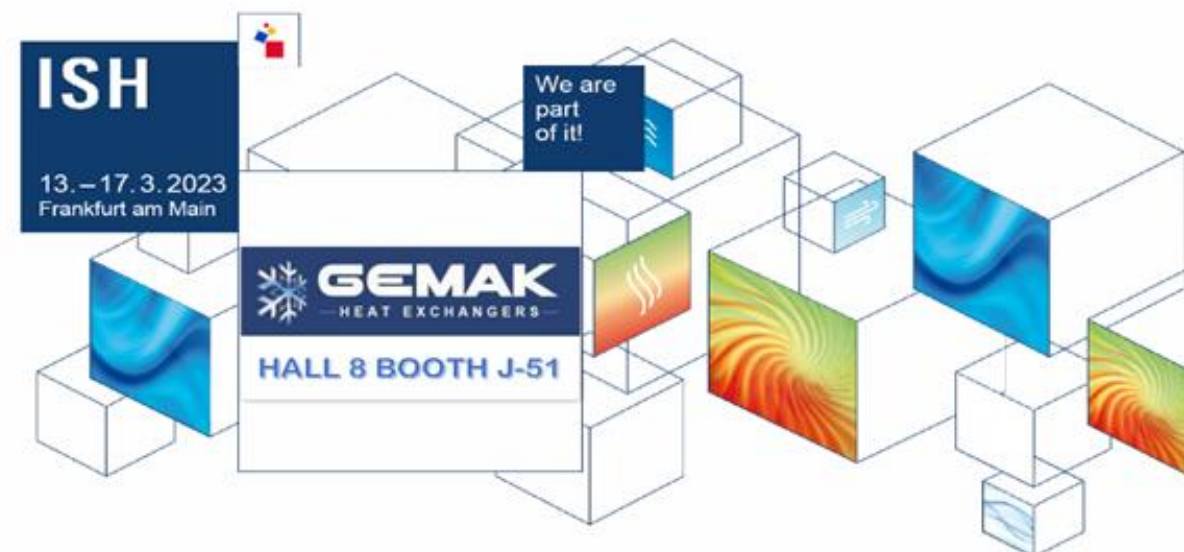
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