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**INNOVATION FOR  
EVERYDAY LIFE®**

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**Sheboygan Falls,  
WI, USA**  
**Corporate  
Headquarters**  
Since 1901  
- Production  
- Sales & Marketing  
- Product Development  
- Customer Service  
- Warehouse & Logistics



**Amsterdam,  
Netherlands**  
Since 2013  
- Sales &  
Marketing  
- Product  
Development



**Monterrey,  
Mexico**  
Since 1944  
- Production  
- Sales & Marketing  
- Warehouse &  
Logistics



**Essen,  
Germany**  
Since 2020  
- Sales & Marketing  
- Customer Service  
- Warehouse &  
Logistics



**Burnley,  
UK**  
Since 1988  
- Production  
- Sales &  
Marketing  
- Customer Service  
- Warehouse &  
Logistics



**Lenoir, IL,  
USA**  
Since 1950  
- Production  
- Sales  
- Warehouse &  
Logistics



**Ivanić-Grad,  
Croatia**  
Since 1962  
- Production  
- Sales & Marketing  
- Customer Service  
- Warehouse &  
Logistics

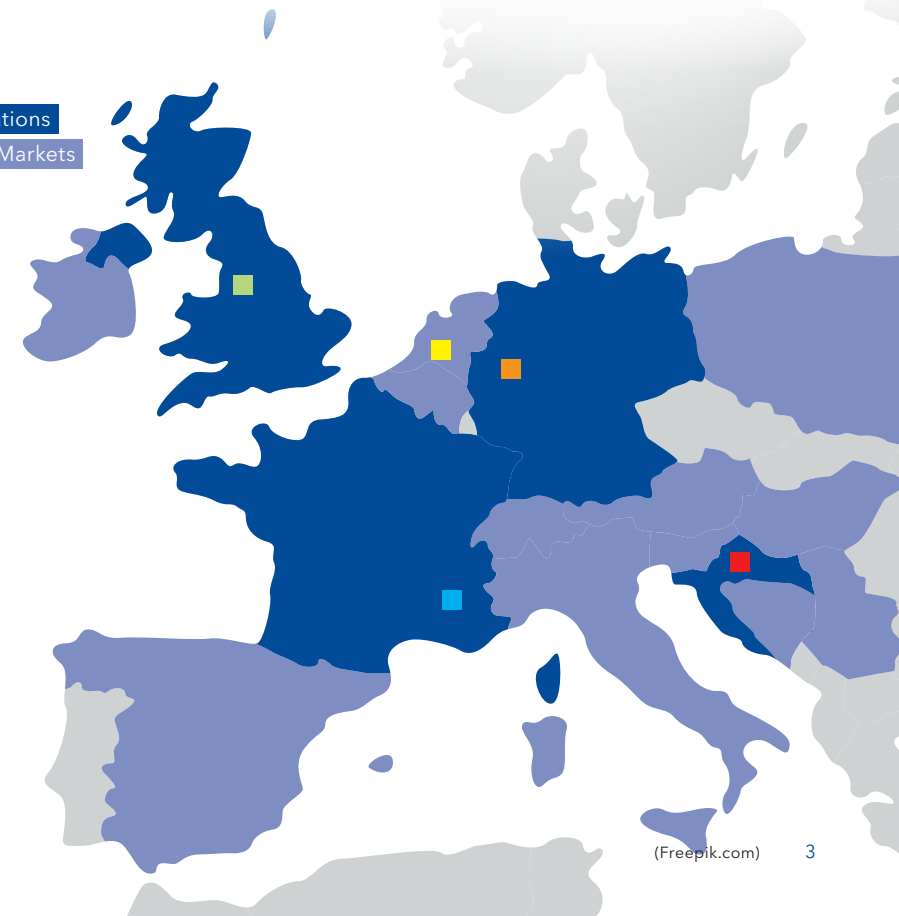


**Grenoble,  
France**  
Since 1945  
- Production  
- Sales & Marketing  
- Customer Service  
- Product Development  
- Warehouse &  
Logistics

# BEMIS – A GLOBAL COMPANY WITH A LOCAL FOCUS

“Our local presence allows us to assist our customers at any time, respond to their demands and react quickly to market trends.”

Our Locations  
Our Key Markets







"With our global reach and local presence, we are in the position to supply first-class products that fit local market needs."



## ABOUT US

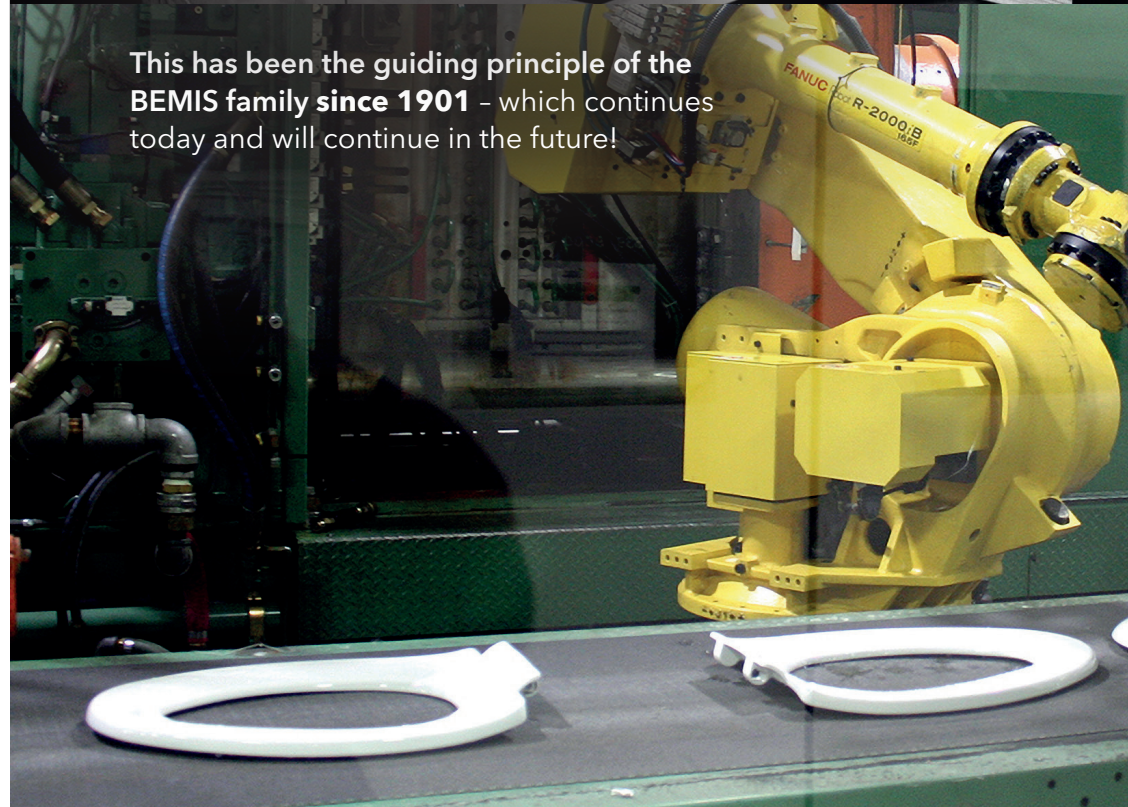
**If you need a toilet seat for your private bathroom or (semi) public areas like offices, a hospital or gym - BEMIS has the seat for you.**

Our products are functional, innovative and designed to meet the highest standards. To ensure high customer satisfaction, all our products are tested extensively.

BEMIS has been producing toilet seats since 1932. Millions of seats leave our factories every year - making BEMIS one of the world's leading manufacturers of toilet seats. Thanks to six international production sites and multiple sales offices, the products of our extensive portfolio are available in Europe, North America, Asia and the Eastern European countries.



"For more than 120 years, we have been focusing on innovations that help to improve the everyday life of our customers."



**This has been the guiding principle of the BEMIS family since 1901** - which continues today and will continue in the future!



# SUSTAINABILITY

We constantly look for ways to make our products, production, materials, logistics and distribution more sustainable while decreasing our ecological and carbon footprints. We support local and international projects that sustain the environment.



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# CRAFTSMANSHIP

Automation and craftsmanship can go hand in hand - in fact, since 1932, we have been producing toilet seats with machine-assisted craftsmanship and strive to use the most innovative processes and tools. As such, every step of the process is designed to give our products the attention to detail that it takes to contribute innovation for the everyday (toilet) life to our customers.



# INNOVATION

**Any new development needs to answer the questions "Do we improve the everyday life of our customers?"** Is there an added value? For private households? For the professional installer? For public use?"

A selection of our latest innovations:

- BEMIS Ultra-Fix®
- BEMIS Rapid Ultra-Fix®
- BEMIS Click & Clean®
- BEMIS Pure Clean®
- BEMIS PUSH2CLEAN™



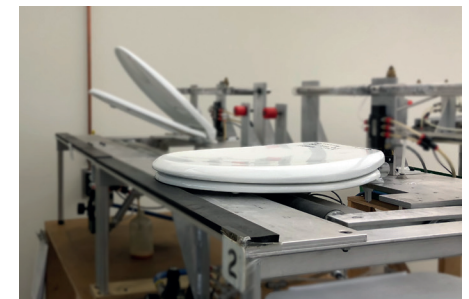
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# QUALITY

At BEMIS, we test all new products in our in-house laboratory and additionally commission independent tests from external testing laboratories. In this way, we can be sure that new products meet both our own and our customers' high standards.

A selection of testing methods we perform:

- Cycle test for the hinges
- Impact and drop tests
- Torsional stiffness / torsion test
- Stretch and elongation tests



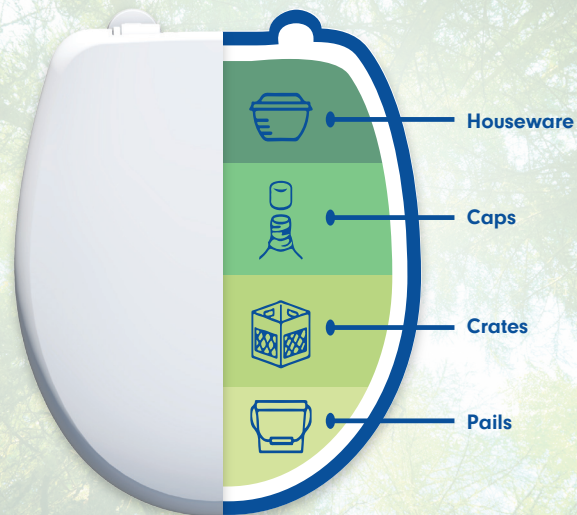


# OUR MATERIALS

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- Recycled Plastic
- Reclaimed Moulded Wood
- Duroplast
- Thermoplast





## RECYCLED PLASTIC

- ✓ Made from at least 95% post-consumer recycled plastics.
- ✓ Quality is comparable to common (recyclable) toilet seats.
- ✓ Our local production sites guarantee short and efficient logistics.



For the seats and covers, we only use recycled material (at least 95% post-consumer recycled material) – thus using less valuable raw materials and conserving resources.



Certified and qualified partners guarantee unmixed raw materials and the high quality of the materials/granulate.



In our own production facilities in the US, the UK, France and Croatia, we produce toilet seats from recycled household waste.



The material used (polypropylene) is extremely break-resistant and resistant to external influences. Of course, our packaging is also sustainable and plastic-free.



Recycled polypropylene can be recycled and reused over and over again.



RECYCLED PLASTIC





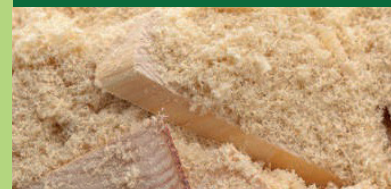
## RECLAIMED MOULDED WOOD

For our moulded wood seats, we use only the finest wood flour, which we produce ourselves in our factory from the residues of industrial wood processing that would have otherwise gone to waste. Delivered sawdust and wood shavings are ground to a fine wood flour in our factory. In this process, even the smallest metal residues, such as from nails and screws, are removed.

This flour is then mixed with resin and pressed into lid and cover moulds. After moulding, BEMIS moulded wood seats are painted with water-based and skin-friendly paint.



### 1. Use of Wood Scrap



For our moulded wood seats, we use only residual material from industrial wood processing. In this way, we save up an annual stock of 70,000 trees.

### 2. High-Quality Materials



Certified and qualified partners guarantee unmixed raw materials and the high quality of the materials/granulate.

### 3. Premium Moulded Wood Quality



The high density achieved makes the material extremely resistant to moisture and stable in daily use.

### 4. Water-based Paints



Our premium moulded wood seats are finished with skin-friendly water-based paints.

### 5. Toilet Seat Made of Premium Moulded Wood



Production scrap is recycled and reground to wood flour.



RECLAIMED  
WOOD

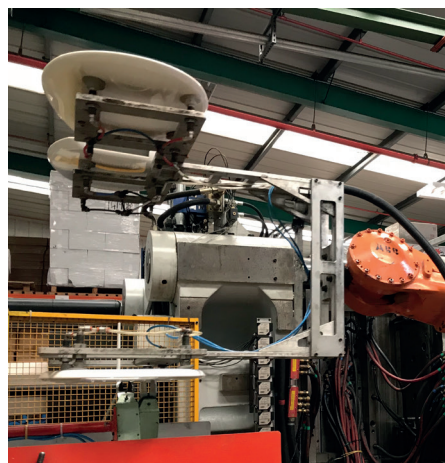


## DUROPLAST

Duroplast seats are scratch and heat resistant as well as lightfast. A special mixture of urea and pure plastic granulate is used for production. The manufacturing process creates a closed and non-porous surface that is naturally antibacterial.

BEMIS Duroplast seats offer:

- Durability
- Ceramic-like appearance
- High level of hygiene
- High resistance to most cleaning agents

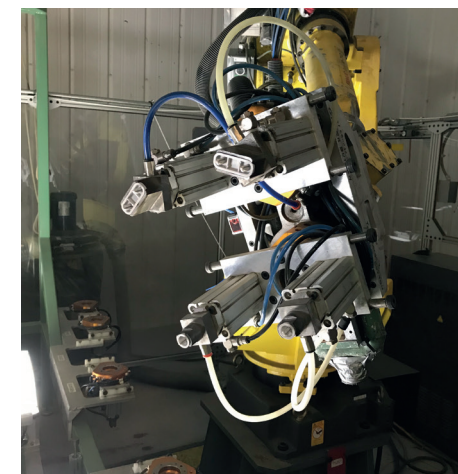


## THERMOPLAST

Thermoplast is a flexible material that is highly break resistant, made from polypropylene and liquid dyes. Tecnoplast thermoplastic seat manufacture uses virgin material in pellet form that is heated up to 230 degrees Celsius and then injected into cold forming tooling.

BEMIS Thermoplast seats:

- Give a warm surface feeling
- Can easily be recycled
- Cannot be destroyed during normal usage
- Are ideal for usage in (semi) public environments





# INNOVATIVE SOLUTIONS

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- BEMIS Ultra-Fix®
- BEMIS Rapid Ultra-Fix®
- BEMIS Click & Clean®
- BEMIS Click & Clean® Silent
- BEMIS PUSH2CLEAN™



Mounted  
in Seconds

## BEMIS ULTRA-FIX® BEMIS RAPID ULTRA-FIX®

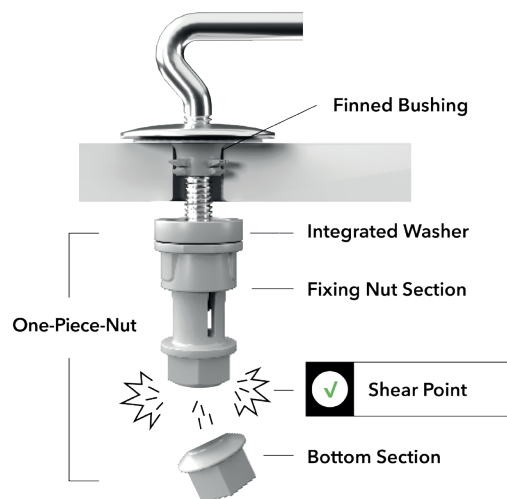


The finned bushing is an important part of our fixing systems. It keeps the hinge in the right position during and after installation.

Installed with the right torque, the pre-installed washer levels out any unevenness of the ceramic surface and keeps the nut in the correct position. The bottom part of the nut shears off during installation at the correct torque. This indicates the fixation is screwed tight enough to not loosen and keep the seat in a wobble-free position.



After correct installation, the seat easily handles the 30-kilogram side-pull test according to DIN 19516.



FOR SEATS THAT NEVER  
LOOSEN AND ZERO  
CALLBACKS!

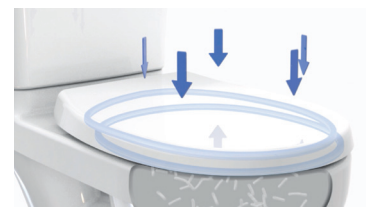
Rotary  
Silicone-Sealed Seats

## BEMIS CLICK & CLEAN® SILENT

Rotary silicone rings seal the ring and the lid to reduce flushing noise.

The resulting slight underpressure increases the effectiveness of flushing.

Toilet seats with rotary silicone rings reduce the exhaust of aerosols, smells and splashes during toilet use and flushing\*. BEMIS Click & Clean® silent seats support hygiene in the bathroom as well as the overall well-being.



\*With lid closed during flushing



# BEMIS CLICK & CLEAN®

The exclusive BEMIS Click & Clean® system takes hygienic toilet cleaning to the next level.

- Easy to remove with a "CLICK", like clicking a ballpoint pen
- Made of antibacterial Duroplast
- No need to touch hygienically critical areas
- Maximum hygiene during and after cleaning
- Can be locked again with a light-pressure via "CLICK"



# BEMIS PUSH2CLEAN™

The BEMIS PUSH2CLEAN™ release system allows the easy removal of a toilet seat by pushing a button on the back side of the cover, in the hinge area.

- Release the seat with the simple press of a button
- Made of antibacterial Duroplast
- Button at the back is more hygienic than in the front, and due to "hidden spot" is less susceptible to vandalism
- Maximum hygiene during and after cleaning
- Is easily pushed back into position after cleaning



# BEMIS E-WASHING TOILET SEATS AND SHOWER TOILETS

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- BEMIS PURE CLEAN® Non-Electrical Bidet
- BEMIS PURE CLEAN® 2000





## BEMIS PURE CLEAN® Shower and E-Washing Toilet Seats

### At BEMIS we have known it already for a while: water does it better!

A shower toilet allows users to experience a feeling of superior hygiene and cleanliness compared to the use of toilet paper.

The daily routine of using bidets and Shower toilets will not only save many roles of toilet paper in a family household but also help to preserve valuable resources of wood/paper and water (used for the production of toilet papers).

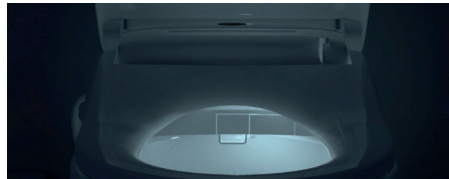
All products from the BEMIS PureClean® range comply with the EN 1717 standard. They are equipped with backflow valves to prevent contamination of fresh water.

The supplied remote control and the free BEMIS PureClean® app allow users to operate the electrical washing toilet seat with the highest comfort and to save user presets.

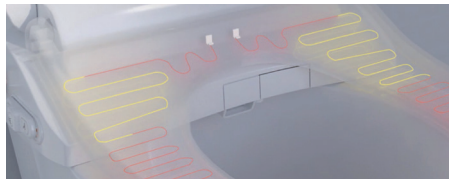
Our non-electrical and electrical shower toilet seats have been designed for the highest comfort and easy installation. This means they come with a full set of connections - both for water and power supply\*.



**Adjustable spray intensity**



**Night light\***



**Heated seat\***

## Like a Short Trip to the Spa

### BEMIS Pure Clean® products will make your bathroom visit feel like a short trip to the spa.

#### **BEMIS PureClean® 1000 Non-Electrical Bidet**

- Non-Electrical Bidet Seat with BEMIS Ultra-Fix®
- Ring and cover feature slow close and can be removed for convenient and hygienic cleaning
- Adjustable shower intensity
- Both bottom or top fixation possible
- The nozzle auto-rinses after each use
- EN1717 certified - improved hygiene by avoiding water contamination due to backflow



#### **BEMIS PureClean® 2000 E-Washing toilet seat**

- E-Washing Toilet Seat with BEMIS Ultra-Fix®
- Night light
- Adjustable water temperature
- Warm-air drying function
- The heated seat warms up instantly and maintains an even warmth
- Can be operated by remote control / BEMIS Pure Clean® app
- EN1717 certified



\*Feature available on PureClean® 2000 E-Washing toilet seat only

# CARING & CLEANING

We want you to enjoy your BEMIS toilet seat for a long time. For this purpose, please note the following recommendations:

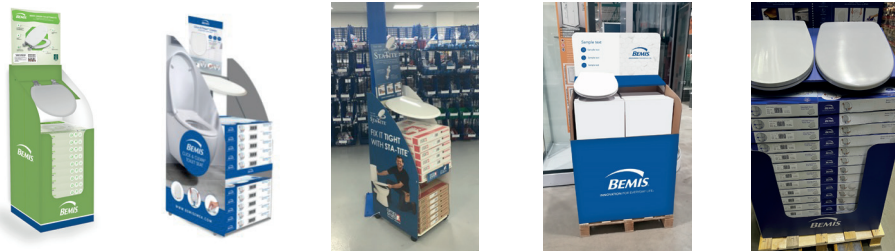
Handle your seat with care. This will ensure the durability of your best seat in the house, with a long-lasting and comfortable sitting experiences.

Aggressive cleaning agents can harm the surface of all toilet seats and lead to colouring of the surface, or remove paint from our wooden seats.

To avoid this, please use mild non-aggressive cleaning agents and soft cleaning tissues like micro-fibre towels.

In case of contamination, clean immediately to avoid deposits reacting with your seat's surface.

## Displays



# WHY BEMIS?



## Company

- Family-owned company for more than 120 years, in its 4th generation
- Global leader in development and production of toilet seats and flushing systems
- European product development and product management team
- Local contacts with access to global experts and innovations
- Always looking for innovation and new business opportunities

## Products

- BEMIS Rapid Ultra-Fix® and BEMIS Ultra-Fix® guarantee wobble-free seats and are easy to install ("fix and forget")
- Only producer of full offering in main materials Wood, Duroplast and Thermoplast
- Sustainable products made from recycled material and FSC-certified wood
- Easy to use and maintain in everyday life
- Product details support premium hygienic level and well-being

## Service

- Local contacts and warehouse ensure short reaction and delivery times
- Flexible shipping terms and logistics solutions
- Electronic data interchange (EDI) connectivity
- Customised products
- Early inclusion of key customers in new product development processes
- Local marketing and customer service teams support customers with their individual requirements
- Displays and other promotional material to support sales in stores and online



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