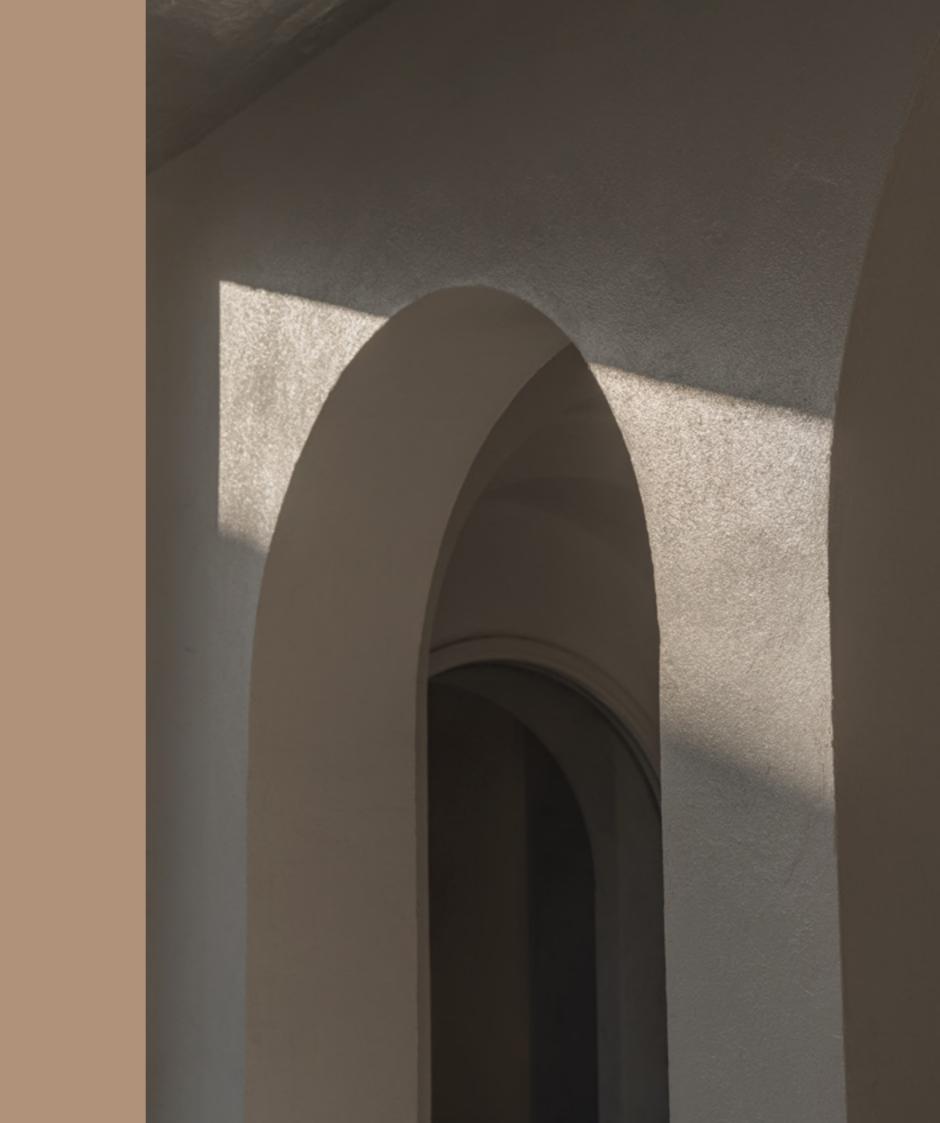
Timeless Balance









Meridian Collection

Timeless Balance

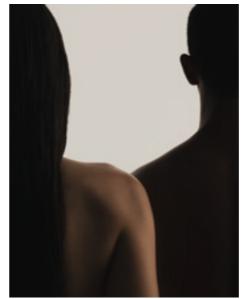
Simplicity, neutral tones and a refined finish define a collection that stands out for its balance of functionality and elegance. With its light, flowing forms and subtle curves, Meridian seamlessly integrates into contemporary spaces.

The collection is crafted from high-quality materials to ensure durability and comfort, combining thoughtful design with lasting quality.

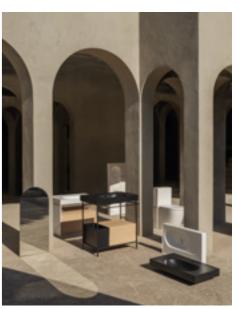
Meridian is contemporary, sustainable and timeless. It fosters a sense of calm, creating an atmosphere of wellbeing.

Meridian Collection Introduction

Index







07 10 12

Timeless Balance	07
Precise & Versatile Design	10
The Collection	12
Basins and Furniture	26
Toilets and Bidets	46
Features	56
Ideal Combinations	60
Technical Information	64
Sustainable Future	78









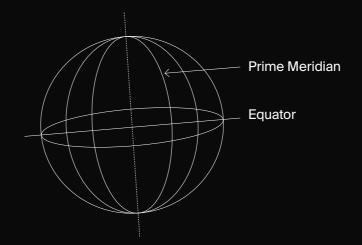




Meridian Collection 60 64

Precise & Versatile Design

"Inspired by the invisible line that separates light from shadow, Meridian reflects the perfect balance that adapts to the changing light throughout the day."





Designed by Barcelona-based studio Altherr Désile Park, Meridian reinterprets the architectural heritage of the Mediterranean through a modern lens. The result is a collection that evokes serenity while embracing innovation and contemporary living.

Born from the interplay between geometry and the natural rhythm of time, Meridian captures the smooth transition between moments, evoking harmony between light and shadow.

For the designers, timelessness is not only about enduring aesthetics, but also about evolution. Redesigning a collection that has already stood the test of time meant preserving its essence, while refining details to enhance its relevance.

Crafted from premium materials chosen for their durability and minimal environmental impact, the collection's flowing curves and neutral tones bring a sense of serenity to the space. Its adaptable design ensures a seamless fit in a variety of interiors, creating a perfect balance between form and function in everyday life.

The Precision of a Timeless Design



10 Meridian Collection Precise & Versatile Design



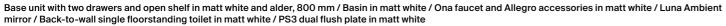
The Collection

Rooted in the harmony of functionality and design, the collection is characterised by sophisticated proportions and understated elegance. Straight lines are softened by delicate contours, while the purity of its materials and the warmth of its finishes evoke a sense of serenity.

The Collection The Collection





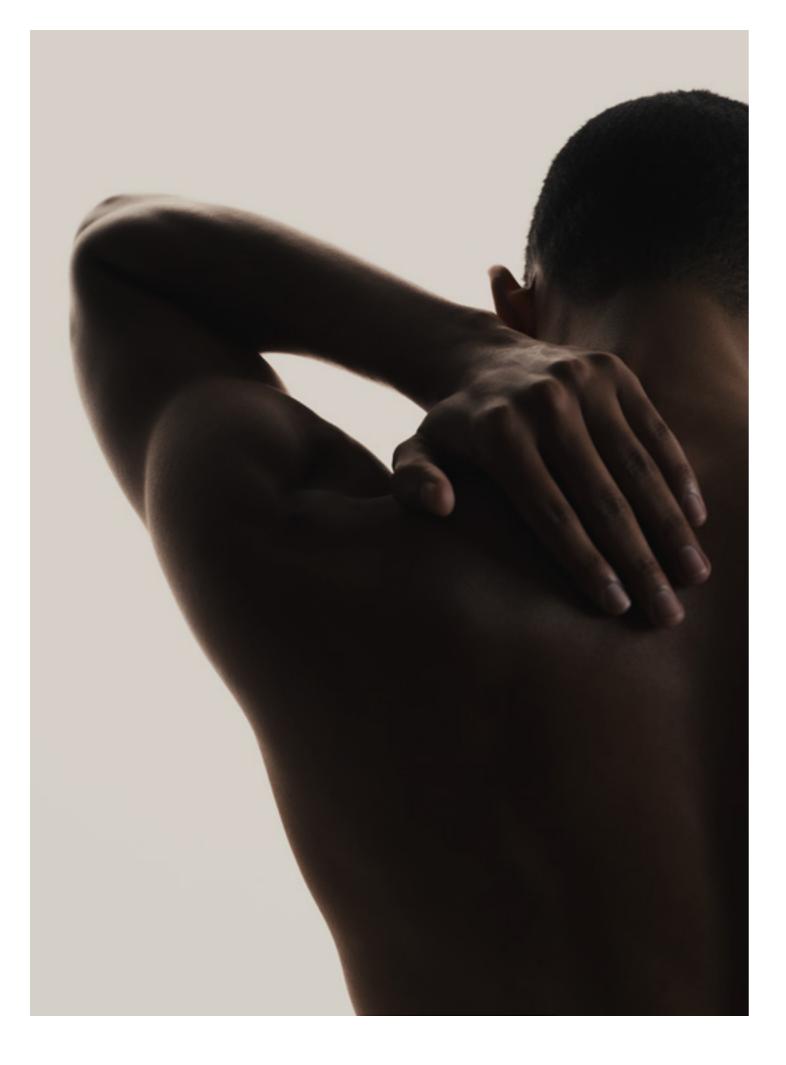


← Floorstanding structure with shelf, towel holder and basin in matt black, 800 mm / Auxiliary unit with one drawer in alder / Auxiliary metal box in matt black / Ona faucets in matt black / Wall-hung toilet, PS5 dual flush plate in matt black / Cratos shower tray in white / Ura L2-E shower enclosure and Rainsense shower head in matt black



Meridian blends into any environment, from the main bathroom of a home to the suite of an exclusive hotel. Its fine style, architectural forms, and harmonious finishes transform the space into a sanctuary of wellbeing.

Meridian Collection The Collection 17





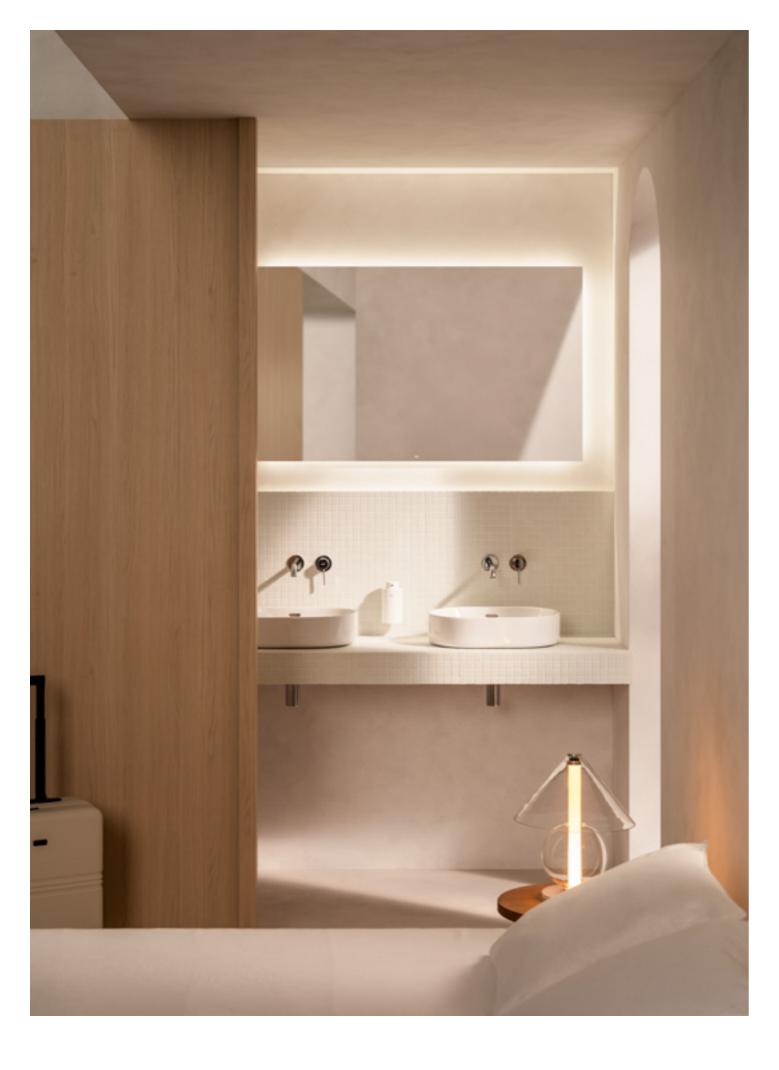
Auxiliary unit with one drawer in ebony / Auxiliary metal box in matt black

One of Meridian's defining qualities is its ability to adapt seamlessly to different spaces. Its flexible design allows for multiple configurations and finishes, ensuring a perfect fit in any setting. The simplicity of its forms and its practical approach ensure that each piece integrates naturally, enhancing both functionality and aesthetics.



Base unit with two drawers and open shelf in matt black and ebony, 600 mm / Basin in matt black / Ona faucet and Tempo robe hook in matt black / Luna Ambient mirror

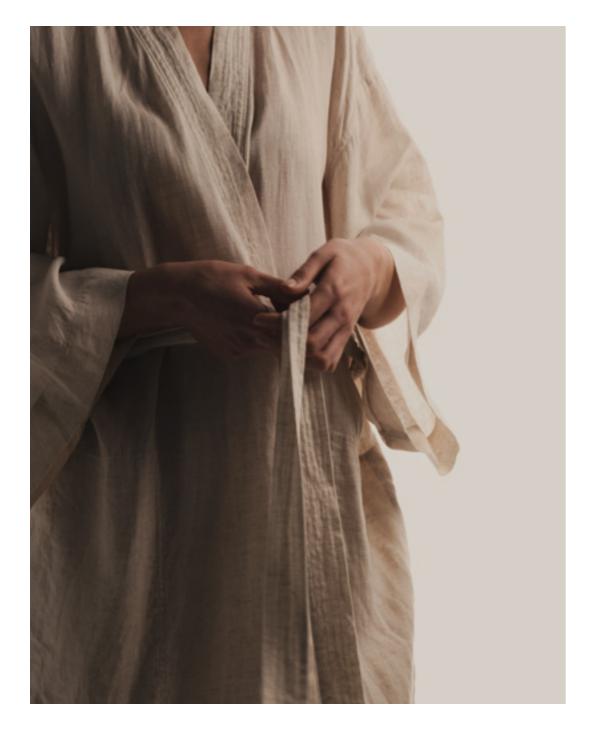
Meridian Collection The Collection 21



With a palette of neutral tones and a serene aesthetic, Meridian creates a soothing atmosphere in the bathroom. Its well-composed lines and enduring character make it an ideal choice not only for the home, but also for the hospitality sector, where a sense of comfort and exclusivity are essential.

 $Over \, countertop \, basins \, in \, white, 460 \, mm \, / \, Nu \, faucets \, in \, chrome \, / \, Hotels \, Round \, soap \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, and \, chrome \, / \, Hotels \, Round \, soap \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, and \, chrome \, / \, Hotels \, Round \, soap \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, and \, chrome \, / \, Hotels \, Round \, soap \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, and \, chrome \, / \, Hotels \, Round \, soap \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, and \, chrome \, / \, Hotels \, Round \, soap \, dispenser \, in \, matt \, white \, / \, Luna \, Ambient \, mirror \, Ambient \, mirror \, Ambient \, Mattheward \, Matthe$







24 Meridian Collection

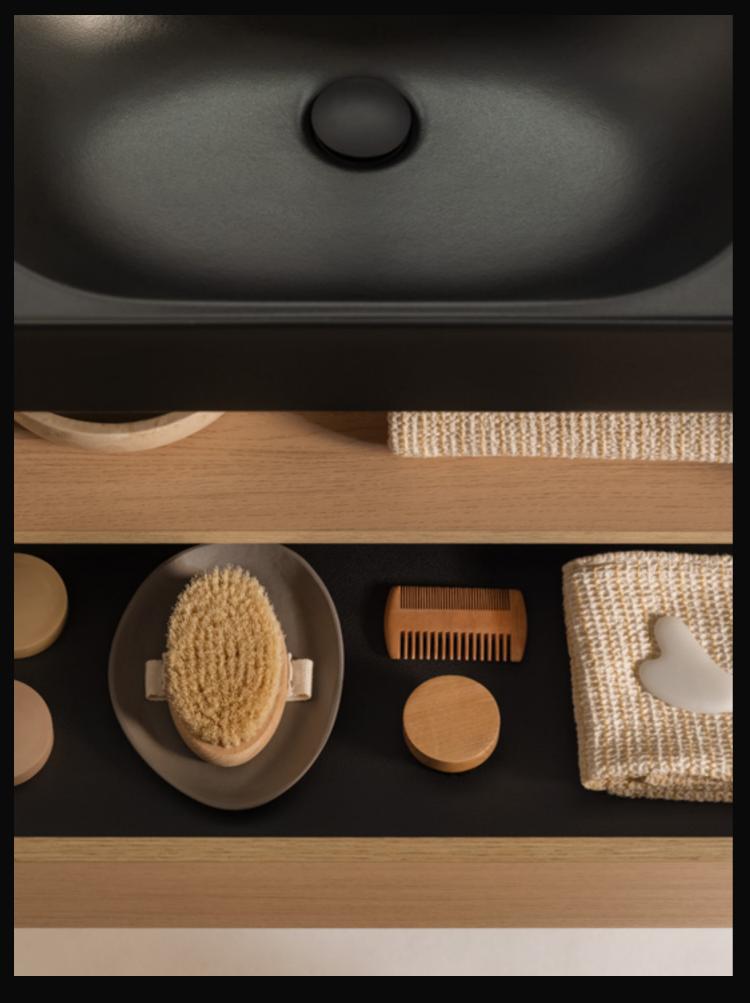


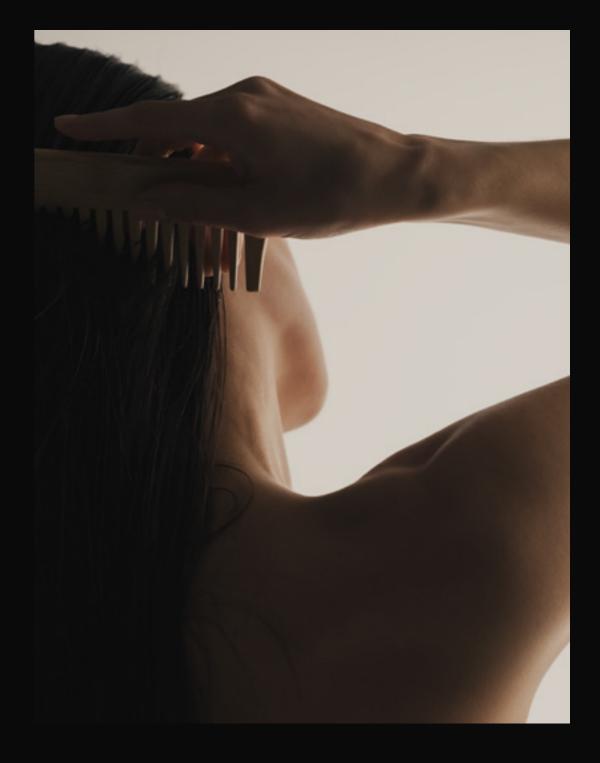
Basins & Furniture

The design of the Meridian basin is light and contemporary. With ceramics and furniture available in a sophisticated range of colours, each piece sets the tone for a variety of interior styles. Neutral tones and subtle contours bring harmony to a room and create the perfect atmosphere.

The collection ensures both quality and comfort, incorporating remarkably lightweight yet durable Fineceramic® basins. Complemented by wooden furniture that adds rich texture, this harmonious interplay of ceramics and wood creates a warm, inviting ambience - perfect for creating beautifully balanced spaces that exude timeless elegance.

asins & Furniture





Made from Fineceramic®, the basins achieve exceptional lightness while maintaining remarkable strength. This innovative approach to bathroom design redefines the balance between delicacy and durability, proving that elegance and resilience can coexist.

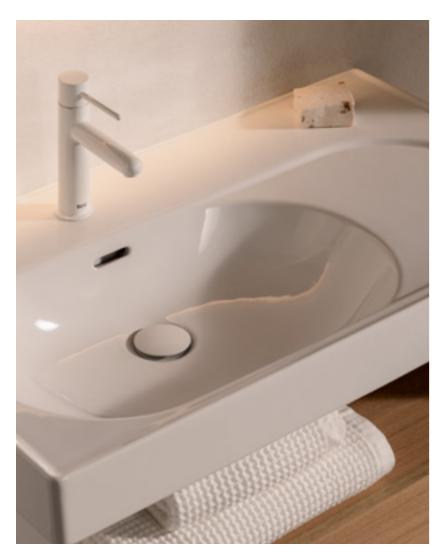




Basin in matt white / Ona faucet and Allegro tumbler in matt white / Luna Ambient mirror

Basins & Furniture

The collection's ceramic finishes offer a range of distinct aesthetic expressions. A matt white finish brings a sense of stillness, making it ideal for contemporary settings, while a glossy white finish adds luminosity, creating a more vibrant and airier feel.



Asymmetric basin in white / Base unit with two drawers and open shelf in matt white and alder / Nu faucet in glossy white $\,$



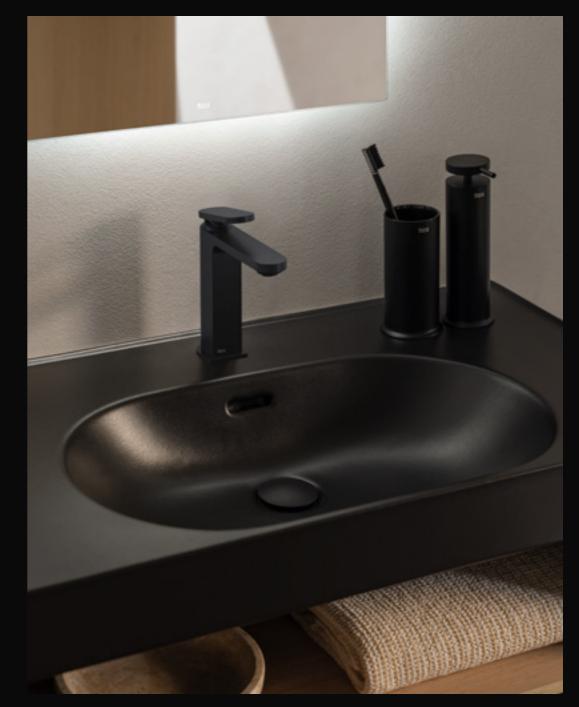
Base unit with two drawers and open shelf in matt white and alder, 800 mm / Basin in matt white / Ona faucet and Allegro accessories in matt white / Luna Ambient mirror

Meridian Collection Basins & Furniture 33



Floorstanding structure with shelf, towel holder and basin in matt black, 800 mm / Auxiliary unit with one drawer in alder / Auxiliary metal box in matt black / Ona faucets and Allegro accessories in matt black

Black gives the basin a distinguished presence and facilitates the introduction of bold visual interplays enhancing the sophistication of the room.



Basin in matt black / Kay faucet and Allegro accessories in matt black / Luna Ambient mirror

34 Meridian Collection Basins & Furniture

→ Floorstanding structure with shelf and towel holder in metal grey, 800 mm / Basin in matt white / Auxiliary unit with one drawer in light birch / Auxiliary metal box in matt white / Ona faucet in mat white / Luna Ambient mirror / Cratos shower tray in white / Ura L2-E shower enclosure and Rainsense shower head in matt white / Wall-hung toilet in matt white / PS3 dual flush plate in matt white

Floorstanding structure with shelf, towel holder and basin in matt black, 800 mm / Auxiliary unit with one drawer in ebony / Auxiliary metal box in matt black / Kay faucet and Allegro tumbler in matt black / Luna Ambient mirror / Cratos shower tray in white / Ura L2-E shower enclosure and Rainsense shower head in matt black



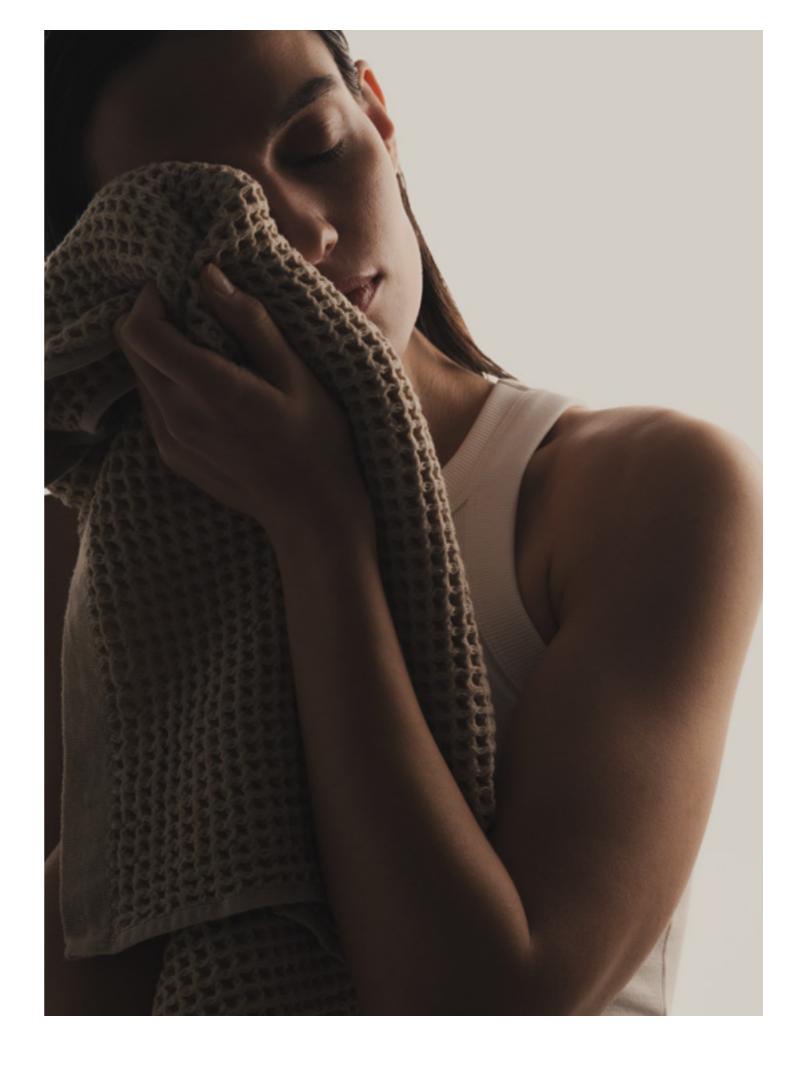
Two lines of furniture have been designed to complement the space. The floorstanding version has a metal structure available in metal grey and matt black. It can be complemented with a range of wooden drawers in white, natural or black, and open metal boxes.



36 Meridian Collection









Base unit with two drawers and open shelf in matt white and light birch, 1200 mm / Double basin in matt white / Ona faucet and Allegro accessories in matt white / Luna Ambient mirror / Ura L2-E shower enclosure and Rainsense shower head in matt white

The wall-mounted unit consists of a lightweight wooden frame with an open shelf and two integrated wooden drawers for a sleek, streamlined look. An internal organiser can be fitted into the top drawer, offering a neat combination of practicality and organisation.



Base unit with two drawers and open shelf in matt white and alder / Basin in matt white

40 Meridian Collection Basins & Furniture 4

The mini basin is a wall-hung design that optimises space with its compact dimensions. Well-suited for bathrooms where every millimetre counts, its minimalist modular structure eliminates the need for extra furniture, ensuring a clean and effortless integration.

Available in three finishes, this basin easily adapts to spaces where efficiency and functionality are essential.



Compact asymmetric wall-hung basin in white / Kay faucet in chrome / Luna Ambient mirror



Compact asymmetric wall-hung basin in white / Kay faucet in chrome and Hotels Round robe hook / Luna Ambient mirror

42 Meridian Collection Basins & Furniture 4

Mirrors are essential elements of bathroom design and the perfect complement to the Meridian collection. The Luna Ambient mirror features an arched shape that harmonises beautifully with the subtly curved design of this collection, adding a sense of warmth and style to the space.



Base unit with two drawers and open shelf in matt black and alder / Basin in matt black / Ona faucet and Allegro accessories in matt black / Luna Ambient mirror



44

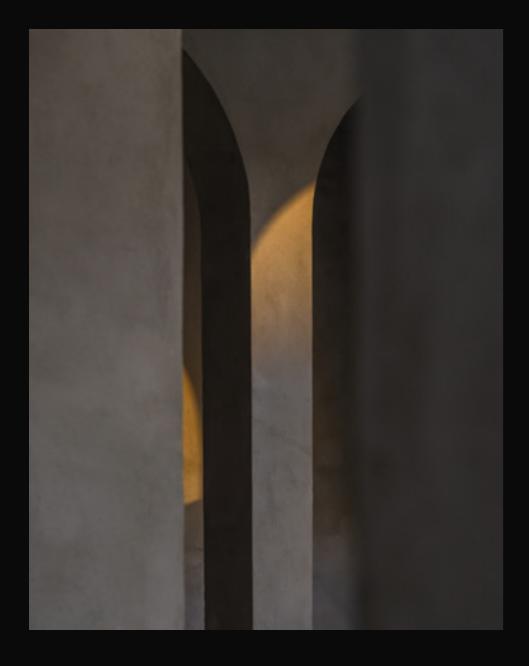


Toilets & Bidets

Carefully designed as compact architectural pieces in ceramic, Meridian toilets and bidets are available in a range of configurations, including wall-hung and back-to-wall models. Their refined aesthetics allow them to fit organically into any bathroom setting.

ilets & Bidets

Simple yet contemporary, Meridian is intended to create comfortable and well-balanced spaces. The traditional close-coupled toilet has been reimagined as a modern, sophisticated piece, with the cistern harmoniously integrated into a single, streamlined form. This thoughtful design enhances spatial continuity and reinforces a clean, cohesive look. Optimised for functionality and ease of installation, it strikes the perfect balance between aesthetics and innovation.





Back-to-wall close-coupled toilet with shell cistern, in matt black

48 Meridian Collection Toilets & Bidets

 \rightarrow Back-to-wall single floorstanding WC and bidet in matt white / Ona faucet, PS3 dual flush plate, and Allegro toilet roll holder in matt white



Back-to-wall close-coupled toilet with shell cistern, in matt white



50



Wall-hung toilet and bidet in matt white / PS3 dual flush plate in matt white / Nu faucet in glossy white and Allegro toilet roll holder in matt white

Roca Rimless® Vortex technology eliminates the traditional toilet rim, removing hard-to-reach areas where residue can accumulate. This not only improves hygiene but also optimises water flow for a highly efficient and effective flush. Designed for maximum performance, it works seamlessly with dual flush options of 4.5/3 litres and 4/2 litres, ensuring effective waste removal while significantly reducing water consumption. The innovative system also minimises noise emissions and reduces aerosol dispersion for a quieter, more hygienic experience.



Wall-hung toilet and bidet in matt black / PS3 dual flush plate, Ona faucet and Allegro accessories in matt black

52 Meridian Collection Toilets & Bidets 55



Back-to-wall close-coupled toilets with shell cistern, in matt black and matt white





Features

Features

Basins & Furniture

Toilets & Bidets



- Asymmetric basins with extra side shelf.
- Available in various sizes, including ultra-compact solutions.
- $-\hspace{0.4cm}$ Fineceramic $\hspace{-0.6em}^{\hspace{-0.6em}\text{\tiny 0}}$ in three finishes: white, matt white and matt black.
- Space-saving siphon for maximum use.
- Full extraction drawers for easy access.
- Push-to-open and soft-close drawers.
- Metal drawer guides for perfect adjustment and performance.
- Three new furniture colours: alder, light birch, ebony.
- Made with wood sourced from FSC® certified forests.
- Two furniture designs: floorstanding structure or wall-hung cabinet.
- Metallic bathroom storage boxes available in different finishes and sizes.



- Roca Rimless® Vortex technology for optimised flushing performance, noise reduction and aerosol reduction.
- Dual flush options: 4.5/3 litres, adjustable to 4/2 litres.
- Wall-hung solutions with hidden fixations for a sleek aesthetic.
- Floorstanding toilets and bidets with a height of 42 cm for greater comfort.
- Shell cistern design for close-coupled version.
- Removable soft-close seat and cover for easy cleaning.
- Available in three finishes: white, matt white and matt black.

58 Meridian Collection Features 59



Ideal Combinations

Faucets that perfectly match the Meridian collection

Ideal Combinations

Kay, Nu, and Ona faucets are the perfect combination for Meridian. Each collection brings its own unique character and blends seamlessly with Meridian's timeless design to create a cohesive, sophisticated bathroom space. These thoughtfully designed faucets ensure a perfect fit and enhance the overall bathroom design. The range offers style and functionality in every detail.

Kay



Nu



Ona



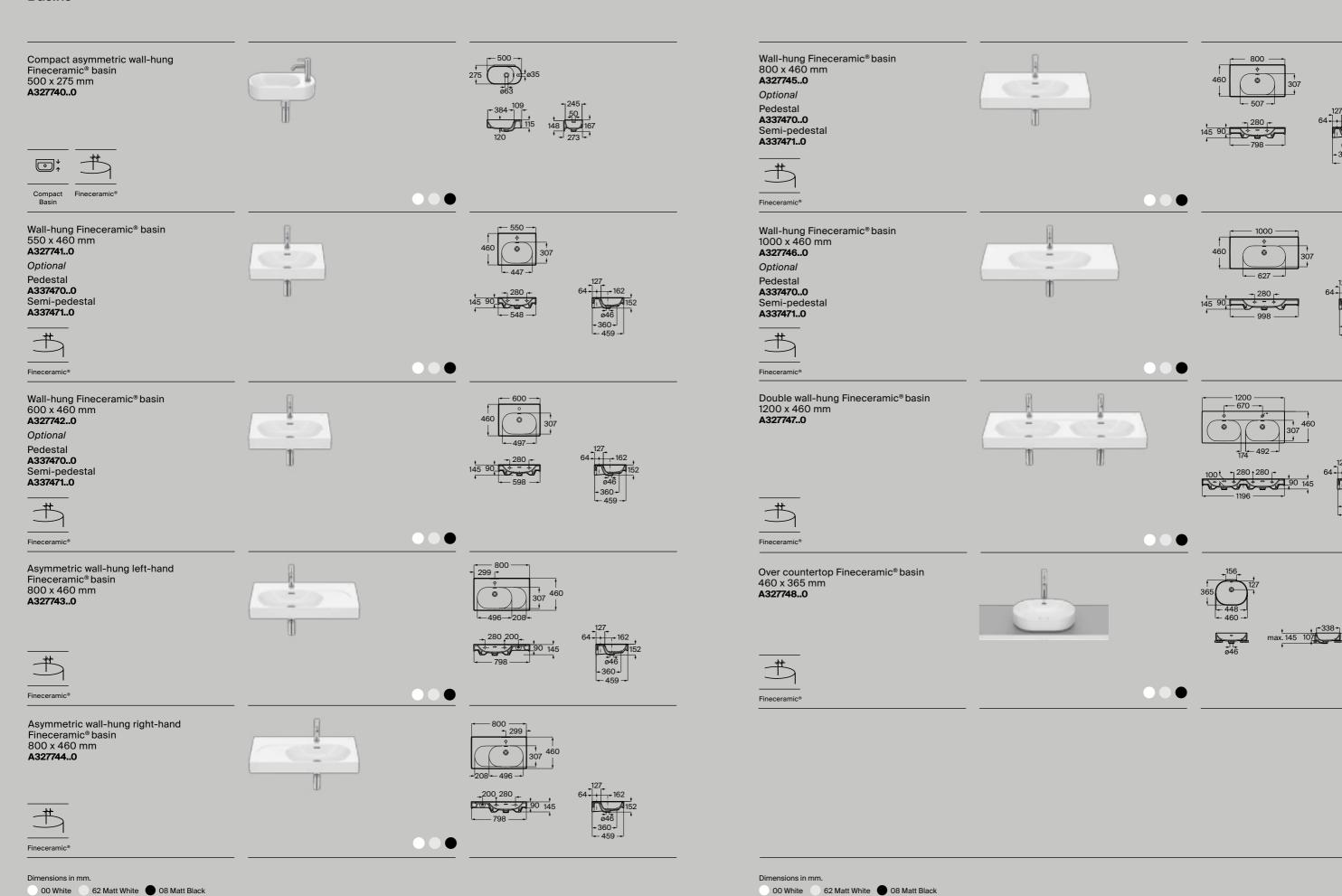
Meridian Collection Ideal Combinations 63



Technical Information

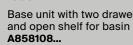
Technical Information

Basins



66 Meridian Collection Technical Information 67

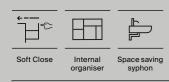
Furniture 550 mm Base unit with two drawers and open shelf for basin A858105... 610 530 Soft Close 600 mm Base unit with two drawers and open shelf for basin A858106... Soft Close Space saving 800 mm Base unit with two drawers and open shelf for basin A858107... Compatible with centered or asymmetric basin 1000 mm Base unit with two drawers



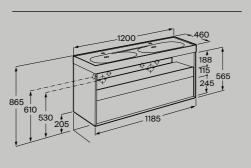




1200 mm Base unit with two drawers and open shelf for two basins A858109...







Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

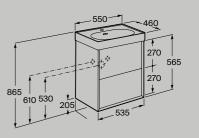
605 Matt White and Light Birch 607 Matt White and Alder 608 Matt Black and Alder 610 Matt Black and Ebony

550 mm

Base unit with two drawers for basin A858100509





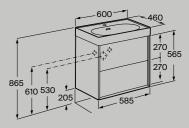


600 mm

Base unit with two drawers for basin A858101509

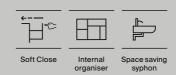




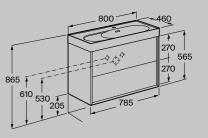


800 mm

Base unit with two drawers for basin A858102509







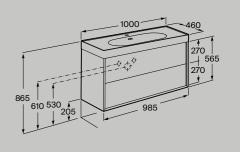
Compatible with centered or asymmetric basin

1000 mm

Base unit with two drawers for basin A858103509

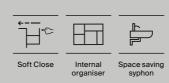
7	田	
Soft Close	Internal organiser	Space savii



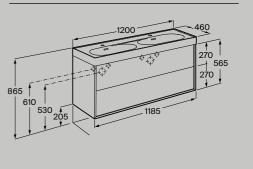


1200 mm

Base unit with two drawers for two basins A858104509







Dimensions in mm.

509 Matt White

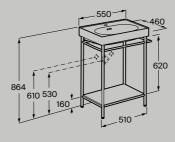
Basin not included

Basin not included



Floorstanding metal structure for basin with shelf and towel holder **A858110...**





00

00

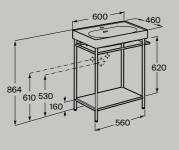
00



600 mm

Floorstanding metal structure for basin with shelf and towel holder A858111...

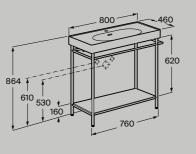




800 mm

Floorstanding metal structure for basin with shelf and towel holder A858112...

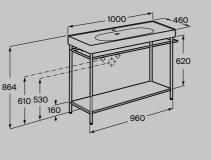




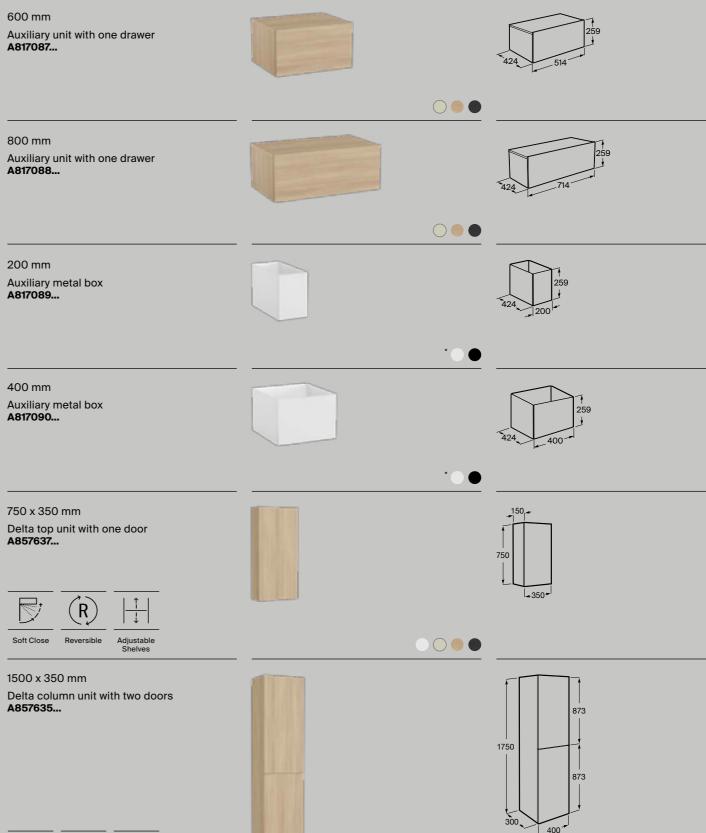


Floorstanding metal structure for basin with shelf and towel holder **A858113...**





800 mm 200 mm A817089... 400 mm A817090... 750 x 350 mm A857635...



Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

604 Metal Grey 485 Matt Black

Basins, auxiliary units and auxiliary boxes are not included.

Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

509 Matt White 601 Light Birch 602 Alder 603 Ebony

* Finishes for metal boxes: 509 Matt White 485 Matt Black

(R)

Soft Close Reversible

Auxiliary units and boxes complement the metal structures and allow for different combinations.

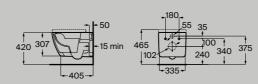
70 Meridian Collection **Technical Information** 71

Toilets

Wall-hung Roca Rimless® Vortex WC A346747..0

Soft-closing WC seat and cover A801F92..1







Water Label 2.5 L



Roca

Rimless® Vortex













4L 2L Dual flush



Installation Systems

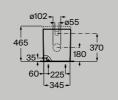
with Multiclean®

Back to wall single floorstanding Roca Rimless® Vortex WC with dual outlet A347747..0

Soft-closing WC seat and cover A801F92..1









-425 - -68

Water Label • 2.5 L



Rimless® Vortex





















4L 2L

with Multiclean®

Back-to-wall close-coupled Roca Rimless® Vortex WC with dual outlet A342747..0

Dual flush 4.5/3L WC cistern with lid, adjustable to 4/2L, with bottom inlet **A341741..0**

Dual flush 4.5/3L WC shell cistern, adjustable to 4/2L, with bottom inlet A341742..0

Soft-closing WC seat and cover **A801F92..1**





Rimless® Vortex













Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

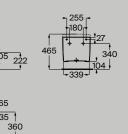
00 White 62 Matt White 08 Matt Black

Bidets

Wall-hung bidet A357745..0 Soft-closing bidet lid A806F92..1



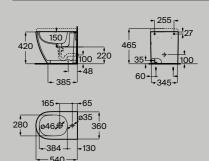






Back-to-wall bidet A357747..0 Soft-closing bidet lid A806F92..1





-384 -130





Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish:

00 White 62 Matt White 08 Matt Black

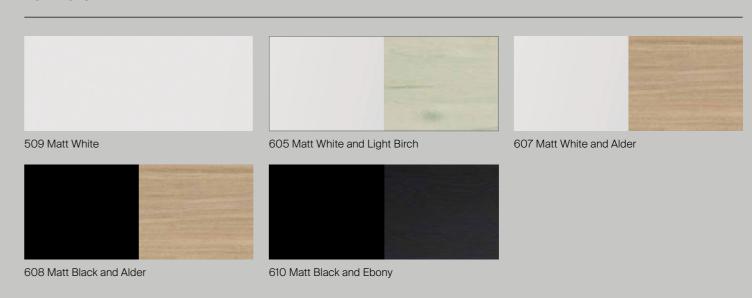
72 Meridian Collection **Technical Information** 73

Product Finishes

Ceramics



Furniture



Auxiliary Units



Metal Structures



Metal Boxes



Meridian Collection Technical Information 7



Our contribution to a more sustainable future for all



↓50% CO, emissions*



15,000 MWh



↓50% Generated



69%
Recycled or reused waste**

↓59%



↓53%Water



↓59% Waste generation intensity*



洪

31,500 Photovoltaic panels**

Our commitment to sustainable growth and development prioritises the wellbeing of people and the planet. This commitment is reflected in our efforts to foster strong societal relationships and support communities, as well as initiatives in decarbonisation, eco-design and circularity. We create high-quality, durable products by considering their entire lifecycle, from carefully selected materials to optimised transport methods. Our aim is to combine the needs of society with environmental responsibility to deliver solutions that benefit everyone.



"We approach projects from an engaged and complex perspective, bringing together culture and technology to convey naturalness, balance and humanity" ADP



Altherr Desile Park is a Barcelona-based design studio specialising in product and colour design, creative direction and ephemeral architecture for internationally renowned furniture and interior design companies. They work with an open and sensitive conceptualisation process that results in timeless, elegant and welcoming projects. Their integral design vision consistently combines interculturality, sustainability and a deep care for details, materials and colours.

Roca is a family-owned company dedicated to the design, manufacturing, and sale of bathroom solutions for architecture, construction, and interior design. Founded in Barcelona in 1917, it combines tradition and knowledge with a passion for innovation and respect for the environment.

With sustainability as a key element in all its processes and a commitment to ensure a better planet for future generations, Roca is present in 170 countries, operating 78 factories across the five continents with more than 20,000 employees.

Direction Roca

Creative Direction Clase

Photography Salva López

Art Direction and Set Design Altherr Désile Park

Set Stylist Dani de Vito

Text Cecilia Díaz Betz

Photographs taken at Espai Xavier Corberó, Esplugues de Llobregat, Barcelona Roca Photo Studio, Gavà, Barcelona

© Roca Sanitario S.A.U. Barcelona 2025 Av. Diagonal, 513 / 08029 Barcelona - Spair

As part of its product development policy, Roca reserves the right to modify at any time and without prior notice, any of the models and elements described in this document; Roca therefore does not guarantee the availability of those products nor does it ensure that the specifications, colors, shapes and other reproduced features are identical to the real ones. The displayed settings are merely decorative, and no technical requirements have been taken into consideration while composing them. Total or partial reproduction of the content of this publication without Roca's express authorization is prohibited. Not all products are available in all countries.

roca.com







@roca_global







