



LIBERTY AIR HANDLING UNITS & CIRCULARITY

SUSTAINABLE TECHNOLOGY FOR FUTURE GENERATIONS



WHY COMPOSITE?

It is our vision that circularity starts with extending the lifespan of our air handling units. After all, this provides a longer service life (under similar conditions) which is always better than replacement by new products.

Liberty air handling units are made of composite. This results in air handling units that are cold bridge-free, strong and lightweight. They are designed to last extremely long, even in the most corrosive environment: CX extreme.

Most metals will rust immediately upon exposure to the environment. This is a natural process that can be prevented by unnatural coating or environmentally harmful galvanising or coating. Composite is completely corrosion resistant and therefore does not require any surface treatment. Choosing composite minimizes our carbon footprint by at least 54%, compared to metal.

**LIBERTY AIR HANDLING UNITS:
SUSTAINABLE SOLUTIONS ENGINEERED
FOR DURABILITY, EVEN IN THE MOST
DEMANDING CIRCUMSTANCES.**



THERMAL TRANSMISSION

T1



THERMAL COLD BRIDGE

TB1



MECHANICAL STRENGTH

D1



AIR TIGHTNESS

L1



FILTER BYPASS LEAKAGE

F9

FIRST CLASS PERFORMANCES



LIFE CYCLE COST CALCULATION SWIMMING POOLS Leisure center			
		Customer	AIR to G+
		Project number	2024004
		Revision number	1
		Created by	Leon Moenier
		Date	24-10-2024
		Design airflow	27 000 m³/h
		Required airflow during hours	8,156 m³/h
		Or fill in the reduced air flow outside opening hours yourself	>
1. Energy price for this project			
Electricity price ex VAT but incl. delivery, transport and energy tax		€ 0.23	per kWh
Gas price ex VAT but incl. delivery, transport and energy tax		€ 0.73	per m³
Heat price based on the annual return of a gas-fired central heating system		€ 0.0871	per kWh
2. Opening hours for this project			
Opening hours between 6:00 AM and 9:00 PM		10	hours
Opening hours between 6:00 PM and 9:00 AM		4	hours
Open days a week		7	days
Open weeks a year		52	weeks
Operating hours design airflow per year		4,900	hours
Operating hours reduced airflow per year		3,896	hours
3. CO2 emission factor for this project			
Electricity project locations		0.649	kg CO2 / kWh
Natural gas for heating locations		0.243	kg CO2 / kWh
4. Investment costs per AHU concept			
Type of heat recovery		Basic solution	Energy label A+
Investment costs from less to more		Cross Flow	Cross Flow
		€ 60,000	€ 60,000
5. Electricity costs fans			
Absorbed electrical power supply fan incl. losses F.C. at design flow		10 kW	6 kW
Absorbed electrical power exhaust fan incl. losses F.C. at design flow		11 kW	5.5 kW
Total fan power consumption		21 kW	11.5 kW
Electricity costs of fans on average total per year		€ 24,893	€ 13,632
6. Heat costs			
Temperature efficiency heat recovery dry, sensible (summer)		70 %	78.3 %
Temperature efficiency heat recovery wet, sensible and latent (winter)		86 %	90 %
Swimming pool room temperature (usually 2K above bath water in accordance with VDI 2089)		32 °C	32 °C
Absolute moisture content in the swimming room in accordance with design		15 g/kg	15 g/kg
Heat costs per year excluding transmission losses		€ 15,221	€ 10,966
Total electricity costs fans and heating costs		€ 40,115	€ 24,598
7. Total costs with Heat pump option			
Air handling unit equipped with an external heat pump ?		YES	NO
Heat pump total heating capacity condenser		125 kW	30 kW
Power consumption of the heat pump		30 kW	30 kW
Full load hours heat pump		3,500 hours	hours
Net heat pump output (thermal - electric)		€ 14,310	
Electricity costs of fans on average total per year		€ 24,893	
Heat costs per year excluding transmission losses		€ 15,221	
Additional heat pump maintenance costs + depreciation of heat pump		€ 4,150	
Total of Electricity, Heat and Maintenance costs		€ 29,354	
8. CO2 emissions			
CO2 emissions per year power consumption fans		70,242 kg	38,486 kg
CO2 emissions per year power consumption heat pump		68,142 kg	0 kg
CO2 emissions per year heating gas		42,075 kg	30,313 kg
Total amount of CO2 per year		180,462 kg	68,799 kg
9. Payback periods			
Payback time AHJ2 compared to AHJ1		0.00 year	no
Payback time AHJ3 compared to AHJ2		no	no
Payback time AHJ3 compared to AHJ1		no	no
<small>Remarks: The payback times have been calculated using the "SPOT" method in accordance with ISO publication 13. Heat pump assumption: generated heat can be used for each of the above AHU concepts. Further heating of the supply air must cover the transmission losses. The same goes for the heating of the bath water. Since this amount of heat required is the same for each concept, this has been left out of the equation. CO2 emissions in accordance with www.milieuzonderm.nl. This calculation has been drawn up with the greatest possible care, but the results are indicative and intended as a good comparison between different AHU concepts.</small>			
<small>Knowledge Center Roundtable V1.0, 30-01-2020</small>			



CLIMATE NEUTRAL

In order to guarantee well-designed and efficient air handling units, we are EUROVENT certified. This enables us to design with certified and minimal energy consumption, along with the corresponding reduction in CO₂ emissions.

“THE CARBON FOOTPRINT OF COMPOSITE IS MORE THAN HALF (54% !) LOWER THAN METAL.”

Source: EUCia

Thanks to our focus on energy use, we are able to exceed the European Ecodesign legislation 1253/2014, resulting in lower energy use and associated lower CO₂ emissions: essential for achieving climate neutrality. Helping you with these energy-conscious decisions, we can support you with detailed Life Cycle Cost calculations.

THE UP TO 40% LOWER WEIGHT HAS A POSITIVE EFFECT THROUGHOUT THE CHAIN.



Our modular designs allow for easy adjustments and partial replacements, providing flexibility for renovations and extending the lifespan of your installation.

The hygienic inner wall is composed of 80% granules from recycled consumer and industrial waste (PCR/PET), compliant with legislation (EC) 1935/2004 and (EU) No 10/2011.

Our knowledge center is dedicated to enhancing circularity and increasing the use of sustainable materials.



ABOUT US

Since our start in 1983, we have supplied a wide range of fans. After the successful introduction of composite roof fans, we started developing and producing the Liberty product line: our unique series of fully composite air handling units. The Liberty air handling units are successfully used in our Dutch home market and abroad in both new construction and renovation projects. In addition to the chemical and food industry, we are also strongly represented in non-residential construction, swimming pools and healthcare and educational institutions.

Our company pays a lot of attention to quality and innovation. We hold relevant certifications for this purpose, including ISO 9001 and Eurovent. With the use of our own assembly and production lines, custom-built is possible. By continuously developing products, investing in employee expertise and considering customer feedback, we are able to supply the market with energy-saving solutions that are designed and built to last.

Since 2023, we have become a subsidiary of the HC Groep, market leader in the field of indoor climate technology in the Netherlands.

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PLEASE TRY OUR ONLINE
SELECTION TOOL!

