

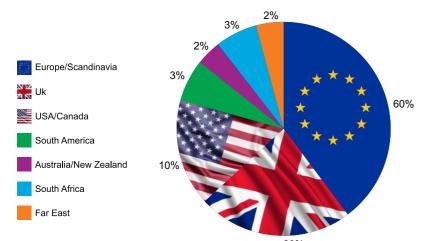
#### NIMRA REACH

Our large customer base stands testimony to our quality and customer-oriented services that we have been rendering for years. We export our products to more than 20 various global markets including USA, UK, Netherland, France, Belgium, Sweden, Denmark, East Europe, Spain, Canada, Australia, New Zealand, Argentina, Chile, Peru, Columbia, Malaysia, Russia, Libya, South Africa and Lebanon.



### NIMRA QUALITY

We derive our quality from our commitment, reliance on latest technologies and above all constant investments in the training of our human resources. While we maintain the world's top of the line plant and machinery, our staff is trained by SGS to maintain and follow the levels of AQL 1.5, 2.5 & 4.0 as required by the customers.



### PROFILE

#### **ABOUT US:**

The foundation of Nimra Textile (Pvt) Ltd was laid in 1999. In today's competitive and fast moving business environment, product quality & organizational attitude are what Nimra Textile standout. Nimra Textile has been producing high quality fabrics since its inception as a trading base export house. The company has ex panded & diversified into a vertical based manufacturing & finishing operation consisting of a weaving unit, processing unit comprising of printing, dyeing & finishing along with a well-equipped stitching unit.

Over the passage of years, we have built a reputation matched by few others in the industry. Our excellence is recognized not only by our customers but also by official authorities for quality standards. ISO 9000, SA 8000 & Oekotex 100 certifications further endorse our unswerving commitment to quality and excellent quality output. With over 15 years of operations in textile, Nimra Textile (Pvt) Ltd has built a global reputation of excellence.

#### MANAGEMENT PHILOSOPHY:

We believe in creating value proposition that will leverage our position to contribute in mutual business success. Our trade policy is meticulously designated to power partners' to flourish and achieve maximum market penetration to stay ahead of the competition being highly reliable cum more affordable.

Our continuous drive to be best at all levels of production depicts our commitment to promote reciprocal business efficiency. Hallmark of our sustained growth embeds in our unflagging spirit for continuous improvement in all disciplines of work i.e. staff training, materials selection and adeptness in efficient means of production to maintain prescribed quality standards.

To achieve excellence in performance and customer service area, we believe in consistently meeting our commitment to match your business needs being the bedrock to shared success and bring out endless opportunities for a joyous time ahead.

Lastly, it is family owned business where we never stop to discover the best that will promote all stake holder's interest to reinforce bond of mutual respect and prosperity.

ARIF M QURESHI
Chief Executive
arif@nimratex.com

## COMPLIANCE

OEKO-TEX FABRIC ANNEX6 OEKO-TEX MADEU-PS ANNEX6

SA 8000:2014

ISO9001:2015,

GOTS

**GRS** 

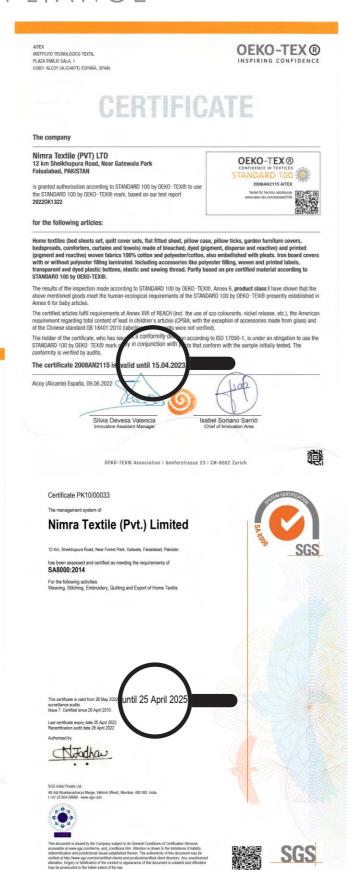
SMETA (SEDEX)

BCI

**BEPI** 

**DFTOX** 





## CERTIFICATION









iedex Audit Reference: 2021PKZAA416786335 SMETA Corrective Action Plan Report (CAPR) Version 6.

Audit Details									
Sedex Company Reference: (only available on Sedex System)	ZC: 1041861		Sedex Site Ro (only availabl System)		ZS: 1052709				
Business name (Company name):	Nimra Textile (Private) Limited								
Site name:	Nimra Textile (Private) Limited								
Site address: (Please include full address)	12-KM, Sheikhupura Road, Faisalabad		Country:		Pakistan				
Site contact and job title:	Mr Muhammad Ilyas, Manager HR & Compliance								
Site phone:	0092 (41) 8755901-3		Site e-mail:		hr1@nimratex.com				
SMETA Audit Pillars:	☑ Labour Standards	Safe	lealth & ty (plus ronment 2-	Environr 4-pillar	nent	☐ Business Ethics			
Date of Audit:	29th September 2021								







## LIST OF MACHINERY

WEAVIN	G
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NAME	QTY	DESCRIPTION	WORKING WIDTH
WEAVING			
Warping	1		340 cm
Airjet Looms	40	PLAIN WEAVE/DOBBY/JACQUARD/4-COLOR WEFT INSERTION	295 cm
Sulzer Looms	110	PLAIN/DOBBY/STRIPES WIDTHS 315CM - 300CM - 290CM - 265CM	330 cm
BACK PROCESS	1	SINGEING (PAREX UK)	320 cm
<u> </u>	1	MERCERIZING	320 cm
	1	BABCOCK BLEACHING PLANT	340 cm
	2	KIER BLEACHING	
	2	WINCH WASHING	320 cm
	1	MAZZERA SOAPER WASHING	320 cm
	2	DRYING RANGE HEAVY CAPACITY	320 cm
DYEING	1	IR/EVAC CONTINUOUS DYEING HAVING KUESTER PADDER & ZIMMER IR	320 cm
	5	PRESSURE JIGGERS	320 cm
	10	OPEN JIGGERS	320 cm
ROTARY PRINTING	1	REGIANNI 15 COLORS, ROTARY IN REPEATS 64/82/91/102 CM	320 cm
	1	REGIANNI 12 COLORS, ROTARY IN REPEATS 64/82/91 CM	320 cm
	1	STORK RD-IV 8 COLORS, ROTARY IN REPEAT 64 CM	162 cm
FLATBED PRINTING	1	REGIANNI PRIMA FLATBED PRINTING MACHINE	340 cm
DIGITAL PRINTING	1	REGIANNI DIGITAL PRINTER - RENOIR PRO	320 cm
	1	DIGITAL PRINTER	180 cm
SAMPLING S/OFF TABLE	1	S/OFF SAMPLE TABLE FOR ROTARY	320 cm
	1	REGIANNI SAMPLE TABLE FOR FLATBED	320 cm
FINISHING	2	STENTER GAS HEATED	320 cm
	2	STENTER OIL HEATED	320 cm
	1	AEGING / CURING GAS HEATED	320 cm
	1	AEGING / CURING STEAM (FOR REACTIVE)	320 cm
	2	CALANDERS	320 cm
	1	SANFORISING	320 cm
	1	COMFORT CALANDER	180 cm
LAMINATION MACHINE	1	FELT/FOAM LAMINATION	180 cm
CAD/CAM			
<b>Engraving &amp; Accessories</b>	2	INKJET ENGRAVING FOR ROTARY	
	1	INKJET ENGRAVING FOR FLATBED	
	1	PLOTTER MACHINE	
	12	DESIGNING COMPUTERS	
RAISING	4	WIDER WIDTH RAISING MACHINES TORRES SPAIN	320 cm
LAB		COMPLETE IN HOUSE LAB	
STITCHING			
Lock stitch machines	340		
Special Machines	40	FOR EMBELLISHED BEDDING	
Embroidery	6	BARUDAN UPTO 28 HEADS	
Single Needle Quilting	3		
Multi Needle Quilting	1		

#### PRODUCTION LINE:

Nimra is a vertically integrated unit. Procuring the finest of yarns from the market, in-house facilities are available for weaving, dyeing, printing and conversion into finished made ups.

Direct internal control on all steps of production enables us to ensure the levels of quality committed by us.





# PREPARATION



GREIGE CHECKING



GREIGE CHECKING



GREIGE STOCK



BLEACHING PLANT

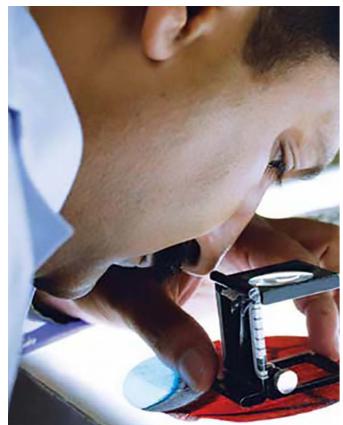
## LABORATORY



Digital Analyzer yarn/fabric

High performance computerised system conceived for the analysis of fibres, yarns, fabrics, knits, non-wovens, spinnerets etc. Equipment suitable to perform in a fast and easy way the fineness analysis of single fibres, identify the different type of fibres contained in a blend and analyse the composition percentage. Ideal to check the features of purchased material, analyse yarn structure and detect possible defects. analyse yarn structure and detect possible defects.
Suitable to: measure the count (dtex/den) of yarns and round section filaments; analyse quality of Lycra filaments into the yarn; analyse the compactness of non-woven fabrics; analyse yarn and fibre sections; measure section surfaces and perimeters.
Warp and weft density of fabrics to a cm or a inch; process, store and print the produced measurements and the minimum, medium and maximum values, CV% and distribution graphs. distribution graphs.

MICROSCOPIC



FABRIC ANALYSIS

MATCHING IN LIGHT BOX



LAUNDRY WASHING TEST



YARN ANALYSIS



**PILLING** 

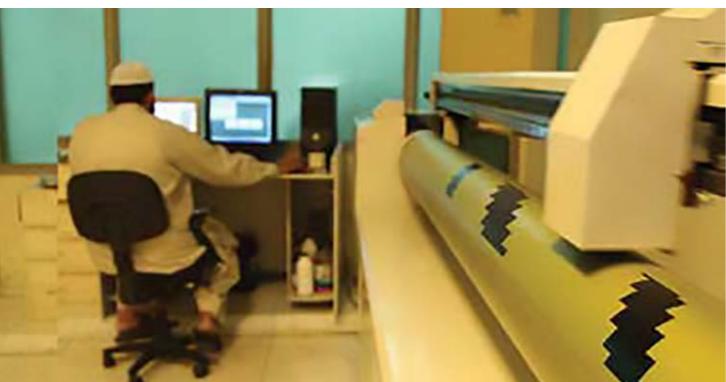
# CAD STUDIO

# DIGITAL PRINTING





DIGITAL PRINTER 340cm



ENGRAVING

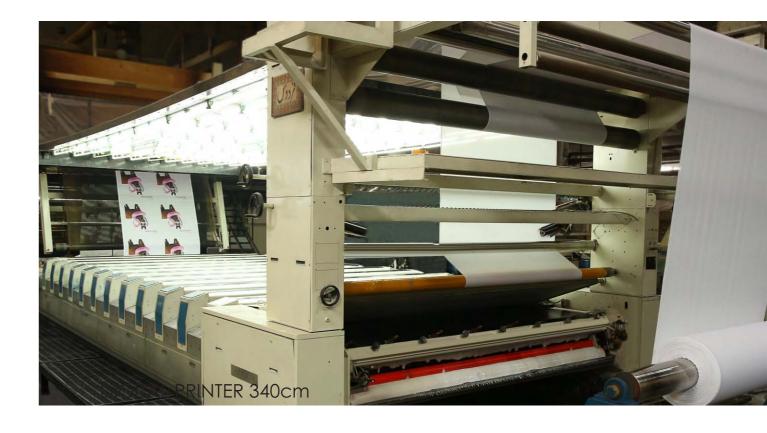


# ROTARY PRINTING



Rotary 16 Color Printing in repeats 64/82/91/101cm 320cm wide





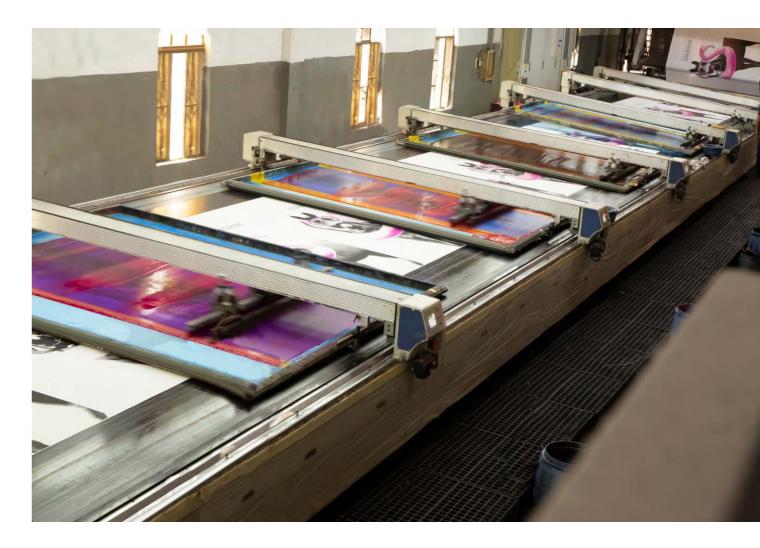


## PANEL PRINTING



Flatbed 12 Color Printing 340cm wide







## DYEING & FINISHING QUALITY CONTROL



CONTINUOUS DYEING



CALANDER



ROLLING MACHINE

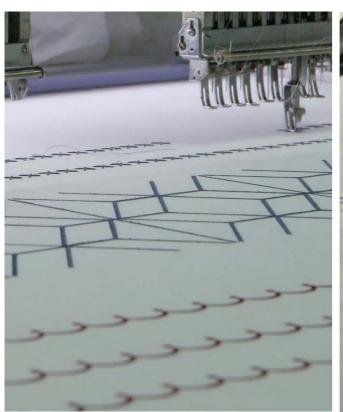




#### STITCHING EMBROIDERY



MULTI HEAD EMBROIDERY



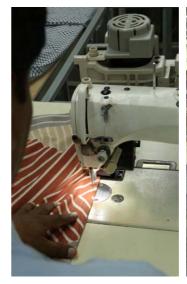




CUTTING



SWITCH TRACK STITCHING







COMPUTERIZED QUILTING



PACKING



INSPECTION





WAREHOUSE



DISPATCH



| Sample | S

SC	1	Con: SGS	sumer Tes Pakistan	No. of the last of		NFX 06-	LENT OF 022, DIN MPLE SIZ	40.080, L	, ABC- JNI 48	
			s	pecial insp	ection le	vels General inspection levels				
Lot or	batch s	size	S-1	S-2	S-3	S-4	I	II	m	
2 9	to	8	A	A	A	A	A	A	В	
9	to	15	A	A	A	A	A	В	C	
16	to	25	A	A	В	В	В	C	D	
26	to	50	A	В	B C C	CCC	CC	D	E	
51	to	90	В	В	C	C	C	E	F	
91	to	150	В	В	C	D	D	F	G	
151	to	280	В	C	D	E	E F	G H	Н	
281	to	500	B	CCC	D	E	F	H	J	
501	to	1200	C	C	E	F	G	J	K	
1201	to	3200	C	D	E	G	Н	K L	L	
3201	to	10000	CCC	D	E	G	J	L	M	
10001	to	35000	C	D	F	Н	K	M	N	
35001	to	150000	D	E	G	J	L	N	P	
150001	to	500000	D	E	G	J	M	P	Q	
500001	and	over	D	E	H	K	N	Q	R	



## Q.A. REPORT

Customer Name:	Antalya					
Customer PO#						
REPORT DATE:	August 2, 2022	PAGE:				
REPORT DATE:	August 2, 2022	1-2				

Vendor/Supplier Name:				NIMRA TEXTILE PVT .LTD.				Factory Name:			Nimra Textile			
Produc	ct Description:	DUVET	DUVET COVER SET / DUVET SET / BED SPREAD				Approved Sample:				No			
Inspec	tion Date:		01 August 2022				Reference Sample:		Yes		No			
Inspec	tion Criteria:		Final Inspection				Re-Inspection:			٧	No			
Inspec	tor Name:						Remarks:		Pass					
			General Inspection Level 2				AQL		Max Defect Allowance					
Inspec	tion Level:						1.5	5						
							Minor 4.0		10					
					QUAN	ITITY								
				Ship	ment			Units	/ Sets	Un	its / S	ets Not		
	Article.	P.O. No.	Order Oty	rder Qty. Quantity Units / Cartons		Actual Inspection	n Sample	e Packed		ed		Packed		
	711 110101	F.O. NO.	orue, Q.y.			Quantity	Size	Qty.	y. %		Qty.	%		
		127-22	2,205	Sets 2,174	463	2,174	125	2,174	999	%	31	1%		
	Duvet Cover Set			_,						3370 3				
	Duvet Set													
	Bed Spread													
	Бей эргейи													
			2,205	2,174	463	2,174	125	2,174	99% 3		31	1%		
			II	SPECTI	ON RES	ULT SUMMARY								
S. No.		Acces	sories / Packi	ng Detail			PASS	FAIL	PENDING		REMARKS			
1		Sew-in Lab	el / Wash Car	e Label			PASS							
2		Safety Stic	ker				N/A							
3	Barcode Sticker						PASS							
4		Fabric BAG												
5		Product Packing												
6		Carton / Packing												
7		Shipping Marks					PASS							
8		PL bag					PASS							
9		Appearance					PASS PASS							
10		Workmans	Workmanship / Function											

**GENERAL INFORMATION** 

# N i m r a







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