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# Innovative and Functional Greige Yarns

## REGULAR PRODUCTS

### **Polyester**

- 100% normal polyester
- 100% SHT polyester
- Optical white polyester and blends
- Trilobal polyester and blends
- Cationic polyester and blends
- Green polyester and blends

### **Viscose**

- 100% viscose
- Polyester/viscose
- Polyester/viscose (micro)
- Polyester/cotton
- Viscose/cotton and blends

### **Acrylic**

- 100% acrylic
- Acrylic/cotton
- Polyester/acrylic
- Acrylic/viscose
- Polyester/viscose/texturised and blends

# Innovative and Functional Greige Yarns

## SPECIALITY PRODUCTS

### Value-added Yarns

- Bamboo blends
- Soybean blends
- Silk blends
- Merino wool blends
- Alpaca blends
- Angora blends
- Cashmere blends
- Linen blends
- Banana blends
- Hemp blends
- Low-pill poly & blends
- Super high-twist yarns
- Polyamide & blends
- High-bulk acrylic & blends
- Z/Z crepe yarns
- Sewing thread
- High-bulk polyamide
- Carpet yarns
- Home furnishing
- Upholstery

### Special-Effect Yarns

- Siro
- Vario Siro
- Slub (normal)
- Injection slub
- Vario slub
- Elastane core-spun
- Flexi core-spun
- Rigid core-spun
- Filasia
- Fantasy
- Sabina
- Flaxico
- Sparrow
- Furshia
- CotLin
- Luminous
- Sparkle
- Neppy

# Innovative and Functional Greige Yarns

## SPECIALITY PRODUCTS

### Functional Yarns

- Zero-twist
- Feather touch
- Antibacterial
- Comfort stretch
- Energy
- Antistatic
- Odour-preventive
- UV protective
- Biodegradable
- Modacrylic FR
- Poly FR
- Meta aramid FR
- Viscose FR
- Cut-resistant (para aramid)
- Modacrylic/cotton
- Meta/para/antistatic
- Hollow yarn
- Heat-retaining
- Heat-generating

### Brands

- Amicor
- Cellient
- COOLMAX®
- CORDURA®
- Modal
- Ingeo™ (PLA)
- Invista LYCRA®
- Kevlar®
- Miyabi
- SeaCell™
- smartcel™ sensitive
- DuPont Sorona®
- TENCEL®/Excel
- THERMOLITE®
- THERMOCOOL™
- Trevira CS/Recron® FR
- Twaron
- Viloft®
- X-STATIC®
- Belltron®
- [eks]®

# Innovative and Functional Greige Yarns

## SPECIALITY PRODUCTS

### Brands

- Amicor
- Cellient
- COOLMAX®
- CORDURA®
- Modal
- Ingeo™ (PLA)
- Invista LYCRA®
- Kevlar®
- Miyabi
- SeaCell™
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- THERMOLITE®
- THERMOCOOL™
- Trevira CS/Recron® FR
- Twaron
- Viloft®
- X-STATIC®
- Belltron®
- [eks]®
- Corebrid
- Ginsekai®
- Dyneema®
- S.Café®
- Cool Jade
- Cupro®

# Innovative and Functional Greige Yarns

## COUNT RANGE

Ne 6s to 60s in single & multifold

## PACKAGE WEIGHT

As per customer's requirement

## PACKAGE TYPE

- Regular paper cone with conacity of 3'30', 4'20' or 5'57'
- Soft packages, parallel wound for package dyeing
- Perforated plastic cone for package dyeing
- Packaging: carton/pallet

## ADDITIONAL INFORMATION

- Waxed/unwaxed yarn as per customer's requirement
- Double yarn spliced in TFO (Two for One)
- High TPI/heat-set yarn

# Dyed and Fancy Yarns

## REGULAR PRODUCTS

### **Polyester**

- 100% polyester
- 100% viscose
- 100% acrylic
- Poly/viscose blends
- Poly/acrylic blends
- Acrylic/viscose blends
- Low-pill polyester
- Trilobal poly and blends
- Poly/cotton yarn
- Z-twist crepe yarn
- Carpet pile yarns: acrylic and viscose
- Linen blends with poly and viscose
- Wool blends with poly and viscose
- Flame-retardant (CS 270)

# Dyed and Fancy Yarns

## FIBRE-DYED FUNCTIONAL YARN

- 100% bamboo and bamboo charcoal blended with poly, cotton, wool, silk, nylon, linen, etc.
- Modal blends with cotton, poly, silk, nylon
- Flame-retardant yarn: polyester and modacrylic
- Soybean blended with viscose, polyester, wool, etc.
- Polyamide 6 and 66 blended with viscose, acrylic, poly, cotton, etc.
- 100% Tencel
- Tencel blended with poly, wool silk, linen, cotton, etc.



# Dyed and Fancy Yarns

## FIBRE-DYED FUNCTIONAL YARN

- Tri-blend jersey yarn: poly/cotton/viscose, poly/ bamboo/linen, poly/ viscose/nylon, etc.
- Linen-blend yarn for home textiles: poly/ linen, poly/viscose/linen, bamboo/linen, 100% poly linen look
- Antimicrobial, antiodour and moisture management
- Wool-blended yarn for tweeds, shawls and lohis
- Yarn for workwear fabric: meta aramid/para aramid, antistatic

# Dyed and Fancy Yarns

## RINGSPUN FANCY YARN

- Slub yarn
- Multicoloured injection slub
- Space-dyed effect yarn
- Cationic poly blended yarn for piece-dyed effects
- Neppy yarn
- 100% viscose, poly/viscose, 100% poly, poly/cotton, etc.
- Mouline yarn
- Poly/viscose, poly/acrylic, poly/cotton, etc.
- Thick and thin yarn (self slub)
- Eli twist yarn (ring state double yarn)
- Melange yarn in different blends:  
poly/cotton, poly/viscose, cotton/viscose,  
100% viscose, 100% poly, acrylic/viscose and  
acrylic/cotton

# Dyed and Fancy Yarns

## DOUBLING/FANCY YARN

- Buckle yarn
- Taspa yarn
- Injection slub
- Dot yarn
- Loop yarn
- Pin slub
- Normal doubling yarn, two-ply poly viscose texturised yarn, grindle with poly and nylon filament, cotton, normal and slub yarn, etc.
- Lycra/spandex twisted yarn for suiting
- Soft roving spun yarn for sweater/flat knit

# Dyed and Fancy Yarns

## CARPET YARN

- Hand-knotted, tufted and machine-made in the following blends: 100% viscose, viscose/wool, viscose/linen, bamboo, bamboo/linen, etc. Available in raw white and fibre-dyed
  - Industrial yarn
  - 100% poly-dyed multifold for hose pipe
  - Sweater/flat knits: polyester, acrylic, viscose, and wool blended yarn in a wide colour range.
- Count range: Ne 8 to 16s, 20/2, 30/2 and as required by customer.
- Self-stretch yarns: poly/ viscose, poly/cotton, poly/linen, etc.
  - 100% poly sewing thread yarn
  - Piece-dyed yarns in different blends for multi and cross effects

# Dyed and Fancy Yarns

## COUNT RANGE

- Regular yarns Ne 8s–40s
- Speciality yarns Ne 6s–60s

## PACKAGE WEIGHT

As per customer's requirement

## PACKAGE TYPE

- In regular paper cone with conacity of 3'30', 4'20' or 5'57'
- In soft packages, parallel wound for package dyeing
- In perforated plastic cone for package dyeing
- Packaging: carton/pallet

## ADDITIONAL INFORMATION

- Waxed/unwaxed yarn as per customer's requirement
- Double yarn spliced in TFO (Two for One)
- High TPI/Xorella conditioned yarn

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélange yarn	Standard blend	Count range
1	100% cotton mélange yarn	100% cotton	Up to 40s
2	Cotton/viscose mélange yarn	Any blend	Up to 40s
3	Roving grindle (jaspe) yarn	A) 100% cotton B) Up to 65% viscose	Up to 34s Up to 34s
4	Cotton/polyester yarn	Up to 65% polyester	Up to 40s
5	Cotton/Tencel yarn	Any blend	Up to 40s
6	Cotton/Tencel/linen yarn	Up to 20% linen	Up to 30s
7	Cotton/acrylic yarn	Any blend	Up to 40s
8	Cotton/nylon yarn	Up to 30% nylon	Up to 30s
9	Cotton/wool yarn	Up to 30% wool	Up to 30s

# Mélangé Yarns

Note: all mélangé yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélangé yarn	Standard blend	Count range
10	100% cotton mercerised fast yarn	100% cotton	Up to 40s
11	Cotton/linen yarn	Up to 20% linen	Up to 24s
12	Pima cotton mélangé yarn	100% cotton	Up to 60s
13	100% viscose mélangé yarn	100% viscose	Up to 40s
14	Cotton/viscose/neppy mélangé yarn	Any blend	Up to 30s
15	Organic cotton mélangé yarn	A) 100% organic cotton	Up to 40s
		B) Organic blend as per GOTS & OE with normal cotton	Up to 30s
		C) Organic blend as per GOTS & OE with any man-made fibre	Up to 30s
16	Cotton/Birla modal mélangé yarn	Any blend	Up to 40s

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélange yarn	Standard blend	Count range
17	Melange yarn produced with bleached fibre	A) 100% cotton	Up to 40s
		B) Any blend with man-made & synthetic fibre	Up to 40s
18	Cotton/wool/nylon yarn	Up to 25% wool	Up to 30s
19	Cotton/Tencel/wool yarn	Up to 25% wool	Up to 30s
20	Cotton/linen/nylon yarn	Up to 20% linen	Up to 30s
21	Cotton/wool/silk yarn	Up to 25% wool	Up to 30s
22	Polyester/Birla modal mélange yarn	Up to 65% polyester	Up to 40s
23	Cotton/Tencel/nylon yarn	Up to 30% nylon	Up to 40s
24	Cotton/bamboo yarn	Up to 45% bamboo	Up to 30s



# Mélangé Yarns

Note: all mélangé yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélangé yarn	Standard blend	Count range
25	Slub yarn	A) Normal slub yarn B) Injected slub yarn	Up to 36s Up to 36s
26	Cotton/viscose/wool yarn	Up to 30% wool	Up to 30s
27	Any synthetic fibre blended with cotton	Up to 65% synthetic fibre	Up to 40s
28	Cotton/silk yarn	Up to 25% silk	Up to 30s
29	Tencel/wool yarn	Up to 25% wool	Up to 30s
30	Modal/wool yarn	Up to 30% wool	Up to 30s
31	Modal/silk yarn	Up to 30% silk	Up to 30s
32	Modal/nylon yarn	Up to 30% nylon	Up to 30s
33	Modal/viscose/linen yarn	Up to 30% linen	Up to 30s

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélange yarn	Standard blend	Count range
34	Modal/cotton/linen yarn	Up to 20% linen	Up to 30s
35	Cotton/viscose/wool/silk (Tetra blend)	Up to 30% wool	Up to 30s
36	Viscose/wool yarn	Up to 65% synthetic fibre	Up to 40s

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélange yarn	Standard blend	Count range
FIBRE - DYED			
1	100% cotton fibre-dyed yarn	100% cotton	Up to 40s
2	100% cotton mercerised fast fibre-dyed yarn	100% cotton	Up to 40s
3	100% viscose fibre-dyed yarn	100% viscose	Up to 40s
4	Cotton/viscose fibre-dyed yarn	Any blend	Up to 40s
5	Cotton/polyester fibre-dyed yarn	Up to 65% polyester	Up to 40s
6	Cotton/Tencel/linen fibre-dyed yarn	Any blend	Up to 40s
7	Cotton/Tencel/linen fibre-dyed yarn	Up to 20% linen	Up to 30s
8	Cotton/linen fibre-dyed yarn	Up to 20% linen	Up to 30s

# Mélangé Yarns

Note: all mélangé yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélangé yarn	Standard blend	Count range
9	Cotton/nylon fibre-dyed yarn	Up to 30% nylon	Up to 30s
10	Cotton/acrylic fibre-dyed yarn	Any blend	Up to 40s
11	Cotton/wool fibre-dyed yarn	Up to 30% wool	Up to 30s
12	Cotton/Birla modal	Any blend	Up to 40s
13	Cotton/Tencel/Wool yarn	Up to 25% wool	Up to 30s
14	Polyester/Birla modal	Up to 30% modal	Up to 40s
15	Cotton/Tencel/Nylon	Up to 30% nylon	Up to 40s
16	Cotton/Bamboo	Up to 50% bamboo	Up to 30s
17	Any synthetic fibre blended with cotton	Any blend	Up to 40s

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélange yarn	Standard blend	Count range
YARN - DYED			
1	100% cotton fibre-dyed yarn including bleaching	n/a	Any count
2	100% polyester yarn-dyed	n/a	Any count
3	100% viscose yarn-dyed	n/a	Any count
4	100% Tencel yarn-dyed	n/a	Any count
5	100% acrylic yarn-dyed	n/a	Any count
6	100% organic cotton yarn-dyed	Blend as per GOTS & OE 100	Any count
7	Cotton/viscose yarn-dyed	Any blend	Any count
8	Cotton/polyester yarn-dyed	Any blend	Any count

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélange yarn	Standard blend	Count range
9	Cotton/Tencel yarn-dyed	Any blend	Any count
10	Cotton/wool yarn-dyed	Any blend	Any count
11	Cotton/nylon yarn-dyed	Any blend	Any count
12	Cotton/acrylic yarn-dyed	Any blend	Any count
13	Any blend with Tencel	Any blend	Any count
14	Slub yarn	A) Normal slub yarn B) Injected slub yarn	Up to 36s Up to 36s
15	Cotton/viscose/wool yarn	Up to 30% nylon	Up to 40s
16	Any synthetic fibre blended with cotton	Up to 30% wool	Up to 30s
17	Cotton/silk yarn	Up to 25% silk	Up to 40s

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Mélange yarn	Standard blend	Count range
18	Tencel/wool yarn	Up to 25% wool	Up to 30s
19	Modal/wool yarn	Up to 30% wool	Up to 30s
20	Modal/silk yarn	Up to 30% silk	Up to 30s
21	Modal/nylon yarn	Up to 30% linen	Up to 30s
22	Modal/viscose/linen yarn	Up to 30% linen	Up to 30s
23	Modal/cotton/linen yarn	Up to 20% linen	Up to 30s
24	Cotton/viscose/wool/silk (Tetra blend)	Up to 30% wool	Up to 30s
25	Viscose/wool yarn	Up to 30% wool	Up to 40s

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Product	Name
VALUE-ADDED BRANDED MÉLANGE PRODUCTS		
1	C/L 90/10	CotLin
2	C-100%, P/C and P/C/V	Peridots
3	C-100%, P/C and P/C/V	Polkadots
4	P/C 40/60 and 65/35	Rock N Rolls
5	Excel/Flax 80/20	Flexell
6	Cotton with Lura	Lura
7	Cotton with Lurient	Lurient
8	Viscose, poly or acrylic neps (up to 8%)	Nano



# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Product	Name
9	Polyester fluorescent neps	Crystal Quartz
10	Neps with Neptale Effect	Neptale
11	Neps with Ninja Effect	Ninja
12	Jaspe in C-100%, P/C, PC/C/V/A and P/C/V	Mist
13	Jaspe with Mistura Effect	Mistura
14	Jaspe with Ozolo Effect	Mist Ozolo
15	Jaspe with Napimist Effect	Napimist
16	Jaspe with Blurbits Effect	Blurbits
17	Jaspe with Popclone Effect (P/C 50/50)	Popclone

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Product	Name
18	C-100%, P/C 40/60, P/C/V 50/38/12 (blend % may vary)	Snow Heather
19	C-100%, P/C 40/60, P/C/V 50/38/12 (blend % may vary)	Floodsea
20	Snow Heather/Floodsea with Tiger Specks Effect	Tiger Specks
21	Snow Heather with Coolzy Effect	Coolzy
22	Snow Heather Coolzyme Effect	Coolzyme
23	Fluorescent Base Shade (P/C 40/60 to 60/40)	Crystal Snow/Crystal Floodsy
24	Mini Santro Effect (up to 2% in any blend)	Mini Santro
25	Tulip Effect (3-5% in any blend)	Tulip
26	Aconite Effect	Aconite

# Mélangé Yarns

Note: all mélangé yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Product	Name
27	Trendhop Effect	Trendhop
28	Multispace Effect	Multispace
29	Tulip Effect (in Viscose/Wool Blend)	Tulip-MB
30	100% Poly Fluorescent Prisma Effect	Prisma
31	Grey Base + Grey Poly LNJ	Miracle
32	Grey P/C Base + Grey Poly LNJ	Crocus Melantra
33	Telestar Effect (normally in Ne 40/2)	Telestar
34	Slub-dyed + Grey (Yarn Grindle) in C-100%	V2 Fashion
35	Cotton/Trilobal (TBL) Polyester (Up to 8%)	Galaxy

# Mélangé Yarns

Note: all mélangé yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Product	Name
36	Poly/Linen (Yarn-Dyed)	Moga
37	2/40s Popkiss Effect	Popkiss
38	Sulphur-Dyed Mélangé with Washes: Sodium Hypochlorite (Hypo) Wash and Potassium Permanganate (PP) Wash	Blossimo
39	Modal Slub	Tanzanite
40	Cotton with Sparkle Fibre	Twinkle Star
41	Cotton with Neppy Silk	Nano Silk
42	Cotton/polyester S/F grindle effect	Popmist
43	Injection TFO grindle yarn	Tulip Plus
44	TFO grindle yarn	Telemist

# Mélange Yarns

Note: all mélange yarns are available at a maximum colour depth of 95%. Fibre-dyed yarns cannot be produced in bleached or light shades.

No.	Product	Name
45	Coarse denier polyester multicolour injection	Multispace Magic
46	Tulip with Snow Heather Effect	Snow Htr-Tulip
47	Grey Cotton Effect	Silver Rays
48	Roving Grindle Patterns Effect	Mistura-PT
49	Neppy with fluorescent injection slub	Crystal Ninja
50	Naturefresh friendly yarn	Naturefresh
51	Naturefresh friendly neppy yarn	Naturefresh
52	Naturefresh friendly injection yarn	Naturefresh
53	Naturefresh friendly patterns yarn	Naturefresh

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