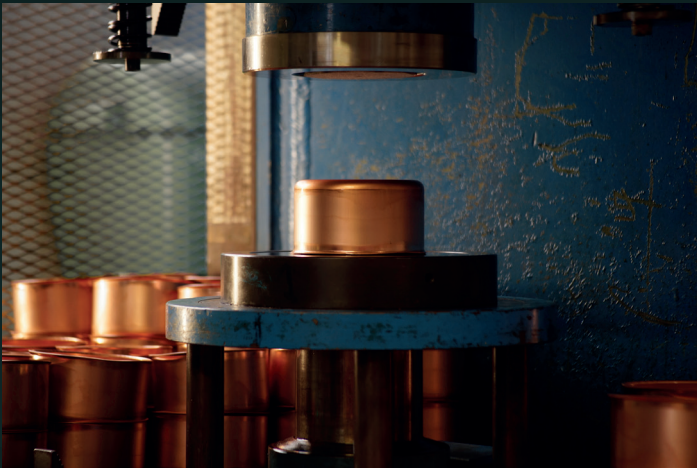




1. The disc



2. Deep drawing



2.1 Spinning



3. Tinning



4. Deburring



5. Polishing



6. Riveting



7. Finition