



SEARUBBER
GROWING TOGETHER



Benvenuti - Welcome – Willkommen

HISTORY

1979

SEA Company was settled as production of O-rings.

1991

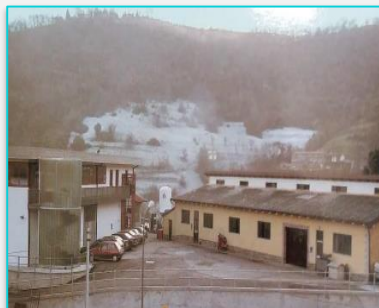
Enlargement of the facility from 1000 sqm to 2500 sqm

2003

QM System was certified according to ISO 9000

2008

Acquisition of the company by Fam. Marcandelli, SEA RUBBER establishment



HISTORY

2010

Defined a new organization chart of the company.
Launch additional production of technical rubber gaskets



2011

Planning and building of a new production facility
5000 square meters.
QM System was certified
ISO TS16949



2013

Inauguration of the new facility.
Environmental management System was certified according to
ISO 14001



HISTORY

2018

QM System was certified
IATF 16949:2016
ISO 9001:2015
ISO 14001:2015
ISO 45001:2018

2019

New building design and
start the new construction
site further 4.000 square mt
to enlarge the actual site

2020

New building completed
and start transfer
departments.



OUR PLANT

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OUR PLANT

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APPLICATION FIELDS

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Automotive



Filters



Hydraulic & Pneumatic



Valves / Pumps

APPLICATION FIELDS

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Water distribution



Gas control

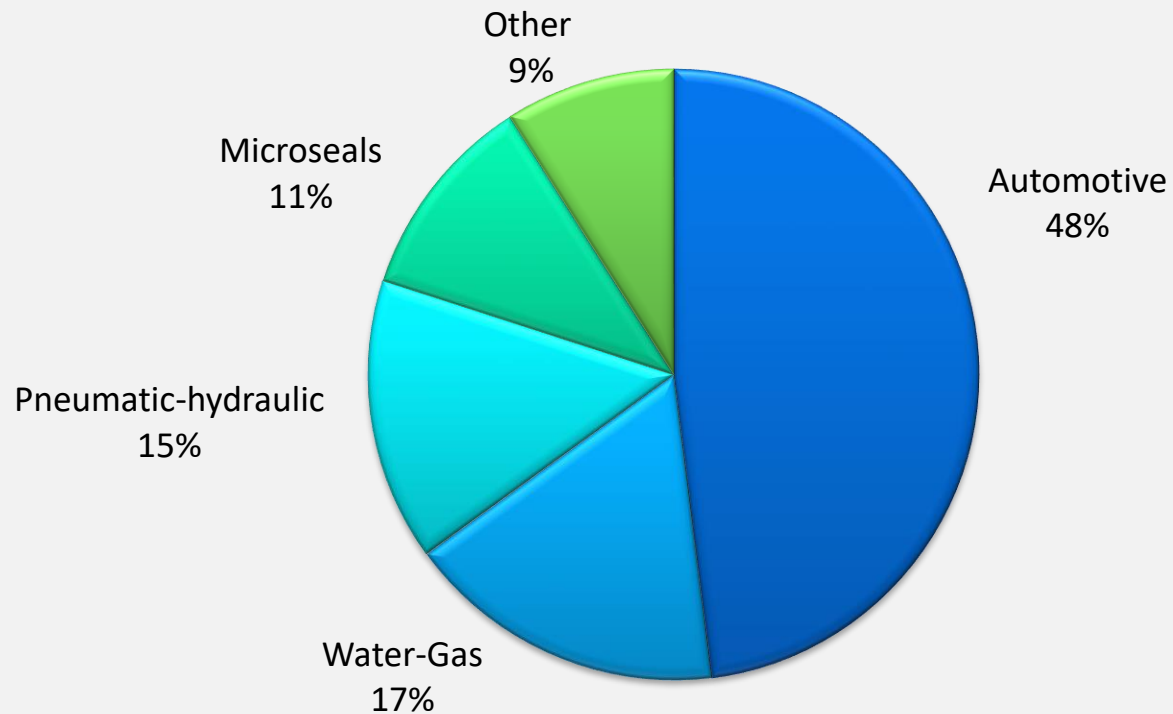


Medical application



Electromechanical

APPLICATION FIELDS



PRODUCTS

O-Rings



PRODUCTS

Micro Seals



PRODUCTS

Technical Items



PRODUCTS

Washers



PRODUCTS

Lip Seals



PRODUCTS

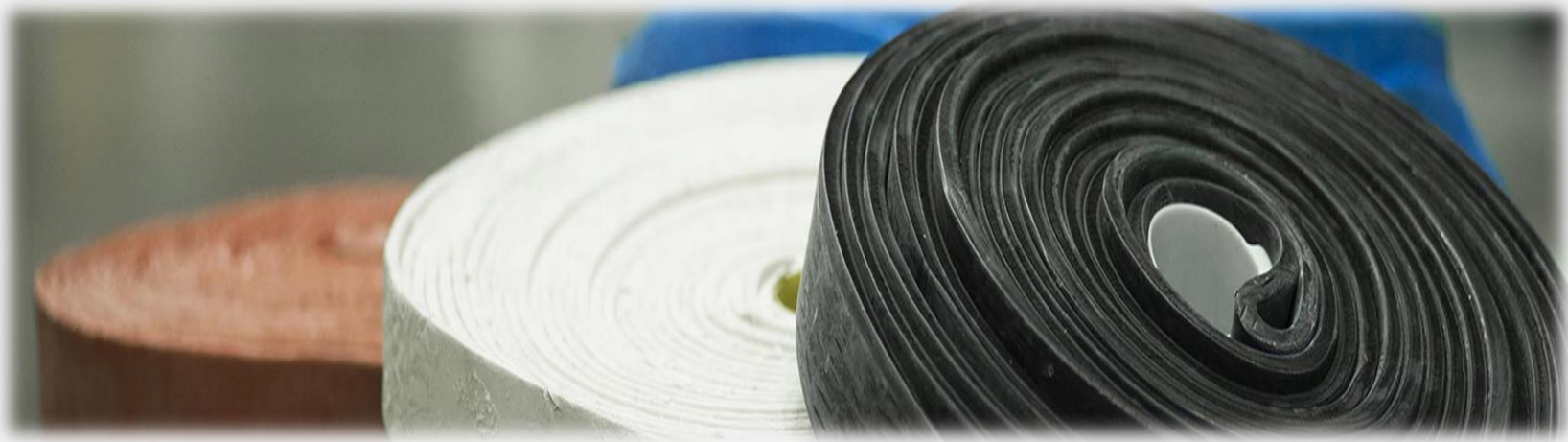
Frames



COMPOUNDS

1.220 active compound codes coming from selected suppliers and belonging to:

- **NBR** Nitrile
- **HNBR** Hydrogenated Nitrile
- **CR** Chloroprene
- **ACM** Polyacrylic
- **EPDM** Ethylene-propylene-diene (Sulphur or Peroxide)
- **AEM** Ethylene-acrylate
- **VMQ** Silicone
- **FKM** Fluorocarbon
- **FVMQ** Fluorsilicone



SPECIAL APPROVALS

Institute



Laboratory



QUALITY CERTIFICATION

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IATF 16949:2016



ISO 9001:2015

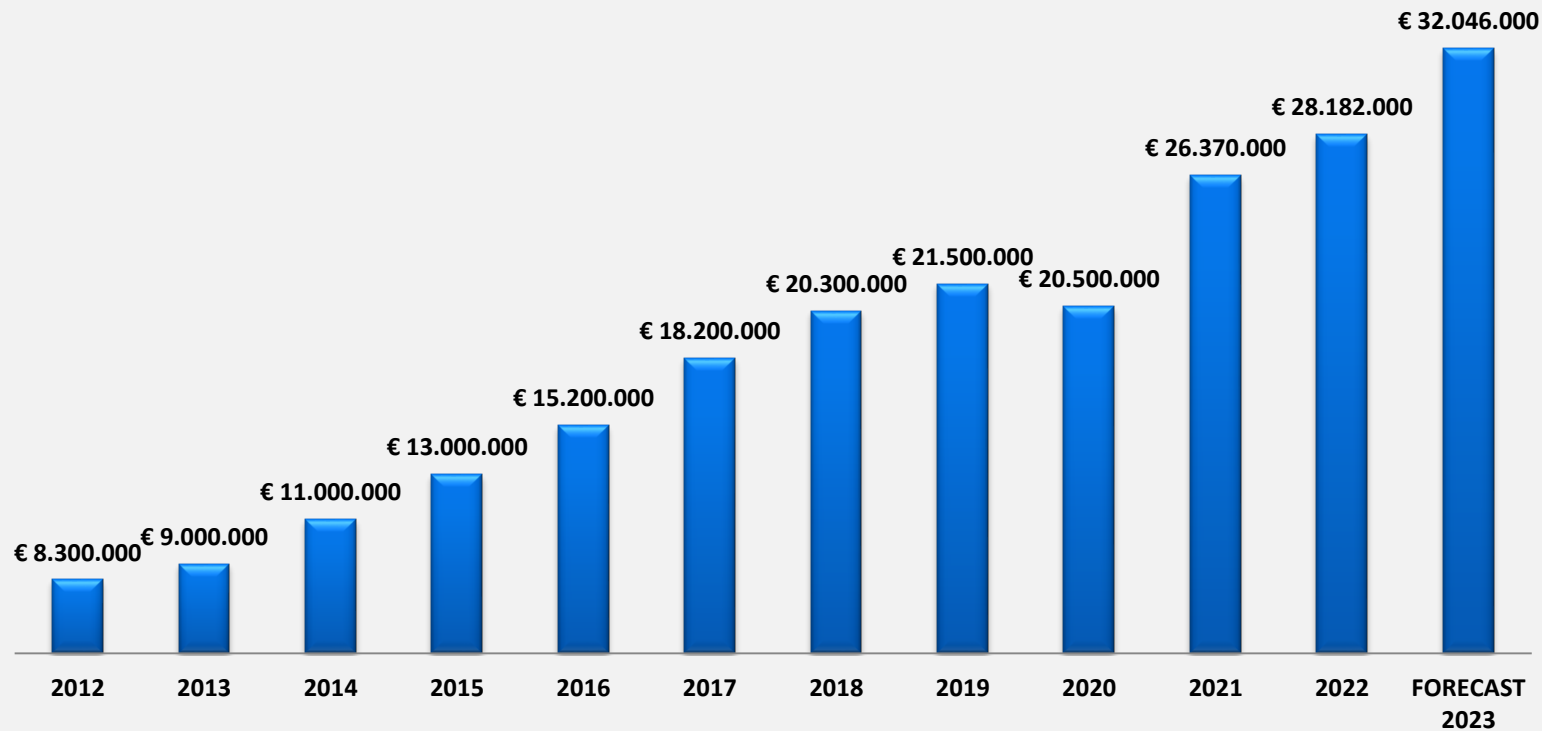


ISO 14001:2015

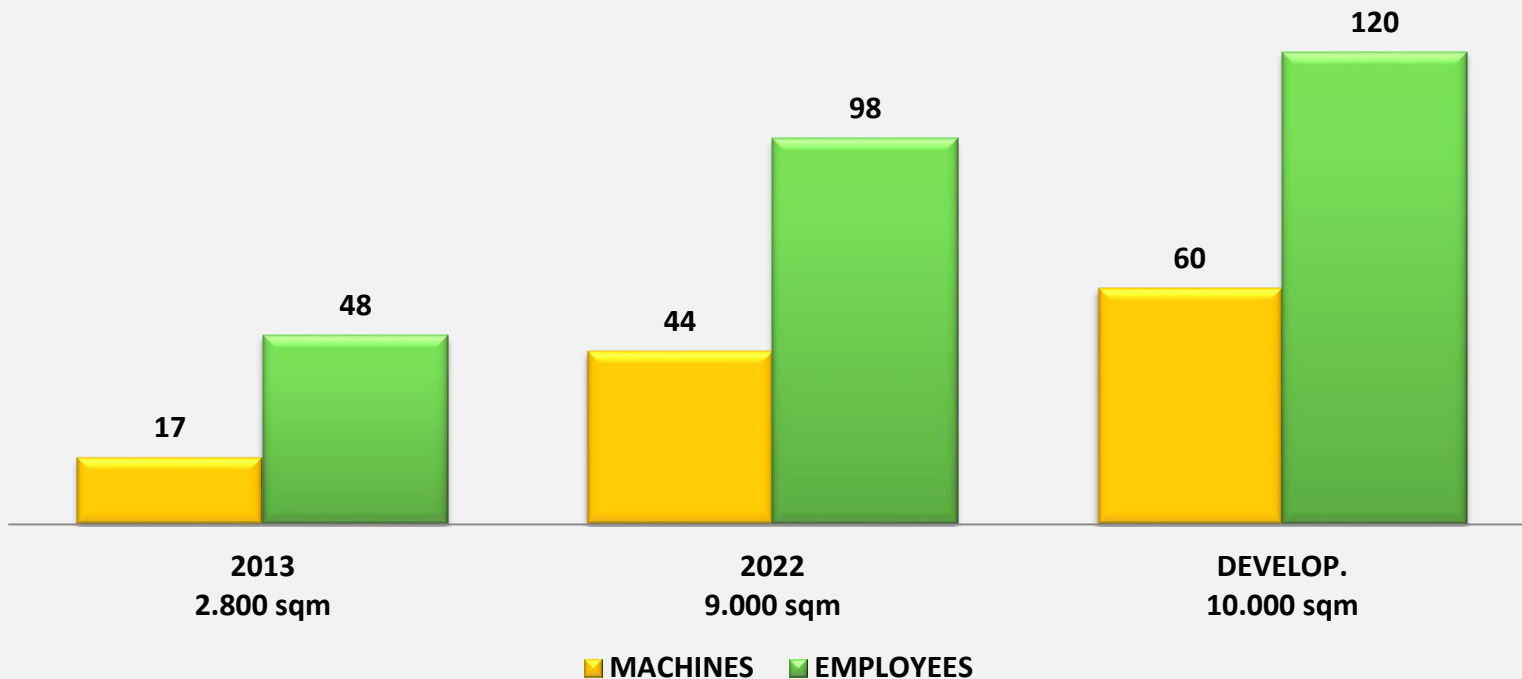


ISO 45001:2018

TURNOVER



ABOUT US





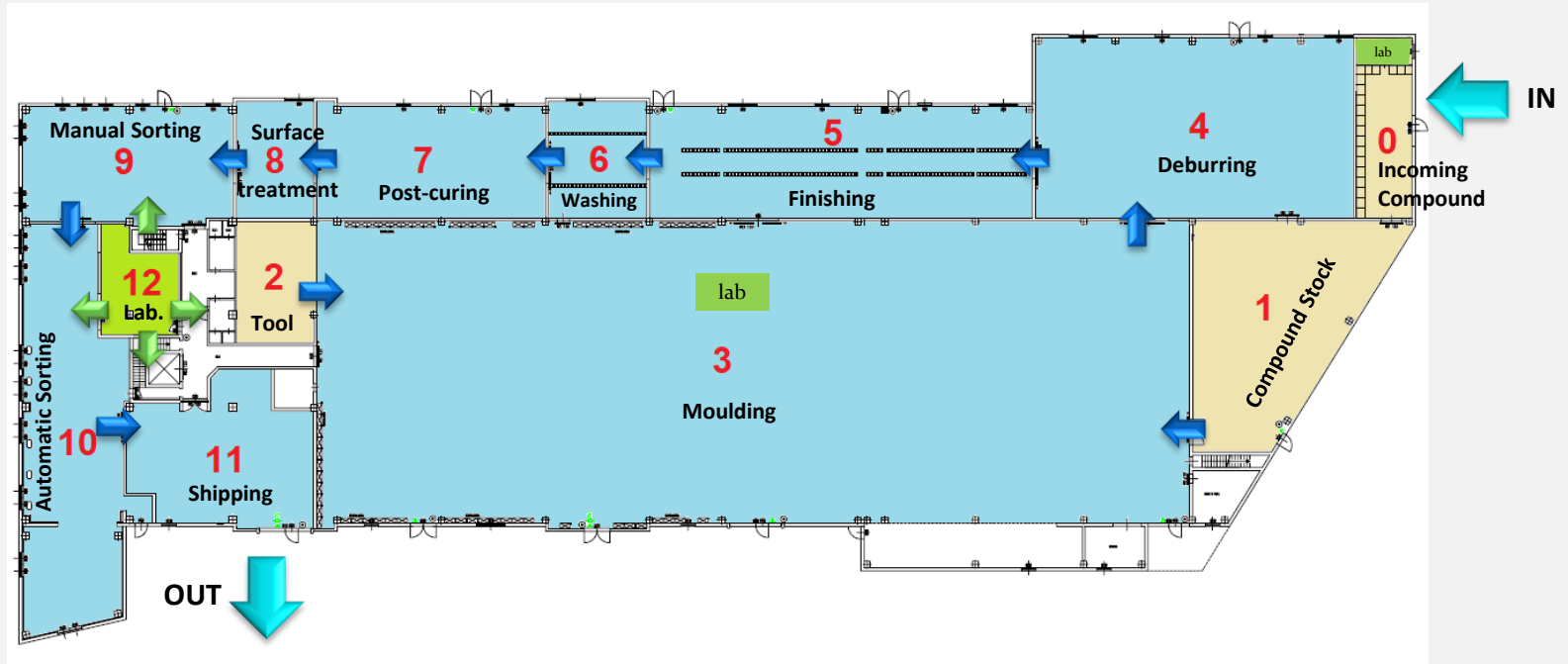
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GROWING TOGETHER



Production Process

PRODUCTION PROCESS

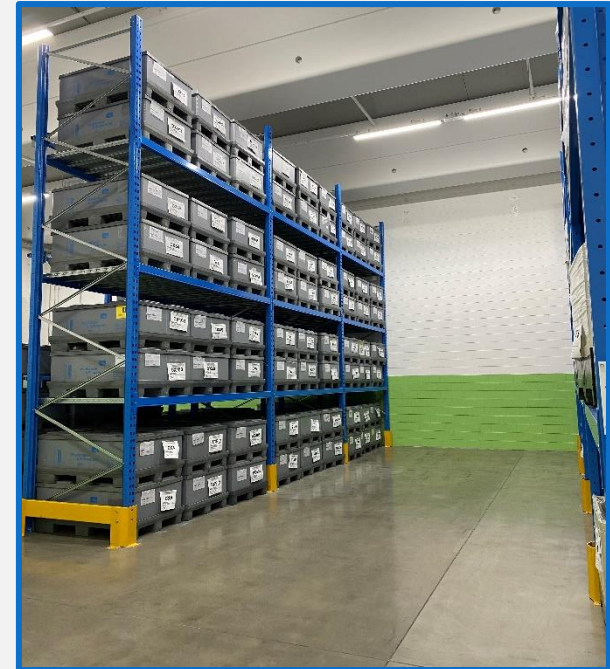
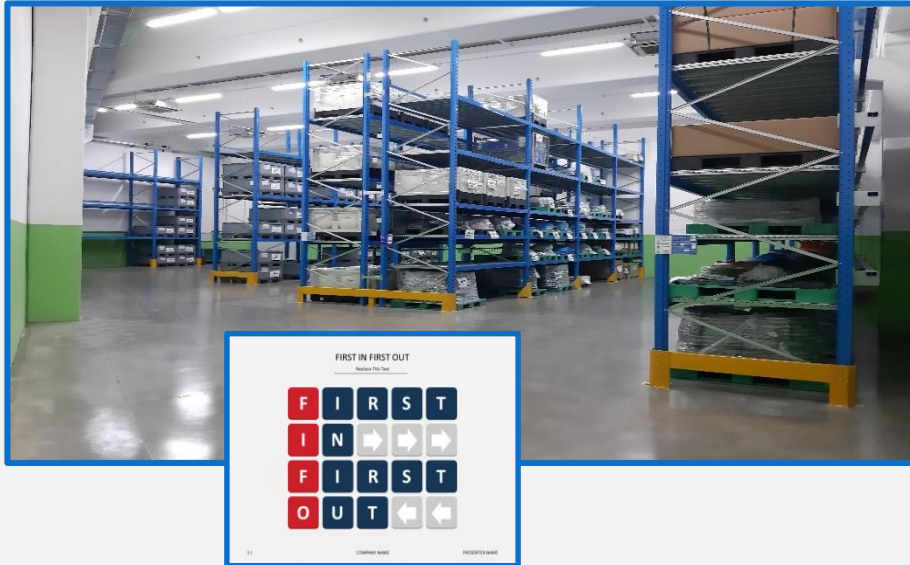
Circular flow all around the quality



COMPOUNDS STOCK

Temperature and humidity control (Daikin)
F.I.F.O. System – First In First Out
Dedicated incoming inspection area

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TOOL CLEANING

Sandblaster machine and Automatic moulds washing machine
Average number of washed tools: 30 per shift



MOULDING

New centralized vacuum and specific compressor room
New technical study to improve the uniform heat distribution on tool plates
Potential plant capacity: 60 presses (from 190 up to 450 tons clamping force)



DEBURRING



DEBURRING

New vacuum system for low nitrogen dispersion

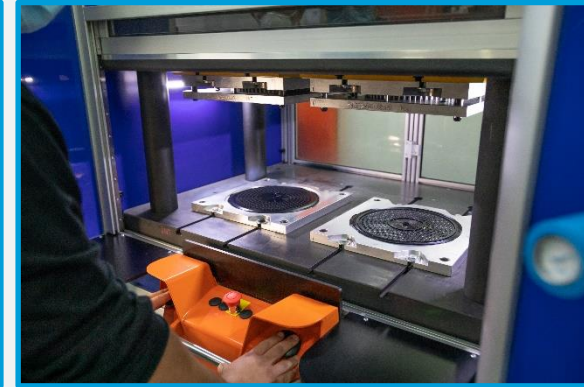
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CRYOGENIC
Iron Ball



CRYOGENIC
Steel Powder



MECHANICAL
Punching System

FINISHING AND WASHING

N° 19 Drums, potential capacity: n° 25 Drums

N° 4 Washer machines, potential capacity: n° 5 machines



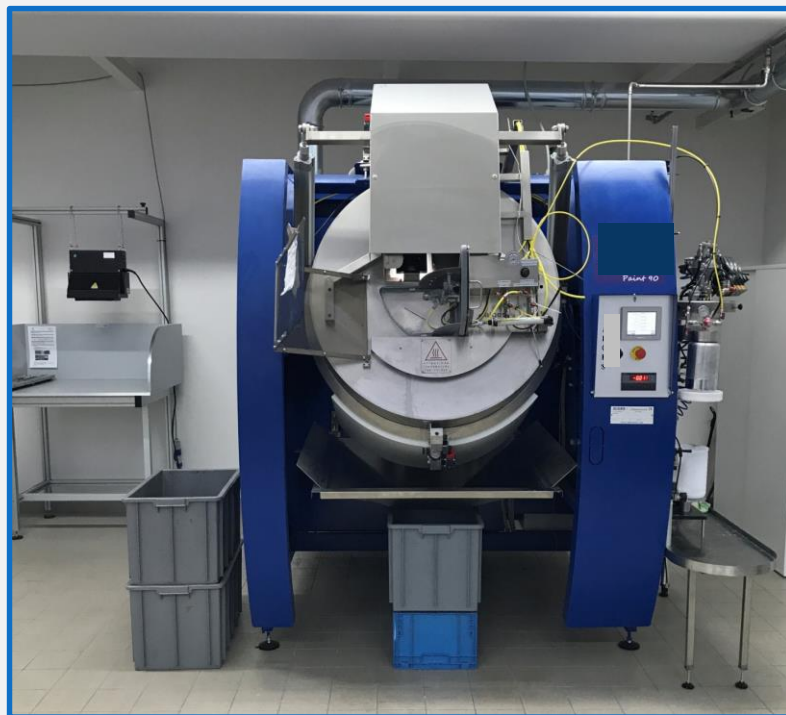
POST CURING

N° 10 Ovens with air purification equipment, potential capacity n° 12 ovens



PTFE SURFACE DEPARTMENT

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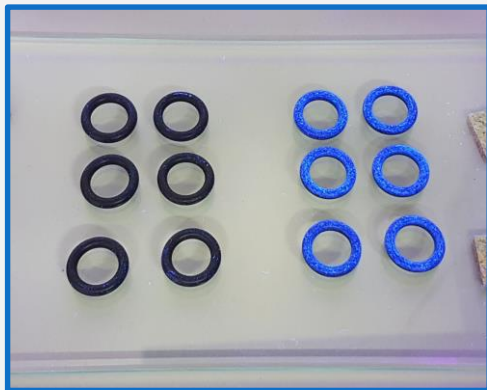
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SURFACE TREATMENT CONTROL

O-RINGS

Pieces under of UV lamp

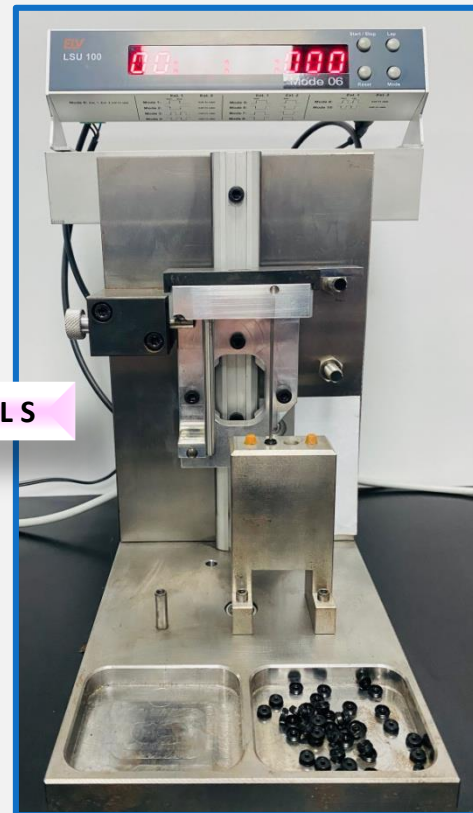
Table with UV lamp



Without PTFE

With PTFE

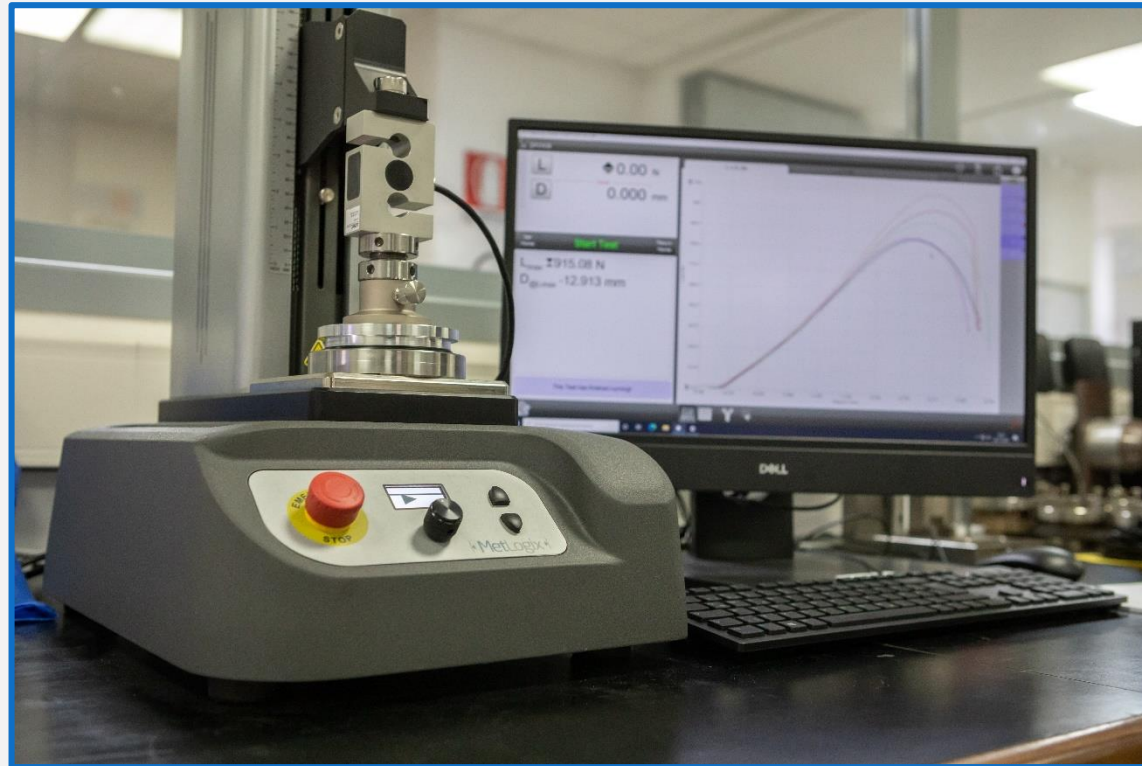
MICROSEALS





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SURFACE TREATMENT CONTROL – FRICTION TEST



FINAL INSPECTION

The manual sorting workstations are equipped with Waldmann Lighting Lens 2X.
N° 19 automatic sorting machines, potential capacity n° 32 machines



QUALITY LABORATORY

Rheometer test on all incoming compound batches.

Equipment for testing Elongation at break, Tensile strength, Roughness, Labfree test and Compression-set test on the finished parts.

UTP Kalix 155 and 500 machines to check dimensions.



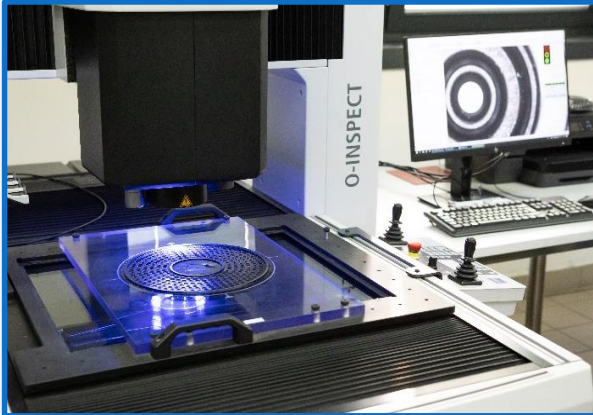
QUALITY LABORATORY

Zeiss O-Inspect 543 machine to check all dimensions and defect.

Ultra-high resolution microscope Keyence VHX 7000 (magnification from 20 to 500)

Thickness Optical Laser Measurement device.

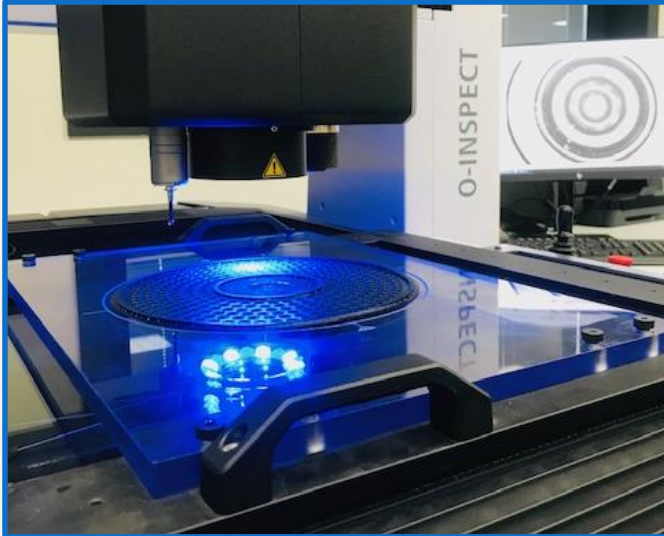
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QUALITY

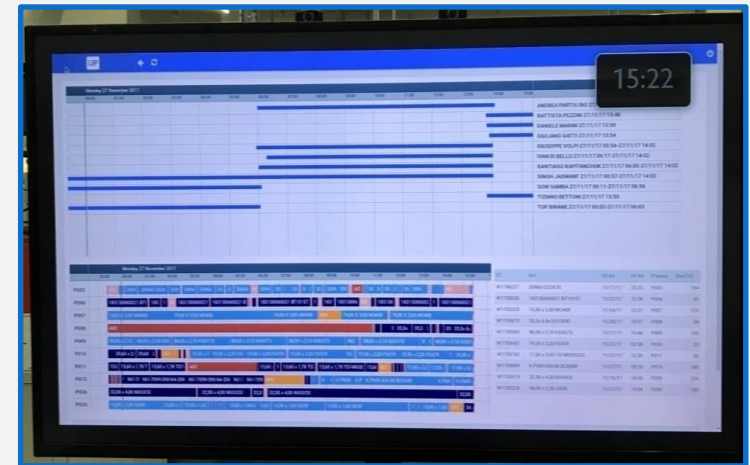
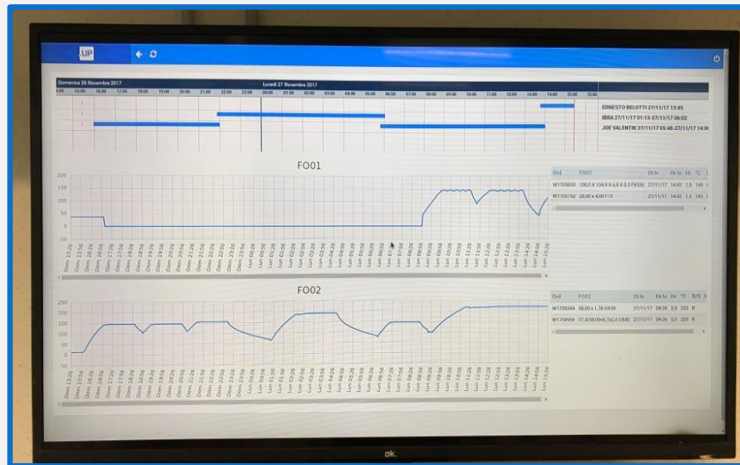
- ZEISS O-Inspect 543 machine for the dimensions and defect analysis.
- Sorting machine with elongation specific for big orings.
- Sorting machine with squeezer for small orings.
- Sorting machine with directly packaging.

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TRACEABILITY

All the machines and departments are directly linked to the EDP system.



SHIPPING

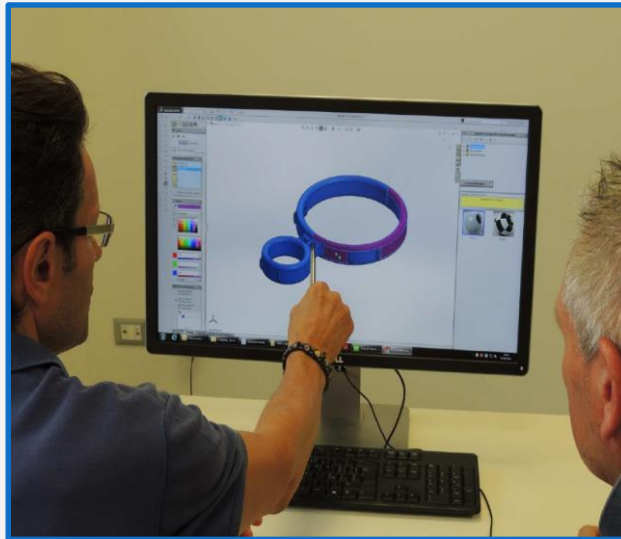
Barcode labels
PE BAG + Cardboard box or KLT Packaging
Truck optimized loading area



RESEARCH AND DEVELOPMENT

Sampling projects and design of technical parts.
Assistance for the development of new materials and design work.
Passion and know-how of our human resources.

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PRODUCTION DEVICES

Coalescence air purification system for moulding department.
The first special “zero emission” project in Italy.
New nitrogen gas device (45.000 Lt)



PRODUCTION DEVICES

New air purification systems specific for:

- deflashing powder.
- post-curing department (coalescence + activated carbon).



PRODUCTION DEVICES

New closed loop water treatment plant, with recovery of waste in rubber bricks.

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THANK YOU FOR YOUR ATTENTION

