

WOODSUN | ABOUT US









Guangdong WoodSun Housewares Co., Ltd. was established in 2005. We are a global leader in manufacturing vacuum-insulated stainless steel and reusable plastic drinking vessels and accessories, in our highly modernized factories. One of our stainless steel factories, with 200 employees and 21,000m², is dedicated to maintaining high-level quality standards for our current customers, such as Starbucks and Xiaomi. Our other stainless steel factory, covering 46,000m² and with over 700 employees, specializes in producing for middle-level customers with large quantities, including Walmart, Costco, Target, and Starbucks. Additionally, we have a factory specifically for plastic production, with 200 employees and 18,000m².

Our daily production capacity is 100,000 pieces. In addition, we have advanced finishing capabilities in the industry, with two production lines for automated spray painting and automated UV painting. To achieve a wide variety of finishes, we use HD automated water transfer machines, as well as a fully automatic silk screen printing machine capable of printing up to six colors with laser precision. With these technical abilities, we are able to apply over 60 unique finishes, including air transfers, which provide us with the ultimate flexibility to customize our products to meet the needs and requests of all of our valued customers.

To promote sustainability and eco-friendliness, we have installed dust collection systems, robotic machinery, and a sewage treatment system. Our compliance with SA8000, ISO9001, ISO14001, and BSCI certification standards is a testament to our commitment to quality, social responsibility, and environmental protection. We actively cooperate with all factory audits and inspections. We at WoodSun are excited to partner with you.















WOODSUN ABOUT US





Our product development team consists of over 20 designers and 30 engineers to facilitate design concepts for our ever growing catalogues. In the team, there are more than 10 senior technicians engaged in the design and development of thermos cups, more than 30 senior technicians for molding and tooling, and more than 10 technicians specialized in product surface treatments; the types of technical talents cover 6 major professional fields of cup and pot design and development, including: Product research/development, process design, hardware mold design and manufacturing for plastic products, product surface treatment research/development and automation application technology.

Since the establishment of our product development team, our cup and pot development department has successfully completed over 480 product designs, with 450 of them going into production and achieving strong sales globally. We are continuously improving product development details by stepping up the creation of new products. Our innovative efforts have resulted in 10 national invention patents, over 30 patents on product and mold structure, and more than 200 design patents. We have also successfully obtained customized intellectual property rights for our customers, ensuring the safety and protection of their products during production and sales.





The product research and development department has a precision molding workshop with an annual production capacity of over 200 sets of injection molds, a hardware mold workshop with an annual production capacity of more than 80 molds for cup and pot bodies, a professional sample production team, and a surface treatment team. We have successfully developed 60 kinds of surface treatment processes that can meet the needs of various products and customers. We also welcome your OEM designs.

CUSTOMIZED SERVICE FOR SPECIAL-SHAPED WATER BOTTLES







Precise Leveling



Automated Welding and Forming of Metals

Woodsun has an integrated automatic production line for special-shaped water bottles. We provide a comprehensive one-stop customization service that can meet your various needs, especially for designing unique shapes of water bottles.













SUSTAINABLE MATERIAL



Why should we use sustainable materials?

Reduce, Reuse, Recycle.

Every year, the Earth produces billions of tons of natural resources, but at some point in the not-too-distant future, these resources will run out. The increasing demand for energy is also putting a heavier burden on our environment and future generations. By reusing industrial waste materials and by-products, we can reduce the need to produce new raw materials, which can help alleviate this burden. Additionally, reducing waste can help to reduce our need for landfills and allow us to use this land for other purposes. Therefore, we must carefully consider what we use and purchase, seeing not just waste, but opportunity. This is why we are committed to using new materials that are biodegradable, sustainable, and recycled, in order to promote a clean and safe environment for future generations.



RECYCLED STAINLESS STEEL

Suitable for use on the inner and outer surfaces of bottle bodies, as well as on all types of stainless steel parts.

The use of recycled stainless steel helps to save virgin materials and reduce mining waste, thanks to the recycling process. In addition, recycling also reduces water usage and minimizes pollution in both the air and water, which is beneficial for the environment. Conserving energy is an important factor in reducing the burden on future generations. Furthermore, recycled stainless steel performs almost as well as new material. This material can be added in different percentages with virgin plastic depending on purposes of use and also product designs.



Suitable for use on bottle bodies, lids, and handles, as well as on all types of plastic parts and items.

Tritan Renew is made with a different kind of recycling, molecular recycling, which uses waste plastic instead of fossil-based resources as raw materials. This technology breaks down hard-to-recycle plastic waste into its basic building blocks to create new, pristine materials. By replacing traditional fossil-based resources with recycled content, plastic waste is diverted from landfills while reducing greenhouse gas emissions over time. Tritan Renew offers sustainability without compromise, providing the same durability, performance and safety of original Tritan but now with up to 50% recycled content derived from waste plastic. This material can be added in different percentages with virgin plastic depending on purposes of use and also product designs.



Suitable for use on bottle bodies, lids, and handles, as well as on all types of plastic parts and items.

Post-consumer recycled (PCR) plastic is an environmentally-friendly plastic material that many manufacturers use to support recycling programs, meet consumer demand, and reduce their impact on landfills. PCR plastics are made from recycled materials obtained from existing plastic products and other plastics. Reprocessing existing plastics uses less energy and fossil fuels, leading to reduced pollution and waste of resources. By using PCR plastic, manufacturers can produce durable new plastic products while saving the environment from excess pollution and waste. The available plastic types for PCR include PET, PP, and ABS. This material can be added in different percentages with virgin plastic depending on purposes of use and also product designs.



Suitable for use on bottle bodies, lids, and handles, as well as on all types of plastic parts and items.plastic parts and items.

Bio-based plastic material is made by blending plastic with bio-based materials that are biodegradable. Using more bio-based materials means that we need less plastic material. The bio-based materials used are food-safe, as they are all natural, such as coffee shells, coffee grounds, wood fibers, bamboo fibers, corn straw, and wheat straw. They are also eco-friendly, as they biodegrade quickly in the soil. Using bio-based plastic can also help reduce landfill and pollution issues. This material can be added in different percentages with virgin plastic depending on purposes of use and also product designs.



Suitable for use on handles, carry loops, collars, bottom caps, and other similar items.

Plastic waste is one of the biggest pollutants in our oceans and the problem could become even more serious in the future. Many organizations and people are working to clean up the oceans, and plastic waste is the biggest and worst offender, as it is difficult to biodegrade and causes many issues. In addition to recycling, much of the plastic waste is buried in landfills, which also causes serious problems. The best solution is to recycle and reuse plastic, creating recycled ocean plastic. Although there are concerns about the hygiene of recycled ocean plastic, it is still safe to use for non-food-contact parts such as handles, carry loops, collars, and bottom caps. This material can be added in different percentages with virgin plastic depending on purposes of use and also product designs.

TECHNOLOGY

The annual investment in technological upgrading is about \$3 million. More than 100 professional and technical researchers are employed. More than 60 kinds of surface treatment processes can be provided.

EXAMPLES OF PATTERN PROCESSING



Air Transfer



Half Air Transfer



Scented Lacquer



Foil Decal



Water Decal



Embossed Foil Decal



UV Silkscreen



Multi Color Silkscreen



Heat Transfer



Water transfer



Laser Engraved



Embossed Graphics

EXAMPLES OF SURFACE PROCESSING



2 Color Ombre

























Powder Coated



Leather Finish

Sanded Paint

Glitter Finish 2 Color Ombre

Frosted

Leafed Foil



Mirror Finish



Ion Plating



2-TONE Solid Color-Metallic-Matte Finish



Glow In The Dark



Ceramic Lining



Dishwasher Safe Coating



Antimcrobial Finish

WOODSUN | HEXA BOTTLE

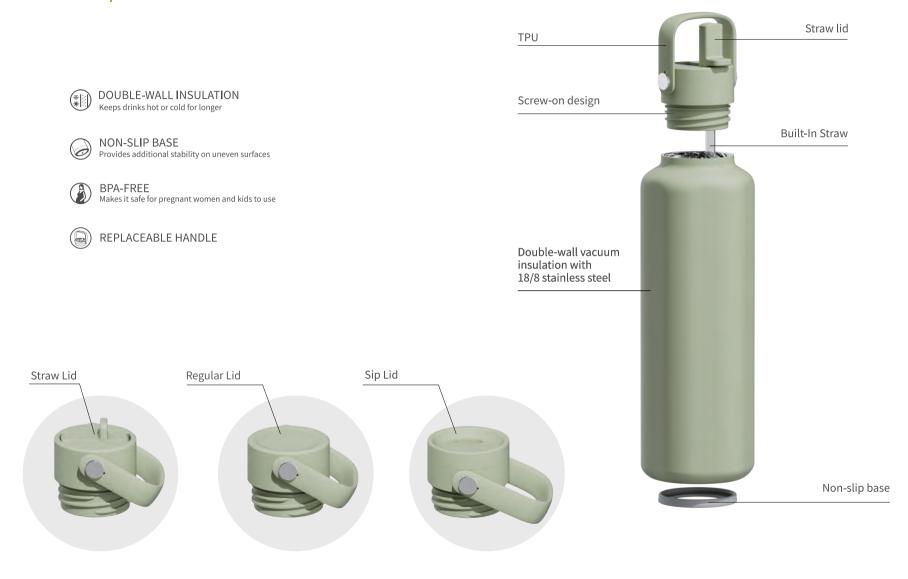
HEXA BOTTLE VERSATILE 3-LID DESIGN



The hexagonal body design of HEXA bottle makes the item to have an ergonomic shape for human fingers, which brings a stable and comfort hand handle for users. The narrow mouth and double wall insulated body of the bottle keep your beverages cold for 24 hours and warm for 12 hours. There are three options for 100% leak-proof lids, a patented lid with easy sipping straw, a spinning open/close coffee lid and finally a regular handle lid for easy carrying. All the features help you to customize your hydration experience for any activity!

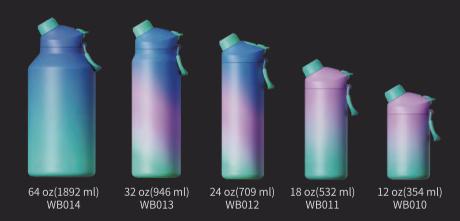


WOODSUN | HEXA BOTTLE





SWITCHER WATER BOTTLE WITH 2-IN-1 STRAW AND SPOUT LID



The series of water bottles are designed with 2-in-1 straw and spout lids, which allows you to drink directly from the bottle or through the straw according to your preference. The magnetic spout cap attaches to the back of the dust-free straw cap to prevent loss while drinking. Whether you're at home, at the gym, camping, hiking, or on vacation, you can enjoy a convenient drinking experience with these water bottles.





This product has obtained patent certifications in the United States and the European Union.



Magnetic Cap



Carry Loop

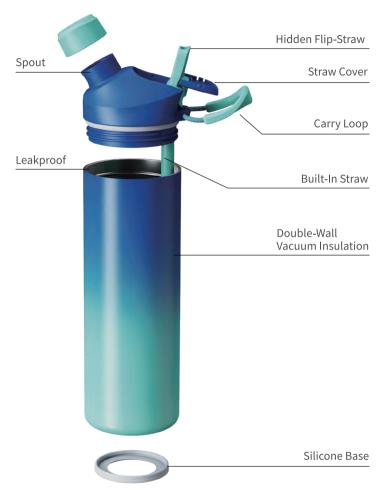




Straw Lid



Spout Lid



EASY-SIP WATER BOTTLE

WITH STRAW LID



The ergonomic design enhances your drinking experience by allowing you to drink easily without tilting the bottle. This design also improves hydration efficiency during exercise, and it is portable and easy to carry to any sporting activity.



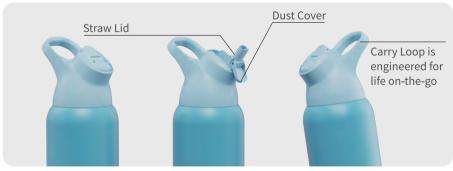
(Drink Without Tilting

(I≋I) Double-Wall Vacuum Insulation

(<u>b</u>) Leakproof

Removable Silicone Base

(a) Sweat-Free





SMART WATER BOTTLE

SMART SPORT BOTTLE



This is a smart sports water bottle that can intelligently measure the user's water intake needs, monitor their water consumption, and remind them to hydrate regularly. It will set reasonable water intake goals based on the user's gender, age, height, weight, as well as their environment, climate, and daily exercise levels. The bottle will remind the user to drink water in a timely manner, based on their actual water consumption. The app will send reminders to the user's phone, displaying a notification and causing the bottle to vibrate and flash. The bottle has multiple sensors that can measure the temperature of the liquid and track the user's water consumption over time. The data is displayed on the cup's screen and sent back to the app via Bluetooth. The app will generate a series of water consumption records for users to review. This exclusive custom app will be available on the Android and Apple app stores (in North America, the EU, and Australia), and can be integrated with other popular apps (such as Apple Watch, FitbitGarmin, Apple Health, GoogleFit, Withings Health Mate, and Under ArmourMap My Fitness) to track progress towards water intake goals.

Users can form a group with different cups by using mobile phone numbers, QR codes, or email addresses. Members within the same group can view each other's drinking water status and give each other likes or reminders to drink water. If a member likes or reminds themselves or another member to drink water, the cup display will show a corresponding pattern and the lights will flash.

Users can customize the color of the light, reminder cycle and intensity, and OLED screen that can be flipped, as well as receive reminders for expired water, water temperature, and low battery.

WOODSUN | SMART WATER BOTTLE

This app can be downloaded from the iOS and Android app stores







ELECTRIC HEATING VACUUM BOTTLE

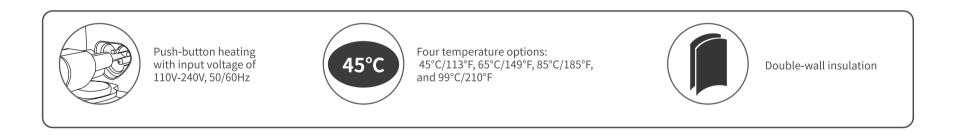


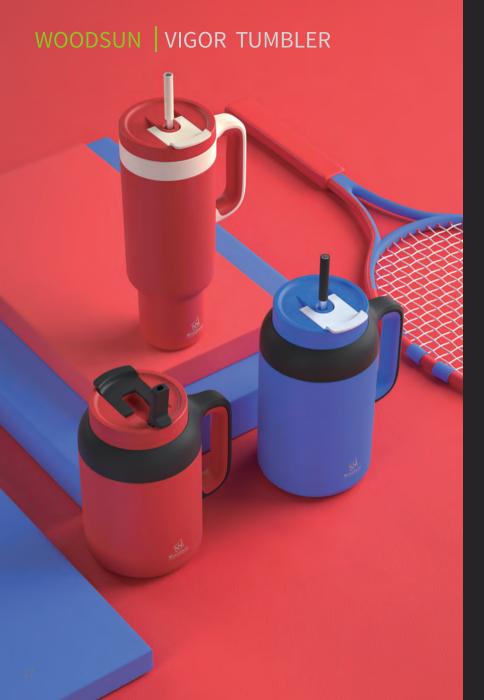
The tumbler is a stainless steel double-wall vacuum-insulated bottle with an electric heating device, allowing you to have warm/hot water anytime, anywhere. It offers four temperature settings: $45^{\circ}\text{C}/113^{\circ}\text{F}$, $65^{\circ}\text{C}/149^{\circ}\text{F}$, $85^{\circ}\text{C}/185^{\circ}\text{F}$, and $99^{\circ}\text{C}/210^{\circ}\text{F}$. With water at different temperatures, users can conveniently make various drinks while outdoors or traveling, such as coffee, shakes, or tea. Additionally, the size and weight of the bottle are very convenient for putting it into bags or carrying by hand on the go.



WOODSUN | ELECTRIC WATER BOTTLE







VIGOR TUMBLER

WITH 2-IN-1 LID



The 2-in-1 lid of VIGOR Tumbler provides options for drinking. You can choose to sip directly with the secured flip cover or to enjoy a convenient experience with an additional straw. And the roly-poly body of tumbler which is designed to be 100% leak-proof whether the item has been shaken or flipped over. With the ergonomic handle, it brings a comfortable grip and also a firm handle feel. It helps to carry cold beverage more easier for activities and travels. Also users will find easy cleaning and refilling with the wide mouth design. A lid with flip straw is also for options.

WOODSUN | VIGOR TUMBLER

DUO 2-IN-1 LID THAT IS 100% LEAKPROOF



DOUBLE-WALL INSULATION Keeps drinks hot or cold for longer



WIDE AND THICK HANDLE WITH A SOFT GRIP



NON-SLIP BASE

Provides additional stability on uneven surfaces

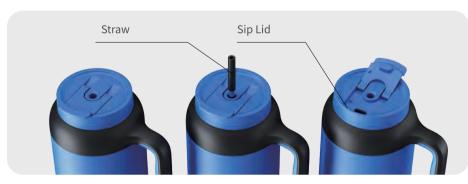


BPA-FREE

Makes it safe for pregnant women and kids to use

* Smart-seal mechanism for being 100% leak-proof when straws out.







WOODSUN | WORKATION TUMBLER

WORKATION TUMBLER

WITH 2-IN-1 STRAW AND SIP LID



This tumbler features a unique 2-in-1 lid design that allows you to sip your drink through a flip-open lid or an integrated straw. We've combined your two favorite ways of drinking into a single lid, making it an extraordinary experience.



WOODSUN | WORKATION TUMBLER











DOUBLE-WALL INSULATION

Which helps retain the temperature of your hot or cold beverage.



WIDER & THICKER HANDLE

Provides a comfortable grip with more space for your fingers.



NON-SLIP BASE

Offers increased stability on uneven surfaces.



BPA-FREE

And safe for pregnant women and children.



TUMBLER & MUG WITH STRAW LID

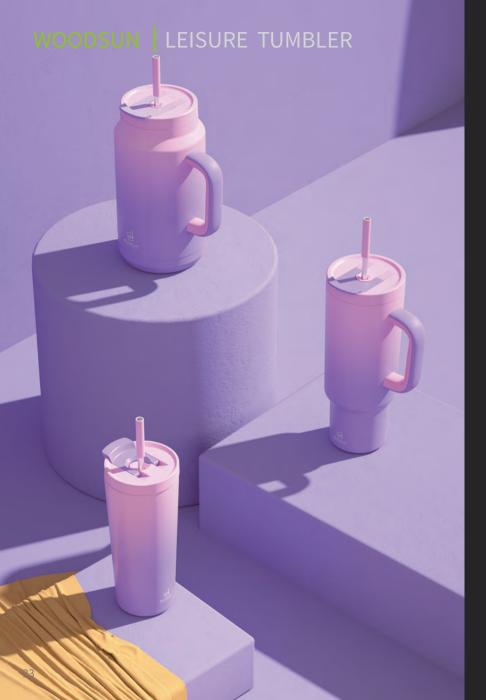


This coffee mug features double-wall vacuum insulation and a straw lid with a silicone tip to eliminate metallic taste. The lid is 100% leak-proof when the straw is inserted. The wide and thick handle provides a comfortable grip, reducing pressure on finger joints. Additionally, it has a non-slip base.

WOODSUN | TUMBLER & MUG







LEISURE TUMBLER

WITH 2-IN-1 LID



LEISURE Tumbler features a 2-in-1 lid to provide options for drinking. You can choose to sip directly with the secured flip cover or to enjoy a convenient experience with an additional straw. The double wall insulated body helps to keep your beverages cold for 36 hours and warm for 12 hours. The item is 100% leak-proof, even when the straw has been removed, the mechanism inside the lid still helps the item to be leak-proof completely. The wide and thick shape of handle provides easy-carrying. And the attached silicone on handle brings comfort hand feel with less carry-pressure,. It also provides a non-slip feature as the non-slip bottom pad.

WOODSUN LEISURE TUMBLER



DOUBLE-WALL INSULATION
Keeps drinks hot or cold for longer

WIDE AND THICK HANDLE WITH A SOFT GRIP

NON-SLIP BASE
Provides additional stability on uneven surfaces







ADVENTURE TUMBLER WITH 2-IN-1 LID



ADVENTURE Tumbler features a 2-in-1 lid to provide options for drinking. You can choose to sip directly with the secured flip cover or to drink through the convenient flip straw. The double wall insulated body helps to keep your beverages cold for 36 hours and warm for 12 hours. The item is 100% leak-proof, the closed flip straw makes the item to be leak-proof still. The wide and thick shape of handle provides easy-carrying. And the attached silicone on handle brings comfort hand feel with less carry-pressure,. It also provides a non-slip feature as the non-slip bottom pad.



WOODSUN | ADVENTURE TUMBLER



DUO 2-IN-1 LID THAT IS 100% LEAKPROOF



DOUBLE-WALL INSULATION Keeps drinks hot or cold for longer



WIDE AND THICK HANDLE WITH A SOFT GRIP

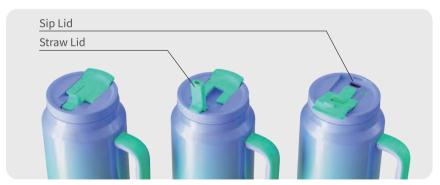


NON-SLIP BASE

Provides additional stability on uneven surfaces



BPA-FREE
Makes it safe for pregnant women and kids to use





TOTE TUMBLER WITH 2-IN-1 LID



The design idea of TOTE tumbler is to have an large and wide handle to provide easy-carrying and comfort grip. The ergonomic handle is also replaceable for different options of handles. Users can choose their handles for different kinds of places, such as at home, at office, at beach or travelling. The lid is with two drinking methods, a drinking mouth with flip cover and a flip straw both provides convenient drinking. Also the roly-poly design of body brings more security. With all the features, TOTE tumbler is great for activities like camping, hiking, a stroll in the park or even during driving.



WOODSUN | TOTE TUMBLER



DUO 2-IN-1 LID THAT IS 100% LEAKPROOF



DOUBLE-WALL INSULATION Keeps drinks hot or cold for longer



NON-SLIP BASE

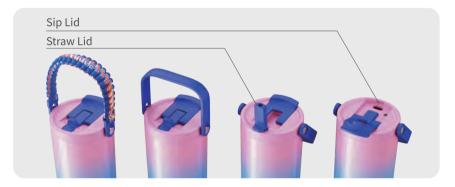
Provides additional stability on uneven surfaces



BPA-FREE
Makes it safe for pregnant women and kids to use



REPLACEABLE HANDLE







STAINLESS STEEL ICED COFFEE SLEEVE



30 oz (887 ml) TB007/8/9

This 2-in-1 tumbler cooler is specially designed for to-go iced drinks such as Frappuccinos. It is compatible with most coffee cup sizes and keeps your favorite beverage cold until the last drop.

WOODSUN | TUMBLER & MUG

KEEP YOUR COFFEE COLD AND YOUR HANDS DRY

1HOUR Ice may melt and cause moisture on the outside DOUBLE-WALL **PUSH-FIT TECHNOLOGY VACUUM TECHNOLOGY** Securely holds your Keeps your beverage at the perfect temperature cup in place 2HOURS Ice may melt and cause moisture **SMOOTH BASE** on your sleeve **CUP-HOLDER** Provides stability **COMPATIBLE** with a circular Fits most cup holders bottom 6HOURS Keeps your coffee cold and your hands dry

KEEPS YOUR DRINK COLD FOR UP TO 6 HOURS



FACET COOLER SERIES



Facet series designed with taste and elegance in mind, which lets you take a bottle of wine or champagne or your favorite cocktail with you wherever you go.

WOODSUN BARWARE

WINE CHILLER

Material: SS304, Tritan, TPE, Silicone

The flip-top lid can be adjusted up and down to fit most bottle sizes - No refrigeration required.

The bottle is made of stainless steel and has double walls and vacuum insulation to keep drinks cold for hours.

The bottle has a seamless body and is portable so you can take it anywhere.



WINE TUMBLER

Material: SS304,AS+SK, Silicone



CHAMPAGNE TUMBLER



CAN COOLER

Material: SS304, AS+SK, AS, TPE, Silicone





WOODSUN | WATER BOTTLE

FASHION WATER BOTTLE



This water bottle has a stylish design that makes it a fashionable accessory. The shoulder strap's attractive design allows it to be worn with anything. It also comes with a sippy cap that lets you drink water without staining your lipstick. This is the perfect combination of practicality and aesthetics.



WOODSUN WATER BOTTLE



This water bottle can be made with different patterns and colors to suit your preferences. It is fashionable and unique as a portable water bottle.



WOODSUN | CASUAL BOTTLE

CASUAL BOTTLE



The CASUAL bottle is with double wall insulated body, which provides a feature to keep beverages cold for 24 hours and warm for 12 hours. The lid is designed to have a flip straw for convenient drinking and there is a cover for keeping the straw clean and tidy. The handle is made in stainless steel material, which provides a sense of security and quality when people holding it. The thick stainless steel material also offers a good strength to bear heavy weight. The CASUAL bottle is suitable for many kinds of activities, especially outdoor ones and travelling, such as camping, hiking and mountain climbing.



SWITCHER WATER BOTTLE WITH 2-IN-1 STRAW AND SPOUT LID









12 oz (354 ml) MKY12936

The series of water bottles are designed with 2-in-1 straw and spout lids, which allows you to drink directly from the bottle or through the straw according to your preference. The magnetic spout cap attaches to the back of the dust-free straw cap to prevent loss while drinking. Whether you're at home, at the gym, camping, hiking, or on vacation, you can enjoy a convenient drinking experience with these water bottles.



EASY-SIP WATER BOTTLE

WITH STRAW LID



The ergonomic design enhances your drinking experience by allowing you to drink easily without tilting the bottle. This design also improves hydration efficiency during exercise, and it is portable and easy to carry to any sporting activity.



WOODSUN | COLOR CHANGING CUP

DOUBLE WALL COLD COLOR-CHANGING CUP



24 oz(709 ml) PL008

This magical color changing cup can change from white to rainbow colors when the temperature drops below $15^{\circ}\text{C/59}^{\circ}$ F. It's made of double-wall food-grade BPA-free Tritan material, which makes it shatter-proof, environmentally-friendly and almost indestructible. The resealable lid plug provides good protection against leaks and the special design allows you to take it anywhere. Our rainbow color changing cup with lid and straw fits in most cup holders and is travel-friendly. Its perfect size makes it lightweight and easy to carry, making it ideal for use in the office, school or other outdoor activities. This cup can be customized with any pattern on the body, which will be revealed by adding ice water in addition to its magical color-changing effect.

Material: Tritan, AS Lid: Tritan, AS, PP



WOODSUN | COLOR CHANGING CUP

DOUBLE WALL HOT COLOR-CHANGING CUP



16 oz(473 ml) PL007

Our magical color changing cup is a unique and fun way to add more color to your daily life. Featuring rainbow colors, simply pour your favorite hot drink (above 45°C/113°F) into the tumbler and watch the colors change instantly.

Made from high-quality, double-wall, food-grade, BPA-free Tritan material, this cup is shatter-proof, environmentally-friendly and virtually indestructible. With its double-mouth design, it can be used with either the flip top or straw.

Perfectly sized to fit in most cup holders, our color-changing cup is also travel-friendly, making it ideal for the office, school or any outdoor activities.

In addition to its magical color-changing effect, this cup can also be customized with any pattern of your choice on the body, which will be revealed when hot water is added.

Material: Tritan, AS Lid: PP,Tritan,POM,TPE



WOODSUN OTHERS



This lid features a built-in smart chip and the construction of the water in the cup. By pressing and holding the diplay seem for 5 seconds, the screen will remind you to drink water through the cup. By pressing and holding the diplay seem for 5 seconds, the screen will remind you to drink water through the colored lights, based on the temperature of the water in the cup.

Material: SS316,SS304 Lid: PP, Silicone, ABS

THERMOS BOTTLE WITH TEMPERATURE DISPLAY







17 oz(500 ml) VIG19850

Wide mouth

LED temperature display



13 oz(380 ml) VIG19438



18 oz(550 ml) VIG19550



Push-button opening Spout



Straw lid



15 oz(450 ml) VIG19745



Push-button opening Spout



Tumbler with handle

WOODSUN OTHERS

Material: SS316, SS304 Lid: Tritan, TPE, Silicone, PE

TRAVEL VACUUM FLASK



17 oz(500 ml) VIG13050



14 oz(400 ml) VIG13040



Handle



Press down Lid that doubles as a cup



12 oz(350 ml) VIG13335





Press down Lid that doubles as a cup



Tumbler with handle



15 oz(450 ml) VIG12945



12 oz(350 ml) VIG12935



15 oz(450 ml) VIG13245



12 oz(350 ml) VIG13235



Push-button opening Spout

WOODSUN OTHERS Vigo vigo Material: SS316, SS304 Lid: Tritan, TPE, Silicone, PE

SPORTS WATER BOTTLE



15 oz(450 ml) VIG10245



12 oz(350 ml) VIG10235



Push-button opening Spout



Silicone handle



14 oz(430 ml) VIG10643



13 oz(380 ml) VIG10638



Woven handle



Non-slip base

WOODSUN | OTHERS

Hidden silicone handle vigo vigo vigo vigo vigo vigo vigo

Material: SS304 Lid: Tritan, TPE, Silicone, PE

CUTE CARTOON WATER BOTTLE



6 oz(180 ml) VIG12218



11 oz(320 ml) VIG11732



11 oz(320 ml) VIG12032



9 oz(280 ml) VIG11228



10 oz(300 ml) VIG12230



11 oz(320 ml) VIG11432



9 oz(280 ml) VIG12328



12 oz(350 ml) VIG11235

NOTES