

History

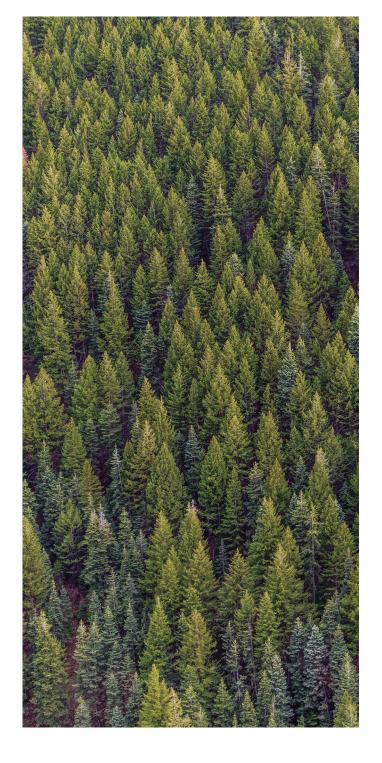
Ecoforest was founded in 1959 by Jose Carlos Alonso. His vision was to develop innovative products that were both economic and environmentally-friendly, with the aim of making the world a better place.

Today, more than 50 years later, Ecoforest is the technological leader in the HVAC sector, with solutions based solely on clean and natural energy.

Due to its strong commitment to technology and investment in R & D, Ecoforest has become market leader in Europe.

In addition, innovation, quality and sustainability are at the core of the company. These actions are coupled with a strong presence in various markets and climates, which has resulted in a rapid deployment of Ecoforest heat pumps around the world.





Respect for the Environment

The respect and protection of the environment have become one of the great issues of our time.

To improve the environmental conditions of our planet for future generations, we must mitigate the negative effects of climate change and the mismanagement of our the environment.

The quality policy and the environmental policy of Ecoforest reflects our commitment to improve customer satisfaction and the preservation of the environment, through the design and manufacturing of state-of-the-art HVAC equipment.

ecoAIR+ technology

The Ecoforest monoblock heat pump has two types of technologies. ecoAIR+ PRO, a heat pump with inverter technology that uses propane as a refrigerant, thus being able to produce hot water at more than 70 ° C with great performance. ecoAIR+ EVI, a heat pump with Scroll + Inverter + EVI technology, which is capable of maintaining high performance and power even with extreme outdoor temperatures.









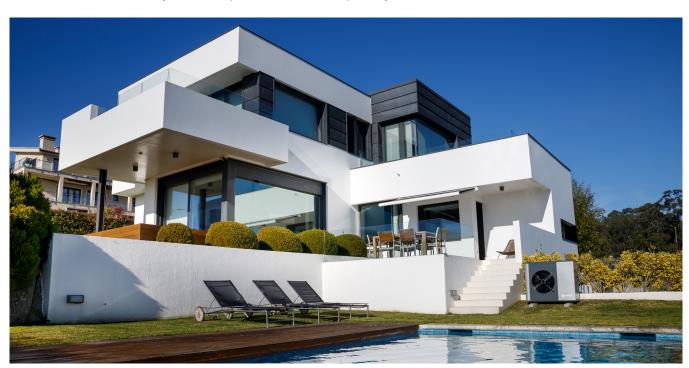






Advantages of ecoAIR+ Technology

- Large operation map: it functions in outside temperatures from -20°C to 50°C without electrical support. Energy savings in any conditions
- DHW production at 70° C in the ecoAIR+ PRO range and up to 60°C in the ecoAIR+ EVI even with outside temperatures down to -15°C. Keep comfort even on the coldest days.
- Possibility of working directly with radiators, making it an ideal replacement for boilers.
- The Dynamic Defrost Cycle (DDC) allows heat pumps to reverse the cycle without stopping the compressor. This innovation enables faster defrost cycles and increases the effective power delivered by ecoAIR+ heat pumps.
- Cascade up to 6 units with a single indoor unit, with a total capacity of up to 120 kW for single-phase systems and up to 144 kW for three-phase systems.





NATURALLY INNOVATIVE

Technical

data

Size: 1-7 kW / 1-9 kW / 3-12kW / 3-18 kW / 6-24 kW

Refrigerant: R290

Temperature range: -20°C to 55°C / -20°C to 50°C

COP: 5,2 / 5,0 / 4,8 / 5,1 / 5,1

Weight: 115 / 134 / 134 / 175 / 266 kg

Noise level: 35 - 63 dB

 Modulating heat pump.
 Ecoforest technology with Inverter compressors, greater savings and comfort.

- Management of zones. Up to three different production temperatures, creating simpler and more versatile installations.
- Wide range of operation with heating possible in temperatures as low as -20°C and cooling possible in temperatures up to 50°C.
- Total control of your heat pump installation remotely through ecoSMART easynet from anywhere.
- Minimal noise emission.

- Pool management without the need for auxiliary elements.
- Service guaranteed under the most restrictive environmental conditions without activation of the electric heaters.
- Compact and simple installation without external modules for cooling production; Even the installation of buffer tanks can be avoided.
- Integral management of the entire installation: control of the collection and production circuits.
- DDC technology, exclusive defrosting technology.
- My Ecoforest, complete monitoring of your installation remotely.





| 7

ecoAIR+ EVI

The ecoAIR⁺ EVI monoblock heat pump is able to meet all the needs of DHW, heating and cooling, using air as a source of energy.

Our R & D department has developed a unique and innovative product, with exclusive technology and Ecoforest software generating effective control strategies. The ecoAlR+ EVI heat pump can work in extreme weather conditions, maintaining levels of performance which are simply impossible for other traditional air source heat pumps.



THE POWER IS IN THE AIR

Technical Size: 4-20 kW Refrigerant: R-410A

data
Temperature range: -20°C to 55°C

COP: 5,0 Weight: 177 kg

Noise level: 35 - 63dB



 \Rightarrow

- Management of zones. Up to three different production temperatures, creating simpler and more versatile installations.
- Wide range of operation with heating possible in temperatures as low as -20°C and cooling possible in temperatures up to 55°C.
- Total control of the house remotely through ecoSMART easynet from anywhere with an internet connection.
- Minimal noise pollution
- Pool management without the need for auxiliary elements.

- Service guarantee under the most restrictive environmental conditions without activation of the electrical resistances.
- Compact and simple installation without external modules for cold production; Even the installation of inertial deposits can be avoided.
- Integral management of the entire installation: control of the collection and production circuits.
- DDC technology, exclusive defrosting technology
- My Ecoforest, complete monitoring of your installation remotely
- Compatible with the entire ecoSMART range.







9

ecoAIR+ indoor modules

Flexibility. With the ecoAIR+ installations, you can select the indoor module that best suits your needs. Ecoforest offers a wide range of indoor modules designed to adapt to different homes and installations. From the CM Lite module, which consists only of an indoor display to control the simplest installations, to the HK-EH-S and HK-Compact modules, which come with in-built hydraulic components allowing for a simpler and quicker installation. Ecoforest has developed a complete range of indoor modules to meet the specific needs of each customer.



Indoor Modules

CM Lite

Display

CM

- Controller
- Display

HK-EH

- Controller
- Display
- DHW Valve
- Electric heater





HK-EH-S

- Controller
- Display
- DHW Valve
- Electric heater
- Heat exchanger
- Circulation pump

HK-COMPACT-EH

- Controller
- Display
- Filling valves
- Filters
- 3-way DHW valve
- Electrical heater 3 x 1.3 kW
- Expansion vessel 121
- Security valve
- 165 | stainless steel DHW tank

HK-COMPACT-EH-S

- Controlller
- Display
- Filling valves
- Filter
- 3-way DHW valve
- Electrical heater- 3 x 1.3 kW
- Expansion vessel 8l (primary circuit)
- Expansion vessel 12l (secondary circuit)
- Safety valves
- Plate heat exchanger
- Circulation pump (secondary circuit)



165 | stainless steel DHW tank

www.ecoforest.com

| 11





What is the ecoGEO+ & AU?

The combination of our ecoGEO+ heat pumps and our outdoor air units (AU) is an entirely different way to make air source energy using the high performance and unique characteristics of our ecoGEO+ but in a more affordable way. This type of installation can substitute or complement the ground boreholes as energy source by one or several Air Units (AU).

In this way we get to use the energy of the air to produce DHW, heating and cooling. It should also be noted that with this type of air source energy we have access to the HTR technology of the ecoGEO⁺.

Hybridisation

Why choosing between ground source and air source when you can get the best of both?

At Ecoforest we offer the possibility of using different collection systems in the same installation with a heat pump. This means that it is possible to hybridise traditional ground source collection systems with our air units.

Create unique installations with the advantages of both systems, choosing at each moment the most efficient technology.



AU is a unique air source unit. Unlike all other products on the market, the AU can be used as a source for our ecoGEO+ heat pumps, replacing or even complementing the ground source collection (Ecoforest exclusive hybridisation) in installations where geothermal drilling is not possible or restricted.

Technical data



Power: 6 kW / 12 kW / 22 kW

Weight: 115 kg

Temper. range: -15 to 45°C

dB (A): 22 to 41



ecoGEO+ Compact

ΑU



AU benefits

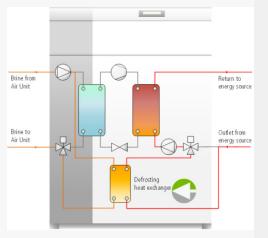
- Being completly hydraulic, it's a much simpler installation
- It has exclusive defrosting technology
- The inside components in the module have longer life-span
- The compressor turns off during defrosts time, greatly increasing performance
- Significant reduction in the number of defrosts needed.
- Low external noise level

- No limitation of distance between the indoor and outdoor unit.
- The possibility of hybridising with geothermal and photovoltaic collection, using ecoSMART (patented technology) offers great versatility
- HTR technology (exclusive Ecoforest) that allows to produce heating / cooling and DHW / pool simultaneously.
- DHW temperatures up to 70° thanks to HTR technology

A unique defrost

Exclusive defrost system which uses hot water to significantly increase the seasonal performance factor (SPF), as the compressor can stop during the process, and instead relies on the circulation pump.

The stops of the heat pump and the waiting times are completely avoided, since it is not necessary to invert the cycle or activate the electric heaters.



AU, one of the better solutions on the market

e-source

The e-source is an electronic control specifically designed for ecoGEO+ HP heat pumps.

With the ecoSMART e-source it's possible to manage up to four different sources of energy simultaneously. For the first time it's now possible to combine ecoGEO+ HP heat pumps with external air source units, lowering the cost of the collection systems and allowing more versatile and efficient installations.



ecoSMART e-source



| 15



Thanks to e-source, the energy efficiency of the entire installation is considerably increased. Allowing users to combine up to four different sources of collection.

- Possibility of hybrid installations with ecoGEO⁺ HP (High Power) heat pumps, combining several types of collection (ground source, air source, open loop, solar...).
- Defrost the aerothermal sources without using the compressor (greatly increasing the performance) and without the need to reverse the cycle (elimination of waiting times)
- Continuous operation, sequential defrosts when there is more than one air source.
- Great versatility: possibility to adapt to any budget by playing with the percentage to cover for each source of collection.



www.ecoforest.com





Parque Empresarial Porto do Molle · Rúa das Pontes 25 · 36350 Nigrán - Pontevedra. T.: +34 986 262 184

Ecoforest assumes no responsibility for any errors contained in this document, reserving the right to make at any time and without notice the modifications it deems appropriate for both technical and commercial reasons. The availability of the equipment will always be confirmed by Ecoforest. Their appearance in this document does not imply their immediate availability.