

COLLARING MACHINES  
For butt weld and brazed lap joint tees



**T-115**  
Transportable collaring machine for both factory and on-site use. Can be equipped with a measuring table for controlled and precise axial- and radial positioning of collar holes.

- Max. collar size: 114,3 mm (4")
- Max. run tube size: 323,9 mm (12")



**TEC-220**  
Powerful collaring machine for mechanically formed T-outlets up to SCH 40 pipes. Safe and steady to operate, with many accessories and options for effective pipe positioning & tool handling.

- Max. collar size: 219,1 mm (8")
- Max. run tube size: 813 mm (32")



**S-80**  
Fast and highly effective machine with automatic tool changer. For both Stainless Steel and Copper Manifolds.

- Collar sizes: 12 – 101,6 mm (1/8" – 3 1/2")
- Max. run tube size: 114,3 mm (4")



**SEC-115**  
Extremely fast and highly effective machine with an automatic tool changer. For both Stainless Steel and Copper Manifold production.

- Max. collar size: 114,3 mm (4")
- Max. run tube size: 273 mm (10")



**TBC-115**  
Tube branching center for fast T-fitting manufacturing. The machine has a turntable with three machining units, which allow the three steps of the process to be done simultaneously.

- Collar sizes: 17 – 114,3 mm (3/8" – 4")
- Run tube sizes: 21,3 – 114,3 mm (1/2" – 4")



**S-56**  
Highly effective and versatile collaring machine for producing T-outlets for brazed and welded joints, on both straight and bent tubes. Utilizing the latest technology, the machine is easily customized to fit specific customer needs. Depending on material/application:

- Collar sizes: 12 – 60,3 mm (1/2" – 2 1/4")
- Run tube sizes: 8 – 114,3 mm (5/16" – 4 1/2")



**S-28**  
Designed especially for bent tubes with tight curves. Equipped with the newest technology, robust construction, and clamping.

- Collar sizes: 12 – 30 mm (1/2" – 1 1/8")
- Run tube sizes: 8 – 30 mm (5/16" – 1 1/8")



**S-56 PC**  
Punching and collaring unit that combines two methods in a single unit, ensuring unparalleled efficiency and precision.

- Collar sizes: 12 – 58 mm (3/8" – 4")
- Run tube sizes: 16–108 mm
- Punch range: 5–22,5 mm (1/4" – 7/8")



**S-56 Feed Tables AFT & MFT**  
Improves the manifold/collector production efficiency. Adding the Automatic Feed Table (AFT) to S-56 the manifold with multiple collars can be processed automatically. Manual Feed Table (MFT) enables fast pipe positioning for the operator.



**S-56 FBH**  
Flying Branching Head (FBH) for automatic production of manifolds. The movable S-56 unit provides the best use of the floor space.

FLANGING



**F-170**  
Fits perfectly for a work site or pipe fabrication shop. Fully automatic working cycle without forming tool change. Only pipe clamps are to be changed between pipe diameters. For cold forming.

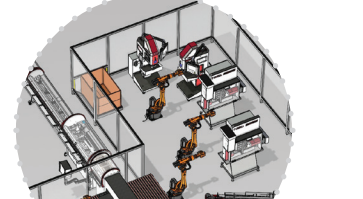
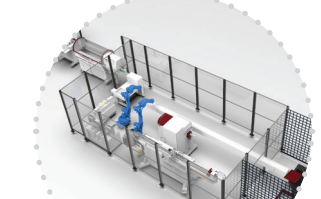
- Max. tube diameter: 168,3 mm (6")
- Wall thickness: up to 4,9 mm | Schedule 10



**F-200 & F-400 & F-420e**  
For cold and hot forming. Suitable for both straight and bent tubes. Also, expansion can be done for the slip fit and grooves to hold the gasket tighter with carbon steel applications. F-420e is fully electric.

- Max. tube diameter: 419 mm (16")
- Wall thickness: up to 10 mm | Schedule 40

CUSTOMIZED SOLUTIONS



CHIPLESS CUTTING & END FORMING



**TCC-50 MCS**  
Transportable automatic chipless cutting machine with an optional cut-to-length setting adjustment. Quiet operation and no material waste between cuts.

- Max. tube diameter: 50,8 mm (2")



**TCC Coil/RL**  
Fully automatic tube cutting machines with multiple options for chipless cutting. Cutting material can be straight lengths or different types of coils. After cutting processes e.g., deburring or end-finishing available.

- Max. tube diameter: 50,8 mm (2")



**TCC-EF-Series**  
Automatic chipless rotary cutting and grooving machine, combined with in-line end forming unit. All these three operations are made simultaneously.

- End forming with up to 8 hits
- Tube diameters: 6 – 25 mm (1/4" – 1")

TUBE END FORMING



**SPM-115**  
Fully automatic servo controlled Tube End Spinning machine for flat closing of copper and brass tubes. Fast cycle time and machine set up. Completely electric and energy efficient process with high repeatability.

- Max. tube diameter: 115 mm (4 1/8")
- Max. wall thickness: 3,4 mm (Type K copper)



**SP-110**  
Automatic Tube End Spinning machines for closing, reducing, and expanding of copper and brass tubes. No need to braze additional end cups.

- Max. tube diameter: 108 mm (4 1/8")
- Max. wall thickness: 3 mm (Type K copper)

**Customized Machines**  
Special machines can utilize already T-DRILL-proven technologies such as collaring, chipless cutting, flanging, or tube end forming. This will also give all the benefits of T-DRILL methods with customized machines.

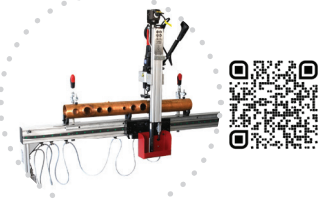
**Integrated Systems**  
The modular design of T-DRILL machines and equipment allows us to meet industry-specific requirements and offer optimized tube and pipe manufacturing solutions.

PORTABLE SOLUTIONS



**T-54c**  
Cordless Portable Collaring Machine for Copper is an ideal portable solution for making tee joints.

- Collar sizes: 8 – 54 mm (1/2" – 2")
- Max. run tube size: 108 mm (4")



**HFT-2000 Cu**  
Manually operated unit for use in conjunction with the T-DRILL T-35 or T-65 Collaring Machines in small-volume production of copper and aluminum manifolds.

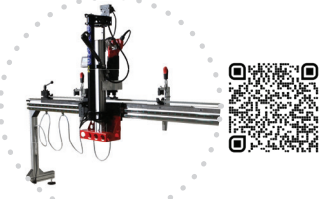
Also for bent or shorter tubes. Production of a header with 20 collars is possible in less than 10 minutes.

- Collar sizes: 8 – 54 mm (1/2" – 2")
- Max. run tube size: 114 mm (4")



**T-65 SS**  
Powerful machine for construction & renovation projects and demanding field conditions in maintenance, repair work and the process industry. Also a Cordless T-65B SS 28V Lithium-Ion version available.

- Collar sizes: 17 – 54 mm (3/4" – 2")
- Max. run tube size: 114,3 mm (4") (Up to 300 mm / 8" with optional clamping system)



**HFT-2000 SS**  
Manually operated unit for use in conjunction with the T-65 SS Collaring Machine in small-volume production of stainless steel manifolds.

Easy and exact pin-to-hole positioning. Produce five 54 mm collars in less than ten minutes without moving the tube.

- Collar sizes: 17 – 54 mm (3/4" – 2")
- Max. run tube size: 114,3 mm (4")



**PLUS 115 SS**  
A capacity-expanding attachment for the Collaring Machine T-65 SS. An ideal solution to be used both on the job site and in the fabrication shop.

- Collar sizes: 48,3 – 114,3 mm (2" – 4")
- Max. run tube size: 219,1 mm (8")



**Power Notcher PND-54**  
A device with pneumatic power source for cutting and dimpling the branched tube ends before insertion into the T-branch collar.



## PRODUCTIVITY AS A PRODUCT.

### COMPARISON:

#### Welded Fittings vs T-DRILL Collaring & Flanging

##### TRADITIONAL

###### Orbital Weld Fittings

- 4 Flange fittings
- 2 T-fittings
- 5 Pieces of Pipe
- 10 Weld Joints

7 hours 20 mins Labor



##### T-DRILL

###### Collaring & Flanging + Orbital Welding

- 3 Pieces of Pipe
- 2 Weld Joints

1 hour 5 mins Labor



10 Weld Joints

**T-DRILL**  
PRODUCTIVITY AS A PRODUCT.



No Fittings  
Only 2 Joints



Scan to watch!



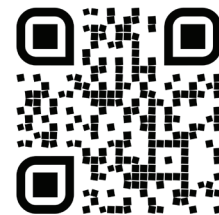
or visit [www.t-drill.com/comparison](http://www.t-drill.com/comparison)

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PRODUCTIVITY AS A PRODUCT.

[www.t-drill.com](http://www.t-drill.com)



#### T-DRILL Headquarters with Sales, Service and Assembly

T-DRILL OY  
Ampujantie 32  
66400 Laihia  
Finland

Tel. +358 6 475 3333  
sales@t-drill.fi  
[www.t-drill.com](http://www.t-drill.com)



#### T-DRILL Component manufacturing

T-DRILL OY  
Tolkintie 23  
61500 Isokyrö  
Finland



#### T-DRILL Inc. Sales and Service (for the USA, Canada, Mexico)

T-DRILL Industries Inc.  
1740 Corporate Drive  
Suite #820,  
Norcross, GA 30093  
USA

Tel. +1-770-925-0520,  
Toll-free +1-800-554-2730  
sales@t-drill.com  
[www.t-drill.com](http://www.t-drill.com)



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PRODUCTIVITY AS A PRODUCT.

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## À la Carte

Industry 4.0 ready

**T-DRILL** is the world-class supplier of tube and pipe fabrication solutions. **T-DRILL** machinery consists of both industrial solutions for several customer segments as well as portable solutions for mechanical contractors and plumbers.

One of **T-DRILL**'s cornerstones is the ability to foresee customers' needs and supply the right machine tools for their purposes. Supplying the right tools means that the special features of the tools meet the customers' special needs – a hand-operated machine tool for smaller purposes or an entire production line as a complete solution for industry.

**T-DRILL** works closely with its customers to ensure these needs are met in full. The world-class **T-DRILL** technologies, high-quality products, after-sales, customer support and our own product development together with the decades of knowledge and experience are all matters that give competitive advantage to the customer.

The customers are involved in the process and together we build up the best solutions. The customer can rely on us – there's always support available and the customer's productivity is a common interest for us.

In short, the **T-DRILL** family of professionals helps their customers to increase their productivity by offering a long-lasting advantage and edge.

